NRC FORM 366
(7-77)

U. S. NUCLEAR REGULATORY COMMISSION

LICENSEE EVENT REPORT

CONTROL BLOCK: [| | | | | |] (1) (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION)

Line	Field	Entry
01	LICENSEE CODE (2)	C T M N S 2
	LICENSE NUMBER (3)	0 0 - 0 0 0 0 0 - 0 0
	LICENSE TYPE (4)	4 1 1 1 1
	CAT (5)	
CON'T 01	REPORT SOURCE (6)	L
	DOCKET NUMBER (7)	0 5 0 0 0 3 3 6
	EVENT DATE (8)	0 8 2 5 8 2
	REPORT DATE (9)	1 1 0 9 8 4

EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10)

02 With the plant at 100 per cent power level and during routine packing replacement of
03 the 'A' charging pump, a crack was discovered in the 'A' charging pump block. On
04 2/27/84, with the plant at 100 percent power, while investigating unidentified leakage
05 in the 'B' charging pump a crack was discovered inside the pump bores. On 4/4/84
06 again at 100 per cent power a crack was discovered in the replacement 'A' charging pump
07 block during a routine packing replacement. Two charging pumps were always available,
08 therefore no limiting conditions of operation were entered. Similar LER's: 79-14.

Line	SYSTEM CODE (11)	CAUSE CODE (12)	CAUSE SUBCODE (13)	COMPONENT CODE (14)	COMP. SUBCODE (15)	VALVE SUBCODE (16)
09	P C	E	C	P U M P X X	E	Z

(17) LER/RO REPORT NUMBER	EVENT YEAR		SEQUENTIAL REPORT NO.		OCCURRENCE CODE	REPORT TYPE		REVISION NO.
	8 2	—	0 3 6	/	0 3	X	—	3

ACTION TAKEN (18)	FUTURE ACTION (19)	EFFECT ON PLANT (20)	SHUTDOWN METHOD (21)	HOURS (22)	ATTACHMENT SUBMITTED (23)	NPRD-4 FORM SUB. (24)	PRIME COMP. SUPPLIER (25)	COMPONENT MANUFACTURER (26)
A	Z	Z	Z	0 0 0 0	Y	Y	L	G 0 4 5

CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27)

10 An independent destructive evaluation of the original 'A' and 'B' charging pumps dis-
11 covered a sub surface inclusion in the pump bore. The cracks started at these inclusions
12 due to high local stresses and propagated due to fatigue. The exact cause of the crack-
13 ing of the replacement 'A' charging pump is unknown. Inclusions similar to the ones that
14 cracked the original 'A' and 'B' pumps in August 1982 and February 1984 are suspected.

Line	FACILITY STATUS (28)	% POWER (29)	OTHER STATUS (30)	METHOD OF DISCOVERY (31)	DISCOVERY DESCRIPTION (32)
15	E	1 0 0	NA	B	Preventive Maintenance

Line	ACTIVITY RELEASED (33)	CONTENT OF RELEASE (34)	AMOUNT OF ACTIVITY (35)	LOCATION OF RELEASE (36)
16	Z	Z	NA	NA

PERSONNEL EXPOSURES

Line	NUMBER (37)	TYPE (38)	DESCRIPTION (39)
17	0 0 0	Z	NA

PERSONNEL INJURIES

Line	NUMBER (40)	DESCRIPTION (41)
18	0 0 0	NA

8411190200 841109
PDR ADOCK 05000336
S PDR

LOSS OF OR DAMAGE TO FACILITY (43)

Line	TYPE (42)	DESCRIPTION
19	Z	NA

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PUBLICITY

Line	ISSUED (44)	DESCRIPTION (45)	NRC USE ONLY
20	N	NA	

1/1

NAME OF PREPARER Thomas Filburn PHONE (203) 447-1791 X4424

ATTACHMENT TO LER 82-36/3X-3
NORTHEAST NUCLEAR ENERGY COMPANY
MILLSTONE NUCLEAR POWER STATION - UNIT 2
PROVISIONAL LICENSE NO. DPR-65
DOCKET NUMBER 50-336

The analysis of the original 'A' charging pump discovered an inclusion just below the surface of the pump bore. This defect (.025") was not detectable by the non-destructive methods used at the time of pump fabrication.

The 'B' charging pump was also destructively analyzed, and again the crack propagated from similarly sized sub-surface inclusions. In addition, an engineering calculation has been performed to verify suction pressures are above NPSHR for these pumps. A dye penetrant inspection is performed each time maintenance is performed on the pump block to detect any cracks as early as possible.

During all cases of charging pump cracking two pumps were always operable as required by the Units Technical Specifications. The first indication of a problem with any of the three pumps was increased unidentified leakage. At no time did this leak rate exceed the Tech. Spec. limit of 1 gpm. Based on this, adequate means exist to monitor pump failure/leakage. Therefore no safety concerns are left open by this item.

NORTHEAST UTILITIES

THE CONNECTICUT LIGHT AND POWER COMPANY
WESTERN MASSACHUSETTS ELECTRIC COMPANY
HOLYOKE WATER POWER COMPANY
NORTHEAST UTILITIES SERVICE COMPANY
NORTHEAST NUCLEAR ENERGY COMPANY

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U. S. Nuclear Regulatory Commission
Document Control Desk
Washington, D. C. 20555

Reference: Facility Operating License No. DPR-65
Docket No. 50-336
Reportable Occurrence RO 50-336/82-36/3X-3

Gentlemen:

This letter forwards the update Licensee Event Report 82-36/3X-3. This update report provides information on additional pump failures.

Yours truly,

NORTHEAST NUCLEAR ENERGY COMPANY

FOR: E. J. Mroczka
Station Superintendent
Millstone Nuclear Power Station

W. D. Romberg

BY: W. D. Romberg
Unit 1 Superintendent
Millstone Nuclear Power Station

EJM/TPF:mo

Attachment: LER RO 50-336/82-36/3X-3

cc: Dr. T. E. Murley, Region 1
Director, Office of Inspection and Enforcement Washington, D. C. (1)
Director, Office of Management Information and Program Control,
Washington, D. C. (1)

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