

Arizona Public Service Company

September 25, 1984
ANPP-30641-EEVBjr/TJB

U.S. Nuclear Regulatory Commission
Region V
Creekside Oaks Office Park
1450 Maria Lane, Suite 210
Walnut Creek, CA 94596-5368

Attention: Mr. T.W. Bishop
Division of Reactor Safety and Projects

Subject: NRC Inspection During the Period of April 9-20, 1984
Violation 50-528/84-15-12
File: 84-019-026; D.4.33.2

Reference: (1) Letter from E.E. Van Brunt to T.W. Bishop,
dated July 10, 1984

One of the action items identified by the referenced letter as part of the subject Notice of Violation was to check the thread engagement of two hundred fifty (250) "Q" valves supplied by various vendors. This inspection was not completed prior to the commitment date because the specifications were further revised to more definitively state the requirements for thread engagement. (Refer to FCR 82, 404-P to 13-PM-204, FCR 82,405-P to 13-PM-205, and FCR 82,402-M to 13-MM-510 for the revised criteria). This action item was completed prior to August 27, 1984.

Additionally, because of the revisions to the specifications, the following action items were identified:

- 1) Sessions with the previously selected BPC Field Engineers and Quality Control Engineers were conducted to ensure that the revised definition of thread engagement conforms to the past practices as discussed in the initial sessions. This action was completed by August 24, 1984.
- 2) An additional BPC Quality Talk session will be initiated to explain the revised thread engagement criteria. The session is scheduled in September, 1984.
- 3) The following Procedure Change Notices have been issued to incorporate the revised thread engagement criteria:

PCN 15 to WPP/QCI 151.0
PCN 3 to WPP/QCI 156.0
PCN 104 to WPP/QCI 201.0
PCN 152 to WPP/QCI 201.1
PCN 169 to WPP/QCI 202.0
PCN 24 to WPP/QCI 207.0
PCN 20 to WPP/QCI 350.0

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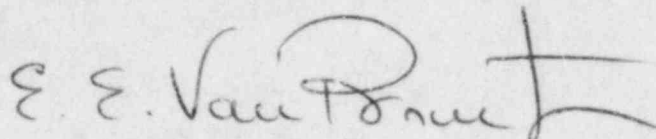
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If there are any further questions, please contact Todd Bloom at
(602) 943-7200, extension 6159.

Very truly yours,

A handwritten signature in cursive script that reads "E. E. Van Brunt, Jr." with a large, stylized flourish at the end.

E. E. Van Brunt, Jr.
APS Vice President
Nuclear Production
ANPP Project Director

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cc: See Page Three