Docket No.: STN 50-454

SEP 1 9 1984

Mr. Dennis L. Farrar Director of Licensing Commonwealth Edison Company P. O. Box 767 Chicago, Illinois 60690

Dear Mr. Farrar:

Subject: Byron Station Unit 1 Technical Specifications

By memorandum dated August 27, 1984, we provided you the Byron Station Unit 1 Technical Specifications in final draft form. Several typographical errors, omissions and clarifications have been noted. Replacement pages are enclosed. They are dated and should be used to replace pages in the final draft Technical Specifications.

Although we believe that these changes are self-explanatory, you may contact the Licensing Project Manager, L. Olshan, at (301) 492-7070 if any further clarification is needed.

B. J. Youngblood, Chief Licensing Branch No. 1 Division of Licensing

cc: See next page CONCURRENCES: DL:LB#1 DL:LB# LO1shan:es BJYbundblood 9 18/84 9 /19/84

DIST: Docket File LB#1 Rdg MRushbrook LO1shan NRC PDR PRC System NSIC CMoon

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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

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B. J. Youngblood, Chief Licensing Branch No. 1 Division of Licensing

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## 2.0 SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

#### 2.1 SAFETY LIMITS

#### REACTOR CORE

2.1.1 The combination of THERMAL POWER, pressurizer pressure, and the highest operating loop coolant temperature  $(T_{avg})$  shall not exceed the limits shown in Figure 2.1-1 for four loop operation.

APPLICABILITY: MODES 1 and 2.

#### ACTION:

Whenever the point defined by the combination of the highest operating loop average temperature and THERMAL POWER has exceeded the appropriate pressurizer pressure line, be in HOT STANDBY within 1 hour, and comply with the requirements of Specification 6.7.1.

### REACTOR COOLANT SYSTEM PRESSURE

2.1.2 The Reactor Coolant System pressure shall not exceed 2735 psig.

APPLICABILITY: MODES 1, 2, 3, 4, and 5.

ACTION:

MODES 1 and 2:

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, be in HOT STANDBY with the Reactor Coolant System pressure within this limit within 1 hour, and comply with the requirements of Specification 6.7.1.

#### MODES 3, 4 and 5:

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, reduce the Reactor Coolant System pressure to within this limit within 5 minutes, and comply with the requirements of Specification 6.7.1.

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TABLE 2.2-1 (Continued) TABLE NOTATIONS (Continued)

NOTE 3: (Continued)

K<sub>6</sub>

T

T<sup>11</sup>

= 0.00170/°F for T > T" and  $K_6$  = 0 for T  $\leq$  T",

= As defined in Note 1,

= Indicated T<sub>avg</sub> at RATED THERMAL POWER (Calibration temperature for  $\Delta T$  instrumentation, < 588.4°F),

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S = As defined in Note 1, and

 $f_2(\Delta I) = 0$  for all  $\Delta I$ .

NOTE 4: The channel's maximum Trip Setpoint shall not exceed its computed Trip Setpoint by more than 2.6% of  $\Delta T$  span.

NOTE 5: The sensor error for temperature is 1.2 and for pressure is 1.0.

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REACTIVITY CONTROL SYSTEMS

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3/4.1.2 BORATION SYSTEMS

FLOW PATH - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.1 As a minimum, one of the following boron injection flow paths shall be OPERABLE and capable of being powered from an OPERABLE emergency power source:

- a. A flow path from the Boric Acid Storage System via a boric acid transfer pump and a centrifugal charging pump to the Reactor Coolant System if the Boric Acid Storage System is OPERABLE as given in Specification 3.1.2.5a. for MODES 5 and 6 or as given in Specification 3.1.2.6a. ... for MODE 4; or
- b. The flow path from the refueling water storage tank via a centrifugal charging pump to the Reactor Coolant System if the refueling water storage tank is OPERABLE as given in Specification 3.1.2.5b. for MODES 5 and 6 or as given in Specification 3.1.2.6b. for MODE 4.

APPLICABILITY: MODES 4\*, 5 and 6.

ACTION:

With none of the above flow paths OPERABLE or capable of being powered from an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

#### SURVEILLANCE REQUIREMENTS

4.1.2.1 At least one of the above required flow paths shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that the temperature of the heat traced portion of the flow path is greater than or equal to 65°F when a flow path from the Boric Acid Storage System is used, and
- b. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.

<sup>\*</sup>A maximum of one centrifugal charging pump shall be operable whenever the temperature of one or more of the RCS cold legs is less than or equal to 330°F.

## REACTIVITY CONTROL SYSTEMS

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LIMITING CONDITION FOR OPERATION

### ACTION (Continued)

- c) A power distribution map is obtained from the movable incore detectors and  $F_Q(Z)$  and  $F_{\Delta H}^N$  are verified to be within their limits within 72 hours; and
- A reevaluation of each accident analysis of Table 3.1-1 is performed within 5 days; this reevaluation shall confirm that the previously analyzed results of these accidents remain valid for the duration of operation under these conditions;

### SURVEILLANCE REQUIREMENTS

4.1.3.1.1 The position of each full-length rod shall be determined to be within the group demand limit by varifying the individual rod positions at least once per 12 hours except during time intervals when the rod position deviation monitor is inoperable, then verify the group positions at least once per 4 hours.

4.1.3.1.2 Each full-length rod not fully inserted in the core shall be determined OPERABLE by movement of at least 10 steps in any one direction at least once per 31 days.

REACTIVITY CONTROL SYSTEMS

CONTROL ROD INSERTION LIMITS

LIMITING CONDITION FOR OPERATION

3.1.3.6 The control banks shall be limited in physical insertion as shown in Figure 3.1-1.

APPLICABILITY: MODES 1\* and 2\*#.

ACTION:

With the control banks inserted beyond the above insertion limits, except for surveillance testing pursuant to Specification 4.1.3.1.2:

- a. Restore the control banks to within the limits within 2 hours, or
- b. Reduce THERMAL POWER within 2 hours to less than or equal to that fraction of RATED THERMAL POWER which is allowed by the bank position using the above figure, or
- c. Be in at least HOT STANDBY within 6 hours.

#### SURVEILLANCE REQUIREMENTS

4.1.3.6 The position of each control bank shall be determined to be within the insertion limits at least once per 12 hours except during time intervals when the Rod Insertion Limit Alarm is inoperable, then verify the individual rod positions at least once per 4 hours.

\*See Special Test Exceptions 3.10.2 and 3.10.3. #With K<sub>eff</sub> greater than or equal to 1.

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3.4.2.1 AXIAL FLUX DIFFERENCE

### LIMITING CONDITION FOR OPERATION

3.2.1 The indicated AXIAL FLUX DIFFERENCE (AFD) shall be maintained within the following target band (flux difference units) about the target flux difference:

- a.  $\pm$  5% for Cycle 1 core average accumulated burnup of less than or equal to 5000 MWD/MTU, and
- b. + 3%, -9% for Cycle 1 core average accumulated burnup of greater than 5000 MwD/MTU, and
- c. + 3%, -12% for each subsequent cycle.

The indicated AFD may deviate outside the above required target band at greater than or equal to 50% but less than 90% of RATED THERMAL POWER provided the indicated AFD is within the Acceptable Operation Limits of Figure 3.2-1 and the cumulative prnalty deviation time does not exceed 1 hour during the previous 24 hours.

The indicated AFD may deviate outside the above required target band at greater than 15% but less than 50% of RATED THERMAL POWER provided the cumulative penalty deviation time does not exceed 1 hour during the previous 24 hours.

APPLICABILITY: MODE 1 above 15% of RATED THERMAL POWER\*.

ACTION:

- a. With the indicated AFD outside of the above required target band and with THERMAL POWER greater than or equal to 90% of RATED THERMAL POWER, within 15 minutes, either:
  - 1. Restore the indicated AFD to within the above required target band limits, or
  - 2. Reduce THERMAL POWER to less than 90% of RATED THERMAL POWER.
- b. With the indicated AFD outside of the above required target band for more than 1 hour of cumulative penalty deviation time during the previous 24 hours or outside the Acceptable Operation Limits of Figure 3.2-1 and with THERMAL POWER less than 90% but equal to or greater than 50% of RATED THERMAL POWER, reduce:
  - THERMAL POWER to less than 50% of RATED THERMAL POWER within 30 minutes, and
  - The Power Range Neutron Flux High<sup>#</sup> Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.

\*See Special Test Exception 3.10.2.

<sup>#</sup>Surveillance testing of the Power Range Neutron Flux channel may be performed pursuant to Specification 4.3.1.1 provided the indicated AFD is maintained within the Acceptable Operation Limits of Figure 3.2-1. A total of 16 hours operation may be accumulated with the AFD outside of the above required target band during testing without penalty deviation.

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#### SURVEILLANCE REQUIREMENTS (Continued)

- 2) When the  $F_{xy}^{C}$  is less than or equal to the  $F_{xy}^{RTP}$  limit for the appropriate measured core plane, additional power distribution maps shall be taken and  $F_{xy}^{C}$  compared to  $F_{xy}^{RTP}$  and  $F_{xy}^{L}$  at least once per 31 EFPD.
- e. The F<sub>xy</sub> limits for RATED THERMAL POWER (F<sup>RTP</sup><sub>xy</sub>) shall be 1.71 for all core planes containing Bank "D" control rods and 1.55 for all unrodded core planes;
- f. The F<sub>xy</sub> limits of Specification 4.2.2.2e., above, are not applicable in the following core planes regions as measured in percent of core height from the bottom of the fuel:
  - 1) Lower core region from 0 to 15%, inclusive,
  - 2) Upper core region from 85 to 100%, inclusive,
  - 3) Grid plane regions at 17.5  $\pm$  2%, 31.8  $\pm$  2%, 46.0  $\pm$  2%, 60.3  $\pm$  2% and 74.6  $\pm$  2%, inclusive, and
  - 4) Core plane r gions within ± 2% of core height (± 2.88 inches) about the bank demand position of the Bank "D" control rods.
- g. With  $F_{xy}^{C}$  exceeding  $F_{xy}^{L}$ , the effects of  $F_{xy}$  on  $F_{Q}(Z)$  shall be evaluated to determine if  $F_{Q}(Z)$  is within its limits.

4.2.2.3 When  $F_Q(Z)$  is measured for other than  $F_{xy}$  determinations, an overall measured  $F_Q(Z)$  shall be obtained from a power distribution map and increased by 3% to account for manufacturing tolerances and further increased by 5% to account for measurement uncertainty.

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3/4.2.3 RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR

#### LIMITING CONDITION FOR OPERATION

3.2.3 Indicated Reactor Coolant System (RCS) total flow rate and  $F^N_{\Delta H}$  shall be maintained as follows for four loop operation.

a. RCS Total Flowrate > 399,000 gpm, and

$$F_{\Delta H}^{\prime\prime} \leq 1.55 [1.0 + 0.3 (1.0 - P)]$$

where:

Measured values of  $F_{\Delta H}^{N}$  are obtained by using the movable incore detectors. An appropriate uncertainty of 4% (nominal) or greater shall then be applied to the measured value of  $F_{\Delta H}^{N}$  before it is compared to the requirements, and

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 $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$ 

#### APPLICABILITY: MODE 1.

#### ACTION:

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With RCS total flow rate or  $F_{AH}^{N}$  outside the region of acceptable operation:

- a. Within 2 hours either:
  - 1. Restore RCS total flow rate and  $F^{N}_{\Delta H}$  to within the above limits, or
  - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER and reduce the Power Range Neutron Flux-High Trip Setpoint to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.

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LIMITING CONDITION FOR OPERATION

#### ACTION (Continued)

- b. Within 24 hours of initially being outside the above limits, verify through incore flux mapping and RCS total flow rate comparison that the combination of  $F_{\Delta H}^{N}$  and RCS total flow rate are restored to within the above limits, or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 2 hours; and
- c. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced THERMAL POWER limit required by ACTION a.2. and/or b. above; subsequent POWER OPERATION may proceed provided that the combination of  $F_{\Delta H}^{N}$  and indicated RCS total flow rate are demonstrated, through incore flux mapping and RCS total flow rate comparison, to be within the region of acceptable operation defined by Specification 3.2.3 prior to exceeding the following THERMAL POWER levels:
  - 1. A nominal 50% of RATED THERMAL POWER.
  - 2. A nominal 75% of RATED THERMAL POWER, and
  - Within 24 hours of attaining greater than or equal to 95% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.2.3.1 The provisions of Specification 4.0.4 are not applicable.

4.2.3.2 The combination of indicated RCS total flow rate and  $F_{\Delta H}^{N}$  shall be determined to be within the region of acceptable operation of Specification 3.2.3:

- a. Pric to operation above 75% of RATED THERMAL POWER after each fuel loading, and
- b. At least once per 31 Effective Full Power Days.

4.2.3.3 The indicated RCS total flow rate shall be verified to be within the region of acceptable operation of Specification 3.2.3 at least once per 12 hours when the most recently obtained value of  $F_{\Delta H}^{N}$ , obtained per Specification 4.2.3.2, is assumed to exist.

4.2.3.4 The RCS total flow rate indicators shall be subjected to a CHANNEL CALIBRATION at least once per 18 months.

4.2.3.5 The RCS total flow rate shall be determined by precision heat balance measurement at least once per 18 months. The measurement instrumentation shall be calibrated within seven days prior to the performance of the calorimetric flow measurement.

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3 4.2.4 CUADRANT POWER TILT RATIO.

### LIMITING CONDITION FOR OPERATION

3.2.4 The QUADRANT POWER TILT RATIO shall not exceed 1.02 above 56% of RATED THERMAL POWER.

APPLICABILITY: MODE 1\*.

ACTION:

- a. With the QUADRANT POWER TILT RATIO determined to exceed 1.02 but less than or equal to 1.09:
  - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
    - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
    - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
  - 2. Within 2 hours either:
    - a) Reduce the QUADRANT POWER TILT RATIO to within its limit, or
    - b) Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1 and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours.
  - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 24 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours, and
  - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL power may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.

\*See Special Test Exception 3.10.2.

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LIMITING CONDITION FOR OPERATION

#### ACTION (Continued)

- b. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to misalignment of either a shutdown or control rod:
  - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
    - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
    - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
  - Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1, within 30 minutes;
  - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 2 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
  - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.
- c. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to causes other than the misalignment of either a shutdown or control rod:
  - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
    - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
    - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.

LIMITING CONDITION FOR OPERATION

## ACTION (Continued)

 Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and

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- 3. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified at 95% or greater RATED THERMAL POWER.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.2.4.1 The QUADRANT POWER TILT RATIO shall be determined to be within the limit above 50% of RATED THERMAL POWER by:

- a. Calculating the ratio at least once per 7 days when the alarm is OPERABLE, and
- b. Calculating the ratio at least once per 12 hours during steady-state operation when the alarm is inoperable.

4.2.4.2 The QUADRANT POWER TILT RATIO shall be determined to be within the limit when above 75% of RATED THERMAL POWER with one Power Range channel inoperable by using the movable incore detectors to confirm that the normalized symmetric power distribution, obtained from two sets of four symmetric thimble locations or a full-core flux map, is consistent with the indicated QUADRANT POWER TILT RATIO at least once per 12 hours.

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5.4.2.3 ONB PARAMETERS

LIMITING CONDITION FOR OPERATION

3.2.5 The following DNB related parameters shall be maintained within the limits shown on Table 3.2-1:

a. Reactor Coolant System Tavg, and

b. Pressurizer Pressure.

APPLICABILITY: MODE 1.

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ACTION:

With any of the above parameters exceeding its limit, restore the parameter to' within its limit within 2 hours or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.5 Each of the parameters of Table 3.2-1 shall be verified to be within their limits at least once per 12 hours.

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#### TABLE 3.3-1 (Continued)

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#### ACTION STATEMENTS (Continued)

- ACTION 4 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement suspend all operations involving positive reactivity changes.
- ACTION 5 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement restore the inoperable channel to OPERABLE status within 48 hours or within the next hour open the reactor trip breakers, suspend all operations involving positive reactivity changes, and verify valves 1CV-111B, 1CV-8428, 1CV-8439, 1CV-8441 and 1CV-8435 are closed and secured in position.
- ACTION 6 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
  - The inoperable channel is placed in the tripped condition within 1 hour; and
  - b. The Minimum Channels OPERABLE requirement is met; however, the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.1.1.
- ACTION 7 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed until performance of the next required ANALOG CHANNEL OPERATIONAL TEST provided the inoperable channel is placed in the tripped condition within 1 hour.
- ACTION 8 With less than the Minimum Number of Channels OPERABLE, within 1 hour determine by observation of the associated permissive annunciator window(s) that the interlock is in its required state for the existing plant condition, or apply Specification 3.0.3.
- ACTION 9 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.1.1, provided the other channel is OPERABLE.
- ACTION 10 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or open the Reactor trip breakers within the next hour.
- ACTION 11 With the number of OPERABLE channels less than the Total Number of Channels, operation may continue provided the inoperable channels are placed in the tripped condition within 1 hour.

### INSTRUMENTATION.

## SURVEILLANCE REQUIREMENTS

4.3.2.1 Each ESFAS instrumentation channel and interlock and the automatic actuation logic and relays shall be demonstrated OPERABLE by the performance of the ESFAS Instrumentation Surveillance Requirements specified in Table 4.3-2.

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4.3.2.2 The ENGINEERED SAFETY FEATURES RESPONSE TIME of each ESFAS function shall be demonstrated to be within the limit at least once per 18 months. Each test shall include at least one train such that both trains are tested at least once per 36 months and one channel per function such that all channels are tested at least once per N times 18 months where N is the total number of redundant channels in a specific ESFAS function as shown in the "Total No. of Channels" Column of Table 3.3-3.

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## TABLE 3.3-3 (Continued)

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## ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	CTION/	AL UN	Ш	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APP	LICABLE MODES	ACTION	
3.	Cont	tainm	ent Isolation							
	a.	Pha	se "A" Isolation							
		1) 2)	Manual Initiation Automatic Actuation	22	1 1	2 2	1, 1,	2, 3, 4 2, 3, 4	18 14	
		3)	Relays Safety Injection	See Item requirem	1. above for ents.	., all Safety Inje	ction	initiating	functions	an
	b.	Pha	se "8" Isolation							
1		1)	Manual Initiation	2 pair	1 pair'	2 pair	1,	2, 3, 4	18	
		2)	Automatic Actuation Logic and Actuation Relays	2	1	2	1,	2, 3, 4	14	
		3)	Containment Pressure-High-3	4	2	3	1,	2, 3	16	
	с.	Con Iso	tainment Vent lation	· ·						
		1)	Automatic Actuation Logic and Actuation Relays	2	1	2	1,	2, 3, 4	17	
		2)	Manual Phase "A" Isolation	See Item function	3.a.1 for all s and requirem	manual Phase " ents.	A" Iso	lation ini	tiating	
		3)	Manual Phase "B" Isolation	See Item function	3.b.1 for all s and requirem	manual Phase " ents.	'B" Iso	lation ini	tiating	
		4)	Safety Injection	See Item	<ol> <li>above for s and requirem</li> </ol>	all Safety Inje ents.	ection	initiating		

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## TABLE 3.3-3 (Continued)

# ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

F	UNCTION	AL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
9	. Eng Act	ineered Safety Features uation System Interlocks					
	a.	Pressurizer Pressure, P-11	3	2	2	1, 2, 3	20
	b.	Reactor Trip, P-4	4-2/Train	2/Train	2/Train	1, 2, 3	22
	с.	Low-Low Tavg, P-12	4	2	3	1, 2, 3	20
	d.	Steam Generator Water Lev P-14 (High-High)	el, 4/stm. gen.	2/stm. gen. in any, operating stm. gen.	3/stm. gen. in each operating stm. gen.	1, 2, 3	20

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TABLE 3.3-4 (Continued)

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UNCTIONAL UNIT				TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (SE)	TRIP <u>SETPOINT</u>	ALLOWABLE VALUE
	Cont a.	Pha Pha 1)	ment Isolation ase "A" Isolation Manual Initiation	N. A.	N. A.	N.A.	N. A.	N.A
		2)	Automatic Actuation Logic and Actuation Relays	N. A.	N. A.	N. A.	N.A.	N.A.
		3)	Safety Injection	See Item 1. abov Allowable Values	ve for all 5.	Safety Injec	tion Trip Setpo	o'nts and
	b.	Pha	ase "B" Isolation					
		1)	Manual Initiation	N.A.	N.A.	,N.A.	N.A.	N.A.
		2)	Automatic Actuation Logic and Actuation Relays	N.A.	N. A.	N.A.	N.A.	N.A.
		3)	Containment Pressure-High-3	8.0 .	0.71	1.5	≤ 20.0 psig	≤ 21.0 psig
	c.	Con Iso	ntainment Vent 'ş Əlation					
		1)	Automatic Actuation Logic and Actuation					
			Relays	N. A.	N. A.	N.A.	N.A.	N.A.
		2)	Manual Phase "A" Isolation	N.A.	N.A.	N. A.	N.A.	N. A.
		3)	Manual Phase "B" Isolation	N.A.	N.A.	N.A.	N.A.	Ν.Α.
		4)	Safety Injection	See Item 1 above and Allowable Va	for all S lues.	afety Inject	ion Trip Setpoi	nts

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

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## TABLE 3.3-4 (Continued)

## ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	CTIONA	L UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (SE)	TRIP SETPOINT	ALLOWABLE
8.	Loss	of Power		)			
	a.	ESF Bus Undervoltage	N. A.	N.A.	N.A.	2870 volts w/l.8s delay	$\geq$ 2730 volts w/ $\leq$ 1.9s delay .
	D.	Voltage	N. A.	N.A.	N.A.	3804 volts w/310s delay	≥3728 volts w/310 ± 30s delay
9.	Engi Feat Syst	neered Safety ure Actuation em Interlocks				•	
	a.	Pressurizer Pressure, P-11	N. A.	N.A.	1N.A.	<u>≤</u> 1930 psig	≤1936 psig
	b.	Reactor Trip, P-4	N.A.	N.A.	N.A.	N.A.	N.A.
	с.	Low-Low Tavg, P-12	N. A.	N.A.	N.A.	≥550°F	≥547.6°F

d. Steam Generator Water See Item 5.b. above for all Steam Generator Water Level Trip Level, P-14 Setpoints and Allowable Values. "

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TABLE 3.3-5

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ENGINEERED SAFETY FEATURES RESPONSE TIMES

INI	TIATING S	IGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
1.	Manual	Initiation	
	a. Sa b. Co c. Ph d. Ph e. Co f. St f. Fe h. Au i. Es j Co k. St l. Co m. Tu	fety Injection (ECCS) ntainment Spray ase "A" Isolation ase "B" Isolation ntainment Vent Isolation eam Line Isolation edwater Isolation xiliary Feedwater sential Service Water ntainment Cooling Fans art Diesel Generator ntrol Room Isolation rbine Trip	N. A. N. A.
2.	Contain	ment Pressure-High-1	
	a. Sa 1)	fety Injection (ECCS) Reactor Trip	$\leq 27^{(1)}/12^{(2)}$
**	2)	Feedwater Isolation	<7 <sup>(3)</sup>
	3)	Phase "A" Isolation	<2 <sup>(6)</sup>
	4)	Containment Vent Isolation	≤7
	5)	Auxiliary Feedwater	<u>&lt;</u> 60
	6)	Essential Service Water	• <42 <sup>(1)</sup>
	7)	Containment Cooling Fans	≤40 <sup>(1)</sup>
	8)	Start Diesel Generator	<u>&lt;</u> 12
	. 9)	Control Room Isolation	N.A.
	10)	Turbine Trip.	N.A.
3.	Pressuri	zer Pressure-Low	
	a. Saf	ety Injection (ECCS)	$\leq 27^{(1)}/12^{(2)}$
	1)	Reactor Trip	≤2
	2)	Feedwater Isolation	≤ <sup>7(3)</sup>
	3)	Phase "A" Isolation	≤2 <sup>(6)</sup>
	4)	Containment Vent Isolation	≤7

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# TABLE 3.3-5 (Continued)

## ENGINEERED SAFETY FEATURES RESPONSE TIMES

INI	TIATING S.	IGNAL AND FUNCTION	RESPONSE TIME IN SECONDS		
3.	Pressur	izer Pressure-Low (continued)			
	5)	Auxiliary Feedwater	<u>&lt;</u> 60		
	6)	Essential Service Water	≤42 <sup>(1)</sup>		
	7)	Containment Cooling Fans	<40 <sup>(1)</sup>		
	8)	Start Diesel Generator	≤12		
	9)	Control Room Isolation	N. A.		
	10)	Turbine Trip.	N.A.		
4.	Steam Li	ine Pressure-Low			
	a. Saf	fety Injection (ECCS)	<22 <sup>(4)</sup> /12 <sup>(5)</sup>		
	1)	Reactor Trip	<u>≤</u> 2		
	2)	Feedwater Isolation	<u>&lt;</u> 7 <sup>(3)</sup>		
	3.)	Phase "A" Isolation	<2 <sup>(6)</sup>		
	4)	Containment Vent Isolation	<u>≤</u> 7		
	5)	Auxiliary Feedwater	<u>&lt;</u> 60		
	6)	Essential Service Water	• <42 <sup>(1)</sup>		
	7)	Containment Cooling Fans	<40 <sup>(1)</sup>		
	8)	Start Diesel Generator	≤12		
	9)	Control Room Isolation	N. A.		
	10)	Turbine Trip	N. A.		
	b. Ste	am Line Isolation	<u>&lt;</u> 7		
5.	Containm	ent Pressure-High-3			
	a. Con	itainment Spray	<45(1)		
	b. Pha	se "B" Isolation	$\leq 22^{(1)}/12^{(2)}$		
6.	<u>Steam</u> Ge	nerator Water Level-High-High			
	a. Tur	bine Trip	:2.5		
	b. Fee	dwater Isolation	≤7 <sup>(3)</sup>		
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# TABLE 3.3-5 (Continued)

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# ENGINEERED SAFETY FEATURES RESPONSE TIMES

INI	TIATING SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
7.	Steam Generator Water Level-Low-Low	
	<ul> <li>a. Motor-Driven Auxiliary Feedwater Pump</li> <li>b. Diesel-Driven Auxiliary Feedwater Pumps</li> </ul>	<u>≤</u> 60 ≤60
8.	Containment Pressure-High-2	
	Steam Line Isolation	≤7
9.	RWST Level-Low-Low Coincident with Safety Injection	
	Automatic Opening of Containment Sump Suction Isolation Valves	≤100
10.	Undervoltage RCP Bus	
	a. Motor-Driven Auxiliary Feedwater Pump	<u>&lt;</u> 60
	b. Diesel-Driven Auxiliary Feedwater Pump	<u>&lt;</u> 60
11.	Division 11 ESF Bus Undervoltage	
	Motor-Driven Auxiliary Feedwater Pump	<u>≤</u> 60
12.	Loss of Power	•
	a. ESF Bus Undervoltage b. Grid Degraded Voltage	<1.9 <310 ± 30 delay
13.	<u>Steam Line Pressure - Negative</u> Rate-High (Below P-11)	~
	Steam Line Isolation	<u>≤</u> 7
14.	Phase "A" Isolation	
	Containment Vent Isolation	<u>&lt;</u> 7
15.	Auxiliary Feedwater Pump Suction Pressure-Low-Low	
	Automatic Switchover to ESW	N. A.

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# TABLE 4.3-2 (Continued)

# ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FU	INCTI	IONAL UNIT	CHAN	INEL	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONA TEST	TRIP ACTUATING DEVICE L OPERATIONAL TEST	ACTUATIO	MASTER N RELAY ST TEST	SLAVE RELAY TEST	MODE FOR W SURVE IS RE	, AHICH ILLANC QUIRED
3.	c.Co	ontainment Vent Isolation	(Con	ntinu	ed)						1	
		<ol> <li>Manual Phase "A" Isolation</li> </ol>	See	ltem	3.a.1 above	for all man	ual Phase "A"	Isolation	Surveillan	ce Requ	irement	.s. '
		3) Manual Phase "B" Isolation	See	Item	3.b.1 above	for all man	ual Phase "B"	'Isolation	Surveillan	ce Requ	irement	.5.
		4) Safety Injection	See	Item	1. above for	all Safety	Injection Su	rveillance	Requiremen	ts.		
4.	Ste	am Line Isolation										
	a.	Manual Initiation	N.A.		N.A.	N.A.	R	N.A.	N. A.	N. A.	1, 2,	3
	b.	Automatic Actuation Logic and Actuation Relays	N.A.		N.A	N. A	N.A.	M(1)	M(1) -	Q	1, 2,	3
	с.	Containment Pressure- High-2	S		R	м	N.A.	N.A.	N.A.	N.A.	1, 2,	3
	d.	Steam Line Pressure- Low (Above P-11)	S	`	R	м	N.A.	Ν.Α.	N.A.	N.A.	1, 2,	3
	e.	Steam Line Pressure - Negative Rale - High (Below P-11)	S		R	м	N.A.	N.A.	N. A.	N.A.	3	SEP
5.	Tur Iso	bine Trip and Feedwater										12 1
	a.	Automatic Actuation Logic and Actuation Rel	N.A. ay		N.A.	N.A.	N.A.	M())	M(1)	Q	1, 2	

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## REACTOR COOLANT SYSTEM

HOT STANDBY

#### LIMITING CONDITION FOR OPERATION

3.4.1.2 At least three of the reactor coolant loops listed below shall be OPERABLE and at least two of these reactor coolant loops shall be in operation:\*

 Reactor Coolant Loop A and its associated steam generator and reactor coolant pump, 722.5

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- Reactor Coolant Loop B and its associated steam generator and reactor coolant pump,
- Reactor Coolant Loop C and its associated steam generator and reactor coolant pump, and
- d. Reactor Coolant Loop D and its associated steam generator and reactor coolant pump.

#### APPLICABILITY: MODE 3.

ACTION:

- a. With less than the above required reactor coolant loops OPERABLE, restore the required loops to OPERABLE status within 72 hours or be in HOT SHUTDOWN within the next 12 hours.
- b. With only one reactor coolant loop in operation, restore at least two loops to operation within 72 hours or open reactor trip breakers within 1 hour.
- c. With no reactor coolant loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required reactor coolant loop to operation.

#### SURVEILLANCE REQUIREMENTS

4.4.1.2.1 At least the above required reactor coolant pumps, if not in operation, shall be determined OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.2.2 The required steam generators shall be determined OPERABLE by verifying secondary side narrow range water level to be greater than or equal to 41% at least once per 12 hours.

4.4.1.2.3 At least two reactor coolant loops shall be verified in operation and circulating reactor coolant at least once per 12 hours.

\*All Reactor Coolant pumps may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coulant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

REACTOR COOLANT SYSTEM

3/4,4.4 RELIEF VALVES

LIMITING CONDITION FOR OPERATION

3.4.4 All power-operated relief valves (PORVs) and their associated block valves shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

#### ACTION:

a. With one or more PORV(s) inoperable because of excessive seat leakage, within 1 hour either restore the PORV(s) to OPERABLE status or close the associated block valve(s); otherwise be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

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- b. With one PORV inoperable due to causes other than excessive seat leakage, within 1 hour either restore the PORV to OPERABLE status or close the associated block valve and remove power from the block valve; restore the PORV to OPERABLE status within the following 72 hours or be in HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With both PORV(s) inoperable due to causes other than excessive seat leakage, within 1 hour either restore each of the PORV(s) to OPERABLE status or close their associated block valve(s) and remove power from the block valve(s) and be in HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- d. With one or more block valve(s) inoperable, within 1 hour: 1) restore the block valve(s) to OPERABLE status or close the block valve(s) and remove power from the block valve(s), or close the PORV and remove power from its associated solenoid valve; and 2) apply the ACTION of b. or c. above, as appropriate for the isolated PORV(s).
- e. The provisions of Specification 3.0.4 are not applicable.

#### SURVEILLANCE REQUIREMENTS

4.4.4.1 In addition to the requirements of Specification 4.0.5, each PORV shall be demonstrated OPERABLE at least once per 18 months by:

- a. Performance of a CHANNEL CALIBRATION, and
- b. Operating the valve through one complete cycle of full travel.

4.4.4.2 Each block valve shall be demonstrated OPERABLE at least once per 92 days by operating the valve through one complete cycle of full travel unless the block valve is closed with power removed in order to meet the requirements of ACTION b. or c. of Specification 3.4.4.

#### TABLE 4.4-1

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### MINIMUM NUMBER OF STEAM GENERATORS TO BE

# INSPECTED DURING INSERVICE INSPECTION

Preservice Inspection	Yes	
No. of Steam Generators per Unit	Four	
First Inservice Inspection	Two	
Second & Subsequent Inservice Inspections	One <sup>1</sup>	

#### TABLE NOTATION

\*

1. The inservice inspection may be limited to one steam generator on a rotating schedule encompassing 3 N % of the tubes (where N is the number of steam generators in the plant) if the results of the first or previous inspections indicate that all steam generators are performing in a like manner. Note that under some circumstances, the operating conditions in one or more steam generators may be found to be more severe than those in other steam generators. Under such circumstances the sample sequence shall be modified to inspect the most severe conditions. Each of the other two steam generators not inspected during the first inservice inspections shall be inspected during the second and third inspections. The fourth and subsequent inspections shall follow the instructions described above.

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REACTOR COOLANT SYSTEM

3/4.4.11 REACTOR COOLANT SYSTEM VENTS

LIMITING CONDITION FOR OPERATION

3.4.11 At least two reactor vessel head vent paths, each consisting of two valves in series powered from emergency buses, shall be OPERABLE and closed.

APPLICABILITY: MODES 1, 2, 3 and 4.

#### ACTION:

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a. With one of the above reactor vessel head vent paths inoperable, STARTUP and/or POWER OPERATION may continue provided the inoperable vent path is maintained closed with power removed from the valve actuator of all the valves in the inoperable vent path; restore the ... inoperable vent path to OPERABLE status within 30 days, or, be in HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

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b. With both of the above reactor vessel head vent paths inoperable; maintain the inoperable vent paths closed with power removed from the valve actuators of all the valves in the inoperable vent paths, and restore at least one of the vent paths to OPERABLE status within 72 hours or be in HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

# SURVEILLANCE REQUIREMENTS

4.4.11 Each reactor vessel head vent path shall be demonstrated OPERABLE at least once per 18 months by:

- a. Verifying all manual isolation valves in each vent path are locked in the open position.
- b. Cycling each valve in the vent path through at least one complete cycle of full travel from the control room during COLD SHUTDOWN or REFUELING.
- c. Verifying flow through the reactor vessel head vent paths during venting operations at COLD SHUTDOWN or REFUELING.

THENT SYSTEMS

#### SURVEILLANCE REQUIREMENTS

4.6.1.3 Each containment air lock shall be demonstrated OPERABLE:

a. Within 72 hours following each closing, except when the air lock is being used for multiple entries, then at least once per 72 hours, by verifying seal leakage is less than 0.01 L when the volume between the door seals is pressurized to greater than or equal to 10 psig, for at least 15 minutes;

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- By conducting overall air lock leakage tests at not less than P<sub>a</sub>,
   43.6 psig, and verifying the overall air lock leakage rate is within its limit:
  - 1) At least once per 6 months,\* and
  - Prior to establishing CONTAINMENT INTEGRITY when maintenance has been performed on the air lock that could affect the air lock sealing capability.\*\*
- C.

At least once per 6 months by verifying that only one door in each air lock can be opened at a time.

\*The provisions of Specification 4.0.2 are not applicable.

\*\*This represents an exemption to Appendix J of 10 CFR Part 50, Paragraph III D.2(b)(ii). TONIAL MENT SYSTEMS

INTERNA\_ PRESSURE

## LIMITING CONDITION FOR OPERATION

3.6.1.4 Primary containment internal pressure shall be maintained between ...

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APPLICABILITY: MODES 1, 2, 3, and 4.

#### ACTION:

#### SURVEILLANCE REQUIREMENTS

4.6.1.4 The primary containment internal pressure shall be determined to be within the limits at least once per 12 hours.

CONTAINMENT SYSTEMS

AIR TEMPERATURE

# LIMITING CONDITION FOR OPERATION

3.6.1.5 Primary containment average air temperature shall not exceed 120°F. APPLICABILITY: MODES 1, 2, 3, and 4.

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#### ACTION:

With the containment average air temperature greater than 120°F, reduce the average air temperature to within the limit within 8 hours, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.6.1.5 The primary containment average air temperature shall be the arithmetical average of the temperatures of the running fans at the following locations and shall be determined at least once per 24 hours:

#### Location

- 1A. RCFC Dry Bulb Inlet Temperature
- 1B. RCFC Dry Bulb Inlet Temperature
- 1C. RCFC Dry Bulb Inlet Temperature
- 1D. RCFC Dry Bulb Inlet Temperature.

BYRON - UNIT 1

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OF TATIMENT SYSTEMS

#### CONTAINMENT VESSEL STRUCTURAL INTEGRITY

## LIMITING CONDITION FOR OPERATION

3.6.1.6 The structural integrity of the containment vessel shall be maintained at a level consistent with the acceptance criteria in Specifications 4.6.1.6.1, 4.6.1.6.2, and 4.6.1.6.3.

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APPLICABILITY: MODES 1, 2, 3, and 4.

#### ACTION:

- a. With more than one tendon with an observed lift-off force between the predicted lower limit and 90% of the predicted lower limit or with one tendon below 90% of the predicted lower limit, restore the tendon(s) to the required level of integrity within 15 days and perform an engineering evaluation of the containment and provide a Special Report to the Commission within 30 days in accordance with Specification 6.9.2 or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any abnormal degradation of the structural integrity other than ACTION a. at a level below the acceptance criteria of Specifications 4.6.1.6.1, 4.6.1.6.2, and 4.6.1.6.3, restore the containment vessel to the required level of integrity within 72 hours and perform an engineering evaluation of the containment and provide a Special Report to the Commission within 15 days in accordance with Specification 6.9.2 or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.6.1 <u>Containment Vessel Tendons</u>. The containment vessel tendons' structural integrity shall be demonstrated at the end of 1, 3, and 5 years following the initial containment vessel structural integrity test-and at 5-year intervals thereafter. The tendons' structural integrity shall be demonstrated by:

Determining that a random but representative sample of at least 19 a. tendons (5 dome, 6 vertical, and 8 hoop) each have an observed liftoff force within predicted limits for each. For each subsequent inspection one tendon from each group may be kept unchanged to develop a history and to correlate the observed data. If the observed liftoff force of any one tendon in the original sample population lies between the predicted lower limit and 90% of the predicted lower limit, two tendons, one on each side of this tendon should be checked for their lift-off forces. If both of these adjacent tendons are found to be within their predicted limits, all three tendons should be restored to the required level of integrity. This single deficiency may be considered unique and acceptable. Unless there is abnormal degradation of the containment vessel during the first three inspections, the sample population for subsequent inspections shall include at least 10 tendons (3 dome, 3 vertical, and 4 hoop);

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SURVEILLANCE REQUIREMENTS (Continued)

- b. Performing tendon detensioning, inspections, and material tests on a previously stressed tendon from each group (dome, vertical, and hoop). A randomly selected tendon from each group shall be completely detensioned in order to identify broken or damaged wires and determining that over the entire length of the removed wire or strand that:
  - The tendom wires or strands are free of corrosion, cracks, and damage,
  - There are no changes in the presence or physical appearance of the sheathing filler grease, and
  - 3) A minimum tensile strength of 240,000 psi (guaranteed ultimate . strength of the tendon material) for at least three wire or strand samples (one from each end and one at mid-length) cut from each removed wire or strand. Failure of any one of the wire or strand samples to meet the minimum tensile strength test is evidence of abnormal degradation of the containment vessel structure.
- c. Performing tendom retensioning of those tendoms detensioned for inspection to their observed lift-off force with a tolerance limit of +6%. During retensioning of these tendoms, the changes in load and elongation should be measured simultaneously at a minimum of three approximately equally spaced levels of force between zero and the seating force. If the elongation corresponding to a specific load differs by more than 5% from that recorded during installation, an investigation should be made to ensure that the difference is not related to wire failures or slip of wires in anchorages;
- Assuring the observed lift-off stresses adjusted to account for elastic losses exceed the average minimum design value given below:

Dome	143	ksi
Vertical	144	ksi
Hoop	140	ksi

- e. Verifying the OPERABILITY of the sheathing filler grease by assuring:
  - 1) No voids in excess of 5% of the net duct volume,
  - Minimum grease coverage exists for the different parts of the anchorage system, and
  - The chemical properties of the filler material are within the tolerance limits as specified by the manufacturer.

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# CONTRONMENT SYSTEMS

# SURVEILLANCE REQUIREMENTS (Continued)

4.6.1.6.2 End Anchorages and Adjacent Concrete Surfaces. The structural integrity of the end anchorages of all tendons inspected pursuant to Specification 4.6.1.6.1 and the adjacent concrete surfaces shall be demonstrated by determining through inspection that no apparent changes have occurred in the visual appearance of the end anchorage or the concrete crack patterns adjacent to the end anchorages. Inspections of the concrete shall be performed during the containment vessel tendon tests (reference Specification 4.6. 6.1).

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4.6.1.6.3 <u>Containment Vessel Surfaces</u>. The structural integrity .. the exposed accessible interior and exterior surfaces of the containment vessel, including the liner plate, shall be determined during the shutdown for each Type A containment leakage rate test (reference Specification 4.6.1.2) by a visual inspection of these surfaces. This inspection shall be performed prior: to the Type A containment leakage rate test to verify no apparent changes in appearance or other abnormal degradation.

----- SYSTEMS

CONTAINMENT PURGE VENTILATION SYSTEM

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#### LIMITING CONDITION FOR OPERATION

3.6.1.7 Each containment purge supply and exhaust isolation valves shall be OPERABLE and:

- a. Each 48-inch containment shutdown purge supply and exhaust isolation valve shall be closed and power removed, and
- b. The 8-inch containment purge supply and exhaust isolation valve(s) may be open for up to 1000 hours during a calendar year provided no more than one line is open at one time.

APPLICABILITY: MODES 1, 2, 3, and 4.

## ACTION:

- a. With a 48-inch containment purge supply and/or exhaust isolation valve open and/or powered, cTose and remove power to isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With the 8-inch containment purge supply and/or exhaust isolation valve(s) open for more than 1000 hours during a calendar year, close the open 8-inch valve(s) or isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.
- c. With a containment purge supply and/or exhaust isolation valve(s) having a measured leakage rate in excess of the limits of Specifications 4.6.1.7.3 and/or 4.6.1.7.4, restore the inoperable valve(s) to OPERABLE status within 24 hours, otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.

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CONTROLMENT SYSTEMS

#### SURVEILLANCE REQUIREMENTS

4.6.1.7.1 Each 48-inch containment purge supply and exhaust isolation valve(s) shall be verified closed and power removed at least once per 31 days.

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4.6.1.7.2 The cumulative time that all 8-inch containment purge supply and/or exhaust isolation valves have been open during a calendar year shall be determined at least once per 7 days.

4.6.1.7.3 At least once per 6 months on a STAGGERED TEST BASIS, the inboard and outboard valves with resilient material seals in each closed 48-inch containment purge supply and exhaust penetration shall be demonstrated OPERABLE by verifying that the measured leakage rate is less than 0.05 L when pressurized to at least  $P_{\rm p}$ , 43.6 psig.

4.6.1.7.4 At least once per 3 months, each 8-inch containment purge supply and exhaust isolation valve with resilient material seals shall be demonstrated OPERABLE by verifying that the measured leakage rate is less than 0.01 L when pressurized to at least  $P_a$ , 43.6 psig.

CONTAINMENT SYSTEMS

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3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS

CONTAINMENT SPRAY SYSTEM

# LIMITING CONDITION FOR OPERATION

3.6.2.1 Two independent Containment Spray Systems shall be OPERABLE with each Spray System capable of taking suction from the RWST and transferring suction to the containment sump.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one Containment Spray System inoperable, restore the inoperable Spray "System to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours; restore the inoperable Spray System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.2.1 Each Containment Spray System shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- By verifying, that on recirculation flow, each pump develops a discharge pressure of greater than or equal to 265 psig when tested pursuant to Specification 4.0.5;
- c. At least once per 18 months during shutdown, by:
  - Verifying that each automatic valve in the flow path actuates to its correct position on a Containment Spray Actuation test signal, and
  - Verifying that each spray pump starts automatically on a Containment Spray Actuation test signal.
- d. At least once per 5 years by performing an air or smoke flow test through each spray header and verifying each spray nozzle is unobstructed.

CONTICHMENT SYSTEMS

SPRAM ADDITIVE SYSTEM

#### LIMITING CONDITION FOR OPERATION

3.6.2.2 The Spray Additive System shall be OPERABLE with:

a. A spray additive tank containing a level of between 78.6% and 90.3% of between 30% and 36% by weight NaOH solution, and

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b. Two spray additive eductors each capable of adding NaOH solution from the spray additive tank to a Containment Spray System pump flow.

APPLICABILITY: MODES 1, 2, 3, and 4.

#### ACTION:

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With the Spray Additive System inoperable, restore the system to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours: restore the Spray Additive System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

# SURVEILLANCE REQUIREMENTS

4.6.2.2 The Spray Additive System shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- b. At least once per 6 months by:
  - 1) Verifying the contained solution volume in the tank, and
  - Verifying the concentration of the NaOH solution by chemical analysis.
- c. At least once per 18 months during shutdown, by verifying that each automatic valve in the flow path actuates to its correct position on a Containment Spray Actuation test signal; and
- d. At least once per 5 years by verifying each water flow rate equivalent to 55(+5,-0) gallons per minute for 30% NaOH from the eductor test connections in the Spray Additive System:

1)	CS26A	68	+6	gpm	(Train	À),	and
			+6				
2)	CS26B	68	-0	gpm	(Train	Β).	

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AUXILIARY FEEDWATER SYSTEM

#### LIMITING CONDITION FOR OPERATION

3.7.1.2 At least two independent steam generator auxiliary feedwater pumps and associated flow paths shall be OPERABLE with:

- One motor-driven auxiliary feedwater pump capable of being powered from an ESF Bus, and
- b. One direct-driven diesel auxiliary feedwater pump capable of being powered from a direct-drive diesel engine and an OPERABLE Diesel Fuel Supply System consisting of a day tank containing a minimum level of 71% (420 gallons) of fuel.

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APPLICABILITY: MODES 1, 2, and 3.

#### ACTION:

- a. With one auxiliary feedwater pump inoperable, restore the required auxiliary feedwater pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With both auxiliary feedwater pumps inoperable, be in at least HOT STANDBY within 6 hours and in HOT SHUTDOWN within the following 6 hours.

#### SURVEILLANCE REQUIREMENTS

4.7.1.2.1 Each auxiliary feedwater pump shall be demonstrated OPERABLE:

- a. At least once per 31 days on a STAGGERED TEST BASIS by:
  - Verifying that the pump develops a differential pressure of greater than or equal to 1825 psid at a flow of greater than or equal to 85 gpm on the recirculation flow when tested pursuant to Specification 4.0.5;

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# 3/4.7.3 COMPONENT COOLING WATER SYSTEM

#### LIMITING CONDITION FOR OPERATION

- 3.7.3 The Component Cooling Water System shall be OPERABLE with:
  - a. Two safety loops serving the RH pumps and RH heat exchangers.
  - b. Two component cooling water pumps powered from 4 KV buses 141 and 142.

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c. Two component cooling water heat exchangers.

## APPLICABILITY: MODES 1, 2, 3, and 4.

#### ACTION:

- a. With only one safety loop OPERABLE, restore at least two loops to OPERABLE status within 72 hours or be in at least HOT STANDBY within, the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With only one component cooling water pump OPERABLE, restore at least two pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With only one heat exchanger OPERABLE, restore at least two heat exchangers to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.7.3.1 At least two component cooling water loops shall be demonstrated OPERABLE at least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position, is in its correct position.

4.7.3.2 At least two component cooling water pumps shall be demonstrated OPERABLE by performing the following:

- a. The component cooling water pumps shall be operated each month. Performance will be acceptable if the pump starts upon actuation, operates for at least 4 hours, and satisfies the cooling requirements for the routine operation of the component cooling water system.
- b. By verifying at least once per 18 months during shutdown that each component cooling water pump starts automatically on a SI test signal. This will include a test of the common component cooling water pump while powered from 4 KV buses 141 and 142.

4.7.3.3 At least two component cooling water heat exchangers shall be verified OPERABLE at least once per 31 days by:

- a. Verifying that each component cooling water heat exchanger inlet and outlet valve is OPERABLE.
- b. Verifying the Essential Service Water is available to each component cooling water heat exchanger.

3/4.7.4 ESSENTIAL SERVICE WATER SYSTEM

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### LIMITING CONDITION FOR OPERATION

3.7.4 At least two independent Essential Service Water Systems, each of which includes a loop and a cooling tower, shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

a. With only one Essential Service Water System OPERABLE, restore at least two Essential Service Water Systems to OPERABLE status within 72 hours or be inmat least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.4 At least two Essential Service Water Systems shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position is in its correct position; and
- b. At least once per 18 months during shutdown, by verifying that:
  - Each automatic valve servicing safety-related equipment or isolating the non-nuclear safety-related portion of the system actuates to its correct position on a Safety Injection \*est signal, and
  - Each Essential Service Water System pump starts automatically on a Safety Injection test signal.
- c. At least once per 31 days, by verifying that each cooling tower fan operates for at least 15 minutes and at least once per 18 months by visually inspecting and verifying no abnormal breakage or degradation of the fill materials in the cooling tower.

# SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the system flow rate is 6000 cfm ± 10% for the Make-up System.
- Verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less
   than 0.2%; and
- Verifying a system flow rate of 6000 cfm + 10% for the Make-up ' System when tested in accordance with ANSI N510-1975.
- d. After every 720 hours of charcoal adsorber operation by verifying within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 0.2%;
- e. At least once per 18 months by:
  - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks is less than 6.0 inches Water Gauge while operating the system at a flow rate of 6000 cfm ± 10% for the Make-up System,
  - Verifying that on a Safety Injection signal or High Radiation-Control Room Outside Air Intake test signal, the system automatically switches into a make-up mode of control room ventilation with flow through the HEPA filters and charcoal adsorber banks.

SUR, EILLANCE REQUIREMENTS (Continued)

3) Verifying that the Make-up System maintains the control room at a positive nominal pressure of greater than or equal to 1/8 inch Water Gauge relative to ambient pressure in areas adjacent to this Control Room Area and

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- 4) Verifying that the heaters dissipate  $27.2 \pm 2.7$  kW when tested in accordance with ANSI N510-1975.
- f. After each complete or partial replacement of a HEPA filter bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI N510-1975 for a DOP test aerosol while operating the system at a flow rate of 6000 cfm ± 10% for the Make-up System; and
- g. After each complete or partial replacement of a charcoal absorber bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 6000 cfm ± 10% for the Make-up System.

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2.4.7.7 NON-ACCESSIBLE AREA EXHAUST FILTER PLENUM VENTILATION SYSTEM SEP 12 1924

### LIMITING CONDITION FOR OPERATION

3.7.7 Thre: independent non-accessible area exhaust filter plenums (50% capacity each) shall be CPERABLE.

APPLICAB. MODES 1, 2, 3, and 4.

#### ACTION:

With one non-accessible area exhaust filter plenum inoperable, restore the inoperable plenum to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.7.7 Each non-accessible area exhaust filter plenum shall be demonstrated OPERABLE:

- At least once per 31 days on a STAGGERED TEST BASIS by initiating, from the control room, flow through the HEPA filters and charcoal adsorbers and verifying that operation occurs for at least 15 minutes;
- b. At least once per 18 months, or (1) after any structural maintenance on the HEPA filter or charcoal adsorber hoosings, or (2) following painting, fire, or chemical release in any ventilation zone communicating with the exhaust filter plenum by:
  - Verifying that the exhaust filter plenum satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1.0% when using the test procedure guidance in Regulatory Positions C.5.a, C.5.c and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the flow rate is 66,900 cfm ± 10%;
  - 2) Verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample from each filter obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, when the average of the methyl iodide penetration for the three samples is less than 7.1%;

# SUA. EILLANGE REQUIREMENTS (Continued)

 Verifying a system flow rate of 66,900 cfm ± 10% through the exhaust filter plenum during operation when tested in accordance with ANSI N510-1975.

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c. After every 720 hours of charcoal adsorber operation, by verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, when the average of the methyl iodide penet.ation for the three samples is less than 7.1%;

- d. At least once per 18 months by:
  - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks of less than 6.0 inches Water Gauge while operacing the exhaust filter plenum at a flow rate of 66,900 cfm ± 10%, and
  - Verifying that the exhaust filter plenum starts on manual initiation or Safety Injection test signal.
  - 3) Verifying that the system maintains the ECCS equipment rooms at a negative pressure of greater than or equal to 1/4 in. water gauge relative to the outside atmosphere during system operation.
- e. After each complete or partial replacement of a HEPA filter bank, by verifying that the exhaust filter plenum satisfies the in-place penetration testing acceptance criteria of less than 1.0% in accordance with ANSI N510-1975 for a DOP test aerosol while operating at a flow rate of 66,900 cfm + 10%; and
- f. After each complete or partial replacement of a charcoal adsorber bank, by verifying that the exhaust filter plenum satisfies the in-place penetration testing acceptance criteria of less than 1.0% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 66,900 cfm + 10%.

## SURVEILLANCE REQUIREMENTS (Continued)

#### h. Functional Testing of Repaired and Replaced Snubbers

Snubbers which fail the visual inspection or the functional test acceptance criteria shall be repaired or replaced. Replacement snubbers and snubbers which have repairs which might affect the functional test results shall be tested to meet the functional test criteria before installation in the unit. Mechanical snubbers shall have met the acceptance criteria subsequent to their most recent service, and the freedom-of-motion test must have been performed within 12 months before being installed in the unit.

#### i. Snubber Service Life Program

The service life of hydraulic and mechanical snubbers shall be moni-, tored to ensure that the service life is not exceeded between surveillance inspections. The maximum expected service life for various seals, springs, and other critical parts shall be determined and established based on engineering information and shall be extended or shortened based on monitored test results and failure history. Critical parts shall be replaced so that the maximum service life will not be exceeded during a period when the snubber is required to be OPERABLE. The parts replacements shall be documented and the documentation shall be retained in accordance with Specification 6.10.2.

#### CO2 SYSTEMS

#### LIMITING CONDITION FOR OPERATION

The following CO2 Systems shall be OPERABLE: 3.7.10.3

- Diesel generator rooms and drv tank rooms. а.
- Lower cable spreading room, b.
- C. Auxiliary feedwater diesel room and day tank room, and
- Diesel-driven Essential Service Water (ESW) make-up pumps and day d. tank rooms.

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APPLICABILITY: Whenever equipment protected by the CO2 systems is required to be OPERABLE:

#### ACTION:

With one or more of the above required CO<sub>2</sub> systems inoperable. a.

within 1 hour establish a continuous fire watch with backup fire suppression equipment for those areas (Lower Cable Spreading Room) in which redundant systems or components could be damaged; for other areas, establish an hourly fire watch patrol.

The provisions of Specifications 3.0.3 and 3.0.4 are not applicable. b.

#### SURVEILLANCE REOUIREMENTS

4.7.10.3.1 Each of the above required CO<sub>2</sub> Systems shall be demonstrated OPERABLE at least once per 31 days by verifying that each valve (manual, power operated or automatic) in the flow path is in its correct position.

4.7.10.3.2 Each of the above required CO<sub>2</sub> Systems shall be demonstrated OPERABLE:

- At least once per 7 days by verifying the plant CO, storage tank a. level to be greater than 75% (7.5 tons) and river screen house CO. storage tank level to be greater than 50% (1 ton), and pressure of both to be greater than 275 and less than 375 psig, and
- b. At least once per 18 months by verifying:
  - The system, including associated ventilation system fire dampers, 1) actuates both automatically upon receipt of a simulated actuation signal, and manually, and
  - Flow from each nozzle during a "Puff Test.". 2)

# TABLE 3.7-5 (Continued)

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# FIRE HOSE STATIONS

LOCATION	ELEVATION	HOSE RACK REEL	ANGLE VALVE	
Aux. Bldg. (Continued)				
S-15: East of U-1 hydrogen recombiner	405	97	0FP317	
N-11: By the recycle holdup tanks	368	130	0FP373	
M-14: By the U-1 stairs	368	131	OFP374	
P-14: By panel 1PL84JB	368	132	OFP369	
L-20: By the U-2 stairs	368	133	0FP355	
P-21: By the blowdown condenser	368	134	0FP356	
L-25: By the PW M/D pumps U	368	135	OFP361	
N-25: By chemical drain tank	368	136	0FP357	
S-18: By panel 1PL86J	368	138	0FP362	
Q-11: By Aux. Bldg. floor drain tanks	368	139	OFP368	
U-15: By U-1 spray add tank	368	140	0FP372	
P-11: By recycle evaporator feed pumps	350	151	0FP381	
M-13: By U-1 stairs	350 ,	152	0FP370	
N-23: By gas decay tanks	350	154	0FP352	
Q-19: By "B" Aux. Bldg. Equip. drain tank	350	155	0FP365	
Q-17: By "A" Aux. Bldg. Equip. drain tank	350	156	OFP371	
Q-13: By collection sump pumps	350	157	0FP380	
S-18: Between moderating heat exchangers	350	158	0FP354	
V-18: Between BR chilier units	350	161	0FP353	
W-15: By CS pump 1A .	350	163	OFP367	
M-13: By leak detection sump	334	165	0FP448	
P-18: By elevator pit	334	166	0FP449	
Fuel Hand. Bldg.				
Z-15: South of decon. area	430	170	0FP389	
X-21: North of spent fuel pool	430	171	0FP386	
Z-15: By 480V MCC 134X6	405	172	OFP388	
AA-19: Outside FC pump room	405	173	0FP387	
Cont. #1				
R-17: By reactor head assembly area	430	62	1EP163	
R-2: By accumulator tack 10			211 200	

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3/4.7.12 AREA TEMPERATURE MONITORING

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#### LIMITING CONDITION FOR OPERATION

3.7.12 The temperature of each area shown in Table 3.7-6 shall be maintained within the limits indicated in Table 3.7-6.

APPLICABILITY: Whenever the equipment in an affected area is required to be OPERABLE.

#### ACTION:

- a. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-6 for more than 8 hours, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that provides a record of the cumulative time and the amount by which the' temperature in the affected area(s) exceeded the limit(s) and an analysis to demonstrate the continued OPERABILITY of the affected equipment.
- b. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-6 by more than 30°F, prepare and submit a Special Report as required by ACTION a. above, and within 4 hours either return the area(s) to within the temperature limit(s) or declare the equipment in the affected area(s) inoperable.

#### SURVEILLANCE REQUIREMENTS

4.7.12 The temperature in each of the areas shown in Table 3.7-5 shall be determined to be within its limit at least once per 12 hours.

2 4 8 ELECTRICAL POWER SYSTEMS

3/4.8.1 A.C. SOURCES

#### OPERATING

# LIMITING CONDITION FOR OPERATION

3.8.1.1 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. Each Class 1E 4160 volt bus capable of being powered from:
  - Either transformer of a given units normal System Auxiliary Transformer bank, and
  - Either transformer of the other units System Auxiliary Transformers bank, with

Each units System Auxiliary Transformer bank energized from an independent transmission circuit.

- b. Two separate and independent diesel generators, each with:
  - 1) A separate day tank containing a minimum volume of 450 gallons of fuel,
  - A separate Fuel Oil Storage System containing a minimum volume of 42,000 gallons of fuel, and
  - A separate fuel transfer pump.

APPLICABILITY: MODES 1, 2, 3, and 4.

### ACTION:

- a. With either an offsite circuit or diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Specification 4.8.1.1.1a or Specifications 4.8.1.1.2a.4) and 6) within 1 hour and at least once per 8 hours thereafter; restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one offsite circuit and one diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Specifications 4.8.1.1.1a and 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter; restore at least one of the inoperable sources to OPERABLE status within 12 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours from the time of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

# ELECTRICAL POWER SYSTEMS

SURVEILLANCE REQUIREMENTS (Continued)

- 9) Verifying the diesel generator's capability to:
  - Synchronize with the offsite power source while the generator is loaded with its emergency loads upon a simulated restoration of offsite power.

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- b) Transfer its loads to the offsite power source, and
- c) Be restored to its standby status.
- 10) Verifying that with the diesel generator operating in a test mode, connected to its bus, a simulated Safety Injection signal overrides the test mode by: (1) returning the diesel generator to standby operation and (2) automatically energizing the emergency loads with offsite power:
- Verifying that the fuel transfer pump transfers fuel from each fuel storage tank to the day tank of each diesel via the installed cross-connection lines;
- 12) Verifying that the automatic LOCA and Shutdown sequence timer is OPERABLE with the interval between each load block within ± 10% of its design interval; and
- 13) Verifying that the following diesel generator lockout features prevent diesel generator starting only when required:
  - a) Turning gear engaged, and
  - b) Emergency stop.
- g. At least once per 10 years or after any modifications which could affect diesel generator interdependence by starting both diesel generators simultaneously, during shutdown, and verifying that both diesel generators accelerate to at least 600 rpm in less than or equal to 10 seconds; and
- h. At least once per 10 years by:
  - Draining each fuel oil storage tank, removing the accumulated sediment and cleaning the tank using a sodium hypochlorite solution, and

FLOOTPIDAL PO ER SYSTEMS

SURVEILLANCE REQUIREMENTS (Continued)

 Performing a pressure test of those portions of the diesel fuel oil system designed to Section III, subsection ND of the ASME Code at a test pressure equal to 110 percent of the system design pressure.

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4.8.1.1.3 <u>Reports</u> - All diesel generator failures, valid or non-valid, shall be reported to the Commission pursuant to Specification 6.9.2. Reports of diesel generator failures shall include the information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977. If the number of failures in the last 100 valid tests (on a per nuclear unit basis) is greater than or equal to 7, the report shall be supplemented to include the additional information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977.

# REFUELING OPERATIONS

3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE FACILITY

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# LIMITING CONDITION FOR OPERATION

3.9.7 Loads in excess of 2000 pounds shall be prohibited from travel over fuel assemblies in the spent fuel storage facility.

APPLICABILITY: With fuel assemblies in the spent fuel storage facility.

#### ACTION:

- a. With the requirements of the above specification not satisfied, place the crane load in a safe condition.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

#### SURVEILLANCE REQUIREMENTS

4.9.7 Crane interlocks and physical stops which prevent crane travel with loads in excess of 2000 pounds over fuel assemblies shall be demonstrated OPERABLE within 7 days prior to crane use and at least once per 7 days thereafter during crane operation.\*

\*Physical stops are not required until October 31, 1985.

# TABLE 3.8-1 (Continued)

# CONTAINMENT PENETRATION CONDUCTOR

# OVERCURRENT PROTECTIVE DEVICES

# PROTECTIVE DEVICE NUMBER AND LOCATION

## DEVICE

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4. 480V Molded Case Ckt. Bkts. (MCCB) (Continued)

			MCC 132x2
1RY8000B Cub C4			Primary Backup
1RY8003C Cub C5	•		Primary Backup
1IP06E · Cub El			Primary
1RC8003B Cub D4		-	Primary Backup
1LL43J Cub E2			Primary Backup
1RC8002A Cub Gl			Primary Backup
1RC8002B Cub G2			Primary Backup
1RC8002C Cub G3			Primary Backup
1RC8002D Cub G4			Primary Backup
			MCC 131×2
1518808D Cub A2			Primary
ISI8808A Cub A3			Primary
Cub B2 (MCC 131x2)			Backup
1.1			MCC 131×2
1RC8001A Cub Gl			Primary Backup
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SPECIAL TEST EXCEPTIONS

3/4.10.3 PHYSICS TESTS

#### LIMITING CONDITION FOR UPERATION

3.10.3 The limitations of Specifications 3.1.1.3, 3.1.1.4, 3.1.3.1, 3.1.3.5, and 3.1.3.6, may be suspended during the performance of PHYSICS TESTS provided:

- a. The THERMAL POWER does not exceed 5% of RATED THERMAL POWER,
- b. The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range channels are set at less than or equal to 25% of RATED THERMAL POWER, and

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c. The Reactor Coolant System lowest operating loop temperature (Tavg) ' is greater than or equal to 530°F.

APPLICABILITY: MODE 2.

#### ACTION:

- a. With the THERMAL POWER greater than 5% of RATED THERMAL POWER, immediately open the Reactor trip breakers.
- b. With a Reactor Coolant System operating loop temperature  $(T_{avg})$  less than 530°F, restore  $T_{avg}$  to within its limit within 15 minutes or be in at least HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.10.3.1 The THERMAL POWER shall be determined to be less than or equal to 5% of RATED THERMAL POWER at least once per hour during PHYSICS TESTS.

4.10.3.2 Each Intermediate and Power Range channel shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating PHYSICS TESTS.

4.10.3.3 The Reactor Coolant System temperature  $(T_{avg})$  shall be determined to be greater than or equal to 530°F at least once per 30 minutes during PHYSICS TESTS.

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SPECIAL TEST EXCEPTIONS

3/4.10.4 REACTOR COOLANT LOOPS

# LIMITING CONDITION FOR OPERATION

3.10.4 The limitations of Specification 3.4.1.1 may be suspended during the performance of startup and PHYSICS TESTS provided:

- a. The THERMAL POWER does not exceed the P-7 Interlock Setpoint, and
- b. The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range channels are set less than or equal to 25% of RATED THERMAL POWER.

APPLICABILITY: During operation below the P-7 Interlock Setpoint.

ACTION:

With the THERMAL POWER greater than the P-7 Interlock Setpoint, immediately open the Reactor trip breakers.

#### SURVEILLANCE REQUIREMENTS

4.10.4.1 The THERMAL POWER shall be determined to be less than P-7 Interlock Setpoint at least once per hour during startup and PMYSICS TESTS.

4.10.4.2 Each Intermediate and Power Range channel, and P-7 Interlock shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating startup and PHYSICS TESTS.

SPECTAL TEST EXCEPTIONS

# 3/4.10.5 POSITION INDICATION SYSTEM - SHUTDOWN

# LIMITING CONDITION FOR OPERATION

3.10.5 The limitations of Specification 3.1.3.3 may be suspended during the performance of individual full-length shutdown and control rod drop time measurements provided only one shutdown or control bank is withdrawn from the fully inserted position at a time.

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<u>APPLICABILITY</u>: MODES 3, 4, and 5 during performance of rod drop time measurements and during surveillance of digital rod position indicators for OPERABILITY.

#### ACTION:

With the Position Indication System inoperable or with more than one bank of rods withdrawn, immediately open the Reactor trip breakers.

## SURVEILLANCE REQUIREMENTS

4.10.5 The above required Position Indication Systems shall be determined to be OPERABLE within 24 hours prior to the start of and at least once per 24 hours thereafter during rod drop time measurements by verifying the Demand Position Indication System and the Digital Rod Position Indication System agree:

a. Within 12 steps when the rods are stationary, and

b. Within 24 steps during rod motion.

## TABLE 4.11-1 (Continued)

## TABLE NOTATIONS

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(1) The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LD = \frac{4.66 \text{ s}_{b}}{E \cdot V \cdot 2.22 \times 10^{6} \text{ " } Y \cdot \exp(-34 t)}$$

Where:

LLD = the lower limit of detection (microCuries per unit mass or volume),

 $s_b$  = the standard deviation of the background counting rate or of the counting rate of a blank-sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume).

2.22 x  $10^6$  = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

 $\lambda$  = the radioactive decay constant for the particular radionuclide (sec^-1), and

 $\Delta t$  = the elapsed time between the midpoint of sample collection and the time of counting (sec).

Typical values of E, V, Y, and  $\Delta t$  should be used in the calculation.

It should be recognized that the LLD is defined as a before the fact limit representing the capability of a measurement system and not as an after the fact limit for a particular measurement.

(2) A batch release is the discharge of liquid wastes of a discrete volume. Prior to sampling for analyses, each batch shall be isolated, and then thoroughly mixed by a method described in the ODCM to assure representative sampling.

## TABLE 4.11-1 (Continued)

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## TABLE NOTATIONS (Continued)

- (3) The principal gamma emitters for which the LLD specification applies include the following radionuclides: Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, Cs-134, Cs-137, Ce-141, and Ce-144. This list does not mean that only these nuclides are to be considered. Other gamma peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7 in the format outlined in Regulatory Guide 1.21, Appendix B, Revision 1, June 1974.
- (4) A composite sample is one in which the quantity of liquid sampled is proportional to the quantity of liquid waste discharged and in which the method of sampling employed results in a specimen that is representative of the liquids released.
- (5) A continuous release is the discharge of liquid wastes of a nondiscrete . volume, e.g., from a volume of a system that has an input flow during the continuous release.
- (6) To be representative of the quantities and concentrations of radioactive materials in liquid effluents, samples shall be collected continuously in proportion to the rate of flow of the effluent stream. Prior to analyses, all samples taken for the composite shall be thoroughly mixed in order for the composite sample to be representative of the effluent release.
- (7) Not required unless the Essential Service Water RCFC Outlet Radiation Monitor (IRE-PROO2) and (IRE-PROO3) indicates measured levels greater than 1 x 10<sup>-6</sup> µCi/ml above background at any time during the week.
#### TABLE 4.11-2 (Continued)

#### TABLE NOTATIONS

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(1) The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

 $LLD = \frac{4.66 \text{ s}_{b}}{\text{E} \cdot \text{V} \cdot 2.22 \times 10^{6} \cdot \text{Y} \cdot \exp(-\lambda\Delta t)}$ 

Where:

LLD = the lower limit of detection (microCuries per unit mass or volume),

 $s_b$  = the standard deviation of the background counting rate or of the counting rate of a blank-sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume),

2.22 x  $10^6$  = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

 $\lambda$  = the radioactive decay constant for the particular radionuclide (sec^1), and

 $\Delta t$  = the elapsed time between the midpoint of sample collection and the time of counting (sec).

Typical values of E, V, Y, and  $\Delta t$  should be used in the calculation.

It should be recognized that the LLD is defined as a before the fact limit representing the capability of a measurement system and not as an after the fact limit for a particular measurement.

### TABLE 4.11-2 (Continued)

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#### TABLE NOTATIONS (Continued)

- (2) The principal gamma emitters for which the LLD specification applies include the following radionuclides: Kr-87, Kr-88, Xe-133, Xe-133m, Xe-135, and Xe-138 in noble gas releases and Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, I-131, Cs-134, Cs-137, Ce-141, and Ce-144 in iodine and particulate releases. This list does not mean that only these nuclides are to be considered. Other gamma peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7, in the format outlined in Regulatory Guide 1.21, Appendix 8, Revision 1, June 1974.
- (3) Sampling and analysis shall also be performed following shutdown, startup, or a THERMAL POWER change exceeding 15% of RATED THERMAL POWER within a 1-hour period.
- (4) Tritium grab samples shall be taken at least once per 24 hours when the refueing canal is flooded.
- (5) Tritium grab samples shall be taken at least once per 7 days from the spent fuel pool area, whenever spent fuel is in the spent fuel pool.
- (6) The ratio of the sample flow rate to the sampled stream flow rate shall be known for the time period covered by each dose or dose rate calculation made in accordance with Specifications 3.11.2.1, 3.11.2.2, and 3.11.2.3.
- (7) Samples shall be changed at least once per 7 days and analyses shall be completed within 48 hour after changing, or after removal from sampler. Sampling shall also be performed at least once per 24 hours for at least 7 days following each shutdown, startup or THERMAL POWER change exceeding 15% of RATED THERMAL POWER within a 1-hour period and analyses shall be completed within 48 hours of changing. When samples collected for 24 hours are analyzed, the corresponding LLDs may be increased by a factor of 10. This requirement does not apply if: (1) analysis shows that the DOSE EQUIVALENT I-131 concentration in the reactor coolant has not increased more than a factor of 3, and (2) the noble gas monitor shows that effluent activity has not increased more than a factor of 3.

BYRON - UNIT 1

# RADICACTIVE EFFLUENTS

# 3/4.11.3 SOLID RADIOACTIVE WASTES

# LIMITING CONDITION FOR OPERATION

3.11.3 Fadioactive wastes shall be solidified or dewatered in accordance with the PROCESS CONTROL PROGRAM to meet shipping and transportation requirements during transit, and disposal site requirements when received at the disposal site.

APPLICABILITY: At all times.

#### ACTION:

- a. With SOLIDIFICATION or dewatering not meeting disposal site and shipping and transportation requirements, suspend shipment of the inadequately processed wastes and correct the PROCESS CONTROL PROGRAM, the procedures and/or the solid waste system as necessary to prevent. recurrence.
- b. With SOLIDIFICATION or dewatering not performed in accordance with the PROCESS CONTROL PROGRAM, test the improperly processed waste in each container to ensure that it meets burial ground and shipping requirements and take appropriate administrative action to prevent recurrence.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.3 SOLIDIFICATION of at least one representative test specimen from at least every tenth batch of each type of wet radioactive wastes (e.g., filter sludges, spent resins, evaporator bottoms, boric acid solutions and sodium sulfate solutions) shall be verified in accordance with the PROCESS CONTROL PROGRAM:

- a. If any test specimen fails to verify SOLIDIFICATION, the SOLIDIFICATION of the batch under test shall be suspended until such time as additional test specimens can be obtained, alternative SOLIDIFICATION parameters can be determined in accordance with the PROCESS CONTROL PROGRAM, and a subsequent test verifies SOLIDIFICATION. SOLIDIFICATION of the batch may then be resumed using the alternative SOLIDIFICATION parameters determined by the PROCESS CONTROL PROGRAM;
- b. If the initial test specimen from a batch of waste fails to verify SOLIDIFICATION, the PROCESS CONTROL PROGRAM shall provide for the collection and testing of representative test specimens from each consecutive batch of the same type of wet waste until at least 3 consecutive initial test specimens demonstrate SOLIDIFICATION. The PROCESS CONTROL PROGRAM shall be modified as required, as provided in Specification 6.13, to assure SOLIDIFICATION of subsequent batches of waste; and
- c. With the installed equipment incapable of meeting Specification 3.11.3 or declared out-of-service, restore the equipment to operable status or provide for contract capability to process wastes as necessary to satisfy all applicable transportation and disposal requirements.

# RADICACTIVE EFFLUENTS

#### 3/4.11.4 TOTAL DOSE

## LIMITING CONDITION FOR OPERATION

3.11.4 The annual (calendar year) dose or dose commitment to any MEMBER OF THE PUBLIC due to releases of radioactivity and to radiation from uranium fuel cycle sources shall be limited to less than or equal to 25 mrems to the whole body or any organ, except the thyroid, which shall be limited to less than or equal to 75 mrems.

# APPLICABILITY: At all times.

#### ACTION:

With the calculated doses from the release of radioactive materials a. . in liquid or gaseous effluents exceeding twice the limits of Specification 3.11.1.2a., 3.11.1.2b., 3.11.2.2a., 3.11.2.2b., 3.11.2.3a., or 3.11.2.3b., calculations should be made including direct radiation contributions from the units and from outside storage tanks to determine whether the above limits of Specification 3.11.4 have been exceeded. If such is the case, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that defines the corrective action to be taken to reduce subsequent releases to prevent recurrence of exceeding the above limits and includes the schedule for achieving conformance with the above limits. This Special Report, as defined in 10 CFR 20.405c, shall include an analysis that estimates the radiation exposure (dose) to a MEMBER OF THE PUBLIC from uranium fuel cycle sources, including all effluent pathways and direct radiation, for the Calendar year that includes the release(s) covered by this report. It shall also describe levels of radiation and concentrations of radioactive material involved, and the cause of the exposure levels or concentrations. If the estimated dose(s) exceeds the above limits, and if the release condition resulting in violation of 40 CFR Part 190 has not already been corrected, the Special Report shall include a request for a variance in accordance with the provisions of 40 CFR Part 190. Submittal of the report is considered a timely request, and a variance is granted until staff action on the request is complete.

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

#### SURVEILLANCE REQUIREMENTS

4.11.4.1 Cumulative dose contributions from liquid and gaseous effluents shall be determined in accordance with Specifications 4.11.1.2, 4.11.2.2, and 4.11.2.3, and in accordance with the methodology and parameters in the ODCM.

4.11.4.2 Cumulative dose contributions from direct radiation from the units and from radwaste storage tanks shall be determined in accordance with the methodology and parameters in the ODCM. This requirement is applicable only under conditions set forth in ACTION a. of Specification 3.11.4.

BYRON - UNIT 1

REACTIVITY CONTROL SYSTEMS

### BASES

#### MOVABLE CONTROL ASSEMBLIES (Continued)

18, 210, and 228 steps withdrawn for the Shutdown Banks provide assurances that the Digital Rod Position Indicator is operating correctly over the full range of indication. Since the Digital Rod Position System does not indicate the actual shutdown rod position between 18 steps and 210 steps, only points in the indicated ranges are picked for verification of agreement with demanded position.

The ACTION statements which permit limited variations from the basic requirements are accompanied by additional restrictions which ensure that the original design criteria are met. Misalignment of a rod requires measurement of peaking factors and a restriction in THERMAL POWER. These restrictions . provide assurance of fuel rod integrity during continued operation. In addition, those safety analyses affected by a misaligned rod are reevaluated to confirm that the results remain valid during future operation.

The maximum rod drop time restriction is consistent with the assumed rod drop time used in the safety analyses. Measurement with  $T_{avg}$  greater than or equal to 550°F and with all reactor coolant pumps operating ensures that the measured drop times will be representative of insertion times experienced during a Reactor trip at operating conditions.

Control rod positions and OPERABILITY of the rod position indicators are required to be verified on a nominal basis of once per 12 hours with more frequent verifications required if rod position deviation monitor is inoperable. These verification frequencies are adequate for assuring that the applicable LCOs are satisfied.

# 40 BE DISTRIBUTION LIMITS

### EASES

HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

- c. The control rod insertion limits of Specification 3.1.3.6 are maintained, and
- d. The axial power distribution, expressed in terms of AXIAL FLUX DIFFERENCE, is maintained within the limits.

A rod bow penalty is not applied to the final value of  $F^{N}_{\Delta H}$  for the following reason:

 $F_{\Delta H}^{N}$  will be maintained within its limits provided the Conditions a. through d. above are maintained. The combination of the RCS flow requirement (399,000 gpm) and the requirement on  $F_{\Delta H}^{N}$  guarantee that the DNBR used in the safety analysis, will be met.

The RCS flow requirement is based on the loop flow rate of 97,600 gpm which is used in the Improved Thermal Design Procedure described in FSAR 4.4.1 and 15.0.3. This design value is then increased by 2.2% for measurement uncertainties. The measurement error for RCS total flow rate is based on performing a precision heat balance and using the results to calibrate the RCS flow rate indicators. Potential fouling of the feedwater venturi, which might not be detected, could bias the results from the precision heat balance in a nonconservative manner. Therefore, a penalty of 0.1% has been included in the 2.2% measurement uncertainty of the RCS flow rate. Any fouling which might bias the RCS flow rate measurement greater than 0.1% can be detected by monitoring and trending various plant performance parameters. If detected, action shall be taken, before performing subsequent precision heat balance measurements, i.e., either the effect of fouling shall be quantified and compensated for in the RCS flow rate measurement, or the venturi shall be cleaned to eliminate the fouling.

Surveillance Requirement 4.2.3.5 specifies that the measurement instrumentation shall be calibrated within seven days prior to the performance of the calorimetric flow measurement. This requirement is due to the fact that the drift effects of this instrumentation are not included in the flow measurement uncertainty analysis. This requirement does not apply for the instrumentation whose drift effects have been included in the uncertainty analysis.

The limit of 1.55 for  $F_{\Delta H}^{N}$  does not assume any specific uncertainty on the measured value of  $F_{\Delta H}^{N}$ . An appropriate uncertainty of 4% (nominal) or greater is added to the measured value of  $F_{\Delta H}^{N}$  before it is compared with the requirement.

When an  $F_Q$  measurement is taken, an allowance for both experimental error and manufacturing tolerance must be made. An allowance of 5% is appropriate for a full-core map taken with the Incore Detector Flux Mapping System, and a 3% allowance is appropriate for manufacturing tolerance.

# POLER DISTRIBUTION LIMITS

#### BASES

# HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

The Radial Peaking Factor,  $F_{xy}(Z)$  is measured periodically to provide assurance that the Hot channel  $F_Q(Z)$  remains within its limit. The  $F_{xy}$  limit for RATED THERMAL POWER ( $F_{xy}^{RTP}$ ) as provided in Specification 3.2.2 was determined from expected power control maneuvers over the full range of burnup conditions in the core.

The 12-hour periodic surveillance of indicated RCS flow is sufficient to detect flow degradation which could lead to operation outside the acceptable limit.

# 3/4.2.4 QUADRANT POWER TILT RATIO

The QUADRANT POWER TILT RATIO limit assures that the radial power distribution satisfies the design values used in the power capability analysis. Radial power distribution measurements are made during STARTUP testing and periodically during power operation.

The limit of 1.02, at which corrective action is required, provides DNB and linear heat generation rate protection with x-y plane power tilts. A limit of 1.02 was selected to provide an allowance for the uncertainty associated with the indicated power tilt.

The 2-hour time allowance for operation with a tilt condition greater than 1.02 but less than 1.09 is provided to allow identification and correction of a dropped or misaligned control rod. In the event such ACTION does not correct the tilt, the margin for uncertainty on  $F_Q$  is reinstated by reducting the maximum allowed more to  $P_Q$ .

ing the maximum allowed power by 3% for each percent of tilt in excess of 1.

For purposes of monitoring QUADRANT POWER TILT RATIO when one excore detector is inoperable, the moveable incore detectors are used to confirm that the normalized symmetric power distribution is consistent with the QUADRANT POWER TILT RATIO. The incore detector monitoring is done with a full incore flux map or two sets of four symmetric thimbles. The two sets of four symmetric thimbles is a unique set of eight detector locations. These locations are C-8, E-5, E-11, H-3, H-13, L-5, L-11, N-8.

## 3/4.2.5 DNB PARAMETERS

The limits on the DNB-related parameters assure that each of the parameters are maintained within the normal steady-state envelope of operation assumed in the transient and accident analyses. The limits are consistent with the initial FSAR assumptions and have been analytically demonstrated adequate to maintain a design DNBR throughout each analyzed transient.

The 12-hour periodic surveillance of these parameters through instrument readout is sufficient to ensure that the parameters are restored within their limits following load changes and other expected transient operation.

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#### B 3/4 2-5

3.4.5 EMERGENCY CORE COOLING SYSTEMS

#### BASES

## 3/4.5.1 ACCUMULATORS

The OPERABILITY of each Reactor Coolant System (RCS) accumulator ensures that a sufficient volume of borated water will be immediately forced into the core through each of the cold legs in the event the RCS pressure falls below the pressure of the accumulators. This initial surge of water into the core provides the initial cooling mechanism during large RCS pipe ruptures.

The limits on accumulator volume, boron concentration and pressure ensure that the assumptions used for accumulator injection in the safety analysis are met. A contained borated water level between 34% and 66% ensures a volume of greater than or equal to 6995 gallons but less than or equal to 7217 gallons.

The accumulator power operated isolation valves are considered to be "operating bypasses" in the context of IEEE Std. 279-1971, which requires that bypasses of a protective function be removed automatically whenever permissive conditions are not met. In addition, as these accumulator isolation valves fail to meet single failure criteria, removal of power to the valves is required.

The limits for operation with an accumulator inoperable for any reason except an isolation valve closed minimizes the time exposure of the plant to a LOCA event occurring concurrent with failure of an additional accumulator which may result in unacceptable peak cladding temperatures. If a closed isolation valve cannot be immediately opened, the full capability of one accumulator is not available and prompt action is required to place the reactor in a mode where this capability is not required.

The requirement to verify accumulator isolation valves shut with power removed from the valve operator when the pressurizer is solid ensures the accumulators will not inject water and cause a pressure transient when the Reactor Coolant System is on solid plant pressure control.

## 3/4.5.2 and 3/4.5.3 ECCS SUBSYSTEMS

The OPERABILITY of two independent ECCS subsystems ensures that sufficient emergency core cooling capability will be available in the event of a LOCA assuming the loss of one subsystem through any single failure consideration. Either subsystem operating in conjunction with the accumulators is capable of supplying sufficient core cooling to limit the peak cladding temperatures within acceptable limits for all postulated break sizes ranging from the double ended break of the largest RCS cold leg pipe downward. In addition, each ECCS subsystem provides long-term core cooling capability in the recirculation mode during the accident recovery period.

With the RCS temperature below 350°F, one OPERABLE ECCS subsystem is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the limited core cooling requirements.

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CONTAINMENT SYSTEMS

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## 3/4.6.1.5 AIR TEMPERATURE

The limitations on containment average air temperature ensure that the overall containment average air temperature does not exceed the initial temperature condition assumed in the accident analysis for a steam line break accident. Measurements shall be made at all of the listed running fan locations, whether by fixed or portable instruments, to determine the average air temperature.

# 3/4.6.1.6 CONTAINMENT VESSEL STRUCTURAL INTEGRITY

This limitation ensures that the structural integrity of the containment will be maintained comparable to the original design standards for the life of the facility. Structural integrity is required to ensure that the containment will withstand the maximum pressure of 43.9 psig in the event of a cold leg double-ended break accident. The measurement of containment tendon lift-off force, the tensile tests of the tendon wires or strands, the visual examination of tendons, anchorages and exposed interior and exterior surfaces of the containment, and the Type A leakage test are sufficient to demonstrate this capability.

The Surveillance Requirements for demonstrating the containment's structural integrity are in compliance with the recommendations of proposed Rev. 3 to Regulatory Guide 1.35, "Inservice Surveillance of Ungrouted Tendons in Prestressed Concrete Containment Structures," April 1979 and proposed Regulatory Guide 1.35.1, "Determining Prestressing Forces for Inspection of Prestressed Concrete Containments," April 1979.

The required Special Reports from any engineering evaluation of containment abnormalties shall include a description of the tendon condition, the condition of the concrete (especially at tendon anchorages), the inspection procedure, the tolerances on cracking, the results of the engineering evaluation and the corrective actions taken.

## 3/4.6.1.7 CONTAINMENT PURGE VENTILATION SYSTEM

The 48-inch containment purge supply and exhaust isolation values are required to be sealed closed (power removed) during plant operations since these values have not been demonstrated capable of closing during a LOCA or steam line break accident. Maintaining these values sealed closed during plant operation ensures that excessive quantities of radioactive material will not be released via the Containment Purge System. To provide assurance that the 48-inch containment values cannot be inadvertently opened, the values are sealed closed in accordance with Standard Review Plan 6.2.4 which includes mechanical devices to seal or lock the value closed, or prevents power from being supplied to the value operator.

The use of the containment purge lines is restricted to the 8-inch purge supply and exhaust isolation valves since, unlike the 48-inch valves, the 8-inch valves are capable of closing during a LOCA or steam line break accident. Therefore, the SITE BOUNDARY dose guideline values of 10 CFR Part 100 would not

## FLA 3. STEMS

## BASES

# 3/4.7.8 SNUBBERS (Continued)

same type. The same design mechanical snubbers manufactured by Company "B" for the purposes of this specification would be of a different type, as would hydraulic snubbers from either manufacturer.

A list of individual snubbers with detailed information of snubber location and size and of systems affected shall be available at the plant in accordance with Section 50.71(c) of 10 CFR Part 50. The accessibility of each snubber shall be determined and approved by the Onsite Review and Investigative Function. The determination shall be based upon the existing radiation levels and the expected time to perform a visual inspection in each snubber location as well as other factors associated with accessibility during plant operations (e.g., temperature, atmosphere, location etc.), and the recommendations of Regulatory Guides 8.8 and 8.10. The addition or deletion of any hydraulic or mechanical snubber shall be made in accordance with Section 50.59 of 10 CFR Part 50.

The visual inspection frequency is based upon maintaining a constant level of snubber protection to each safety-related system during an earthquake or severe transient. Therefore, the required inspection interval varies inversely with the observed snubber failures on a given system and is determined by the number of inoperable snubbers found during an inspection of each system. In-order to establish the inspection frequency for each type of snubber on a safety-related system, it was assumed that the frequency of snubber failures and initiating events is constant with time and that the failure of any snubber on that system could cause the system to be unprotected and to result in failure during an initiating event. Inspections performed before that interval has elapsed may be used as a new reference point to determine the next inspection. However, the results of such early inspections performed before the original required time interval has elapsed (nominal time less 25%) may not be used to lengthen the required inspection interval. Any inspection whose results require a shorter inspection interval will override the previous schedule.

The acceptance criteria are to be used in the visual inspection to determine OPERABILITY of the snubbers. For example, if a fluid port of a hydraulic snubber is found to be uncovered, the snubber shall be declared inoperable and shall not be determined OPERABLE via functional testing.

To provide assurance of snubber functional reliability, one of three functional testing methods are used with the stated acceptance criteria:

- Functionally test 10% of a type of snubber with an additional 10% tested for each functional testing failure, or
- Functionally test = ample size and determine sample acceptance or rejection using F = e 4.7-1, or

BYRON - UNIT 1

# FLECTROD POWER SYSTEMS

### EASES

# A.C. SOURCES, D.C. SOURCES, AND ONSITE POWER DISTRIBUTION (Continued)

The Surveillance Requirement for demonstrating the OPERABILITY of the station batteries is based on the recommendations of Regulatory Guide 1.129, "Maintenance Testing and Replacement of Large Leed Storage Batteries for Succear Power Plants," February 1978, and IEEE Std 450-1980, "IEEE Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations."

Verifying average electrolyte temperature above the minimum for which the battery was sized, total battery terminal voltage on float charge, and the performance of battery service and discharge tests ensures the effectiveness of the charging system, the ability to handle high discharge rates and compares the battery capacity at that time with the rated capacity.

Table 4.8-2 specifies the normal limits for each designated pilot cell and each connected cell for electrolyte level, float voltage and specific gravity. The limits for the designated pilot cells float voltage and specific gravity, greater than 2 13 volts and 0.015 below the manufacturer's full charge specific gravity or a battery charger current that had stabilized at a low value, is characteristic of a charged cell with adequate capacity. The normal limits for each connected cell for float voltage and specific gravity, greater than 2.13 volts and not more than 0.020 below the manufacturer's full charge specific gravity with an average specific gravity of all the connected cells not more than 0.010 below the manufacturer's full charge specific gravity, ensures the OPERABILITY and capability of the battery.

Operation with a battery cell's parameter outside the normal limit but within the allowable value specified in Table 4.8-2 is permitted for up to 7 days. Ouring this 7-day period: (1) the allowable values for electrolyte level ensures no physical damage to the plates with an adequate electron transfer capability; (2) the allowable value for the average specific gravity of all the cells, not more than 0.020 below the manufacturer's recommended full charge specific gravity, ensures that the decrease in rating will be less than the safety margin provided in sizing; (3) the allowable value for an individual cell's specific gravity, ensures that an individual cell's specific gravity will not be more than 0.040 below the manufacturer's full charge specific gravity and that the overall capability of the battery will be maintained within an acceptable limit; and (4) the allowable value for an individual cell's float voltage, greater than 2.05 volts, ensures the battery's capability to perform its design function.

# REFLECT & CREPATIONS

BASES

559 1.8 1804

# 3/4.9.10 and 3/4.9.11 WATER LEVEL - REACTOR VESSEL and STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. The minimum water depth is consistent with the assumptions of the safety analysis.

# 3/4.9.12 FUEL HANDLING BUILDING EXHAUST FILTER PLENUM

The limitations on the Fuel Handling Building Exhaust Filter Plenum ensure that all radioactive material released from an irradiated fuel assembly will be filtered through the HEPA filters and charcoal adsorber prior to discharge to the atmosphere. The OPERABILITY of this system and the resulting ' iodine removal capacity are consistent with the assumptions of the safety analyses. ANSI N510-1975 will be used as a procedural guide for surveillance testing.

POSITION	NUMBER OF INDIVIDUALS F	REQUIRED TO FILL POSITION
	MODES 1, 2, 3 & 4	MODES 5 & 6
SE SF RO AO SCRE	1 1 2 2 1	1 None 1 1 None

or, whenever a SCRE (SRO/STA) is not included in the shift crew composition, the minimum shift crew shall be as follows:

	POSI	TION NUMBER OF INDIVIDUALS REQUI	NUMBER OF INDIVIDUALS REQUIRED TO FILL POSITION		
		MODES 1, 2, 3-& 4	MODES 5 & 6		
	SE SF RO AO STA	1 1 2 2 1	1 None 1 None		
SE	-	Shift Supervisor (Shift Engineer) with a Senior Operator			
SF	-	Shift Foreman with a Senior Operator license on Unit 1			
RO	-	Individual with a Reactor Operator license on Unit 1			
AO		Auxiliary Operator			

Station Control Room Engineer with a Senior Reactor SCRE -Operator's License on Unit 1 STA -

Shift Technical Advisor

The Shift Crew Composition may be one less than the minimum requirements of Taple 6.2-1 for a period of time not to exceed 2 hours in order to accommodate urexpected absence of on-duty shift crew members provided immediate action is taken to restore the Shift Crow Composition to within the minimum requirements of Table 6.2-1. This provision does not permit any shift crew position to be unmanned upon shift change due to an oncoming shift crewman being late or absent.

Suring any absence of the Shift Supervisor from the control room while the Unit is in MODE 1, 2, 3 or 4, an individual with a valid Senior Operator license shall be designated to assume the control room command function. During any appence of the Shift Supervisor from the control room while the Unit is in MIDE 5 or 6, an individual with a valid Operator license shall be designated to assume the control room command function.

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TILE CONTROLS

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- The Facility Emergency Plan and implementing procedures at least once per 12 months;
- The Facility Security Plan and implementing procedures at least once per 12 months;
- Onsite and offsite reviews;
- The Facility Fire Protection programmatic controls including the implementing procedures at least once per 24 months by qualified QA personnel;
- 9) The fire protection equipment and program implementation at least once per 12 months utilizing either a qualified offsite licensee fire protection engineer or an outside independent fire protection consultant. An outside independent fire protection consultant shall be used at least every third year;
- 10) The Radiological Environmental Monitoring Program and the results thereof at least once per 12 months;
- The OFFSITE DOSE CALCULATION MANUAL and implementing procedures at least once per 24 months;
- 12) The PROCESS CONTROL PROGRAM and implementing procedures for solification of radioactive wastes at least once per 24 months; and
- 13) The performance of activities required by the Company Quality Assurance Program for effluent and environmental monitoring at least once per 12 months.

Report all findings of noncompliance with NRC requirements and recommendations and results of each audit to the Station Superintendent, Manager of Nuclear Safety, the Division Vice President and General Manager - Nuclear Stations, Manager of Quality Assurance, the Vice Chairman, and the Vice President - Nuclear Operations.

c. Authority

The Manager of Quality Assurance reports to the Vice Chairman and the Supervisor of the Offsite Review and Investigative Function reports to the Manager of Nuclear Safety. Either the Manager of Quality Assurance or the Supervisor of the Offsite Review and Investigation Function has the authority to order unit shutdown or request any other action which he deems necessary to avoid unsafe plant conditions.