## JUL 20 1984

## **ENCLOSURE** 1

## NOTICE OF VIOLATION

Florida Power Corporation Crystal River Unit 3 Docket No. 50-302 License No. DPR-72

The following violations were identified during an inspection conducted on June 1-26, 1984. The Severity Levels were assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

1. 10 CFR Part 50 Appendix B, Criterion II requires that activities affecting quality be accomplished under controlled conditions.

The licensee's Quality Program, paragraph 1.7.1.2, specifies compliance with 10 CFR 50, Appendix B and ANSI Standards listed in Table 1-3. Table 1-3 commits to Regulatory Guide 1.33 (1978) which endorses ANSI Standard N 18.7-1976.

ANSI Standard N 18.7-1976, paragraph 5.2.7.1 requires the scheduling and planning of maintenance so that plant safety is not compromised.

Contrary to the above, on June 18, 1984, plant maintenance was not properly scheduled or planned in that an instrument was removed from service in a manner that compromised plant safety. At approximately 0955, a maintenance activity removed the Emergency Feedwater Flow instrument, FW-312-FI, from service. The removal of this instrument requires the plant to comply with a Technical Specification Action Statement. The Action Statement was not entered because operations personnel were not cognizant that the instrument was in a degraded condition. The operations personnel had released the instrument for work on May 20, 1984, and until June 18, 1984, were not effectively apprised of the instrument's status.

This is a Severity Level IV Violation (Supplement I).

 Technical Specification 6.8.1.a requires procedures listed in Regulatory Guide 1.33, 1972.

Regulatory Guide 1.33, paragraph H-2 requires a procedure for each calibration activity listed in the Technical Specifications.

Technical Specification surveillance requirement 4.3.3.6, Table 4.3-7, item 18 requires a channel calibration of the Emergency Feedwater Ultrasonic Flow Indicators at least once per 18 months.

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Contrary to the above, as of June 20, 1984, a procedure for the calibration of the Emergency Feedwater Ultrasonic Flow Indicators had not been written and the indicators had not been calibrated. These instruments were required to be calibrated since the issuance of Technical Specification Amendment Number 38 dated April 17, 1981.

This is a Severity Level IV violation (Supplement I).

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violations; (2) the reasons for the violations if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date: JUL 20 1984