



Northern States Power Company

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June 12, 1992

ASME Code Section XI
IWA-6220

Office of Nuclear Reactor Regulation
Attn: Document Control Desk
US Nuclear Regulatory Commission
Washington DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT
Docket Nos. 50-282 License Nos. DPR-42
50-306 DPR-60

Unit 2 Inservice Inspection Summary Report
Refueling Outage No. 15

Attached for your information are four copies of the report, "Inservice Inspection Examination Summary, February 20, 1992 to March 15, 1992, Refueling Outage Number 15, Inspection Period 3, Second Interval" and which includes the ASME Section XI Repair/Replacement Summary report. The Inservice Inspection Examination Summary report is a summary of the examinations performed during the last refueling outage of the Prairie Island Nuclear Generating Plant Unit No. 2. The ASME Section XI Repair/Replacement Summary report is a summary of the repairs and replacements to ASME Code Class 1, 2 and 3 components and systems during the last refueling outage of the Prairie Island Nuclear Generating Plant Unit No. 2.

The Inservice Inspection Summary report identifies components examined, the examination methods used, the examination number, and summaries of the results. All anomalies were either corrected or an engineering evaluation was performed to accept "as is" conditions. The ASME Section XI Repair- Replacement Summary report identifies work request number and summaries of the work.

An NSP internal quality assurance activity identified an FSAR commitment regarding main steam and feedwater welds in the auxiliary building. This commitment requires inspection of certain main steam and feedwater welds at approximately four times the current schedule. This commitment was identified after the Unit 2 startup. Inspection during the outage were performed in accordance with the normal ISI and FSAR schedule. This issue will be resolve prior to the next refueling outage.

The Inservice Inspection Summary Report is being submitted in accordance with the Prairie Island ASME Code Section XI Inservice Inspection and Testing Program. The submittals of the attached summary reports are intended to satisfy the inspection reporting requirements contained in IWA-6220 of the ASME Boiler and Pressure Vessel Code.

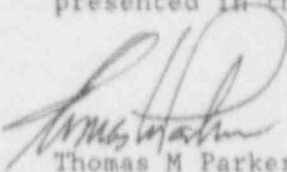
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Please contact us if you have any questions related to the information presented in these reports.



Thomas M Parker
Manager
Nuclear Support Services

- c: Regional Administrator-III, NRC (2 copies of attachment)
- NRR Project Manager, NRC (1 copy of attachment)
- NRC Resident Inspector (w/o attachment)
- J Silberg (w/o attachment)
- A Justin, Chief Boiler Inspector, State of MN (1 copy of attachment)
- Paul Fisher, Hartford Ins. (1 copy of attachment)

Attachment