

ATTACHMENT 1

1992 UNIT 1 STEAM GENERATOR INSPECTION OUTAGE  
INSERVICE INSPECTION SUMMARY REPORT

OWNER'S REPORT FOR INSERVICE INSPECTIONS

NORTH ANNA POWER STATION - UNIT 1

VIRGINIA ELECTRIC AND POWER COMPANY

9206110172 920601  
PDR ADOCK 05000338  
G PDR



**FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS**  
 As required by the Provisions of the ASME Code Rules

1. Owner Virginia Electric & Power Company, 5000 Dominion Blvd. Glen Allen, VA 23060  
 (Name and Address of Owner)
2. Plant North Anna Power Station, P.O. Box 402, Mineral, VA 23117  
 (Name and Address of Plant)
3. Plant Unit Unit 1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 06-06-78 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
BORON INJECTION TANK	STRUTHER WELLS	2-70-07-30717-9	VA 59686	13346
CLASS 1 COMPONENT SUPPORTS	VIRGINIA ELECTRIC & POWER CO.	N/A	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	252	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	253	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	268	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	282	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	453	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	766	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	774	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	778	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	874	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	878	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	900	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	902	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	913	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	927	N/A	N/A

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FORM NIS-1 (Back)

8. Examination Dates 3-5-91 to 3-3-92
9. Inspection Period Identification First Period (12-24-88 - 12-24-91)
10. Inspection Interval Identification Second Interval (12-24-88 - 12-24-98)
11. Applicable Edition of Section XI IC75 Addenda S83
12. Date/Revision of Inspection Plan 5-5-91 Revision 1
13. Abstract of Examinations and Tests. Include a list of examinations and tests and a statement concerning status of work required for the Inspection Plan.  
Attachment 1 pages 6-107 and Attachment 2 pages 1-34
14. Abstract of Results of Examinations and Tests.  
Attachment 1 pages 6-107 and Attachment 2 pages 1-34
15. Abstract of Corrective Measures.  
Attachment 1 pages 6-107 and Attachment 2 pages 1-34

We certify that a) the statements made in this report are correct, b) the examinations and tests meet the Inspection Plan as required by the ASME Code, Section XI, and c) corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

Date MAY 27 19 92 Signed VIRGINIA ELECTRIC AND POWER CO. By E. W. Thacker  
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 3-5-91 to 3-3-92, and state that to the best of my knowledge and belief, the Owner has performed examinations and tests and taken corrective measures described in this Owner's Report in accordance with the Inspection Plan and as required by the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Mark M. Hazz Commissions VA-424  
Inspector's Signature National Board, State, Province, and Endorsements

Date May 27 19 92

**SUPPLEMENTAL SHEET**  
**FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS**  
 As required by the Provisions of the ASME Code Rules

1. Owner Virginia Electric & Power Company, 5000 Dominion Blvd. Glen Allen, VA 23060  
 (Name and Address of Owner)
2. Plant North Anna Power Station, P.O. Box 402, Mineral, VA 23117  
 (Name and Address of Plant)
3. Plant Unit Unit 1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 06-06-78 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
CLASS 1 PIPING	S.W. FABRICATING	953	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	950	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	952	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	955	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	977	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1070	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1071	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1081	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1122	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1675	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	1704	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	2741	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	2742	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	2792	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	2960	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	3043	N/A	N/A

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 As required by the Provisions of the ASME Code Rules

1. Owner Virginia Electric & Power Company, 5000 Dominion Blvd. Glen Allen, VA 23060  
 (Name and Address of Owner)
2. Plant North Anna Power Station, P.O. Box 402, Mineral, VA 20117  
 (Name and Address of Plant)
3. Plant Unit Unit 1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 06-06-78 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
CLASS 1 PIPING	S.W. FABRICATING	3044	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	4555	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	4557	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	4558	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	4560	N/A	N/A
CLASS 1 PIPING	S.W. FABRICATING	4562	N/A	N/A
CLASS 1 PIPING NON-SERIALIZED	STONE & WEBSTER ENG. CORP.	N/A	N/A	N/A
CLASS 2 COMPONENT SUPPORTS	VIRGINIA ELECTRIC & POWER CO.	N/A	N/A	N/A
CLASS 2 PIPING NON-SERIALIZED	STONE & WEBSTER ENG. CORP.	N/A	N/A	N/A
CLASS 3 COMPONENT SUPPORTS	VIRGINIA ELECTRIC & POWER CO.	N/A	N/A	N/A
EXCESS LETDOWN HEAT EXCHANGER	ATLAS IND. MFG. COMPANY	1306	VA 58338	1125
NONREGENERATIVE HEAT EXCHANGER	JOSEPH OAT & COMPANY	1830-2	VA 59689	362
RESIDUAL HEAT EXCHANGER 'A'	JOSEPH OAT & COMPANY	1832-3	VA 58337	370
RESIDUAL HEAT EXCHANGER 'B'	JOSEPH OAT & COMPANY	1832-4		371
STEAM GENERATOR 'A'	WESTINGHOUSE ELECTRIC CORP.	1261	VA 58327	6867
STEAM GENERATOR 'B'	WESTINGHOUSE ELECTRIC CORP.	1262	VA 59323	6868

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 (Name and Address of Owner)
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 (Name and Address of Plant)
3. Plant Unit Unit 1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 06-06-78 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
STEAM GENERATOR	WESTINGHOUSE ELECTRIC CORP.	1263	VA 5P324	6869
DESIGN CHANGE PACKAGE	FLOUR DANIEL	88-11	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-118	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-121	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-123	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-126	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-126A	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-226	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-8092	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	91-8093	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-004	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-005	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-006	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-007	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-008	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-009	N/A	N/A

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 (Name and Address of Owner)
2. Plant North Anna Power Station, P.O. Box 402, Mineral, VA 23117  
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3. Plant/Unit Unit 1 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date 06-06-78 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-038	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0428	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0438	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0448	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0458	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0468	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0478	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0488	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-0498	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-075	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-076	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-077	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-080	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-090	N/A	N/A
REPAIR AND REPLACEMENT	VIRGINIA ELECTRIC & POWER CO.	92-091	N/A	N/A

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Virginia Electric and Power Company  
North Anna Power Station

Unit 1

1992 Outage  
2nd Interval, 1st Period

Introduction

This report includes the Interval 2 inservice examinations of Class 1 and Class 2 components, piping and component supports that were conducted at North Anna Power Station Unit 1 from March 5, 1991 to March 3, 1992. The examinations during the second interval were performed to meet the requirements of ASME Section XI, 1983 Edition thru the Summer of 1983 Addenda.

Examination procedures were approved prior to the examinations being performed. Certification documents relative to personnel, equipment, and materials were reviewed and determined to be satisfactory.

Inspections, witnessing, and surveillance of the examinations and related activities were conducted by personnel from the Hartford Steam Boiler Inspection and Insurance Company, One State Street, Hartford, CT 06102 (M. M. Grace, W. E. Huber, C. A. Ireland), North Anna Power Station Quality Assurance Department, and the North Anna Power Station technical staff.

Examinations

Examinations were conducted to review as much of the examination zones as was practical within geometric, metallurgical and physical limitations. When the required ultrasonic examination volume or area could not be examined 100%, the examination method was evaluated and alternate beam angles or methods were considered in an attempt to achieve the maximum examination volume. However, where 100% examination was not possible the examination was considered to be partial and so noted on the examination report. Where the reduction in coverage was 10% or greater, per Code Case N-460, a subsequent relief request will be submitted.

Some repair activities were performed after the end of the refueling outage, March 5, 1991. These post-outage activities are included in this report rather than the next report to state the extent of completion of the first period second interval examinations. The post-outage examinations contained in this report will not be reported in the next NIS-1 report.

## Results

Examinations of components and component supports resulted in a total of 4 components being reported on the basis of procedure reporting criteria.

A summary of the indications and their dispositions follows:

- A) Fluid loss beyond the specified limit was reported on hydraulic snubber 1-SHP-HSS-210 on 11715-WMKS-101C-3, Class 2. The fluid level was evaluated by Virginia Electric and Power Company Engineering and determined to be acceptable. The evaluation is included in Attachment III page 2.
- B) A 4.5 inch linear indication was reported on integral attachment SW-35 on 11715-WMKS-102A, Class 2. The indication was removed under Repair and Replacement Program 92-077. The integral attachment was reexamined and found to be acceptable.
- C) Heavy rust and boron was reported on Flange A on 11715-WMKS-103AU, Class 1. The flange was cleaned and 4 studs and 8 nuts were replaced under Repair and Replacement Program 92-038. The flange was examined after the replacement and was found to be acceptable.
- D) Missing spacers on the rod end were reported on hydraulic snubber 1-SI-HSS-100 on 11715-WMKS-113B, Class 2. The spacers were installed by Work Order 136726.

## Resolution of Previous Interval 1 NIS-1 commitments

The following is a synopsis of commitments made in the previous NIS-1 submittal and their status:

1. Letter Serial No. 91-310 Attachment I, page 10 of 51, item B:

A commitment was made to remove the corrosion and recoat the attachment weld 1-SHP-PEN-73 on drawing 11715-WMKS-0101B, Class 2. The corrosion was removed, the area was recoated and the attachment weld was found to be acceptable upon reexamination.

2. Letter Serial No. 91-310 Attachment I, page 10 of 51, item C:

A commitment was made to remove the corrosion and recoat the component support 1-WFPD-R-33 on drawing 11715-WMKS-0102A, Class 2. The corrosion was removed, the area was recoated and the component support was found to be acceptable upon reexamination.

3. Letter Serial No. 91-310 Attachment I, page 10 of 51, item D:

A commitment was made to walkdown drawing 11715-WMKS-0103AC to verify the arrangement of 1-SI-R-208 and 1-SI-SH-207. The correct arrangement is shown of revision 1 of 11715-WMKS-0103AC.

4. Letter Serial No. 91-310 Attachment I, page 10 of 51, item E:

A commitment was made to remove the corrosion and recoat the sliding surface of component support 1-CC-S-19D on drawing 11715-WMKS-0103AN, Class 3. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 4.

5. Letter Serial No. 91-310 Attachment I, page 11 of 51, item F:

A commitment was made to remove the corrosion and recoat the sliding surface of component support 1-CC-S-24D on drawing 11715-WMKS-0103AN, Class 2. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 7.

6. Letter Serial No. 91-310 Attachment I, page 11 of 51, item I:

A commitment was made to revise drawing 11715-PSSK-103AV.17. The correct arrangement is shown of revision 2 of 11715-PSSK-103AV.17.

7. Letter Serial No. 91-310 Attachment I, page 11 of 51, item J:

A commitment was made to remove the corrosion and recoat integral attachment 19H on drawing 11715-WMKS-0103B, Class 3. The corrosion was removed, the integral attachment was recoated, and was acceptable upon reexamination.

8. Letter Serial No. 91-310 Attachment I, page 11 of 51, item K:

A commitment was made to remove the corrosion and recoat the sliding surface of component support 1-CC-R-32C on drawing 11715-WMKS-0103B, Class 3. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 10.

9. Letter Serial No. 91-310 Attachment I, page 12 of 51, item N:

A commitment was made to remove the corrosion and recoat the base plate of component support 1-RC-R-9 on drawing 11715-WMKS-0103BK-2, Class 1. The paint and corrosion were removed. The support was found to be acceptable upon reexamination.

10. Letter Serial No. 91-310 Attachment I, page 12 of 51, item S:

A commitment was made to remove the paint from the sliding surface of spring hanger 1-WS-SH-303 on drawing 11715-WMKS-0105J-1, Class 3. The paint was removed and the support was found to be acceptable upon reexamination.

11. Letter Serial No. 91-310 Attachment I, page 13 of 51, item X:

A commitment was made to remove the paint from the spherical bearings of component support 1-WS-R-332 on 11715-WMKS-0105R, Class 3. The support was inspected prior to the paint being removed and additional unacceptable conditions were noted. There was a large area of base grout damaged and the lower spherical bearing, spacers, and pin assembly was deformed due to corrosion. The paint was removed from the spherical bearings, the grout was repaired, and the lower spherical bearing, spacers, and pin assembly was replaced. The support was found acceptable upon reexamination.

12. Letter Serial No. 91-310 Attachment I, page 13 of 51, item Y:

A commitment was made to remove the corrosion and recoat the base plate and anchor bolts of component support 1-SHP-R-176 on drawing 11715-WMKS-0107GA, Class 3. An attempt to remove all of the corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 13.

13. Letter Serial No. 91-310 Attachment I, page 14 of 51, item AA:

A commitment was made to remove the rust and paint from the spherical bearing of component support 1-SI-R-806 on drawing 11715-WMKS-0107H, Class 2. The rust and paint were removed and the support was found to be acceptable on reexamination.

14. Letter Serial No. 91-310 Attachment I, page 14 of 51, item AB:

A commitment was made to remove the paint from the sliding surface of component support 1-RC-R-30 on drawing 11715-WMKS-0110B-1, Class 1. An attempt to remove all of the paint was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 16.

15. Letter Serial No. 91-310 Attachment I, page 14 of 51, item AD:

A commitment was made to regROUT the base plate, remove the corrosion and recoat the base plate of component support 1-RC-SH-17 on drawing 11715-WMKS-0110B-1, Class 1. The reexamination after the base plate was recoated, found the clamp bolts bent and the spring setting was in error since the spring can pistons were in contact with the sides of 1-RC-R-16. The clamp bolts were replace under Repair and Replacement Program 92-90 and the spring cans were realigned. The support was acceptable upon reexamination.

16. Letter Serial No. 91-310 Attachment I, page 15 of 51, item AF:

A commitment was made to remove the rust and paint from the spherical bearing and reexamine component support 1-RC-R-52 on drawing 11715-WMKS-0110B-2, Class 1. An attempt to remove all of the rust and paint from the spherical bearing was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The reexamination found the strut to pipe clamp spacer in the wrong location. The spacer was relocated and the component support was found to be acceptable upon reexamination. The evaluation is included in Attachment III page 19.

17. Letter Serial No. 91-310 Attachment I, page 15 of 51, item AH:

A commitment was made to remove the paint from the sliding surface of component support 1-SI-R-36 on drawing 11715-WMKS-0111B, Class 2. An attempt to remove all of the paint was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 22.

18. Letter Serial No. 91-310 Attachment I, page 16 of 51, item AI:

A commitment was made to remove the paint from the sliding surface of component support 1-CH-R-2 on drawing 11715-WMKS-0111BA, Class 1. An attempt to remove all of the paint was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 25.

19. Letter Serial No. 91-310 Attachment I, page 16 of 51, item AJ:

A commitment was made to remove the paint and corrosion from the sliding surface of component support 1-CH-R-3 on drawing 11715-WMKS-0111BA, Class 1. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 28.

20. Letter Serial No. 91-310 Attachment I, page 16 of 51, item AK:

A commitment was made to remove the paint and corrosion from the sliding surface of component support 1-CH-R-6 on drawing 11715-WMKS-0111BA, Class 1. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 31.

21. Letter Serial No. 91-310 Attachment I, page 16 of 51, item AL:

A commitment was made to remove the paint and corrosion from the sliding surface of component support 1-CH-R-8 on drawing 11715-WMKS-0111BA, Class 1. An attempt to remove all of the paint and corrosion was unsuccessful. The condition was evaluated by Virginia Electric and Power Company Engineering and was determined to be acceptable. The evaluation is included in Attachment III page 34.

22. Letter Serial No. 91-310 Attachment I, page 17 of 51, item AM:

A commitment was made to touch up the chipped paint on spring can 1-CH-SH-9 on drawing 11715-WMKS-0111BA, Class 1, and to revise drawing 11715-PSSK-111BA.09. The spring can was painted and drawing 11715-PSSK-111BA.09 was revised.

23. Letter Serial No. 91-310 Attachment I, page 17 of 51, item AR:

A commitment was made to remove the corrosion from the unpainted portions of the base plate of component support 1-SI-R-5 on drawing 11715-WMKS-0111BA, Class 1, and recoat. The corrosion was removed and the support was painted and found to be acceptable upon reexamination.

24. Letter Serial No. 91-310 Attachment I, page 18 of 51, item AT:

A commitment was made to reexamine component supports 1-CC-A-363 on 11715-WMKS-118XT and 1-CC-A-378 on 11715-WMKS-118XR, Class 3, to determine the extent of insufficient weld metal. The supports were reexamined and found to be acceptable by a Virginia Electric and Power Company VT Level III.

25. Letter Serial No. 91-310 Attachment I, page 18 of 51, item AU:

A commitment was made to revise drawing 11715-WMKS-118ZA. The correct arrangement was made under revision 1.

26. Letter Serial No. 91-310 Attachment I, page 18 of 51, item AV:

A commitment was made to remove the rust from the sliding surfaces 1-RC-FRAMES on 11715-WMKS-RC-E-1A, Class 1. The rust was removed and the support structure was found acceptable upon reexamination.

27. Letter Serial No. 91-310 Attachment I, page 18 of 51, item AW:

A commitment was made to remove the rust and recoat support 1-RH-SUPPORT-OUTLET on 11715-WMKS-RH-E-1A, Class 2. The rust was removed and the support was painted. The support was found to be acceptable upon reexamination.

28. Letter Serial No. 91-310 Attachment I, page 18 of 51, item AX:

A commitment was made to remove the rust and recoat support 1-RH-SUPPORT-INLET on 11715-WMKS-RH-F-1A, Class 2. The rust was removed and the support was painted. The support was found to be acceptable upon reexamination.

#### Analytical Evaluations

No analytical evaluations were performed.

#### Evaluation Analyses

There were 12 evaluation analyses performed for visual indications. The evaluation analyses are included in Attachment III.

#### Statement of Interval Status

Virginia Electric and Power Company has completed 30% of Second 10-Year Interval Section XI requirements.

Abstract of Examinations Performed  
 IWB, IWC & IWF

The exams were performed to satisfy the first period requirements.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0101B	18	2A	C-F	C5.21	MT & UT	01/20/92	
11715-WMKS-0101B	SW-46W	2A	C-C	C3.20	MT	01/22/92	
11715-WMKS-0101C	HSS-209A	2A	TS 3/4.7.10		VT-3	01/24/92	
11715-WMKS-0101C	HSS-209B	2A	TS 3/4.7.10		VT-3	01/24/92	
11715-WMKS-0101C	HSS-210	2A	TS 3/4.7.10		VT-3	01/24/92	*A
11715-WMKS-0101C	SW-37W	2A	C-C	C3.20	MT	01/31/92	
11715-WMKS-0101C	SW-38W	2A	C-C	C3.20	MT	01/31/92	
11715-WMKS-0101D	15	2A	C-F	C5.21	MT	01/20/92	
11715-WMKS-0101D	15	2A	C-F	C5.21	UT	01/21/92	
11715-WMKS-0101GA	26	2A	C-F	C5.11	MT	01/23/92	
11715-WMKS-0101GB	42	2A	C-F	C5.11	MT	01/23/92	
11715-WMKS-0102A	9	2A	C-F	C5.21	MT & UT	01/26/92	
11715-WMKS-0102A	SW-35	2A	C-C	C3.20	MT	01/20/92	*B
11715-WMKS-0102B	26	2A	C-F	C5.21	MT & UT	01/22/92	
11715-WMKS-0102C	14	2A	C-F	C5.21	MT & UT	01/22/92	
11715-WMKS-0103AC	5	2A	C-F-1	C5.11	PT & UT	01/25/92	
11715-WMKS-0103AC	21	2A	C-F-1	C5.11	PT & UT	01/25/92	
11715-WMKS-0103AD	15	1A	B-J	B9.11	PT	01/27/92	
11715-WMKS-0103AD	15	1A	B-J	B9.11	UT	01/28/92	
11715-WMKS-0103AD	SW-59	2A	C-F-1	C5.11	PT & UT	01/26/92	
11715-WMKS-0103AE-1	2	1A	B-J	B9.21	PT	01/14/92	
11715-WMKS-0103AE-1	SW-66	1A	B-J	B9.21	PT	01/24/92	
11715-WMKS-0103AE-4	15	1A	B-J	B9.40	PT	01/14/92	
11715-WMKS-0103AF	SW-1	1A	B-J	B9.11	PT & UT	01/28/92	
11715-WMKS-0103AF	SW-4	1A	B-J	B9.40	PT	01/24/92	
11715-WMKS-0103AF	SW-5	1A	B-J	B9.40	PT	01/24/92	
11715-WMKS-0103AF	SW-8	1A	B-J	B9.40	PT	01/24/92	
11715-WMKS-0103AG	SW-16	1A	B-J	B9.40	PT	01/26/92	
11715-WMKS-0103AJ	SW-50	1A	B-J	B9.32	PT	01/29/92	
11715-WMKS-0103AT	SW-18	1A	B-J	B9.40	PT	01/29/92	
11715-WMKS-0103AU	FLANGE A	1A	B-G-2	B7.50	VT-1	01/25/92	*C
11715-WMKS-0103AU	SW-38	1A	B-J	B9.40	PT	01/23/92	
11715-WMKS-0103AU	SW-40	1A	B-J	B9.40	PT	01/23/92	
11715-WMKS-0103AU	SW-70	1A	B-J	B9.40	PT	01/21/92	
11715-WMKS-0103AV	FLANGE A	1A	B-G-2	B7.50	VT-1	01/25/92	
11715-WMKS-0103AV	HSS-814	1A	TS 3/4.7.10		VT-3	01/10/92	
11715-WMKS-0103AV	SW-45	1A	B-J	B9.40	PT	01/26/92	
11715-WMKS-0103AV	SW-6	1A	B-J	B9.40	PT	01/27/92	
11715-WMKS-0103BA	HSS-880	1A	TS 3/4.7.10		VT-3	01/10/92	
11715-WMKS-0103BB-1	HSS-839	1A	TS 3/4.7.10		VT-3	01/18/92	
11715-WMKS-0103BB-2	8	1A	B-J	B9.40	PT	01/28/92	
11715-WMKS-0103BB-3	4	1A	B-J	B9.21	PT	01/27/92	
11715-WMKS-0103BB-3	HSS-827	1A	TS 3/4.7.10		VT-3	01/10/92	
11715-WMKS-0103BB-3	SW-7	1A	B-J	B9.21	PT	01/27/92	
11715-WMKS-0103BE	SW-21	1A	B-J	B9.40	PT	01/31/92	
11715-WMKS-0103BF	65A	1A	B-J	B9.40	PT	01/21/92	
11715-WMKS-0103BH	40	1A	B-J	B9.21	PT	01/23/92	
11715-WMKS-0103BH	5	1A	B-J	B9.21	PT	01/23/92	
11715-WMKS-0103BH	SW-1	1A	B-J	B9.21	PT	01/23/92	
11715-WMKS-0103BH	SW-38	1A	B-J	B9.21	PT	01/23/92	
11715-WMKS-0103BH	SW-43	1A	B-J	B9.21	PT	01/23/92	
11715-WMKS-0103BK-1	HSS-882	1A	TS 3/4.7.10		VT-3	01/08/92	
11715-WMKS-0103BM	HSS-864	1A	TS 3/4.7.10		VT-3	01/06/92	
11715-WMKS-0103K	SI-195 BOLTING	1A	B-G-2	B7.70	VT-1	01/14/92	
11715-WMKS-0103N	30	1A	B-J	B9.32	PT	01/29/92	
11715-WMKS-0103N	SW-55	1A	B-J	B9.32	PT	01/29/92	
11715-WMKS-0103T	24	1A	B-J	B9.11	PT & UT	01/24/92	
11715-WMKS-0103U	37	1A	B-J	B9.11	PT & UT	01/24/92	
11715-WMKS-0103U	47H	1A	B-K-1	B10.10	PT	01/26/92	
11715-WMKS-0103Y	19H	1A	B-K-1	B10.10	PT	01/23/92	Partial < 90%



Abstract of Examinations Performed  
 IWB, IWC & IWF

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0103Y	SW-32	1A	B-J	B9.11	PT & UT	01/24/92	
11715-WMKS-0103Y	SW-35	1A	B-J	B9.11	PT & UT	01/24/92	
11715-WMKS-0103Y	SW-45	1A	B-J	B9.11	PT & UT	01/28/92	
11715-WMKS-0103Y	SW-46	1A	B-J	B9.11	PT & UT	01/28/92	
11715-WMKS-0104A-1	HSS-101A	2A	TS 3/4.7.10		VT 3	01/09/92	
11715-WMKS-0104C	15	2A	C-F-1	C5.11	PT	01/24/92	
11715-WMKS-0104C	15	2A	C-F-1	C5.11	UT	01/26/92	
11715-WMKS-0104C	6	2A	C-F-1	C5.11	UT	01/18/92	
11715-WMKS-0104C	SW-36	2A	C-F-1	C5.11	UT	01/18/92	
11715-WMKS-0104E-1	11A	2A	C-F-1	C5.11	UT	01/18/92	
11715-WMKS-0104G	A-18	2A	F-A	F1.0	VT-3	01/26/92	
11715-WMKS-0107D	SW-66	2A	C-F-1	C5.11	PT	01/22/92	
(Note the above PT exam replaces the PT exam performed in 1991)							
11715-WMKS-0107D	SW-66	2A	C-F-1	C5.11	UT	01/23/92	
11715-WMKS-0109A	SW-8	1A	B-J	B9.32	PT	01/31/92	
11715-WMKS-0109D	HSS-103A	1A	TS 3/4.7.10		VT-3	01/08/92	
11715-WMKS-0109E-2	SW-19	1A	B-J	B9.32	PT	01/27/92	
11715-WMKS-0109E-2	SW-20	1A	B-J	B9.32	PT	01/27/92	
11715-WMKS-0109E-2	SW-21	1A	B-J	B9.32	PT	01/27/92	
11715-WMKS-0109E-2	SW-40	1A	B-J	B9.31	PT & UT	01/28/92	Relief Request NDE-12
11715-WMKS-0109E-2	SW-42	1A	B-J	B9.32	PT	01/28/92	
11715-WMKS-0109E-2	SW-43	1A	B-J	B9.32	PT	01/28/92	
11715-WMKS-0110A	HSS-116B	1A	TS 3/4.7.10		VT-3	01/08/92	
11715-WMKS-0110B-1	12A	1A	B-J	B9.40	PT	01/31/92	
11715-WMKS-0110B-1	42A	1A	B-J	B9.32	PT	01/31/92	
11715-WMKS-0110B-1	HSS-109	1A	TS 3/4.7.10		VT-3	01/24/92	
11715-WMKS-0111AB	46	2A	C-F-1	C5.11	PT	01/25/92	
11715-WMKS-0111AB	46	2A	C-F-1	C5.11	UT	01/30/92	
11715-WMKS-0111BA	27	1A	B-J	B9.21	PT	01/21/92	
11715-WMKS-0111BA	32	1A	B-J	B9.21	PT	01/21/92	
11715-WMKS-0111BA	HSS-859	1A	TS 3/4.7.10		VT-3	01/15/92	
11715-WMKS-0111C	SW-40	2A	C-F-1	C5.11	PT & UT	01/25/92	
11715-WMKS-0111CA	60A	2A	C-F-1	C5.11	PT	01/29/92	
11715-WMKS-0111CA	60A	2A	C-F-1	C5.11	UT	01/30/92	
11715-WMKS-0113A-2	64	2A	C-F-1	C5.11	PT & UT	01/29/92	Partial 73a
11715-WMKS-0113A-3	SW-58	2A	C-F-1	C5.11	PT & UT	01/25/92	
11715-WMKS-0113A-4	SW-1	1A	B-J	B9.11	PT & UT	01/23/92	
11715-WMKS-0113A-4	SW-2	1A	B-J	B9.11	PT & UT	01/23/92	
11715-WMKS-0113B	32	1A	B-J	B9.11	PT & UT	01/23/92	
11715-WMKS-0113B	HSS-100	1A	TS 3/4.7.10		VT-3	01/27/92	*D
11715-WMKS-0113B	MOV-1720A BOLTING	1A	B-G-2	B7.70	VT-1	01/14/92	
11715-WMKS-0113B	SI-142 BOLTING	1A	B-G-2	B7.70	VT-1	01/14/92	
11715-WMKS-0113C-1	HSS-100E	2A	TS 3/4.7.10		VT-3	01/10/92	
11715-WMKS-0113C-3	SW-12	1A	B-J	B9.11	PT & UT	01/23/92	
11715-WMKS-CH-E-2	2	2A	C-A	C1.10	UT	02/03/92	Relief Request NDE-12
11715-WMKS-RC-E-1A.1	5	2A	C-A	C1.10	UT	01/31/92	
11715-WMKS-RC-E-1A.1	5	2A	C-A	C1.10	UT	02/04/92	
11715-WMKS-RC-E-1A.2	HSS-003A	1A	TS 3/4.7.10		VT-3	01/24/92	
11715-WMKS-RH-E-1A	3A	2A	C-B	C2.31	PT	01/30/92	
11715-WMKS-RH-E-1A	3B	2A	C-B	C2.31	PT	01/30/92	
11715-WMKS-RH-E-1B	3	2A	C-B	C2.33	VT-2	01/31/92	
11715-WMKS-RH-E-1B	4	2A	C-B	C2.33	VT-2	01/31/92	
11715-WMKS-SI-TK-2	1	2A	C-A	C1.20	UT	01/21/92	
11715-WMKS-SI-TK-2	2	2A	C-A	C1.20	UT	01/21/92	
11715-WMKS-SI-TK-2	S01	2A	C-D	C4.10	UT	02/10/92	
11715-WMKS-SI-TK-2	S02	2A	C-D	C4.10	UT	02/10/92	
11715-WMKS-SI-TK-2	S03	2A	C-D	C4.10	UT	02/10/92	
11715-WMKS-SI-TK-2	S04	2A	C-D	C4.10	UT	02/10/92	
11715-WMKS-SI-TK-2	S05	2A	C-D	C4.10	UT	02/10/92	

\* - indication (the letter refers to the item listed in the Results section)

The following exams were performed to satisfy NRC commitments from the previous refueling outage. Period credit was taken during that outage. These exams will not receive first period credit. The \* numbers refer to the item numbers from the Previous NIS-1 Commitments within this report.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0101B	PEX-7C	2A	F-A	F1.0	VT-3	01/23/92	
11715-WMKS-0102A	R-33	2A	F-B	F2.0	VT-3	01/22/92	
11715-WMKS-0103AN	S-19D	3A	F-B	F2.0	VT-3	01/22/92	*4
11715-WMKS-0103AN	S-19D	3A	F-B	F2.0	VT-3	02/07/92	
11715-WMKS-0103AN	S-24D	3A	F-B	F2.0	VT-3	01/22/92	*5
11715-WMKS-0103AN	S-24D	3A	F-B	F2.0	VT-3	02/26/92	
11715-WMKS-0103B	19H	3A	D-A	D1.1WA	VT-3	02/01/92	
11715-WMKS-0103B	R-32C	3A	F-B	F2.0	VT-3	02/03/92	*8
11715-WMKS-0103B	R-32C	3A	F-B	F2.0	VT-3	02/07/92	
11715-WMKS-0103BK-2	R-9	1A	F-B	F2.0	VT-3	01/29/92	*9
11715-WMKS-0103BK-2	R-9	1A	F-B	F2.0	VT-3	02/14/92	
11715-WMKS-0105J-1	SH-303	3A	F-C	F3.0	VT-3	01/17/92	
11715-WMKS-0105R	R-332	3A	F-B	F2.0	VT-3	02/03/92	*11
11715-WMKS-0105R	R-332	3A	F-B	F2.0	VT-3	02/28/92	
11715-WMKS-0107GA	R-176	3A	F-B	F2.0	VT-3	01/30/92	*12
11715-WMKS-0107GA	R-176	3A	F-B	F2.0	VT-3	02/05/92	
11715-WMKS-0107H	R-806	2A	F-B	F2.0	VT-3	02/03/92	
11715-WMKS-0110B-1	R-30	1A	F-B	F2.0	VT-3	01/29/92	*14
11715-WMKS-0110B-1	R-30	1A	F-B	F2.0	VT-3	02/05/92	
11715-WMKS-0110B-1	SH-17	1A	F-C	F3.0	VT-3	02/13/92	*15
11715-WMKS-0110B-2	R-52	1A	F-B	F2.0	VT-3	01/24/92	*16
11715-WMKS-0110B-2	R-52	1A	F-B	F2.0	VT-3	02/13/92	
11715-WMKS-0111B	R-36	2A	F-A	F1.0	VT-3	01/29/92	*17
11715-WMKS-0111B	R-36	2A	F-A	F1.0	VT-3	02/06/92	
11715-WMKS-0111BA	R-2	1A	F-A	F1.0	VT-3	01/29/92	*18
11715-WMKS-0111BA	R-2	1A	F-A	F1.0	VT-3	02/07/92	
11715-WMKS-0111BA	R-3	1A	F-A	F1.0	VT-3	02/01/92	*19
11715-WMKS-0111BA	R-3	1A	F-A	F1.0	VT-3	02/07/92	
11715-WMKS-0111BA	R-6	1A	F-B	F2.0	VT-3	02/01/92	*20
11715-WMKS-0111BA	R-6	1A	F-B	F2.0	VT-3	02/07/92	
11715-WMKS-0111BA	R-8	1A	F-B	F2.0	VT-3	02/01/92	*21
11715-WMKS-0111BA	R-8	1A	F-B	F2.0	VT-3	02/07/92	
11715-WMKS-0113B	R-5	1A	F-A	F1.0	VT-3	01/26/92	
11715-WMKS-0118XR	P-37B	3A	F-A	F1.0	VT-3	02/05/92	
11715-WMKS-0118XT	A-363	3A	F-A	F1.0	VT-3	02/13/92	
11715-WMKS-RC-E-1A.1	FRAME	1A	F-A	F1.0	VT-3	02/01/92	
11715-WMKS-RH-E-1A	SUPT-INLET	2A	F-A	F1.0	VT-3	01/23/92	
11715-WMKS-RH-E-1A	SUPT-OUTLET	2A	F-A	F1.0	VT-3	01/23/92	

The following exams were performed to satisfy the additional exam requirements due to the indication on Flange A on 11715-WMKS-0103AJ. These additional exams will not receive first period credit. These items will receive credit as scheduled in the Second Interval Plan.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0109A	MOV-1585 BOLTING	1A	B-G-2	B7.70	VT-1	01/08/92	
11715-WMKS-0109B	MOV-1586 BOLTING	1A	B-G-2	B7.70	VT-1	01/08/92	
11715-WMKS-0109C	MOV-1587 BOLTING	1A	B-G-2	B7.70	VT-1	01/08/92	
11715-WMKS-0113A-1	MOV-1700 BOLTING	1A	B-G-2	B7.70	VT-1	01/08/92	
11715-WMKS-0113A-4	SI-127 BOLTING	1A	B-G-2	B7.70	VT-1	01/08/92	

The following exams were performed to satisfy the additional exam requirements due to the indication on SW-35 on 11715-WMKS-102A. These additional exams will not receive first period credit. These items will receive credit after the exams are performed as scheduled in the Second Interval Plan.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0107C	27K	2A	C-C	C3.20	PT	01/26/92	
11715-WMKS-0107C	34K	2A	C-C	C3.20	PT	01/26/92	
11715-WMKS-0107D	33H	2A	C-C	C3.20	PT	01/26/92	
11715-WMKS-0107E	26H	2A	C-C	C3.20	PT	02/05/92	

The following exams were performed to satisfy the additional exam requirements due to the indication on R-52 on 11715-WMKS-110B-2. A review of the engineering evaluations after the last NIS-1 report found that R-52 could not be considered operable in its as-found condition. The support was repaired but no additional exams were performed. plant deviation report was written and the following additional exams were performed. These additional exams will not receive first period credit. These items will receive credit after the exams are performed as scheduled in the Second Interval Plan.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	REMARKS
11715-WMKS-0107C	R-71B	2A	F-B	F2.0	VT-3	07/03/91	
11715-WMKS-0107D	R-70A	2A	F-B	F2.0	VT-3	07/03/91	
11715-WMKS-0118R	R-187A	2A	F-A	F1.0	VT-3	07/03/91	

The following exams were done but no Section XI credit will be taken since first period credit was taken for exams performed in 1989. They are listed in the 1989 NIS-1 under the old drawing number.

DRAWING NUMBER	MARK NUMBER	SECT XI CLASS	SECT XI CATEGORY	SECT XI ITEM NO.	EXAM METHOD	EXAM DATE	OLD DRAWING & WELD NUMBER
11715-WMKS-0103AJ	16	1A	B-J	B9.11	UT/PT	01/29/92	VRA-1-4104 8
11715-WMKS-0110A	SW-32	1A	B-J	B9.11	PT & UT	01/25/92	VRA-1-4500 2

### Inservice Leak Tests

The following inservice leak tests were performed to complete the first period requirements.

- 1-CH-207 Boric acid transfer pump 1-CH-P-2A, Class 2. The test was completed on 5/11/92.
- 1-CH-208 Boric acid transfer pump 1-CH-P-2B, Class 2. The test was completed on 5/11/92.
- 1-CH-209 Charging pumps 1-CH-P-1A, B, & C, Class 2. The test was complete on 5/11/92.
- 1-CH-210 Boric acid transfer pump 1-CH-P-2C, Class 2. The test was completed on 5/11/92.
- 1-CH-211 Boric acid transfer pump 1-CH-P-2D, Class 2. The test was completed on 5/11/92.
- 1-QS-203 Quench Spray pump 1-QS-P-1A, Class 2. The test was complete on 5/8/92.
- 1-QS-204 Quench Spray pump 1-QS-P-1B, Class 2. The test was complete on 5/19/92.
- 1-QS-205 Refueling Water Chemical Addition Tank, Class 2. The test was completed on 5/19/92.
- 1-RS-211 1-RS-P-2A suction from 1-RS-MOV-155A to discharge 1-RS-MOV-156A, Class 2. The Test was performed under 1-PT-64.1.1. No leakage was reported. The procedure did not require a separate VT-2 form to be completed. The procedure will be revised prior to the next refueling outage to require a separate VT-2 form to be completed. The test was complete on 2/28/91.
- 1-RS-212 1-RS-P-2B suction from 1-RS-MOV-155B to discharge 1-RS-MOV-156B, Class 2. Test was performed under 1-PT-64.1.2. No leakage was reported. The procedure did not require a separate VT-2 form to be completed. The procedure will be revised prior to the next refueling outage to require a separate VT-2 form to be completed. The test was complete on 2/28/91.
- 1-SI-218 Low Head Safety Injection recirc, Class 2. The test was complete on 4/7/92.

Snubber Replacements

The following lists the number of snubbers replaced in each system and the reason they were replaced. A total of 81 snubbers were replaced as part of the Tech. Spec. functional test program. Since there were no functional test failures during the last refueling outage, no snubbers had to be removed for retest. A total of 45 snubbers were replaced due to seal life expiring prior to the next scheduled refueling outage. A total of 2 snubbers were replaced per engineering request to resolve various visual anomalies. They were functionally tested and found to be operable.

<u>System</u>	<u>Functional Test Group</u>	<u>Seal Life</u>	<u>Engineering Request</u>
Aux. Feedwater	0	1	0
Blowdown	1	2	0
Chemical & Volume Control	3	0	0
Component Cooling	2	0	0
Dry Heat Release	1	1	0
Feedwater	7	2	1
Fuel Pit Cooling	1	0	0
Main Steam	14	0	0
Quench Spray	1	3	0
Reactor Coolant	33	13	1
Residual Heat Removal	7	4	0
Recirc. Spray	2	1	0
Safety Injection	7	9	0
Steam Drain	0	2	0
Steam Vent	0	6	0
Wet Layup	<u>2</u>	<u>1</u>	<u>0</u>
	81	45	2

**Abstract of Examinations**  
**Eddy Current Examination**  
**of**  
**Nonferromagnetic Steam Generator Tubing**

In Steam Generator "A", 2,924 tubes were inspected full length with bobbin probes except for the U-bend area of the row two tubes which were examined in the 7H to 7C tube support region (U-Bend) with Rotating Pancake Coil. One tube could not be examined full length because of a restriction that prevented passage of the eddy current probe and was plugged as a precautionary measure. This is 100% of the available tubes. Supplemental examinations were also performed using Rotating Pancake, 8x1, and Profilometry probes where additional confirmatory or other data was desired. Of the tubes examined 60 had pluggable circumferential indications, 98 had pluggable axial indications, one had a pluggable indication between 40 and 49% through wall, nine had indications between 30 and 39% through wall, 21 had indications between 20 and 29% through wall, 21 had indications between 10 and 19% through wall and seven were plugged as a precautionary measure and one tube was replugged.

In Steam Generator "B", 2,963 tubes were inspected full length with bobbin probes except for the U-bend area of the row two tubes which were examined in the 7H to 7C tube support region (U-Bend) with Rotating Pancake Coil. This is approximately 100% of the available tubes. Supplemental examinations were also performed using Rotating Pancake, 8x1, and Profilometry probes where additional confirmatory or other data was desired. Of the tubes examined 76 had pluggable circumferential indications, 82 had pluggable axial indications, five had indications between 30 and 39% through wall, 67 had indications between 20 and 29% through wall, 37 had indications between 10 and 19% through wall and two tubes were plugged as a precautionary measure.

In Steam Generator "C", 2,738 tubes were inspected full length with bobbin probes except for the U-bend area of the row two tubes which were examined in the 7H to 7C tube support region (U-Bend) with Rotating Pancake Coil. This is approximately 100% of the available tubes. Supplemental examinations were also performed using Rotating Pancake, 8x1, and Profilometry probes where additional confirmatory or other data was desired. Of the tubes examined 105 had pluggable circumferential indications, 84 had pluggable axial indications, one had a pluggable indication between 50 and 59% through wall, one had a pluggable indication between 40 and 49% through wall, eight had indications between 30 and 39% through wall, 31 had indications between 20 and 29% through wall, 25 had indications between 10 and 19% through wall and ten tubes were plugged as a precautionary measure.

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
2	2	47	2H	P
2	2	SAI	2H	P
4	2	DIN	2H	
5	2	DI	1H	P
5	2	SAI	1H	P
9	2	DIN	1H	
5	3	99	2H	P
5	?	SAI	2H	P
12	3	SAI	1H	P
13	3	SCI	1H	P
13	3	SCI	1H	P
13	3	SCI	4H	P
3	4	SAI	1H	P
3	4	SAI	1H	P
5	4	SCI	1H	P
5	4	SCI	1H	P
6	4	SAI	1H	P
6	4	SAI	1H	P
6	4	SAI	1H	"
7	4	SAI	1H	P
10	4	SAI	1H	P
10	4	SAI	1H	P
7	5	SAI	3H	P
14	5	80	1H	P
14	5	SAI	1H	P
17	5	SCI	1H	P
17	5	SCI	2H	P
17	5	SCI	1H	P
17	5	SCI	2H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
18	5	77	1H	P
18	5	SAI	1H	P
18	5	SAI	5H	P
19	5	SCI	1H	P
6	6	MCI	1H	P
6	6	MCI	1H	P
6	6	MCI	1H	P
7	6	SCI	2H	P
7	6	SCI	1H	P
9	7	SAI	1H	P
9	7	SAI	1H	P
11	7	SCI	1H	P
11	7	SCI	1H	P
17	7	SCI	1H	P
2	8	DIN	2H	P
2	8	89	5H	P
2	8	SAI	5H	P
13	8	DIN	2H	
13	8	DIN	2H	
16	8	INR	2H	
16	8	INR	3H	
17	8	DIN	6C	
22	8	DIN	5C	
20	9	INR	4C	
20	9	INR	3C	
22	9	SCI	2H	P
22	9	SCI	2H	P
4	10	DIN	2H	P
4	10	SAI	1H	P



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
8	10	SCI	1H	P
8	10	SCI	1H	P
11	10	DIN	1H	
17	10	MCI	1H	P
17	10	MCI	1H	P
17	10	MC'	1H	P
18	10	SA		P
13	11	DIN	1H	
17	11	SCI	1H	P
17	11	SCI	1H	P
17	11	SCI	1H	P
19	11	DIN	5H	
9	12	99	2H	P
9	12	SAI	2H	P
9	12	SAI	2H	P
3	13	DIN	2H	
17	13	SCI	1H	P
17	13	SCI	1H	P
6	14	SAI	1H	P
6	14	SAI	1H	P
5	15	SAI	2H	P
5	15	SAI	2H	P
22	15	SCI	1H	P
22	15	SCI	1H	P
4	16	SCI	TSH	P
4	16	SCI	TSH	P
4	16	SCI	TSH	P
5	16	23	TSH	
18	16	SAI	2H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
22	17	INF	3H	
23	17	DIN	2H	
23	17	DIN	2H	
23	17	INF	3H	
25	17	INF	AV3	
31	17	DIN	4H	
32	17	DIN	1H	
32	17	DIN	3H	
33	17	DIN	4H	
12	18	DIN	4H	
13	18	DIN	2H	
15	18	DIN	2H	
16	18	DIN	1H	
17	18	SCI	1H	P
17	18	SCI	1H	P
17	18	SCI	1H	P
18	18	DIN	1H	
20	18	DIN	1H	
21	18	SCI	1H	P
21	18	SCI	1H	P
21	18	SCI	1H	P
27	18	DIN	1H	
29	18	DIN	2H	
29	18	INR	AV2	
29	18	INF	AV4	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
33	18	DIN	1H	
33	18	DIN	2H	
33	18	DIN	3H	
33	18	DIN	4H	
33	18	DIN	5H	
34	18	INR	1H	
2	19	SCI	1H	P
2	19	SCI	1H	P
20	19	DIN	1H	
20	19	DIN	4H	
22	19	DIN	1H	
24	19	DIN	3H	
27	19	INR	AV3	
31	19	DIN	1H	
31	19	INF	AV3	
32	19	DIN	1H	
32	19	DIN	4H	
33	19	DIN	4H	
35	19	DIN	5H	
2	20	SAI	1H	P
2	20	SAI	2H	P
2	20	SAI	1H	P
2	20	SAI	2H	P
11	20	DIN	1H	
15	20	DIN	1H	
16	20	INF	2H	
18	20	DI	2H	P
18	20	SAI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
19	20	SAI	2H	P
19	20	SAI	3H	P
19	20	SAI	2H	P
19	20	SAI	3H	P
19	20	SAI	2H	P
19	20	SAI	3H	P
24	20	DIN	2H	
26	20	DIN	2H	
27	20	DIN	1H	
28	20	DIN	3H	
29	20	DIN	3H	
30	20	DIN	1H	
30	20	DIN	2H	
30	20	INF	AV1	
30	20	INF	AV4	
32	20	INR	AV3	
32	20	INF	AV4	
33	20	DIN	4H	
8	21	93	3H	P
8	21	SAI	3H	P
8	21	SAI	5H	P
8	21	SAI	3H	P
8	21	SAI	5H	P
11	21	INF	TSH	
12	21	DIN	1H	
12	21	DIN	3H	
19	21	INF	4C	
28	21	SCI	1H	P
28	21	SCI	1H	P
34	21	SAI	1H	P
34	21	SAI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
5	22	DI	2H	P
5	22	SAI	2H	P
5	22	SAI	2H	P
20	22	SCI	2H	P
20	22	SCI	2H	P
22	22	DI	5H	P
22	22	SAI	5H	P
24	22	INF	AV3	
25	22	INF	AV3	
27	22	SCI	1H	P
27	22	SCI	1H	P
30	22	INF	AV3	
33	22	SAI	1H	P
33	22	SAI	2H	P
33	22	SAI	1H	P
33	22	SAI	1H	P
33	22	SAI	2H	P
36	22	DIN	1H	
20	23	SCI	TSH	P
20	23	SCI	TSH	P
21	23	SCI	TSH	P
21	23	SCI	TSH	P
38	23	DI	1H	P
38	23	SAI	1H	P
38	23	SAI	1H	P
39	23	SAI	1H	P
39	23	SAI	1H	P
7	24	SCI	1H	P
7	24	SCI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
8	24	88	2H	P
8	24	98	5H	P
8	24	SAI	2H	P
8	24	SAI	5H	P
10	24	SAI	4H	P
10	24	SAI	4H	P
10	24	SAI	4H	P
14	24	TIN	TSH	
22	24	SCI	2H	P
22	24	SCI	2H	P
23	24	TIN	TSH	
30	24	SCI	2H	P
30	24	SCI	2H	P
6	25	TIN	TSH	
34	25	12	AV3	
8	26	DIN	7C	
12	26	67	2H	P
12	26	85	2H	P
12	26	DIN	6C	P
12	26	SAI	2H	P
12	26	MAI	2H	P
12	26	MAI	2H	P
13	26	DIN	4H	
15	26	DIN	6C	P
15	26	DIN	4C	P
15	26	SCI	TSH	P
15	26	SCI	TSH	P
35	26	29	TSH	
5	27	80	1H	P
5	27	47	1H	P
5	27	SAI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
6	27	DIN	2H	
7	27	SCI	2H	P
7	27	SCI	2H	P
9	27	81	3H	P
9	27	SAI	3H	P
13	27	INR	TSH	
34	27	DIN	7H	
37	27	DIN	6H	
7	28	SAI	4H	P
7	28	SAI	4H	P
26	28	SAI	2H	P
26	28	SAI	2H	P
5	29	92	1H	P
5	29	SAI	1H	P
11	29	DIN	7H	
13	29	DIN	3H	
19	29	SCI	TSH	P
19	29	SCI	TSH	P
24	29	SCI	1H	P
24	29	SCI	4H	P
24	29	SCI	1H	P
5	30	SCI	3H	P
5	30	SCI	3H	P
10	30	INR	TSH	
15	30	DI	3H	P
15	30	100	3H	P
15	30	SAI	3H	P
15	30	SAI	3H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
29	30	MCI	1H	P
29	30	MCI	1H	P
29	30	SCI	1H	P
12	31	17	TSH	
13	31	27	TSH	
31	31	SCI	1H	P
31	31	SCI	1H	P
10	32	SAI	2H	P
10	32	SAI	3H	P
10	32	SAI	2H	P
10	32	SCI	3H	P
10	32	SCI	3H	P
13	32	TIN	TSH	
16	32	100	5H	P
16	32	92	5H	P
16	32	SAI	5H	P
19	32	MCI	TSH	P
19	32	MCI	TSH	P
19	32	MCI	TSH	P
19	32	MCI	TSH	P
38	32	DIN	3H	
39	32	DIN	1H	
41	32	DIN	1H	
10	33	INR	TSH	
11	33	19	TSH	
12	33	21	TSH	
13	33	DIN	TSH	
15	33	TIN	TSH	



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
24	33	MCI	TSH	P
24	33	MCI	TSH	P
24	33	MCI	TSH	P
24	33	MCI	TSH	P
36	33	SAI	2H	P
36	33	SAI	2H	P
13	34	22	TSH	
14	34	35	TSH	
14	34	DIN	1H	
15	34	DIN	3H	
25	34	DIN	1H	
4	35	SAI	1H	P
4	35	SAI	1H	P
10	35	DIN	3H	
13	35	27	TSH	
16	35	DIN	5H	
18	35	SAI	1H	P
33	35	DIN	5H	
41	35	DIN	4C	
13	36	31	TSH	P
13	36	17	TSH	P
13	36	DI	2H	P
13	36	SAI	2H	P
15	36	16	TSH	
15	36	28	TSH	
19	36	DIN	1H	
23	36	DIN	1H	
30	36	DIN	1H	

NORTH ANNA UNIT #1  
 MID - CYCLE CUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

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Row	Col	Ind	Locn	Remarks
43	36	DIN	2H	
9	37	DIN	1H	
13	37	38	TSH	
24	37	DIN	2H	
24	37	DIN	5H	
5	38	DIN	1H	
11	38	SCI	1H	P
11	38	SCI	1H	P
14	38	32	TSH	
19	38	DIN	1H	
24	38	DIN	4H	
28	38	SAI	3H	P
43	38	INR	4C	
6	39	INR	5H	
7	39	DIN	4H	
8	39	DIN	2H	
9	39	DIN	3H	
10	39	INF	TSH	
12	39	27	TSH	
13	39	17	TSH	
13	39	TIN	TSA	
13	39	DIN	3H	
15	39	38	TSH	
16	39	16	T3..	
18	39	SCI	1H	P
18	39	SCI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Loch</u>	<u>Remarks</u>
31	39	DIN	2H	
32	39	DIE	1H	
40	39	SCI	1H	P
40	39	SCI	1H	P
10	40	INF	TSH	
12	40	INF	TSH	
15	40	24	TSH	
34	40	SAI	1H	P
38	40	SAI	1H	P
41	40	SAI	4H	P
42	40	SAI	1H	P
44	40	SAI	3H	P
4	41	SAI	1H	P
12	41	SAI	1H	P
15	41	15	TSH	
39	41	DI	1H	P
39	41	SCI	1H	P
39	41	SCI	2H	P
39	41	SCI	1H	P
39	41	SCI	2H	P
3	42	INF	TSH	
5	42	95	5H	P
5	42	SAI	5H	P
7	42	SAI	1H	P
9	42	SAI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
13	42	29	TSH	
13	42	INF	TSH	
13	42	INF	TSH	
17	42	14	TSH	
20	42	INF	TSH	
30	42	INR	7H	
34	42	SCI	1H	P
34	42	SCI	1H	P
34	42	SCI	2H	P
34	42	SCI	1H	P
34	42	SCI	2H	P
17	43	18	TSH	
40	43	DIN	5H	
9	44	22	5H	
10	44	INR	TSH	
11	44	12	TSH	
14	44	22	TSH	
14	44	18	TSH	
15	44	23	TSH	
16	44	15	TSH	
18	44	INF	7H	
20	44	INF	TSH	
32	44	29	TSH	
15	45	25	TGH	
18	45	INF	7H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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Row	Col	Ind	Locn	Remarks
20	45	SCI	TSH	P
20	45	SCI	2H	P
20	45	SCI	2H	P
20	45	SCI	TSH	P
20	45	SCI	2H	P
31	45	SCI	1H	P
31	45	SCI	1H	P
13	46	SCI	TSH	P
13	46	SCI	TSH	P
16	46	INF	TSH	
19	46	DIN	1H	
30	46	23	TSH	
19	47	SAI	5H	P
20	47	SCI	2H	P
20	47	SCI	2H	P
22	47	INF	AV2	
23	47	SAI	5H	P
33	47	INR	TSH	P
33	47	SAI	TSH	P
33	47	SAI	1H	P
3	48	SAI	4H	P
13	48	98	2H	P
13	48	95	2H	P
13	48	SAI	2H	P
13	48	SAI	2H	P
16	48	13	TSH	
19	48	DIN	4H	
26	48	10	5C	

NORTH ANNA UNIT #  
MID - CYCL: OUTAGE · JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
32	48	TIN	TSH	P
32	48	DI	2H	P
32	48	SAI	2H	P
46	48	96	2H	P
46	48	SAI	2H	P
2	49	SAI	5H	P
2	49	SAI	6H	P
10	49	DI	5H	P
10	49	SAI	5H	P
15	49	29	TSH	
28	49	INF	5H	
28	49	INF	7H	
32	49	35	TSH	
45	49	INR	AV3	
18	50	20	TSH	
28	50	INR	AV3	
31	50	INF	7H	
32	50	SAI	1H	P
45	50	SCI	1H	P
45	50	SCI	1H	P
33	51	30	TSH	
38	51	SAI	2H	P
42	51	SCI	1H	P
42	51	SCI	1H	P
46	51	SCI	1H	P
46	51	SCI	1H	P
8	52	TI	TSH	P
8	52	SAI	TSH	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
44	52	SCI	1H	P
44	52	SCI	1H	P
22	53	99	2H	P
22	53	SAI	2H	P
29	53	DIN	2H	
11	54	SCI	2H	P
11	54	SCI	1H	P
11	54	SCI	2H	P
11	54	SCI	1H	P
11	54	SCI	2H	P
32	54	SCI	2H	P
32	54	SCI	2H	P
32	54	SCI	2H	P
37	54	SAI	1H	P
39	54	SCI	1H	P
39	54	SCI	1H	P
39	54	SCI	1H	P
46	54	MAI	2H	P
46	54	MAI	2H	P
3	55	SCI	5H	P
3	55	SCI	5H	P
3	55	SCI	5H	P
25	55	SCI	TSH	P
25	55	SCI	TSH	P
30	55	31	TSH	
5	56	INR	5H	
7	56	DI	5H	P
7	56	SAI	5H	P
7	56	SAI	5H	P
8	56	INR	6H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/S "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
15	56	SCI	TSH	P
15	56	SCI	TSH	P
2	57	SAI	5H	P
9	57	DIN	1H	
10	57	INR	6H	
21	57	DIN	2H	
30	57	INR	TSH	
33	58	SAI	2H	P
44	58	14	AV3	
5	59	DI	1H	P
5	59	SAI	1H	P
25	59	SAI	TSH	P
40	59	DIN	1H	
43	59	39	1H	P
43	59	SAI	1H	P
8	60	SAI	6H	P
25	60	17	AV4	
37	60	26	AV4	
42	60	15	AV3	
44	60	16	AV3	
3	61	SAI	5H	P
8	62	DI	5H	P
8	62	SAI	5H	P
44	62	INF	AV2	
44	62	INF	AV3	



NORTH ANNA U"IT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
18	63	DIN	2H	
20	63	15	1H	
20	63	23	1H	
20	63	21	1H	
20	63	18	1H	
20	63	32	1H	
20	63	29	1H	
20	63	30	2H	
20	63	12	2H	
20	63	INR	2H	
20	63	DIN	3H	
21	63	30	TSH	
27	63	DIN	1H	
33	63	DIN	1H	
10	64	INR	TSH	
21	64	INR	TSH	
21	64	DIN	1H	
25	64	DIN	3H	
36	64	DIN	7H	
42	64	DI	1H	P
42	64	SAI	1H	P
22	65	INR	6C	
24	65	DIN	7H	
28	65	DIN	4H	
29	65	DIN	7H	
42	65	DIN	1H	
5	66	DI	5H	P
5	66	SAI	4H	P
5	66	SAI	5H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
9	66	SAI	4H	P
13	66	INR	TSH	
23	66	47	TSH	P
23	66	PID	TSH	P
10	67	INF	TSC	
15	67	DI	5H	P
15	67	SAI	5H	P
20	67	INF	TSH	
23	67	INF	TSH	
2	68	87	5H	P
2	68	SAI	5H	P
9	68	SCI	2H	P
9	68	SCI	2H	P
23	68	INF	TSH	
5	69	DIN	7H	
6	69	INF	6H	
6	69	INF	7H	
26	69	INR	TSH	
36	69	25	AV3	
5	70	SAI	1H	P
5	70	SAI	5H	P
26	70	DIN	3H	
36	70	SAI	2H	P
5	71	INF	2H	
5	71	INF	5H	
6	71	INF	1H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

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Row	Col	Ind	Locn	Remarks
10	71	SCI	TSH	P
10	71	SCI	TSH	P
28	71	DIN	5H	
34	71	DIN	2H	
16	72	INR	TSH	
24	72	DIN	2H	
24	72	DIN	3H	
24	72	16	AV2	
29	72	DIN	5H	
31	72	DIN	5H	
32	72	SAI	2H	P
17	73	SAI	1H	P
17	73	SCI	2H	P
17	73	SCI	2H	P
24	73	24	AV2	
27	73	INR	AV2	
29	73	4	AV2	
32	73	INR	AV2	
31	74	INF	7H	
35	74	13	AV3	
36	74	INR	AV3	
38	74	INR	AV2	
13	75	16	AV4	
19	75	87	1H	P
19	75	DI	1H	P
19	75	DIN	4H	P
19	75	SAI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
21	75	DIN	4H	
25	75	DIN	4H	
29	75	DIN	4H	
36	75	87	2H	P
36	75	SAI	2H	P
10	76	DIN	4H	
15	76	INR	6H	
19	76	DIN	2H	
20	76	DI	2H	P
20	76	SAI	2H	P
29	76	17	AV3	
34	76	DIN	1H	
36	76	INR	AV2	
3	77	DIN	5C	
7	77	DIN	6H	
17	77	DIN	1H	
18	77	DIN	2H	
6	78	DIN	5C	
33	78	INR	AV1	
35	78	DIN	1C	
4	79	DIN	5C	
7	79	DIN	4C	
8	79	INR	4H	
3	79	DIN	6C	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
15	79	DIN	4H	
25	79	DIN	2H	
26	79	DIN	4H	
23	80	DIN	1H	
6	81	SCI	4H	P
6	81	SCI	4H	P
22	81	SAI	5H	P
28	81	INR	TSH	
28	81	INR	TSH	
4	83	INR	6H	
4	83	INR	7H	
4	84	INR	7H	P
4	84	SAI	1H	P
20	84	INR	AV2	
3	85	INR	7H	
4	85	INR	6H	
4	85	INR	7H	
22	85	12	AV3	
24	85	DIN	2H	
26	85	INR	AV2	
2	86	DIN	7C	
4	87	INR	7H	
9	87	INR	AV1	
3	88	INR	6H	
3	88	INR	7H	
4	88	INR	7H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "A" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
6	88	SCI	1H	P
6	88	SCI	1H	P
11	88	48	2H	P
11	88	SAI	1H	P
11	88	SAI	2H	P
5	89	SAI	5H	P
11	89	99	1H	P
11	89	SAI	1H	P
6	90	DIN	3H	
19	90	SAI	5H	P
19	90	SAI	6H	P
12	91	SAI	5H	P
13	91	DIN	1H	
14	91	DIN	3H	
3	92	97	3H	P
3	92	SAI	3H	P
3	94	21	5C	P
5	94	DI	1H	P
5	94	SAI	1H	P
13	43	--	--	P, *
33	50	--	--	P, 1
14	70	--	--	P, 1
7	92	--	--	P, 2, **
6	93	--	--	P, 2, **
7	93	RST	TSH	P, 3
8	93	--	--	P, 2, **
7	94	--	--	P, 2, **

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "A" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
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P = PLUGGED TUBE

1. THESE TUBES WERE SUSPECT FROM THE LAST EDDY CURRENT EXAMINATION, REEXAMINATION FAILED TO REVEAL ANY REJECTABLE INDICATION OF DEFECTS BUT THE TUBES WERE PLUGGED AS A PRECAUTIONARY MEASURE
2. THESE TUBES EDDY CURRENT TESTED, NO INDICATIONS FOUND BUT WERE PREVENTIVELY PLUGGED BECAUSE THEY ARE ADJACENT TO TUBE R7C93 THAT COULD NOT BE EXAMINED COMPLETELY BECAUSE RESTRICTION DID NOT ALLOW PASSAGE OF EDDY CURRENT PROBE
3. RESTRICTED TUBE COULD NOT BE EXAMINED OVER ITS ENTIRE LENGTH

\* PLUG REMOVED FROM COLD LEG, REPLUGGED

\*\* SENTINEL PLUG IN COLD LEG

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
4	1	DIN	6C	
4	1	DIN	5H	
15	3	INF	6C	
2	4	SAI	1H	P
8	4	DIN	7C	
8	4	DIN	6C	
12	4	INF	AV2	
13	5	21	AV4	
15	5	INR	AV2	
15	5	INR	AV3	
15	5	INR	AV4	
17	5	23	AV1	
17	5	23	AV2	
4	6	SCI	1H	P
4	6	SAI	1H	F
16	6	SAI	2H	
11	7	SCI	2H	
11	7	SCI	2H	
15	7	18	AV3	
17	7	17	AV2	
20	7	INF	AV3	
23	7	20	AV4	
11	8	MCI	2H	P
11	8	MCI	2H	P
11	8	MCI	2H	P
11	8	MCI	2H	P
11	8	MCI	2H	P



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
12	8	SCI	2H	P
12	8	MCI	3H	P
12	8	MCI	3H	P
12	8	SCI	2H	P
12	8	MCI	3H	P
15	8	INR	AV2	
23	8	DIN	5H	
24	8	21	AV2	
25	8	DIN	5H	P *
25	8	INF	AV1	P *
25	8	SCI	TSH	P *
25	8	SCI	TSH	P *
6	9	SCI	3H	P
6	9	SCI	3H	P
15	9	SCI	1H	P
15	9	SCI	1H	P
23	9	29	AV1	
23	9	28	AV2	
23	9	24	AV3	
23	9	14	AV4	
24	9	18	AV1	
24	9	19	AV3	
26	9	INF	AV1	
13	10	DIN	5H	
16	10	INR	AV3	
22	10	INR	AV2	
22	10	INR	AV3	
22	10	INR	AV4	
24	10	DIN	1H	
24	10	DIN	5H	
24	10	23	AV4	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
25	10	22	AV3	
25	10	24	AV4	
26	10	21	AV4	
27	10	DIN	5H	
27	10	DIN	7H	
28	10	23	AV3	
2	11	DIN	1H	P **
* 2	11	DIN	7H	P **
* 2	11	RSP	7H	P **
11	11	SCI	2H	P
11	11	SCI	2H	P
11	11	SCI	2H	P
16	11	DI	2H	
16	11	SAI	2H	
21	11	TIN	TSH	
25	11	17	V2	
25	11	21	AV4	
18	12	73	1H	P
18	12	77	1H	P
18	12	73	3H	P
18	12	73	3H	P
18	12	SAI	1H	P
18	12	SAI	1H	P
18	12	SAI	3H	P
18	12	SAI	3H	P
23	12	INR	AV2	
23	12	16	AV4	
24	12	INR	AV2	
25	12	INR	AV1	
25	12	25	AV2	
25	12	INR	AV3	
25	12	23	AV4	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
27	12	INR	AV3	
28	12	INR	AV1	
28	12	INR	AV4	
29	12	20	AV3	
29	12	21	AV4	
30	12	21	AV3	
30	12	19	AV4	
2	13	DIN	7C	P
2	13	SAI	1H	P
8	13	SCI	1H	P
8	13	SCI	2H	P
8	13	SCI	1H	P
8	13	SCI	2H	P
10	13	DI	1H	P
10	13	SAI	1H	P
11	13	SCI	2H	P
11	13	SCI	2H	P
22	13	INR	AV3	
23	13	INR	AV1	
23	13	INR	AV2	
23	13	INR	AV3	
23	13	INR	AV4	
25	13	INR	AV1	
25	13	INR	AV3	
25	13	INR	AV4	
26	13	21	AV1	
27	13	21	AV1	
27	13	27	AV3	
27	13	24	AV4	
28	13	INR	AV3	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
29	13	23	AV1	
29	13	INR	AV2	
29	13	INR	AV3	
29	13	INR	AV4	
30	13	23	AV1	
30	13	INR	AV2	
30	13	23	AV3	
30	13	21	AV4	
13	14	90	4H	P
13	14	SAI	4H	P
15	14	SCI	2H	P
15	14	SCI	2H	P
17	14	INR	AV2	P
17	14	INR	AV3	P
17	14	SCI	2H	P
17	14	SCI	2H	P
17	14	SCI	2H	P
17	14	SCI	2H	P
24	14	DIN	1H	
24	14	DIN	1H	
24	14	INR	AV4	
25	14	INR	AV1	
25	14	INR	AV4	
26	14	21	AV2	
26	14	INR	AV3	
26	14	20	AV4	
27	14	INR	AV3	
29	14	DIN	4H	
12	15	DI	1H	P
12	15	94	1H	P
12	15	SAI	1H	P
12	15	SAI	1H	P
20	15	SAI	2H	P

NORTH ANNA UNIT #1  
 MIP - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
27	15	INF	AV2	
28	15	INF	AV4	
29	15	INR	AV1	
29	15	INF	AV4	
30	15	INF	AV3	
4	16	TIN	TSH	
16	16	INF	AV1	
17	16	INR	AV3	
18	16	SCI	2H	P
18	16	SCI	2H	P
21	16	INF	4H	
26	16	INF	AV2	
29	16	DIN	6H	
29	16	25	AV2	
29	16	INF	AV3	
29	16	27	AV4	
32	16	27	AV1	
32	16	INF	AV2	
32	16	20	AV4	
33	16	15	AV1	
33	16	21	AV4	
4	17	35	TSH	
8	17	SAI	2H	P
13	17	DIN	6C	
22	17	INF	3H	
23	17	INF	3H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
25	17	DIN	3H	
25	17	INF	AV3	
29	17	DIN	2H	
29	17	DIN	3H	
29	17	DIN	4H	
31	17	INF	4H	
4	18	DIN	3H	
4	18	RSP		
21	18	23	AV3	
23	18	26	AV3	
23	18	22	AV4	
24	18	26	AV3	
24	18	22	AV4	
25	18	20	AV3	
29	18	INF	AV2	
29	18	22	AV3	
29	18	22	AV4	
33	18	19	AV3	
17	19	22	AV3	
26	19	27	AV3	
27	19	25	AV3	
29	19	23	AV3	
31	19	INF	AV3	
35	19	18	AV4	
2	20	RST	UB	P
2	20	RST	6H	P
2	20	SCI	2H	P
2	20	SCI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
29	20	DIN	1H	
30	20	INF	AV1	
30	20	INF	AV4	
32	20	21	AV3	
32	20	24	AV4	
33	20	17	AV3	
36	20	DIN	3H	
36	20	INF	AV4	
10	21	SCI	1H	P
10	21	SCI	1H	P
11	21	INF	TSH	
14	21	SCI	2H	P
14	21	SCI	2H	P
23	21	DIN	6H	
23	21	25	AV2	
23	21	28	AV3	
24	21	36	AV2	
24	21	INR	AV3	
25	21	INR	AV2	
25	21	INR	AV3	
25	21	INR	AV4	
27	21	30	AV3	
28	21	22	AV3	
29	21	23	AV2	
29	21	31	AV3	
29	21	INR	AV4	
33	21	INR	AV2	
33	21	22	AV3	
36	21	SCI	1H	P
36	21	SCI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
37	21	INR	AV3	P
37	21	SAI	2H	P
3	22	SCI	2H	P
3	22	SCI	2H	P
16	22	SCI	TSH	P
16	22	SCI	TSH	P
16	22	SCI	TSH	P
18	22	INR	5H	
21	22	SCI	2H	P
21	22	SCI	2H	P
21	22	SCI	2H	P
24	22	24	AV3	
26	22	DIN	4H	
29	22	DIN	6H	
32	22	DIN	4H	
33	22	17	AV4	
35	22	SCI	1H	P
35	22	SCI	1H	P
2	23	DI	1H	P
2	23	DI	2H	P
2	23	MAI	1H	P
2	23	MAI	1H	P
2	23	SAI	2H	P
3	23	95	1H	P
3	23	MAI	1H	P
3	23	MAI	1H	P
19	23	INR	AV3	
25	23	27	AV3	
26	23	28	AV3	



NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
29	23	28	AV3	
32	23	29	AV3	
33	23	DIN	4H	
35	23	INR	AV3	
6	24	SCI	2H	P
6	24	SCI	2H	P
7	24	SCI	TSH	P
7	24	SCI	TSH	P
7	24	SAI	1H	P
7	24	SCI	TSH	P
9	24	INR	AV4	
15	24	MAI	2H	P
15	24	MAI	2H	P
20	24	INF	AV2	
22	24	SCI	1H	P
22	24	MCI	2H	P
22	24	MCI	2H	P
22	24	SCI	1H	P
22	24	SCI	2H	P
23	24	DIN	6H	
26	24	DIN	6H	
27	24	INF	AV3	
32	24	DIN	7H	
38	24	INF	AV4	
16	25	INF	AV4	
19	25	INF	AV1	
20	25	SCI	2H	P
20	25	SCI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Ccl</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
21	25	SCI	2H	P
21	25	SCI	2H	P
39	25	SCI	2H	P
39	25	SCI	2H	P
32	26	INR	AV3	
32	26	27	AV4	
34	26	19	AV4	
40	26	INF	7H	
5	27	SCI	1H	P
5	27	SCI	1H	P
7	27	96	1H	P
7	27	SAI	1H	P
8	27	SAI	2H	P
13	27	INF	AV2	
14	27	DI	1H	P
14	27	SAI	1H	P
21	27	INF	AV3	P
21	27	SAI	1H	P
23	27	INR	AV1	
23	27	INR	AV3	
37	27	SCI	1H	P
37	27	SCI	2H	P
37	27	SCI	2H	P
37	27	SCI	1H	P
37	27	SCI	2H	P
37	27	SCI	2H	P
9	28	SCI	2H	P
9	28	SCI	2H	P
11	28	SAI	3H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
12	28	SAI	3H	P
20	28	SCI	2H	P
20	28	SCI	2H	P
24	28	INR	AV3	
27	28	DIN	1H	
28	28	INR	AV1	
28	28	INR	AV3	
28	28	INR	AV4	
32	28	INR	AV2	
32	28	INR	AV3	
35	28	INF	AV3	
37	28	SCI	2H	P
37	28	SCI	2H	P
38	28	INF	AV3	
42	28	INF	AV3	
5	29	SAI	1H	P
9	29	RST	UB	P
9	29	SAI	2H	P
25	29	DIN	1H	
25	29	29	AV3	
28	29	INF	AV3	
3	30	SAI	1H	P
6	30	SCI	1H	P
6	30	SCI	3H	P
6	30	SCI	1H	P
6	30	SCI	3H	P
15	30	SCI	2H	P
15	30	SCI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
17	30	INF	AV2	
26	30	INF	AV3	
41	30	INF	AV1	
6	31	SCI	3H	P
6	31	SCI	3H	P
10	31	SAI	1H	P
15	31	SCI	3H	P
15	31	SCI	3H	P
21	31	SAI	1H	P
25	31	INR	AV2	
25	31	22	AV3	
27	31	INR	AV3	
29	31	INR	AV2	
34	31	INF	AV3	
41	31	13	AV2	
4	32	DIN	6C	
12	32	98	1H	P
12	32	SAI	1H	P
24	32	INR	AV3	
24	32	TIU		
26	32	INF	AV3	
26	32	TIU		
29	32	INF	AV3	
29	32	TIU		
35	32	18	AV1	
35	32	TIU		

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
3	33	SCI	1H	P
3	33	SCI	1H	P
4	33	23	TSH	
6	33	SCI	1H	P
6	33	SCI	1H	P
10	33	SAI	1H	P
10	33	SAI	1H	P
18	33	78	2H	P
18	33	MAI	2H	P
18	33	MAI	2H	P
22	33	SAI	1H	P
22	33	SAI	1H	P
36	33	DIN	5H	
2	34	SCI	1H	P
2	34	GCI	1H	P
8	34	INF	6H	
15	34	SAI	1H	P
15	34	SAI	1H	P
42	34	INR	3H	
4	35	SCI	2H	P
4	35	SCI	3H	P
4	35	SCI	2H	P
4	35	SCI	3H	P
4	35	SCI	3H	P
7	35	INF	6H	
2	35	13	AV2	
33	35	INF	AV2	
43	35	INF	7H	
2	36	SAI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
9	36	MCI	TSH	P
9	36	MCI	TSH	P
9	36	MCI	TSH	P
9	36	MCI	TSH	P
9	36	SCI	1H	P
9	36	MCI	TSH	P
9	36	SCI	1H	P
15	36	SCI	2H	P
15	36	SCI	2H	P
18	36	SAI	1H	P
25	36	SCI	TSH	P *
25	36	SCI	TSH	P *
34	36	DIN	6H	
36	36	24	AV2	
41	36	RST	3H	
41	36	DIN	5H	
41	36	RSP	3H	
41	36	RSP	4H	
41	36	RSP	5H	
41	36	RSP	6H	
41	36	RSP	7H	
41	36	RSP	3H	
41	36	RSP	4H	
41	36	RSP	5H	
41	36	RSP	6H	
41	36	RSP	7H	
42	36	17	AV2	
4	37	SCI	2H	P
4	37	SCI	2H	P
8	37	SCI	2H	P
8	37	SCI	2H	P
8	37	SCI	2H	P
8	37	SCI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
28	37	SCI	1H	P
28	37	SCI	1H	P
29	37	32	TSH	
40	37	INF	AV1	
15	38	22	TSH	
28	38	22	TSH	
29	38	TIN	TSH	
29	38	24	AV3	
32	38	24	AV3	
15	39	26	TSH	
6	40	SAI	1H	P
7	40	SCI	1H	P
7	40	SCI	1H	P
15	40	SCI	2H	P
15	40	SCI	2H	P
19	40	INF	AV1	
19	40	INF	AV2	
19	40	INF	AV3	
19	40	INF	AV4	
41	40	SAI	1H	P
2	41	DIN	2C	P
2	41	SAI	1H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
2	41	MCI	3H	P
3	41	DIN	6C	
3	41	DIN	5C	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
4	41	SAI	1H	P
5	41	DI	1H	P
5	41	DI	3H	P
5	41	SAI	1H	P
5	41	SAI	2H	P
5	41	SAI	3H	P
9	41	SAI	4H	P
14	41	18	TSH	
18	41	SCI	3H	P
18	41	SCI	3H	P
22	41	SCI	2H	P
22	41	SCI	2H	P
28	41	SCI	TSH	P
28	41	SAI	1H	P
28	41	SCI	TSH	P
34	41	DI	2H	P
34	41	DIN	3H	P
34	41	SAI	1H	P
34	41	SCI	2H	P
34	41	SCI	2H	P
41	41	DI	2H	P
41	41	SAI	2H	P
4	42	DIN	1H	
10	42	SCI	1H	P
10	42	SCI	1H	P
12	42	INR	AV1	
12	42	INR	AV4	
14	42	INR	TSE	P
14	42	SCI	2H	P
14	42	SCI	2H	P



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
23	42	SCI	2H	P
23	42	SCI	2H	P
26	42	DI	3H	P
26	42	SAI	3H	P
28	42	20	AV1	P
28	42	15	AV2	P
28	42	SAI	1H	P
32	42	DIN	1H	
32	42	24	AV4	
33	42	SAI	1H	P
41	42	96	1H	P
41	42	DIN	2H	P
41	42	SAI	1H	P
4	43	DIN	2H	
35	43	22	AV4	
37	43	SCI	2H	P
37	43	SCI	2H	P
39	43	SCI	1H	P
39	43	SCI	1H	P
39	43	SCI	1H	P
39	43	SCI	1H	P
41	43	DIN	7H	
42	43	17	AV4	
43	43	19	AV4	
44	43	18	AV4	
4	44	DIN	6C	
4	44	DIN	1C	
5	44	DIN	7C	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
13	44	SAI	1H	P
13	44	SAI	1H	P
13	44	SAI	2H	P
19	44	SCI	1H	P
19	44	SCI	1H	P
20	44	22	AV4	
44	44	19	AV4	
46	44	14	AV1	
46	44	16	AV2	
46	44	24	AV3	
6	45	INF	1H	P
6	45	SAI	2H	P
8	45	DIN	7C	
8	45	INF	4C	
8	45	INF	3C	
14	45	SAI	1H	P
33	45	INR	6H	
5	46	DIN	5C	
6	46	INF	4H	
6	46	DIN	6C	
6	46	DIN	6C	
8	46	DIN	6C	
8	46	INF	4C	
8	46	INF	3C	
10	46	SCI	1H	P
10	46	SAI	2H	P
10	46	SCI	1H	P
12	46	DIN	7C	
19	46	INF	3H	P
19	46	SAI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
20	46	SCI	2H	P
20	46	SCI	2H	P
29	46	INF	2H	
33	46	19	AV4	
37	46	INF	AV2	
45	46	SCI	2H	P
45	46	SCI	2H	P
2	47	29	TSH	
6	47	71	4H	P
6	47	SAI	4H	P
10	47	DI	1H	P
10	47	SAI	1H	P
13	47	DIN	3H	
13	47	DIN	4H	
16	47	TIN	TSH	
19	47	INR	AV2	
22	47	DIN	3H	
22	47	DIN	4H	
26	47	INR	4H	
27	47	SCI	1H	P
27	47	SCI	1H	P
28	47	DIN	3H	
28	47	DIN	6H	
30	47	DIN	1H	
30	47	DIN	2H	
30	47	DIN	3H	
34	47	DIN	1H	
34	47	DIN	2H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
38	47	INR	6H	
40	47	DIN	2H	
40	47	DIN	4H	
44	47	INR	6H	
46	47	DIN	4H	
46	47	DIN	6H	
46	47	18	AV2	
46	47	18	AV3	
46	47	17	AV4	
5	48	INF	4H	
26	48	SAI	1H	P
28	48	71	1H	P
28	48	SAI	1H	P
31	48	TIN	TSC	
36	48	INF	AV2	
46	48	18	AV2	
46	48	21	AV3	
14	49	INF	AV1	
14	49	INF	AV1	
18	49	DIN	2H	
29	49	SAI	1H	P
33	49	INR	TSH	
46	49	INF	AV3	
18	50	INF	AV1	
18	50	INF	AV3	
26	50	24	TSH	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
29	50	28	TSH	
33	50	SAI	1H	P
41	50	INR	AV1	
42	50	14	AV1	
43	50	15	AV1	
2	51	DIN	1H	
16	51	INF	AV1	
20	51	70	1H	P
20	51	SAI	1H	P
20	51	SAI	1H	P
34	51	SAI	1H	P
40	51	SAI	1H	P
45	51	SCI	2H	P
45	51	SCI	2H	P
46	51	5	AV1	
12	52	SAI	1H	P
28	52	1?	TSH	
41	52	INF	AV3	
17	53	INF	AV2	
33	53	SAI	1H	P
42	53	INF	AV1	
46	53	17	AV2	P
46	53	INF	AV3	P
46	53	SAI	1H	P
3	54	11	TSH	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
7	54	DIN	5H	
10	54	SCI	1H	P
10	54	SCI	1H	P
14	54	SCI	TSH	P
14	54	SCI	TSH	P
27	54	SCI	TSH	P
27	54	SCI	TSH	P
34	54	SAI	1H	P
35	54	MAI	1H	P
35	54	MAI	1H	P
36	54	17	AV3	
39	54	SAI	1H	P
43	54	SAI	1H	P
44	54	21	AV3	
4	55	DIN	3H	
4	55	DIN	3H	
7	55	DIN	1H	
24	55	INR	AV1	
24	55	INR	AV2	
41	55	INF	AV1	
41	55	INF	AV2	
42	55	-	-	P **
43	55	DIN	7H	
44	55	INF	1H	
44	55	DIN	6H	
44	55	DIN	7H	
3	56	DIN	3H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY, FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
9	56	SAI	3H	P
13	56	SAI	1H	P
16	56	SCI	TSH	P
16	56	SCI	TSH	P
37	56	INF	6C	
43	56	DIN	7H	
4	57	DIN	4H	
7	57	TIN	TSC	
10	57	INF	6H	
20	57	INF	AV3	
28	57	INF	TSH	
30	57	INF	TSH	
43	57	13	AV2	
8	58	SCI	1H	P
8	58	SCI	1H	P
23	58	INF	6H	
25	58	INF	AV3	
28	58	23	AV3	
45	58	21	AV2	
10	59	DIN	1H	
20	59	DIN	2H	
21	59	INF	AV2	
25	59	DIN	1H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
26	59	SCI	3H	P
26	59	SCI	3H	P
28	59	TIN	TSH	
30	59	INF	TSH	
5	60	INF	1H	
13	60	DIN	7C	
13	60	DIN	7C	
13	60	DIN	6C	
13	60	DIN	6C	
18	60	DIN	3H	P
18	60	DIN	7C	P
18	60	SCI	1H	P
18	60	SCI	1H	P
25	60	27	AV3	
27	60	19	AV3	
28	60	22	AV1	
30	60	INF	AV1	
37	60	INR	AV4	
44	60	INR	AV3	
4	61	DIN	6C	
44	61	DIN	4H	
4	62	DIN	1H	
36	62	MCI	2H	P
36	62	MCI	2H	P
36	62	MCI	2H	P
36	62	MCI	2H	P
3	63	SAI	4H	P
4	63	DIN	5C	



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
41	63	17	AV4	
9	64	DIN	6C	
10	64	DIN	1H	
10	64	DIN	1H	
18	64	INF	AV3	
24	64	20	AV1	
26	64	SAI	1H	P
34	64	SAI	2H	P
38	64	RST	1H	
38	64	DIN	7H	
38	64	RSP	2H	
38	64	RSP	3H	
38	64	RSP	4H	
38	64	RSP	5H	
38	64	RSP	6H	
38	64	RSP	7H	
2	65	INR	1H	
9	65	SCI	1H	P
9	65	SCI	1H	P
13	65	SCI	1H	P
13	65	SCI	1H	P
14	65	DIN	1H	
16	65	SAI	1H	P
18	65	DIN	1H	
18	65	DIN	2H	
23	65	DIN	1H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUAR / FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
36	65	DIN	6H	
36	65	21	AV3	
3	66	INR	1H	
4	66	DI	3H	P
4	66	DI	6H	P
4	66	DI	3H	P
4	66	DI	6H	P
4	66	98	3H	P
4	66	DI	6H	P
4	66	SAI	3H	P
4	66	SAI	6H	P
10	66	SAI	1H	P
24	66	17	AV3	
29	66	13	AV1	
32	66	DI	2H	P
32	66	SAI	2H	P
37	66	DIN	3H	
40	66	DIN	2H	
42	66	DIN	4H	
3	67	TIN	TSH	
30	67	DIN	3H	
32	67	DIN	2H	
32	67	15	AV2	
32	67	19	AV3	
32	67	17	AV4	
2	68	LIN	5C	
4	68	TIN	TSH	
4	68	DIN	4H	
8	68	INF	AV1	P
8	68	SAI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
40	68	15	AV2	
36	69	INF	7H	
2	70	INR	1H	
10	70	DIN	2H	
15	70	95	1H	P
15	70	DI	1H	P
15	70	SAI	1H	P
27	71	INF	5H	
28	71	INF	6H	
28	71	INF	7H	
6	72	INF	6H	
8	72	INF	5C	
9	72	INF	3C	
13	72	SAI	1H	P
14	72	INF	AV1	
14	72	INF	AV4	
21	72	INF	AV1	
26	72	INF	7H	
29	72	INF	7H	
34	72	INF	AV2	
35	72	78	2H	P
35	72	SAI	2H	P
38	72	DI	1H	P
38	72	SAI	1H	P
13	73	INF	AV1	
13	73	INF	AV4	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
16	73	INF	1H	
17	73	INF	AV2	
18	73	INF	AV3	
21	73	INF	AV1	
27	73	INF	5H	
27	73	INF	7H	
29	73	DIN	4H	
36	73	INF	AV1	
36	73	INF	AV2	
38	73	INF	AV1	
38	73	INF	AV2	
39	73	DIN	3H	
12	74	SCI	TSH	P
12	74	SCI	TSH	P
15	74	SAI	1H	P
33	74	DI	2H	P
33	74	MAI	2H	P
33	74	MAI	2H	P
3	75	RST	UB	
3	75	RST	6H	
3	75	DIN	4C	
3	75	DIN	4C	
4	75	TIW	TSH	
5	75	TIN	TSC	
16	75	DIN	4H	
28	75	DIN	1H	
30	75	INF	6H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
2	76	DIN	2H	P
2	76	DIN	3H	P
2	76	83	5H	P
2	76	SAI	5H	P
12	76	INF	7H	
16	76	MAI	1H	P
16	76	MAI	1K	P
22	76	DIN	5H	
27	76	INF	AV1	
27	76	INF	AV2	
4	77	TIN	TSH	
15	77	JAI	1H	P
15	77	SAI	1H	P
24	77	INF	1H	
24	77	INF	AV3	
27	77	INF	6H	
29	77	INF	6H	
30	77	INF	7H	
32	77	INF	1H	
33	77	INF	AV2	
34	77	INF	2H	
31	78	DIN	5H	
34	78	INF	6H	
35	78	INR	1H	
24	79	INR	1H	
21	79	INR	5H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "B" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
28	79	INR	7H	
30	79	IPR	7H	
31	79	INF	7H	
34	79	INR	5H	
27	80	17	AV3	
28	82	INF	AV1	
29	82	INF	AV1	
6	83	DIN	2H	
22	83	SCI	2H	P
22	83	SCI	2H	P
26	83	INR	AV2	
2	84	DJN	4H	
8	84	DIN	7H	
11	84	DIN	7H	
13	85	DIN	1H	
25	85	17	AV4	
25	86	DIN	1H	
25	86	22	AV4	
15	87	DIN	2H	
18	87	19	AV4	
5	88	DIN	1H	
20	88	DIN	1H	
21	88	DIN	1H	
22	88	24	AV3	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "B" EXAMINATION SUMMARY

<u>Row</u>	<u>Sl</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
2	89	DIN	3H	
14	89	DIN	1H	
17	89	18	AV1	
17	89	15	AV4	
21	89	DIN	2H	
21	89	21	AV3	
11	90	DIN	2H	
13	90	DI	1H	P
13	90	SAI	1H	P
14	90	DIN	2H	
17	90	DIN	2H	
19	90	DIN	2H	
12	91	DIN	1H	
14	91	DIN	1H	
15	91	DIN	2H	
12	92	DIN	1H	
13	92	DIN	1H	
14	92	DIN	2H	
15	92	DIN	2H	
7	93	DIN	1H	
5	94	DIN	1H	

P = PLUGGED

\* STABILIZERS INSTALLED

\*\* VIRGINIA POWER DECISION TO PLUG AS A PRECAUTIONARY MEASURE

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
8	2	DIN	2H	
6	3	SCI	1H	P
11	3	DIN	1H	
2	4	SAI	1H	P
6	4	SAI	3H	P
8	4	DIN	1H	
12	4	RST	2H	P
14	4	SCI	1H	P
14	4	SCI	1H	P
12	5	SCI	1H	P
12	5	SCI	3H	P
12	5	SCI	1H	P
13	5	SCI	1H	P
13	5	SCI	1H	P
16	5	SCI	2H	P
16	5	SCI	2H	P
17	5	DIN	1H	
14	6	SCI	2H	P
14	6	SCI	2H	P
17	6	SAI	2H	P
17	6	SAI	2H	P
2	7	DIN	1H	
3	7	SAI	2H	P
4	7	DIN	4H	
5	7	DIN	2H	



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/C "C" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
16	7	MAI	1H	P
16	7	MAI	1H	P
16	7	MAI	1H	P
16	7	MAI	1H	P
17	7	SAI	1H	P
21	7	MAI	1H	P
21	7	MAI	1H	P
21	7	MAI	1H	P
21	7	MAI	1H	P
2	8	DIN	1H	
14	8	SCI	3H	P
14	8	SCI	3H	P
25	8	SAI	2H	P
25	8	SAI	2H	P
4	9	SAI	1H	P
4	9	SAI	1H	P
8	9	RST	2H	P
15	9	SAI	2H	P
16	9	24	AV3	
20	9	19	AV2	P
20	9	17	AV3	P
20	9	19	AV4	P
20	9	SAI	3H	P
20	9	MCI	3H	P
20	9	MCI	3H	P
20	9	PMI	3H	P
20	9	MCI	3H	P
20	9	MCI	3H	P
4	10	DIN	1H	
4	10	DIN	6H	
12	10	SCI	1H	P
12	10	SCI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
14	10	86	2H	P
14	10	SAI	2H	P
14	10	SCI	2H	P
14	10	SAI	3H	P
14	10	SAI	3H	P
14	10	SCI	2H	P
14	10	SCI	2H	P
14	10	SAI	2H	P
16	10	SAI	2H	P
19	10	20	AV3	
24	10	SCI	3H	P
24	10	MCI	3H	P
24	10	MCI	3H	P
24	10	MCI	3H	P
24	10	MCI	3H	P
24	10	SCI	3H	P
5	11	DIN	4H	P
5	11	MAI	1H	P
5	11	MAI	1H	P
5	11	SCI	3H	P
5	11	SAI	3H	P
5	11	MCI	1H	P
5	11	MCI	1H	P
5	11	SAI	1H	P
5	11	PMI	1H	P
5	11	SCI	3H	P
5	11	SCI	3H	P
5	11	MAI	1H	P
5	11	MAI	1H	P
7	11	DIN	1H	
18	11	SAI	1H	P
20	11	DIN	2H	
24	11	SAI	1H	P
24	11	SAI	1H	P
26	11	SAI	TSH	P
26	11	SAI	TSH	P

NORTE ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
27	11	TI	TSH	P
27	11	SAI	TSH	P
27	11	SAI	TSH	P
7	12	DIN	1H	
24	12	18	AV2	
24	12	24	AV3	
24	12	20	AV4	
25	12	DI	1H	P
25	12	SAI	1H	P
2	13	DIN	1H	
6	13	95	2H	P
6	13	95	2H	P
6	13	SAI	2H	P
6	13	SAI	2H	P
4	14	DI	2H	P
4	14	SAI	2H	P
9	14	100	2H	P
9	14	SAI	2H	P
9	14	SAI	2H	P
11	14	SCI	3H	P
12	14	DIN	2H	
16	14	DIN	3H	
26	14	20	AV1	
26	14	23	AV2	
2	15	TIN	TSH	
6	15	DIN	2H	
18	15	DIN	2H	
20	15	DIN	7H	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
11	16	SCI	1H	P
11	16	SCI	1H	P
26	16	SAI	1H	P
27	16	92	1H	P
27	16	MAI	1H	P
27	16	MAI	1H	P
27	16	MAI	1H	P
27	16	MAI	1H	P
29	16	SAI	1H	P
29	16	SCI	1H	P
29	16	PMI	1H	P
31	16	17	AV3	
19	17	93	1H	P
19	17	SAI	1H	P
24	17	SAI	1H	P
27	17	SAI	6H	P
8	18	DIN	3H	
17	18	51	1H	P
17	18	PID	1H	P
17	18	SAI	1H	P
27	18	SAI	6H	P
27	18	SAI	6H	P
30	18	SCI	2H	P
30	18	SCI	2H	P
2	19	DIN	2H	
11	19	SAI	1H	P
11	19	SAI	2H	P
11	19	SAI	1H	P
11	19	SAI	2H	P
15	19	35	TSH	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
20	19	21	AV3	
22	19	15	AV3	P
22	19	SAI	4H	P
22	19	SAI	4H	P
28	19	22	AV3	
28	19	17	AV4	
30	19	17	AV3	
34	19	17	AV3	
36	19	INF	AV3	
36	19	INF	AV4	
37	19	INF	AV4	
5	20	SAI	2H	P
20	20	SAI	1H	P
20	20	SAI	1H	P
22	20	SAI	1H	P
22	20	SAI	1H	P
37	20	RST	3H	P
11	21	INF	TSH	
12	21	SAI	2H	P
16	21	SCI	2H	P
16	21	SAI	2H	P
16	21	SCI	2H	P
16	21	SCI	1H	P
16	21	SCI	2H	P
16	21	SCI	1H	P
22	21	SAI	1H	P
2	22	DIN	1H	P
2	22	SAI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
5	22	24	TSH	P
5	22	SCI	1H	P
5	22	SCI	1H	P
15	22	29	TSH	P
15	22	SCI	1H	P
15	22	SCI	2H	P
15	22	SCI	1H	P
15	22	SCI	2H	P
32	22	DI	2H	P
32	22	SAI	2H	P
2	23	SAI	1H	P
10	23	SCI	1H	P
10	23	SCI	2H	P
10	23	MAI	3H	P
10	23	MAI	3H	P
10	23	MAI	3H	P
10	23	MAI	3H	P
10	23	MAI	3H	P
10	23	SCI	1H	P
10	23	SCI	2H	P
10	23	SCI	3H	P
20	23	37	TSH	P
20	23	34	TSH	P
22	23	21	AV2	
22	23	23	AV3	
22	23	22	AV4	
23	23	SAI	4H	
23	23	SAI	4H	
30	23	SCI	1H	P
30	23	SCI	1H	P
32	23	INF	AV3	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
5	24	SAI	2H	P
5	24	SCI	3H	P
5	24	SCI	3H	P
5	24	SAI	2H	P
5	24	SCI	3H	P
5	24	SCI	3H	P
6	24	SAI	4H	P
8	24	SCI	3H	P
8	24	SCI	3H	P
8	24	SCI	3H	P
11	24	DIN	6H	
17	24	44	TSH	P
17	24	59	TSH	P
19	24	TIN	TSH	
23	24	INR	5H	
35	4	SAI	1H	P
37	24	24	AV1	
37	24	27	AV2	
37	24	22	AV3	
3	25	SAI	2H	P
3	25	SAI	4K	P
3	25	SAI	2H	P
3	25	SAI	4H	P
23	25	SCI	3H	P
23	25	SCI	3H	P
7	26	SCI	1H	P
7	26	SAI	3H	P
7	26	SCI	1H	P
9	26	DIN	7H	
10	26	SAI	2H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
22	26	SCI	1H	P
22	26	SCI	1H	P
40	26	25	1H	
2	27	MAI	1H	P
2	27	MAI	1H	P
12	27	DIN	2H	
15	27	DIN	3H	
21	27	SCI	TSH	P
21	27	SCI	TSH	P
24	27	SCI	2H	P
24	27	SCI	2H	P
24	27	SCI	2H	P
24	27	SCI	2H	P
38	27	22	AV3	
16	28	DI	2H	P
16	28	DI	2H	P
16	28	SAI	2H	P
10	29	MCI	2H	P
10	29	MCI	2H	P
10	29	SAI	2H	P
10	29	SCI	2H	P
10	29	25	TSH	P
10	29	MCI	2H	P
10	29	MCI	2H	P
10	29	SAI	2H	P
10	29	SCI	2H	P
18	29	DI	2H	P
18	29	SAI	2H	P
30	29	INR	AV3	
16	30	SCI	1H	P
16	30	SCI	1H	P



NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
18	30	SCI	2H	P
18	30	SCI	2H	P
25	30	INR	AV3	
31	30	INF	AV2	
37	30	INF	AV2	
40	30	INF	AV1	
40	30	INF	AV2	
7	31	DIN	3H	
7	31	DIN	3H	
7	31	DIN	4H	
7	31	DIN	4H	
8	31	DIN	3H	
8	31	DIN	4H	
8	31	DIN	5H	
8	31	DIN	5H	
9	31	DIN	3H	
9	31	DIN	5H	
9	31	DIN	5H	
9	31	DIN	6H	
9	31	DIN	6H	
10	31	DIN	4H	
10	31	DIN	5H	
10	31	DIN	6H	
11	31	DIN	6H	
14	31	DIN	5H	
14	31	DIN	6H	
17	31	DIN	5H	
20	31	DIN	4H	
20	31	DIN	5H	
20	31	DIN	6H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
31	31	DIN	2H	
31	31	DIN	3H	
38	31	INF	AV3	P
38	31	SCI	2H	P
38	31	SCI	2H	P
39	31	INR	AV3	
40	31	INR	AV2	P
40	31	INR	AV3	P
40	31	26	2C	P
40	31	SCI	2H	P
40	31	SCI	2H	P
41	31	INF	AV3	
7	32	DIN	2H	
7	32	DIN	4H	
7	32	DIN	6H	
8	32	DIN	6H	
13	32	DIN	4H	
13	32	DIN	6H	
14	32	DIN	4H	
14	32	DIN	5H	
14	32	DIN	6H	
25	32	DIN	6H	
41	32	DIN	4H	
43	32	DIN	6H	
5	33	SCI	1H	P
5	33	SCI	1H	P
6	33	DI	1H	P
6	33	DIN	2H	P
6	33	DIN	6C	P
6	33	SCI	1H	P
6	33	SAI	1H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
8	33	DIN	5H	P
8	33	SAI	2H	P
8	33	PMI	2H	P
8	33	SCI	2H	P
9	33	SCI	4H	P
9	33	DIN	7H	P
12	33	20	TSH	
14	33	DIN	6C	
14	33	DIN	5C	
15	33	DIN	1H	
15	33	DIN	4H	
21	33	INF	AV4	
25	33	19	AV3	
32	33	24	AV3	
36	33	SCI	2H	P
36	33	SCI	2H	P
36	33	SCI	2H	P
36	33	SCI	2H	P
38	33	RST	2H	P
44	33	DIN	1H	
44	33	DIN	2H	
44	33	DIN	4H	
44	33	DIN	5H	
2	34	TIN	TSH	
10	34	DIN	4H	
11	34	DI	1H	P
11	34	SAI	1H	P
12	34	19	TSH	
13	34	DIN	7H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
15	34	DIN	1H	
21	34	SCI	1H	P
21	34	SCI	1H	P
23	34	TIN	TSH	
41	34	19	AV3	
11	35	SAI	2H	F
11	35	SAI	2H	P
12	35	SCI	3H	P
12	35	SCI	3H	P
13	35	25	TSH	P
13	35	SCI	1H	P
13	35	SCI	1H	P
14	35	INR	TSH	
25	35	SAI	1H	P
25	35	SAI	1H	P
38	35	RST	2H	P
39	35	SCI	2H	P
4	36	SCI	1H	P
4	36	SCI	3H	P
4	36	SCI	3H	P
4	36	SCI	4H	P
4	36	SCI	4H	P
4	36	SCI	1H	P
4	36	SCI	3H	P
4	36	SCI	3H	P
4	36	SCI	4H	P
4	36	SCI	4H	P
7	36	SCI	1H	P

NORTH ANNA UNIT  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
11	36	SAI	1H	P
11	36	SAI	2H	P
11	36	SAI	1H	P
11	36	SAI	2H	P
12	36	15	TSH	
14	36	SAI	1H	P
14	36	SAI	1H	P
24	36	SCI	1H	P
24	36	SCI	1H	P
33	36	SAI	1H	P
33	36	SAI	1H	P
38	36	RST	2H	P
40	36	RST	2H	P
5	37	SCI	5H	P
5	37	SCI	5H	P
7	37	TIN	TSH	P
7	37	SCI	4H	P
7	37	SCI	4H	P
13	37	32	TSH	
26	37	DI	1H	P
26	37	SAI	1H	P
26	37	SAI	1H	P
32	37	TIN	TSH	P
32	37	SCI	2H	P
32	37	SCI	2H	P
43	37	DIN	1H	
12	38	TIN	TSH	
23	38	DI	2H	P
23	38	SAI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
28	38	INF	TSH	
28	38	INR	AV2	
28	38	INR	AV3	
31	38	INR	AV3	
32	38	INR	AV3	
33	38	INR	AV1	
33	38	INR	AV2	
4	39	TIN	TSH	
11	39	SCI	1H	P
11	39	SCI	1H	P
12	39	22	TSH	
13	39	6	TSH	P
13	39	SCI	1H	P
13	39	SCI	1H	P
13	39	SCI	2H	P
13	39	SCI	2H	P
13	39	SCI	3H	P
13	39	SCI	3H	P
13	39	SCI	1H	P
13	39	SCI	1H	P
13	38	SCI	2H	P
13	39	SCI	2H	P
13	39	SCI	3H	P
13	39	SCI	3H	P
18	39	INF	AV1	
30	39	INF	AV3	
5	40	93	2H	P
5	40	SAI	2H	P
5	40	SAI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
6	40	SCI	2H	P
6	40	SAI	3H	P
6	40	SCI	3H	P
6	40	PMI	3H	P
6	40	SAI	4H	P
6	40	SCI	2H	P
6	40	SCI	3H	P
8	40	SAI	4H	P
8	40	INF	TSH	
25	40	SCI	2H	P
25	40	SCI	2H	P
36	40	SAI	1H	P
36	40	SAI	1H	P
39	40	14	AV3	
41	40	16	AV3	
14	41	INF	TSH	
15	41	SCI	2H	P
15	41	SCI	2H	P
30	41	INF	TSH	
34	41	83	1H	P
34	41	MAI	1H	P
34	41	MAI	1H	P
45	41	RST	3H	P
11	42	INF	TSH	
11	42	TIN	TSH	
12	42	18	TSH	
26	42	34	TSH	
26	42	36	TSH	
34	42	SAI	2H	P
34	42	SAI	2H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>LogD</u>	<u>Remarks</u>
41	42	SAI	3H	P
41	42	SCI	3H	P
41	42	SCI	3H	P
45	42	SCI	2H	P
45	42	SCI	2H	P
3	43	DI	1H	P
3	43	SCI	1H	P
3	43	SAI	1H	P
3	43	PMI	1H	P
3	43	SCI	1H	P
3	43	SCI	2H	P
3	43	SAI	1H	P
3	43	SAI	1H	P
3	43	SCI	2H	P
8	43	SAI	1H	P
10	43	13	TSH	
15	43	SCI	2H	P
15	43	SCI	2H	P
19	43	24	AV4	
20	43	SAI	2H	P
20	43	SAI	2H	P
37	43	SCI	2H	P
37	43	SCI	2H	P
16	44	SAI	3H	P
16	44	SAI	4H	P
16	44	SAI	3H	P
16	44	SAI	4H	P
18	44	MCI	2H	P
18	44	MCI	2H	P
18	44	MCI	2H	P
18	44	MCI	2H	P



NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Inid	Locn	Remarks
36	44	SCI	2H	P
36	44	SCI	2H	P
36	44	SCI	2H	P
36	44	SCI	2H	P
11	45	43	3H	P
11	45	PID	3H	P
17	45	19	AV4	
19	45	98	2H	P
19	45	88	2H	P
19	45	DIN	4H	P
19	45	24	AV4	P
19	45	SCI	TSH	P
19	45	SCI	TSH	P
19	45	MAI	2H	P
19	45	MAI	2H	P
19	45	SAI	2H	P
46	45	DIN	2H	
16	46	SCI	2H	P
16	46	SCI	2H	P
17	46	DIN	2H	
18	46	87	1H	P
18	46	SAI	1H	P
18	46	SCI	1H	P
18	46	PMI	1H	P
27	46	SCI	TSH	P
27	46	SCI	TSH	P
34	46	30	TSH	
34	46	20	TSH	
26	47	DI	1H	P
26	47	87	1H	P
26	47	SAI	1H	P
26	47	SAI	2H	P
26	47	SAI	2H	P

NORTH ANNA UNIT #1  
 MID - C/CLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
37	47	SCI	2H	P
37	47	SCI	2H	P
7	48	DIN	1H	
28	48	SCI	TSH	P
28	48	SCI	TSH	P
8	49	SCI	1H	P
8	49	SCI	1H	P
9	49	SCI	1H	P
9	49	SCI	1H	P
9	49	SCI	1H	P
9	49	SCI	1H	P
14	49	17	TSH	P
14	49	DI	2H	P
14	49	24	TSH	P
14	49	24	TSH	P
14	49	SAI	2H	P
15	49	SCI	1H	P
15	49	SCI	3H	P
15	49	SCI	1H	P
15	49	SCI	3H	P
16	49	SAI	2H	P
16	49	SAI	2H	P
16	49	SAI	2H	P
16	49	SAI	2H	P
17	49	SCI	TSH	P
19	49	DIN	2H	
37	49	SCI	2H	P
37	49	SCI	2H	P
37	49	SCI	2H	P
37	49	SCI	2H	P
22	50	SAI	2H	P
25	50	MCI	TSH	P
25	50	MCI	TSH	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
40	50	17	AV4	
44	50	SCI	2H	
44	50	SCI	2H	
7	51	DIN	1H	
18	51	DI	4H	P
18	51	SAI	4H	P
18	51	SAI	4H	P
35	51	SCI	2H	P
35	51	SCI	2H	P
35	51	SCI	2H	P
35	51	SCI	2H	P
5	52	21	TSH	
20	52	SCI	2H	P
20	52	SCI	2H	P
28	52	DIN	3H	
28	52	DIN	4H	
36	52	SCI	3H	P
36	52	SCI	3H	P
12	53	DIN	4H	
19	53	DIN	3H	
30	53	DIN	3H	
39	53	DIN	3H	
42	53	SAI	2H	P
42	53	SAI	2H	P
43	53	DIN	4H	
44	53	DIN	5H	
11	54	DIN	1H	
11	54	DIN	1H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
18	54	SCI	2H	P
18	54	97	2H	P
18	54	DI	2H	P
18	54	SCI	2H	P
20	54	DIN	2H	
23	54	DIN	2H	
26	54	DIN	2H	
27	54	DIN	4H	
37	54	SCI	3H	P
16	55	SCI	2H	P
16	55	SCI	2H	P
27	55	34	TSH	
33	55	DIN	1H	P
33	55	SAI	1H	P
14	56	DIN	1H	
25	56	DIN	2H	P
25	56	SCI	TSH	P
25	56	SCI	TSH	P
26	56	85	2H	P
26	56	SAI	2H	P
7	57	SCI	1H	P
7	57	SCI	1H	P
10	57	96	2H	P
10	57	99	5H	P
10	57	SAI	2H	P
10	57	SAI	5H	P
13	57	DIN	3H	
15	57	DIN	2H	
15	57	DIN	2H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
21	57	INF	TSH	
22	57	DIN	4H	
25	57	DIN	3H	P
25	57	DIN	4H	P
25	57	DIN	6H	P
25	57	SCI	TSH	P
30	57	DIN	5H	
32	57	98	2H	P
32	57	SAI	2H	P
34	57	DIN	4H	
34	57	DIN	5H	
37	57	DIN	1H	
40	57	DIN	1H	
41	57	DIN	5H	
43	57	DIN	4H	
12	58	97	1H	P
12	58	SAI	1H	P
20	58	33	1H	
43	58	32	AV1	
44	58	-	-	P *
28	59	SCI	2H	P
28	59	SCI	2H	P
12	60	SCI	1H	P
12	60	SCI	1H	P
27	60	26	TSH	P
27	60	SCI	2H	P
27	60	SCI	2H	P
43	60	DIN	1H	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
10	61	99	1H	P
10	61	99	1H	P
10	61	SAI	1H	P
27	61	INF	TSH	
28	61	SCI	2H	F
28	61	SCI	2H	P
17	62	SCI	2H	P
17	62	SCI	2H	P
6	63	25	TSH	P
6	63	DI	1H	P
6	63	SAI	1H	P
17	63	SAI	2H	P
23	63	DIN	2H	P
28	63	DIN	3H	
30	63	SCI	2H	P
30	63	SCI	2H	P
31	63	INF	AV3	
11	64	80	1H	P
11	64	SAI	1H	P
14	64	DIN	1H	
14	64	DIN	1H	
20	64	DIN	3H	
23	64	96	2H	P
23	64	SAI	2H	P
29	64	SCI	2H	P
29	64	SAI	2H	P
29	64	SCI	2H	P
29	64	74	2H	P
29	64	89	2H	P
29	64	SCI	2H	P

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

Row	Col	Ind	Locn	Remarks
31	64	DIN	3H	P
31	64	DIN	3H	P
31	64	SAI	2H	P
9	65	SCI	2H	P
9	65	SCI	2H	P
9	65	38	TSH	P
9	65	SCI	2H	P
9	65	SCI	3H	P
9	65	SCI	3H	P
10	65	DI	1	P
10	65	SAI	1H	P
30	65	50	2H	P
30	65	SAI	2H	P
4	66	SCI	1H	P
24	66	SCI	1H	P
24	66	SCI	1H	P
15	67	SAI	1H	P
29	67	17	AV2	
29	67	23	AV3	
30	67	SCI	2H	P
30	67	SCI	2H	P
30	67	SAI	2H	P
30	67	PMI	2H	P
34	68	SCI	2H	P
34	68	SCI	2H	P
7	69	SCI	3H	P
7	69	SCI	3H	P
24	69	10	AV3	
24	69	21	AV4	
29	69	SAI	2H	P
36	69	19	AV3	

NORTH ANNA UNIT #1  
 MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
 UNIT 1 S/G "C" EXAMINATION SUMMARY

<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
3	70	DIN	3H	P
3	70	SAI	1H	P
3	70	SAI	1H	P
4		DI	1H	P
4	70	SAI	1H	P
18	70	-	-	P *
28	70	SCI	2H	P
28	70	SCI	2H	P
30	70	SAI	2H	P
30	70	SCI	2H	P
30	70	PMI	2H	P
30	70	SCI	2H	P
32	70	14	AV3	
35	70	20	AV3	
37	70	20	AV3	
38	70	21	AV3	
39	70	22	AV3	
19	71	29	TSH	
27	71	MCI	2H	P
27	71	MCI	2H	P
27	71	MCI	2H	P
27	71	MCI	2H	P
37	71	19	AV3	
38	71	INR	AV3	
9	72	DIN	1H	
10	72	MCI	TSH	P
10	72	MCI	TSH	P
20	72	20	AV4	



NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
4	72	25	AV3	
24	72	27	AV4	
25	72	22	AV4	
26	72	SCI	2H	P
26	72	SCI	2H	P
31	72	17	AV3	
31	72	18	AV4	
35	72	20	AV4	
36	72	20	AV4	
37	72	20	AV3	
37	72	22	AV4	
39	72	18	AV3	
39	72	20	AV4	
3	73	DI	4H	P
3	73	SAI	4H	P
24	73	17	AV2	
25	73	21	AV2	
29	73	DIN	2H	
31	73	DIN	2H	
32	73	INR	AV3	
36	73	18	AV3	
37	73	INR	AV3	
18	75	DIN	5H	
19	75	INR	AV3	
21	75	15	AV3	

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
22	75	16	AV3	
25	75	INR	AV3	
27	75	SCI	2H	P
32	75	19	AV3	
34	75	21	AV3	
22	76	18	AV3	
28	76	INF	AV3	
31	76	13	AV3	
35	76	INR	AV3	
37	76	13	AV2	
26	77	DIN	3H	
4	79	DIN	3H	
27	79	INR	7H	
29	79	INF	AV2	
29	79	INF	AV4	
17	80	SCI	1H	P
17	80	SCI	1H	P
27	81	DIN	1H	
3	82	DIN	1H	
3	82	DIN	3H	
7	82	DIN	1H	
16	82	DIN	1H	
11	83	SCI	1H	P

NORTH ANNA UNIT #1  
MID - CYCLE OUTAGE - JANUARY/FEBRUARY 1992  
UNIT 1 S/G "C" EXAMINATION SUMMARY

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<u>Row</u>	<u>Col</u>	<u>Ind</u>	<u>Locn</u>	<u>Remarks</u>
6	86	DIN	4H	P
6	86	SCI	3H	P
6	86	SCI	3H	P
11	86	SCI	2H	P
11	86	SCI	2H	P
14	86	INF	AV4	
12	87	SAI	1H	P
12	87	SAI	1H	P
3	90	DIN	1H	
3	90	DIN	3H	

P = PLUGGED

\* = VIRGINIA POWER DECISION TO PLUG AS A PRECAUTIONARY MEASURE

NORTH ANNA UNIT #1  
VIRGINIA ELECTRIC AND POWER COMPANY  
STEAM GENERATOR EDDY CURRENT TUBE INSPECTION

GLOSSARY OF TERMS

- 1) COI - Circumferentially Oriented Indication - describes a circumferentially oriented indication signal from Rotating Pancake probe data - either single or multiple signals - SCI or MCI will be used if it is possible to clearly detect the number of signals present.
- 2) DI - Distorted indication - a possible tube wall loss condition that is unquantifiable with a numeric percent call due to the existing signal characteristics.
- 3) DIN - Distorted Indication Not Confirmed - a possible tube wall loss condition that is unquantifiable with a numeric percent call due to the existing signal characteristics which was tested by the RPC probe and was not confirmed.
- 4) INF - Indication Not Found - indicates that a previously reported Indication, from current inspection data or historical data, is not found in the data being analyzed - also used to address the case where a tube/signal is being retested for positive identification (PID) and the retest data does not show any signal present.
- 5) INR - Indication Not Reportable - indicates that a very small tube wall loss condition exists in the data being analyzed that is below the reportable criteria threshold for this specific inspection - can be used to address indications called in previous inspections that are still detectable but fall below current criteria.
- 6) MAI - Multiple Axial Indication - describes multiple axially oriented indication signals from Rotating Pancake probe data.
- 7) MCI - Multiple Circumferentially oriented Indication - describes multiple circumferentially oriented indication signals from Rotating Pancake probe data - COI is used if it is impossible to clearly detect the number of signals present.
- 8) PI - Possible Indication (retest) - generally used with 8x1 analysis, sometimes with bobbin analysis - describes a potential wall loss condition signal that typically requires a retest for verification - sometimes retested with a special probe, e.g., MRPC, etc.

NORTH ANNA UNIT #1  
VIRGINIA ELECTRIC AND POWER COMPANY  
STEAM GENERATOR EDDY CURRENT TUBE INSPECTION

- 9) PID - Positive Identification - verification of a previously reported tube ROW COL identifier and signal - achieved through analysis of a second set of test data - typically used to verify pluggable tube signals - INF is used to describe the condition where a signal is not detectable upon analysis of the second set of data.
- 10) PMI - Possible Mixed Mode Indication - used when there is a possible circumferential and axial indication at the same intersection.
- 11) RSP - Restricted Support Plate - indicates that the RPC probe listed in the record would not physically pass the location specified or data could not be collected due to denting at the support.
- 12) RST - Restricted - indicates that the probe listed in the record would not physically pass the location specified.
- 13) SAI - Single Axial Indication - describes a single axially oriented signal from Rotating Pancake probe data.
- 14) SCI - Single Circumferentially oriented Indication - describes a single circumferentially oriented indication signal from Rotating Pancake probe data - COI is used if it is impossible to clearly detect the number of signals present.
- 15) TIN - Tubesheet Indication Not Confirmed - a possible tube wall loss condition that is unquantifiable with a numeric percent call due to the existing signal characteristics which was tested by the RPC probe and not confirmed.
- 16) TIU - Tube I.D. Uncertain - (retest) - indicates that the ROW and/or COL identifier for a given tube is in doubt and that the tube must be retested.
- 17) 55 - A number in the indication column shows the % thru wall depth of the indication.
- 18) TEH - Tube End Hot leg.
- 19) TEC - Tube End Cold leg.
- 20) TSH - Top of Tubesheet Hot leg.
- 21) TSC - Top of Tubesheet Cold leg.
- 22) #C, #H - (# = number) of Support Plate Hot or Cold leg. e.g., 3H, 6H, 7C.

NORTH ANNA UNIT #1  
VIRGINIA ELECTRIC AND POWER COMPANY  
STEAM GENERATOR EDDY CURRENT TUBE INSPECTION

23) AV1, AV2, AV3, AV4 - Anti-Vibration Bars 1 thru 4.

Note: Where no comment appears in the remarks column the tube is still in service.

ATTACHMENT 2

1992 UNIT 1 STEAM GENERATOR INSPECTION OUTAGE  
INSERVICE INSPECTION SUMMARY REPORT

OWNER'S REPORT OF REPAIRS AND REPLACEMENTS

NORTH ANNA POWER STATION - UNIT 1

### Repairs and Replacements

Repairs and replacements completed during this inservice inspection period were performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1983 Edition thru the Summer 1983 Addenda.

The following paragraphs and the attached NIS-2 Forms (Attachment II, pages 5 thru 33) represent those repairs and replacements performed on Class 1 or Class 2 systems:

- A) 91-118 - Repaired a 3/4" socket weld on the bottom disc pressurization line for the "A" loop hot leg stop valve 1-RC-MOV-1590, Class 1. The cracked weld was discovered as part of the inspection program for the loop stop valve disc pressurization lines. The repair was completed on 5/20/91.
- B) 91-121 - Repaired a 3/4" socket weld on the bottom disc pressurization line for the "B" loop hot leg stop valve 1-RC-MOV-1592, Class 1. The cracked weld was discovered as part of the inspection program for the loop stop valve disc pressurization lines. The repair was completed on 5/20/91.
- C) 91-123 - Repaired a 3/4" socket weld on the top disc pressurization line for the "B" Loop hot leg stop valve 1-RC-MOV-1592, Class 1. The cracked weld was discovered as part of the inspection program for the loop stop valve disc pressurization lines. The repair was completed on 5/20/91.
- D) 91-126 and 91-126A - Repaired defects in the valve body of the "B" Loop cold stop valve 1-RC-MOV-1593. The defects were discovered as part of the inspection program for the loop stop valve disc pressurization lines. The repair was completed on 5/20/91.
- E) 91-226 - Replace 12 studs and 24 nuts one at a time on 10" quench spray valve, 1-QS-1, Class 2. The studs and nuts were replaced to stop a body to bonnet leak. The replacement was completed on 2/3/92.
- F) 91-B092 - Replaced 8 studs and 16 nuts on reactor coolant restriction orifice 1-RC-RO-100B, Class 1. The studs and nuts were replaced due to corrosion. The replacement was complete on 7/16/91.
- G) 91-B093 - Replaced 12 studs and 24 nuts on safety injection valve 1-SI-MOV-2862A, Class 2. The studs and nuts were replaced due to corrosion. The replacement was complete on 8/6/91.
- H) 92-004 - Removed weld spatter from the exterior of a 2" safety injection line, 2"-SI-33-153A-Q2, Class 2. The weld spatter was found during a QC walkdown. The repair was complete on 1/10/92.



- I) 92-005 - Removed an arc strike and weld spatter from the exterior of a 3" safety injection line, 3"-SI-256-153A-Q2, Class 2. The arc strike and weld spatter were found during a QC walkdown. The repair was complete on 1/10/92.
- J) 92-006 - Removed an arc strike and weld spatter from the exterior of a 3" safety injection line, 3"-SI-34-153A-Q2, Class 2. The arc strike and weld spatter were found during a QC walkdown. The repair was complete on 1/10/92.
- K) 92-007 - Removed an arc strike and weld spatter from the exterior of a 3" safety injection line, 3"-SI-254-153A-Q2, Class 2. The arc strike and weld spatter were found during a QC walkdown. The repair was complete on 1/22/92.
- L) 92-008 - Removed a 3/32" indication on a 3/4" socket weld to safety injection valve 1-SI-308, Class 2. The indication was found on the final PT exam performed after the new valve was installed. The repair was complete on 1/9/92.
- M) 92-009 - Removed a 3/16" indication on a 3/4" socket weld to safety injection valve 1-SI-224, Class 2. The indication was found on the final PT exam performed after the new valve was installed. The repair was complete on 1/11/92.
- N) 92-038 - Replace 4 studs and 8 nuts on 1 1/2" flange to reactor coolant pump 1-FC-P-1B, Class 1. This flange is identified as Flange A on 11715-WMKS-0103AU. The studs and nuts were replaced due to degradation from boric acid. The replacement was complete on 3/25/92.
- O) 92-042B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-103A, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/17/92.
- P) 92-043B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-103B, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/17/92.
- Q) 92-044B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-103C, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/17/92.
- R) 92-045B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-103D, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/18/92.

- S) 92-046B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-104A, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/19/92.
- T) 92-047B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-104B, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/19/92.
- U) 92-048B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-104C, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/19/92.
- V) 92-049B - Machined the shaft bores and sleeves of 16" service water valve 1-SW-MOV-104C, Class 2. The shaft bores and sleeves were machined to accept a new stainless steel sleeve to replace the old fiberglass sleeves. The repair was completed on 2/19/92.
- W) 92-075 - Replaced 8 studs and 16 nuts on safety injection level transmitter, 1-SI-LT-1930, Class 2. The studs and nuts were replaced along with a new flange gasket. The replacement was completed on 3/4/92.
- X) 92-076 - Replaced 4 studs and 8 nuts on safety injection level transmitter, 1-SI-LT-1930, Class 2. The studs and nuts were replaced due to boric acid. The replacement was completed on 3/4/92.
- Y) 92-077 - Removed a 0.45" linear indication on a feedwater integral attachment SW-35 on 11715-WMKS-102A, Class 2. This is the integral attachment for support 1-FW-PH-33. The indication was found as part of the inservice inspection program. Deviation Report DR-N-92-366 was written due to failure to follow the repair program. The repair was complete on 2/6/92.
- Z) 92-080 - Replace a 2" blowdown valve 1-BD-21, Class 2. The valve was replaced since the pitted seat could not be repaired. Code Case N-416 was used to defer the hydrostatic test. The replacement was complete on 3/4/92.
- AA) 92-090 - Replaced 3/8" bolting on reactor coolant spring hanger 1-RC-SH-17 shown on 11715-WMKS-110B-1 (WPTS mark number 1-RC-PH-17), Class 1. The bolting was discovered to be bent during an inservice inspection. The replacement was complete on 2/13/92.
- AB) 92-091 - Installed 1/2" lock nuts on reactor coolant pipe hanger on 1-RC-R-9 on 11715-WMKS-0103BK-2, Class 1. The missing lock nuts were found during an inservice inspection. The replacement was complete on 2/14/92.

Design Changes

Design changes and engineering work requests completed during this inservice inspection period were performed in accordance with Section XI of the ASME Boiler & Pressure Vessel Code, 1983 Edition thru Summer 1983 Addenda.

The following paragraphs and the attached NIS-2 Form (Attachment II, page 34) represent the design change performed a on Class 1 systems.

- A) DCP-88-11 Repaired a linear indication by welding on a 3/4 inch elbow, piece 35 shown on drawing 1-RC-6013B. The DCP installed reactor coolant drain down level indication. The design change package was complete on 1/29/91.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/29/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1  
 2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-118  
 Repair Organization P.O. No., Job No., etc.  
 3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A  
 4. Identification of System Reactor Coolant  
 5. (a) Applicable Construction Code B31.7 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 83-S-83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1590	N/A	Repaired	N/A

7. Description of Work Repaired weld on 3/4-inch line.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/26/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-121  
 Repair Organization P.O. No., Job No., etc. N/A

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 1969 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1969 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1592	N/A	Repair	N/A

7. Description of Work Repaired 3/4-in.h socket weld.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/26/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-123  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1-70 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1592	N/A	Repair	N/A

7. Description of Work Repaired 3/4' socket weld.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/28/91  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address  
 Repair/Replacement Program Q1-126  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 5 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Crane	A-2328-A1	N/A	1-RC-MDV-1593	N/A	Repair	N/A

7. Description of Work Repaired defects found in 27.5 inch gate valve body.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/28/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company Repair/Replacement Program 91-126A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Repair Organization P.O. No., Job No., etc.  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 1968 Edition, W 1970 Addenda, 78,81,83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1983 '83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Crane	A-232R-A1	N/A	1-RC-MOV-1593	N/A	Repair	No

7. Description of Work Repaired defects found in 27.5 inch valve body.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/07/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-226  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Auth. tation No. N/A  
 Expiration Date N/A

4. Identification of System Quench Spray

5. (a) Applicable Construction Code 831.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Crane	N/A	N/A	1-QS-1	N/A	Replaced	No
Valve	Crane	N/A	N/A	1-QS-1	N/A	Replacement	No

7. Description of Work Replaced studs and nuts on valve.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/24/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117 Address  
 Repair/Replacement Program 91-8092  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacture Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Orifice	Southwest Fab.	N/A	N/A	1-RC-RO-100B	N/A	Replaced	No
Orifice	Southwest Fab.	N/A	N/A	1-RC-RO-100B	N/A	Replacement	No

7. Description of Work Replaced studs and nuts on orifice flange due to corrosion.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-1, VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/10/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-8093  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 1969 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1970 - 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	Aloyco	A0686	N/A	2-S1-MOV-7862A	N/A	Replaced	N/A
Gate Valve	Aloyco	A0686	N/A	2-S1-MOV-2862A	N/A	Replacement	N/A

7. Description of Work Replaced body to bonnet studs and nuts due to corrosion.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/14/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
Repair/Replacement Program 92-004  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition W 1970 Addenda 78, 81, 83(2), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	2-SI-33-153A-Q2	N/A	Repaired	No

7. Description of Work Removed weld spatter from 2 inch pipe exterior.

8. Tests Conducted. Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NO. 2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/14/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

Repair/Replacement Program 92-005  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 67 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 & 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	3-SI-256-1537-Q2N/A		Repair	No

7. Description of Work Removed arc strike and weld spatter from 3 inch pipe exterior.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/29/91  
 Name 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address North Anna Power Station  
 2. Plant North Anna Power Station Sheet 1 of 1  
 Name P.O. Box 402 Mineral, VA. 23117 Unit 1  
 Address Virginia Electric & Power Company Repair/Replacement Program 91-118  
 3. Work Performed by Virginia Electric & Power Company Repair Organization P.O. No., Job No., etc. N/A  
 Name 5000 Dominion Blvd. Glen Allen, VA. 23060 Type Code Symbol Stamp N/A  
 Address Reactor Coolant Authorization No. N/A  
 4. Identification of System Reactor Coolant Expiration Date N/A

5. (a) Applicable Construction Code B31.7 1969 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1969

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1590	N/A	Repaired	N/A

7. Description of Work Repaired weld on 3/4-inch line.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Repaired weld on bottom disc pressurization line on 'A' loop hot leg loop  
stop valve.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed A.P. Hamill ISI Engineer Date Sept. 24, 19 91  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 13 May 1991 to 20 May 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

William S. Kuhn Commissions VA, JS  
Inspector's Signature National Board, State, Province, and Endorsements

Date 24 Sept, 19 91

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/26/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant Worth Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-121  
 Repair Organization P.O. No., Job No., etc. N/A

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code 831.7 1969 Edition, W 1970 Addenda, 78,81,83(R),115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1983 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1592	N/A	Repair	N/A

7. Description of Work Repaired 3/4-inch socket weld.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Repaired 3/4-inch socket weld on bottom disc pressurization line on 'B' hot leg  
loop stop valve.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR TECHNICIAN Date 28 oct, 1991  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 14 MAY 1991 to 20 MAY 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VAT58  
Inspector's Signature National Board, State, Province, and Endorsements

Date 28 oct, 1991

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 07/26/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-123  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date: N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 7B, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 & 83 Addenda

6. Identification of Components Required or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	1-RC-MOV-1592	N/A	Repair	N/A

7. Description of Work Repaired 3/4" socket weld.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Repaired 3/4' socket weld on top disc pressurization line on 'B' hot leg loop  
stop valve.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR TECHNICIAN Date 6 Oct 19 91  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 14 Aug 1991 to 20 Aug 91, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and correctives described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 8 Oct 19 91

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/28/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 91-126  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Box d No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Val.	Crane	A-2328-A1	N/A	1-RC-MOV-1593	N/A	Repair	N/A

7. Description of Work Repaired defects found in 27.5 inch gate valve body.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remark: ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Repaired defects found in valve body of 'B' cold leg loop stop valve on upper  
dis; pressurization line.  
Performed liquid penetrant examination following repair.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 30 OCT, 19 91  
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 16 May 1991 to 20 May 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA-158  
 Inspector's Signature National Board, State, Province, and Endorsements

Date 30 Oct 19 91

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/28/91  
 Name 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address 5000 Dominion Blvd. Glen Allen, VA. 23060 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name P.O. Box 402 Mineral, VA. 23117 Repair/Replacement Program 91-126A  
 Address Virginia Electric & Power Company Repair Organization P.O. No., Job No., etc. N/A

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name 5000 Dominion Blvd. Glen Allen, VA. 23060 Authorization No. N/A  
 Address 5000 Dominion Blvd. Glen Allen, VA. 23060 Expiration Date N/A  
 Address Reactor Coolant

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 1989 Edition, w 1970 Addenda 76, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989 Addenda 83 & 85

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Crane	A-2328-A1	N/A	1-RC-MOV-1593	N/A	Repair	No

7. Description of Work Repaired defects found in 27.5 inch valve body

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in Items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Repaired defects found in valve body of 'B' cold leg loop stop valve on upper  
disc pressurization line.  
Performed liquid penetrant examination following repair.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date Nov 15, 19 91  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 17 May 1991 to 20 May 1991 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 15 NOV, 19 91

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/07/82  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

4. Identification of System Quench Spray  
 Repair/Replacement Program 91-226  
 Repair Organization P.O. No., Job No., etc.

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 5 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Crane	N/A	N/A	1-Q5-1	N/A	Replaced	No
Valve	Crane	N/A	N/A	1-Q5-1	N/A	Replacement	No

7. Description of Work Replaced studs and nuts on valve.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-?

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
 Applicable Manufacturer's Data Reports to be attached  
Replaced 12 studs and 24 nuts on the 10 inch valve.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the ASME Code, Section XI, repair or replacement.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 8 March 19 92  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 4 Oct 1991 to 3 Feb 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA558  
 Inspector's Signature National Board, State, Province, and Endorsements

Date 12 March 19 92

250

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/24/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117 Address  
 Repair/Replacement Program 91-B092  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 & 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Orifice	Southwest Fab.	N/A	N/A	1-RC-RO-100B	N/A	Replaced	No
Orifice	Southwest Fab.	N/A	N/A	1-RC-RJ-100B	N/A	Replacement	No

7. Description of Work Replaced studs and nuts on orifice flange due to corrosion.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-1, VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 8 ASTM A193 Gr. B7 stud bolts.  
Replaced 16 ASME SA194 Gr. 2H nuts.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Sr. Technician Date 24 Jan 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 15 July 91 to 16 July 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 24 Jan 19 91

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 10/10/91  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1970 - N/A Addenda

Repair/Replacement Program 91-B093  
 Repair Organization P.O. No., Job No., etc.  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	Aloyco	A0686	N/A	2-SI-MOV-2862A	N/A	replaced	N/A
Gate Valve	Aloyco	A0686	N/A	2-SI-MOV-2862A	N/A	Replacement	N/A

7. Description of Work Replaced body to bonnet studs and nuts due to corrosion.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 12 ASTM A193 Gr. B7 studs.  
Replaced 24 ASME SA194 Gr. 2H nuts.  
7 of 12 original studs were of improper material (D6).

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR Technician Date 28 Oct, 1991  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 30 July 1991 to 6 August 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 9558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 28 Oct, 1991

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner: Virginia Electric & Power Company Date 01/14/92  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address

2. Plant: North Anna Power Station Unit 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address Repair/Replacement Program 92-004  
Repair Organization P.O. No., Job No., etc.

3. Work Performed by: Virginia Electric & Power Company Type Code Symbol Stamp N/A  
Name Authorization No. N/A  
5000 Dominion Blvd. Glen Allen, VA. 23060 Expiration Date N/A  
Address

4. Identification of System: Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 7B, B1, B3(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	2-S1-33-153A-Q2	N/A	Repaired	No

7. Description of Work: Removed weld spatter from 2 inch pipe exterior.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
A repair procedure was used to remove weld spatter from the two inch SI line.  
A final liquid penetrant examination was performed on the base metal and the  
surrounding area following repair.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SE Technician Date 15 Jan, 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/19/92 to 11/19/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 424  
Inspector's Signature National Board, State, Province, Endorsements

Date 11/15/92, 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/14/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anne Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address Repair/Replacement Program 92-005  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address Authorization No. N/A  
 Expiration Date N/A

4. Identification of System safety Injection

5. (a) Applicable Construction Code 831.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	3-SI-256-153A-Q2N/A		Repair	No

7. Description of Work Removed arc strike and weld spatter from 3 inch pipe exterior.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
A repair procedure was used to remove arc strikes and weld spatter from the pipe  
A final liquid penetrant examination was performed on the base metal and the  
surrounding area following repair.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SRT TECHNICIAN Date 15/Jan, 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/8/92 to 1/10/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions V 4 4 2 4  
Inspector's Signature National Board, State, Province, and Endorsements

Date 1/15 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 01/14/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-006  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 65 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	3-S1-34-153A-02	N/A	Repair	No

7. Description of Work Removed arc strikes and weld spatter from 3 inch pipe exterior.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM IS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
A repair procedure was used to remove arc strikes and weld spatter from the pipe  
A final liquid penetrant examination was performed on the base metal and the  
surrounding area following repair.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed CLP SR TECHNICIAN Date 15 Jan, 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co.  
Hartford, CT have inspected the components described in this Owner's Report during the period 1/8/92 to 1/10/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Mark M. Bane Commissions VA 424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 1/15 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

Note: Original Destroyed  
 Reprinted 8/6/92

1. Owner Virginia Electric & Power Company Date 02/06/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit \_\_\_\_\_  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-007  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	N/A	N/A	N/A	3-S1-254-153A-02N/A		Repaired	No

7. Description of Work Removed weld spatter from 3 inch pipe exterior.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
A repair procedure was used to remove weld spatter from the pipe.  
A final liquid penetrant examination was performed on the base metal and the  
surrounding area following repair.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *[Signature]* SR TECHNICIAN Date 22 Jan 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/9/92 to 1/22/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*Mark M. Hance* Commissions VA 434  
Inspector's Signature National Board, State, Province, and Endorsements

Date 1/22 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/05/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-008  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78,81,83(R),115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

5. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe	Southwest Fab.	N/A	N/A	1-SI-308	N/A	Repaired	No

7. Description of Work Repaired linear indication on toe of weld 15A near 1-SI-308.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Repaired linear indication on a 3/4 inch line off of 2 inch-SI-34-153-Q2.  
A final liquid penetrant exam was performed on the excavated area to ensure  
indication was removed.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 7 March 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT

have inspected the components described in this Owner's Report during the period 9 Jan 1992 to 1-9-92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 00558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 7 March 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/24/92  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address Repair/Replacement Program 92-009  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
Name Authorization No. N/A  
5000 Dominion Blvd. Glen Allen, VA. 23060 Expiration Date N/A  
Address

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Conval	N/A	N/A	1-SI-224	N/A	Repaired	No

7. Description of Work Repaired linear indication on weld of pipe to elbow.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Repaired a 3/16-inch linear indication on weld 43A.  
A final liquid penetrant exam was performed and found the area to be acceptable.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR Technician Date 24 March, 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1-10-92 to 1-11-92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examination and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 578  
Inspector's Signature National Board, State, Province, and Endorsements

Date 24 March, 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/26/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code ASME Sect. III 68 Edition, W S-69 Addenda, No Code Case  
 (b) Applicable Edition of section XI Utilized for Repairs or Replacements 1983 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pump	ESCO Corp.	724	N/A	1-RC-P-1B	1973	Replaced	Yes
Pump	ESCO Corp.	724	N/A	1-RC-P-1B	1973	Replacement	Yes

7. Description of Work Replaced studs and nuts due to boric acid build-up.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F V\*-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 4 studs and 8 nuts on 1.5 inch seal injection line flange.

NOTE: The pump was also built to Pump & Valve Code 1968 Draft W/March 1970 Add.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Sr Technician Date 26 March 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 18 JAN 1992 to 25 March 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 28 March 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-042B  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-1	N/A	1-SW-MOV-103A	1971	Replaced	No
Valve	Allis Chalmers	67102-1	N/A	1-SW-MOV-103A	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR TECHNICIAN Date 27 FEB, 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/17/92 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Mark M. [unclear] Commissions VA424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 2/23 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Sheet 1 of 1
2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117 Address  
Repair/Replacement Program 92-043B  
Repair Organization P.O. No., Job No., etc.
3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Authorization No. N/A  
 Expiration Date N/A
4. Identification of System Service Water
5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-2	N/A	1-SW-MOV-103B	1971	Replaced	No
Valve	Allis Chalmers	67102-2	N/A	1-SW-MOV-103B	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

d. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed CLP Sr Technician Date 27 Feb 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/17/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Mal M. Hous Commissions VA424  
Inspector's Signature National Board, State, Province, and Endorsements

ite 2/28 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117 Address  
 Repair/Replacement Program 92-044  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Standard (Yes or No)
Valve	Allen Chalmers	67102-3	N/A	1-SW-MOV-103C	1971	Replaced	No
Valve	Allen Chalmers	67102-3	N/A	1-SW-MOV-103C	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2" x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *C. L. ... Sr. Technician* Date 27 FEB 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/18/92 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*Mark M. ...* Commissions VA 424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 2/28/ 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1
2. Plant North Anna Power Station Unit 1  
 Name  
 P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-045B  
 Repair Organization P.O. No., Job No., etc.
3. Work Performed by Virginia Electric & Power Company  
 Name  
 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A
4. Identification of System Service Water
5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 5 83 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-4	N/A	1-SW-MOV-103D	1971	Replaced	No
Valve	Allis Chalmers	67102-4	N/A	1-SW-MOV-103D	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR TECHNICIAN Date 27 FEB 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT

have inspected the components described in this Owner's Report during the period 1/22/92 to 2/10/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions V1424  
Inspector's Signature National Board, State, Province, and Endorsement:

Date 2/28 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-046B  
 Repair Organization P.O. No., Job No., etc.

3. Work performed by Virginia Electric & Power Company  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S B3 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-5	N/A	1-SW-MOV-104A	1971	Replaced	No
Valve	Allis Chalmers	67102-5	N/A	1-SW-MOV-104A	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR TECHNICIAN Date 27 FEB 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/19/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 2/28 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117 Address  
 Repair/Replacement Program 92-047B  
 Repair Organization, P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Address  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-6	N/A	1-SW-MOV-104B	1971	Replaced	No
Valve	Allis Chalmers	67102-6	N/A	1-SW-MOV-104B	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

a. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in Items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
 Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed CLP Sr Technician Date 27 FEB, 19 92  
 Owner or Owner's Designer, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/19/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Mark W. Howe Commissions VA 424  
 Inspector's Signature National Board, State, Province, and Endorsements

Date 2/28, 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/29/92  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address

2. Plant North Anna Power Station Unit 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address  
 Repair/Replacement Program 92-0488  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Sym. imp N/A  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address Authorization No. N/A  
 Expiration Date N/A

4. Identification of System: Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, no Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-7	N/A	1-SW-MOV-104C	1971	Replaced	No
Valve	Allis Chalmers	67102-7	N/A	1-SW-MOV-104C	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A  
 Certificate of Authorization No. N/A Expiration Date N/A  
 Signed A.P. Hamill LEAD ISI Engineer Date February 29, 1992  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 22 Jan 1992 to 19 Feb 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

William E. Shibe Commissions VA555  
Inspector's Signature National Board, State, Province, and Endorsements  
 Date 29 Feb 1992

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 02/27/92  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address

2. Plant North Anna Power Station Sheet 1 of 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address

3. Work Performed by Virginia Electric & Power Company Unit 1  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address

4. Identification of System Service Water

5. (a) Applicable Construction Code DRAFT ASME 19 68 Edition, No Addenda, None Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

Repair/Replacement Program 92-049B  
 Repair Organization P.O. No., Job No., etc.  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Allis Chalmers	67102-8	N/A	1-SW-MOV-104D	1971	Replaced	No
Valve	Allis Chalmers	67102-8	N/A	1-SW-MOV-104D	1971	Replacement	No

7. Description of Work Machined shaft bores and machined new shaft sleeves.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2. Applicable Manufacturer's Data Reports to be attached  
The valve body shaft penetration was bored to accept a new stainless steel  
sleeve to replace the old fiberglass sleeve.  
The new sleeve is retained by an interference fit with the valve body.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 27 FEB, 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/22/92 to 2/19/92, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions V4424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 2/28, 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/26/92  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address

2. Plant North Anna Power Station Unit 1  
Name  
P.O. Box 402 Mineral, VA. 23117  
Address  
 Repair/Replacement Program 92-075  
Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
Name Authorization No. N/A  
5000 Dominion Blvd. Glen Allen, VA. 23060  
Address Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 § 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Flange	N/A	N/A	N/A	1-SI-LT-1930	N/A	Replaced	No
Flange	N/A	N/A	N/A	1-SI-LT-1930	N/A	Replacement	No

7. Description of Work Replaced bolting on lower bellows flange.

8. Tests Conducted: Hydraulic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in Items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 8 studs and 16 nuts due to a build-up of boron.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR Technician Date 26 March 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1 Feb 1992 to MARCH 4 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 28 March 1992

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/26/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

4. Identification of System Safety Injection

5. (a) Applicable Construction Code B31.7 19 69 Edition, W 1970 Addenda, 78, 81, 83(K), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 & 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Flange	N/A	N/A	N/A	1-SI-LT-1930	N/A	Replaced	No
Flange	N/A	N/A	N/A	1-SI-LT 230	N/A	Replacement	No

7. Description of Work Replaced bolting on upper bellows flange.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 8 studs and 16 nuts due to a build-up of boron on bolting.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SR. TECHNICIAN Date 26 March, 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 30 Jan 92 to 4 March 92 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 68958  
Inspector's Signature National Board, State, Province, and Endorsements

Date 28 March, 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/05/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address  
 Repair/Replacement Program 92-077  
 Repair Organization P.O. No., Job No., etc.

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address  
 Authorization No. N/A  
 Expiration Date N/A  
 Feedwater

4. Identification of System: Feedwater

5. (a) Applicable Construction Code 831.7 19 59 Edition, W 1970  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Ad. 3 de Case

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Piping	Southwest Fab.	N/A	N/A	1-FW-PH-33	N/A	Repaired	No

7. Description of Work Removed linear indination from restraint.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
 Applicable Manufacturer's Data Reports to be attached  
Repaired .45 inch linear indication on feedwater piping hanger PH-33.  
DR- N-92-366  
A final ~~type~~ magnetic particle exam was performed on the excavator  
to ensure the indication was removed. P/N 5127152  
MMZ 5/18/92

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI, repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 6 March 19 92  
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 23 Jan 1992 to 6 Feb 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions UA 556  
 Inspector's Signature National Board, State, Province, and Endorsements

Date 8 April 1992

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 05/12/92  
 Name \_\_\_\_\_  
 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address \_\_\_\_\_  
 Sheet 1 of 1

2. Plant North Anna Power Station Unit 1  
 Name \_\_\_\_\_  
 P.O. Box 402 Miners' VA. 23117  
 Address \_\_\_\_\_  
 Repair/Replacement Program 92-080  
 Repair Organization P.O. No., Job No., etc. \_\_\_\_\_

3. Work Performed by Virginia Electric & Power Company  
 Name \_\_\_\_\_  
 5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address \_\_\_\_\_  
 Type Code Symbol Stamp N/A  
 Authorization No. N/A  
 Expiration Date N/A

4. Identification of System Blowdown

5. (a) Applicable Construction Code B31.7 19 89 Edition, W 1970 Addenda 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Valve	Conval	N/A	N/A	1-BD-21	N/A	Replaced	No
Valve	Conval	14590	N/A	1-BD-21	1987	Replacement	No

7. Description of Work Replaced 2-inch valve.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 974 psi Test Temp. 521 °F VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 2.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 2-inch Conval valve in accordance with Code Case N-416.  
An Inservice Leak Test was performed, as well as final LP exams on all welds.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SE TECHNICAL Date 5/12 19 92  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT

[Signature] have inspected the components described in this Owner's Report during the period 1/23/92 to 3/4/92 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 5/13 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 05/20/92  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address Sheet 1 of \_\_\_\_\_  
 Name  
 2. Plant North Anna Power Station Unit 1  
P.O. Box 402 Mineral, VA. 23117  
 Address Repair/Replacement Program 92-090  
 Name Repair Organization P.O. No., Job No., etc.  
 3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
5000 Dominion Blvd. Glen Allen, VA. 23060 Authorization No. N/A  
 Address Expiration Date N/A  
 Name  
 4. Identification of System Reactor Coolant  
 Address  
 5. (a) Applicable Construction Code 831.7 19 89 Edition, W 1970 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 5 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Spring Hanger	Grinnell	N/A	N/A	1-RC-PH-17	N/A	Replaced	No
Spring Hanger	Grinnell	N/A	N/A	1-RC-PH-17	N/A	Replacement	No

7. Description of Work Replaced bolts and nuts on hanger.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Replaced 3/8 inch bolting on spring hanger.  
A final visual examination determined the hanger to be acceptable.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 8 March 19 92  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 4 Feb 1992 to 13 Feb. 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA 424  
Inspector's Signature National Board, State, Province, and Endorsements

Date 12 March 19 92

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric & Power Company Date 03/07/92  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

2. Plant North Anna Power Station Unit 1  
 Name  
P.O. Box 402 Mineral, VA. 23117  
 Address

3. Work Performed by Virginia Electric & Power Company Type Code Symbol Stamp N/A  
 Name  
5000 Dominion Blvd. Glen Allen, VA. 23060  
 Address

4. Identification of System Reactor Coolant  
 Repair/Replacement Program 92-091  
 Repair Organization P.O. No., Job No., etc.

5. (a) Applicable Construction Code 831.7 19 69 Edition, W 1977 Addenda, 78,81,83(R),115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 83 S 83 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Replaced	N/A	N/A	N/A	1-RC-PH-9	N/A	Replaced	No
Replacement	N/A	N/A	N/A	1-RC-PH-9	N/A	Replacement	No

7. Description of Work Installed lock nuts on hanger.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks ASME XI Class 1.  
Applicable Manufacturer's Data Reports to be attached  
Installed 1/2 inch lock nuts on pipe hanger.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] SRTCHANAN Date 8 March 1992  
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by Hartford Steam Boiler I & I Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11 Feb 1992 to 14 Feb 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions VA558  
Inspector's Signature National Board, State, Province, and Endorsements

Date 11 March 1992

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
 As Required by the Provisions of the ASME Code Section XI

1. Owner Virginia Electric Power Co. Date 10-1-91  
Name  
5000 Dominion Blvd. Glen Allen, VA. 23060 Sheet 1 of 1  
Address
2. Plant NORTH ANNA Power STATION Unit 1  
Name  
P.O. Box 402, Mineral, VA. 23117 DCP 88-11  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by Fluor DANIEL Type Code Symbol Stamp NA  
Name Authorization No. NA  
DANIEL Bldg. Greenville, S.C. 29601 Expiration Date NA  
Address
4. Identification of System REACTOR COOLANT
5. (a) Applicable Construction Code B31.7 19 69 Edition, 70 Addenda, 78, 81, 83(R), 115 Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
<u>3/4" Ell</u>	<u>Fluor DANIEL</u>	<u>NA</u>	<u>NA</u>	<u>3/4" RC-330 1502-92</u>	<u>1991</u>	<u>Repaired</u>	<u>NO</u>

7. Description of Work Repaired linear indication by welding Spool piece 35-Drawing I-RC-6013B.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 3725 psi Test Temp. AMBIENT °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



FORM NIS-2 (Back)

9. Remarks ASME XI Class 2 SEE Repair 521  
 Applicable Manufacturer's Data Reports to be attached

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CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A  
 Certificate of Authorization No. N/A Expiration Date N/A  
 Signed [Signature] TSE Engineer Date 2-OCT 1991  
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Virginia and employed by H. S. B. I & I CO. of Hartford CT have inspected the components described in this Owner's Report during the period 22 Jan 1991 to 29 Jan 1991 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Wallace E. White Commissions VA538  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date 2 Oct 1991

ATTACHMENT 3

1992 UNIT 1 STEAM GENERATOR INSPECTION OUTAGE  
INSERVICE INSPECTION SUMMARY REPORT

EVALUATION ANALYSIS OF EXAMINATION RESULTS

NORTH ANNA POWER STATION - UNIT 1

VIRGINIA ELECTRIC AND POWER COMPANY

### Evaluation Analyses

There were 12 component supports which had conditions exceeding the acceptance standards of IWF-3400 and were not repaired. These 12 component supports were acceptable for continued service by evaluation as allowed by IWF-3122.4. The evaluations and exam reports are included in Attachment III pages 2 through 36.

DETERMINATION OF PROPER SNUBBER RESERVOIR LEVEL

MARK # 1-SHP-HSS-210

For the snubber to be operable, the volume of oil in the reservoir must be equal to or greater than the volume of oil required when extending the piston rod to maximum allowed piston set.

$V(\text{req})$  = Volume required when extending the piston rod to its max allowed piston set.  
= (max rod travel) X (rod area)

$A$  = Rod Area =  $\pi \times r^2$ , where  $r$  is rod radius  
= 4.906 sq. in. for

$R(\text{max})$  = Maximum rod travel from as-found piston setting in the tension mode.  
= (maximum allowable piston set) - (as-found piston set)  
= 6.875 in. - ~~4.44~~ in. = 2.435 in.  
= 2.625 in.

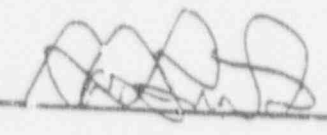
NOTE: If the maximum piston setting is not available, use the maximum possible piston setting.

$V(\text{req})$  =  $R(\text{max}) \times A$   
= 2.625 in. X 4.906 sq. in.  
= 12.878 cu. in.

$V(\text{oil})$  = As-found volume of oil in reservoir.  
= (maximum res. volume) X (as-found fraction of res. level)  
= 43.58 cu. in. X .4  
= 17.432 cu. in.

$V(\text{oil}) > V(\text{req})$  for snubber 1-SHP-HSS-210 to be operable.

17.432 > 12.878, THEREFORE THE FLUID LEVEL OF 40%  
FULL FOR 1-SHP-HSS-210 IS SUFFICIENT

ISI ENGR: 

DATE: 1/28/92

VIRGINIA POWER  
 VISUAL EXAMINATION (VI-3)  
 COMPONENT SUPPORTS

Docket Number: 50-338  
 Serial Number: 92-366  
 Attachment 3  
 Page 3 of 36

1. Station: <b>NAPS</b>	Unit: <b>1</b>	System: <b>SHP</b>	
2. Drawing: <b>11715-PSSK-101C-3</b> <b>11715-WMKS-101C</b> Note: Support <u>Design</u> Drawing must be used on location during VI-3 examinations of component supports		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>	
4. Component Inspected: <b>1-SHP-HSS-210 (LINE # 32" SHP-2-601-Q2)</b>			
For Spring Hangers: Manufacturer: <b>N/A</b> Model Number: <b>N/A</b> Spring size: <b>N/A</b>			
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.			
CHECKLIST			
	ACCEPT	REJECT	N/A
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12. Comments: <b>PER PSSK = MAX C.P.S. = 4 1/4, MIN C.P.S. = 1 7/8, FLUID LEVEL @ 40%, OPERABLE PER FLUID EVALUATION</b>			
13. ACTUAL SETTING: <b>4 1/4</b> REQUIRED SETTING HOT <b>N/A</b> COLD <b>N/A</b>			
14. Record Work Order Number or DCP Number if applicable. <b>N/A</b>			
15. Notify ISI Engineering of reportable condition. <u>1/24/92</u> Date Notification received by <u>C CONNER</u>			
16. NAME OF EXAMINER (PRINT): <u>RLEBHH</u>		EXAM DATE <u>1/24/92</u>	
SIGNATURE: <u>[Signature]</u>		LEVEL <u>II</u>	
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2-14-92</u>	

STATION REQUEST REF # 92 - 010  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

NF \_\_\_\_\_

COMPONENT NO. 1-CC-5-19D

LINE NO. R" CC-734-151-Q3

LOCATION DWG. 1175-WMKS-0103AN Rev D

REFERENCE DWG. \_\_\_\_\_

**REPORTED PROBLEM:**

- (D) Minor paint and corrosion on sliding surface
- (E) All accessible areas have been cleaned

REPORTED BY: C. L. Conner

DATE: 1/31/92

EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all paint and corrosion from sliding surface and no significant base metal loss has been reported, the remaining inaccessible areas are of no concern to support operability.

**CORRECTIVE ACTION REQUIRED**

Touch-up coat all accessible areas as required. Do not coat sliding surfaces. See disposition to DR # N92-0288 and follow NIAS-3000.

EVALUATED BY: C. A. Feliciol

DATE: 01-06-92

REVIEWED BY: MR Madgwick

DATE: 2/6/92

**VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS**

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 5 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>CC</u>
2. Drawing: <u>11715-WMKS-0103 AN REV. 0</u> Note: Support Design Drawing must be used on location during VT-3 examinations of component supports		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component inspected: <u>1-CC-5-190</u> <u>B-CC-334-151-Q3</u>		
5. For Spring Hangers: Manufacturer: <u>N/A</u> Model Number: <u>N/A</u> Spring Size: <u>N/A</u>		
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT _____
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	_____
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	_____
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	_____	<input checked="" type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	_____	<input checked="" type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	_____	<input checked="" type="checkbox"/>
12. COMMENTS: <u>* MINOR PAINT AND CORROSION ON SLIDING SURFACE. ALL ACCESSIBLE AREAS CLEANED.</u>		
13. ACTUAL SETTING: <u>N/A</u> REQUIRED SETTING HOT <u>N/A</u> COLD <u>N/A</u>		
14. Record Work Order Number or DCP Number if applicable. <u>N/A</u>		
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> -/ Notification received by <u>[Signature]</u> Date		
16. NAME OF EXAMINER (PRINT): <u>GARY NOEL</u>		EXAM DATE <u>1-22-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/16/92</u>

~~NOTE: No Accidents, Damage, Loss or Incidents Base Thereon 2-10-72~~



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	CC
2. Drawing:	11715-WMKF-0102AN Rev. 0			Remote:	Direct: <input checked="" type="checkbox"/>
3. Component Examined:	1-CC-5-19D		8"-CC-334-151-A3		
4. For Spring Hangers (if available):					
Manufacturer:	N/A	Model Number:	N/A	Spring Size:	N/A
<b>CHECKLIST</b>					
		ACCEPT	REJECT	N/A	
5. Structural degradation of the support such that cross-section area is reduced.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments: No measurable loss of base material noted. Support is operable per attached RET 92-010 dated 02/06/92					
12. Actual Setting: <u>N/A</u> Required Setting: Hot <u>N/A</u> Cold <u>N/A</u>					
13. Record Work Order or DCP Number if Applicable: 139733 and W-92-0288					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: <u>N/A</u>					
15. Notify ISI Engineer of reportable condition. <u>N/A</u> Date Notification received by <u>N/A</u>					
16. NAME OF EXAMINER (PRINT): <u>C.L. Conner</u>				EXAM DATE: <u>2-7-92</u>	
SIGNATURE: <u>[Signature]</u>				LEVEL: <u>III</u>	
17. ANII SIGNATURE: <u>[Signature]</u>				DATE: <u>2/14/92</u>	



STATION REQUEST REA # 92 - 011  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

WF \_\_\_\_\_

COMPONENT NO. 1-CC-5-240

LINE NO. 8'-CC-334-151-23

LOCATION DWG. 11715-WMKS-0103AN Rev 0

REFERENCE DWG \_\_\_\_\_

**REPORTED PROBLEM:**

- ① Minor paint and corrosion on sliding surfaces.
- ② All accessible areas have been cleaned.

REPORTED BY: C. L. Conner

DATE: 1/31/92

EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: In order to gauge the extent of corrosion, all paint and corrosion shall be removed from the accessible areas of the sliding surface to permit ISI visual inspection. If inspection indicates measurable loss of base metal on sliding surfaces, then contact DER for further direction. Remaining paint and corrosion can be left in place if other accessible areas reveal no measurable base metal loss.  
**CORRECTIVE ACTION REQUIRED**

Since all accessible areas have been cleaned, ISI shall inspect base metal on sliding surfaces + ensure no measurable material loss. Report any measurable material loss indications to DER for further disposition. See disposition to DR #N-92-0288 for further instructions.

EVALUATED BY: C. A. Johnson

DATE: 02-03-92

REVIEWED BY: Larry E. Madyschunski

DATE: 2/4/92

VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS

Socket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 8 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>CC</u>
2. Drawing: <u>11715-WPKS-0103 AN REV.0</u> Note: Support <del>DESIGN</del> Drawing must be used on location during VT-3 examinations of component supports.		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component Inspected: <u>1-CC-S-24D</u> <u>8-CC-334-151-Q3</u>		
5. For Spring Hangers: Manufacturer: <u>N/A</u> Model Number: <u>N/A</u> Spring Size: <u>N/A</u>		
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <u>✓</u>	REJECT <u>---</u>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<u>✓</u>	<u>---</u>
8. Missing, detached, or loosened support items	<u>✓</u>	<u>---</u>
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<u>---</u>	<u>✓</u>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SHUBBERS ONLY)	<u>---</u>	<u>✓</u>
11. Improper hot or cold positions (SHUBBERS AND SPRING SUPPORTS)	<u>---</u>	<u>✓</u>
12. Comments: <u>MINOR PAINT AND CORROSION ON SLIDING SURFACE. ALL ACCESSIBLE AREAS HAVE BEEN CLEANED.</u>		
13. ACTUAL SETTING: <u>N/A</u> REQUIRED SETTING HOT <u>N/A</u> COLD <u>N/A</u>		
14. Record Work Order Number or DCP Number if applicable. <u>N/A</u>		
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Date Notification received by <u>CLC</u>		
16. NAME OF EXAMINER (PRINT): <u>GARY NIEL</u>		EXAM DATE <u>1-22-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/18/92</u>

~~None to inspect on accessible base metal.~~ GN 2-10-92



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	CC
2. Drawing:	11715-WMKS-DIDJ AN Rev. 0			Remote:	Direct: <input checked="" type="checkbox"/>
3. Component Examined:	1-CC-5-24.D		8"-CC-334-151-Q3		
4. For Spring Hangers (if available):					
Manufacturer:	N/A	Model Number:	N/A	Spring Size:	N/A
<b>CHECKLIST</b>					
		ACCEPT	REJECT	N/A	
5. Structural degradation of the support such that cross-section area is reduced.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments: No measurable loss of base metal noted. Support is acceptable per attached REA 92-011 dated 2/4/92.					
12. Actual Setting: <u>N/A</u> Required Setting: <u>Hot N/A</u> <u>N/A</u> Cold <u>N/A</u>					
13. Record Work Order or DCP Number if Applicable: <u>139734 and DCN-92-0288</u>					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: <u>N/A</u>					
15. Notify ISI Engineer of reportable condition. <u>N/A</u> Notification received by <u>N/A</u> Date					
16. NAME OF EXAMINER (PRINT): <u>C. L. Conner</u>				EXAM DATE <u>2/6/92</u>	
SIGNATURE: <u>[Signature]</u>				LEVEL <u>III</u>	
17. ANII SIGNATURE: <u>[Signature]</u>				DATE <u>2/14/92</u>	

STATION REQUEST REF # 92 - 015  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-CC-R-32C

LINE NO. 18" - CC-329-151-03

LOCATION DWG. 11715-WMKS-010-B Rev. 0

REFERENCE DWG. 11715-RPK-1030.5

**REPORTED PROBLEM:**

- ① Minor paint and corrosion on sliding surfaces.
- ② All accessible areas cleaned.

REPORTED BY: C.L. Connor

DATE: 2/4/92

EXT. 2025

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all paint and corrosion from sliding surface and no significant base metal loss has been reported, the remaining inaccessible areas are of no concern to support operability.

**CORRECTIVE ACTION REQUIRED**

Touch-up coat all accessible areas as required. Do not coat sliding surfaces. See disposition to DR # N92-0288 and follow N45-3000.

EVALUATED BY: C.D. Felicit

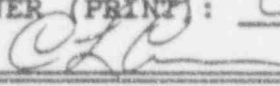

DATE: 02-06-92

REVIEWED BY: Lucy E. Micheluski

DATE: 2/6/92



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	CC
2. Drawing:	11715-PSSK-103B.5 11715-WMKS-0103B Rev. 0	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	1-CC-R-32C		18" CC-329-151-Q3		
4. For Spring Hangers (if available):	Manufacturer: N/A		Model Number: N/A		Spring Size: N/A
<b>CHECKLIST</b>					
		ACCEPT	REJECT	N/A	
5. Structural degradation of the support such that cross-section area is reduced.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments: No measurable loss of base material noted. Support is operable per attached RFA 92-015 dated 02/06/92.					
12. Actual Setting:		N/A	Required Setting: Hot		N/A
		N/A	Cold		N/A
13. Record Work Order or DCP Number if Applicable: 139738 and CR N-42-028P					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: N/A					
15. Notify ISI Engineer of reportable condition.					
Date		N/A	Notification received by		N/A
16. NAME OF EXAMINER (PRINT): C.L. Conner				EXAM DATE 2-7-92	
SIGNATURE: 				LEVEL TIE	
17. ASII SIGNATURE: 				DATE 2/14/92	

STATION REQUEST REA # 92 - 009  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-SHP-R-176

LINE NO. 8"-SHP-76-601-Q3

LOCATION DWG. 11715-WMKS-D107 GA Rev D

REFERENCE DWG \_\_\_\_\_

**REPORTED PROBLEM:**

- ① Minor pitting and corrosion on sliding surfaces
- ② All accessible areas have been cleaned.

REPORTED BY: C. L. Conner DATE: 1/21/92 EXT. 2065

Is the component support operable in the current condition?  yes  no 02-03-92

EVALUATION: In order to gauge the extent of corrosion, all pitting and ~~small~~ corrosion shall be removed from the accessible areas of the sliding surface to permit ISI visual inspection. If inspection indicates measurable loss of base metal on sliding surfaces, then contact DEO for further direction. Remaining inaccessible pitting and corrosion can be left in place if other accessible areas reveal no measurable base metal loss.

**CORRECTIVE ACTION REQUIRED**

Since all accessible areas have been cleaned, ISI shall inspect base metal on sliding surfaces to ensure no measurable material loss. Report any measurable base metal loss indications to DEO for further disposition. See disposition to DE # N-92-0288 for further instructions.

EVALUATED BY: C. R. Feliciani DATE: 02-03-92

REVIEWED BY: Stan E. Madzelski DATE: 2/4/92

VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 14 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>SHP</u>
2. Drawing: <u>1715-WMKS-0107 GA Rev. 0</u> Note: Support Design Drawing must be used on location during VT-3 examinations of component supports		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component Inspected: <u>1-SHP-R-176</u> <u>B-SHP-76-G01-Q3</u>		
5. For Spring Snubbers: Manufacturer: <u>N/A</u> Model Number: <u>N/A</u> Spring Size: <u>N/A</u>		
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT <input type="checkbox"/> N/A <input type="checkbox"/>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	<input type="checkbox"/>
9. AWC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<input type="checkbox"/>	<input checked="" type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	<input type="checkbox"/>	<input checked="" type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	<input type="checkbox"/>	<input checked="" type="checkbox"/>
12. COMMENTS: <u>* MINOR PAINT AND CORROSION ON SLIDING SURFACE. ALL ACCESSIBLE AREAS CLEANED.</u>		
13. ACTUAL SETTING: <u>N/A</u> REQUIRED SETTING HOT <u>N/A</u> COLD <u>N/A</u>		
14. Record Work Order Number or DCP Number if applicable.		
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Notification received by <u>CLP</u> Date		
16. NAME OF EXAMINER (PRINT): <u>GARY NOEL</u>		EXAM DATE <u>1-30-92</u>
SIGNATURE: <u>Gary Noel</u>		LEVEL: <u>II</u>
17. ANII SIGNATURE: <u>Gary Noel</u>		DATE <u>3/10/92</u>

NOTE - NO MEASURABLE MATERIAL LOSS ON <sup>ACCESSIBLE</sup> BASE METAL. 691 2-8-92

Since there was no measurable loss of base metal, in accordance with REA # 92-009, this support may be considered acceptable.  
A.P. Hamill 2-8-92



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	<u>NAPS</u>	Unit:	<u>1</u>	System:	<u>SHP</u>
2. Drawing:	<u>11715-RSK-107GA.12</u> <u>11715-WMKS-0107GA Rev. 0</u>	Rerote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	<u>1-SHP-R-176</u>		<u>8"-SHP-76-601-G3</u>		
4. For Spring Hangers (if available):		Manufacturer:	<u>N/A</u>	Model Number:	<u>N/A</u>
				Spring Size:	<u>N/A</u>
<b>CHECKLIST</b>					
				ACCEPT	REJECT
5. Structural degradation of the support such that cross-section area is reduced.				<input checked="" type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.				<input checked="" type="checkbox"/>	
7. Missing, detached, or loosened support items.				<input checked="" type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.					<input checked="" type="checkbox"/>
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).					<input checked="" type="checkbox"/>
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).					<input checked="" type="checkbox"/>
11. Comments: <u>No measurable loss of base metal noted. Support is operable per attached R&amp;A 92-009 dated 02/04/92</u>					
12. Actual Setting: <u>N/A</u> Required Setting: Hot <u>N/A</u> <u>N/A</u> Cold <u>N/A</u>					
13. Record Work Order or DCP Number if Applicable: <u>139756 and DR N-92-0288</u>					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: <u>N/A</u>					
15. Notify ISI Engineer of reportable condition. <u>N/A</u> Date <u>N/A</u> Notification received by <u>N/A</u>					
16. NAME OF EXAMINER (PRINT): <u>C. L. Conner</u> EXAM DATE <u>2-5-92</u> SIGNATURE: <u>[Signature]</u> LEVEL <u>III</u>					
17. ANII SIGNATURE: <u>[Signature]</u> DATE <u>2/14/92</u>					



STATION REQUEST REA # 92 - 007  
STATION ISI  
REQUEST #

ENGINEERING EVALUATION

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-KL-R-30

LINE NO. 4" - RC-15-1502-Q1

LOCATION DWG. 11715-WMKS-0110B-1 Rev 0

REFERENCE DWG \_\_\_\_\_

REPORTED PROBLEM:

- ① Heavy paint and corrosion still exist under sliding surfaces
- ② All accessible areas have been cleaned

REPORTED BY: C. L. Conner DATE: 1/31/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: In order to gauge the extent of corrosion, all paint and corrosion shall be removed from the accessible areas of the sliding surface to permit 151 visual inspection. If inspection indicates a measurable base metal loss on the sliding surface, then contact DEU for further direction. Remaining inaccessible paint and corrosion can be left in place if other accessible areas reveal no measurable base metal loss.

CORRECTIVE ACTION REQUIRED

Since all accessible areas have been cleaned, 151 shall inspect base metal on sliding surfaces to ensure no measurable base metal loss. Report any indications (i.e. measurable base metal loss) to DEU for further disposition. See disposition to DR # N-92-0284 for further instructions.

EVALUATED BY: C. D. Filasick DATE: 02-03-92

REVIEWED BY: Ernie E. Mitchell DATE: 2/4/92



**VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS**

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 17 of 36

1. Station: <u>NAPS</u>	Unit: <u>I</u>	System: <u>RC</u>	
2. Drawing: <u>11715-NAPS-0110B-1 REND</u>		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>	
Note: Support Design Drawing must be used on location during VT-3 examinations of component supports			
4. Component Inspected: <u>1-RC-R-30</u> <u>4-RC-15-1502-Q1</u>			
5. For Spring Hangers: Manufacturer: <u>N/A</u> Model Number: <u>N/A</u> Spring Size: <u>1/4</u>			
NOTE: If the mechanical connection of a non-internal support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.			
<b>CHECKLIST</b>			
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <u>✓</u>	REJECT _____	N/A _____
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<u>✓</u>	_____	_____
8. Missing, detached, or loosened support items	<u>✓</u>	_____	_____
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	_____	<u>✗</u>	_____
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	_____	_____	<u>✓</u>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	_____	_____	<u>✓</u>
12. COMMENTS: <u>HEAVY PAINT AND CORROSION AT LEAST UNDER SLIDER SURFACE. ALL ACCESSIBLE AREAS HAVE BEEN CLEAN. REFER TO ENGINEERING FOR EVALUATION.</u>			
13. ACTUAL SETTING: <u>N/A</u> REQUIRED SETTING HOT <u>N/A</u> COLD <u>N/A</u>			
14. Record Work Order Number or DCP Number if applicable.			
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Notification received by <u>[Signature]</u> DATE			
16. NAME OF EXAMINER (PRINT): <u>GARY NOEL</u>		EXAM DATE <u>1-29-92</u>	
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>	
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/10/92</u>	



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	RC
2. Drawing:	11715-PSSK-110B.18 11715-WMKS-0110B-1 Rev. C	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	1-RC-R-3C		4"-RC-15-1502-Q1		
4. For Spring Hangers (if available):	Manufacturer: N/A		Model Number: N/A		Spring Size: N/A
<b>CHECKLIST</b>					
		ACCEPT	REJECT	N/A	
5. Structural degradation of the support such that cross-section area is reduced.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments: No measurable loss of base material noted. Support is operable per attached RFA 92-007 dated 2/4/92.					
12. Actual Setting:		N/A	Required Setting: Hot		N/A
		N/A	Cold		N/A
13. Record Work Order or DCP Number if Applicable: 139749 and DR 92-021?					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: N/A					
15. Notify ISI Engineer of reportable condition.					
Date		N/A	Notification received by		N/A
16. NAME OF EXAMINER (PRINT): C. L. Conner				EXAM DATE 2-5-92	
SIGNATURE: 				LEVEL III	
17. ANII SIGNATURE: 				DATE 2/14/92	

STATION REQUEST REA # 92 - 004  
STATION ISI  
REQUEST #

ENGINEERING EVALUATION

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-RC-R-52

LINE NO. 4"-RC-14-1502-Q1

LOCATION DWG. 11715-WMKS-110B-2

REFERENCE DWG 11715-PSSK-110B.1

REPORTED PROBLEM:

- ① Pipe clamp spacer installed outside of clamp - not next to the spherical bearing.
- ② Corrosion and paint on spherical bearing

REPORTED BY: C.L. Conner DATE: 1/30/92 EXT. 1065

Is the component support operable in the current condition?  yes  no

EVALUATION: ① To help center the spherical bearing in the clamp, both pipe clamp spacers (i.e. flat washers) shall be installed inside the pipe clamp on either side of the spherical bearing. ② An attempt was made to clean up corrosion & paint, but minor amounts remain on the spherical bearing. This minor amount will not jeopardize component performance.

CORRECTIVE ACTION REQUIRED

Issue a Work Order to reinstall the spherical bearing into the pipe clamp with a flat washer on either side of the spherical bearing, both inside the pipe clamp.

EVALUATED BY: C.A. Zaleski DATE: 02-03-92

REVIEWED BY: GARY E. Mordzewski DATE: 2/4/92

**VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS**

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 20 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>RC</u>
2. Drawing: <u>117.5-WMKS-110B-2 REV. D</u>		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
Note: Support Design Drawing must be used on location during VT-3 examinations of component supports.		
4. Component Inspected: <u>1-RC-R-52</u> <u>LINE - 4" RC-14-150Z-G1</u>		
5. For Spring Hangers: Manufacturer: <u>n/a</u> Model Number: <u>n/a</u> Spring Size: <u>n/a</u>		
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
<b>CHECKLIST</b>		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT _____
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	_____	* <input checked="" type="checkbox"/>
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	_____
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	_____	2A <input checked="" type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	_____	_____
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	_____	_____
12. Comments: <u>K-STAT PL. PTC. LEAKS IN WINDUP LOCATION. SPACER NEEDS TO BE REEVALUATED</u> <u>MINI-PAC TO SPHERICAL BEARINGS</u> <u>W.R. CO. BEARINGS IN PLACE ON SPHERICAL BEARINGS</u>		
13. ACTUAL SETTING: <u>n/a</u> REQUIRED SETTING HOT <u>n/a</u> COLD <u>n/a</u>		
14. Record Work Order Number or DCP Number if applicable. <u>WO# 134748</u>		
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Notification received by <u>[Signature]</u> Date		
16. NAME OF EXAMINER (PRINT): <u>[Signature]</u>		EXAM DATE <u>1-24-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/18/92</u>



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	<u>NAPS</u>	Unit:	<u>1</u>	System:	<u>RC</u>
2. Drawing:	<u>11715-PSSK-1100.44 Rev 1</u> <u>11715-WMKS-110B-2 Rev 0</u>	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	<u>1-RC-R-52</u>				
4. For Spring Hangers (if available):					
Manufacturer:	<u>N/A</u>	Model Number:	<u>N/A</u>	Spring Size:	<u>N/A</u>
<b>CHECKLIST</b>					
		ACCEPT	REJECT	N/A	
5. Structural degradation of the support such that cross-section area is reduced.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments:	<u>No measurable base material loss noted. Support is operable as per attached RFA 92-004 dated 02/04/92</u>				
12. Actual Setting:	<u>N/A</u>	Required Setting: Hot	<u>N/A</u>	Cold	<u>N/A</u>
13. Record Work Order or DCP Number if Applicable:	<u>141311</u>				
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: <u>N/A</u>					
15. Notify ISI Engineer of reportable condition.					
	<u>N/A</u>	Notification received by	<u>N/A</u>		
	DATE				
16. NAME OF EXAMINER (PRINT):	<u>C. C. Conner</u>	EXAM DATE:	<u>2/13/92</u>		
SIGNATURE:	<u>[Signature]</u>	LEVEL:	<u>TLL</u>		
17. ANII SIGNATURE:	<u>Mod M Area</u>	DATE:	<u>2/13/92</u>		



STATION REQUEST REF # 92 - 006  
STATION ISI  
REQUEST #

ENGINEERING EVALUATION

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-SI-E-36

LINE NO. 8"-SI-40-15JA-Q2

LOCATION DWG. 11715-WMKS-0111B Rev 0

REFERENCE DWG \_\_\_\_\_

REPORTED PROBLEM:

- ① Heavy paint and corrosion present on sliding surface.
- ② Paint has been removed from accessible areas.

REPORTED BY: C. L. Conner DATE: 1/31/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: In order to gage the extent of corrosion, all paint and corrosion shall be removed from the accessible areas of the sliding surface to permit ISI visual inspection. If inspection indicates measurable loss of base metal on sliding surface, then contact DEO for repair. Remaining inaccessible paint and corrosion can be left in place if other accessible areas reveal no measurable base metal loss.

CORRECTIVE ACTION REQUIRED

Since all accessible areas have been cleaned, ISI shall inspect base metal on sliding surfaces to ensure no measurable material loss. Report any measurable base metal loss indications to DEO for further disposition. See disposition to DR # N-92-0284 for further instructions.

EVALUATED BY: C. O. Zelenich DATE: 02-03-92

REVIEWED BY: Gary E. Mitzel DATE: 2/4/92



VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS

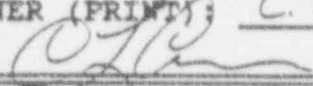

BUCKET NUMBER: 00-300  
Serial Number: 92-366  
Attachment 3  
Page 23 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>SI</u>
2. Drawing: <u>11715-WMK5-0111B REV.0</u> Note: Support Design Drawing must be used on location during VT-3 examinations of component supports		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component Inspected: <u>1-SI-R-3G</u> <u>8"SI-40-153A-QZ</u>		
5. For Spring Hangers: Manufacturer: <u>n/a</u> Model Number: <u>n/a</u> Spring Size: <u>n/a</u>		
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT _____
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	_____
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	_____
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	_____	<input checked="" type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC STUBBERS ONLY)	_____	<input checked="" type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	_____	<input checked="" type="checkbox"/>
12. Comments: * HEAVY PAINT AND CORROSION PRESENT ON SLIDING SURFACE. PAINT HAS BEEN REMOVED FROM ACCESSIBLE AREAS. REFER TO EVALUATION FROM ENGINEERING.		
13. ACTUAL SETTING: <u>n/a</u> REQUIRED SETTING HOT <u>n/a</u> COLD <u>n/a</u>		
14. Record Work Order Number or DCP Number if applicable. <u>n/a</u>		
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Date Notification received by <u>[Signature]</u>		
16. NAME OF EXAMINER (PRINT): <u>GARY NOEL</u>		EXAM DATE <u>1-29-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/15/92</u>

~~NOTE: No Measurements Made on this or Available Base Metal. 2-6-92 [Signature]~~



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	SI
2. Drawing:	11715-PSSK-111B.01 Rev. 1 11715-WMKS-0111B Rev. 0	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	1-SI-R-36			8"-SI-40-153A-G2	
4. For Spring Hangers (if available):		Manufacturer:	N/A	Model Number:	N/A
				Spring Size:	N/A
CHECKLIST			ACCEPT	REJECT	N/A
5. Structural degradation of the support such that cross-section area is reduced.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7. Missing, detached, or loosened support items.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
11. Comments: No measurable loss of base material noted. Support is operable per attached REA 92-006 dated 02/04/92					
12. Actual Setting:		Required Setting:		Hot	
N/A		N/A		N/A	
				Cold	
				N/A	
13. Record Work Order or DCP Number if Applicable: 139747 and OR N-2-028					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: N/A					
15. Notify ISI Engineer of reportable condition.					
N/A		Notification received by			
Date		N/A			
16. NAME OF EXAMINER (PRINT): C. L. Conner				EXAM DATE 2-6-92	
SIGNATURE: 				LEVEL III	
17. ANII SIGNATURE: 				DATE 2/14/92	

STATION REQUEST REA # 92 - 008  
STATION ISI  
REQUEST #

ENGINEERING EVALUATION

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-CH-R-2

LINE NO. 2"-CH-68-1502-Q1

LOCATION DWG. 11715-WMKS-0111BA

REFERENCE DWG. \_\_\_\_\_

REPORTED PROBLEM:

- ① Paint and corrosion present on sliding surfaces.
- ② Accessible areas have been cleaned

REPORTED BY: C. L. Conner

DATE: 1/31/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all paint and corrosion from sliding surface and no significant base metal loss has been reported, the remaining inaccessible areas are of no concern to support operability.

CORRECTIVE ACTION REQUIRED

Touch-up coat all accessible areas as required. Do not coat sliding surfaces. See disposition to DR + N92-0288 and follow NAS-3000.

EVALUATED BY: C. A. Fulkish

DATE: 02-06-92

REVIEWED BY: GE. Madyluska

DATE: 2/6/92

**VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS**

Docket Number: 50-336  
Serial Number: 92-366  
Attachment 3  
Page 26 of 36

1. Station: <u>NAPS</u>	Unit: <u>2</u>	System: <u>CH</u>	
2. Drawing: <u>11715-WMKS-0111BA</u>		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>	
Note: Support <u>Design</u> Drawing must be used on location during VT-3 examinations of component supports			
4. Component Inspected: <u>1-CH-R-2</u> <u>2-CH-GB-1502-Q1</u>			
5. For Spring Hangers: Manufacturer: <u>N/A</u> Model Number: <u>N/A</u> Sp. nos. size: <u>N/A</u>			
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.			
CHECKLIST			
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT _____	N/A _____
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	_____	_____
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	_____	_____
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	_____	<input checked="" type="checkbox"/>	_____
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	_____	_____	<input checked="" type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	_____	_____	<input checked="" type="checkbox"/>
12. COMMENTS: <u>PAINT AND CORROSION PRESENT ON SLIDING SURFACE. ALL ACCESSIBLE AREAS HAVE BEEN CLEANED. REFER TO ENGINEERING FOR EVALUATION.</u>			
13. ACTUAL SETTING: <u>N/A</u> REQUIRED SETTING HOT <u>N/A</u> COLD <u>N/A</u>			
14. Record Work Order Number or DCP Number if applicable.			
15. Notify ISI Engineering of reportable condition. <u>1/31/92</u> Date Notification received by <u>[Signature]</u>			
16. NAME OF EXAMINER (PRINT): <u>GARY NOEL</u>		EXAM DATE <u>1-29-92</u>	
SIGNATURE: <u>[Signature]</u>		LEVEL: <u>II</u>	
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/10/92</u>	

~~NOTE: NO FURTHERABLE MATERIAL LOSS OR REDUCTION IN STRENGTH 2-10-92 6A~~



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	<u>NAPS</u>	Unit:	<u>1</u>	System:	<u>CH</u>
2. Drawing:	<u>1171</u> <u>1172</u>	<u>E-111BA.02</u> <u>KS-0111BA</u>	Remote:	Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	<u>1-CH-R-2</u>		<u>2"-CH-68-1502-Q1</u>		
4. For Spring Hangers (if available):	Manufacturer: <u>N/A</u>		Model Number:	<u>N/A</u>	Spring Size: <u>N/A</u>
CHECKLIST			ACCEPT	REJECT	N/A
5. Structural degradation of the support such that cross-section area is reduced.	<input checked="" type="checkbox"/>				
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>				
7. Missing, detached, or loosened support items.	<input checked="" type="checkbox"/>				
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.			<input checked="" type="checkbox"/>		
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).					<input checked="" type="checkbox"/>
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).					<input checked="" type="checkbox"/>
11. Comments: <u>No measurable loss of base material noted. Support is operable per REA 92-008 (attached) dated 02/06/92.</u>					
12. Actual Setting:		<u>N/A</u>	Required Setting: Hot		<u>N/A</u>
		<u>N/A</u>	Cold		<u>N/A</u>
13. Record Work Order or DCP Number if Applicable: <u>139744 and DC N92-0288</u>					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/>			No: <input checked="" type="checkbox"/>		Type: <u>N/A</u>
15. Notify ISI Engineer of reportable condition.					
<u>N/A</u>		Notification received by <u>N/A</u>			
Date					
16. NAME OF EXAMINER (PRINT): <u>C. L. Conner</u>				EXAM DATE <u>2-7-92</u>	
SIGNATURE: <u>[Signature]</u>				LEVEL <u>III</u>	
17. ANII SIGNATURE: <u>[Signature]</u>				DATE <u>2/17/92</u>	

STATION REQUEST REA # 92 - 012  
STATION ISI  
REQUEST #

ENGINEERING EVALUATION

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-CH-R-3 LINE NO. 2'-CH-68-1502-W1  
LOCATION DWG. 11715-WMKS-D111PA Rev. 0 REFERENCE DWG. 11715-PSSK-111BA.0

REPORTED PROBLEM:

- ① Minor pitting and corrosion present on sliding surface.
- ② All accessible areas have been cleaned.

REPORTED BY: C. L. Connor DATE: 2/4/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all pitting and corrosion from sliding surface and no significant base metal loss has been reported, the remaining inaccessible areas are of no concern to support operability.

CORRECTIVE ACTION REQUIRED

Touch-up coat all accessible areas as required. Do not coat sliding surfaces. See disposition to Mr. N96-0288 and follow N45-3000.

EVALUATED BY: C. D. Zupcic DATE: 02-06-92  
REVIEWED BY: Amy E. Markowski DATE: 2/6/92


**VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS**

Bucket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 29 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>CC</u>
2. Drawing: <u>11715-WMKS-0111BA REV.0</u> Note: Support <u>Design</u> Drawing must be used on location during VT-3 examinations of component supports.		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component Inspected: <u>CH 6<sup>th</sup> 2-14-92</u> <u>1-EE-R-3</u>		<u>2-CH-608-1502-Q1</u>
5. For Spring Hangers: Manufacturer: <u>n/a</u>		Model Number: <u>n/a</u> Spring Size: <u>n/a</u>
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST:		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <input checked="" type="checkbox"/>	REJECT <input type="checkbox"/>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	<input type="checkbox"/>
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<input type="checkbox"/>	<input checked="" type="checkbox"/>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	<input type="checkbox"/>	<input type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	<input type="checkbox"/>	<input checked="" type="checkbox"/>
12. COMMENTS: <u>* MINOR PAINT AND CORROSION PRESENT ON SLIDING SURFACE. ALL ACCESSIBLE AREAS CLEANED.</u>		
13. ACTUAL SETTING: <u>-1A</u>	REQUIRED SETTING	HOT <u>-1A</u> COLD <u>n/a</u>
14. Record Work Order Number or DCP Number if applicable.		
15. Notify ISI Engineering of reportable condition. <u>2-17/92</u> Date Notification received by <u>[Signature]</u>		
16. NAME OF EXAMINER (PRINT): <u>CARY NOEL</u>		EXAM DATE <u>2-1-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL <u>II</u>
17. INI SIGNATURE: <u>[Signature]</u>		DATE <u>2/18/92</u>



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	<u>NAPS</u>	Unit:	<u>1</u>	System:	<u>CH</u>
2. Drawing:	<u>11715-PSSK-111BA.03 Rev. 1</u> <u>11715-WMKS-0111BA Rev. 0</u>	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	<u>1-CH-R-3</u>		<u>2"-CH-68-1502-Q1</u>		
4. For Spring Hangers (if available):		Manufacturer:	<u>N/A</u>	Model Number:	<u>N/A</u>
				Spring Size:	<u>N/A</u>
CHECKLIST					
				ACCEPT	REJECT
5. Structural degradation of the support such that cross-section area is reduced.				<input checked="" type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.				<input checked="" type="checkbox"/>	
7. Missing, detached, or loosened support items.				<input checked="" type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.					<input checked="" type="checkbox"/>
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).					<input checked="" type="checkbox"/>
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).					<input checked="" type="checkbox"/>
11. Comments:	<u>No measurable loss of base material noted. See operable per attached RFA 92-012 dated 02/06/92</u>				
12. Actual Setting:	<u>N/A</u>	Required Setting:	Hot	<u>N/A</u>	
	<u>N/A</u>		Cold	<u>N/A</u>	
13. Record Work Order or DC Number if Applicable:	<u>139743 and DR N92-0289</u>				
14. Recommended Supplemental Exam:	Yes:	No:	<input checked="" type="checkbox"/>	Type:	<u>N/A</u>
15. Notify ISI Engineer of reports' condition.					
	<u>N/A</u>	Notification received by	<u>N/A</u>		
	<u>Date</u>				
16. NAME OF EXAMINER (PRINT):	<u>C. L. Conner</u>	EXAM DATE	<u>2-7-92</u>		
SIGNATURE:		LEVEL	<u>III</u>		
17. ANII SIGNATURE:	<u>Mod M Hua</u>	DATE	<u>2/17/92</u>		



STATION REQUEST NKA # 92 - 013  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-CH-R-6

LINE NO. 2"-CH-68-1502-Q1

LOCATION DWG. 11715-WMKS-0111BA Rev. 0

REFERENCE DWG. 11715-PSSK-111BA.C

**REPORTED PROBLEM:**

- ① Minor pitting and corrosion present on sliding surface.
- ② All accessible areas have been cleaned.
- ③ Not proper slide area spacing per PSSK 111BA.06

REPORTED BY: C.L. Conner DATE: 2/4/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all pitting and corrosion from sliding surfaces and no significant base metal loss has been reported, the remaining inaccessible areas are of no concern to support operability. Both top and bottom surfaces of the Tee are sliding surfaces, hence the gaps are acceptable for operability purposes. The support is <sup>also quite close to</sup> just bearing on the top side of the Tee.

**CORRECTIVE ACTION REQUIRED**

Touch-up all accessible areas as required. Do not treat sliding surfaces. See disposition to DE \*N92-0288 and follow NKS-3000. No corrective action required for reported 'slide area spacing'.

EVALUATED BY: C.A. Filizial DATE: 02-06-92

REVIEWED BY: Larry E. Madyski DATE: 2/6/92

VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 32 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>CC</u>
2. Drawing: <u>11715-WMKS-0111BA REV. 0</u>		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
Note: Support <del>DESIGN</del> Drawing must be used on location during VT-3 examinations of component supports		
4. Component Inspected: <u>CH 6A 2-15-92</u> <u>1-CC-R-6</u>		<u>3-CH-6B-1502-01</u>
5. For Spring Hangers: Manufacturer: <u>JA</u>	Model Number: <u>N/A</u>	Spring Size: <u>1/4</u>

NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.

CHECKLIST

	ACCEPT	REJECT	N/A
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8. Missing, detached, or loosened support items	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9. ARC strikes weld spatter, paint, scarring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
10. Fluid levels beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

12. COMMENTS: \* MINOR PAINT AND CORROSION PRESENT ON SLIDING SURFACE. AN ACCESSIBLE AREAS CLEANED.  
NOT PROPER SLIDE AREA SPACING PER PSSK DWG. 11715-PSSK-111BA-06 2-1-92

13. ACTUAL SETTING: N/A REQUIRED SETTING HOT N/A COLD N/A

14. Record Work Order Number or DCF Number if applicable.  
N/A

15. Notify ISI Engineering of reportable condition.  
2/3/92 Date Notification received by [Signature]

16. NAME OF EXAMINER (PRINT): GARY [Signature] EXAM DATE 2-1-92  
SIGNATURE: [Signature] LEVEL: II

17. ANII SIGNATURE: [Signature] DATE 2/18/92



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	NAPS	Unit:	1	System:	CH	
2. Drawing:	11715-PSSIC-111BA.06 Rev. D 11715-WMKS-0111BA Rev. D	Remote:		Direct:	<input checked="" type="checkbox"/>	
3. Component Examined:	1-CH-R-6			2"-CH-68-1502-G1		
4. For Spring Hangers (if available):						
Manufacturer:	N/A	Model Number:	N/A	Spring Size:	N/A	
CHECKLIST				ACCEPT	REJECT	N/A
5. Structural degradation of the support such that cross-section area is reduced.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Missing, detached, or loosened support items.			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Comments:	No measurable loss of base material noted. Support is operable per attached IREF 92-013 dated 02/06/92					
12. Actual Setting:	N/A	Required Setting: Hot	N/A			
	N/A	Cold	N/A			
13. Record Work Order or DCP Number if Applicable:	139742 and DR 92-0289					
14. Recommended Supplemental Exam: Yes:	<input type="checkbox"/>	No:	<input checked="" type="checkbox"/>	Type:	N/A	
15. Notify ISI Engineer of reportable condition.						
	N/A	Notification received by	N/A			
	Date					
16. NAME OF EXAMINER (PRINT):	C. L. Conner	EXAM DATE	2/7/92			
SIGNATURE:		LEVEL	III			
17. ANII SIGNATURE:	Mark M. Haca	DATE	2/4/92			

STATION REQUEST REA # 92 - 014  
STATION ISI  
REQUEST #

**ENGINEERING EVALUATION**

Class 1, 2, and 3 Component Support Problem Resolution

NP \_\_\_\_\_

COMPONENT NO. 1-CH-R-8 LINE NO. 2"-CH-68-1502-Q1  
LOCATION DWG. 11715-WMKS-111BA Rev. 0 REFERENCE DWG. 11715-PSSK-111BA.

**REPORTED PROBLEM:**

- ① Minor pitting and corrosion present on sliding surface
- ② All accessible areas cleaned.
- ③ Not proper slide area spacing per 11715-PSSK-111BA.08

REPORTED BY: C.L. Connor DATE: 2/4/92 EXT. 2065

Is the component support operable in the current condition?  yes  no

EVALUATION: Since a best effort attempt has been made to remove all pitting and corrosion from sliding surface and no significant base metal loss has been reported, the remaining inaccessible areas of no concern to support operability. Both top and bottom surface of the Tee are sliding surfaces, hence the gaps are acceptable for operability purposes. The support is also bearing on the top surface of the Tee.

**CORRECTIVE ACTION REQUIRED**

Touch-up all accessible areas as required. Do not rest sliding surfaces. See disposition to DR #N92 0288 and follow WMS-3000. No corrective action required for reported 'slide area spacing'.

EVALUATED BY: C.A. Fennell DATE: 02-06-92

REVIEWED BY: Gary E. Mordykowski DATE: 2/6/92

VIRGINIA POWER  
VISUAL EXAMINATION (VT-3)  
COMPONENT SUPPORTS

Docket Number: 50-338  
Serial Number: 92-366  
Attachment 3  
Page 6 of 36

1. Station: <u>NAPS</u>	Unit: <u>1</u>	System: <u>CC</u>
2. Drawing: <u>11715-WMKS-0111BA REV.0</u> Note: Support Design Drawing must be used on location during VT-3 examinations of component supports		3. Direct: <input checked="" type="checkbox"/> Remote: <input type="checkbox"/>
4. Component Inspected: <u>CH 6" 2-18-92</u> <u>1-2C-R-B</u>		<u>2"-CH-608-1502-Q1</u>
5. For Spring Snubbers: Manufacturer: <u>n/a</u>		Model Number: <u>n/a</u> Spring Size: <u>n/a</u>
NOTE: If the mechanical connection of a non-integral support is buried within the insulation, the insulation must be removed unless the support carries the weight of the component or serves as a structural restraint in compression. Contact ISI Engineering if there are any questions.		
CHECKLIST		
6. Structural degradation of the support such that the cross-section area is reduced more than 5 percent.	ACCEPT <u>✓</u>	REJECT <u>_____</u>
7. Deformation or structural degradation of fasteners, springs, clamps, or other support items.	<u>✓</u>	<u>_____</u>
8. Missing, detached, or loosened support items	<u>✓</u>	<u>_____</u>
9. ARC strikes weld spatter, paint, scoring, roughness, or general corrosion on close tolerance machined or sliding surfaces.	<u>_____</u>	<u>*✓</u>
10. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY)	<u>_____</u>	<u>_____</u>
11. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS)	<u>_____</u>	<u>_____</u>
12. Comments: <u>* MINOR PAINT AND CORROSION PRESENT ON SLIDING SURFACE. ALL ACCESSIBLE AREAS CLEANED. NOT PROPER SLIDE AREA SPACING PER PSSK DWG. 11715-PSSK-1111B1.08</u>		
13. ACTUAL SETTING: <u>n/a</u>	REQUIRED SETTING	HOT <u>n/a</u> COLD <u>n/a</u>
14. Record Work Order Number or DCP Number if applicable.		
15. Notify ISI Engineering of reportable condition. <u>2/1/92</u> Date Notification received by <u>[Signature]</u>		
16. NAME OF EXAMINER (PRINT): <u>GARY NUEL</u>		EXAM DATE <u>2-1-92</u>
SIGNATURE: <u>[Signature]</u>		LEVEL <u>II</u>
17. ANII SIGNATURE: <u>[Signature]</u>		DATE <u>2/18/92</u>



ATTACHMENT 4  
 VIRGINIA POWER  
 VISUAL EXAMINATION REPORT (VT-3)  
 IWF COMPONENT SUPPORTS

1. Station:	<u>NAPS</u>	Unit:	<u>1</u>	System:	<u>CH</u>
2. Drawing:	<u>11715-FSSK-111BA.08</u> <u>11715-WMKS-011BA Rev. 0</u>	Remote:		Direct:	<input checked="" type="checkbox"/>
3. Component Examined:	<u>1-CH-R-8</u>			<u>2"-CH-68-15DL-Q1</u>	
4. For Spring Hangers (if available):		Manufacturer:	<u>N/A</u>	Model Number:	<u>N/A</u>
				Spring Size:	<u>N/A</u>
<b>CHECKLIST</b>					
				ACCEPT	REJECT
5. Structural degradation of the support such that cross-section area is reduced.				<input checked="" type="checkbox"/>	
6. Deformations or structural degradations of fasteners, springs, clamps, or other support items.				<input checked="" type="checkbox"/>	
7. Missing, detached, or loosened support items.				<input checked="" type="checkbox"/>	
8. ARC strikes, weld spatter, paint, scoring roughness, or general corrosion on close tolerance machines or sliding surfaces.					<input checked="" type="checkbox"/>
9. Fluid loss beyond specified limits or lack of fluid indication (HYDRAULIC SNUBBERS ONLY).					<input checked="" type="checkbox"/>
10. Improper hot or cold positions (SNUBBERS AND SPRING SUPPORTS).					<input checked="" type="checkbox"/>
11. Comments: <u>No measurable loss of base material noted. Support is operable per attached RFA 92-014 dated 02/06/92</u>					
12. Actual Setting: <u>N/A</u> Required Setting: Hot <u>N/A</u> <u>N/A</u> Cold <u>N/A</u>					
13. Record Work Order or DCP Number if Applicable: <u>139741 and DR 42-0288</u>					
14. Recommended Supplemental Exam: Yes: <input type="checkbox"/> No: <input checked="" type="checkbox"/> Type: <u>N/A</u>					
15. Notify ISX Engineer of reportable condition. <u>N/A</u> Notification received by <u>N/A</u> Date					
16. NAME OF EXAMINER (PRINT): <u>C. L. Corner</u>				EXAM DATE <u>2-7-92</u>	
SIGNATURE: <u>[Signature]</u>				LEVEL <u>III</u>	
17. ANII SIGNATURE: <u>[Signature]</u>				DATE <u>2/14/92</u>	