NHC FURM S. NUCLEAR REGULATORY COMMISSION (7-77) Updated report. Previous LICENSEE EVENT REPORT report dated 10/4/83. CONTROL BLOCK: 10 (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION) 0 3 4 0 1 dolol D 0 0 0 CON'T REPORT  $\begin{bmatrix} L \\ \hline 0 \\ \hline 0$ 0 1 SOURCE EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10 0 2 During Unit 3 drywell inspection, water was observed leaking from the "A" recirc | 0 3 pump bowl drain. During normal unit operation prior to shutdown for refueling 0 4 no significant increase was noted in drywell leakage. All leakage was contained 0 5 within the drywell. Floor and equipment drain leakage was within Tech Spec 0 6 limits. The event had no effect on public health and safety as all leakage 0 7 was contained in the drywell. The last similar previous occurrence was reported on RO 82-19 on Docket #050-249 0 8 SYSTEM CAUSE CAUSE COMP VALVE CODE COMPONENT CODE SUBCODE CI 0 9 B E (13) EX X OCCURRENCE SEQUENTIAL REVISION REPORT EVENT YEAR LER/RO REPORT NO. CODE TYPE NO REPORT 8 0 3 5 0 3 XI 1 NUMBER 28 32 TUN UTDOWN NPRD-4 SUPPLIER ATTACHMENT SUBMITTED COMPONENT HOURS (22) FORMSUB G | 0 | 8 | 0 | 26 Z (20) Z (21) N 25 A (18) Z 0 0 0 0 N (23) N (24) 19 CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27 1 0 A metallurgical investigation was conducted to determine the cause of leakage 1 1 in the socket weld taken from the "A" recirc pump bowl drain line. Based on the examination, the most probable cause for the leak was the result of the socket 1 2 weld joint bottoming out. There was no evidence of a fatigue induced failure, 1 3 or of intergranular stress corrosion cracking. According to Special (OVER) 1 4 80 FACILIT METHOD OF (30) OTHER STATUS & POWER DISCOVERY DESCRIPTION (32) 5 H (28 0 (29) ON B (31) Inspection ACTIVITY CONTENT 80 AMOUNT OF ACTIVITY (35) OF RELEASE LOCATION OF RELEASE (36) EASED 6 Z (34) N/A N/A 11 44 80 PERSONNEL EXPOSURES DESCRIPTION (39) NUMBER TYPE (38) 7 n 0 PERSONNEL INJURIES 80 DESCRIPTION (41 NUMBER 0 0 (40) 8 0 N/A 8409170579 840904 12 PDR ADOCK 05000249 OSS OF OR DAMAGE TO FACILITY (43) PDR DESCRIPTION Z (42) N/A 1 9 PUBLICITY DESCRIPTION (45) NRC USE ONLY SSUED. N (44 2 0 N/A 68 69 80. S. Merritt PHONE (815) 942-2920 x421 NAME OF PREPARER -

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Cause Description and Corrective Actions (Cont'd)

Process Procedures Manual section on general welding requirement for pipe socket welds, it states that prior to welding a socket weld there should be a minimum gap of 1/16" between the pipe and the socket to allow for weld shrinkage which will pull the pipe down into the socket. In this particular case, there was no clearance allowed at the joint, thus the drain line cracked at the socket weld. During the Unit 3 outage, the affected piping was removed and replaced with new low carbon stainless steel piping. The isolation valves were also removed and replaced. The welding was performed according to proper procedures. The original welding was performed during the original construction phase of the plant. Since the piping has been replaced, no further action is required,



Commonwealth Edison Dresden Nuclear Power Station R.R. #1 Morris, Illinois 60450 Telephone 815/942-2920

September 4, 1984

DJS Ltr #84-869

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Updated Reportable Occurrence Report #83-35/01X-1, Docket #050-249 is being submitted to your office in accordance with Dresden Nuclear Power Station Technical Specification 6.6.B.l.(c), abnormal degradation discovered in fuel cladding, reactor coolant pressure boundary, or primary containment. This update is being submitted to provide the exact cause of the "A" recirc pump bowl drain line leakage.

Ď.J. Scott Station Superintendent Dresden Nuclear Power Station

TEL

DJS/kjl

Enclosure

cc: J.G. Keppler, Regional Administrator, Region III
File/NRC
File/Numerical

## SUPPLEMENT TO DVR

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PART I TITLE OF E	VENT		OCCUR	RED	
Leakage from " REASON FOR SUPPLEM	A" Recirc Pump Bowl Dr ENTAL REPORT	ain Line		10/4/83 DATE	1200 TIME
To provide exa	ct cause of leakage				
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PART 2					
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