## ATTACHMENT I TO JPN-92-026

# REVISION 5 OF THE FITZPATRICK SECOND INTERVAL INSERVICE TEST (IST) PROGRAM

New York Power Authority

JAMES A. FITZPATRICK NUCLEAR POWER PLANT Docket No. 50-333

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# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

Reviewed by: Plant Operations Review Committee

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# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

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# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### 1.0 INTRODUCTION

Revision 5 of the James A Fitzpatrick ASME Inservice Testing (IST) ! Program will be in effect through the end of the second 120-month (10-year) interval unless changed and re-issued for reasons other than the routine update required at the start of the third interval per 10 CFR 50.55a(g). The third inspection interval begins on July 28, 1995.

This document outlines the IST Program for J.A. Fitzpatrick based on the requirements of Section XI of the ASME Boiler and Pressure Vessel Code, 1980 Edition, through Winter 1981 Addenda (the Code). References in this document to "IWP" or "IWV" correspond to Subsections IWP and IWV, respectively, of the Code, unless otherwise noted.

#### 2.0 APPLICABLE DOCUMENTS

This Program Plan was developed per the requirements of the following documents:

• Title 10, Code of Federal Regulations, Part 50

 Final Safety Analysis Report, J.A. Fitzpatrick Nuclear Power Plant

. J.A. Fitzpatrick Technical Specifications

ASME Boiler and Pressure Vessel Code, Section XI, 1980 Edition

through Winter 1981 Addenda.

 NRC Safety Evaluation by the Office of Nuclear Reactor Regulation related to the Inservice Testing Program Relief Requests Power Authority of the State of New York James A. FitzPatrick Nuclear Power Plant Docket No. 50-333.

Other documents used for guidance in the development of the IST Program are listed below:

- NRC Regulatory Guide 1.26, "Quality Group Classifications and Standards for Water-, Steam-, and Radioactive-Waste-Contaminating Components of Nuclear Power Plants"
- Standard Review Plan NUREG 0800, Section 3.9.6, "Inservice Testing of Pumps and Valves"
- NRC Generic Letter 89-04, "Guidance on Developing Acceptable Inservice Testing Programs"
- NRC Minutes of the Public Meetings or Generic Letter 89-04

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

## 3.0 INSERY TE TESTING PROGRAM FOR PUMPS

# 3.1 Code Compliance

This IST Program for pumps is based on the requirements of Subsection IWP of the Code and any interpretations. Where these requirements have been determined to be impractical, conformance would cause unreasonable hardship without any compensating increase in safety, or an alternative test provides an acceptable level of quality and safety, relief from Code requirements is requested pursuant to the requirements of 10 CFR 50.55a(g)(iii).

## 3.2 Allowable Ranges of Test Quantities

The allowable ranges for test parameters as specified in Table IWP-3100-2 will be used for all measurements of pressure, flow, and vibration except as provided for in specific relief requests. In some cases the performance of a pump may be adequate to fulfill its safety function even though there may be a value of an operating parameter that falls outside the allowable ranges as set forth in Table IWP-3100-2. Should such a situation arise, an expanded allowable range may be determined, on a case-by-case basis, in accordance with IWP-3210 and ASME Code Interpretation XI-1-79-19.

## 3.3 Testing Intervals

The test frequency for pumps included in the Program will be as set forth in IWP-3400. A band of ±25 percent of the test interval may be applied to a test schedule as allowed by the J.A Fitzpatrick Technical Specifications to provide for operational flexibility.

#### 3.4 Pump Program Table

Appendix A lists those pumps included in the IST Program with references to parameters to be measured and applicable requests for relief.

# 3.5 Relief Requests for Pump Testing

Appendix A includes relief requests related to pump testing.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

## 4.0 INSERVICE TESTING PROGRAM FOR VALVES

#### 4.1 Code Compliance

This IST Program for valves is based on the requirements of Subsection IWV of the Code and any interpretations of additional requirements imposed by Generic Letter 89-04. Where these requirements have been determined to be impractical, conformance would cause unreasonable hardship without any compensating increase in safety, or an alternative test provides an acceptable level of quality and safety, relief from Code requirements is requested pursuant to the requirements of 10 CFR 50.55a(g)(iii) and Generic Letter 89-04.

## 4.2 Testing Intervals

The test frequency for valves included in the Program will be as set . Ith in IWP-3400 and related relief requests. A band of ±25 percent of the test interval may be applied to a test schedule as allowed by the J.A. Fitzpatrick Technical Specifications to provide for operational flexibility. Where quarterly testing of valves is impractical or otherwise undesirable, testing may be performed during cold shutdown periods as permitted by IWV-3412(a). Justifications for this deferred testing are provided in Appendix B with elaboration of J.A. Fitzpatrick plant policy set forth in Relief Request NOTE V52.

## 4.3 Stroke Time Acceptance Criteria

When required, the acceptance criteria for the stroke times of power-operated valves will be as set forth in IWV-3410 and using the guidance of Generic Letter 89-04.

## 4.4 Check Valve Testing

Where required, full-stroke exercising of check valves to the open position using system flow requires that a test be performed whereby the predicted full accident condition flowrate through the valve be verified and measured. Any deviation to this requirement must satisfy the requirements of Generic Letter 89-04, Position 1.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

## 4.5 Valve Program Table

Appendix B lists those valves included in the IST Program with references to required testing, respective test intervals, and applicable requests for relief as cold shutdown justifications.

# 4.6 Relief Requests for Valve Testing

Appendix B includes all relief requests and cold shutdown justifications related to valve testing.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

# 5.0 SYSTEMS SUBJECT TO TESTING

	SYSTEM NAME	DRAWING #
01-125	Standby Gas Treatment	FM-48A
02-2	Reactor Water Recirculation	FM-26A
02-3	Nuclear Boiler Instrumentation	FM-47A
03	Control Rod Drive	FM-27B
07	Neutron Tip Monitors	FM-119A
10	Residual Heat Removal	FM-20A FM-20B
11	Standby Liquid Control	FM-21A
12	Reactor Water Cleanup	FM-24A
13	Reactor Core Isolation Cooling	FM-22A
14	Core Spray	FM-23A
15	Reactor Building Closed Loop Cooling	FM-15B
16-1	Leak Rate Analyzer	FM-49A
19	Fuel Pool Cooling	FM-19A
20	Radioactive Waste	FM-17A
23	High Pressure Cooling injection	FM-25A
27	Containment Atmosphere Dilution	FM-18A FM-18B FM-18D
29	Main Steam	F -29A
34	Feedwater	FM-34A
39	Breathing, Instrument & Service Air	FM-39C
46	Service & Emergency Service Water	FM-46B
66	Reactor Building Service Water	FB-10H
67	Turbine Building Service Water	FB-18H
70	Control Room Service & Chill Water	FB-35E

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX A

PUMP TESTING PROGRAM

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

#### PUMP TESTING PROGRAM

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NEW YORK POWER AUTHORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INDERVICE TESTING PROGRAM FOR PUMPS AND VALVES APPENDIX A PUMP TABLE EXPLANATION Summary of Information Provided The Pump Table provides the following information: Individual pump identifier Test type - "Design" refers to tests where design or substantial flowrate is achieved. The drawing on which the pump appears Drawing coordinates Speed (1) Inlet pressure (1) Flow rate (1) Vibration amplitude (1) Observation of lube oil level (1) Test interval Bearing temperature (1) These parameters are each addressed with either an "X" indicating the parameter is measured, an "X" with a note number indicating the parameter is measured but with some exception to the Code, or by a note number indicating relief is requested to eliminate measurement of the parameter. A blank indicates that measurement of the respective parameter is not applicable. Pump Relief Requests Notes PXX refer to relief requests for the Pump Testing Program. Each pump request for relief provides the following information: System Individual pump identifier ISI Classification Safety Function Code test requirement for which relief is requested Basis for relief Proposed alternate testing Page 8 of 192 Rev. No. 3\_

NEW YORK POWER AUTHORITY

JAMES A. FITZPATRICK NUCLEAR POWER PLANT

INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### PUMP TABLE

	***** TYPE	DRAWING	DWG CO-OR SPEED	INLET PRESSURE	DIFFERENTIAL PRESSURE	FLOW RATE	VISRATION AMPLITUDE	BEARING TEMPERATURE	LUBE OIL LEVEL/PRESSURE	INSPECTION FREQUENCY
PUMP ID			CO-OR SPEED	x P2	X	x P17	x +9	P14	P5	1 - QUARTERLY
10P-1A	DESIGN	FM-208	8-6	x P2	×	x P17	x p9	P14	P5	1 - QUARTERLY
10P-18	DESIGN	FM-208	8-5	X P2	×	x P17	x p9	P14	PS PS	1 - QUARTERLY
10P-1C	DESIGN	FM-20B	C-6			x P17	x pq	P14	<b>F</b> 5	1 - QUARTERLY
10P-1D	DESIGN	FM-208	C-5	X PZ	×		x P15	P14	×	1 - QUARTERLY
10P-3A	DESIGN	FM-20A	8-7	X P16	X	x P17			×	1 - QUARTERLY
10P-38	DESIGN	FM-20A	g-3	x P16	×	x P17	x P15	P14		1 - QUARTERLY
10P-3C	DESIGN	FM-20A	c-7	x P16	*	X P17	X P15	P14		1 - QUARTERLY
10P - 3D	DESIGN	FM-20A	C-3	x P16	×	x P17	X P15	P14		
11P-2A	DESIGN	FM-21A	D-4	X P12	×	x P7	X P13	P14	×	1 - QUARTERLY
11P-2B	DESIGN	FM-21A	8-4	x P12	×	x P7	x P13	P14	*	1 - QUARTERLY
14P-1A	DESIGN	FM-23A	c-8	x P11	x P17	х.	x P15	P14	×	1 - QUARTERLY
	DESIGN	FM-23A	c-3	x P11	x P17	7	X P15	P14	*	1 - QUARTERLY
14P-18	DESIGN	FM-25A	€-5	x P17	P10	X P17	x P15	P14	x	1 - QUARTERLY
23P-1B		FM-25A	E-4 X P17	P10	x P17	x P17	x P15	P14	*	1 - QUARTERLY
23P-1M	DESIGN		9-8	x P2	x	×	X P9	P14	P5	1 - QUARTERLY
46P-2A	DESIGN	FM-46B	0.0							

# JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

PUMP TABLE

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# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

## APPENDIX A

# Pump Relief Requests

NOTE P1

This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P2

SYSTEMS:

RHR Service Water

Emergency Service Water

PUMPS:

RHRSW 10P-1A, B, C, D

ESW 46P-2A, B

CLASS:

3

FUNCTION:

These pumps provide cooling water under accident conditions from the forebay to various safety related heat exchangers and back-up injection points.

TEST REQUIREMENT:

IWP-3100 and Table IWP-3100-1 requires that inlet pressure be measured before pump startup and during the test. Also, IWP-4230 requires inlet pressure measuring tips be located in a section of the flowpath that is expected to have reasonably stable flow as close as practical to the pump.

BASIS FOR RELIEF:

These pumps are of a vertical submerged open line shaft design. There is no installed instrument for direct measurement of the inlet pressure. Instead, the minimum pumping level is monitored to insure adequate NPSH is available for pump operation. Since the forebay water level is not expected to change significantly during the testing of these pumps, only one measurement per test is required.

ALTERNATE TESTING:

During each test, the difference in elevation between the forebay water level and the pump discharge pressure gauge will be determined by measurement. This value will be verified to be less than or equal to the value corresponding to the minimum water level required for pump operation and will also be used to calculate pump differential pressure.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

# Pump Relief Requests

NOTE P3

This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

# Pump Relief Requests

NOTE P4

This relief request has been with rawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

## APPENDIX A

## Pump Relief Reguests

NOTE P5

SYSTEMS: RHR Service Water

Emergency Service Water

PUMPS: RHRSW 10P-1A, B, C, D

ESW 46P-2A, B

CLASS: 3

FUNCTION: Provide emergency cooling water from intake bay

to various emergency heat exchangers and back-up

injection points.

TEST REQUIREMENT: IWP-3100 and Table IWP-3100-1 require observation

of proper lubrication level or pressure.

BASIS FOR RELIEF: These pumps are of a vertical submerged open line

shaft design. The pump bearings are water lubricated and the lube oil observation cannot be

performed.

ALTERNATE TEST: Other code required parameters being measured

will detect degradation of the mechanical

condition of the pumps.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P6

This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P7

SYSTEM: Standby Liquid Control (SLC)

PUMPS: SLC 11P-2A, B

CLASS:

FUNCTION: These pumps inject borated water into the reactor

vessel as an alternate means for negative

reactivity addition and reactor shutdown.

TEST REQUIREMENT: IWP-3500 specifies that a pump shall be run for

at least five minutes under stable conditions

before recording the required test data.

IWP-4600 specifies that flowrate shall be

measured using a rate or quantity meter installed

in the pump test circuit.

BASIS FOR RELIEF: The SLC test loop is not equipped with flow

instrumentation and the only practical means of determining flowrate is to monitor the change of level in a test tank from which water is being pumped. The installed test tank has a capacity of only 210 gallons and is not capable of accommodating 5 minutes of pump operation at

rated conditions (≥ 50 gpm).

ALTERNATE TESTING: The flowrate of the SLC pumps will be determined

by measuring the change in water level in the test tank during a period of pump operation at the reference discharge pressure over a period of

at least two (2) minutes.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

# Pump Relief Requests

NOTE P8

This relief request has been withcrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P9

SYSTEMS:

RHR Service Water (RHRSW)

Emergency Service Water (ESW)

PUMPS:

RHRSW 10P-1A, B, C, D

ESW 46P-2A, B

CLASS:

3

FUNCTION:

Provide emergency cooling water from the intake bay to various emergency heat exchangers and

backup injection points.

TEST REQUIREMENT:

IWP-4510 requires that, on a pump coupled to the driver, vibration measurements shall be taken on

the bearing housing near the coupling.

BASIS FOR RELIEF:

These pumps are of a vertical submerged openline shaft design with the pump bearings submerged and inaccessible below the floor slab. The bearing housing near the upper coupling, which is accessible, is in a confined area in close proximity to the rotating shaft and coupling. Access to this area is considered to present an unacceptable personnel safety hazard during vibration monitoring.

ASME/ANSI OM-1988a, Part 6, "Operation and Maintenance of Nuclear Power Plants", Paragraph 4.6.4(b) identifies the access problem associated with measuring vibration of vertical line shaft pumps and directs that measurements be taken on the upper motor bearing housing in three orthogonal directions. This Standard considers measuring in this manner an acceptable method for monitoring vibration.

ALTERNATE TESTING:

Vibration measurements on these pumps will be taken on the upper motor bearing housing per ASME/ANSI OM-1988a, Part 6, "Operation and Maintenance of Nuclear Power Plants", Paragraph 4.6.4(b). In addition, vibration measurements will comply with the applicable requirements of Paragraphs 4.6.1 and 5.1 of that standard. The vibration acceptance criteria will be established in accordance with Table 3a.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIK A

### Pump Relief Requests

NOTE P10

SYSTEM: High Pressure Coolant Injection

PUMPS: HPCI 23P-1M, B

CLASS:

FUNCTION: Provide high pressure coolant injection (ECCS) to

the reactor vessel under accident conditions.

TEST REQUIREMENT: IWP-3100 and Table IWP-3100-1 require that inlet

and differential pressures of each pump be

measured during inservice tests.

BASIS FOR RELIEF: There are no provisions for measuring the pressure in the connecting piping between the HPCI booster and main pumps. Since these pumps

are driven by a common driver and are connected in tandem, they are tested together simultaneously under the same test conditions (i.e. same flow rate and turbine speed, etc.). Therefore, measuring the inlet pressure of the booster pump and calculating the differential

pressure of both pumps will effectively verify operability and monitor the performance of the

pair.

ALTERNATE TESTING: During inservice testing of these pumps, the suction pressure of the booster pump will be measured and the differential pressure of the

measured and the differential pressure of the pair will be determined from measurements of the suction and discharge pressures of the booster and main pumps, respectively. The results of testing in this manner will be evaluated in accordance with IWP-3200 as if the pair were a

single multi-stage pump.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Sequests

NOTE P11

SYSTEM:

Core Spray

PUMPS:

14P-1A, B

CLASS:

2

FUNCTION:

Pump cooling water from the suppression pool to the reactor in the event of a LOCA.

TEST REQUIREMENT:

Per IWP-4120, the full-scale range of the pump inlet pressure instrument shall be three times the reference value or less.

BASIS FOR RELIEF:

The installed core spray pump inlet pressure indicators are designed to provide adequate inlet pressure indication during all expected operating conditions. The full-scale range, 60 psig, is sufficient for a post-accident condition when the torus is at the maximum accident pressure. This, however, exceeds the range limit for inlet pressure under the test condition (approx. 5 psig).

Suction pressure measurements serve two functions. First, they provide assurance that the prescribed NPSH requirements for the pumps are met. Secondly, they are used for determining pump differential pressure.

The installed gauges are calibrated to within  $\pm 2$  accuracy (FS), thus the maximum variation in measured suction pressure due to inaccuracy would be  $\pm 1.2$  psi. This is considered to be suitable for determining that adequate NPSH is available for proper pump operation.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

#### NOTE P13 (cont.)

Pump discharge pressure during testing is typically 300 psig. which results in a calculated differential pressure of approximately 295 psid. Given the accuracy of the discharge pressure measurement of 2.5 psi, the resultant maximum variation in calculated differential pressure will be 3.7 psi, or 1.25%. This is consistent with the requirements of Table IWP-4110-1 that only requires that instrument accuracy be better than 2% of full scale.

#### ALTERNATE TESTING:

Use existing vendor supplied inlet pressure indicators (as described above) for testing of the core spray pumps. (See Relief Request NOTE P16)

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P12

SYSTEM:

Standby Liquid Control (SLC)

PUMPS:

11P-2 A, B

CLASS:

FUNCTION:

These pumps inject borated water into the reactor vessel as an alternate means for negative reactivity addition and reactor shutdown.

TEST REQUIREMENT:

Per IWP-4120, the full-scale range of the pump inlet pressure instrument shall be three times the reference value or less.

BASIS FOR RELIEF:

The pump inlet pressure indicators are designed to provide adequate inlet pressure indication when pumping from the SLC storage tank. These instruments have a range of 0-30 psig and are calibrated to within ±2% accuracy. Thus, there is a potential for a variation of ±0.6 psi due to instrument accuracy. Since the SLC pumps are of the reciprocating positive displacement type, pump flowrate is not sensitive to pump differential pressure. In addition, the typical pump inlet pressure (approx. 1 psi) is less than 0.1% of the developed differential pressure (1279 psid). A variation of ±0.6 psi in the inlet pressure will not significantly affect pump parameters.

ALTERNATE TESTING:

Use existing vendor supplied inlet pressure indicators for the SLC pump flow test. (See

Relief Request NOTE P16)

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P13

SYSTEM: Standby Liquid Control (SLC)

PUMPS: 11P-2A.B

CLASS:

FUNCTION: These pumps inject borated water into the reactor

vessel as an alternate means for negative

reactivity addition and reactor shutdown.

IWP-4520(b), vibration measurement TEST REQUIREMENT: Per

instruments shall have a frequency response range from one half minimum to at least maximum pump

shaft rotational speed.

BASIS FOR RELIEF:

The speed of the SLC pump crank shaft is 520 RPM (8.67 Hz). For this running speed, the vibration instrument response range required by the Code is 4.3 to 17.4 Hz with accuracy to ±5% full scale meter amplitude. The instruments currently in use for monitoring vibration have a calibrated range of 6 to 500 Hz with accuracy to ± 5% full scale. Frequencies in the range below 6 Hz are filtered out to provide a reasonable and meaningful reading of the integrated output.

Vibration readings at frequencies less than shaft speed frequency are used primarily for identifying conditions that manifest themselves in an "oil-whip" phenomenon. For recipercating pumps, oil-whip is of no concern.

These instruments provide usable measurements ! that enable monitoring of changes in pump condition and allow for corrective action to be taken in the event of significant pump degradation - thus meeting the intent of the Code.

The vibration measurements will be taken using ALTERNATE TESTING: instrumentation capable of measuring vibration at

frequencies at or above 6.0 Hz. The data will be

evaluated per IWP-3200.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P14

PUMPS:

SYSTEMS:

All pumps in Program

CLASS:

2 and 3

Various

FUNCTION:

Various

TEST REQUIREMENT:

IWP-3300 and IWP-4310 requires that the temperature of all centrifugal pump bearings outside the main flowpath and of the main shaft bearings of reciprocating pumps shall be measured at points selected to be responsive to changes in the temperature of the bearings.

BASIS FOR RELIEF:

The data associated with bearing temperatures taken at one-year intervals provides little statistical basis for determining the incremental degradation of a bearing or any meaningful trending information or correlation.

In many cases pump bearings are water-cooled and thus, bearing temperature is a function of the temperature of the cooling medium, which can vary considerably.

Vibration measurements are a significantly more reliable indication of pump bearing degradation than are temperature measurements. All pumps in the program are subjected to vibration measurements in accordance with IWP-4500.

Although excessive bearing temperature is an indication of an imminent or existing bearing failure, it is highly unlikely that such a condition would go unnoticed during routine surveillance testing since it would manifest itself in other obvious indications such as audible noise, unusual vibration, increased motor current, etc.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

## NOTE P14 (cont.)

Any potential gain from taking bearing temperature measurements, which in most cases would be done locally using portable instrumentation, cannot offset the cost in terms of dilution of operator effort, distraction of operators from other primary duties, excessive operating periods for standby pumps, and unnecessary personnel radiation exposure.

#### ALTERNATE TESTING:

Vibration monitoring will be performed in accordance with IWP-4500 and Relief Request No. NOTE P15. Such vibration monitoring will provide adequate monitoring and evaluation of the material condition of the pump bearings.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

# Pump Relief Requests

NOTE P15

SYSTEMS:

Various

PUMPS:

Various centrifugal and rotary positive

displacement pumps

CLASS:

Various

FUNCTION:

This is a generic relief request.

TEST REQUIREMENTS:

Per IWP-4510, at least one displacement vibration amplitude (peak-to-peak composite) shall be read during each inservice test. The direction of displacement shall be measured in a plane approximately perpendicular to the rotating shaft, and in the horizontal or vertical direction that has the largest deflection for the particular pump installation.

Per IWP-3210, the allowable ranges of inservice test quantities in relation to the reference values are tabulated in Table IWP-3100-2.

BASIS FOR RELIEF:

Measuring vibration in velocity units rather than displacement is an industry-accepted practice considered to be more sensitive to small changes that are indicative of developing mechanical problems. Velocity measurements detect both high-amplitude vibration, characteristic of major mechanical problems, and low-amplitude vibration, caused by misalignment, imbalance, or minor bearing wear.

It is impractical to search for the direction with the largest deflection and procedurally return to that precise location on successive tests. In addition, the direction of maximum deflection may vary with the condition and age of the pump thus eliminating consistency between test data. Adapting this requirement to test procedures could cause confusion as to

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

## NOTE P15 (cont.)

the proper locations for measuring pump vibration. Also, comparing subsequent test data to reference test data taken at different locations does not provide a good measure of pump degradation.

ASME/ANSI OMa-1987, Operation and Maintenance Of Nuclear Power Plants, Part 6, Section 4.6.4 has adopted the concept of measuring vibration at two mutually perpendicular locations for inner pump bearings and comparing subsequent test data to the reference value at that specific location.

Measuring vibration in velocity units is permitted by the most recent version of OMb - 1989 - Standard For Inservice Testing At Nuclear Power Plants, Part 6.

NOTE:

This is considered to be an upgrade to the requirements presented in IWP-4510.

#### ALTERNATE TESTING:

Pump vibration measurements may be taken in either displacement or velocity units. Acceptance criteria for velocity measurements will conform to those set forth in OMb-1989, Part 6, Tables 3 and 3a.

For centrifugal and rotary (non-reciprocating) positive displacement pumps vibration readings will be taken in a plane perpendicular to the operating shaft in two (2) mutually perpendicular directions. Test data shall be evaluated per IWP-3100 with successive vibration readings compared to reference values previously taken at that specific location.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

# Pump Relief Requests

NOTE P16

SYSTEMS:

Various

PUMPS:

Various

CLASS:

Various

FUNCTION:

This is a generic relief request.

TEST REQUIREMENT:

Per IWP-4210, if the presence or absence of liquid in a gage line could produce a difference of more than 0.25% in the indicated value of the measured pressure, means shall be provided to ensure or determine the presence or absence of liquid as required for the static correction used.

BASIS FOR RELIEF:

When this requirement is applied to the measurement of pump suction pressure where measured pressures are at relative low levels, the 0.25% limit is overly restrictive and oftentimes results in complicated venting procedures and unnecessary health physics risks associated with handling and disposal of radioactive contaminated water with no commensurate gain or improvement of test reliability.

Normally, the only quantitative use of suction pressure measurements, where significant accuracy is required, is in determining pump differential pressure or head. In most cases the pump discharge pressure exceeds the suction pressure by at least a factor of five (5). This being the case, a 0.25% error introduced into the suction pressure measurement results in an error of 0.05% in the differential pressure calculation. This is insignificant in light of the potential 6% error allowance applied to both the suction and discharge pressure instruments (Ref IWP-4110).

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P16 (cont.)

ALTERNATE TESTING:

If the presence or absence of liquid in a gage line used for sensing pump suction pressure could produce a difference of more than 0.25% in the calculated value of the pump differential pressure, means shall be provided to ensure or determine the presence or absence of liquid as required for the static correction used.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P17

SYSTEMS: Various

PUMPS: This is a generic relief request.

CLASS: Various

FUNCTION: Various

TEST REQUIREMENT: IWP-4120 requires that the full-scale range of

each instrument shall be three time the reference

value or less.

BASIS FOR RELIEF: In several instances instruments used to measure

pump parameters use digital readouts. Although these instruments are highly accurate and suitable for use, they are virtually unlimited in range and thus do not meet the Code requirement.

ASME/ANSI OM-1987, Part 6, Paragraph 4.6.1.2 allows the use of digital instruments with

limiting provisions.

ALTERNATE TESTING: Digital instruments may be used during pump testing provided that the reference value shall

testing provided that the reference value shall not exceed 70% of the calibrated range of the

instrument.

Digital instruments shall have an accuracy of ±2 percent (±5 percent for vibration) over the

calibrated range of the instrument.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX A

## Pump Relief Requests

NOTE P18

This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

VALVE TESTING PROGRAM

# JAMES A. FITZPATRICK NUCLEAR POWER PLANT

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

### APPENDIX B

### VALVE TESTING PROGRAM

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Valve Actu												
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Valve Table.			* * *		* * *		1. 1. 2. 1.			 * * *	* * * * *	92
Cold Shutdow	n Justifi	catio	n	i.						 	1	80
CS1: Read	tor Water	Reci	rcu	lati	on.					 	1	8.0
CS2: Resi	dual Heat	Remo	val							 	1	80
	dual Heat											
	tor Build											
CS5: Read	tor Build	ling (	clos	ed I	COOD	Coo	ling			 	1	09
CS6: HPCI										 	1	10
	rol Rod D											
CS8: DELI	ETED	TTAG	ray ca.	A. SEE SALA	A. 107 60			1010	1100		. 1	11
	lwater											
	tainment \											
	ETED											
	steam											
CS13: Mair	steam									 		12
CS14: Read	ctor Build	ling (	clos	ed 1	Joop	Coo	ling			 	1	12
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# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

### APPENDIX B

### VALVE TESTING PROGRAM

### Table of Contents

### Relief Requests (Cont'd)

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NOTE	V15:	WITHDRAWN
NOTE	V16:	WITHDRAWN
NOTE	V17:	HPCI
NOTE	V18:	WITHDRAWN
NOTE	V19:	Containment Isolation
NOTE		WITHDRAWN
NOTE	10 miles (100 miles)	WITHDRAWN138
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NOTE	12.000.000.000.000.000	WITHDRAWN140
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27.00 30 300	V38:	WITHDRAWN159
	V39:	WITHDRAWN160
21.00	V40:	WITHDRAWN161
9.5 10 00 000	V41:	WITHDRAWN162
	V42:	WITHDRAWN
5 C 10 10 10 100	V43:	WITHDRAWN164
	V44:	WITHDRAWN165
NOTE	V45:	WITHDRAWN166
		Containment Isolation Valves
A	: V47:	High Pressure Coolant Injection
- A 1 10 10 10 100	V48:	
	V49:	
77.77	V50:	
	V51:	Generic - Cold Shutdown Testing
	V52:	
NOTE	V53:	RHR Service Water

# JAMES A. FITZPATRICK NUCLEAR POWER PLANT

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

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### VALVE TESTING PROGRAM

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### Relief Requests (Cont'd)

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NOTE	V59:	Main Steam	4
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# JAMES A. FITZPATRICK NUCLEAR POWER PLANT

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

### VALVE TABLE EXPLANATION

### Summary of Information Provided

The Valve Table is sorted by system number then drawing number and provides the following information:

- \* Individual valve identifier
- \* Drawing coordinates
- \* Section XI ISI Classification
- \* Section XI IWV category
- \* Nominal size
- \* Valve type
- \* Actuator type
- \* Section XI test required
- \* Relief request (RR)/cold shutdown (CS) justification
- \* Alternate test
- \* Remarks

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

### APPENDIX B

### Cold Shutdown Justification

Notes CSXX refer to cold shutdown justifications which provide the justification for testing affected components at cold shutdown instead of every three months. (Refer to Relief Request NOTE V51) The Cold Shutdown Justifications provide the following information:

- \* System
- \* Individual valve identifier
- \* Section XI category
- \* Safety function
- \* Justification

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

### Valve Rollief Requests

Notes VXX refer to Relief Requests for the Valve Testing Program. The Valve Relief Requests provide the following information:

- \* System
- \* Individual valve identifier
- \* Section XI category
- \* ISI Classification
- \* Safety Function
- \* Test requirement from which relief is requested
- \* Basis for relief
- \* Alternate testing

### INSERVICE TESTING PROGRAM FOR VUMPS AND VALVES

### APPENDIX B

#### VALVE SYMBOLS

### Valve Types

AN Angle valve
BF Butterfly valve
BK Ball check
BL Ball valve
CK Swing check
GA Gate valve
GL Globe valve
LK Lift check
NK Non-return check
PG Plug valve
RL Relief valve
SC Stop check
SK Spring check
TK Testable check

### Valve Actuator Types

WK Wafer Check XP Explosive valve

AO Air operator
EH Electro-hydraulic
HO Hydraulic operator
MA Manual operator
MO Motor operator
PA Pilot actuated
SA Self actuated
SO Solenoid operator
SP Spring operator
SQ Squib actuator

# JAMES A. FITZPATRICK NUCLEAR POWER PLANT

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

### APPENDIX B

### Test Method

TS	Stroke time measured during valve exercising	IWV-3413
TM	Stroke time measured during valve exercising	IWV-3413
FS	Full stroke exercise	IWV-3412
FC	Fail-safe to close position	IWV-3415
FO	Fail-safe to open position	IWV-3415
PE	Part al stroke exercise	IWV-3412
LK	Leak test	IWV-3420
LJ	Leak test per 10CFR50 Appendix J Type :	
RL	Relief valve test	IWV-3512
PI	Remote position indication verification	IWV-3300
DA	Disassemble and inspect per relief request	
SP	Special test (Refer to relief request)	
XP	Explosively actuated valve test	IWV-3610
FF	Forward flow check valve test	IWV-3522
RF	Reverse flow check valve test	IWV-3522
PF	Partial flow check valve test	
MS	Manual stroke test (non-intrusive)	IWV-352?
ME	Exercising check valves using manual operator	IWV-3522

### Test Frequency

-1	Quarterly	-5	2 Years				
-2	Cold Shutdown	-6	Special	Test	per	Relief	Request
-3	Refueling	-7	Monthly				
-4	TWU-3511/3610						

TABLE

P1-3

TM-1

2 8

SYSTEM: Standby Gas Treatment - SYSTEM ID: 01-125 VALVE ID DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. X1 TEST RR / CS ALTERNATE TEST REMARKS TM-1 01-125MOV-100A C-6 2 B 4.00 BF P1-3 TM-T MO 01-125MOV-1008 F-6 2 B 4.00 P1-3 TM-1 24.00 91-12540V-11 G-8 P1-3 TM-1

MO

01-125MOV-14A D-7 P1-3 TM-1 MO 2 B 24.00 01-125MOV-14B E-7 P1-3 TM-1 24.00 01-125MOV-15A D-3 2 B P1-3 TH-T 01-125MOV-158 F-3 2 B 24.00 BF P1-3

24.00

24.00

BF

REV. NO: 5

01-125MOV-12 F-8

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#### VALVE TABLE

SYSTEM: Automatic Depressurization System - SYSTEM ID: 02

DRAWING: FM-29A

21.51E-10	DRC 10-08	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS
	H-7	2	c	3.00	CK	SA	MS-2	V58		
02RV-1	н-7	2	c	3.00	CK	SA	MS-2	V58		
02RV-10	н-7	2	c	3.00	CK	SA	MS-2	V58		
02RV-11	н-7	2	c	3.00	cr	SA	MS-2	V58		
02RV-2	в-7	2	c	3.00	СК	SA	MS-2	v58		
02RV-3	н-7	2	c	3.00	ск	SA	MS-Z	V58		
02RV-5	н-7	2	c	3.00	CK	SA	MS-2	V58		
02RV-6	н-7	2	c	3.00	СК	SA	MS-2	V58		
02RV-7	н-7	2	c	3.00	СК	SA	MS-2	V58		
02RV-71A	6-6	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1140 PSIG
						SA AO	FS-1	V27	fS-3	VALVE SETPOINT-1140 PSIG
02RV-716	6-6	4	BC	6.00	RL	38 80	RL-4			
02RV-71C	G-6	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1140 PS16
				6.00	RL	SA AO	FS-1	W27	FS-3	VALVE SETPOINT-1105 PSIG
02RV-71D	F-6	1	BC	0.00			RL-4			

### VALVE TABLE

SYSTEM: Automatic Depressurization System - SYSTEM 10: P2

DRAWING: FM-29A

varve 10	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS
02RV-71E	f-7	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1105 PSIG
02RV-71F	F-7	1	вс	6.00	RL	SA AO	FS-1 RL-4	V27	FE-3	VALVE SETPOINT-1140 PSIG
02RV-71G	G-7	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1140 PSIG
02RV-71H	6-7	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1140 PSIG
02RV-71J	6-7	1	BC	6.00	RL	SA AD	FS-1 RL-4	V27	FS-3	VALVE SETPOINT-1149 PSIG
02RV-71K	G-6	1	BC	6.00	RL	SA AO	FS-1 RL-4	V27	fS-3	VALVE SETPOINT-1090 PSIG
02RV-71L		1	8C	6.00	RL	SA AO	FS-1 RL-4	¥27	FS-3	VALVE SETPOINT-1090 PSIG
02RV-8	н-7	2	c	3.00	CK	SA	MS-2	V58		
02RV-9	н-7_	2	c	3.00	EX	SA	MS-2	V58		
02VB-1	н-8	2	С	10.00	£K.	SA	мs-2	V58		
02VB-10	н-8	2	c	10.00	CK	SA	MS-2	V58		and the second

#### VALVE TABLE

SYSTEM: Automatic Depressurization System - SYSTEM ID: 02

DRAWING: FM-29A

	DWG CO-OR		VALVE CATEGORY		VALVE TYPE	ACTUATOR TYPE		RR / CS ALTERNATE TEST PEMARKS
02VB-11	н-8	2	С	10.00	CK	SA	MS-2	V58
02VB-2	н-8	2	C	10,00	CK	SA	MS-Z	V58
C2VB-3	н-8	2	c	10.00	18	SA	MS-2	V58
02V8-4	н-8	2	c	10.00	CK	SA	MS-2	V58
02VB-5	н-8	2	c	10.00	CK	SA	MS-2	V58
02V8-6	н-8	2	c	10.00	CK	SA	MS-2	V58
02V8-7	н-8	2	c	10.00	СК	SA	MS-2	V58
GEVB-8	н-8	2	c	10.00	CK	SA	MS-2	V58
02VB-9	н-8	2	¢	10.00	CK	SA	MS-2	V58

#### VALVE TABLE

SYSTEM: Reactor Water Recirculation - SYSTEM ID: 02-2

DRAWING: FM-26A

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	S12E (1N)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS
02-2A0V-39		1		0.75	GA	AO	TH-1 FC-1	V29		
							P1-3			
							LJ-3			
02-2A0V-40	F-2	1	A	0.75	GA	A0	TM-1	V29		
UZ ZNOV NO							FC-1			
							P1-3			
							13-3			
02-2EFV-PS-128A	8-6	4	AC	1.00	RK	SA	LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
										THE TAX AND ARES ON EMPTER TIME
02-2EFV-PS-1288	8-6	1	AC	1.00	BK	SA	1K-1	V28	1K-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
								V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-2EFV-PT-24A	C-3	1	AC	1.00	BK	SA	LK-1	450		EDLEC TOWNSTON OF PROPERTY OF
22 222 27 218			AC	1.00	BK	SA	LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-2EFV-PT-248	C-0		AC.	1.00			1K-3			
02-2EFV-PT-25A	r-3	1	AC	1.00	BK	SA	LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
OF FELLALL CON							LK-3			
02-2EFV-PT-258	C-8	1	AC	1.00	BX	SA	LX-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
									The State of the S	
02-2RWR-13A	C-3	1 :	AC	0.75	SK	SA	RF-1	¥3	LJ-3	
							F3-3			

#### VALVE TABLE

SYSTEM: Reactor Water Recirculation - SYSTEM ID: 02-2

DRAWING: FM-26A

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS	ALTERNATE TEST	REMARKS
02-2RMR-138		1		0.75	SK	SA	RF-1 LJ-3	ν1	LJ-3	
								V29		
02-2sov-001	0-3	1	A	0.75	GL	SO SO	TM-1 FC-1	454		
							P1-3			
							LJ-3			
				0.75	GL	so	TM-1	V29		
02-250V-002	0-8	1	A de la company	0.75	tot.		FC-1			
							P1-3			
							1.3-3			
		10		1.00	BK	SA	LK-1	V28	14-3	VALVE ISOLATES ON EXCESS FLOW
022EFV1DPT111A	E-3	1	AC	1.00	DA.	34	LK-3			
022EFV10PT111B	E-8	3	AC	1.00	BK	SA	£K-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
000000000000000000000000000000000000000	F-3		40	1.00	BK	SA	LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV1FT110A	1-3		AC.	1,00			LK-3			
										THE RESIDENCE OF THESE PROPERTY.
022EFV1FT110C	0-3	1	AC	1.00	BK	SA	ŁK-1	V28	LK-3	VALVE IS PLATES ON EXCESS FLOW
							LK-3			
022EFV1FT110E	F-7	1	AC	1.00	BK	SA	LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
OCCEPATELLION							LK-3			
								1/10	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV1FT110G	D-8	1	AC	1.00	BK	SA	LK-1 LK-3	V28	26.03	THEFE COURTED ON CHICAGO TOWN
							44.0			

#### VALVE TABLE

SYSTEM: Reactor Water Recirculation - SYSTEM ID: 02-2

DRAWING: FM-26A

VALVE ID			VALVE CATEGORY							REMARKS
	E-3	1	AC	1.00	8K	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV2DPT111B	E-8	1	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON "MCESS FLOW
022EFV2FT110A	F-3	•	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV2F1110C	0-3		AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV2FT110E	F-8		AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
022EFV2FT110G	0-8	1	AC	1.00	BK	SA	£K-1 £K-3	V28	tx-3	VALVE ISOLATES ON EXCESS FLOW
02MOV-53A	C-3	1	В	28.00	GA	МЭ	TM-2 P1-3	CS1		
02MOV-538	C-7	1	В	28.00	GA	МО	TM-2 P1-3	CS1		

#### VALVE TABLE

SYSTEM: Nuclear Boiler Vessel Instruments - SYSTEM ID: 02-3

VALVE ID			VALVE CATEGORY							
02-3EFV-11	F-7	1	AC	1.06	ВК	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-13A	E-7	1	AC	1.00	8K	SA	1K-1 LK-3	v28	18-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-13B	E-4	,	AC	1.00	BK	SA	£K-1 £K-3	V28	£K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-15A	€-7	1	AC	1.00	Вк	SA	LK-1 LK-3	V28	±K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-15B	€-4	1	AC	1.00	BK	SA	1K-1 1K-3	V28	t*-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-15N	B-7	1	AC	1.00	BK	SA	£K-1 £K-3	V28	1K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-17A	p-7	1	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-178	D-4	1	AC	1.00	ВК	SA	£K-1 £K-3	vzs	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-19A	D-7	1	AC	1 00	BK	SA	LK-1 LK-3	V28	£K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-198	D-4	1	AC	1.00	BK	SA	LK-1 LK-3	V28	1X-3	VALVE ISOLATES ON EXCESS FLOW

#### VALVE TABLE

SYSTEM: Nuclear Boiler Vessel Instruments - SYSTEM 10: 02-3

VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS	ALTERNATE TEST	REMARKS
02-3EFV-21A	н-5	1	AC	1.00	ВК	SA	LK-1 LK-3	V28	£K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-21B	c-7	1	AC	1.00	ВК	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-21C	C-4	1	AC	1.00	SK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-21D	н-4	1	AC	1.00	ВК	SA	LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-23	F-7	1	AC	1.00	BK.	SA	EK-1 EK-3	¥28.	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-23A	н-5	1	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-23B	D-7	1	AC	1.00	BK	SA	LK-1 LK-3	V28	tx-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-23C	0-4	1	AC	1.00	BK	SA	LK-1 LK-3	V28	1.K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-23D	4-4	1	AC	1.00	BK	SA	LK-1 LK-3	V28	TK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-25	C-7	1	AC	1.00	BK	SA	LK-1 LK-3	V28	£K-3	VALVE ISOLATES ON EXCESS FLOW

#### VALVE TABLE

SYSTEM: Nuclear Boiler Vessel Instruments - SYSTEM ID: 02-3

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS
02-3EFV-31A	н-5	1	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-318	н-5	1	AC	1.00	ВК	SA	1K-1 1K-3	V28	1X-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31C	н-5	1	AC	1.00	BK	SA	ix-1 ix-3	V28	ικ-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31D	к-5	-1	AC	1.00	ВК	SA	EK-1 EK-3	v28	£K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31E	D-7	1	AC	1.00	өк	SA	1K-1 1K-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31F	н-5	1	AC	1.00	6K	SA	LK-1 LK-3	V28	(K-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31G	N-5	1	AC	1.00	ВК	SA	LK-1 LK-3	v28	£K-3.	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31H	н-5	1	AC	1.00	BK	SA	LK-1 LK-3	V28	FK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31J	H-4	1	AC	1.00	BK	SA	£K-1 £K-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31K	H-4	1	AC	1.00	BK	SA	LK-1 LK-3	V28	£A-3	VALVE ISOLATES ON EXCESS FLOW

#### VALVE TABLE

SYSTEM: Nuclear Boiler Vessel Instruments - SYSTEM ID: 02-3

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS	ALTERNATE TEST	REMARKS
02-3EFV-31L	H-4	1	AC	1.00	8K	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31M	p-4	1	AC	1.00	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31N	н-4	1	AC	1.00	BK	SA	£K-1 £K-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31P	H-4	1	AC	1.00	ВК	SA	(K-1 (K-3	v28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31R	н-4	1	AC	1.00	ВК	SA	EK-1 EK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-31S	H-4	1	AC	1.60	BK	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
02-3EFV-33	8-4	1	AC	1.00	ВК	SA	LK-1 LK-3	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW

#### VALVE TABLE

SYSTEM: Control Rod Drive - SYSTEM ID: 03

DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS FS-6 TM-1 V2 1.00 03A9V-126 V2 F0-6 FO-1 FS-6 ¥2 · TM-1 AO GA 1.00 03AOV-127 ¥2: F0-6 FO-1 TECH SPEC STROKE TIME LIMIT-30 SEC 15-1 AO 1.00 GA 2 8 03AOV-32 FC-1 P1-3 TECH SPEC STROKE TIME LIMIT-30 SEC TS-1 2.00 03AOV-33 FC-1 P1-3 TECH SPEC STROKE TIME LIMIT-30 SEC 15-1 AG GA 1.00 Z . B 03AOV-34 FC-1 P1-3 TECH SPEC STROKE TIME LIMIT-30 SEC 15-1 AO. 2.00 GA 03A0V-35 FC-1 P1-3 TECH SPEC STROKE TIME LIMIT-30 SEC TS-1 AC 1.00 H-6 03AOV-36 FC-1 P1-3 TECH SPEC STROKE TIME LIMIT-30 SEC TS-1 AD 2.00 03AOV-37 FC-1

P1-3

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DRAWING: FM-278

#### VALVE TABLE

DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. X1 TEST RR / CS ALTERNATE TEST REMARKS VALVE ID TECH SPEC STROKE TIME LIMIT-30 SEC. 0.0 TS-1 5.00 GB 93A0V-38 H-6 FC-1 P1-3 15-1 YECH SPEC STROKE TIME LIMIT-30 SEC 2.00 03ACY-39 F-6 2 B FC-1 P1-3

03HCU-115 C-4 2 C 0.75 BK SA RF-2 CS7

FF-1

V2

FF-6

03HCU-138 C-4 2 C 0.75 BK SA RF-1 REVERSE FLOW TESTED VIA ROD MOTION

0.75

03HCU-114

SYSTEM: Control Rad Drive - SYSTEM ID: 03

0-4

2 C

DRAWING: FM-275

#### VALVE TABLE

SYSTEM: Traveling In-Core Probe - SYSTEM 10: 07

DRAWING: FM-119A

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	512E (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERNATE TEST REMARKS
07EV-104A			D	0.37	ХÞ	SQ	XP-4	
07EV-1048	F-4	2	D	0.37	XP	SQ	хр-4	
07EV-104C	F 4	2	D	0.37	XP	50	хр-4	
07SOV-104A	f-5	2	A	0.37	BL	50	TM-1 FC-1 P1-3 LJ-3	V50
07SOV-104B	F-4	2	A	0.37	BL	50	TM-1 FC-1 P1-3 LJ-3	v50
07sov - 104c	f-4	2	A	0.37	BL.	SO	TM-1 FC-1 PI-3 LJ-3	v50

### VALVE TABLE

SYSTEM: Residual Heat Removal - SYSTEM ID: 10 DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. X1 TEST RR / CS ALTERNATE TEST REMARKS DA-6 V60 FS-2 SA AD 24.00 F-6 1 AC 10A0V-68A CS2 RF-2 LK-3 DA-6 V60 FS-2 SA AD 24.00 TK F-5 1 AC 10A0V-68B CS2 RF-2 LK-3 P1 TM-1 20.00 10MOV-13A C-6 P1-3 TM-1 MO 20.00 2 B 10MOV-138 P1-3 TM-1 GA 20.00 2 8 10MOV-13C P1-3 TM-1 MO 20.00 GA 2 B 10MOV-13D C-5 P1-3 TM-1 GA 20.00 2 8 C-6 10MOV-15A P1-3 TM-1 20.00 2 B 10MOV-15B C-4 P1-3 TM-1 GA 20.00 2 8 C-6 10MOV-15C P1-3

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DRAWING: FM-20A

#### VALVE TABLE

DRAWING: FM-20A SYSTEM: Residual Heat Removal - SYSTEM ID: 10 DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS TM-1 20.00 GA C-4 2 B 10MOV-150 P1-3 TM-1 D-8 2 B 10MOV-16A P1-3 TM-1 4.00 10MOV-168 D-3 2 B P1-3 LK-3 SATISFIED BY LJ-3 PER EVALUATION ES3 15-2 20.00 GA D-5 1 A 10MOV-17 TM-2 CS3 P1-3 LK-3 LJ-3 LK-3 SATISFIED BY LJ-3 PER EVALUATION £\$3 GA 15-2 E-5 1 A 20.00 10MOV-18 TM-2 CS3 PI-3 LK-3 11-3 1K-3 SATISFIED BY LJ-3 PER EVALUATION TS-1 F-8 1 A 24.00 10MOV-25A TM-1 P1-3 LK-3 LJ-3 LK-3 SATISFIED BY LJ-3 PER EVALUATION TS-1 24.00 F-3 1 A 10MOV-25B TM-1 P1-3 LK-3 1.1-3 PAGE 57 OF 192 REV. NO: 5

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JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

# VALVE TABLE

DRAWING: FM-20A

SYSTEM: Residual Heat Removal - SYSTEM 10: 10

VALVE 1D	-02 SMG	DWG CO-OR CLASS VALVE CATEGORY	VALVE	SIZE (IN)	VALVE TY	SIZE (IN) VALVE TYPE ACTUATOR TYPE	PE SECT. XI TEST		RR / CS ALTERNATE TEST REMARKS	I REMARKS	
10MOV-26A	2-5	2	×	10.00	5	MO	1-27				
							P1-3				
							1.1-3	V19			
10MOV-268	7-9	2	×¢	10.00	CA	940	15-1				
							TM-1				
							p1-3				
							1,4-3	V19			
ACTOR OF A	0			18.00	AN	OM	15-1				
IOMOV-ZER	0	1		20.70			TM-1				
							P1-3				
							1.0-3				
10MDV-278	1.3	-	A	18,00	AN	MO	1.5-1				
							TM-1				
							P1-3				
							11-3				
A Property of the A	N			10.00	13	G	15-1				
10MOV-51A	0.5	7	£	10.00	O.F.						
							- MI				
							p1-3				
							1.1-3	V19			
10w0V-31B	5-3	2	×	10.00	ĕ	MO	15-1				
							IN-1				
							P1-3				
							14-3	V19			

### VALVE TABLE

DRAWING: FM-20A
SYSTEM: Residual Heat Removal - SYSTEM ID: 10

SARIEM: MERICON	t near wemen								
VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERNATE TEST REMARKS	
					GL	мо	TS-1	KK / LS ALTERNATE LESS	1
10MOV-34A	E-7	2	8	14.00	tet.		TM-1		
							P1-3		
				14.00	GL	MO	15-1		
10MOV-348	E-3	2	6	14,00			14-1		ľ
							P1-3		
		2		4.00	GL	MO	TS-1		
10MOV-38A	€-7	-					TM-1		
							P1-3		
							1.1-3	V19	
10MOV-388	E-4	2	A	4.00	GL	MO	15-1		
TOMOR SCO							1**-1		
							P1-3	V19	
							LJ-3		
							TM-1		
10MOV-39A	E-8	2	A	16.00	**	MO	P1-3		
							LJ-3	V19	
						MO	TH-1		
10MOV-39B	E-3	2	A	16.00	GL.	100	P1-3		
							LJ-3	V19	
				20.00	GL	MO	TM-1		
10MOV-66A	D-8	2	8	20.00			P1-3		

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#### VALVE TABLE

SYSTEM: Residual Heat Removal - SYSTEM ID: 10

DRAWING: FM-20A

VALVE 10	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (1N)	VALVE TYPE				ALTERNATE TEST	
10MOV-668	0-3	2	В	20.00	GL	МО	TM-1 PI-3			
10RHR-262	н-3	2	c	4.00	CK	SA	RF-1			
10RHR-277	G-8	2	c	4,00	EK	SA	RF-1			
10RHR-42A	C-3	2	c	16.00	CK	SA	FF-1 RF-1			
10RHR-42B	c-3	2	c	16.00	CK	SA	FF-1 RF-1			
10RHR-42C	p-5	2	ε	16.00	СК	SA	FF-1 RF-1			
10RHR-42D	C-3	2	c	16.00	СК	SA	7F-1 RF-1			
10RHR-52A	G-6	2	A	2.00	GA	МА	1.1-3	V19		
10RHR-528	6-5	2	A	2.00	GA	НА	LJ-3	V19		
10RHR-64A	C-8	2	c	3.00	СК	SA	FF-1 PF-1			
							RF-1			
10RHR-64B	C-3	2	C	3.00	CK	SA	FF-1 PF-1			
							RF-1			

#### VALVE TABLE

SYSTEM: Residual Heat Removal - SYSTEM ID: 10

DRAWING: FM-20A

	DWG CO-OR		VALVE CATEGORY							**********	
	D-8	2			CK	SA	FF-1 PF-1 RF-1				1
10RHR-64D	D-3	2	С	3.00	СК	SA	FF-1 PF-1 RF-1				-
10RHR-95A	E-4	2	С	0.75	SK	SA	RF-1	V56	RF-3		
*ORHR-958	8-5	2	c	0.75	SK	SA	RF-1	V56	RF-3		
10SV-35.*	E-8	2	c	1.00	RL	SA	RL-4				
10SV-35B	E-3	2	c	1.00	RL	SÁ	RL-4				
10SV-40	D-5	2	c	1.00	RL	SA	RL-4				
10SV-44	н-3	2	c	1.00	RL	SA	RL-4				

#### VALVE TABLE

SYSTEM: Residual Heat Removal - SYSTEM ID:

DRAWING: FM-208

VALVE ID				VALVE CATEGORY								
10MOV-89			3	в	16.00	GA	MG	TM-1 PI-3				
10MOV-89	В	ε-5	3	8	16.00	GA	мо	TM-1 PI-3				
10RHR-14	A	B-7	3	c	12.00	ск	SA	FF-1 RF-1				
10RHR-14	6	8-4	3	С	12.00	СК	SA	FF-1				
10RHR-14	ć	C-7	3	c	12.00	CK	SA	RF-1 FF-1				
								RF-1 IM				
10RHR - 14	0	C-4	3	C	12.00	CK	SA	FF-1 RF-1				
10sov-10	)1A	B-6	3	6	0.75	GE	50	TM-1 FO-1	V53			
10SOV-10	18	B-5	3	В	0.75	GL	so	FF-3	V53			
								FO-1 FF-3				
10SOV-10	)1C	C-6	3	В	0.75	GL	50	TM-1 F0-1 FF-3	V53			

VALVE TABLE

SYSTEM: Residual Heat Removal - SYSTEM ID: 10

DRAWING: FM-208

VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	S12E (1N)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS	ALTERNATE TEST KEMAKS
1050V-101D	C-5	3	8	0.75	GL	50	TM-1 FO-1 FF-3	V53	

#### VALVE TABLE

RL-4

SYSTEM: Standby Liquid Control - SYSTEM 10: 11

E-4

2 C

DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. X1 TEST RR / CS ALTERNATE TEST REMARKS VALVE ID XP-4 1.50 11EV-14A D-6 1 0 XP-4 1.50 SQ 11EV-148 8-6 1 0 V5 FF-3 FF-1 SA C-7 1 AC 1.50 11SLC-16 RF-1 V5 LJ-3 LJ-3 SA FF-1 V5 FF-3 1.50 1 AC SK 11SLC-17 D-7 RF-1 VS. 11.3 LJ-3 FF-T 1.50 SK SA 2 6 11SLE-43A 0-6 RF-1 1.50 SK SA FF-1 2 6 11SLC-438 8-6 RF-1 R1 -4 1.00 SA 2 € 115V-39A D-4

1.00

11SV-398

DRAWING: FM-21A

#### VALVE TABLE

SYSTEM: Reactor Water Clean Up System - SYSTEM ID: 12

VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	S1ZE (16)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS		
12MOV-15	E-8				GA		TS-1 P1-3					
							i.i-3					
12MOV-18	E-7	1	A	6.00	GA	MO	TS-1					
							P1-3 L1-3	V19				
				4.00	(jA	мо	15-1					
12MOV-69	н-7		A	~ 07			P1-3					
							11-3	V19				

JAMES A. FITZPATRICK MUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

VALVE TABLE

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13	
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0: 13	
10: 13	
4 ID: 13	
EM 10: 13	
TEM 10: 13	
PSTEM ID: 13	
SYSTEM ID: 13	
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DRAWING: FM-22A

SYSIEM: Reactor Core Isolation Cooling .	Core Isolat	ion Cook	ing · SYSTEM ID: 13	13						DRAWING: 5M	G: 58
VA. VE 10	DWG CO-OR CLASS	CLASS	VALVE CATEGORY	SIZE (IN)	E TYPE	ACTUATOR TYPE	SECT. XI TEST	ST RR / CS	ALTERNATE TEST	取E 随為限度 S	
13EFV-01A	6-7	-	AC	1.00	×	ā	LK-1 LK-3	V28	18/3	VALVE ISOLATES OR EXCESS FLOM	
13EFV-018	6-7		AE	1.00	ă	15	LK-1 LK-3	V28	1.8-3	VALVE ISOLATES ON EXCESS FLOW	
13EFV-02A	£-0		AC	1.00	ä,	*5	LK-1 LK-3	W28	18-3	VALVE ISOLATES ON EXCESS FLOM	
13Efv-028	1.7		AC	1.00	BK	SA	LK-1 LK-3	V28	E 3	VALVE ISOLATES ON EXCESS FLOW	
13MOV- 15	t - 7		4	3.00	6.8	0	15-1	N39			
13MOV-16	4-7	1	<	3.00	EA.	HO	75-4 P1-3 LJ-3	416			
13MGV-21	4.5	-	4	7.00	5	MO	P1-3	61.0			
13MOV-27	5.	~	œ	2.06	ğ	NO.	15-14 PI-3				
13MOV-41	2-0	2	g	90.9	5	МО	18-14 18-14				

### VALVE TABLE

SYSTEM: Reactor Core Isolation Cooling - SYSTEM ID: 13

DRAWING: FM-22A

VALVE 10	DUG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST REMARKS
13RC1C-4	D-6				LK		RF-1 LJ-3	V6	LJ-3
13RCIC-5	C-6	2	AC	8.00	LK	SA	RF-1 1.J-3	V6	u-3
13RCIC-7	£-7	2	С	2.00	sc	SA MA	мЕ-1		

#### VALVE TABLE

SYSTEM: Core Spray - SYSTEM ID: 14

DRAWING: FM-23A

VALVE				VALVE CATEGORY								REMARKS
14A0V-	13A	F-5				TK	SA	AO			FF-3	
									EX-3			
										V57	FF-3	
14AOV-	138	F-6	1	AC	10.00	TK	SA I	AU	PE-2 FF-3	A31		
									LK-3			
									PI			
14CSP-	10A	D-8	2	c	12.00	CK	SA		FF-1			
14ESP-	-108	0-3	2	c	12.00	СК	SA		FF-1			
14CSP	-62A	E-7	2	c	1.00	SK	SA		RF-1	V55	DA-6	
14CSP	-628	E-3	2	c	1.00	SK	SA		RF-1	V55	DA-6	
14CSP	-76A	€-7	2	c	2.00	SK	SA		RF-1			
14CSP	-768	F-4	2	c	2.00	SK	SA		RF-1			
14EFV	-31A	E-4		AC	1.00	8K	SA		LK-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
									LK-3			
14EFV	-318	E-4	1	AC	1.00	8K	SA		LK-1	V28	LK-D	VALVE ISOLATES ON EXCESS FLOW
									1K-3			
14MOV	-11A	F-7	1	Α	10.00	GA	HO		IM-1			
									P1-3			
									LJ-3			

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ķħ. JAMES A. FITZPATRICK NUCLEAR POWEN PLANT INSERVICE TESTING PROGRAM FOR PUNDS AND VALVE

VALVE TABLE

DRAWING: FM-23A

SYSTEM: Core Spray - SYSTEM IB: 14

		CVALUATION	M 110		-			
		ER CVALL	EN EVALLE					
		200	M					
		8 150	81160					
REMBERS		18-3 SALISTED 8Y 1J-3 PER	ER-3 SATISFIED EY LL-3 FER EVALUATION					
ALTERNATE TEST								
S								
7 88								
SECT. AT TEST								
3601.	F1-3	18 18 18 18 18 18 18 18 18 18 18 18 18 1	# 1 × 3 × 3 × 3 × 3 × 3 × 3 × 3 × 3 × 3 ×	15 <u>q</u>	\$1 45 \$2 44 4 44	F 19	1M-1 P1-3	¥
ACTUATOR 179E								
ACTUATO	g.	0	g.	¥	ğ	ŷ.	Q.	2
1496								
VAL VE	5	5	y	ø	ß	5	5	5
VALVE CATEGORY SIZE (IN) VALVE TYPE	16.00	10.00	10.00	8.00	8.00	3.00	3.00	16.00
RCY SE	Ot .	10	2	an'	ei ei	10	10	
CATEGO								
VALVE	*	*	*		10	60	90	60
CLASS				N	N	2	nu	N.
DAG CO-OR CLASS	4	9	1	2-4	8/5 56-	E-7	E-3	9-0
70	7	*	u.	44.	Mi	Ü.	W	0
VALVE ID	14MOV-118	15MOV-12A	14MOV-128	14MDV-26A	14MOV-268	14MDV-5A	85-ADW51	\$4MOV-7A
- 7	047	12.00	100	177	¥ 7.	17.8	W71	175

DRAMING: FR-23A

# MEW YORK POWER AUTRORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

VALVE TABLE

SYSTEM: Core Spray - SYSTEM 10: 14

9		
REMARK		
1531		
DIAG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS C-4 Z 8 16.00 GA MO IM-1 PT-3		
88 / CS		
XI TEST		
SEC. 1913	4	91.4
TOR TYPE		
ACTUA 90	ħ	25
JE TYPE		
ğ 3	16	ä
S12E (1W)	1.50	1.50
CATEGORY		
VAL'E	٥	U
M CLASS	Ν	74
7-3	82-3	0.5
VALVE 10 DUS CO-OR CLASS VALVE CAT 14MOV-78 C-4 2 8	145V-20A	14cv. 20£
	CARRENCING	MACCIA

PAGE 70 OF 192

### VALVE TABLE

SYSTEM: Reactor - Sing Closed Loop Cooling - SYSTEM ID: 15

								.R / CS ALTERNATE TEST REMARKS
			A			AO	TM-2	css
							PE-7	
							P1-2	
							18-3	
15A0V-1308	0-5	2	A	4.00	GL	AO	TM-2	CS5
							PE-7	
							P1-3	
							1,3-3	
15A0V-131A	E-7	2	A	4.00	GL	AO	TM-2	CSS
							PE-7	
							P1-3	
							1.1-3	
15AGV-131B	E-4	2	A	4.00	GL	AO	TM-2	CSS
							PE-7	
							P1-3	
							LJ-3	
15A0V-132A	F-5	2	A	4.00	GL	A0		CS4.
							PE-7	
							P1-3	
							LJ-3	
15A0V-132B	F-7	2	A	4.00	GL	AO		CS4
							PE-7	
							P1-3	
							£J-3	

# VALVE TABLE

CYSTEM- Reactor Building Closed Loop Cooling - SYSTEM 10: 15

DRAWING: FM-158

VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERNATE TEST REMARKS
				4.00	GL	AG	1M-2	CS4
15A0V-133A	P-3	*					PE-7	
							P1-3	
							LJ-3	
				4.00	GL	AO.	TM-2	CS4
15A0V-1328	F-7	2	A	4.00			PE-7	
							F1-3	
							£3-3	
							TM-2	CS5
15A0V-134A	C-6	2	A	1.50	GL	AO	PE-7	
							P1-3	
							1,1-3	
15RBC-21A	1-4	2	AC	4.00	CK	SA	RF-2	CS14
13KBC CTA							113	V19
				4.00	CK	SA	RF-Z	CS14
15RBC-21B	F-7	2	AC	*.00			LJ-3	V19
15RBC-22A	F-4	2	A	4.00	GL	MA	FS-2	CS14
TORDE LEA							LJ-3	
			k. This said	4,00	GL	MA	FS-2	423
15RBC-22B	F-7	. 2	Α.	4,00			LJ-3	
15RBC-24A	C-7	2	AC	6.00	4	SA	RF-2	CS15
13600 540	7.73						LJ-3	V19

REV. NO: 5

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## VALVE TABLE

SYSTEM: Reactor Building Closed Loop Cooling - SYSTEM ID: 15

VALVE 10		CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERNATE TEST REMARKS
15RBC-248	C-4	2	AC	4.00	CK	SA	RF-2 LJ-3	CS15 V19
1586C-26A	E-7	2	A	4.00	GL	МА	FS-7 LJ-3	CS15
15R8C-266	€-4	2	A	4.00	GL	ма	FS-2 LJ-3	cs15
15RBC-33	C-6	2	A	1,50	GL	мд	FS-1 LJ-3	
15RBC-35A	D-4	3	c	1.50	SK	SA	gr-1	
15RBC-35B	0-8	3	6	1.50	SK	SA	RF-1	
15RBC-35C	D-3	3	ε	1.50	SK	SA	gr-1	
15RBC-350	E-8	3	•	1.50	SK	SA	RF-1	
15RBC-38A	F-4.	3	c	1,50	SK	SA	RF-1	
15RBC-388	r-3	3	c	1,50	SX	SA	RF-1	
158BC-61	F-7	3	c	1.00	SX	SA	RF-1	
ALL LAND DE LAND DE LAND DE LA CONTRACTOR DE LA CONTRACTO								

# JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

VALVE TABLE

DRAWING: FM-468

SYSTEM: Reactor Building Closed Loop Cooling - SYSTEM IB: 15

MALVE ID DUG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. NJ TEST RR / CS ALTERNATE TEST REMARKS		
SECT. NJ TEST RR	18-1 PI-3	78-1
ACTUATOR TYPE	9	9
IN) VALVE TYPE	5	5
ORY SIZE	90.9	90.0
DUG CO-OR CLASS VALVE CATEGORY	8	100
0-OR CLASS	65	HT
DING CI	#-3	# #
VALVE 10	15MOV-175A	15M0V-1758

### VALVE TABLE

SYSTEM: Leak Rate Analyzer - SYSTEM 10: 16-1

			VALVE CATEGORY					ER / CS ALTERNATE (EST REMARKS
			*		GA	AO	TH-1	V29
							FC-1	
							P1-3	
							£J-3	V19
16-1A0V-1018	C-7	2	4	0.37	GA	AO	TM-1	V29
							FC-1	
							P1-3	
							17-3	V19
16-1A0V-102A	8-7	2	*	0.37	GA	AO	TH-1	V29
							FC-1	
							P1-3	
							1.1-3	A10
16-1A0V-102B	8-7	2	A	0.37	GA.	AO	3M-3	N24
							FC-1	
							P1-3	
							LJ-3	V19

VALVE TABLE

DRAW"NG: FM-19A

REMARKS

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	/AS.VE		BK		
	(3				
	75 (13)		- 20		1.30
	15				
	UNBING CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. NI TEST RR / CS ALTERNATE TEST	VALVE ID - DAG LUTUR SLADS AND			
10: 1	30.00				
W315	. 0		ų.		Li F
NS.	0.00	SERVE OF	115		1471
gui	-	DAG LU UK SEKASA			
Cool		0.000	50		10
Pool					
Fuel		0			100
SYSTEM: Fuel Pool Cooling - SYSTEM 10: 19		VALVE ID	19VB-1A		19VB-18
(A)		27			-

### VALVE TABLE

SYSTEM: Radwaste - SYSTEM ID: 20

DRAWING: FM-17A

VALVE ID								RR / CS ALTERNATE TEST REMARKS
20A0V-83	F-6		A					¥29
20A0V-95	€-6	2	*	3.00	BL.	AU	TM-1 FC-1 P1-3 LJ-3	V29
20H0V-82	£-7	2	A	3.00	GA	MO	15-1 P1-3 LJ-3	
20MOV-94	C-7	2	A	3.00	GA .	МС	TS-1 PT-3 LJ-3	

### VALVE TABLE

SYSTEM: High Pressure Coolant Injection - SYSTEM ID: 23

VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS
23A0V-18			c	14.00	TK	SA AO	FS-2 P1-3	CS&		
23A0V-39	8-5	2	6	1.00	GA	AD	TM-1 FC-1 P1-3	V29		
23AOV-42	G-2	2	8	1.00	GA	AO	TM-1 EC-1 PI-3	V29		
Z3EFV-01A	G-7	1	AC	1.00	6K	SA	(K-1 (K-3	V28	1X-3	VALVE ISOLATES ON EXCESS FLOW
23EFV-018	G-7		AC	1.00	ВК	SA	LK-1 LK-3	V28	(X-2)	WALVE ISOLATES ON ENCESS FLOW
23EFV-02A	6-7		AC	1,00	BK	SA	(K-1 (K-3	¥28	£K-3	VALVE ISOLATES ON EXCESS FLOW
23EFV-028	g-7		AC	1.00	BK	SA	LK-1 LK-3	¥28	IX-3	VALVE ISOLATES ON EXCESS FLOW
23HOV-1	f-3	2	8	10.00	GL	но	TM-1 PI-3	V29		
23HP1-12	C-6	2	AC	16.00	t.K	SA	FF-1 RF-1 LJ-3	V34	U-3	

# VALVE TABLE

SYSTEM: High Pressure Coctant Injection - SYSTEM ID: 23

DRAWING: FM-25A

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VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST REMARKS
23HP1-13	c-7	2	c	2.00	SE	SA MA	FF-1 R2-1	¥35	DA-3
23нр1-130	C-5	2	c	2.00	SK	SA	FF-1 PF-1	V54	DA-3
23HP1-32	G-5	2	c	16.00	CK -	SA	££-1		
23HP1-40Z	£-7	2	c	2.00	EK	SA	FF-2 RF-2	V17 V17	
23HF1-403	€-7	2	c	2.00	CK	SA	FF-Z RF-Z	V17 V17	
23HF1-56	C-6	2	c	2.00	SK	SA	FT-1	V22	DA-3
23HP1-61	B-7	2	¢	16.00	cx	SA	FF-1 PF-3	40	DA-6
23HP1-62	F-4	2	c	4.00	CK	SA	ff-1	¥47	DA-6
23HP1-65	C-6	2	AC	20.00	ξK	SA	FF-1 RF-1 LJ-3	V34	u-3
23MoV-14	F-3	2	8	10.09	GA	NO	TM-1 PI-3		
23MOV-15	F-7			10.00	GA	мо	15-1 1M-1		
REV. NO: 5							P1-3	V19	

JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

VALVE TABLE

DRAWING: FM-25A

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			٥	W. S. P. S.

SYSTEM: HIGH PIT	nuc co-og	CLASS	SYSTEM: High Pressure Contain injuries.	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. NI TEST	88 / CS	RR / CS ALTERNATE TEST REMARKS	REMARKS
23MQV-16	23	***	*	10,00	5	Q.	13-1 18-1 19-3	419		
23MOV-17	5-9	2	100	16.00	5	9	119-1			
Z3MOV-19	1-6	-	4	14.00	5	Q.	18-1 PI-3 LJ-3	V19		
23M0V-20	972	N	10	14,00	3	Q	T#-1			
23MOV-21	9 3	2		8.00	79	90	18-1 P1-3			
23MOV-25	2	2	66	7.00	g.	Ŷ.	15-11 1M-1 PI-3			
23MDV-57	\$-3	Ν	60	16.00	5	P	1M-1			
23MCV-58	73	2		16.00	5	£	18-1 P1-3			
23MDV-60	2-3			1.00	75	Q.	TS-1 PI-3 LJ-3	410		

REV. NO: 5

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VALVE TABLE

SYSTEM: High Pressure Coolant Injection - SYSTEM 10: 23

							SECT. XI TEST RR / CS ALTERNATE TEST REMARKS	
4-24-14-4-4								
23sv-34	F-6	Z	0	1.00	RL	SA	RL-4	

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM ID: 27

DRAWING: FM-18A

VALVE 10								RR / CS ALTERMATE TEST REMARKS
27AOV-126A			8	1.00	GL	AO	TH-1 P1-3	V29
27AOV-1268	F-5	2	8	1.00	GL	AO	TM-1 F1-3	V29
27AOV-128A	6-4	2	8	1.50	GL	AG	TM-1 P1-3	V29
27AOV-128B	E-4	2	В	1.50	GL	AO	TM-1 PI-3	V29
27AOV-129A	F-4	2	8	1.00	GL	AO	TM-1 P1-3	V29
27AOV-1298	F-4	2	8	1.00	GL	AG	TM-1 P1-3	V29
27CAD-19A	6-6	2	c	2.00	CK	SA	FF-1	
27CAD-198	C-6	2	c	2.00	CX	SA	FF-1	
275V-115A	G-4	2	c	0.50	RL	SA	RL-4	
27sv-1158	E-4	2	c	0.50	RL	SA	RL-4	
27sV-118A	G-5	2	c	0.50	RL	SA	RL-4	

VALVE TABLE

SYSTEM: Containment Atmosphere Dilv.ion - SYSTEM ID: 27

DRAWING: FM-18A

							SECT, XI TEST RR / CS	
					***			THE TAXABLE AND AND ADDRESS OF THE PARTY OF
27sv-1188	C-6	2	¢	0.50	RL	SA	RL-4	

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	STZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TES:	RR / CS ALTERNATE TEST REMARKS
27AOV-101A	C-6				BF .	A0	TH-1	
2,100							FC-1	
							P1-3	
							£J-3	¥19
				20.00	SF	AO	TH-1	
27A0V-1016	C-6	2	A	20.00	81	NO.	FC-1	
							P1-3	
							LJ-3	V19
							13.3	
27AOV-111	C-2	2		24.00	BF	AO	TS-2	CS10
27AUV-111		-		24.00			FC-2	CS10
							P1-3	
							1.3-3	V19
27A0V-112	€-3	2	A	24.00	BF	AD	15-2	CS10
							EC-Z	CS10
							P1-3	
							LJ-3	V19
				27 00	BF	AO	15-2	cs10
27AOV-113	0-8	2	A	24.00	DF .	***	FC-2	CS10
							P1-3	
							1.1-3	V19
27AOV-114	D-8	2	A	24.00	BF	AO	15-2	CS10
2.3.0							FC-2	CS10
							P1-3	
							LJ-3	V19

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

REV. NO: 5

DRAWING: FM-185

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VALVE 10	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS ALTERNATE TEST REMARKS
			A			AO	TS-2	CS10
							FC-2	CS10
							P1-3	
							1.3-3	V19
			4	20.00	BF	AD	15-2	cs10
27AOV-116		*		20.00		~~	FC-Z	CS10
							P1-3	
							t.J-3	V19
27A9V-117	8-8	2	A	20.00	8F	AO	TS-1	
21100							FC-1	
							P1-3	
							1.1-3	V19
27AOV-118	8-8	2	A	20.00	BF	AO	15-1	
							FC-1	
							P1-3	
							LJ-3	V19
27AOV-131A	C-4	S	A	1.50	GA	AD	TS-1	
							IM-1	
							FC-3	
							P1-3	
							F3-3	V19
27AOV-1318	C-3	2	* 100	1.50	GA	AO	15-1	
							1H-1	
							EC-1	
							P1-3	
							LJ-3	V19

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM ID: 27

VALVE ID			VALVE CATEGORY						ALTERNATE TEST REMARKS	
27A0V-132A			A			AO	TS-1			
							TM-1			
							FC-1			
							P1-3			
							LJ-3	V19		
27AOV-132B	C-3	2	A	1.50	GA	AO	15-1			
							TM-1			
							FC-1			
							P1-3			
							LJ-3	V19		
27CAD-67	£-4-	2	AC	1.50	SK	SA	FF-1			
							RF-1			
							1.3-3	V19		
27CAD-68	C-4	2	AC	1.50	SK	SA	FF-1			
							RF-1			
							1.1-3	V19		
27CAD-69	C-3	2	AC	1.50	SK	SA	FF-1			
							RF-1			
							LJ-3	V19		
27CAD-70	C-3	2	AC	1.50	SK	SA	FF-1			
							RF-1			
							LJ-3	V19		
27MOV-113	C-8	2	A	3.00	BF	MG	15-1			
		1711					TH-1			the first of the same
							P1-3			576.5
							LJ-3	V19		
REV. NO: 5										PAGE 86 OF 192

JAMES A, FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

VALVE TABLE

DRAWING: FM-188

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SYSTEM: Containment Atmosphere priseron	PERSONAL MARKANA	200								-
VALVE ID	BUG CO-OR	CLASS	DAG CO-OR CLASS VALVE CATEGORY	S12E (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. NI TEST	RR / CS	SECT, MI TEST RR / CS ALTERNATE LESS REMARKS	PRINCES.
							14.1			
27MOV-117	8-8	2	*	3.90	in the	2	18-1			
							p1-3			
							1.4.7	719		
				900 7	20	G	196-1			
27HOV-121	40 ±	2	(D)	0.00	10		p1-3			
				1		1000	15.1			
27MOV-122	8-3	22	*	3.00	3	200				
							2.10			
							6.1.2			
							1.5-3	DA 100 NA		
	0			3,00	15	960	15-1			
27MOV-123	10	¥					1.8-1			
							p1-3			
							1.4-3	V19		
					4		186.3	621		
2750V-125A	F-5	2	*	1.00	19		FC-1			
							p1-1			
							1.4.3			
manual and the		6	*	1.00	15	20	- X	628		
BC71-A0S/7		a a					FC-1			
							P1-3			
							1.1-3			
				1 00	ä	200	19-1	42A		
2750V-125C	6-3	v					FC-1			
							P1-3			
							11-3			
A -02										

REV. NO: 5

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## VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 1D: 27

VALVE 1D	DWG CO-OR	CLASS	VACVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	AR / CS ALTERNATE TEST REMARKS
27SOV-1250	1-4			1.00		50	18-1	V29
							FC-1	
							P1-3	
							13-3	
27SOV-135A	E-5	Z	Α	1.00	GL	50	TH-1	¥29
							FC-1	
							P1-3	
							1.1-3	
27sov-1358	F-5	2	Α	1.00	GL.	50	TH-1	V29
							FC-1	
							P1-3	
							LJ-3	
27SOV-135C	E-5	2	A	1.00	GL	SO	3M-1	456
							FC-1	
							P1-3	
							L3-3	
						50	194-1	V29
27SOV-1350	F-5	2		1.00	GL	20	FC-1	
							P1-3	
							LJ-3	
							40.0	
2700.1	C-6	2	AC	30.00	CK	SA	ME-1	
27V8-1	6-0	*		20.00			LK-3	V48
							P1-3	

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

VALVE 1D								RR / CS ALTERNATE TEST REMARKS
27vs-2		2		30.00	EK	SA	ME-1	
							LK-3	V48
							P1-3	
				***			wr. t	
27VB-3	C-6	2.	AC	30.00	CK	SA	ME-1	V48
							P1-3	
Charles	C-6	2	AC	30.00	CK	SA	ME-1	
27V8-4		-		20.00				V48
							P1-3	
27V8-5	C-6	2	AC	30.00	CK	SA	ME-1	
2140							LK-3	V48
							P1-3	
27V8-6	C-6	2	AC	20.00	CK	SA	ME-1	
							LJ-3	V19
and the							P1-3	
27VB-7	C-6	2	AC	20.00	CK	SA	NE-1	
							LJ-3	V19
18425.21							P1-3	
Section 1997 and 1997								

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

VALVE ID	DNC CO-OF	CLASS	VALVE CATEGORY	51ZE (1N)	VALVE TYPE	ACTUATOR TYPE	SECT. X1 TEST	RR / CS ALTERNATE TEST REMARKS
			A			SO		¥29
							FC-1	
							P1-3	
							1.3-3	
2758V-119E2				0.37	ca .	50	TM-1	V29
\$1204-11455							EC-1	
							P1-3	
							LJ-3	
2750V-119F1	4-6	2	A	0.37	GL	so	TH-1	V29
							FC-1	
							P1-3	
							1.1-3	
27sov-119F2	1-4	2	A	0.37	GL 33	50	IM-1	V29
							FC-1	
							P1-3	
							1.3-3	
2750V-120E1	F-6	2	A	0.37	GL	50	IM-1	V29
							FC-1	
							P1-3	
							L1-3	
27001 42012			A	0.37	GL	50	TH-1	V29
2750V-120E2	F-0	£					FC-1	
							P1-3	
							1.4-3	

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM ID: 27

VALVE 10	DLG CO-OR	CLASS	VALVE CATEGORY	S12E (18)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERNATE TEST REMARKS
27SOV-120F1			Α		GL	50	1H-1	¥29
							FC-1	
							P1-3	
							1.3-3	
77nov 1012			Α	0.37	ci ci	50	TM-1	929
Erben seure		*			No.		FC-1	
							P1-3	
							LJ-3	
27SOV-122E1	F-6	2	a .	0.37	GL	\$0	TM-1	V29
							FC-1	
- Lagran							P1-3	
							1.3-3	
27SOV-122EZ	F-6	2	A	0.37	GL.	SD	1M-1	V29
							FC-1	
							P1-3	
							1.3-3	
27SOV-122F1	G-4	2	A	0.37	GL	\$0	TM-1	V29
							FC-1	
							P1-3	
							LJ-3	
2750V-122F2	G-4	2	A	0.37	GL	50	1H-1	V29
							FC-1	
							P1-3	
							LJ-3	

# VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

DRAWING: FM-180

VALVE 5D	DWG CO-OR	CLASS	VALVE CATES	S12E (1N)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS ALTERRATE TEST REMARKS
				0.37	GL.	50	18-1	429
27sov-123E1	E-6	Z	6	0.31	50%		FC-1	
							P1-3	
							1.3-3	
				0.37	GL	50	189-3	V29
2750V-123E2	E-6	5	*	0.27			FC-1	
							P1-3	
							1.1-3	
				0.37		SD	TH-1	929
27sov-123F1	5-6	Z	A	0.32			FC-1	
							P1-3	
							2.3-3	
				0.37	61.	50	1H-1	V29
27sov-123F2	F-4	*					FC-7	
							P1-3	
							1.5-3	
				1.00	GL	50	TM-1	V29
27SOV-124E1	C-4						FC-1	
							P1-3	
							LJ-3	
	C-4	2		1.00	GL	50	1M-1	V29
2750V-124EZ							FC-1	
							P1-3	
							LJ-3	

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### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM 10: 27

DERWINS: FM-180

27SOV-124F1 C-3 2 A 0.37 GL S0 TM-1 V29 FC-1 P1-3 LJ-3  27SOV-124F2 C-4 2 A 0.37 GL S0 TM-1 V29	VALVE ID			VALVE CATEGORY						
								194-1		
2750V-124F2 C-4 2 A 0.37 GL 50 TH-1 V29										
	27sov-124F2	£-4	2	A	0.37	GL	50	TH-1	¥29	
								LJ-3		

### VALVE TABLE

SYSTEM: Containment Atmosphere Dilution - SYSTEM ID: 27

DRAWING: FM-39C

VALVE ID								RR / CS ALTERNATE TEST REMARKS
			*				1H-1 FO-1 P1-3 LJ-3	429
27sov-145	C-2	Z	^	1.50	GL.	50	TM-1 FO-1 P1-3 LJ-3	V29

VALVE TABLE

VALVE 1D	DWG-CO-OR	CLASS	VALVE CATEGORY	S12E (1N)	VALVE TYPE	ACTUATOR TYPE	SECT. MI TEST	RR / CS ALTERNATE TEST	REMARKS
AMENC IN					2224424	A/2	15-1		TECH SPEC LIMAT ON CLOSE TIME 3-5 SEC
29AOV-864	E-5	. 1	A	24.00	GL	and the same of th	FC-2	V59	
							P1-3		
							13-3	V19	
									TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
			4	24.00	GL	A0	15-1		TECH SPES LINES OF SOME
308-VOA92	D-5						FE-2	V59	
							P1-3		
							1.5-3	V19	
							15-1		TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
2980V-80C	0-5	3	A	24.00	64	AO	15-1 FC-2	V59	
							P1-3		
							Lu-3	¥19	
				24 00	GL	AO	75-1		TECH SPEC LIMIT ON CLOSE TIME 1-5 SEC
29A0V-800	0-5	-3	A	24.00	- OL		FC-Z	¥59	
							P1-3		
							1.3-3	V19	
									TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
29AOV-86A	6-4	4.1	Α	24.00	GL	AO	15-1	me 8.5	
SAMON-DOW							FC-Z	CS12	
							P1-3	V19	
							1,1-3	***	
						AC	15-1		TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
29A0V-868	F-4	1	A	24.00	GE		FC-Z	CS12	
							P1-3		
							1.3-3	919	

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### MALVE TABLE

SYSTEM: Main Steam - SYSTE: 12- 29

VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (18)	VALVE TYPE	ACTUATOR TYPE	SECT. MI TEST	RR / CS	ALTERNATE TEST	REMARKS
29A0V-86C		1	A	24.00	GL.	AG	15-1			TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
							FC-Z	CS32		
							P1-3			
							1.4-3	V19		
29A0V-860	0-4			24.00	GL	AG	15-1			TECH SPEC LIMIT ON CLOSE TIME 3-5 SEC
TAMOA CON							FC-Z	CS1Z		
							P1-3			
							-CJ-3	¥19		
								N28	14:3	VALUE ISOLATES ON EXCESS FLOW
29EFV-30A	F-5.	. 1	AC	1.00	BK	SA	4K-1	WED.	58.10	ANY SE TOURNESS ON THESE ACRES
							FK-2			
29EFV-30B	F-5		AC	1.00	BK	SA	EK-1	V28	£K-3	VALVE ISOLATES ON EXCESS FLOW
29614 300							18-3			
										VALVE ISOLATES ON EXCESS FLOW
29EFV-30C	1-5	3	AC	1.00	8K	SA	LK-1	V28	(K-3	ANTAE ISSURATES ON EXCESS ATTAC
							LK-3			
20000 200	F-5		AC	1.00	5X	SA	1K-1	¥28	LK-3	VALUE ISOLATES ON EXCESS FLOW
29E1V-300	F-3		,AC				LK-3			
29EFV-34A	F-8	2	AC	1.00	BK.	SA	LK-1	V28	1K-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
29EFV-348	F-8	1.5	AC	1.00	BK	SA	LX-1	V28	LK-3	VALVE ISOLATES ON EXCESS FLOW
							LK-3			
1888				1.00	SK	SA	EK-7	V28	£X-3	VALVE ISOCATES ON EXCESS FLOW
29EFV-34C	F-5	7	AC	1,00	-		LK-3	700		The second secon

### VALVE TABLE

SYSTEM: Main Steam - SYSTEM ID: 29

DWG CO-OR CLASS VALVE ( "GORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. MI TEST RR / CS AL GERNATE TEST RENJAKS VALVE 10 VALVE ISOLATES ON EXCESS FLOW LK-3 ¥28 1K-1 1.00 BK 29EFV-340 1K-3 VALVE ISOLATES ON EXCESS FLOW LK-3 V28 LK-1 1.00 BK E-8 29EFV-53A LK-3 VALVE ISOLATES ON EXCESS FLOW. ¥28 LK-3 1K-1 BK 1.00 AE E-8 29EFV-538 1K-3 VALVE ISOLATES ON EXCESS FLOW LK-3 ¥.8 £K-1 1.00 E-8 29EFV-53C 1.K-3 VALVE ISOLATES ON EXCESS FLOW LK-3 V28 LK-T 1.00 29EFV-530 LK-3 VALVE ISOLATES ON EXCESS FLOW 1K-3 ¥28 LK-7 SA 1.00 SK 29EFV-54A LK-3 VALVE ISOLATES ON EXCESS FLOW LK-3 V28 LK-T SÁ BK 1.00 AC E-5 29EFV-548 LK-3 VALVE ISOLATES ON EXCESS FLOW V28 LK-3 LK-1 SA BK 1.00 AC E-5 29EFV-54C LK-3 VALVE SOLATES ON EXCESS FLOW V28 LK-3 EK-T SA 1.00 AC E-5 29EFV-540 £K-3 TM-1 1.00 C-3 29MOV-200A P1-3

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### VALVE TABLE

SYSTEM: Main Steam - SYSTEM 10: 29

Sibien. Hein ac												
VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST	REMARKS	 	
				1.00	GL	MO	TM-1					
29MOV-2008	8-3	2	В				P1-3					
							1H-1					
29MOV-201A	C-3	2	В	1.00	GL	МО	P1-3					
29MOV-2018	6-3	2	8	1.00	GL	MO	TM-1 P1-3					
							***					
20mm 202s	C-3	2	8	1,00	GŁ	MO	1M-1					
29MOV-202A							P1-3					
				1.00	GL	MO	TM-1					
29MOV-2028	B-3	2	В	1,00			P1-3					
						но	TM-2	CS13				
29MOV-203A	H-3	2	В	1.00	GL		P1-3					
								CS13				
29MOV-2038	н-3	2	В	1.00	GL	MO	TM-2 P1-3	1315				
29MOV-204A	c-3	2	8	1.00	GL	MO	TH-1					
27801 2040							P1-3					
		2		1.00	GĹ	MC	TH-1					
29MOV-204B	8-3	-					P1-3					
				3.00	GA	MO	15-1					
29MOV-74	C-6	1	A	3.00			P1-3					
							1.1-3					

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# JAMES A, FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

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DRAWING: FM-29A

# VALVE TABLE

	SS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS  A 3.00 GA MO TS-1  LJ-3
	un i
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	153
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	SECT 15-1 115-3 1,3-3
	#
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	ACTUS MO
	« x
	SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS 3.00 GA MO TS-1 LJ-3
	Ē .
	T VE
	3 3
	0
	5
	\$12E
	w w
	2
	93
	CAT
	DIMG CO-OR CI-NSS VALVE CATEGORY C-5 1 A
	VAL
53	
0	9
*	0 -
31	8
	8
	0MG
SYSTEM: Main Steam - SYSTEM ID: 29	VALVE ID DIMG CO-08 ( 29MOV-77 C-5
S)	
Mai	
×	17:10
STE	VALVE 10 29MOV-77
35	28 1 48

VALVE TABLE

SYSTEM: Feedwater System - SYSTEM 1D: 34

34NRV-1118 8-7 1 AC

Staten. Tecomo									PARTITURE FORT DEMARKS
VALVE 1D	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST REMARKS
34FWS-28A	£-7	1	AC	18.00	CK	ŠA	RF-1 LJ-3	V12	LJ-3
34FWS-268	F-7	1	AC	18.00	ск	SA	FF-1 RF-1 LJ-3	V12	u-3
34NRV-111A	€7	1	AC	18.00	NK	SA AO	RF-2 LJ-3	CS9 V19	
7/MDV-1110	5-7	1	AC	18.00	NK	SA AO	RF-2	CSS	

LJ-3

V19

DRAWING: FM-34A

## VALVE TABLE

### VALVE TABLE

SYSTEM: Service Water - SYSTEM ID: 46

DRAWING: FB-10H

VALVE ID							SECT. X1 TEST RR / C	
			c				RF-1	
46SWS-608	B-5	3	c	4.00	ск	SA	RF-1	
66PCV-101	C-3	3	В	3.00	GL	AO	FO-1	
66TCV-107E	B-3	3	8	2.50	GL	AO	FO-1	
66TCV-107F	8-7	3	8	2.50	GL	AG	FO-1	

# VALVE TABLE

SYSTEM: Emergency Service Water - SYSTEM ID: 46 DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ACTERNATE TEST REMARKS VALVE ID FF-1 2.00 46ESW-19A FF-1 SK 2.00 E-6 3 C 46ESW-208 FF-3 SK 2,00 E-6 3 C 46ESW-218 FF-1 SA 2.00 SK D-6 3 C 46ESW-22A RF-1 SA CK 3,00 3 C 0-6 465WS-67A RF-1 SA CK 3 € 3.00 E-6 46SWS-678 RF-1 3.00 CK 3 C E-6 46SW5-68 RF-7 3.00 CK €-6 3 € 465WS-69 F0-1 AC GE 2.50 F-6 3 B 67PCV-101

DRAWING: FB-18H

VALVE TABLE

DRAWING: FB-35E

SYSTEM: Emergen	cy Service W	later -	SYSTEM ID: 46							DERMING: FO-32C
VALVE ID	DWG CO-OR	CLASS	VALVE CATEGORY	SIZE (IN)	VALVE TYPE	ACTUATOR TYPE	SECT. XI TEST	RR / CS	ALTERNATE TEST REMARKS	
46(70)ESW-101	G-6	3	8	4.00	GA	ма	FS-1	V49	FS-3	
46(70)ESW-102	C-6	3	В	4.00	GA	MA	FS-1	V49	FS-3	
46(70)ESW-103	F-6	3	8	4.00	GA	МА	FS-1	V49	FS-3	
46(70)ESW-104	C-6	3	8	4.00	GA	MA	FS-1	¥49	FS-3	
46(70)SWS-101	н-8	3	ε	6.00	CK	SA	RF-1			
46(70)3WS-102	н-8	3	c	6.00	СК	SA	RF-1			
46(70)SWS-13	G-4	3	В	6.00	GL	на	FS-1			
46(70)sus-14	E-4	3	В	6.00	GL	на	FS-1			
701CV-120A	F-7	3	8	2.00	3W	CA	F0-1			
701CV-1208	C-6	3	8	2.00	34	AO	FO-1			
701CV-121A	F-6	3	В	2.00	3u	AO	FO-1			
701CV-1218	c-7	3	8	2.00	3W	AO	F0-1			
70WAC-12A	F-6	3	8	4.00	GA	MA	FS-1			
70wAC-128	C-6	3	8	4.00	GA	MA	FS-1			
70WAC-SA	F-2	3	8	4.00	GA	МА	FS-1			1
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VALVE TABLE

SYSTEM: Emergency Service Water - SYSTEM ID: 46

VALVE ID DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS

70HAC-58 D-2 3 8 4.00 GA MA FS-1

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DRAWING: F8-35E

# NEW YORK POWER AUTHORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### VALVE TABLE

DRAWING: FM-468 SYSTEM: Emergency Service Water - SYSTEM 10: 46 DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS VALVE ID FF-1-SA 3.00 CK 46ESW-13A E-3 3 C FF-1 SA 3.00 CK C 46ESW-138 €-2 3 SA RF-1 4.00 CK E-2 2 AC 46ESW-15A LJ-3 V19 SA RF-1 4.00 CK C-3 2 AC 46ESW-158 V19 LJ-3 RF-1 EK SA 4.00 E-3 AC 46ESW-16A V19 13-3 SA RF-1 C-3 2 AC 6.00 CK 46ESW-16B ¥19 LJ-3 FF-1 0 12.00 CK 46ESW-1A E-7 3 FF-1 D-7 3 € 12.00 CK SA 46ESW-18 RF-1 CK SA 1.00 46ESW-40A E-5 3 C SA RF-1 1.00 CK 3 C 46ESW-40B E-4 CK FF-1 6.00 3 C 46ESW-7A H-8 FF-1 6.00 CK 3 C 46ESW-78 H-8 SA FF-1 8.00 CK E-4 3 C 46ESW-9A

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# NEW YORK POWER AUTHORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### VALVE TABLE

DRAWING: FM-468 SYSTEM: Emergency Service Water - SYSTEM 10: 46 DWG CO-OR CLASS VALVE CATEGORY SIZE (IN) VALVE TYPE ACTUATOR TYPE SECT. XI TEST RR / CS ALTERNATE TEST REMARKS VALVE 10 FF-1 0-4 3 C 8.00 46ESW-98 TM-1 10.00 GA E-6 3 B 46MOV-101A PI-3 TM-1 10.00 GA 3 B 46MOV-1018 0-6 P1-3 TM-1 GA MO 46MOV-102A E-6 3 8 8.00 P1-3 TM-1 D-6 3 B 8.00 46MOV-1028 PI-3

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Cold Shutdown Justifications

1. SYSTEM: REACTOR WATER RECIRCULATION (RWR)

COMPONENTS: 02MOV-53A, B CATEGORY: B

SAFETY FUNCTION: These valves close, on low reactor pressure to isolate the faulted loop coincident with initiation of the RHR System in the LPCI mode, to

prevent diversion of LPCI flow.

JUSTIFICATION: In order to exercise these valves, the

respective recirculation pump must be secured. Securing either pump (single loop operation) is limited by Technical Specification requirements and is not prudent. Single loop operation also

requires a reduction in power.

2. SYSTEM: RESIDUAL HEAT REMOVAL

COMPONENTS: 10AOV-68A, B CATEGORY: A,C

SAFETY FUNCTION: These valves open to provide flowpaths for LPCI and core spray injection to the reactor vessel. They close for pressure isolation from the reactor vessel.

JUSTIFICATION: With the reactor at operating pressure, the RHR pumps cannot develop sufficient discharge pressure to open these valves. The installed air operators are designed to open these valves at zero differential pressure which is not practical.

with the reactor at operating pressure. Therefore, these valves cannot be full or part-stroke exercised during normal plant operation.

Verifying closure during plant operation is impractical due to personnel safety concerns related to the potential release of radioactive steam at high pressure.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Cold Shutdown Justifications

3. SYSTEM: RESIDUAL HEAT REMOVAL

COMPONENTS: 10MOV-17 and 10MOV-18 CATEGORY: A

SAFETY FUNCTION: These valves remain closed to protect the RHR

System piping and components from overpressurization during plant operation and inadvertent drain down events while in cold shutdown. They also perform a containment

isolation function.

JUSTIFICATION: With the reactor pressure greater than 75 psig,

these valves are prevented from opening by an

electrical interlock.

4. SYSTEM: REACTOR BUILDING CLOSED LOOP COOLING

COMPONENTS: 15AOV-132A, B; 15AOV-133A, B CATEGORY: A

SAFETY FUNCTION: These valves close to provide containment

isolation.

JUSTIFICATION: During normal plant operation, these valves must

remain open to provide cooling water to the recirculation pump motor and seal coolers. Closing these valves would result in damage to

the recirculation pumps.

5. SYSTEM: REACTOR BUILDING CLOSED LOOP COOLING

COMPONENTS: 15AOV-130A, B; 15AOV-131A, B;

15AOV-134A CATEGORY: A

SAFETY FUNCTION: These valves close to provide containment

isolation.

JUSTIFICATION: During plant operation, these valves must remain open to provide cooling water to the Drywell

coolers and Drywell equipment drain sump cooler. Closing these valves during operation could cause a spike in Drywell pressure due to the loss of cooling water flow which may result a reactor

scram and plant shutdown.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Cold Shutdown Justifications

6. SYSTEM: HIGH PRESSURE COOLANT INJECTION

COMPONENT: 23AOV-18 CATEGORY: C

SAFETY FUNCTION: This valve opens to provide a flowpath for the

HPCI system injection to the reactor vessel.

JUSTIFICATION: With the reactor at operating pressure, the HPCI

pump can develop sufficient discharge pressure to open this valve, however HPCI injection of cold water to the reactor vessel during critical operation could result in an undesirable reactivity excursion and thermal transient to the piping components. The installed air operators are designed to open these valves at zero differential pressure. Therefore, these valves cannot be exercised during normal plant

operation.

7. SYSTEM: CONTROL ROD DRIVE HYDRAULICS

CATEGORY: C CATEGORY: C

SAFETY FUNCTION: These valves close on initiation of a scram to prevent diversion of scram drive water flow into

a depressurized charging header.

JUSTIFICATION: Exercising these valves during operation would require depressurization of the charging header

with the potential for a loss of scram function.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Cold Shutdown Justifications

8. SYSTEM:

DELETED

9. SYSTEM:

FEEDWATER

COMPONENTS:

34NRV-111A, B

CATEGORY: A,C

SAFETY FUNCTION: These valves close to provide containment

isolation and to prevent diversion of HPCI flow

into the feedwater system.

JUSTIFICATION:

Exercising these valves during operation would require isolation of feedwater flow to the reactor vessel. This not prudent nor practical

without a plant shutdown.

10. SYSTEM:

CONTAINMENT VENT & PURGE

COMPONENTS:

27AOV-111, 112, 113, 114, 115, 116 CATEGORY: A

SAFETY FUNCTION: These valves close to provide a containment

isolation function.

JUSTIFICATION:

Due to NRC concerns that these valves will not close under Design Basis Accident conditions, they will not be opened whenever primary containment is required except for safety-related reasons. For this reason these valves will be tested at cold shutdown when primary containment

is not required.

11. SYSTEM:

DELETED

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Cold Shutdown Justifications

12. SYSTEM:

MAIN STEAM

COMPONENTS:

29AOV-86A, B, C, D

CATEGORY: A

SAFETY FUNCTION:

These valves close to provide containment

isolation.

JUSTIFICATION:

Performance of the fail close test for the MSIVs

requires entry into the Steam Tunnel. This cannot

be done during normal operation.

13. SYSTEM:

MAIN STEAM

COMPONENTS:

29MOV-203A, B

CATEGORY: B

SAFETY FUNCTION:

These valves open to provide flowpaths for

post-accident MSIV packing leak-off to the

standby gas treatment system.

JUSTIFICATION:

Opening these valves during power operation

could subject downstream piping to pressures in

excess of its 150 psi design pressure.

14. SYSTEM:

REACTOR BUILDING CLOSED LOOP COOLING

COMPONENTS:

15RBC-21A, B

CATEGORY: AC

15RBC-22A, B

CATEGORY: A

SAFETY FUNCTION:

These valves close for containment isolation.

JUSTIFICATION:

Closing these valves would interrupt cooling water flow to the reactor recirculation pumps. During normal plant operating conditions, this could result in significant damage to these

pumps.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Cold Shutdown Justifications

15. SYSTEM:

REACTOR BUILDING CLOSED LOOP COOLING

COMPONENTS:

15RBC-24A,B 15RBC-26A,B CATEGORY: AC CATEGORY: A

SAFETY FUNCTION:

These valves close for containment isolation.

JUSTIFICATION:

Exercising these valves will interrupt cooling water flow to one of the two operating containment vessel (drywell) cooling water trains. Due to the limited capacity of the drywell cooling system, under normal operating conditions this could result in significant temperature excursions within the drywell with the associated potential for a plant trip on "high containment pressure".

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V1

SYSTEM: Reactor Water Recirculation (RWR)

02-2RWR-13A, B VALVES:

CATEGORY: A, C

CLASS:

These recirculation pump seal water injection FUNCTION:

valves close to provide containment isolation.

Per IWV-3521, exercise valves closed every three TEST REQUIREMENT:

months.

To test during normal operations or cold shutdown BASIS FOR RELIEF:

requires securing the RWR pumps and entering containment to check the valves closed via a backleakage test. Testing during operation is therefore impossible and, during cold shutdown, performing back-leakage tests would place an undue

burden on the plant staff.

ALTERNATE TESTING: During each refuel outage, these normally open

valves will be verified to close during leak testing performed per 10CFR50, Appendix J.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V2

SYSTEM:

Control Rod Drive (CRD)

VALVES:

03A0V-126

03HCU-114

03A0V-127

CATEGORY:

B

C

CLASS:

2

2

FUNCTION:

During a reactor scram, 03AOV-126 and -127 receive a signal to open and thus allow the scram charging water flow from the HCU accumulators to the CRD mechanism and the scram discharge water flow from the CRD mechanism to the scram discharge volumes. Check valve 03HCU-114 is located downstream of 03AOV-127, and opens to permit scram discharge flow.

TEST REQUIREMENT:

Per IWV-3411, exercise these valves for operability every three months.

Per IWV-3413(b), the stroke time of all poweroperated valves shall be measured.

BASIS FOR RELIEF:

Exercising these valves quarterly during power operations would result in rapid insertion of control rods. This is undesirable because of subjecting the reactor core to rapid reactivity transients

The AOVs are fast-acting valves with full-stroke time within a fraction of a second and are not equipped with indication of both open and close position. Direct measurement of full stroke time is impractical.

ALTERNATE TESTING:

These valves will be tested in accordance with the JAF Technical Specification scram time test requirements as follows:

• 10% of all operable control rods shall be scram time tested every 16 weeks (TS Section 4.3.C.2)

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

#### NOTE V2 (cont'd.)

 All operable control rods shall be scram time tested after each refueling outage with reactor pressure above 950 psig (TS Section 4.3.C.1).

In all cases the measured scram time will be evaluated. A satisfactory scram time test verifies proper operation of these valves.

# NEW YORK POWER AUTHORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FCR PUMPS AND VALVES APPENDIX B Valve Relief Requests NOTE V3 This relief request has been withdrawn.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V5

SYSTEM: Standby Liquid Control (SLC)

VALVES: 11SLC-16 11SLC-17

CATEGORY: A,C

CLASS: 1

FUNCTION: These valves prohibit backflow from the reactor

vessel to the SLC System and provide for containment isolation. They open to permit SLC

System flow to the reactor vessel.

TEST REQUIREMENT: Per IWV-3521, exercise valves every three

months.

BASIS FOR RELIEF: Full or partial-stroke exercising these valves

requires that flow be established through the subject check valves. The only practical means of initiating flow through these valves requires actuation of the SLC system and pumping from the SLC Tank to the reactor vessel. This would introduce boron into the reactor vessel resulting in unacceptable reactivity and chemistry transients. Testing during cold shutdown would result in chemistry transients and undue burden on the plant staff with respect to maintenance of the

SLC Pump explosive valves.

ALTERNATE TESTING: Once during each operating cycle (normally a refuel

outage) and as required by Technical Specifications, the valves shall be cycled open by injecting water into the reactor vessel by use of

the Standby Liquid Control pumps.

Following the exercise test as described above, the valves will be verified to close by means of a leakrate test performed per 10CFR50, Appendix J.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V6

SYSTEM: Reactor Core Isolation Cooling

VAIVES: 13RCIC-04 13RCIC-05

CATEGORY: A,C

CLASS:

FUNCTION: These valves close to provide containment isolation.

TEST REQUIREMENT: Per IWV-3521, exercise these valves closed every three months.

BASIS FOR RELIEF: These valves are exercised open during RCIC surveillance testing performed periodically during plant operations in accordance with the JAF Technical Specifications. Since there is no provision on either of these valves that provides position indication of the disc, valve closure must be verified by backflow or leakage testing.

In order to verify valve closure by the backflow techn que, the RCIC exhaust line must be isolated for the duration of the test causing the RCIC System to be inoperable. The potential safety impact of voluntarily placing the RCIC System in an inoperable status during plant operation at power is considered to be imprudent and unwarranted in relation to any apparent gain in system reliability derived from the closure verification. In addition, the valves are located approximately twenty (20) feet from the floor necessitating erection of a large scaffold in the vicinity of the RCIC pump. This also is considered to be undesirable from the aspect of potential damage to RCIC System components should the scaffold be subjected to structural failure.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

#### NOTE V6 (cont'd.)

Based on the foregoing discussion, testing of these valves during plant operation at power is considered to be impractical. During cold shutdowns, erection of the scaffold in addition to other activities related to test performance would place an extreme burden on the plant staff and would likely result in unwarranted extensions to all forced outages with the added negative impact on plant performance and availability.

Verifying closure of these valves during each refuel outage will provide sufficient assurance that the valves will continue to be operable with respect to their capability to close.

#### ALTERNATE TESTING:

At each refueling outage, these valves will be verified to close in conjunction with leak testing performed per 10CFR50, Appendix J.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V7

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V8

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V9

SYSTEM: High Pressure Coolant Injection (HPCI)

VALVE: 23HPI-61

CATEGORY: C

CLASS:

FUNCTION: This valve opens to provide a flowpath from the

suppression chamber to the suction of the HPCI

booster pump.

TEST REQUIREMENT: Per IWV-3521, exercise this valve open every three

months.

BASIS FOR RELIEF: The only practical method available to full flow

exercise this valve is to pump water from the suppression pool into the reactor vessel or the Condensate Storage Tank. Due to the lack of suitable water quality in the suppression pool,

neither of these options is practical.

ALTERNATE TESTING: This valve will be partial-flow tested once per

operating cycle.

At least once every six (6) years this valve will be disassembled, inspected, and verified to be

operable.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V10 This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

# Valve Relief Requests

NOTE V11

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V12

SYSTEM: Feedwater System

VALVES: 34FWS-28A, B

CATEGORY: A,C

CLASS: 1

FUNCTION: These valves close for containment isolation upon

cessation of feedwater flow during accident

conditions.

TEST REQUIREMENT: Per IWV-3001, exercise these valves closed every

three months.

BASTS FOR RELIEF:

There are no position indicators on these valves or other means to verify closure, thus, the only practical means of verifying closure is to perform a backflow or leakage test. Performing such a test requires entry into the containment vessel and extensive system preparations, inc. ding draining of the main feedwater piping from the outlet of the sixth point feedwater heaters to the reactor vessel isolation valves (approximately 2000 gallons per line). Furthermore, testing of 34FWS-28B requires shutdown of the cleanup system. It is estimated that testing of either of these valves would require up to 24 hours and demand significant staff resources.

During plant operation at power, these valves cannot be closed without precipitating a plant shutdown.

Verifying closure of these valves during each refuel outage will provide sufficient assurance that the valves continue to be operable with respect to their capability to close.

ALTERNATE TESTING: At each refueling outage, these valves will be verified to close in conjunction with leak testing

performed per 10CFR50, Appendix J.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V13 This relief request has been withdrawn.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V14

SYSTEM: Instrument Air

VALVES: 39IAS-22 39IAS-29

CATEGORY: A,C

CLASS:

FUNCTION: These valves open to provide nitrogen to the MSIV's

and the SRV accumulators inside the containment.

They close for containment isolation.

TEST REQUIREMENTS: Per IWV-3521, exercise these valves open every

three months.

BASIS FOR RELIEF: Exercising these valves (open) is performed by charging the bleed-down header following MSIV

testing. During plant operation at power, this is impractical since closure of the MSIV's would cause a plant trip. Also, performing such a test requires entry into the containment vessel and local manipulation of test connections located inside the drywell. During plant operation at power and, on occasion, while in the cold shutdown mode, the containment atmosphere is maintained in a nitrogen-inerted condition. During such periods, entry into the containment is not practical due to

personnel safety concerns.

ALTERNATE TESTING: These valves will be exercised (open) during cold shutdown periods when the containment is de-inerted consistent with the requirements of IWV-3522 and

the provisions of Note V51.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V15 This relief request has been withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V16

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V17

SYSTEM:

High Pressure Coolant Injection

VALVES:

23HPI-402 23HPI-403

CATEGORY:

C

CLASS:

2

FUNCTION:

These valves open to eliminate any differential pressure that could force water from the suppression chamber into the HPCI exhaust piping when the suppression chamber pressure is greater than atmospheric. They close to prevent HPCI exhaust steam from entering the suppression chamber air space, thus bypassing the quenching action of the suppression pool.

TEST REQUIREMENTS:

Per IWV-3521, exercise these valves open and closed every the months.

BASIS FOR RELIEF:

There are no position indicators on these valves or other means for verifying valve closure, thus the only practical means of verifying closure is to perform a backflow or leakage test. Since the valves are installed in series with no intermediate test tap, verifying that each individual valve closes is not practical.

In order to perform the specified safety function in the closed direction, only one valve of the pair needs to close. Thus, verifying that either valve closes is adequate to demonstrate reliable operation of the pair.

Operation of the HPCI pump turbine itself does not prove operability of these valves and special testing is required. This testing necessitates isolation of the vacuum breaker piping which, in turn, results in the inoperability of the HPCI System for the duration of the test. Due to the importance of the HPCI System Function and the lack of a redundant HPCI train, it is not considered prudent to perform this testing during plant operation at power.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V17 (cont'd.)

ALTERNATE TESTING: These valves will be exercised open and the pair (at least one valve) will be verified to close during cold shutdown periods per IWV-3522. Should the closure test of both valves fail, then corrective action will be applied to both valves prior to returning the system to operability.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V18

This relief request is withdrawn.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V19

SYSTEM: Containment Isolation Valves

VALVES: See Valve List Attached

CATEGORY: A

CLASS: See Valve List Attached

FUNCTION: Containment Isolation.

TEST REQUIREMENT: Per IWV-3426, measure individual containment

isolation valves leak rates.

BASIS FOR RELIEF: By original plant design, these valves are tested

in established groupings to determine a penetration leak rate. The Appendix J, Type C LLRT test methodology has been reviewed and addressed in

Section 3.7 of the Technical Specifications.

ALTERNATE TESTING: Test these containment isolation valves by the

original design groupings.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

# Valve Relief Requests

## NOTE V19 (cont.)

VALVE ID	CLASS	VALVE ID	CLASS
10MOV-26A,B	2	27AOV-113	2
10MOV-31A,B	2	27A0V-114	2
10MOV-38A,B	2	27AOV-115	2
10MOV-39A,B	2	27A0V-116	2
10RHR-52A,B	2	27A0V-117	2
12MOV-18	1	27AOV-118	2
12MOV-69	1	27AOV-131A,B	2
13MOV-15	1	27AOV-132A,B	2
13MOV-16	1	27CAD-67,68,69,70	2
13MOV-21	1	27MOV-113	2
13MOV-21A,B	2	27MOV-117	2
15RBC-24A,B	2	27MOV-122	2
16-1A0V-101A,B	2	27MOV-123	2
16-1AOV-102A,B	2	27VB-6	2
23MOV-15	1	27VB-7	2
23MOV-16	1	27AOV-80A,P,C,D	1
23MOV-19	1	29AOV-86A,B,C,D	1
23MOV-60	1	34NRV-111A,B	1
27AOV-101A,B	2	46ESW-15A,B	2
27A0V-111	2	46ESW-16A,B	2
27A0V-112	2		

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V20

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V21

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V22

SYSTEM: High Pressure Coolant Injection

VALVE: 23HPI-56

CATEGORY:

CLASS: 2

FUNCTION: Opens to permit HPCI turbine condensate to drain

to the suppression chamber.

TEST REQUIREMENTS: Per IWV-3521, exercise this valve open every

three months.

BASIS FCR RELIEF: There is no means for exercising this valve to the

open position where positive indication of

acceptable valve performance is verified.

ALTERNATE TESTING: In a ordance with Generic Letter 89-04 Position 2,

at least once during each operating cycle (normally

a refuel outage) the valve will be disassembled,

inspected, and verified to be operable.

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

# Valve Relief Requests

NOTE V23

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V24

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V25

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V26

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V27

SYSTEM: Automatic Depressurization (ADS)/Main Steam

VALVES: 02RV-71A,B,C,D,E,F,G,H,J,K and L

CATEGORY: B,C

CLASS:

FUNCTION: All these valves are required to open when actuated by manual switch to relieve reactor pressure during

an accident or transient condition. Valves 02RV-71A,B,C,D,E,G, and H open upon receipt of ADS

actuation signal.

TEST REQUIREMENT: Per IWV-3411 and 3413(b), exercise and measure the

stroke time every three months.

BASIS FOR RELIEF: These valves are fast-acting valves and do not have

position indication. Therefore, stroke time cannot

be effectively measured.

When testing these valves, a reactor pressure of at least 50 psig is needed for opening by the pilot assembly and a minimum reactor pressure of 940 psig is specified to minimize potential damage to the pilot valve and disc surfaces. Testing at each start-up from a cold shutdown condition would produce additional stress cycles which may lead to

a low cycle fatigue failure.

ALTERNATE TESTING:

Following each refuel outage or once each operating cycle with reactor pressure at least 940 psig, these valves will be exercised in accordance with the operational test requirements set forth in the JAF Technical Specifications. SRV tailpipe temperature and acoustic monitors will be used to verify valve opening. Additionally, in accordance with Technical Specification requirements, the pilot assembly for each SRV will be bench tested at least once every two operating cycles. The bench testing includes "as-found setpoint, leakage and pilot disc sticking tests.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V27 (cont.)

In addition to the pilot assembly bench testing, refurbishment is performed, if necessary, in accordance with the valve manufacturer's procedure including inspection of the pilot valve stem labyrinth seal area. This program of testing, inspections, and maintenance is performed in accordance with the related BWROG recommendations to monitor and resolve setpoint drift problems.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

### Valve Relief Requests

NOTE V28

Various SYSTEM:

Excess Flow Check Valves (Attached) VALVES:

CATEGORY: A,C

CLASS:

These valves close to isolate the respective instrument lines in the event of a pipe break FUNCTION:

downstream of the valves.

TEST REQUIREMENT: Per IWV-3521, exercise these valves closed every

three months.

BASIS FOR RELIEF: Testing these valves requires isolation of their

associated safety-related instrument which could place the plant in an unsafe condition. In addition, the induced hydraulic transients resulting from establishing flow and subsequent valve closure would most likely result in an engineered safety feature actuation. During such testing, radiation doses to test personnel would be high due to the location of these valves and effluence of reactor water during the test. These valves have proven to be highly reliable and testing at the Code-required frequency would not significantly increase the reliability of these

valves.

Exercise these valves closed for operability once ALTERNATE TESTING:

each operating cycle.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

## NOTE V28 (cont.)

## EXCESS FLOW CHECK VALVES

02-2EFV-PS-128A,B 02-2EFV-PT-24A,B 02-2EFV-PT-25A,B 02-2EFV1-DPT-111A,B 02-2EFV1-FT-110A,C,E,G 02-2EFV2-DPT-111A,B 02-2EFV2-T-110A,C,E,G	02-3EFV-11 02-3EFV-13A,B 02-3EFV-15A,B 02-3EFV-15N 02-3EFV-17A,B 02-3EFV-19A,B 02-3EFV-21A,B,C,D 02-3EFV-23A,B,C,D	02-3EFV-23 02-3EFV-25 02-3EFV-31A,B,C,D 02-3EFV-31E,F,G,H 02-3EFV-31J,K,L,M 02-3EFV-31N,P,R,S 02-3EFV-33
13EFV=01A,B 13EFV=02A,B	14EFV-31A,B	
23EFV~01A,B 23EFV~02A,B	29EFV-30A,B,C,D 29EFV-34A,B,C,D	29EFV-53A,B,C,D 29EFV-54A,B,C,D

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V29

SYSTEM: Various

VALVES: Fast Acting Valves (Attached)

CATEGORY: See Valve List on Next Page

CLASS: See Valve List on Next Page

FUNCTION: See Valve List on Next Page

TEST REQUIREMENT: Valve stroke time shall be evaluated and test

intervals changed with respect to corrective action

requirements of IWV-3417(a).

BASIS FOR RELIEF: The measured stroke times of these valves are consistently well below two (2) seconds and can

vary significantly due to circumstances unrelated to the condition of the valves. Two reasons for these variations are inconsistency of operator reaction times and changes in system parameters. Because of this, trending the stroke times of these

fast acting valves will provide inaccurate, and sometimes misleading indication of valve

degradation.

ALTERNATE TESTING: In accordance wit. Generic Letter 89-04, Position

6, if the measured stroke time is greater than the maximum limiting stroke time of 2 seconds, corrective action per IWV-3417(b) will be taken. Test records will verify satisfactory stroke time is achieved but, need not require recording of the

actual measured stroke time.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

## NOTE V29 (cont.)

VALVE ID	CATEGORY	CLASS	FUNCTION
02-2A0V-39 02-2A0V-40 02-2S0V-001 02-2S0V-002	A A A	1 1 1	Close Close Close
16-1AOV-101A, B 16-1AOV-102A, B	AA	2 2	Close Close
20A0V-95 20A0V-83	A	2 2	Close Close
23HOV-1	В	2	Close
23AOV-39 23AOV-42	B B	2 2	Close Close
27SOV-119E1, E2, F1, 27SOV-120E1, E2, F1, 27SOV-122E1, E2, F1, 27SOV-123E1, E2, F1,	F2 A F2 A F2 A F2 A	2 2 2 2 2	Close Open, Close Close Close Open, Close
27SOV-124E1, E2, F1, 27SOV-125A, B, C, D 27SOV-135A, B, C, D	A A	2 2	Close Close
27SOV-141 27SOV-145 27AOV-126A, B 27AOV-128A, B	A A B B	2 2 2 2	Open, Close Open, Close Open, Close
27AOV-129A, B	В	2	Open, Close

Note: Function is the direction in which the valve is considered to be fast acting, ≤ 2 second:

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V30

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V31

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

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Valve Relief Requests

NOTE V32

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V33

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V34

SYSTEM:

High Pressure Coolant Injection

VALVES:

23HPI-12 23HPI-65

CATEGORY:

A,C

CLASS:

2

FUNCTION:

These valves open to provide a flowpath from the HPCI turbine exhaust to the suppression pool. They close to provide containment isolation.

TEST REQUIREMENTS:

Per IWV-3521, exercise these valves closed every three months.

BASIS FOR RELIEF:

These valves are exercised open quarterly during HPCI surveillance testing performed during plant operation in accordance with the JAF Technical Specifications. Since there is no disc position indication on either of these valves, closure must be verified by ba kflow or leakage testing.

In order to verify valve closure by the backflow technique, the HPCI exhaust line must be isolated for the duration of the test, causing the HPCI System to be inoperable. The potential safety impact of voluntarily placing the HPCI System in an inoperable status during plant operation at power is considered to be imprudent and unwarranted in relation to any apparent gain in system reliability derived from the closure verification. In addition, the valves are located approximately twenty (20) feet from the floor, necessitating erection of a large scaffold in the vicinity of the HPCI pump. This also is considered to be undesirable from the aspect of potential damage to HPCI System components should the scaffold be subjected to structural failure.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

#### NOTE V34 (cont.)

Based on the foregoing discussion, testing of these valves during plant operation at power is considered to be impractical. During cold shutdowns, erection of the scaffold in addition to other activities related to test performance would place an extreme burden on the plant staff and would likely result in unwarranted extensions to all forced outages with the added negative impact on plant performance and availability.

Verifying closure of these valves during each refuel outage will provide sufficient assurance that the valves will continue to be operable with respect to their capability to close.

ALLERNATE TESTING:

At each refuel outage, these valves will be verified to close in conjunction with leak testing performed per 10CFR50, Appendix J.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V35

SYSTEM: High Pressure Coolant Injection

23HPI-13 VALVE:

CATEGORY:

CLASS:

This valve opens to permit HPCI turbine condensate FUNCTION:

to drain to the suppression chamber.

TEST REQUIREMENTS: Per IWV-3521, exercise this valve open every

three months.

There is no position indicator on this valve or any BASIS FOR RELIEF:

other means to verify the valve opens.

ALTERNATE TESTING: In accordance with Generic Letter 89-04 Position 2,

at least once each operating cycle (normally a refuel outage) the valve will be disassembled,

inspected, and verified to be operable.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V36

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V37

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V38

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V39

# INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

Valve Relief Requests

NOTE V40

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

### Valve Relief Requests

NOTE V41 This relief request has been withdrawn.

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V42

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

Valve Relief Requests

NOTE V43

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V44

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V45 This relief request has been withdrawn.

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

### Valve Relief Requests

NOTE V46

SYSTEM: Various

VALVES: Containment Isolation Valves (≥6 inches Nominal)

Pipe Size)

CATEGORY: A and A, C

CLASS: 1 or 2

FUNCTION: These valves close to provide containment

isolation.

TEST REQUIREMENTS: Per IWV-3427(b), seat leakage rate shall be trended

and corrective action taken.

BASIS FOR RELIEF: Based on input from many utilities and NRC staff

review of testing data at some plants, the NRC determined that the usefulness of IWV-3427(b) does

not justify the burden of complying with the

requirements of IWV-3427(b).

ALTERNATE TESTING: In accordance with Generic Letter 89-04, Position

10, these valves are provided with leak rate limits specified in accordance with IWV-3426 and will be repaired or replaced whenever seat leakages exceed

established limits.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

### NOTE V46 (cont.)

VALVE ID	VALVE ID
10MOV-26A,B	27AOV-101A,B
10MOV-27A,B	27AOV-111
10MOV-31A,B	27AOV-112
10MOV-39A,B	27AOV-113
12MOV-15	27AOV-114
12MOV-18	27AOV-115
13RCIC-4	27AOV-116
13RCIC-5	27AOV-117
14MOV-11A,B	27AOV-118
15AOV-130A	27VB-6
15RBC-24A	27VB-7
23HPI-12	29AOV-80A,B,C,D
23HPI-65	29AOV-86A,B,C,D
23MOV-15	34FWS-28A,B
23MOV-16	34NRV-111A,B
23MOV-19	46ESW-16B

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V47

SYSTEM: High Pressure Coolant Injection

VALVES: 23HP1-62

CATEGORY: C

CLASS: 2

FUNCTION: This valve opens to provide a flowpa in for minimum

flow from the HPCI main pump.

TEST REQUIREMENTS: Per IWV-3521, exercise this valve open every three

months.

BASIS FOR RELIEF: Due to the configuration of the minimum flow motor

operated valve control logic, fully developed flow cannot be achieved through this check valve. Additionally, full-stroke exercising cannot be verified with existing instrumentation, and

therefore cannot be performed.

ALTERNATE TESTING: In accordance with Generic Letter 89-04 Po.ition 2,

the valve will be disassembled and inspected each

operating cycle (normally a refuel outage).

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V48

SYSTEM: Containment Atmospheric Dilution (CAD)

VALVES: 27VB-1 thru 5

CATEGORY: A,C

CLASS: 2

FUNCTION: These valves open to relieve vacuum from the

suppression chamber to the drywell if differentially pressure between them should exceed 0.5 psid. They close to prevent hypass flow from the drywell to the suppression chamber without the quenching

action of the suppression pocl.

TEST REQUIREMENTS: Per IWV-3424 and IWV-3426, measure individual valve

leakrates for valves.

Per IWV-3427(b), seat leakage rate shai\_ be trended

and corrective action taken.

BASIS FOR RELIEF: The configuration of the vacuum breaker lines

precludes measuring individual valve leakrates.

In accordance with JAF Technical Specifications, Section 4.7.A.5.d, these valves are leak tested each cycle (normally during refueling outages) as a group with other elements of the containment vessels in conjunction with an integrated drywell/suppression chamber bypass leakage test. This test method may be subjected to significant variations associated with other contributing factors involved with the difficulty of performing the test rather than indication of valve degradation. As such, the usefulness of applying IWV-3427(b) would not justify the burden and uncertainties associated with the performance of

this test.

ALTERNATE TESTING: These valves will be tested together and appropriate acceptance criteria established in

accordance with JAF Technical Specifications,

Section 4.7.A.5.d.

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V49

SYSTEM: Emergency Service Water

VALVES: 46(70) ESW-101 thru 104

CATEGORY:

CLASS:

FUNCTION: These valves are manually opened to provide ESW

flow to Control and Relay Room air handlers to ensure continued cooling in the event the normal

chilled water system is rendered inoperable.

TEST REQUIREMENTS: Per IWV-3411, exercise these valves open every

three months.

BASIS FOR RELIEF: These valves provide isolation between the raw ESW

System and the glycol/water mixture in the chilled water system. Opening these valves will cause

contamination of the glycol/water solution.

ALTERNATE TESTING: These valves will be exercised during each reactor

refueling outage.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V50

SYSTEM: Transversing In-Core Probe (TIP)

VALVES: 07SOV-104A, B, C

CATEGORY: A

CLASS:

FUNCTION: These valves close to provide containment

isolation.

TEST REQUIREMENTS: Per IWV-3413(b), measure the full stroke time of

the valve.

BASIS FOR RELIEF: The computer control system for TIP system includes

a provision for measuring valve cycle time (opened and closed) and not closure time alone. The sequence opens the subject valve (stroke < 2 seconds), maintains it energized for 10 seconds (including the opening stroke), and de-energizes the valve solenoid allowing the valve to stroke closed (< 2 seconds). The total elapsed valve

cycle time is specified to be ≤ 12 seconds.

ALTERNATE TESTING: The overall cycle time (opened and closed) for

these valves will be measured and evaluated per

IWV-3413 and IWV-3417.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V51

SYSTEM:

Various

VALVES:

All valves tested during cold shutdown conditions.

CATEGORY:

Various

CLASS:

Various

FUNCTION:

Various

TEST REQUIREMENT:

Valves shall be exercised ... unless such operation is not practical during plant operation. If only limited operation is practical during plant operation, the valve shall be part-stroke excreised during plant operation and full stroke exercised during cold shutdowns. Full stroke exercising during cold shutdowns for all valves not fullstroke exercised during plant operation shall be on a frequency determined by the intervals between shutdowns as follows:

For intervals of 3 months or longer - exercise during each shutdown. (IWV-3412 and IWV-3522)

BASIS FOR RELIEF:

In many instances testing of all valves designated for testing during cold shutdown cannot be completed due to the brevity of an outage or the lack of plant conditions needed for testing specific valves. It has been the policy of the NRC that if testing commences in a reasonable time and reasonable efforts are made to test all valves, then outage extension is not required when the only reason is to provide the opportunity for completion of valve testing.

ASME/ANSI OMa-1987, Operation and Maintenance Of Nuclear Power Plants, Part 10 (Paragraphs 4.2.1.2 and 4.3.2.2) recognizes this issue and allows

deferred telting as set forth below.

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

### Valve Relief Requests

NOTE V51 (cont.)

ALTERNATE TESTING:

For those valves designated to be exercised or tested during cold shutdown, exercising shall commence as soon as practical after the plant reaches a stable cold shutdown condition as defined by the applicable Technical Specification but no later than 48 hours after reaching cold shutdown. The 48-hour requirement need not apply if all valves are tested during an outage. Valve testing need not be performed more often than once every three (3) months except as provided for in IWV-3417(a). Completion of all valve testing during a cold shutdown outage is not required if the length, of the shutdown period is insufficient to complete all testing. Testing not completed prior to startup will be rescheduled for the next cold shutdown is a sequence such that the test schodule does not omit nor favor certain valves or groups of valves.

### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX B

## Valve Relief Requests

NOTE V52

## INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

## Valve Relief Requests

NOTE V53

SYSTEM:

RHR Service Water

VALVES:

10SOV-101 A thru D

CATEGORY:

CTASS:

3

FUNCTION:

These valves automatically open upon pump start to allow cooling water to flow through the RHR Service Water pump upper lubricating oil coolers. When the pump is stopped, the associated valve closes to prevent draining of the RHR service water header(s).

TEST REQUIREMENTS: Per IWV-3413(b), measure the stroke time every three months.

> If, for power-operated valves with full stroke times less than 10 seconds, an increase of stroke time of 50% or more from the previous test is observed, the test frequency shall be increased to once each month until corrective action is taken. (IWV-3417(a))

BASIS FOR RELIEF:

These are rapid-acting solenoid actuated pilot operated valves with no position indication. Therefore, the only practical method of verifying valve operation is by monitoring cooling water discharged from the cooler drain lines. This satisfies the requirement for exercising per IWV-3412(b), however, by utilizing this method, a true value for valve stroke time cannot be accurately determined. In addition, due to the lack of precision related to stroke time measurements derived from this method, a wide range of measurements (greater than 50%) is expected. Adhering to the requirements of IWV-3417(a) would result in frequent and unnecessary testing at a monthly frequency.

# NEW YORK POWER AUTHORITY JAMES A. FITZPATRICK NUCLEAR POWER PLANT INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES APPENDIX B Valve Relief Requests NOTE V53 (cont.) BASIS FOR RELIEF (cont.)

Measuring the time interval from pump start to the time water is emitted from the drain lines will provide a measure of valve stroke time as well as the degree of valve opening. Should either of these degrade, the measured time interval will lengthen providing indication that a potential valve problem exists. Typical transit time measurements are in the range of 1-3 seconds indicating a flowrate greatly in excess of that required for cooling. (The minimum cooling water flow equates to approximately 11 seconds for the most limiting case) Based on this, establishing a limit of five (5) seconds for initiating monthly testing is reasonable and conservative.

The drain lines from the coolers are open-ended and have no convenient means of measuring flow through the coolers. Thus, ascertaining that a valve has "full-stroked" is not possible by this simple timing technique. Flowrate, however, can be determined by collecting discharged water over an elapsed period of time. Such testing done at a frequency of once each operating cycle in conjunction with the "stroke" timing described above provides adequate assurance that cooling water flow to the lube oil coolers is adequate.

ALTERNATE TESTING: These valves will be exercised in conjunction with testing of the respective RHR service water pumps and a measure of "stroke time" using the time interval from pump start to the emission of water from the cooler drain line will be recorded. Should this time interval exceed five (5) seconds, the testing frequency will be increased to once each month until corrective action is taken.

> Once each operating cycle a flowrate check will be performed to verify flow through each coolers is satisfactory.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V54

SYSTEM: High Pressure Coolant Injection

VALVE: 23HPI-130

CATEGORY:

CLASS:

FUNCTION: This valve opens to provide a flowpath for cooling

water circulation through the HPCI turbine lube oil

cooler.

TEST REQUIREMENTS: Per IWV-3521, exercise this valve open every

three months.

BASIS FOR RELIEF: This valve has no means of determining disc

position or flowrate and, thus there is no mechanism for verifying full accident flow and nor full-stroke of this valve. Satisfactory operation of the HPCI turbine during quarterly testing verifies adequate operation of valve and cooling

system.

ALTERNATE TESTING: In accordance with Generic Letter 89-04 Position 2,

at least once during each operating cycle (normally a refuel outage) the valve will be disassembled,

inspected, and verified to be operable.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V55

SYSTEM:

Core Spray

VALVES:

14CSP-62A, B

CATEGORY:

CLASS:

FUNCTION:

The 14CSP-62A and B valves open to provide minimum flow required for the core spray holding pump and close to prevent reverse flow from the Torus.

TEST REQUIREMENTS: Per IWV-3521, exercise these valves closed every

three months.

BASIS FOR RELIEF:

There are no position indicators on these valves or other means to verify closure, thus, the only practical method of verifying closure is by means of back-leakage tests. These valves cannot be verified to close by means of a reverse flow test.

ALTERNATE TESTING:

In accordance with Generic Letter 89-04 Position 2, at least once each operating cycle (normally a refuel outage) one valve will be disassembled, inspected, and verified to be operable. If a valve is found to be inoperable, the other valve will be disassembled and inspected prior to startup.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V56

SYSTEM: Residual Heat Removal

VALVES: 10RHR-95A, B

CATEGORY: C

CLASS:

FUNCTION: These valves close to prevent reverse flow from the

Torus.

TEST REQUIREMENTS: Per IWV-3521, exercise these valves closed every

three months.

BASIS FOR RELIEF: These are simple check valves with no means of

determining disc position without performing a backleakage test. Performing such a test, would require setting up a hydrostatic pump in a high

radiation area.

During cold shutdown, the system lineup changes and

effort involved with testing would constitute an

unreasonable burden on the plant staff.

ALTERNATE TESTING: During each refuel outage these valves will be

verified to close during a hydrostatic leakrate

test.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valva Relief Requests

NOTE V57

SYSTEM:

Core Spray

VALVES:

14AOV-13A, B

CATEGORY:

A,C

CLASS:

1

FUNCTION:

These valves open to provide flowpaths from the Core Spray System to the reactor vessel. They close for pressure isolation protection of the low pressure core spray piping.

TEST REQUIREMENTS:

Per IWV-3521, exercise these valves open every three months.

BASIS FOR RELIEF:

There is no mechanism by which these valves can be full-stroke exercised without injecting water from the core spray pumps to the reactor vessel.

During plant operation, the core spray pumps cannot produce sufficient discharge pressure to overcome reactor vessel pressure and provide flow into the vessel. The installed air operators are capable of exercising the valves, providing there is no differential pressure across the valve seat; obviously this is not the case.

During cold shutdown, injecting into the reactor vessel requires a major effort to establish the prerequisite conditions and realignment of the Core Spray System to allow supplying water from the CST. Torus water cannot be used since it does not meet the chemistry requirements for reactor grade makeup. It is estimated that such a test would take about 24 hours to perform and would result in a significant burden on the plant operating staff. In addition, there is a potential for overfilling the reactor vessel and flooding the main steam lines. This could adversely affect the performance of the main steam safety/relief valves (SRV's) since there is cause to pelieve that a contributing factor to the orically poor performance of the SRV's is water contamination of the operators.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

#### NOTE V57 (cont.)

The installed check valve operators are capable of exercising the valves through their full stroke; however, the sizing of the operators does not satisfy the criteria set forth in IWV-3522(b).

#### ALTERNATE TESTING:

During cold shutdown, each of these valves will be exercised using the installed operators.

Each of these valves will be fu?l-stroke exercised during each refuel outage by injecting full accident flow into the reactor vessel.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V58

SYSTEM: Automatic Depressurization

VALVES: 02RV-1 thru 02RV-11 02VB-1 thru 02VB-11

CATEGORY: C

CLASS:

FUNCTION: These valves remain closed to prevent steam inon an

open safety/relief valve (SRV) from entaring the drywell. They open following closure of an SRT to prevent the formation of a water column within the downcommer that could cause torus damage during

subsequent lifting of the same SRV.

TEST REQUIREMENTS: Per IWV-3521, exercise these valves open and closed

every three months.

BASIS FOR RELIEF: Exercising these valves require local manipulation

of each valve and thus entry into the containment. During plant operation at power, and on occasion while in cold shutdown, the containment atmosphere is maintained in a nitrogen-inerted condition. During such periods, entry into the containment is

not practical due to personnel safety concerns.

ALTERNATE TESTING: These valves will be exercised during cold shutdowns when the containment is de-inerted

consistent with the requirements of IWV-3522 and

the provisions of Note V51.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relia Requests

NOTE V59

SYSTEM: Main Steam

VALVES: 29AOV-80A, B, C, D

CATEGORY: A

CLASS:

FUNCTION: These valves are normally open to provide steam to

the main turbine generator and auxiliaries. They close to isolate steam flow and for containment

isolation.

TEST REQUIREMENTS: Per IWV-3415, fail-safe test these valves closed

every three months or during cold shutdowns.

BASIS FOR RELIEF: Fail-safe exercising these valves requires local

manipulation of valves located inside the containment vessel and thus entry into the containment. During plant operation at power, and on occasion while in cold shutdown, the containment atmosphere is maintained in a nitrogen-inerted condition. During such periods, entry into the containment is not practical due to personnel

safety cono "ns.

ALTERNATE TESTING These valves will be fail-safe exercised during

cold shutdowns when the containment is de-inerted consistent with the requirements of IWV-3415 and

the provisions of Note V51.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

NOTE V60

SYSTEM: Residual Heat Removal

VALVES:

10A0V-68A, B

CATEGORY:

A, C

CLASS:

1

FUNCTION:

These valves open to provide LPCI injection and close to provide containment and pressure isolation.

TEST REQUIREMENTS: Per IWV-3521, exercise these valves open and closed

every three months.

BASIS FOR RELIEF:

These valves may be exercised by either operation using the installed air operators or by flow from the RHR pumps into the Recirculation System.

During plant operation, neither method is practical since the RHR pumps cannot develop sufficient head to overcome reactor pressure and the air operators are designed to open the valves with zero differential pressure.

At cold shutdown, a zero differential pressure is obtainable and operation with the air operators is possible. However, the theoretical force of the operators does not satisfy the quantitative limit of IWV-3522(b). Thus, exercising by using the air actuators can only be considered a part-stroke exercise.

During cold shutdown when the RHR System is in the shutdown cooling mode, these valves are opened by normal shutdown cooling flow. Full accident flow (as required by GL 89-04, Position 1) is currently defined as 13,900 GPM which can only be obtained by operating two pumps in parallel. Unacceptable vibration levels related to system and component design preclude throttling of the pump flow. Thus, with two RHR pumps in parallel, the resultant flow would be approximately 17,000 to 18,000 GPM. It has yet to be confirmed that the system can be operated safely in the shutdown cooling mode at this high flowrate due to the size of the common pump suction header.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX B

#### Valve Relief Requests

#### NOTE V60 (cont.)

These valves cannot be fully opened at a single pump flowrate. Thus, full stroke exercising using one pump, in conjunction with confirmation of full stroke valve operation by a non-intrusive testing method, is also not possible.

Therefore, if operation of two RHR pumps in parallel is not practical, these valves will be disassembled and inspected on a rotating basis, one each refuel outage.

ALTERNATE TESTING: Each valve will be full stroke exercised open (if practical) and closed during each cold shutdown in accordance with the requirements of Note V51. Should full flow exercising, as outlined above, be found to be impractical, each valve will be partial-stroke exercised with flow at cold shutdown. Each cycle (normally a refuel cutage) one of these valves will be disassembled and inspected on a rotating basis in accordance with GL 89-04, Position 2.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

APPENDIX C

SUMMARY OF CHANGES

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX C

#### Pump Changes

PAGE	PUMP ID(s)	CHANGE	REASON
9,10	Various	Drawing and coordinate changes.	FM/OP consolidation effort.
9,10,32	46P-2A,B	Relief Request Note P18 has been withdrawn.	Determined that flow instrumentation meets code requirements.
12	10P-1A,B,C,D 46P-2A,B	Deleted forebay level measurement deviation.	Put required deviation in the test procedure.
17	11P-2A,B	Deleted portion pertaining to expanded flowrate limits.	NRC SER denied use.
19	10P-1A,B,C,D 46P-2A,B	Revised Relief Request Note P9 to measure vibration per ASME/ANSI OM-1988a, Part 6.	NRC SER requirement.
24	11P-2A,B	Revised Relief Request Note P13 to provide more justification.	Respond to NRC SER comments.
28	Various	Revised Relief Request Note P15 to include a note.	To have relief request re review.

## JAMES A. FITZPATRICK NUCLEAR POWER PLANT

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX C

#### Valve Changes

PAGE(s)	VALVE ID(E)	CHANGE	REASON
42 thru 107	Various	Drawing and coordinate changes.	FM/OP consolidation effort.
43,44,45	N/A	Corrected the spelling error in the system title.	Туро.
43,44,45, 111,183	02RV-1 thru 11 02VB-1 thru 11	Deleted CS8 and replaced with Relief Request Note V58.	SER requires a relief request for conditional cold shutdown testing.
46,149	02-2AOV-39,40	These valves were SOV's in Rev. 4. Replaced by AOV's of different size and type during 1992 RFO.	Plant modification.
56,108 185	10AOV-CSA,B	Revised CS2 and added Relief Request Note V60 for forward flow requirement.	Actuators do not meet the requirements of IWV-3522(b).
56,57,68 69,167 168	10A0V-68A,B 10M0V-17,18 10M0V-25A,B 14A0V-13A,B 14M0V-12A,B	Reference of these valves was removed from Relief Request V46.	SER required trending of PIV leak rates.
57,58,59, 65,66,69, 77,79,80, 84,85,86, 87,98,99	10MOV-17, 18, 25A,B, 26A,B, 27A,B, 31A,B, 34A,B, 38A,B, 12MOV-15, 18, 69, 13MOV-15, 16, 27, 14MOV-26A,B, 20MOV-82, 94, 23MOV-15, 16, 25, 60, 27AOV-111, 112,113,114, 115,116,117, 118, 131A,B, 132A,B, 27MOV-113, 117,122,123, 29MOV-74, 77	Deleted remark for Technical Specification stroke time limit.	Stroke time limits no longer in Technical Specification.
57,69,141	10MOV-17,18, 25A,B, 14MOV-12A,B	A remark was added to these valves and Relief Request Note V24 has been withdrawn.	Code allows this testing method.
59	10MOV-32,33	These valves have been deleted from the Program.	Removed during 1992 RFO.

### INFERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX C

PAGE(s)	VALVE ID(s)	CHANGE	REASON
60,150	10RHR-262, 277	Deleted disassembly requirement and Relief Request Note V30 has been withdrawn.	Valves reverse flow testable due to modification during 1992 RFO.
60,61,152	10RHR- 64A,B,C,D	Deleted disassembly requirement and Relief Request Note V32 has been withdrawn.	Valves will be full flow tested quarterly using ultrasonic flow meters.
65,136	12M0V-80	This valve has been deleted from the Program and Relief Request Note V19.	Removed during 1992 RFO.
68,181	14A0V-13A,B	Change the full stroke test at cold shutdown to a partial exercise and added Relief Request Note V57 and full flow test at refuel.	Determined that full stroke test was not in accordance with IWV- 3522(b) requirements.
68,179	14CSP-76A,B	Deleted disassembly requirement and Relief Request Note V55 deleted reference to these valves.	Valves reverse flow testable due to modification installed during 1992 RFO.
72,112, 145	15RBC-21A,B	Changed the reverse flow test requirement from quarterly to cold shutdown and added CS14. Relief Request Note V33 has been withdrawn.	Determined that these valves can be tested at cold shutdown.
72,112, 143	15RBC-22A,B	Changed the full stroke test requirement from quarterly to cold shutdown and added CS14. Relief Request Note V31 has been withdrawn.	Determined that these valves can be tested at cold shutdown.
72,73, 112,145	15RBC-24A,B	Changed the reverse flow test requirement from quarterly to cold shutdown and added CS15. Relief Request Note V33 has been withdrawn.	Determined that these valves can be tested at cold shutdown.
73,112, 143	15RBC-26A,B	Changed the full stroke test requirement from quarterly to cold shutdown and added CS15. Relief Request Note V31 has been withdrawn.	Determined that these valves can be tested at cold shutdown.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX C

PAGE(s)	VALVE ID(s)	CHANGE	REASON
73,151	15RBC-33	Relief Request Note V31 has been withdrawn and valve will be full stroke exercised quarterly.	Determined that this valve can be tested quarterly.
73,122	15RBC- 35A,B,C,D 15RBC-38A,B 15RBC-61	Deleted disassembly requirement and Relief Request Note V7 has been withdrawn.	Valves reverse flow testable due to modification installed during 1992 RFO.
77	20A0V-83 20A0V-95	The valve type has been change from PG to BL.	Valves were replaced during 1992 RFO.
77	20MOV-82 20MOV-94	The valve type has been changed from PG to GA.	Valves were replaced during 1992 RFO.
79,132,	23HPI-402 23HPI-403	Deleted disassembly requirement and incorporated full flow and reverse flow testing at cold shutdown. Relief Request Note V17 was revised to discuss reverse flow test method.	Determined that valves car be tested at cold shutdown.
86,157	27CAD-67, 68, 69, 70	Relief Request Note V36 has been withdrawn.	Determined that valve can be tested quarterly.
95,112, 184	29AOV- 80A,B,C,D	Deleted these valves from CS12 and added Relief Request Note V59.	SER requires a relief request for conditional cold shutdown testing.
101,111	391AS-22, 29	Revised Relief Request Note V14 to discuss forward flow testing. Reverse flow testing to be done quarterly. Deleted CS11.	Determined that valve can be reverse flow tested quarterly and SER requires a relief request for conditional cold shutdown testing.
104,175	46(70)SWS-13, 14 70WAC-12A,B	Relief Request Note V52 has been withdrawn and valves will be full stroke exercised quarterly.	Determined that these valves can be tested quarterly.
104,105	70WAC-5A,B	These valves have been added to the Program.	Valves required for pressure boundary.
106,166	46ESW-15A,B, 16A,B	Relief Request Note V45 has been withdrawn and valves will be reverse flow tested quarterly.	Determined that valves car be tested quarterly.
106	46ESW-40A,B	These valves have been added to the Program.	Valves installed by modification and perform a pressure boundary function.
106	46ESW-6A,B	These valves have been deleted from the Program.	Removed during the 1992 RFO.

#### INSERVICE TESTING PROGRAM FOR PUMPS AND VALVES

#### APPENDIX C

PAGE(s)	VALVE ID(s)	CHANGE	REASON
120,121	13RC1C-4,5	Revised Relief Request Note V6 to provide additional justification for refuel testing.	NRC SER denied original Relief Request.
127	34FWS-28A,8	Revised Relief Request Note V12 to provide additional justification for refuel testing.	NRC SER denied original Relief Request.
154,155	23HP1-12,65	Revised Relief Request Note V34 to provide additional justification for refuel testing.	NRC SER denied original Relief Request.
168,170	27VB-1 thru 5	Deleted reference to these valves from Relief Request Note V46 and revised Note V48 to include trending exemption.	Clarification
171	46(70)ESW-101 thru 104	Revised Relief Request Note V49 to test each refuel vice 2 years.	NRC SER requirement

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

New York Power Authority

JAMES A. FITZPATRICK NUCLEAR POWER PLANT
Docket No. 50-333

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### INTRODUCTION

The following summarizes NRC identified Relief Request "anomalies" as defined in the TER and outlines the Authority's reponse to each. The anomalies have been divided into three groups; (1) Resubmit with Additional Justification, (2) Comply with TER, (3) Withdraw Relief Request. The actions stated in each NYPA response have been incorporated into Revision 5 of the IST Program.

The anomalies classified as "Resubmit with Additional Justification" require NRC review and approval. Relief requests that have revised to meet the guidance of the Technical Evaluation Report (Comply with TER) are considered by the Authority to be approved. Testing of equipment identified in withdrawn relief requests will meet the requirements of the Code.

#### RESUBMIT WITH ADDITIONAL JUSTIFICATION

#### Anomaly No. 4 - Relief Request P9

The relief request proposed taking RHRSW & ESW pump vibration readings on the lower motor bearing housing. The pump bearings are submerged (inaccessible) and the bearing housing near the upper coupling is in a confined space in close proximity to the rotating shaft (safety hazard). The NRC stated that the upper motor thrust bearing is the best available location to measure vibration to assess the mechanical condition of submerged pumps.

Interim relief is granted provided compliance with the following short term and long term actions.

- For the short term (next 6 months) JAF must do one of the following: (1) justify the proposed measurement, (2) measure vibration on the upper motor thrust bearing in compliance with OM-6, or (3) justify some other alternative.
- For the long term (within 1 year) JAF should investigate alternate methods, such as installed vibration monitoring. Before the end of the year provide the NRC with the results of the evaluation and an implementation schedule.

#### NYPA's Response:

P9 has been revised to comply with the SER position for measuring service water pump vibration in accordance with the requirements of ASME/ANSI OM-1988a, Part 6.

Additional pump instrumentation is beyond the scope and intent of the Code. This type of on-line vibration monitoring for submerged vertical pumps is unproven and requires additional research and development before it can be demonstrated to be of value in meeting Code requirements.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### RESUBMIT WITH ADDITIONAL JUSTIFICATION

#### Anomaly No. 5 - Relief Request P13

Interim relief is granted for a 1 year period to monitor SLC pump vibration using instrumentation which falls outside Code required frequency response range requirements provided acceptance criteria is made more conservative. The NRC believes that this not a valid long term solution and request that instrumentation having the Code accuracy be procured within 1 year.

#### NYPA's Response:

P13 has been revised to provide additional information and justification supporting the use of existing instrumentation.

#### Anomaly No. 6 - Relief Request P15

Provisional relief is granted for taking vibration velocity readings as opposed to displacement provided the program follows all OM-6 stipulations relative to vibration. Additional information is needed to evaluate JAF's proposed program and its differences from OM-6.

#### NYPA's Response:

P15 has been revised to provide additional information and justification for complying with Code vibration requirements and enhancing the program by taking additional velocity readings.

#### Anomaly No. 8 - Relief Request V6

Relief is denied for reverse flow testing RCIC turbine exhaust check valves once per RFO. The NRC believes that exercising these valves closed quarterly is not impractical or burdensome.

#### NYPA's Response:

V6 has been revised to provide additional information and justification supporting a once per refuel outage reverse flow test.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### RESUBMIT WITH ADDITIONAL JUSTIFICATION

#### Anomaly No. 10 - Relief Request V12

Provisional relief is granted from reverse flow exercising the feedwater checks quarterly, provided the valves are tested during cold shutdown when feedwater flow is secured, and drywell is deinerted. The NRC believes back leakage testing of these valves during cold shutdown is not impractical or burdensome.

#### NYPA's Response:

V12 has been revised to provide additional information and justification supporting a once per refuel outage reverse flow test.

#### Anomaly No. 12 - Relief Request V17

Provisional relief is granted from reverse flow exercising HPCI vacuum breakers individually, provided the valves are forward flow exercised and the pair is verified closed, quarterly or at cold shutdowns, as practical. Disassembly and inspection should still be performed as proposed.

#### NYPA's Response:

V17 has been revised to provide for reverse flow testing of check valve pair during cold shutdowns. Valves will be forward flow exercised during cold shutdowns. The Authority takes exception to the augmented disassembly and inspection requirements.

#### Anomaly 17 - Relief Request V34

Relief is denied to exercise closed HPCI turbine exhaust check valves (23HPI-12 & 65) each RFO during leak rate testing. The NRC believes local test connections permit back leakage testing to verify closure during Cold Shutdowns without being impractical or burdensome.

#### NYPA's Response:

V34 has been revised to provide additional information and justification supporting a once per refuel outage reverse flow test.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### RESUBMIT WITH ADDITIONAL JUSTIFICATION

#### Anomaly 21 - Relief Request V55

Interim relief is granted for 1 year or until the next RFO, which ever is longer, from exercising, 14CSP-62A&B and 76A&B quarterly, provided the valves are disassembled and inspected per GL 89-04, Position 2. During the interim period alternate test methods shall be evaluated.

#### NYPA's Response:

V55 has been revised to remove 14CSP-76A&B from the relief request. Due to a modification being installed during the 1992 refuel outage 14CSP-76A&B can be tested quarterly. V55 is resubmitted to include only the 14CSP-62A&B.

#### Anomaly 25 - Relief Request V19 & V46

Provisional relief has been granted for V46 exempting trending of seat leakage. IWV-3427,—, for CiV testing only (per GL 89-04 Position 10). The NRC finds Relic. Request V19 to be in conflict with V46 and did not address V19.

#### NYPA's Response:

V19 addresses the plant's original design which does not support individual CIV valve testing and has been resubmitted. V46 requests relief from trending seat leakage in accordance with Generic Letter 89-04, Postion 10. V46 has been revised to address only CIV valves. References to pressure isolation valve testing have been removed.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### COMPLY WITH TER

#### Anomaly No. 1 - Relief Request F2

Provisional relief is granted from IWP-3100 and Table IWF \_100-1 for obtaining ESW and RHR Service Water pump differential pressures. The suction pressure of these vertical submerged open line shaft design pumps may be obtained by measuring the forebay water level provided the suction and discharge pressure instrumentation meets the accuracy requirements of IWP-4110.

#### NYPA's Response:

P2 has been revised to eliminate measurement of forebay water level to the nearest foot. The accuracy requirements of Table IWP-4110-1 will be met.

#### Anomaly No. 2 and 3 - Relief Request P7

Relief is granted to run SLC pumps for a minimum of 2 minutes. Provisional relief is granted to calculate flow rate based on the test tank water level change provided the calculation meets the accuracy requirements of IWP-4110 for direct measurement.

Relief is denied to expand Code allowable ranges for SLC pump flow rates. The NRC believes there is insufficient information to show the proposed ranges will require corrective action when necessary.

#### NYPA's Response:

P7 has been revised to eliminate exceptions taken to the Code accuracy requirements for flow rate. The accuracy of SLC pump flow measurements a. . their evaluation will comply with appropriate code requirements.

#### Anomaly No. 11 - Relief Request V14

Provisional relief is granted from reverse flow exercising air system containment isolation check valves 39IAE-22 & 29 quarterly, provided the valves are tested during cold shutdown when the drywell is deinerted. The NRC believes back leakage testing of these valves during cold shutdowns is not impractical or but tensome.

#### NYPA's Response:

V14 has been revised to forward flow test these valves during cold shutdowns when the containment is de-ineried. The valves will be reverse flow tested on a quarterly basis.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### COMPLY WITH TER

#### Anomaly 19 - Relief Request V49

Provisional relief is granted to exercise manually operated ESW valves 101 thru 104 as close to the Code frequency as practicable but not to exceed once per RFO.

#### NYPA's Response:

V49 has been revised to require valve exercising at least once each refueling outage instead of every two years as suggested by the TER.

#### Anomaly 22 - Relief Request V53

Interim relief is granted for performing a modified test on the RHR Service Water Pump upper lubricating oil coolers as statod in Relief Request V53. Interim relief is granted for 1 year or until the next RFO, which ever is longer. During this period an evaluation shall be performed assessing, the effectiveness of this method, as well as alternate methods for determining stoke times.

#### NYPA's Response:

The Authority will comply with the interm measures defined in the TER. The Authority's final position concerning this relief request will be submitted by January 8, 1993.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### COMPLY WITH TER

#### Anomaly 23 - Cold Shutdown Justification 8 & 12

Relief is granted to test SRV vacuum breakers and MSIVs during cold shutdowns when the containment is deinerted. The requests presented as cold shutdown justifications would be more appropriate as relief requests because of the requirement that the drywell be deinerted.

#### FitzPatrick's Response:

V58 and V59 are submitted to satisfy this item.

#### Anomaly 24 - Starting Point for Time Period in TS Action Statements

The Authority stated in its final response to GL 89-04 dated March 30, 1990 that exception is taken to Position 8. The NRC requests that if the position is deemed unreasonable a detailed relief request should be submitted to the NRC for evaluation.

#### FitzPatrick's Response:

The Authority no longer akes exception to GL 89-04, Postion 8 regarding starting point for time periods associated with Technical Specification Action Statements.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### WITHDRAW RELIEF REQUEST

#### Anomaly No. 7 - Relief Request P18

Interim relief is granted to use existing ESW flow instrumentation with an accuracy of approximately + or - 3% of full scale. Additional information is needed to assess long term relief. Interim relief is granted for 1 year or the next refueling outage whichever is longer.

#### NYPA's Response:

The issue related to P18 has been re-evaluated and the relief request withdrawn. The accuracy of ESW flow measurements will comply with the appropriate Code requirements.

#### Anomaly No. 9 - Relief Request V7

Interim relief is granted for 1 year or until the next PFO, which ever is longer, from exercising closed the RBCLC '35', '38', and '61' check valves provided the valves are inspected per GL 89-04, Position 2. The NRC believes reverse flow exercising may be possible during outages and does not recommend inspection in place of testing.

#### NYPA's Response:

V7 has been withdrawn. Due to a modification being installed during the 1992 refuel outage the above valves can be reverse flow tested on a quarterly basis.

#### Anomaly 13 - Relief Request V24

JAF requested that credit be given for PIV testing after a successful LLRT test. The basis being if the valve was tight at the lower LLRT pressure with an air medium, the valve would also be tight at a higher pressure using water.

Provisional relief is granted to test in recordance with Appendix J for CIV testing only per GL 89-04 Postion 10. If a valve is also a pressure boundary PIV testing per Code still needs to be performed.

#### NYPA's Response:

The issue related to V24 has been re-evaluated and the relief request has been withdrawn.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### WITHDRAW RELIEF REQUEST

#### Anomaly 14 - Relief Request V30

Provisional relief is granted from verifing closure capability of individual RHR keep fill check valves provided the closure capability of the pair of series check valves is verified by back leakage testing quarterly or during cold shutdowns as practicable. Disassembly and inspection per GL 89-04, Position 2, should be done for PM purposes.

#### NYPA's Response:

V30 has been withdrawn. Due to modifications being installed during the 1992 refuel outage the RHR keep fill check valves can now be tested quarterly in accordance with the Cude.

#### Anomaly 15 - Relief Request V31

Relief is denied for exercising RBCLC drywell return lines manual CIVs (15RBC-22A&B, 26A&B, and 33) at an extended frequency of once per operating cycle. The NRC believes cycling these valves quarterly will not cause a significant change in drywell pressure.

#### NYPA's Response:

The issue related to V31 has been re-evaluated and the relief request has been withdrawn. Valves 15RBC-22A&B and 26A&B will be exercised in accordance with Cold Shutdown Justifications CS14 & CS15. Valve 15RBC-33 will be exercised quarterly.

#### Anomaly No. 16 - Relief Request V32

Interim relief is granted for 1 year or until the next refueling outage, whichever is longer, provided the RHR min flow line check valves are disassembled and inspected per GL 89-04, Position 2 as well as quarterly exercising during pump testing. By the end of this period implement testing per GL 89-04, Position 1 and/or 3, as applicable and consider disassemble and inspection under a PM program.

#### NYPA's Response:

The issue related to V32 has been re-evaluated and the relief request has been withdrawn.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZPATRICK INSERVICE TEST PROGRAM

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#### WITHDRAW RELIEF REQUEST

#### Anomaly 17 - Relief Request V33

Relief is denied to exercise closed RBCLC Drywell Supply CIV check valves (15RBC-21A&B, and 24A&B) each RFO during !sak rate testing. The NRC believes local test connections permit back leakage testing to verify closure during Cold Shutdowns without being impractical or burdensome.

#### NYPA's Response:

The issue related to V33 has been re-evaluated and the relief request has been withdrawn. The above valves will be tested in accordance with Cold Shutdown Justifications CS14 and CS15.

#### Anomaly 17 - Relief Request V45

Relief is denied to exercise closed ESW Drywell Supply CIV check valves (46ESW-15A&B and 16A&B) each RFO during leak rate testing. The NRC believes local test connections permit back leakage testing to verify closure during Cold Shutdowns without being impractical or burdensome.

#### NYPA's Response:

The issue related to V45 has been re-evaluated and the relief request has been withdrawn. These valves will be tested quarterly.

#### Anomaly 18 - Relief Request V36

Relief is denied to exercise CAD system CIVs ~ \* valves (27CAD-67 thru 70) each RFO during leak rate testing. The NRC believes loc......st connections permit reverse flow testing without being impractical or burdensome.

#### NYPA's Response:

The issue related to V36 has been re-evaluated and the relief request has been withdrawn. These valves will be tested quarterly.

#### NYPA RESPONSE TO "ANOMALIES" IN REVISION 4 OF THE FITZLATRICK INSERVICE TEST PROGRAM

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#### WITHDRAW RELIEF REQUEST

#### Anomaly 20 - Relief Request V52

Relief is denied to extend the frequency for exercising manual valves associated with control room chiller, 46(70)SSW-13, -14, and 70(WAC)-12A, -12B.

#### NYPA's Response:

The issue related to V52 has been re-evaluated and the relief request has been withdrawn. These valves will be exercised quarterly.

#### REVISION 5 OF IST PROGRAM STATUS OF RELIEF REQUESTS

New York Power Authority

JAMES A. FITZPATRICK NUCLEAR POWER PLANT Docket No. 50-333

#### **REVISION 5 OF IST PROGRAM** STATUS OF RELIEF REQUESTS

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#### OPEN RELIEF REQUESTS NOTES REQUIRING NRC REVIEW (NEW)

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#### APPROVED RELIEF REQUESTS NOTES

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V53 (Interim Approval until 1/8/93)

V56 V58 V59

#### PRE-APPROVED RELIEF REQUESTS NOTES

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#### REVISION 5 OF IST PROGRAM STATUS OF RELIEF REQUESTS

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#### WITHDRAWN RELIEF REQUESTS NOTES (NEW)

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