ENCLOSURE 1

U. S. NUCLEAR REGULATORY COMMISSION OPERATOR LICENSING INITIAL EXAMINATION REPORT

REPORT NO.:	50-223-0L-92-01	
FACILITY DOCKET NO.:	50-223	
FACILITY LICENSE NO. :	R-125	
FACILITY:	University of Massachusetts - Lowell	
EXAMINATION DATES:	April 27-28, 1992	
EXAMINER:	Paul Doyle, Chief Examiner	
SUBMITTED BY:	Paul UD lif Paul Doyle, Chief Examiner	6-1-92 Date
APPROVED BY:	James L. Caldwell, Chief Non-Power Reactor Section Operator Licensing Branch	le/1/92 Date

SUMMARY:

The NRC administered a written examination to one Senior Reactor Operator Instant (SROI) candidate and operating tests to one SROI caldidate and one Senior Reactor Operator Upgrade (SROU) candidate. Both candidates passed the operating portion of the operator licensing examination, and the SROI candidate passed the written portion of the examination.

Division of Licensee Performance and Quality Evaluation, NRR

REPORT DETAILS

1. Examiner:

Paul V. Doyle, Jr., Chief Examiner

2. Results:

		RO (Pass/Fail)	SRO <u>(Pass/Fail)</u>	Total <u>(Pass/Fail)</u>
NRC	Grading:	N/A	2/0	2/0

3. Written Examination:

The written examination was administered on April 27, 1992 to one SROI candidate. The SROI candidate passed the written examination.

4. Operating Examinations:

Operating examinations were administered on April 28, 1992. Both candidates passed this portion of the examination.

5. Exit Meeting:

Personnel attending:

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Thomas Wallace Reactor Supervisor University of Massachusetts - Lowell Reactor Facility Paul V. Doyle, Jr., Chief Examiner

Mr. Wallace provided the chief examiner with comments on the written examination. See Enclosure 2 for a listing of facility comments along with NRC resolutions to the comments.

Facility Comments on Written Examination

Section A

1

Question 2 Which ONE of the following actions will cause Kerr to decrease?

- а. Placing a large steel canister (filled with air) next to the core.
- b. Irradiating an Argon gas sample via the rabbit system.
- Removing a graphite reflector element from the core. C .
- Flooding a beamport with water. d.

Facility Comment:

This guestion has two correct answers a & c.

NRC Resolution:

Agree with comment. The answer key has been modified to recognize either a or c as the correct answer. The answer will be modified to ask "Which ONE of the following actions will cause K_{eff} to <u>increase</u>?" to correct the problem.

Section C

1.

2.

3.

4.

5.

6.

Question 3 MATCH the correct plant response from column B to the plant conditions listed in column A. (0.2 points each).

COLUMN A

Neutron flux (110%)

COLUMN B

- Alarm Only 52.4
- Scram Only b.
- Alarm and Scram C.
- d. Neither alarm nor Scram

Reactor Period of 6 seconds 7. Fully withdrawn Regulating Rod 8.

Pool level 2'6" below the gutters

Primary Coolant flow 1450 gpm

Core Inlet temperature 104°F

Bulk pool temperature, 102°F

Holdup Tank High conductivity

- 9. Both containment doors fully open
- 10. Opening the Thermal column door

Facility Comment: Pool level 2' 6" in. below the gutters will cause a scram and an alarm (choice 'c').

NRC Resolution: Agree with comment. The answer key for this question has been modified to recognize choice 'c' as being correct for a pool level of 2' 6".

Facility Comments on Written Examination

Section C Question 6

1.

The reactor has been shutdown over the weekend. You commence a reactor startup at 07:00 Monday morning. By 09:00am you have the reactor at 1 Megawatt. Which ONE of the following choices correctly describes the changes you would see in control rod height, primary coolant flow and pool temperature if you maintain reactor power at 1 Megawatt until 14:00 (2:00pm) in the afternoon?

- a. Control blade height increase
 Primary flow decrease
 Pool temperature remain the same
- Control blade height increase
 Primary flow remain the same
 Pool temperature increase
- c. Control blade height decrease Primary flow – decrease Pool temperature – remain the same
- Control blade height decrease
 Primary flow remain the same
 Pool temperature increase

Facility Comment: B is the only correct answer. Why would Pool temperature (ncrease?

NRC Resolution: Agree with comment. No change to the answer key is necessary. This question will be modified.

U. S. NUCLEAR REGULATORY COMMISSION NON-POWER REACTOR LICENSE EXAMINATION

FACILITY:	Univ. of Lowell
REACTOR TYPE:	ULR
DATE ADMINISTERED:	92/04/27
REGION:	1
CANDIDATE:	
LICENSE APPLIED FOR	R:

INSTRUCTIONS TO CANDIDATE:

Answers are to be written on the answer sheet provided. Write answers one side ONLY. Attach any answer sheets to the examination. Points for each question are indicated in parentheses for each question. A 70% in each section is required to pass the examination. Examinations will be picked up three (3) hours after the examination starts.

CATEGORY VALUE	% OF TOTAL	CANDIDATE'S SCORE	% OF CATEGORY VALUE		CATEGORY
20.00	33.53			Α.	REACTOR THEORY, THERMODYNAMICS AND FACILITY OPERATING CHARACTERISTICS
20.00	33.33		*****	Β.	NORMAL AND EMERGENCY OPERATING PROCEDURES AND RADIOLOGICAL CONTROLS
20.00	33.33			C.	PLANT AND RADIATION MONITORING SYSTEMS

60.00

_% TOTALS

All work done on this examination is my own. I have neither given nor received aid.

FINAL GRADE

Candidate's Signature

ANSWER SHEET

Multiple Choice (Circle or X your choice)

If you change your answer, write your selection in the blank.

MULTIPLE CHOICE

001	a	b	С	d		011	7	b	С	d	-
002	a	b	с	d		012	а	b	с	d	-
003	a	b	с	d		013	a	b	с	d	
004	a	b	с	d	-	014	a	b	с	d	
005	a	b	с	d		015	a	b	с	d	*****
006	а	b	¢	d		016	a	b	с	d	
007	а	b	с	d		017	a	b	с	d	-
008	a	Ь	с	d		018	â	b	С	d	
009	â	b	с	d		019	а	b	с	d	
010	a	b	с	d		020	a	b	с	d	

(***** END OF CATEGORY A *****)

ANSWER SHEET

Multiple Choice (Circle or X your choice)

If you change your answer, write your election in the blank.

MULTIPLE CHOICE

001	a	b	С	d	
002	a	b	с	d	
003	a	ь	с	d	
004	a	b	с	d	
005	а	b	с	d	
006	а	b	с	d	
007	а	b	с	d	
008	а	6	с	d	or toroutar
009	â	b	с	d	
010	а	b	с	d	
011	a	b	с	d	
012	a	b	с	d	
013	а	b	с	d	with the second s
014	a	b	с	d	
015	а	b	с	d	
016	а	b	с	d	-
017	a	b	с	d	
018	а	b	с	d	******
019	a	b	¢	d	-
020	а	b	с	d	

(***** END OF CATEGORY B ****)

ANSWER SHEET

Multiple Choice (Circle or X your choice)

If you change your answer, w ite your selection in the blank.

MULTIPLE CHOICE

001	а	b	с	d			011	a	b	С	d	
002	a	b	с	d			012	a	b	с	d	-
003	MA	ICHI	NG				013	MA	TCHIN	IG		
1			6		-			1				
2			7					2				
3	-		8					3				
4			9		*			4				
5			10		_			5				
004	a	b	С	d				6				-3
005	a	b	с	d	*****			7				
006	a	b	с	d				8				
007	a	b	С	d			014	a	b	С	d	
800	a	b	С	d			015	a	b	с	d	
009	MA	TCHI	NG				016	a	b	с	d	
	1						017	а	b	с	d	
	2.		_									
	3				3							
	4											
010	а	b	с	d	-							

NRC RULES AND GUIDELINES FOR LICENSE EXAMINATIONS

During the administration of this examination the following rules apply:

- Cheating on the examination means an automatic denial of your application and could result in more severe penalties.
- 2. After the examination has been completed, you must sign the statement on the cover sheet indicating that the work is your own and you have not received or given assistance in completing the examination. This must be done after you complete the examinatior.
- 3. Restroom trips are to be limited and only one candidate at a time may leave. You must avoid all contacts with anyone outside the examination room to avoid even the appearance or possibility of cheating.
- 4. Use black ink or dark pencil only to facilitate legible reproductions.
- Print your name in the blank provided in the upper right-hand corner of the examination cover sheet.
- 5. Fill in the date on the cover sheet of the examination (if necessary).
- 7. The point value for each question is indicated in parentheses after the question. The amount of blank space on an examination question page is NOT an indication of the depth of answer required.
- If the intent of a question is unclear, ask questions of the examiner only.
- 9. When turning in your examination, assemble the completed examination with examination questions, examination aids and answer sheets. In addition, turn in all scrap paper.
- 10. To pass the examination, you must achieve at least 70% in each category.
- 11. There is a time limit of (3) hours for completion of the examination.
- 12. When you are done and have turned in your examination, leave the examination area as defined by the examiner. If you are found in this area while the examination is still in progress, your license may be denied or revoked.

EQUATION SHEET

• • Q = m c_p ΔT Q = m Δh Q = UA AT SUR = ______(Aet+0) $(\beta - \rho)$ SUR = 26.06/7 $P = P_0 10^{SUR(t)}$ $P = P_0 e^{(t/\tau)}$ $P = \frac{B(1-\rho)}{B-\rho} P_{o}$ $\tau = (\ell^*/\rho) + [(\overline{\beta} - \rho)/\lambda_{a+e}\rho]$ $\rho = (\text{Keff}-1)/\text{Keff}$ $\rho = \Delta Keff/Keff$ B = 0.0077 $DR_1D_1^2 = DR_2D_2^2$ $\Delta \rho = \frac{\text{Keff}_2 - \text{Keff}_1}{\text{Keff}_1 \text{Keff}_2}$

Cycle Efficiency $\frac{\text{Net Work (out)}}{\text{Energy (in)}}$ SCR = S/(1-keff) CR₁ (1-Keff)₁ = CR₂ (1-Keff)₂ M = $\frac{(1-\text{Keff})_0}{(1-\text{Keff})_1}$ M = 1/(1-Keff) = CR₁/CR₀ SDM = (1-Keff)/Keff Pwr = W_f m $\ell^* = 1 \times 10^{-5} \text{ seconds}$ $\tau = \ell^*/(\rho-\beta)$ $A_{eff} = 0.1 \text{ seconds}^{-1}$ $T_{1/2} = \frac{0.693}{A}$ DR = DR₀e^{-kt}

1 Curie = 3.7x10¹⁰ dps
1 hp = 2.54x10³ BTU/hr
1 BTU = 778 ft-1bf

1 kg * 2.21 lbm
1 Mw = 3.41x10⁶ BTU/hr
°F = 9/5°C + 32
°C = 5/9 (°F - 32)

SUESTICA: 001 (1.00)

For U-235, the thermal fission cross-section is to barns, and the capture cross-section is 106 barns. When a thermal neutron is absorbed by U-235, the probability that a fission will occur is:

- a. 0.15
- b. 0.18
- c. 0.81
- d. 0.84

QUESTION: 002 (1.00)

Which ONE of the following actions will cause Keff to decrease?

- a. Placing a large steel cannister (filled with air) next to the core.
- b. Irradiating an Argon gas sample via the rabbit system.
- Removing a graphite reflector element from the core periphery.
- d. Flooding a beamport with ir.

QUESTION: 003 (1.00)

Every fission of Uranium-235 produces an average of:

- a. 2.0 neutrons
- b. 2.3 neutrons
- c. 2.4 neutrons
- d. 2.9 neutrons

QUESTION 004 (1.00)

K-effective differs from K-infinite in that K-effective takes into account:

- a. leakage from the core
- b. neutrons from fast fission
- c. the effect of poisons
- d. delayed neutrons

QUESTION: 005 (1.00)

Of the approximate' 200 Mev of energy released per fission event, the large - ount appears in the form of:

a. Beta and gamma radiation

See

- b. Prompt and delayed neutrons
- c. Kinetic energy of the fission fragments
- d. Alpha radiation

QUESTION: 006 (1.00)

A factor in the six-factor formula which is most affected by control rod position is:

- a. Resonance escape probability
- b. Fast fission factor
- c. Neutron reproduction factor
- d. Thermal utilization factor

Which ONE of the following is the reason for the -80 second period following a reactor scram?

- a. The ability of U-235 to fission with source neutrons.
- b. The half-life of the longest-lived group of delayed neutron precursors is approximately 55 sciends.
- c. The amount of negative reactivity added on a scram is greater than the Shutdown Margin.
- d. The doppler effect, which adds positive reactivity de to the temperature decrease following a scram.

QUESTION: 008 (1.00)

Which ONE of the following is true concerning the differences between prompt and delayed neutrons?

- a. Prompt neutrons account for less than one percent of the neutron population while delayed neutrons account for approximately ninety-nine percent of the neutron population
- b. Prompt neutrons are released during fast fissions while delayed neutrons are released during thermal fissions
- c. Prompt neutrons are released during the fission process while delayed neutrons are released during the decay process
- d. Prompt neutrons are the dominating factor in determining the reactor period while delayed neutrons have little effect on the reactor period

QUESTION: 009 (1.00)

The secondary side of a heat exchanger is designed to supply water at 80 degrees F and return it to the environment at 91.4 degrees F at a flow rate of 1500 gpm The heat removal rate in the heat exchanger is:

- a. 0.14 Mwatt
- b. 1.2 Mwat*
- c. 2.4 Mwatt
- d. 4.8 Mwatt

QUESTION: 010 (1.00)

In a subcritical reactor, Keff is increased from 0.861 to 0.946. Which ON' of the following is the amount of reactivity that was added to the reactor core?

- a. 0.085 delta k/k
- b. 0.104 delta k/k
- c. 0.161 delta k/k
- d. 0.218 delta k/k

QUESTION: 011 (1.00)

The term "Prompt Critical" refers to:

- a. the instantaneous jump in power due to a rod withdrawal
- b. a reactor which is supercritical using only prompt neutrons
- a reactor which is critical using both prompt and delayed neutrons
- d. a reactivity insertion which is less than Beta-effective

(***** CATEGORY A CONTINUED ON NEXT PAGE *****)

1.30

QUESTION: 012 (1.00)

With the reactor on a constant period, which transient requires the LONGEST time to occur?

A reactor power change of:

a.	5%	power	10.01	going	from	1%	to	6%	power
----	----	-------	-------	-------	------	----	----	----	-------

- b. 10% power -- going from 10% to 20% power
- c. 15% power -- going from 20% to 35% power

d. 20% power -- going from 40% to 60% power

QUESTION: 013 (1.00)

Graphite is used in the reactor because it is a better neutron reflector than water. Which one of the following reasons is the reason why graphite is a better reflector?

- a. lower density
- b. lower cross-section for neutron absorption
- c. higher value for energy loss per collision
- d. higher scattering cross-section

QUESTION: 014 (1.00)

The major contributor to the production of Xenon-135 in a reactor operating at full power is:

- a. direct from the fission of Uranium-235
- b. from the radioactive decay of Iodine
- c. from the radioactive decay of Promethium
- d. direct from the fission of Uranium-238

QUESTION: 015 (1.00)

The following count rates were obtained during fuel loading. All control rods were withdrawn.

o. of	fuel elements loaded	Counts per Second	
	O (Source only)	15	
	10	25	
	15	47 75	
	20	120	

How many fuel elements are required for a critical loading?

a. 22

N

- b. 24
- c. 26
- d. 28

QUESTION: 016 (1.00)

With all rods IN, the Startup Counter reads 30 CPS and the reactor is shutdown by 9% delta k/k. What will the Startup Counter read with the control blades at 12 inches and the regulating rod at 10 inches? (The reactor is subcritical.)

- a. 15 CPS
- b. 30 CPS
- c. 60 CPS
- d. 120 CPS

QUESTION: 017 (1.00)

The term "Shutdown Margin" describes:

- a. the time required for the rods to fully insert
- b. the departure from K-effective = 1.00
- c. the amount of subcriticality
- d. the amount of subcriticality with the most reactive rod fully withdrawn

QUESTION: 018 (1.00)

Which ONE of the following elements has the highest neutron absorption cross-section?

- a. Uranium 235
- b. Samarium 149
- c. Boron 10
- d. Xenon 135

QUESTION: 019 (1.00)

Which ONE of the following explains the response of the subcritical reactor to equal insertions of positive reactivity as the reactor approaches critical?

- a. Each reactivity insertion causes a SMALLER increase in the neutron flux, resulting in a LONGER time to stabilize
- b. Each reactivity insertion causes a LARGER increase in the neutron flux, resulting in a LONGER time to stabilize
- c. Each reactivity insertion causes a SMALLER increase in the neutron flux, resulting in a SHORTER time to stabilize
- d. Each reactivity insertion causes a LARGER increase in the neutron flux, resulting in a SHORTER time to stabilize

QUESTION: 020 (1.00)

A reactor has been operating at full power for one week when a scram occurs. Twelve hours later, the reactor is brought critical and quickly raised to full power. Considering xenon effects only, to maintain a constant power level for the next several hours, control rods must be:

a. inserted

- b. maintained at the present position
- c. withdrawn
- d. withdrawn, then inserted to the original position

(***** END OF CATEGORY A *****)

QUESTION: 001 (1.00)

Technical Specifications defines a process used to determine an instrument's accuracy by visually comparing that indication to other independent instrument channels which measure the same parameter. Which ONE of the following is the correct term for this Technical Specifications definition?

- a. Channel Test
- b. Channel Measurement
- c. Channel Calibration
- d. Channel Check

QUESTION: 002 (1.00)

You are preparing to dispose of radioactive liquid waste. You perform a gross radionuclide analysis on the liquid. Which ONE of the following values, is the value above which a gamma spectroscopy is required to identify major radionuclides?

- a. 3 x 10-6 micorcuries/liter
- b. 3 x 10-6 microcuries/cm3
- c. 6 x 10-3 microcuries/liter
- d. 6 x 10-3 microcuries/cm3

QUESTION: 003 (1.00)

Who must review and approve procedural changes before they are submitted to the Reactor Safety Subcommittee for final approval?

- a. Reactor Operator
- b. Chief Reactor Operator
- c. Senior Operator
- d. Reactor Supervisor

QUESTION: 004 (1.00)

In accordance with Reactor Operating Procedure R.O. -1, a minimum number of neutron flux instruments along with a minimum reading is required for fuel loading operations. Which ONE of the following choices represents the correct number of instruments on line and the minimum signal-to-noise ratio required for the monitor to be considered online?

- a. 1, 2
- b. 2, 3
- c. 1, 3
- d. 2,2

QUESTION: 005 (1.00)

During a reactor startup in accordance with R.O. -5 "Routine Start-up" the minimum period allowed, is;

- a. 20 seconds
- b. 25 seconds
- c. 30 seconds
- d. 35 seconds

QUESTION: 006 (1.00)

Which ONE of the following is the MAXIMUM allowed dose rate at the pool surface, that would require suspension of irradiation fuel handling for foil mapping of the core?

- a. 1000 mRem/Hr
- b. 3000 Mrem/Hr
- c. 5000 mRem/Hr
- d. 7000 mRem/Hr

QUESTION: 007 (1.00)

D

While moving a Control Blade, no indication of movement on the position indicator was detected? Which ONE of the following is the correct action you should take?

- a. Drive the problem control blade in.
- b. Scram and secure the reactor.
- c. Notify the Reactor Supervisor and wait for instructions.
- d. Drive the other blades and the regulating rod fully in.

CUESTION: 008 (1.00)

Which ONE of the following conditions would require you to scram the reactor?

- a. Pool level 6-1/2" below the pool gutters
- b. Core Outlet Temperature 109 F
- c. Coolant Flow 1375 gpm
- d. Pool Temperature 102 F

QUESTION: 009 (1.00)

As defined by Technical Specifications, which ONE of the following statements is NOT part of the definition for a 'SHUTDOWN' reactor.

- a. The console key is in the "OFF" position and the key is removed from the console and under the control of a licensed operator.
- b. No work is in progress involving fuel handling or maintenance of control rod drive mechanisms.
- c. The minimum shutdown margin, with the most reactive of the operable control rod elements withdrawn shall be \$1.00
- d. No experiments in or near the reactor are being moved or serviced that have on movement a reactivity worth exceeding the maximum value allowed for a single experiment or one dollar whichever is smaller.

QUESTION: 010 (1.00)

In accordance with 10 CFR 20 (Standards for Protection Against Radiation), which ONE of the following is the radiation dose standard for individuals in restricted areas per calendar quarter? (Assume that NO NRC form 4 or equivalent is on file.)

а.	Whole body	+				×	×	۰.	×			1.25	Rem	
	Hands and forearms	ж.		+				*				1.5	Kem	
	Skin of whole body	*	4	*	*	×	*	*	*	3	4	18.75	Rem	
b.	Whole body							7				3.75	Re.m	
	Hands and forearms			÷.								7.5	Rem	
	Skin of whole body	ł.	+	×	×				+	÷	×.	18.75	Rem	
с.	Whole body	*	×		4	+						1.25	Rem	
	Hands and forearis		\mathbf{x}									18.75	Rem	
	Skin of whole body	×	×	. 7			4	. *	×	.*	4	7.5	Rem	
d.	Whole body										1	3.75	Rem	
	Hands and forearms	*										18.75	Rem	
	Skin of whole body	*					*				*	7.5	Rem	

QUESTION: 011 (1.00)

1. 1

Which ONE of the following choices is the MINIMUM amount of time a licensed operator must perform his/her licensed duties to maintain an active license?

- a. Four hours per month
- b. Four hours per calendar quarter
- c. Six hours per month
- d. Six hours per calendar guarter

QUESTION: 012 (1.00)

A Colbolt-60 source has been dropped in the reactor laboratory. Thirty (30) feet from the source a beta-gamma detector reads 100 mr/hr. What is the curie content of the source? (Assume a 1.2 and a 1.3 Mev gamma emmission.)

- a. 90 curies
- b. 30 curies
- c. 6 curies
- d. 2.5 curies

QUESTION: 013 (1.00)

16

Your pocket dosimeter suddenly goes off-scale (high). What immediate action would you take?

- a. Reset the dorimeter back to zero.
- Leave the adiation area and notify Health Physics or Reactor / prations.
- c. No imme iate action is required. Wait for routine proces ing of your TLD to see if the exposure was real.
- d. Stay where you are until help arrives.

QUESTION: 014 (1.00)

An experiment has been removed from the reactor. A radiation reading of 1 r/hr was recorded at 3 feet when the experiment was removed. Fifteen minutes later a reading of 750 mr/hr was recorded at the same distance. What is the approximate length of time required (measured from the time of removal) for the radiation level to decrease to 10 mr/hr at 1 foot?

- a. 3 hours
- 5. 6 hours
- c. 9 hours
- d. 12 hours

QUESTION: 015 (1.00)

Which ONE of the following facility documents does NOT require NRC approval for changes?

- a. Facility License
- b. Facility Regual fication Plan
- c. Facility Emergency Implementation Procedures
- d. Facility Emergency Plan

QUESTION: 016 (1.00)

According to Technical specifications what is the MAXIMUM allowable worth of a SINGLE MOVABLE experiment?

- a. 5.0 % Delta K/K
- b. 1.0 % Del*a K/K
- c. 0.5 % Delta K/K
- d. U.1 % Delta K/K

QUESTION: 017 (1.00)

ŝ.

Assume you have a core designated as C-5-3. In accordance with Standing Order #3, which of the following changes to the core will result in a change to the C?

- a. Two fuel elements are exchanged.
- b. The fuel configuration is changed.
- c. A new graphite element is added in place of a radiation basket.
- d. A fuel element is replaced by a new element.

QUESTION: 018 (1.00)

Which of the following isotopes is the greatest source of gamma radiation from the primary coolant during operation?

- a. N-16
- b. Ar-41
- c. Na-24
- d. Rb-88

QUESTION: 019 (1.00)

Why is the core end of a typical beamport plugged with a nitrogen filled canister?

- a. To reduce the production of N-16
- b. To reduce the production of Ar-41
- c. To reduce the production of Cs-188
- d. To reduce the production of Rb-88

QUESTION: 020 (1.00)

In accordance with Technical Specifications, who of the following is the lowest level of facility management authorized to implement a TEMPORARY change to a facility procedure which does not change the intent of the procedure?

- a. The on-duty Senior Reactor Operator
- b. The Chief Reactor Operator
- c. The Reactor Supervisor
- d. The Reactor Safety Subcommittee

(***** END OF CATEGORY B *****)

QUESTION: 001 (1.00)

Which one of the following is a valid purpose for one of the Limit Switches on the Control Blade Drives?

- a., To provide control blade position during all point of travel
- b. To shut off the control blade motor when the blade has reached the end of travel limit.
- ċ. To actuate the rundown circuit
- d. To provide input to the servo-controlled regulating element drive system.

QUESTION: 002 (1.00)

Which ONE of the following is a purpose for the friction-disc type clutch on each control blade drive motor output shaft?

- Ensure adequate transmission of torque to raise and lower а. the control blades.
- Allow continuous motor operation during periods of frequent 4. blade movement so that motor wear is reduced.
- Limit the amount of torque that is applied to the lead с. screw.
- Reduce the shaft speed sufficiently so that insertion or d. movement of the control blade does not exceed the reactivity addition rate limit in the Technical specifications.

QUESTION: 003 (2.00)

MATCH the correct plant response from column B to the plant conditions listed in column A. (0.2 points each)

	COLUMN A	COLUMN B	
1.	Neutron Flux (110%)	a. Alarm Only	
2.	Pool level 2'6" below gutters		
3.	Primary Coolant flow 1450 gpm	b. Sciam Only	
4 .	Core Inlet temperature, 104 F		
5.	Bulk pool i.mperature, 102 F	c. Alarm & Sci	ran
6.	Holdup Tank High Conductivity		
7.	Reactor Period of 6 seconds	d. Neither Al	arn
8.	Fully withdrawn Regulating Rod	nor Scram	

9. Both Containment doors fully open

10. Opening the Thermal Column door

QUESTION: 004 (1.00)

Which ONE of the following choices is NOT an input to or a component of the Automatic Power Level Channel?

- a. Period Signal
- b. Power Schedule Switch
- c. Regulating Rod Limit Switches
- d. Log-N recorder

QUESTION: 005 (1.00)

An experimental sample has been inserted into the reactor via the pneumatic system. In accordance with ULR R.O.-4, "Adding or Removal of Samples to the Core," which ONE of the following choices lists the correct information the operator needs in order to calculate the actual worth of the experimental sample?

- a. Moderator temperature coefficient along with the reactor inlet temperatures before and after the insertion
- b. The regulating rod worth curve along with rod positions for the same power level before and after the insertion
- Reactor Period meter indication just before and just after the insertion
- d. Coolant Flow rate just before and just after the insertion.

QUESTION: 006 (1.00)

The reactor has been shutdown over the workend. You commence a reactor startup at 07:00 Monday morning 3y 09:00 am you have the reactor at 1 Megawatt. Which ONE on the following choices correctly describes the changes you would see in control rod height, primary coolant flow and pool temperature if you maintain reactor power at 1 Megawatt until 14:00 (2:00pm) in the afternoon?

- Control blade height increase
 Primary flow decrease
 Pool temperature remain the same
- b. Control blade height increase Primary flow - remain the same Pool temperature - increase
- c. Control blade height decrease Primary flow - decrease Pool temperature - remain the same
- d. Control blade height decrease Primary flow - remain the same Pool temperature - increase

(***** CATEGORY C CONTINUED ON NEXT PAGE *****)

a. 11

QUESTION: 007 (1.00)

The "MASTER SWITCH" is in the "TEST" position and the "REGULATING BLADE OUT" light is energized. What is the actual position of the regulating rod.

a. fully in

· · · ·

- b. fully out
- c. indeterminate while in "TEST" position
- d. at 0.5" withdrawn

QUESTION: 008 (1.00)

Which ONE of the Scrams listed is NOT disabled by placing the range switch (7S5) in the "0.10 MW" position?

- a. Reactor low flow
- b. Core inlet temperature
- c. Primary low flow
- d. Picoammeter switch set at > 100 Kilowatts

QUESTION: 009 (2.00)

Match the reactivity worth listed in column B, with the operation in column A.

	COLUMN A			COLU		
1.	Adding one fuel element to core	a.	÷	8.0	Delta	K/K
2.	Flooding one beam port	b.		3.4	Delta	K/K
3.	Removing on graphite element	с.	i.	0.2	Delta	K/K
4. w	Replacing the center fuel element ith water	d	+	0.06	Delta	K/K
		е.	+	2.0	Delta	K/K

QUESTION: 010 (1.00)

Which ONE of the following conditions does NOT send an input into the rod withdrawal interlock circuit?

- a. Low Source count 3 cps
- b. High reactor flux 110%
- c. High Source count 1 x 10**6
- d. Short reactor period 15 seconds

QUESTION: 011 (1.00)

Which ONE of the following ventillation system valves fails in the OPEN position?

- a. Sanitary system vent isolation valve (G)
- Emergency exhaust isolation valve (D)
- c. Ventilation supply cross-over valve (F)
- d. Acid Vent (Basement) exhaust isolation valve (H)

QUESTION: 012 (1.00)

1

Which ONE of the following alarm conditions does NOT also cause a scram to occur?

a. bridge movement

- b. a safety blade disengaging from it's magnet
- c. the containment air lock doors open
- d. a Nuclear Instruments High Voltage Failure

QUESTION: 013 (2.00)

MATCH the electrical load in column A with the correct power supply in column B.

1. 2. 3. 4.	underwater lights primary pump main exhaust fan bridge crane airlock doors	a. b. c. d.	PPL-R1 motor control motor control ELPL-R1	center center	1 2
6. 7. 8.	area radiation monitors makeup pump secondary pump				- 3

QUESTION: 014 (1.00)

There are two types of forced cooling modes available. Which ONE of the following is the preferred mode and the reason why?

- Downcomer mode because it produces less core vibration than the cross-stall mode.
- b. Cross-stall mode because it produces less core vibration than the downcomer mode.
- c. Downcomer mode, because it provides a more efficient flow and cooling for the core.
- d. Cross-stall mode, because it provides a more efficient flow and cooling for the core.

QUESTION: 015 (1.00)

1

Which ONE of the following is the radiation level expected above the pool under the reactor bridge, during 1 Mwatt power operation?

- a. 5 mR/Hr
- b. 10 mR/Hr
- c. 50 mR/Hr
- d. 100 mR/Hr

QUESTION: 016 (1.00)

As a result of a reactor scram, you lose primary flow. Which ONE of the following is the approximate time it will take for flow to coast down and reverse due to natural convective effects?

- a. 25 seconds
- b. 45 seconds
- c. 65 seconds
- d. 85 seconds

QUESTION: 017 (1.00)

If the compensating voltage to the Compensated Ion Chamber (CIC) is lost, while reactor power is low in the intermediate range, indicated power will be:

- a. unchanged
- b. higher than actual
- c. lower than actual
- d. zero

(***** END OF CATEGORY C *****) (********** END OF EXAMINATION *********)

QUESTION: 015 (1.00)

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- c. lower than actual
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(***** END OF CATEGORY C *****) (*********** END OF EXAMINATION *********)

ANSWER: 001 (1.00)

D

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REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-2

ANSWER: 002 (1.00)

С

REFERENCE:

Exam Question Bank No. 0033934 and FSAR Page 4-67

ANSWER: 003 (1.00)

C

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-3

ANSWER: 004 (1.00)

A

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-17

ANSWER: 005 (1.00)

C

REFERENCE:

1 . A

Introduction to Nuclear Reactor Operations, Page 3-5

ANSWER: 006 (1.00)

d

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-19

ANSWER: 007 (1.00)

b

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 4-12

ANSWER: 008 (1.00)

С

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-7

ANSWER: 009 (1.00)

С

REFERENCE:

1

÷.

1.1

FSAR Section 4.2.2.2 and Equation Sheet

BTU/min = 1500 gpm(8 lbm/gal)(1 BTU/lbm degF)(31.4 degF- 80 degF)

= 136,800 BTU/min

136,800 BTU/min (0.00001758 Mwatt/BTU/min) = 2.40 Mwatt

ANSWER: 010 (1.00)

```
B
Reactivity Change = (K2 - K1)/(K2*K1)
= (0.946 - 0.861)/(0.946 * 0.861)
= .0085/0.8145
= .1044 delta K/K
```

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 3-20

ANSWER: 011 (1.00)

b

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 4-2

ANSWER: 012 (1.00)

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P = Poe^{**}(-t/T)

ln(P/Po) = -t/T, Given that for a constant period T is constant

P/Po for the four different choices are respectively . . .

6, 2, 1.33 and 1.5. Therefore the longest time t goes with the

greatest ratio (a).
```

REFERENCE:

1.

1

Introduction to Nuclear Reactor Operations, Page 4-4

ANSWER: 013 (1.00)

b

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 2-63

ANSWER: 014 (1.00)

В

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 8-3

ANSWER: 015 (1.00)

B

REFERENCE:

Introductic to Nuclear Reactor Operations, Page 5-18 ROI 1.2.17 Page 5

ANSWER: 016 (1.00)

C

REFERENCE:

Introduction to Nuclear Reactor Operations, Section 5.3 Rod Worth curves for Core Configuration C-7-3

Moving the control rod from 0 to 12 inches adds 4.5% delta k/k.

ANSWER: 017 (1.00)

d

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 6-4

ANSWER: 018 (1.00)

D

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 2-59

ANSWER: 019 (1.00)

B

REFERENCE:

Introduction to Nuclear Reactor Operations, Page 5-7

** . 5

ANSWER: 020 (1.00)

A

(***** CATEGORY A CONTINUED ON NEXT PAGE *****)

1.3

REFERENCE:

· . ·

Introduction to Nuclear Reactor Operations, Page 8-10

ANSWER: 001 (1.00)

d

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REFERENCE:
```

Technical Specifications, Section 1.0

ANSWER: 002 (1.00;

b

REFERENCE:

S.P. 10 apper / 6,

ANSWER: 003

d

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REFERENCE:

AP-2 Section 2.4

ANSWER: 004 (1.00)

b

REFERENCE:

RO-1, "Critical Experiments" Section 1.2.13

ANSWER: 005 (1.00)

r,

REFERENCE:

RO-5 "Routine Startup" Section 5.1.5(k)

ANSWER: 006 (1.00)

С

REFERENCE:

RO-11 Section 4.2.4

ANSWER: 067 (1.00)

d

REFERENCE:

EO-7 "Stuck Rod or Safety Blade" Section 1

ANSWER: 008 (1.00)

b

REFERENCE:

Standing Order #11, "Setpoints for Various Scrams and Alarms"

ANSWER: 009 (1.00)

С

REFERENCE:

Technical Specifications 1.18

ANSWER: 010 (1.00)

C

(***** CATEGORY B CONTINUED ON NEXT PAGE *****)

Page 37

REFERENCE:

a.

10 CFR 20.101

ANSWER: 011 (1.00)

b.

REFERENCE:

10 CFR 50.53(e)

ANSWER: 012 (1.00)

C

REFERENCE:

Equation Sheet. Note no material was provided by facility for Radiological procedures.

ANSWER: 013 (1.00)

b

REFERENCE:

Check at facility. This is standard practice however, no reference material received from facility.

ANSWER: 014 (1.00)

b

REFERENCE:

Technical Specification 6.1.5

```
B. NORMAL/EMERG PROCEDURES & RAD CON
ANSWER: 015 (1.00)
C
REFERENCE:
10 CFR 50.90, 10 CFR 55.59(a), 10 CFR 50.47
ANSWER: 016 (1.00)
d
REFERENCE:
Technical Specifications Section 3.1.(9)
ANSWER: 017 (1.00)
b
REFERENCE:
ULR standing order #3, "Core Loading Identification"
ANSWER: 018 (1.00)
8
REFERENCE:
USAR Section 8.1.2.
                                                 14
ANSWER: 019 (1.00)
b
REFERENCE:
USAR, Section 7.3.3.
```

** . 3

ANSWER: 020 (1.00)

с

4

REFERENCE:

ULR Technical Specifications 6.3.(10) pp.TS-46

ANSWER: 001 (1.CO)

b

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5. 1.

REFERENCE:

USAR, Section 4 1.7 pg. 4-10

ANSWER: 002 (1.00)

с

REFERENCE:

USAR, Section 4.1.7 pg. 10

ANSWER: 003 (2.00) 1. a 2. a

3.	d	8.	a
4.	с	9.	С
5.	a	10.	С

REFERENCE:

USAR, Table 4.4 Present Reactor Safety System Setpoints Standing Order #11

ANSWER: 004 (1.00)

d

REFERENCE:

USAR, Section 4.4.12

(***** CATEGORY C CONTINUED ON NEXT PAGE *****)

6. a

7. c

ANSWER: 005 (1.00)

b.

REFERENCE:

RO-4, Section Intro to Nuclear Operations, Chapt. 7.3

ANSWER: 006 (1.00)

b

REFERENCE:

USAR, Section 4 RO-6, "Operation at Power and Adjustments in power level" Step 6.2

ANSWER: 007 (1.00)

b

REFERENCE:

USAR tables 4.2 & 4.3

ANSWER: 008 (1.00)

d

REFERENCE:

RU-9, Section 9.2.2.(d) Technical Specifications 3.3

ANSWER: 009 (2.00) 1. 5

2. 4 3. 3 4. 2

.

REFERENCE:

USAR Section 4.5.8

ANSWER: 010 (1.00)

с

REFERENCE:

USAR Section 4.4.9 and table 4.4.

ANSWER: 011 (1.00)

С

REFERENCE:

USAR, Section 3.4.2.2

ANSWER: 012 (1.00)

b

REFERENCE:

Technical Specifications, pp. IV-18 and IV-19. USAR, 4-75

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C. PLANT AND RAD MONITORING SYSTEMS
ANSWER: 013 (2.00)
1. b
3. c
REFERENCE:
SAR, p 5-5
ANSWER: 014 (1.00)
b
REFERENCE:
USAR, Section 4.4.4
ANSWER: 015 (1.00)
b
REFERENCE:
USAR, Section 8,1,1-2, page 8.1
ANSWER: 016 -4.00)
d
REFERENCE:
USAR, Section 9.1.3, page 9.20
ANSWER: 017 (1.00)
b
REFERENCE:
USAR 4.4.13 discusses the intermediate channel, however it does
NOT go into specifics on the operation of a CIC tube. This
however is knowledge a Reactor Operator should have.
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1. 1.

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(***** CATEGORY C CONTINUED ON NEXT PAGE *****) (********* END OF EXAMINATION ********)

ANSWER KEY

MULTIPLE CHOICE

001	D	011	b
002	с	012	a
003	C	013	b
004	A	014	8
005	С	015	В
006	d	016	С
007	b	017	d
008	c	018	D
009	c	019	В
010	b	020	A

(***** END OF CATEGORY A *****)

Page 1

ANSWER KEY

MULTIPLE CHOICE

18

. .

001	d
002	b
003	d
004	b
005	с
006	c
007	d
008	b
009	c
010	c
011	b
012	С
013	b
014	b
015	c
016	d
017	Ь
018	a
019	b
020	c

Page 2

(***** END OF CATEGORY B ****)

ANSWER KEY

MULTIPLE CHOICE

001		b			011	с
002		с			012	b
003		MATC	HING		013	MATCHING
1	a		6	a	1	a
2	a		7	c	2	b
3	d		8	a	3	с
4	с		9	c	4	с
5	a		10	c	5	d
004		d			6	d
005		b			7	b
006		D			8	с
007		b			014	b
800		d			015	b
009		MATCH	ING		016	d
		1 5			017	b
		2 4				
		3 3				

4 2

MULTIPLE CHOICE

TEST CROSS REFERENCE Page 1

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1. 6

Organized by Question Number

<u>OUESTION</u> 001 002 003 004 005 006 007 008 009 010 011 012 013 014 015 016 017 018 019 020	<u>VALUE</u> 1.00	REFERENCE 9000038 9000040 9000041 9000042 9000043 9000045 9000045 9000045 9000045 9000045 9000045 9000049 9000049 9000050 9000051 9000052 9000053 9000055 9000055 9000055
001 002 003 004 005 006 007 008 009 010 011 012 013 014 015 016 017 018 019 020	1.00 1.00	9000001 9000002 9000003 9000004 9000005 9000006 9000007 9000008 9000009 9000010 9000010 9000011 9000011 9000012 9000013 9000014 9000015 9000016 9000017 9000018 9000019 9000020

TEST CROSS REFERENCE Page 2

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4 · 2

1

Organized by Question Number

QUESTION	VALUE	REFERENCE
001	1.00	9000021
002	1.00	9000022
003	2.00	9000023
004	1.00	9000024
005	1.00	9000025
006	1.00	9000026
007	1.00	9000027
008	1.00	9000028
009	2.00	9000029
010	1.00	9000030
011	1.00	9000031
012	1.00	9000032
013	2.00	9000033
014	1.00	9000034
015	1.00	9000035
016	1.00	9000036
017	1.00	9000037
	20.00	
	60.00	