TENNESSEE VALLEY AUTHORITY DIVISION OF NUCLEAR POWER SEQUOYAH NUCLEAR PLANT

MONTHLY OPERATING REPORT TO THE NUCLEAR REGULATORY COMMISSION JULY 1, 1984 - JULY 31, 1984

> UNIT 1 DOCKET NUMBER 50-327 LICENSE NUMBER DPR-77

> UNIT 2 DOCKET NUMBER 50-328 LICENSE NUMBER DPR-79

Submitted By:

Plant Manager

IELH

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Operations Summary

July, 1984

The following summary describes the significant operational activities for the month of July. In support of this summary, a chronological log of significant events is included in this report.

Unit 1

Unit 1 was critical for 744.0 hours, produced 831,710 MWH (gross), resulting in an average hourly gross load of 1,117,890 kW during the month. There are 311.8 full power days estimated remaining until the end of cycle 3 fuel. With a capacity factor of 85 percent, the target EOC exposure would be reached August 3, 1985. The capacity factor for the month was 94.5 percent.

There were no reactor scrams, manual shutdowns, or power reductions during the month.

Unit 2

Unit 2 was critical for 744.0 hours, produced 699,640 MWH (gross), resulting in an average hourly gross load of 992,608 kW during the month. There are 25.9 full power days estimated remaining until the end of cycle 2 fuel. The cycle 2 refueling outage is scheduled to begin on September 7, 1984. The capacity factor for the month was 79.5 percent.

There were no reactor scrams, manual shutdowns, or power reductions during the month.

Significant Operational Events

Unit 1

Date	Time	Event		
07/01/84	0001	The reactor was in mode 1 at 100% power producing 1120 MWe. An investigation was underway to determine the loss generation.		
07/09/84	1438	Began reducing power due to both trains of auxiliary air out of service.		
	1449	Held reactor power at 88%.		
	1458	Began power ascension.		
	1800	Reactor obtained 100% power, producing 1118 MWe.		

Significant Operational Events

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Unit 1

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(Continued)

Date	Time	Event
<u>Date</u> 07/31/84	2359	The reactor was in mode 1 at 100% power producing 1118 MWe. The investigation continues to determine the loss of generation

Unit 2

Date	Time	Event
07/01/84	0001	The reactor was in mode 2 at 2% reactor power. The outage continued for maintenance to feedwater valve 3-526.
07/02/84	1400	Began power ascension
	1419	Reactor entered mode 1.
	1509	The unit was tied on-line.
	1627	The reactor obtained 30% power producing 176 MWe and holding due to steam generator chemistry.
07/06/84	1404	Began power ascension.
	2206	The reactor obtained 42% power and held due to feedwater chemistry.
07/07/84	0854	No. 3 heater drain tank pump A valve 5-540 had a broken stem.
	1255	5-540 repairs completed, began power ascension.
07/08/84	1158	The reactor obtain 100% power producing 1144 MWe.
07/09/84	1438	Began reducing power because both auxiliary air compressors were inoperable.
	1448	B train auxiliary air declared operable. Began power ascension.

(Continued)

Unit 2

(Continued)

Date	Time	Event
/09/84	1844	The reactor obtain 100% power producing 1145 MWe.
7/31/84	0839	No. 2 throttle valve closed, the reactor reduced to 98% power producing 1121 MWe.
	0935	Began power ascension.
	1100	The reactor obtained 100% power producing 1136 MWe.
	1605	Began reducing power due to the loss of coolant flow to the EHC.
	1630	Held reactor power at 90% producing 1070 MWe.
	1655	Began power ascension.
	2200	The reactor obtained 100% power producing 1140 MWe.
	2400	The reactor was in mode 1 at 100% power producing 1140 MWe.

PORV'S and Safety Valves Summary

No PORV's or safety valves were challenged during the month.

Licensee Events and Special Reports

The following Licensee Event Reports (LER's) were sent during July 1984, to the Nuclear Regulatory Commission.

DESCRIPTION OF EVENT

1-84036

LER

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At 2115C on June 18, 1984, unit 1 experienced a reactor trip. Unit 1 was in mode 1 (2235 psig, 478°F) at 100% reactor power just prior to the event. A turbine trip occurred due to a gasket slipping and shorting the generator bus to gound. The electrical trouble alarm caused the turbine to trip and the P-9 interlock caused the reactor to trip. Unit 1 stabilized at 547°F following the reactor trip. (Continued)

DESCRIPTION OF EVENT

LER 1-84040

A technical specification surveillance requirement (SR) for a standby diesel generator was not performed within the required time. The SR was to be performed every 18 months to check the diesel overspeed trip lockout circuit. The part of the procedure that performed this SR had been revised to make this SR a five-year requirement. The procedure was immediately revised and the surveillance was performed. The diesel passed the surveillance, and it was returned to service.

1-84041 The pressurizer pressure indicator in the auxiliary control room (ACR) was discovered inoperable by the performance of a monthly surveillance instruction (SI). Upon investigation, it was discovered that a wire had been reterminated incorrectly the last time this indicator was calibrated. The wire was lifted, reterminated in the correct position, and the loop was returned to service. Since the ACR was not required to be in use during this time, the indicator was not relied upon by personnel for the operation of the plant.

- 1-84042 Due to an incomplete modification, radiation monitor 0-RE-90-225 would not provide automatic isolation of direct releases from the neutralization tank. Two batch releases were made from the tank without compliance with action statement 30 of LCO 3.3.3.9.
- 1-84043 At 1000C on June 23, 1984, a thermal fire detector in the diesel generator corridor was determined to be inoperable during the performance of surveillance instruction (SI) 234.6, "Tech Spec Fire Detectors." A fire watch is required to be established within one hour and each hour thereafter until the detector is repaired. Due to miscommunication between personnel, the shift engineer (SE) was not notified that the fire detector was inoperable; therefore, the fire watch was never established. Maintenance personnel replaced the fire detector at 1502C on June 26, 1984.

2-84009 On June 30, 1984, maintenance was being performed on main feedwater pump (MFP) 'B'. MFP 'A' was in the reset condition. The two motor-driven auxiliary feedwater pumps (MDAFP) were running. MFP 'A' was accidentally tripped and generated an auto start signal (ESF actuation) for the auxiliary feedwater (AFW). The turbine-driven auxiliary feedwater pump (TDAFP) did not start due to flow control valve (FCV) 1-15, main steam supply, failing to close. FCV-1-15 was repaired and returned to service. There was no effect upon public health or safety, and no plant safety margins were exceeded.

Licensee Events and Special Reports

(Continued)

DESCRIPTION OF EVENT

2-84-010

LER

This event occurred while unit 2 was in mode 1 (100% reactor power, 2235 psig, 578°F). Technical specification 4.6.3.4 requires each containment purge isolation valve to be demonstrated operable within 24 hours after each closing of the valve. Valves 2-FCV-30-9, -10, -52, and -53 were closed at 2020 CDT on June 1%, 1984 after an upper containment purge and were not tested until 1005 CDT on June 20, 1984. The failure to test these valves was due to Operations failing to notify the Engineering Test Section that an upper containment purge had been completed. Upon discovery of this condition, the Engineering Test Section was immediately notified, and the valves were tested per applicable procedures.

Diesel Generator Failure Reports

There were no diesel generator failure reports transmitted during the month.

Special Reports

There were no special reports transmitted during the month.

Offsite Dose Calculation Manual Changes

There were no changes in the Sequoyah Nuclear Plant ODCM this month.

OPERATING DATA REPORT

DOCKET NO. 50-327 DATE AUGUST 7, 1984 COMPLETED BY M. G. EDDINGS TELEPHONE (615) 870-6248

OPERATING STATUS

1.	UNIT NAME: SEQUOYAH NUCLEAR PLANT, UNIT 1	NOTES:
2.	REPORT PERIOD: JULY 1984	
3.	LICENSED THERMAL POWER (MWT): 3411.0	
4.	NAMEPLATE RATING (GROSS MWE): 1220.6	
5.	DESIGN ELECTRICAL RATING (NET MWE): 1148.0	
6.	MAXIMUM DEPENDABLE CAPACITY (GROSS MWE): 1183.0	
7.	MAXIMUM DEPENDABLE CAPACITY (NET MWE): 1148.0	
8.	IF CHANGES OCCUR IN CAPACITY RATINGS(ITEMS NUMBERS	
	3 THROUGH 7)SINCE LAST REPORT, GIVE REASONS:	
9.	POWER LEVEL TO WHICH RESTRICTED, IF ANY (NET MWE):	
10.	REASONS FOR RESTRICTIONS, IF ANY:	

		THIS MONTH	YRTO-DATE	CUMULATIVE
11.	HOURS IN REPORTING PERIOD	744.00	5111.00	27048.00
12.	NUMBER OF HOURS REACTOR WAS CRITICAL	744.00	2676.10	17117.66
13.	REACTOR RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
14.	HOURS GENERATOR ON-LINE	744.00	2521.80	16634.95
15.	UNIT RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
16.	GROSS THERMAL ENERGY GENERATED (MWH)	2533527.07	7634988.97	53126839.27
17.	GROSS ELECTRICAL ENERGY GEN. (MWH)	831710.00	2499950.00	17879086.00
18.	NET ELECTRICAL ENERGY GENERATED (MWH)	803282.00	2391807.00	17168735.00
19.	UNIT SERVICE FACTOR	100.00	49.34	61.50
20.	UNIT AVAILABILITY FACTOR	100.00	49.34	61.50
21.	UNIT CAPACITY FACTOR (USING MDC NET)	94.05	40.76	55.29
22.	UNIT CAPACITY FACTOR(USING DER NET)	94.05	40.76	55.29
23.	UNIT FORCED OUTAGE RATE	0.00	32.74	20.60
24.	SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS	(TYPE, DATE,	AND DURATION	OF EACH):

25. IF SHUTDOWN AT END OF REPORT PERIOD, ESTIMATED DATE OF STARTUP:

NOTE THAT THE THE YR. -TO-DATE AND CUMULATIVE VALUES HAVE BEEN UPDATED.

UNIT	SHUTDOWNS	AND	POWER	REDUCTIONS

DOCKET NO. UNIT NAME	50-327
UNIT NAME	Sequoyah One
DATE	August 9, 1984 .
OMPLETED BY	M. Eddings
TELEPHONE	(615) 870-6248

REPORT MONTH ______

No.	Date	Type ¹	Duration (Hours)	Reason ²	Method Of Shutting Down Reactor ³	Licensee Event Report #	System Code ⁴	Component Code ⁵		Cause & Corrective Action to Prevent Recurrence
									No Shutdo month.	owns or power reductions during
1 F: Forc S: Sche	ed duled	2 Rease A-Eq B-Ma C-Re D-Re E-Ope F-Adi G-Ope H-Ot	on: uipment intenanc fueling gulatory erator T ministra erationa her (Exp	Failu e or Kest raini tive 1 Err lain)	re (Expl Test riction ng & Lic or (Expl	ain) ense Examinat ain)	3 ion	Method: 1-Manual 2-Manual S 3-Automati 4-Cont. of Outage 5-Reductio 9-Other	cram. c Scram. Existing n	4 Exhibit G-Instructions for Preparation of Data Entry Sheets for Licensee Event Report (LER) File (NUREG- 0161) 5 Exhibit I-Same Source

AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO.	50-327	
UNIT	Seguoyah One	
DATE	August 9, 1984	
COMPLETED BY	M, Eddings	
TELEPHONE	(615)870-6248	

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MONTH	JULY		
DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)	DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)
1	1086.2	17	. 1077.5
2	1084.3	18	1100.5
3	1087.8	19	1079.2
4	1090.2	20	1077.0
5	1087.0	21	1080.8
6	1082.7	22	1080.2
7	1082.8	23	1077.8
8	1084.8	24	1077.3
9	1070.2	25	1077.0
10	1082.2	26	1074.0
11	1083.2	27	1074.0
12	1082.8	28	1064.8
13	1084.3	29	1077.0
14	1082.5	30	1075.2
15	1078.7	31	1069.2
16	1079.0		

INSTRUCTIONS

On this format, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

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(9/77)

DOCKET NO. 50-328 DATE AUGUST 7,1984 COMPLETED BY D.C.DUPREE TELEPHONE (615)870-6248

OPERATING STATUS

1.	UNIT NAME: SEQUOYAH NUCLEAR PLANT, UNIT 2	NOTES:
2.	REPORT PERIOD: JULY 1-31, 1984	Item 23 YR-TO-DTD and
3.	LICENSED THERMAL POWER(MWT): 3411.0	Cumulative values are
4.	NOMEPLATE RATING (GROSS MWE): 1220.6	corrected. The outage
5.	DESIGN ELECTRICAL RATING (NET MWE): 1148.0	in June was designated
6.	MAXIMUM DEPENDABLE CAPACITY (GROSS MWE): 1183.0	a scheduled outage
7.	MAXIMUM DEPENDABLE CAPACITY (NET MWE): 1148.0	a senedated outage.
8.	IF CHANGES OCCUR IN CAPACITY RATINGS(ITEMS NUMBERS	
	3 THROUGH 7,SINCE LAST PEPORT, GIVE REASONS:	
9.	POWER LEVEL TO WHICH RESTRICTED, IF ANY (NET MWE):	
10.	REASONS FOR RESTRICTIONS, IF ANY:	and allow details of a local allows
		ar and and and and

		THIS MONTH	YRTO-DATE	CUMULATIVE
11.	HOURS IN REPORTING PERIOD	744.00	5111.00	19008.00
12.	NUMBER OF HOURS REACTOR WAS CRITICAL	744.00	5035.40	15396.47
13.	REACTOR RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
14.	HOURS GENERATOR ON-LINE	704.85	4959.07	15113.39
15.	UNIT RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
16.	GROSS THERMAL ENERGY GENERATED (MWH)	2105415.32	16351509.85	48769577.66
17.	GROSS ELECTRICAL ENERGY GEN. (MWH)	699640.00	5600290.00	16632230.00
18.	NET ELECTRICAL ENERGY GENERATED (MWH)	673665.00	5397464.00	16015201.60
19.	UNIT SERVICE FACTOR	94.74	97.03	79.51
20.	UNIT AVAILABILITY FACTOR	94.74	97.03	79.51
21.	UNIT CAPACITY FACTOR(USING MDC NET)	78.87	91.99	73.39
22.	UNIT CAPACITY FACTOR(USING DER NET)	78.87	91.99	73.39
23.	UNIT FORCED OUTAGE RATE	0.00	1.87	6.96
24.	SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS Refueling/Modification - Cycle 2 September	(TYPE, DATE 7, 1984 57 da	, AND DURATIO	N OF EACH):

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25. IF SHUTDOWN AT END OF REPORT PERIOD, ESTIMATED DATE OF STARTUP:

NOTE THAT THE THE VR.-TO-DATE AND CUMULATIVE VALUES HAVE BEEN UPDATED.

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UNIT SHUTDOWNS AND POWER REDUCTIONS

DOCKET NO.	50-328	
UNIT NAME	Sequoyah Two	
DATE	August 7, 1984	
COMPLETED BY	D. C. Dupree	
TELEPHONE	(615) 870-6248	

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REPORT MONTE JULY

	No.	Date	Type ¹	Duration (Hours)	Reason ²	Method Of Shutting Down Reactor ³	Licensee Event Report #	System Code ⁴	Component Code ⁵	Cau Pre	se & Corrective Action to vent Recurrence
	5	840701	S	39.15	В	4				Manually shutd valve 3-526.	own to repair feedwater drain Reactor at 2%.
-10-											
1 F S	7: For 3: Sch	ced eduled	2 Reas A-Eq B-Ma C-Re D-Re E-Ope F-Adr G-Ope H-Ot	on: uipment intenanc fueling gulatory erator T ninistra erationa her (Exp	Failu e or ' Rest rainin tive l Erro lain)	re (Expl Test riction ng & Lic or (Expl	ain) ense Examinati ain)	3 1 2 3 4 9	Method: -Manual -Manual S -Automati -Cont. of Outage -Reductio -Other	4 E: fo cram. Ei c Scram. Ev Existing 0 n 5 Existing 5	whibit G-Instructions or Preparation of Data ntry Sheets for Licensee went Report (LER) File (NUREG- 161) whibit I-Same Source

AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO.	50-328				
UNIT	Sequoyah Two				
DATE	August 7, 1984				
COMPLETED BY	D. C. Dupree				
TELEPHONE	(615) 870-6248				

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TH	JULY		
	AVERAGE DAILY POWER LEVEL (MWe-Net)	DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)
	0	17	. 1103
	231	18	1105
	251	19	1106
	259	20	1106
	254	21	1106
	297	22	1106
	506	23	1108
	1042	24	1103
	1102	25	1101
	1109	26	1097
	1107	27	1098
	1107	28	1101
	1106	29	1101
	1106	30	1102
	1105	31	1087
	1105		

INSTRUCTIONS

On this format, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

(9/77)

The following significant maintenance items were completed during the month of July 1984:

Mechanical Maintenance

- Replaced the bonnet on 2-VLV-3-524 and injected the drain line with furmanite to stop the leakage. Furmanited several valves on both units on systems #1, 3, 5, & 6. These were both CSSC and Non-CSSC valves.
- 2. Repaired a bent stem on 2-LCV-6-106A.
- Replaced a broken linkage that engages the turning gear on the unit 2 main turbine.
- 4. After being cut in half, the "2A" mixed bed demin tank was welded back together and the welds x-rayed. Indications were ground out and rewelded. Piping to the tank were welded back and some welds were x-rayed. All welds subsequently passed the x-raying.
- 5. The "2D" cooling tower lift pump was pulled, all bearing and one sleeve were replaced, and the pump was reinstalled.
- 6. Two Allis-Chalmers pumps were installed in the location of the boric acid evaporator "B" concentrate pumps.
- 7. Replaced a damaged motor on the 2A-A centrifugal charging pump.
- 8. Repaired the elevation 734 airlock on unit 2 reactor building.
- 9. "B-B" auxiliary air compressor was reported to be making a "knocking" noise. Gaskets were replaced on this compressor. "A-A" compressor was also dissassembled for maintenance and found to have a broken crankshaft. The crankshaft was replaced and the compressor was completely rebuilt.
- 10. Lubricated the coupling and aligned the 1B-B containment spray pump.
- 11. Unplugged the sample line from the unit 2 gross fail fuel detector to the hot sample room.
- 12. Tightened the packing on the 2A-A and 2B-B motor driven auxiliary feedwater pumps.
- 0il was added to 2-PCV-3-132 which controls the output pressure on the auxiliary feedwater pumps.
- 14. Replaced the solenoid on 1-FSV-3-175.
- 15. Performed SI-102 on the 2A-A diesel generator (annual inspection).

DATE.	COMPONENT	FAILURE DESCRIPTION	ELECTRICAL MAINTENANCE CAUSE OF FAILURE	CORRECTIVE ACTION	Page 1 of PROM
06-13	2-MTRB-030-003 9-8	CONTAINMENT AIR RETURN TIMER ON 282-8 480 VOLT SHUT DOWN BOARD FAILED ACCEPTANCE WHILE PERFORMING SI28	BADAGASTAT TIMER	REPLACED TIMER AND SET FOR 10 MINUTES CHECKED TIMER AND RETURNED TO SERVICE	NONE
06-14	1-mtrb-313-je/ 11d-a	OIL LOW AND FREON LOW SHOWING ON GAGES ON 480 VOLT BOARD ROOM CHILLER 1A	OIL AND FREON LINES LEAKING	REPAIRED LEAKS AND ADDED 1.5 GAL OF 4CS OIL AND FILLED TO PROPER LEVEL WITH R-22 FREDH	NOHE
06-14	2-mtrb-030-045 2a-a	DIESEL GENERATOR 2A ROOM EXHAUST FAN 2A-A CONTROLS KEEP BLOWING FUSES	DAMPER MOTOR BAD STARTER WINDING SHORTED OUT	REPLACED MOTOR STARTER DAMPER MOTOR AND CRYDON RELAY PER M&AI 12	NOHE
06-21	1-DGRP-082-000 18-8	ALARM HORNE ON PANELOF GENERATOR 18-8 CONTROL 80ARD DOES NOT WORK	HORNE DEFECTIVE	REPLACED HORN AND PERFORMED MI6.20 AND MIGAI 12 OPERATIONS PERFORMED SI 7.1	NONE
07-04 -13-	2-8CTD-001-001 5-A	MOTOR THERMAL OVERLOADS KICKING OUT ON BOARD ROOM 2A2-A/19A U(2) WEST VALVE ROOM ISOLATION VALVE 2-FCV-1-15	PROBABLE CAUSE WAS SURGE IN POWER	BRIDGED AND MEGGARED OVERLOADS FOR PROPER SIZE PER SI 251.2 EVERY THING CHECKED OK	NONE
07-06	2-808-201-DN-A	LIGHT GOES OUT ON 480 VOLT SHUTDOWN BOARD 2A1-A IN AUX BUILDING WHEN GROUND DETECTS ARE PUSHED	C-PHASE WAS SHOWING DEAD GROUND PROBABLE CAUSED FROM IMPROPER WAY OF PUSHING IN ON THE GROUND DETECT	CHECKED GROUND INDICATORS SEVERAL TIMES NO GROUND COULD BE LOCATED CLEANED AND RETURNED TO SERVICE	NONE
07-07	1-GENB-082-000 1A-A	PUSH BUTTON TEST SWITCH DOES NOT WORK EACH TIME IT IS PUSHED ON ANNUNCIATION CONTROL POWER FAILURE BLOWN FUSE	Contacts bad on power Relay	REPLACED POWER ON RELAY CHECKED ANNUNCIATION LIGHTS AND RELAY DIESEL GENERATOR WAS NOT INOPERABLE AT ANY TIME	NONE
07-11	0-MTRB-311-017 18-8	AIR BUBBLES IN SIGHT GLASS MABE LOW ON FREON	AIR IN REFRIGEMENT GAS	CHECKED PRESSURE IN SIGHT GLASS OPERATING PROPERLY AT THIS TIME	NONE
07-11	0-MTRB-311-017	AIR BUBBLES IN SIGHT	AIR IN REFRIGENENT GAS	CHECKED PRESSURE IN SIGHT	NONE

DATE.	COMPONENT	FAILURE DESCRIPTION	ELECTRICAL MAINTENANCE CAUSE OF FAILURE	CORRECTIVE ACTION	Page 2 of 2 PROM
	18-8	GLASS MABE LOW ON FREON		GLASS OPERATING PROPERLY	
07-15	1-25-062-0144	OPEN LIMIT ON MAKE UP CHARGING PUMP WILL NOT CLEAR	VALVE ON MAKE UP CHARGING PUMP WILL NOT FULLY CLOSE POSSIBLE FROM CORROSION OR RUST	VALVE OPENED AND CLOSED PROPERLY WITH A FUNCTIONAL TEST STATUS LIGHTS CORRESPONDED TO VALVE POSITION	NONE
07-16	1-BATA-082-UC- B	CELLS 54 AND 25 IN DIESEL GENERATOR BATTERY 18-8 ARE READINGIN EXCESS OF 150X10/6 OHMS	STRAP CONNECTIONS CORRODED AND DIRTY AND LOOSE	CLEANED AND RETORQUED CONNECTIONS PERFORMED SI 238 READINGS ARE ACCEPTABLE	NONE

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Instrument Maintenance

- 1. During the month, five containment vent isolations occurred. Four of the five were on unit 2. These occurred during the first part of the month before time delay relays were installed (ECN 6095) in radiation monitoring circuits. The relays will prevent inadvertant actuation from spurious EMI which occurs in the detector signals.
- The monthly calibration check of the UHI level switches on both units found all switches except 2-LS-87-22 within Tech Spec tolerance (reference PRO 2-84-107). DCR P-2111 is being processed to replace the Barton Model 288A switches with a more reliable instrument.
- 3. Unit 1 Post Accident Monitoring wide range reactor coolant system pressure channel P-68-69 was changed from 0-600 psi to 0-3000 psi by TACF 1-84-83-68. The 0-3000 psi indication for this channel was replaced during the refueling outage leaving only the 0-600 psi indicator as the PAM 2 channel (reference PRO 1-84-276). An FCR to ECN 6055 is being prepared to add another wide range indicator so the narrow range indicator can be returned to its original range.
- 4. Unit 2 P-250 computer was out of service most of the day on July 23, 1984. Problems were encountered with the random access disk memory (RAD) controller. Four circuit cards were replaced and a disk head was spared out. Additional diagnostic testing is planned during the upcoming refueling outage.
- 5. Unit 2 throttle valve no. 2 drifted close on July 31, 1984. During a transient on the EHC oil system, an EHC oil pump failed. The high pressure filter, an unloader valve, and both oil pumps were replaced. The no. 2 throttle valve remains closed and replacement of the Moog Servo on the dump valve is planned during the upcoming refueling outage.
- 6. Other maintenance work is shown on the attacher list.

INSTRUMENT MAINTENANCE

I	NSTRUMEN	MAINTENANCE	MONTHLY :	SUMMARY	08-08-84	PAGE 1	
MR.COMP	U FUNC	SYS ADDRESS.	DATE	DESCRIPT	ION		. CORRECTIVE ACTION
A121290	2 FIS	074 24	07/13/84	2-FIS-074 0-900 GPM	4-24, GAUGE FLUCTUATES	(BOUNCES) FROM CHECK CALIBRATION	THE FLOW INDICATOR SWITCH WAS FOUND OUT OF CALIBRATION. RECALIBRATED THE SWITCH
A233371	2 LT	063 176	07/05/84	2-LT-063	-176, CHECK CALIBRATID	N	A CALIBRATION CHECK WAS REQUESTED DUE TO THE TEST EQUIPMENT USED BEING OUT OF CAL. DATE. VERIFIED CALIBRATION AND RETURNED TO SERVICE.
A238678	0 PS	032 88	07/09/84	0-PS-032- DECR	-83, RECALIBRATE INSTU	RMENT TO 80 PSIG	A REQUEST WAS MADE TO LOWER THE INSTRUMENT FROM 84 PSIG TO 80 PSIG DUE TO THE PRESSURE OPERATED RELIEF VALVES BEING SET AT 80 PSIG. RECALIBRATED THE SETPOINT AND RETURNED TO SERVICE TACF #0-84-79-32.
A238679	0 PS	032 62	07/09/84	0-PS-032- DECR	-62, RECALIBRATE INSTR	UMENT TO 80 PSIG	A REQUEST WAS MADE TO LOWER THE INSTRUMENT FROM 84 PSIG TO 80 PSIG DUE TO THE PRESSURE OPERATED RELIEF VALVES BEING SET AT 80 PSIG. RECALIBRATED THE SET POINT AND RETURNED TO SERVICE. TACE NO-84-79-32
A238767 -16-	1 П	068 44E	07/18/84	1-TI-068-	-44E, HAS FAIL - INVES	TIGATE AND CORRECT	. THE TEMPERATURE INDIDATOR WAS FAILING DUE TO TH-68-44P, TM-68-449 BEING OUT OF CALIBRATION. RECALIBRATED TH-68-44P, TH-68-44E, AND TH-68-44Q, VERIFIED OPERATION AND RETURNED TO SERVICE.
A238800	1 LEV	003 171A	07/24/84	1-LCV-003 OPEN. IN MALFUNCTI	3-171A, LCV-3-1A WILL I WESTIGATE AND CORREC ION.	NOT COME FULLY T CAUSE OF	THE CURRENT TO PRESSURE TRANSDUCER WAS FOUND HAD DUF TO CYCLIC FATIGUE. REPLACED THE TRANSDUCER, CALIBRATED, VERIFIED OPERATION, AND RETURNED TO SERVICE.
A239274	2 []	058 312C	07/02/84	2-LI-068- AT 64%.	-312C, INDICATING 58%	WITH CR INDICATING	THE LEVEL TRANSMITTER WAS FOUND OUT OF CALIBRATION DUE TO NATURAL CAL. DRIFT. RECALIBRATED THE TRANSMITTER AND RETURNED TO SERVICE.
A239316	2 []	068 300	07/02/34	2-LI-068- INDICATIN	-300, MCR INDICATES HI IG IN AUX. CONTROL RM.	GHER THAN	ON INVESTIGATION THE LEVEL TRANSMITTER WAS FOUND OUT OF CALIBRATICN DUE TO NATURAL DRIFT. RECALIBRATED THE TRANSMITTER BACKFILLED AND BLED THE SENSOR BELLOWS AND RETURNED TO SERVICE.
A239884	1 PS	003	07/27/84	AND ADJUS	TMENTS, REPLACE SWITT	CHES, MAKE REPAIRS CHES IF NECESSARY.	THE SWITCH WAS FOUND INDPERABLE. XERCIZED THE SWITCH, RECALIBRATED,

INSTRUMENT MAINTENANCE

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	VERIFIED
09-08-84 PAGE 1 PTION	
UNTHARY UNTHARY 2-FI-0 FLOU. FLOU. FLOU. FLOU. FLOU. CONTRA- NOTOR OUTSIDE CONTRA- D-BOX FEMPERIA TEMPERIA D-BOX FLOUR C-ZONE C-	
07/17/84 07/17/84 07/17/84 07/17/84 07/17/84	
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5 records listed.

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INSTRUMENT MAINTENANCE

1	INST	RUENT	MA	INTENANCE	MONTHLY	SUMMARY	08-08-84	P	AGE 2	
MR.COMP	0	FUNC	SYS	ADDRESS.	DATE	DESCRIPT	ION			CORRECTIVE ACTICH
										VERIFIED OPERATION, AND RETURNED TO '
A281658	3 2	ц	053	176	07/03/84	2-LI-063 READING	-176, CONTAINMEN 4% WITH NO LEVE	NT SUMP LEVEL	INDICATOR	THE SENSOR BELLOUS WERE FOUND BAD DUE TO CYCLIC FATIGUE. REPLACED THE BELLOUS, BACKFILLED THE SYSTEM RECALIBRATED AND TIME RESPONSED AND RETURNED TO SERVICE.
A28214	5 1	PS	003	1658	07/28/84	1-PS-003 AND UNIT	-1658,REPLACE B E WIRE.	BROKEN LUG ON	NC2 BLACK	THE LUG WAS FOUND BROKEN TO THE PRESSURE SWITCH RESALTING IN A DEFECTIVE CONNECTION. REPLACED THE LUG VERIFIED SWITCH OPERATION, AND RETURNED TO SERVICE.
A282978	3 1	ц	063	179	07/10/84	1-LI-063 FAILED D	-179, INDICATOR FFSCALE LON. C	HAS APPEARED HECK CALIORAT	to have 'Ion	THE BELLOUS IN THE LEVEL TRANSMITTER WERE FOUND BAD DUE TO CYCLIC FATIQUE. REPLACED THE BELLOUS, FILLED SYSTEM, RECALIGRATED, AND RETURNED TO SERVICE.
A285.340	5 1	PI	058	66	07/27/84	1-PI-068 SIG TO 0	-66.RESCALE 1-P 0-3000 PSIG.	91-68-66 FROM	0 TO 600	THE SYSTEM ENGINEER REQUESTED A PRESSURE INCREASE FROM 600 PSIG TO 3000 PSIG ON THE INDICATON. INCREASED THE PRESSURE RANGE AND RESCALED THE ASSOCIATED PRESSURE MODIFIER.
A289541	2	LCV	003	156	07/11/84	2-LCV-003	3-156, POSITIONE	R NEEDS TO BE	ADJUSTED.	THE STEN CONNECTOR CLAMP WAS LOOSE WHICH CAUSED THE LIMIT SWITCH ACTUATER ARM TO BEND CAUSING MECHANICAL DAMAGE. TIGHTENED THE CLAMP, REPAIRED THE LIMIT SWITCH ARN, VERIFIED VALVE STROKE, AND RETURNED TO SERVICE.
A289678	1	LT	063	99	07/30/84	1-LT-063-	-99, LI MAS FAIL	ED HI		THE TRANSMITTER HAD A HIGH OUTPUT DUE TO CALIBRATION DRIFT. RECALIBRATED THE TRANSMITTER AND RETURNED TO SERVICE.
A292046	1	LCV	003	148	08/03/84	1-LCV-003 *NPRD*	3-148, THE VALVE	IS LEAKING T	HROUGH.	THE RELAY WAS FOUND LEAKING ON THE VALVE POSITIONER. REPLACED THE RELAY AND VERIFIED THE STROKE AND RETURNED TO SERVICE.
A293095	0	RM	090	206	07/25/84	C-RM-090- INVESTIGA	206, RAD MONITON ATE AND REPAIR N ION ALARM IN ON	R IS SHOWING AS NECESSARY. 0-11-12	D COUNTS. HAS	THE MONITOR WAS SHOUTING O COUNTS DUE TO A LOOSE PLUG. TIGHTENED THE PLUG , VERIFIED OPERATION AND RETURNED TO SERVICE.
A273096	0	Rh	090	141	07/25/84	C-RM-090- HAS FAILE	-141, RAD MONITON TO LOW WITH NOT	R FOR ERCW 0-	RM-90-141 DICATIONS.	THE RADIATION MONITOR HAS FAILED LOW DUE TO A BAD POWER SUPPLY. REPLACED THE POWER SUPPLY WITH A SPARE WHICH WAS REPAIRED ON ANOTHER MP

(Continued)

Modifications Group

1. ECN 5237- Laundry Facility

The work on the HVAC continued. The duct work was completed except testing and completion of the air plenum around the dry cleaners. Work on the chiller package continues.

2. ECN 5596 - Batch Neutralization System

The access platform was completed. Heat trace functional testing to be performed when pipe insulation is completed.

3. ECN 5645 - Steam Generator Blowdown System - Unit 2

All pre-outage piping fabrication is complete. Instrumentation installation continues. Conduit work and cable pulling continues.

4. ECN 2768 - Reactor Pressure Vessel Level Indication System (RVLIS) (Unit 2)

Writing and approval of four mechanical workplans was completed. Two workplans remain in the approval cycle. Pre-outage work has started on two workplans. HVAC work continued and is 90 percent complete. Miscellaneous tubing work was performed. The fire protection for the room was completed except tie-in hydro.

Installation of conduit outside containment began. The preparation of the work plan for cable pulling and cable termination continued. The procurement for all electrical materials continued. The preparation of the workplan for inside containment is in progress. Rework of existing conduit cables over 2-R-148 are complete awaiting support from instrument maintenance to verify operability of loop 68-398.

5. ECN 6055 - Wide Range Pressure Transmitter to the RVLIS Panel

Mechanical workplan writing is in progress. Conduit work continues. Cable pulling and termination workplans are being prepared. ENDES and instrument maintenance are making changes to the unit 2 control room indicators.

6. ECN 5194 - Iodine Monitoring Building

Mechanical work is complete with exception of the control air tie-ins which are scheduled for the unit 2 cycle 2 refueling outage. Conduit and cable pulling is in progress.

7. ECN 5024 - Lay-up Water Treatment

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Pre-outage fabrication of piping was started. Core drilling of the air intake room was completed. Construction continues their prefabrication activities associated with the pumps.

(Continued)

Modifications Group

(Continued)

8. ECN 5009 - ERCW Piping Change-Out

Prefabrication of piping for the installation of stainless steel pipe for the centrifugal charging pump room coolers was started. Installation is planned for the unit 2 cycle 2 refueling outage.

9. ECN 5202 - Interfacing the Diesel Generator Buildings and the Power House

Workplan preparation was started for the ERCW tie-ins required for the diesel generators.

10. ECN 5842 - Replacement of PCV-3-122 and -132

Workplan preparation and approval was completed for hangers. Work implementation is scheduled for unit 2 cycle 2 refueling outage.

ECN 5938 - Feedwater Heater Tube Change-Out

Work was completed on pre-outage work involving platforms and rigging devices. Workplan preparation and approval was completed.

12. NUREG 0588

ECN	L5457	Solenoids were changed out. Remaining items are scheduled
		for the outage.
ECN	L6090	Installation of quick exhaust valves was completed
ECN	L5895	Workplan preparation and approval was completed
ECN	L6032	Workplan preparation and approval was completed
ECN	L5883	Workplan preparation and approval was completed. The workplan remains in the approval cycle.
ECN	L5881	Workplan approved. Work began on fabricating brackets for limit switches.
ECN	L5823	Workplan approved. Awaiting craft support
ECN	L5883	Flow switches and press switches workplans in preparation
ECN	L5824	One workplan for valve operator replacement has been completed and two to 125 valve operators have been replaced
ECN	L5370	Workpaln 10617 - 15 of 16 motors replaced. Sixteenth motor is awaiting repair or to be transferred in from Hartsville

Flow transmitter for L5884 has been reordered and workplan 10777 is in approval cycle.

13. ECN 6182

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Workplan preparation was started and contractor scheduled to arrive during August.

(Continued)

Modifications Group

(Continued)

14. ECN 5664 - Wells Fargo AS-24 Cards Relay Change-Out

Field work on the boxes is approximately 65% complete. CAS/SAS terminations is 10% complete. Cable pulling is in progress.

15. ECN 5172 & 5968 - Emergency Lighting-SDFWP, AFP, FW REG VLVS and MS Power Operated Relief VLV Areas

Installation of new conduit, strobe lights, and sirens continued. Estimated completion of WP 10578 is around mid October if worked during upcoming unit 2 coutage.

16. ECN 5770 - Installation of New Rad Monitor in the Condenser Exhaust

Fifteen of sixteen complete. Awaiting repair or replacement of the 16th.

17. ECN 5867 - Unit 2 Spend Fuel Transfer System

Westinghouse modifications are complete on the pit side and work has commenced on the reactor side.

18. ECN 5871 - Relocation of the ERCW Rad Monitor

"B" Train ERLW Rad Monitor is in service. "A" Train work is completed. Instrument m intenance is expected to be complete by August 10, 1984.

19. ECN L2780- Post Accident Sampling Facility Unit 2

The conduit work outside containment is approximately 98% complete. Cable pulling is approximately 65% complete. Cable termination began this period. Internal PNL wiring in various PNLs has begun and is approximately 40% complete.

20. ECN L5198 - Technical Support Center (TSC) Unit 2

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Modification of the status monitoring system (SMS) cabinets has been completed. The control building conduit installation on elevation 685 continued and should be completed by mid August. DPM 50 and P250 tie work is continuing as well as cable installation.

TENNESSEE VALLEY AUTHORITY

Sequoyah Nuclear Plant F. O. Box 2000 Soddy-Daisy, Tennessee 37379

August 14, 1984

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Nuclear Regulatory Commission Office of Management Information and Program Control Washington, DC 20555

Gentlemen:

Enclosed is the July 1984 Monthly Operating Report to the NRC for Sequoyah Nuclear Plant.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

P.R. Willa

P. R. Wallace Plant Manager

Enclosure cc (Enclosure): Director, Region II Nuclear Regulatory Commission Office of Inspection and Enforcement 101 Marietta Street Suite 3100 Atlanta, GA 30323 (1 copy)

> Director, Office of Inspection and Enforcement Nuclear Regulatory Commission Washington, DC 20555 (10 copies)

Mr. A. Rubio, Director Electric Power Research Institute P. O. Box 10412 Palo Alto, CA 94304 (1 copy)

Mr. R. C. Goodspeed MNC 461 Westinghouse Electric Corporation P. O. Box 355 Pittsburgh, PA 15230 (1 copy) Director, Office of Management Information and Program Concrol Nuclear Regulatory Commission Washington, DC 20555 (2 copies)

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