

NOTICE OF VIOLATION

Commonwealth Edison Company
Quad Cities Units 1 and 2

Docket Nos. 50-254; 50-265
License Nos. DPR-29; DPR-30

During an NRC inspection conducted on March 31, 1992, through May 4, 1992, violations of NRC requirements were identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C (1991)), the following violations were identified:

10 CFR, Part 50, Appendix B, Criterion V requires, in part, that activities affecting quality shall be prescribed and accomplished in accordance with instructions of a type appropriate to the circumstances, which shall include acceptance criteria for determining that important activities have been satisfactorily accomplished.

Contrary to the above:

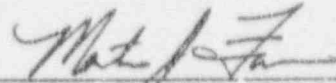
- a. Work instructions for the February 6, 1991, repair for the high pressure coolant injection (HPCI) turbine stop valve were not of a type appropriate to the circumstances. The instructions failed to include requirements to assure adequate clearances between the poppet guide and valve poppet during valve repairs resulting in a subsequent HPCI stop valve failure.
- b. The surveillance procedure, used during the March 29, 1992, Unit 2 vessel hydrostatic test, was not of a type appropriate to the circumstance. The procedure failed to provide steps to assure that the temperature at all vessel locations during hydrostatic testing were maintained equal to or above the limit required by Technical Specification 3.6.B.1 as shown in the appropriate curve of Figure 3.6-1.

This is a Severity Level IV Violation (Supplement 1).

Pursuant to the provisions of 10 CFR 2.201, Commonwealth Edison Company is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington D.C. 20555 with a copy to the U.S. Nuclear Regulatory Commission, Region III, 799 Roosevelt Road, Glen Ellyn, Illinois, 60137, and a copy to the NRC Resident Inspector at the Quad Cities facility, within 30 days of the date of the letter transmitting this Notice of Violation. This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order may be issued to show cause why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be

taken. Where good cause is shown, consideration will be given to extending the response time.

Dated at Glen Ellyn, Illinois
this 14th day of May 1992



Brent Clayton, Chief
Reactor Projects Branch 1