

NORTHEAST UTILITIES



THE CONNECTICUT LIGHT AND POWER COMPANY
WESTERN MASSACHUSETTS ELECTRIC COMPANY
HOLYOKE WATER POWER COMPANY
NORTHEAST UTILITIES SERVICE COMPANY
NORTHEAST NUCLEAR ENERGY COMPANY

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August 22, 1984

Docket No. 50-423
F0577A

Dr. Thomas E. Murley
Regional Administrator
Region I
U. S. Nuclear Regulatory Commission
631 Park Avenue
King of Prussia, PA 19406

- References: (1) W. G. Council to T. E. Murley, F0467A, dated February 15, 1984.
- (2) W. G. Council to T. E. Murley, F0493A, dated March 23, 1984.
- (3) W. G. Council to T. E. Murley, F0529A, dated June 20, 1984.

Gentlemen:

Millstone Nuclear Power Station, Unit No. 3
Reporting of Potential Significant Deficiencies
In Design and Construction:
Phase-to-Phase Electric Fault in a Motor Control Center (SD-50)

In a January 16, 1984 telephone conversation between the NRC Resident Inspector, Mr. T. Rebelowski and our Mr. D. B. Vail, Northeast Nuclear Energy Company (NNECO) reported a potential significant deficiency in the construction of Millstone Unit No. 3 as required by 10CFR50.55(e). Subsequently, this was followed up with another telephone conversation with your Mr. T. Elsasser on January 17, 1984. The potential significant deficiency involves a phase-to-phase electrical fault which occurred in a motor control center (MCC) supplied by Gould, Inc. while a technician was testing with a clamp-on ammeter. The fault occurred between adjacent phases of the uninsulated cable adapters used to terminate oversized cables to MCC circuit breakers and starters and was due to excessive flexibility of cable termination extension tabs on MCC breakers and starters which may have permitted shorting between phases.

The Category I MCCs, breakers and starters were seismically qualified by vendor testing. Initial testing, however, did not include the extension tabs. Subsequent seismic testing and analysis by Gould has verified the seismic integrity of the extension tabs. Gould has certified that the subject power cable extensions meet the specific seismic requirements and has amended the applicable seismic report accordingly.

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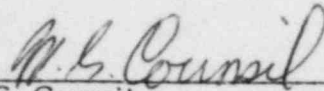
However, since a short circuit occurred while placing a clamp-on ammeter on a non-safety related MCC cable and the fact that a similiar fault could occur on a safety-related MCC cable, we consider this matter to be reportable as a significant deficiency.

In order to eliminate any susceptibility to similar tests resulting in maintenance induced disturbances, extension tabs are being removed and direct connection to motor control center breakers and starters is being utilized except on large (250A) MCC breakers in which the tabs are more rigid and have larger clearances.

We consider this to be our final report closing out SD-50. We trust that the above information satisfactorily responds to your concerns.

Very truly yours,

NORTHEAST NUCLEAR ENERGY COMPANY



W. G. Council
Senior Vice President

cc: Mr. R. C. DeYoung, Director
Division of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
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