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10 CFR Part 50
Section 50.55(g)

US Nuclear Regulatory Commission
Attn: Document Control Desk
Washington DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT
Docket Nos. 50-282 License Nos. DPR-42
50-306 DPR-60

Revision No. 3 to the ASME Code Section XI
Inservice Inspection and Testing Program

Attached you will find a copy of Revision No. 3 to the Prairie Island Code Section XI Inservice Inspection and Testing Program Manual covering the second ten-year interval of operation of the Prairie Island. This Program was submitted to the NRC on December 22, 1983 and approved by the Staff on December 28, 1984. Revision Number 3 consists of a revised Request for Relief No. 9 and changes to the testing program.

NRC Staff review and approval is requested for revised Relief Request No. 9 for Units 1 and 2 in accordance with 10 CFR Part 50, Section 50.55(g). The valve numbers referenced in Request for Relief No. 9 have been changed.

We are providing for NRC Staff information, the changes to the Inservice Testing Program. The changes are summarized in Attachment 1. These changes resulted from previous correspondence with the NRC and from a review of the testing program.

Also attached are instructions for entering the page revisions. Please contact us if you have any questions related to this revision.

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c: Regional Administrator-III, NRC
NRR Project Manager, NRC
NRC Resident Inspector, NRC
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- Attachments: 1. Changes to the Prairie Island Inservice Testing Program
Second Ten-Year Interval - Revision 3
2. Revision No. 3 to the ASME Code Section XI Inservice
Inspection and Testing Program
3. Relief Request No. 9

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Attachment 1

Changes to the Prairie Island Inservice Testing Program
Second Ten-year Interval - Revision 3

- Relief Request No. 4 (Unit 1) Revision to Relief Request No. 4 was requested on June 27, 1991 and approved on December 31, 1991. The manual has been updated to reflect this change.
- Relief Request No. 9 (Units 1 & 2) Revision to Relief Request No. 9 consists of updating valve numbers referenced on the relief request. Review and approval of this revision to the relief request is being requested with this submittal. The manual has been updated to reflect the new valve numbers.
- Relief Request No. 66 (Units 1 & 2) This relief request was withdrawn on December 30, 1991. The manual has been updated to reflect this change.
- Relief Request No. 70 (Unit 2) This relief Request was requested on March 2, 1992 and approved on March 5, 1992. The manual has been updated to reflect this change.

Due to a review of the Inservice Testing Program the following valves were added to the Program.

<u>Unit 1</u>	<u>Unit 2</u>
MV-32377	MV-32386
MV-32378	MV-32387
MV-32379	MV-32388
MV-32380	MV-32389
MV-32132	MV-32147
MV-32135	MV-32150
MV-32138	MV-32153
MV-32141	MV-32156
CV-31231	CV-31233
CV-31232	CV-31234
CV-32195	CV-32197
CV-32196	CV-32198
SA-100-1	SA-75-1
SA-100-2	SA-75-2
MV-32040	MV-32046
MV-32044	MV-32051
MV-32043	MV-32049
MV-32058	MV-32059
CV-39402	CV-39414
CV-39412	CV-39422
CV-39404	CV-39416
CV-39410	CV-39424
CV-39405	CV-39419
CV-39407	CV-39420
CV-39406	CV-39417
CV-39408	CV-39418

The following valves were deleted from Unit 1's valve testing table as a result of this review:

CV-31652
CV-31653
CV-31654
CV-31655

The testing frequency was changed from "R" to "CS" for the following valves:

Unit 1

RC-3-1
RC-5-1
CV-31440
CV-31444
CV-31441

The testing frequency was changed from "CS" to "Y" for the following valves

Unit 1

AF-16-1
AF-16-2
AF-15-1
AF-15-2
AF-15-3
AF-15-4
MS-15-1
MS-15-2

Unit 2

AF-16-4
AF-16-3
AF-15-7
AF-15-6
AF-15-8
AF-15-5
2MS-15-1
2MS-15-2

Reference to "Note 1" was changed to reference to "Note 4" for the following valves:

Unit 1

CV-31310
CV-31311
CV-31633
CV-31634

Unit 2

CV-31314
CV-31315
CV-31635
CV-31636

The testing legend was expanded to include "Y Yearly".

Other changes to the Inservice Testing Program are miscellaneous administrative changes which include updating procedure numbers and correcting typographical errors.

Attachment 2

Instructions for Entering

Revision 3 to the Prairie Island Nuclear Generating Plant
ASME Code Section XI Inservice Inspection and Testing Program Manual
2nd Ten Year Interval

1. Replace the Review and Approval Section page with the attached page.
2. Insert pages in the ISI/IST Program Manual as follows:

REMOVE & DISCARD

INSERT ATTACHED REVISED PAGES

ii	ii
iii	iii
1.3-2	1.3-2
---	1.3-3
pp. 1.4-1 thru 26	pp. 1.4-1 thru 35
1.5-1	1.5-1
1.5-6	1.5-6
1.5-15	1.5-15
1.5-16	1.5-16
1.5-54	---
2.2-1	2.2-1
2.3-2	2.3-2
pp. 2.4-1 thru 21	pp. 2.4-1 thru 28
2.5-1	2.5-1
2.5-12	2.5-12
2.5-41	---
---	2.5-45

NOTE: Use the "Record of Revisions" pages ii to verify your copy is complete and up-to-date.