

Public Service Electric and Gas Company P.O. Box 236 Hancocks Bridge, New Jersey 08038-0236

Nuclear Business Unit

JAN 1 7 1996 LR-N96012

U. S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

Attn.: Document Control Desk

Dear Sir:

HOPE CREEK GENERATING STATION LICENSE NO. NPF-57 DOCKET NO. 50-354 UNIT NO. 1 LICENSEE EVENT REPORT NO. 95-040-00

This Licensee Event Report entitled "Engineered Safety Feature Actuation - Emergency Start due to Improper Removal from Service" is being submitted to the requirements for an automatic Engineered Safety Features actuation, per 10 CFR 50.73(a)(2)(iv).

Sincerely,

M. E. Reddemann General Manager -Hope Creek Operations

Attachment LER SORC Mtg. 96-004 JJK

C Distribution LER File 3.7

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NRC FORM (4r95)		U.S. NUCLEAR REGULATORY COMMISSION LICENSEE EVENT REPORT (LER)							APPROVED BY OMB NO. 3150-0104 EXPIRES 04/30/98 ESTIMATED BURDEN PER RESPONSE TO COMPLY WITH THI MANDATORY INFORMATION COLLECTION REQUEST: 50.0 HR. REPORTED LESSONS LEARNED ARE INCORPORATED INTO TH LICENSING PROCESS AND FED BACK TO INDUSTRY FORWAR COMMENTS REGARDING BURDEN ESTIMATE TO THE INFORMATIO AND RECORDS MANAGEMENT BRANCH (T-6 F33), U.S. NUCLEA REGULATORY COMMISSION, WASHINGTON, DC 20555-0001, AND TO THE PAPERWORK REDUCTION PROJECT								
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The root causes of this event include lack of questioning attitude by Operations personnel, lack of effective communication during shift turnover, inadequate work coordination, and procedural deficiencies. Corrective actions include addressing communications issues, procedural revisions, and correcting tagging requests.

NRC FORM 366A (4 <sup>395)</sup> LICENSEE EVE TEXT CO	NT REPORT (I	U.S. NUCLEAR REGUL	ATORY COMMISSIO
FACILITY NAME (1)	DOCKET	LER NUMBER (6)	PAGE (3)
HOPE CREEK GENERATING STATION	05000-354	95 040 00	
YEXY (If more space is required, use additional copies of NRC Form 366A) (	(17)	and the second	
PLANT AND SYSTEM IDENTIFICATION			
General Electric - Boiling Water Reac Emergency Diesel Generator (PE) - EII			
IDENTIFICATION OF OCCURRENCE			
TITLE (4): Engineered Safety Feature start due to Improper Removal from Se		- Emergency Diese	el Generato
Event Date: December 18, 1995 Event Time: 0858			
CONDITIONS PRIOR TO OCCURRENCE			
Plant in OPERATIONAL CONDITION 5 (Ref Reactor at 0% of Rated Power	ueling)		
DESCRIPTION OF OCCURRENCE			
On December 18, 1995, at 0858, while Emergency iesel Generator (EDG) inad Safeguard eature(ESF) signal. This the 10A402 class 1E 4.16 KV vital bus automatic start feature. The EDC was at the local control panel.	vertently s signal was from servi	ta ted on a valid generated due to ce without defeat	l Engineered removing ing the ED(
The EDGs function is to provide power power. One of the EDGs design logic detection of Loss of Power (LOP) as s monitor vital bus voltage. A LOP sig breakers (normal and alternate) were remove the vital bus from service. T operations procedure "4.16 KV Bus 10A Channel" (HC.OP-GP.PB-0002(Q)) which service in accordance with "4.16 KV S Procedure HC.OP-SO.PB-0001(Q) require switches for each associated "27A" re infeed breaker. When the knife switc opened, a valid LOP signal was genera for the EDG. Since the automatic sta as part of the tagging request, the E	automatic s ensed by re nal was gen tagged out his evoluti 402 Removal directs tha ystem Opera s the opera lay device hes to the ted, this i rt feature	tart signals is t lays ("27A" relay erated when both during an operati on was performed and Return to Se t breakers be rem tion" (HC.OP-SO.F tor to open the k as part of taggin second infeed bre nitiated an autom for the EDG was n	the vs) that infeed on to per ervice B noved from PB-0001(Q)) cnife ig each eaker were natic start
The following is a sequence of events	leading to	the EDG start:	

NRC FORM 366A (4-95)			U.S. NUCLEAR	REGULAT	ORY COMM	ISSION
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TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

As a preparation for the upcoming refueling outage, a tagging request for bus 10A402 was generated. The bus outage was assumed to be scheduled with a maintenance outage on the "B" EDG. This assumption was based on past practice. The EDG was excluded from the bus tagging request to allow testing of EDG auxiliaries. Since the two tagouts were scheduled to be performed concurrently, there was no assessment of the effects of the bus outage on the EDG.

Prior to dayshift turnover on December 18, 1995, the night shift Work Control Center (WCC) Nuclear Shift Supervisor (NSS) commenced performing the prerequisites for tagging bus 10A402. The "B" EDG had not been tagged out and the autom. ic start feature was not defeated. The night shift WCC NSS later stated that he was aware that, given the current plant configuration, opening the knife switches would start the EDG, but this insight was not included in turnover.

A day shift Nuclear Shift Supervisor (NSS) in the WCC was assigned to complete the tag out of the vital bus per HC.OP-GP.PB-0002(Q). The NSS reviewed the special instructions and briefed the Equipment Operators (EO) about the bus tagging request. An EO asked whether the breakers were to be tagged in accordance with HC.OP-SO.PB-0001(Q), specifically questioning whether the knife switches were to be opened. The NSS directed the EO to perform the tagging in accordance with HC.OP-SO.PB-0001(Q), including the knife switches. The NSS was cognizant that opening the knife switches would generate a LOP signal, but believed the EDG automatic start feature had been defeated due to the concurrent performance of the EDG tagging request.

When the knife switches for the second infeed breaker to bus 10A402 were opened, the EDG started. The "B" EDG was manually tripped in the field.

## ANALYSIS OF OCCURRENCE

"4.16 KV Bus 10A402 Removal and Return to Service B Channel" (HC.OP-GP.PB-0002(Q)) is the procedure to remove the 10A402 bus from service. This procedure delineates actions to be taken to minimize the impact on plant operations with the bus out of service. Numerous successful performances of this procedure had previously been performed; however, it was always performed concurrently with the EDG tagged for maintenance. Specific prerequisites were not included in the procedure to disable the EDG automatic start function.

The bus tagging request was sufficient for the protection of the 10A402 bus, but the work was not coordinated with the status of the EDG. A separate EDG outage tagging request was written and assumed to be scheduled with concurrent performance of the bus removal tagging request, but there were no formal mechanisms in place to link the activities.

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The NSS did not self completing the bus t			of th	e EDG j	prior	to
This event is report Actuations.	able in accord	dance with 10C	FR50.7	3(a)(2	)(iv),	ESF
APPARENT CAUSE OF TH	E OCCURRENCE					
The night shift WCC understanding of the					te his	
The procedure "4.16 (HC.OP-GP.PB-0002(Q) instructions to prev	) was deficien	nt because it d	did no	t prov		
In addition, there w approval and release that scheduling tags the work would be pe	of tagging re to be perform	equests. Speci med concurrent!	ifical	ly, it	was b	elieved
Finally, the NSS lac adequate self-verifi performing a plant e	cation, includ					
SAFETY SIGNIFICANCE						
This event had no sa designed. No detrim shutdown of the EDG. compensatory actions in place at the time	ental effects The associat for the loads	were noted dur ed vital bus v supplied by t	ring t was al	he star ready d	rt, ru deener	n or gized and

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## PREVIOUS OCCURRENCES

There have been three previous reportable events involving diesel generator starts. In the first event, two diesel generators started and loaded on their respective vital busses in response to a valid low voltage signal. See LER 93-003-00. In the second event, a diesel generator started due to an inadvertent bump to a start relay caused by personnel error. See LER 94-016-00. The last event involved a EDG start due to inadequate testing of undervoltage auxiliary relays. See LER 95-033-01. These events were reviewed against the current event and are deemed materially different as to causal nature. Therefore, previous corrective actions would not be expected to prevent this occurrence.

No LERs were found that involved an ESF actuation due to work coordination issues.

## CORRECTIVE ACTIONS

A revision has been made to "4.16 KV Bus 10A402 Removal and Return to Service B Channel" (HC.OP-GP.PB-0002(Q)) to ensure that the 10A402 bus is removed from service per "4.16 KV System Operation" (HC.OP-SO.PB-0001(Q)). This revision requires that the EDG is locked out prior to the bus being removed from service. A revision request is in process for the remaining procedures that remove class 1E 4KV busses from service. The procedures will be revised by February 1, 1996.

The remaining vital bus tagging requests scheduled for this refueling outage have been corrected to ensure that the EDGs are protected from this type of occurrence.

The individuals involved in this event have acknowledged accountability for their actions, further they were instrumental in developing lessons learned to prevent reoccurrence. These lessons learned will be communicated to all operating shift personnel. Emphasis will be placed on maintaining a questioning attitude, 'thinking compliance', and effective turnover techniques while performing procedures and tagging. The Quality Validation & Verification (QV&V) and Stop Think Act Review (STAR) programs will be discussed as part of this review. The review will be completed by February 15, 1996.