

101 California Street, Suite 1000, San Francisco, CA 94111-5894

415/397-5600

50-445

August 31, 1984 84056.030

Mrs. Juanita Ellis President, CASE 1426 S. Polk Dallas, Texas 75224

Subject: Communications Report Transmittal #10
Comanche Peak Steam Electric Station
Independent Assessment Program - Phase 4
Texas Utilities Generating Company
Job. No. 84056

Dear Mrs. Ellis:

Enclosed please find telecons associated with the Phase 4 Independent Assessment Program.

If you have any questions or desire to discuss any of these documents, please do not hesitate to call either me or Donna Oldag.

Very truly yours,

M. A. Williams

N. H. Williams

Project Manager

Attachments

cc: Mr. D. Wade (TUGCO) w/attachments

Mr. S. Treby (USNRC) w/attachments

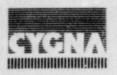
Ms J. Van Amerongen (TUGCO/EBASCO) w/attachments Mr. D. Pigott (Orrick, Herrington & Sutcliffe) w/o

Mr. S. Burwell (USNRC) w/attachments

8409060315 840831 PDR ADOCK 05000445 A PDR

San Francisco Boston Chicago Richland

SE ATTOCHED INST UST



Company:	Texas Utilities    Telecon	DX Confe	erence Report
Project:	Comanche Peak Steam Electric Station	Job No.	84056
	Independent Assessment Program - Phase 4		July 19, 1984
Subject	Design Input	Time	9:00 a.m.
		Place	Gibbs & Hill N.Y.
Participant	D. Smedley, A. Jones	of	Cygna
	P. Huang		Gibbs & Hill

Item	Comments	Action By
	David Carallan and A. Janes and with Bates Wisser in consulta	

Dave Smedley and A. Jones met with Peter Huang in regard to missing references on structural calculations SCS-103C Set 2 Revisions 1 and 0 and SCS-113C Set 3 Revisions 3, 2, 1 and 0.

When asked why there were no references to design input on these calculations, Peter stated that back in 1979 when they were initiated, the procedure in effect at that time did not require listing of references and that it was common practice not to list references at the time. He also stated that the calculations as prepared were initiated in accordance with AISC requirements and that they were referenced in the FSAR. He also stated that the FSAR and AISC were not referenced in these calculations.

Signed: NAUullias /jam Page 1 of 1

Distribution: N. Williams, D. Wade, G. Grace, S. Bibo, D. Smedley, A. Jones, S. Treby,



Company: Texas Utilities	X□ Telecon	D Cont	ference Report
Project: Comanche Peak Steam Election Station	n	Job No.	84056
Independent Assessment Program - Phi		Date:	8/9/84
Subject: Request for Issue Dates of Calculations		Time:	11:00 a.m.
	Place:		Boston
Participants: A. E. Jones		of	Cygna
Shaid Ali			Brown & Root

Item	Comments	Required Action By
1.	I called Shaid Ali of Q.A. at the site and requested job engineers sign off dates for calculations IV-4 Rev. 1 and VIII-5 sheets 2 of 11.	
	Shaid called and gave me design verification dates as follows:	
	IV-4 Rev. 1, 12/11/79 (Calculation was dated 5/7/79).	
	VIII-5 Rev. 3, 8/22/83 (Calculation was dated 3/7/79).	

Signed: WHWilliams

Page 1

of



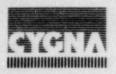
Company: Te:	xas Utilities XD Telecon	D Cor	nference Report
Project.	Comanche Peak Steam Election Station Independent Assessment Program - Phase 4		84056
Inde			8/7/84 & 8/14/84
Subject: Issu			3:30 p.m.
			Boston
Participants: S. Bibo		of	Cygna
	Borys Czarnogorski		Gibbs & Hill
	A. Jones		Cygna
The state of the s			

m	Comments	Required Action By
I called Borys a specifications:	nd requested the "issue date" of the foll	owing
MS-611A, Re MS-600, Rev 6, 7, 8, MS-605, Rev MS-615, Rev MS-620, Rev MS-624, Rev ES-7, Rev. ES-13A, Rev ES-13B.1, R	. 0, Rev. 1, Add. 1, 2, 3 and 4 0, Add. 1 and 2, Rev. 1, Add. 1 . 0, Rev. 1, Add. 1 and 2 ev. 0, Rev. 1, Add. 1 and 2 0, Rev. 1, Add. 1	3, 4, 5,
Borys called bac to A. Jones.	k on $8/14/84$ and gave the requested infor	mation

Signed: William /jm Page 1 of 1

N. Williams, D. Wade, J. Van Amerongen, S. Bibo, D. Smedley, A. Jones, S. Treby,

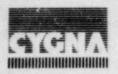
Distribution:



Company	Texas Utilities χ□ Teleco	n 🗆 Con	ference Report	
Project: (	Comanche Peak Steam Election Station Independent Assessment Program - Phase 4		84056 7/18/84	
Subject:	Calculations for Evaluation of DCA 2769, Rev. 4		12:15 p.m.	
			CPSES Site	
Participan	Peter Huang	of	Gibbs & Hill, N.Y.	
	John Russ		Cygna	

Item	Comments	Required Action By
	I asked Mr. Huang to provide an explanation of the numbering of the supports (type SP-7 with brace) that are listed on sheets 142 to 171 of SCS-101C, Set 3. Mr. Huang replied that the support numbers are as listed in DCA 2769, Rev. 4.	

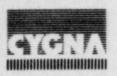
Distribution: N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,



Company	Tex	as Uti	lities	□ Telecon	XD Conf	erence Report
Project	Comanche Peak Steam Election Station		Job	Job No.	84056	
			Assessment Program - Phase	4	Date:	7/19/84
Subject	Cable Tray Support Drawing Request			Time:	10:10 a.m.	
				Place:	CPSES Site	
Participa	nts:	Bill	Horstman		of	Cygna
		Diana	Overton			DCC

Item	Comments	Required Action B
Cygna asked fo Support drawin	or and received a copy of the following og: FSE-00159, sht 5616.	Cable Tray

Distribution: N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,

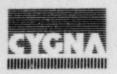


Telecon X□ Conference Report
Job No. 84056
Date: 7/19/84
Time: 11:00 a.m.
Place: CPSES Site
of Brown & Root (DCC)
Cygna

tem	Comments	Required Action B
	Cygna requested and received the following drawings:  2323-S-0901 2323-S-0902 2323-S-0903 2323-S-0904 2323-S-0905	
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Distribution N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,

1020 018 S. Burwell, Project File



Company: Te	xas Utilities		Telecon	X□	Con	ference Report
Project: Comanche Peak Steam Election Station				Job No. 84056		
	pendent Assessment Program - Phase	4		Da	te:	July 16, 1984
Subject: Cable Tray Drawing Requests			Tin	ne:	10:00 AM	
				Pla	ice:	CPSES Site
Participants:	Diane Bleeker			of		B&R DCC
	Bill Horstman					Cygna

Item	Comments	Required Action By
	Please provide two prints each of the following drawings:	Received July 16, 198 1:00 PM.
	FSE-00174 FSE-00176 FSE-00185	
	(Reduce prints to approximately 18" by 24" if possible.)	
	MATWilliams /jm Page	of

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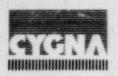
Company	as Utilities	0	Telecon	x	Con	ference Report
Project: Comanche Peak Steam Electric Station Independent Assessment Program - Phase				Job	No.	84056
		4		Dai	te:	6/14/84
Subject: Cable Tray Support Review				Tin	ne:	10:40 am
				Pla	ce:	G&H, NY
Participants:	Peter Huang			of		G&H
	John Russ					CES

Item	Comments	Action By
	Cygna requested the location of Richmond allowables used in conduit and cable tray support designs prior to the issuance of specification 2323-SS-30, Rev. 0.	

Mr. Huang stated that the allowables appear in SCS-101C, Set 5.

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Company Texas Utilities	on   Conference Report
Project: Comanche Peak Steam Electric Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 6/14/84
Subject: Electrical Review	Time: 11 AM
	Place: G&H offices
Participants: P. N. Lalaji	of G&H
T. R. Martin	Cygna

Item Comments Required Action By

Paul provided letter GTN-40107 "Instantaneous Breaker Trip Secting Positions," which contains the instantaneous trip settings for MCC 1EB3-1 (the MCC providing power for the CCWS motor operated valves being reviewed).

Paul explained that these set points are the Gibbs & Hill recommended set points but are not final. The document contains recommended set points and criteria that must be satisfied if it is desired to change these set points during the testing phases of construction.

Gibbs & Hill's final issue of the one line drawings were issued with the instantaneous set point settings on hold, and the site will revise the drawings to indicate the final set point.

Signed: Williams /ss Page 1 of

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Company Texas Utilities	□ Telecon	X□ Co	onference Report
Project: Comanche Peak Steam Electric Station		Job No. 84056	
Independent Assessment Program - Phase 4		Date	4/5/84
Subject:		Time:	12:45 pm
Cable Tray Document Request		Place:	CPSES Site
Participants: D. Bleeker		of	Brown & Root
J. Russ			Cygna

em		C	omments	Required Action By
	Do	nference Report o cument Request," Russ participati	dated 5 April 1984, "Cable Tray D. Bleeker, N. Munoz, C. Crowe and ing	
	Per the request		ted conference report, Cygna	
	856 306 306 366 486 53	No. 85 452 878 543 844 778 341	Revision 0, 1, 2, 3 0, 1 0, 1, 2, 3, 4, 5, 6 0, 1, 2, 3, 4 0, 1, 2, 3, 4, 5 0, 1, 2 0	

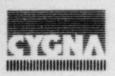
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Distribution D. Wade, N. Williams, G. Grace, B. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,



Company: Texas Utilities x <sup>□</sup> Telecon	□ Conference Report
Project: Comanche Peak Steam Electric Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 5/18/84
Subject: Request for CPSES QA Procedures	Time: 8:45 a.m.
	Place: SFR0
Participants: J.D. Laurie	of CES
R. Baker	TUGCO/TUSI

Laurie requested and Baker agreed to provide the following procedures, and all revisions thereto, to Cygna representatives at CPSES on Monday, May 21, 1984.  Procedures  CP-QP-11.07 CP-QP-11.13 CP-QP-11.16 CP-QP-15.04 QI-QP-11.10-02 QI-QP-11.13-01	n	Comments	Required Action By
Procedures  CP-QP-11.07 CP-QP-11.13 CP-QP-11.16 CP-QP-15.04 QI-QP-11.10-02	P	rocedures, and all revisions thereto, to Cygna representatives	
CP-QP-11.13 CP-QP-11.16 CP-QP-15.04 QI-QP-11.10-02	P	rocedures	TUGCO/TUS
QI-QP-11.10-02	C	P-QP-11.13 P-QP-11.16	
	Q	0I-QP-11.10-02	

Distribution: N. Williams, D Wade, G. Grace, S. Burwell, S. Bibo, S. Treby, J. Ellis,



Company: Texas	s Utilities	□ Telecon	□ Conf	ference Report
Project: Comanc	ne Peak Steam Election Station		Job No.	84056
Indepe	dependent Assessment Program - Phase	4	Date:	7/18/84
Subject: CMC Review			Time:	9:00 a.m.
			Place:	CPSES Site
Participants:	Francisco O'Neill		of	Gibbs & Hill
	Bill Horstman			Cygna

em		Comments		Required Action By
	following CMC's: 01078 Rev. 0	88240 Rev. 2	Review Checklists" for the	Received 7/18, 11:00 AM
	04550 Rev. 2 30282 Rev. 1	53785 Rev. 0 80282 Rev. 0	06114 Rev. 6 88568 Rev. 1	
	01888 Rev. 0	02663 Rev. 4	30452 Rev. 1	
	01887 Rev. 0	80283 Rev. 0	04534 Rev. 3	
	09916 Rev. 1	12179 Rev. 0	06961 Rev. 1	
	58275 Rev. 0	80284 Rev. 0	80294 Rev. 0	
	01974 Rev. 1	93232 Rev. 1	90714 Rev. 2	
	74945 Rev. 3	32513 Rev. 4	8285 Rev. 1	
	56315 Rev. 2 3313 Rev. 0	03631 Rev. 1 35537 Rev. 3	85720 Rev. 4 90702 Rev. 0	
	30285 Rev. 5	53778 Rev. 2	90715 Rev. 0	
	68386 Rev. 1	91716 Rev. 1		
	90727 Rev. 5	11062 Rev. 4		
	61806 Rev. 2	44519 Rev. 1		
	08528 Rev. 2			
	00164 Rev. 4			

Signed:

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N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell, Distribution:



Company: Texas Utilities X Telecon	□ Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 7/30/84
Subject	Time: 10:10 AM
Document Request	Place:
Participants: George Grace	of TUSI
T. R. Martin	Cygna

Item				С	omme	nts				Required Action B
	Requested George.	inspection	report	IR	No.	E1-000-3045,	item	591	from	

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Distribution:

N. Williams, D. Wade, G. Grace, R. Hess, E. van Stijgeren, T. Martin, S. Treby,

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□ Conference Report
Job No. 84056
Date: 7/31/84
Time: 11:10 EDT
Place:
of Gibbs & Hill
Gibbs & Hill
Cygna

em	Comments	Required Action B
Re	equested copies of the following documents from Gibbs & Hill:	
1.	Motor-operated valves 1-HV-4512, -14, -24, -26, -72 and -74 vendor data on motor operators.	
2.	. Vendor data on CCW pump motor CP1-CCAPCC-01M.	
3.	Latest revision of sheets K9 and K10 of calculation 2323-V-12 for the above motor-operated valves. Sam informed me that settings in this calculation are recommendations.	

Signed:

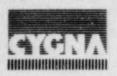
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Distribution:

N. Williams, D. Wade, J. Van Amerongen, T. Martin, R. Hess, S. Treby, J. Ellis,



Company: Texas Utilities XD Tele	con   Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: August 13, 1984
Subject: Cable Tray Supports Review Request for	Time: 3:00 PM
Calculations for Affected CVC's	Place: CES-SFRO
Participants: G. Grace	of TUGCO (EBASCO)
N. Williams	Cygna

Required Comments Action By Item Reference (1) N. H. Williams (Cygna) letter to J. B. George (TUGCO), "Request for Calculations for Affected CVC's," July 31, 1984, 84056.011 (2) L. M. Popplewell (TUGCO) letter to N. H. Williams (Cygna), "Cygna Review Questions," August 11, 1984. I called George to tell him that the reference (2) response to the Cygna reference (1) letter appears to be incomplete. Reference (1) requested "applicable calculation sheets for all revisions of CMC's and DCA's listed . . . " Only the latest revision was included in the reference (2) response. The previous revisions are necessary since later revisions to CMC's and DCA's may not require calculations but rather rely on calculations from previous revisions. George replied that TUGCO has gone through the previous revisions and have included any calculations from these revisions. In addition, as noted in the TUGCO response, certain calculations will have to be sent from the G&H New York offices. Cygna reviewed these missing calculations and has concluded that the following should be sent to Cygna:

SCS-101C, Set 3 (CMC 6187) SCS-140C, 2/8 (CMC 12152) SCS-106C (CMC 2915)

Signed:

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Page 1 /im



Distribution:

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#### Communications Report

Company: Texas Utilities	□ Telec	on X□ Con	ference Report
Project: Comanche Peak Steam Election Station		Job No.	84056
Independent Assessment Program - Phase	4	Date:	7/19/84
Subject: Document Request - Cable Tray Supports		Time:	8:30 a.m.
bodament nequest		Place:	CPSES Site
Participants: Janelle Burkeen		of	TUGCO
John Russ			Cygna

2) Cor "Do	nference report dated 7/18/84, 1:10 a.m., ocument Request," J. Burkeen and J. Russ rticipating.  Inference report dated 7/18/84, 4:30 p.m., ocument Request," J. Burkeen and B. Horstman rticipating.  Index documents requested in the referenced	
Cygna received the	documents requested in the referenced	
" MA Willi		ot

N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,



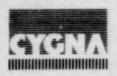
Company: Texas Utili	ties	Telecon	XII Con	ference Report
Project: Comanche Peak	Steam Election Station		Job No.	84056
Independent A	ssessment Program - Phase 4		Date:	7/18/84
Subject: Document Requi	est		Time:	2:45 p.m.
			Place:	CPSES Site
Participants: Diana O	verton		of	Brown & Root (DCC)
John Ru	SS			Cygna
		1100000000		

tem	Comments	Require Action B
Cygna requ	uested the following drawings:	
	2323-S-0929 TNE-S1-0901-02 TNE-S1-0902-02 TNE-S1-0930-02	
Cygna rece	eived these drawings as well as the following DCA's:	
	20331 20466 20506	

Signed:

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Distribution: N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,



Company: Texas Utilities	elecon X □ Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 7/18/84
Subject: Specification of Base Connection	Time: 2:30 p.m.
Details for Cable Tray Supports	Place: CPSES Site
Participants: Tom Keiss	of TUGCO
John Russ	Cygna

Item	Comments	Action By
	I asked Mr. Keiss how or where base connection details are	

I asked Mr. Keiss how or where base connection details are specified for cable tray supports. Mr. Keiss stated that the contractor may choose any connection allowed by the Gibbs & Hill design drawings. QC will later verify the acceptability of the connection selection.

According to Mr. Keiss Gibbs & Hill drawing 2323-S-0929 was developed to aid the contractor in selecting the connection details. This drawing was later transferred to a TNE drawing, number TNE-S1-0901-02.

Signed: Williams /jm Page 1 of 1

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S. Burwell, Project File

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#### Communications Report

Company: Te	xas Utilities	D Telecon	XD Con	ference Report
Project: Coma	nche Peak Steam Election Station		Job No.	84056
Inde	pendent Assessment Program - Phase	4	Date:	7/18/84
Subject: Pipe	Support Calculation Package Request		Time:	5:00 p.m.
			Place:	CPSES Site
Participants:	Terry Kerlin		of	TUGCO
	John Russ			Cygna
	Bill Horstman			Cygna

C	ygna requested and received pipe support calculati W-1-004-015-A33R. Cable tray support 13131 is att upport.	on package ached to this
ned: L	MtWilliams	/jm Page of

N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,



Company: Texas Utilities	D Telecon	X□ Con	ference Report
Project: Comanche Peak Steam Election Station		Job No.	84056
Independent Assessment Program - Phase	4	Date:	7/18/84
Subject: Document Request		Time:	4:30 p.m.
		Place:	CPSES Site
Participants: Janelle Burkeen		of	TUGCO
Bill Horstman			Cygna

Item	Comments	Required Action B
	Cygna requested copies of the following calculations:	
	Binder Set Sheets	
	SCS-133C 1 12, 13 SCS-137C 2 4, 5 SCS-210C 8 15, 16 SCS-212C 7 4-11 SCS-1240 1 6-9	
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Distribution:

N. Williams, D. Wade, J. Van Amerongen, R. Hess, J. Russ, S. Treby, J. Ellis,



Company: T	exas Utilities	□ Telecon	XD Con	ference Report
Project: Com	anche Peak Steam Election Station		Job No.	84056
Ind	dependent Assessment Program - Phase 4		Date:	7/18/84
Subject: Document Request		Time:	1:10 p.m.	
			Place:	CPSES Site
Participants:	Janelle Burkeen		of	TUGCO
	John Russ			Cygna

Item	Com	ments	Required Action B
	Cygna requested copies of the fo SCS-101C:	llowing calculations from binder	
	Set	Sheets	
	1	30	
	2	44-48, 70-87	
	3 1-	-2, 11-15, 39, 41, 46, 52, 54, 56, 60-71	
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Company: Te	xas Utilities	Telecon XD Cor	nference Report
Project: Coma	nche Peak Steam Election Station	Job No	84056
	pendent Assessment Program - Phase 4	Date	7/18/84
ubject: Request for Calculations		Time:	9:30 a.m.
		Place:	CPSES Site
Participants:	Janelle Burkeen	of	TUGCO
	John Russ		Cygna

tem	Comments	Required Action B
	Cygna requested and received copies of the following calculation sheets from binder SCS-101C, set 3:	
	1. Sheet: 130-132 2. Sheets 136-140 3. Sheets 142-180	

Signed:

Williams

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N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,



on XD Conference Report
Job No. 84056
Date: 7/18/84
Time: 11:45 a.m.
Place: CPSES Site
of TUGCO
Cygna
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Item	Comments	Required Action B
Referenc	e: Telecon dated 7/17/84, "Nonconformance Reports (NCR's) Against Cable Tray and Conduit Supports," D. Lewellen and J. Russ participating.	
Cygna re report.	ceived the listing requested in the referenced conference	

Signea.

n Walliams

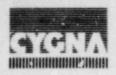
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Distribution:

N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,



Company: Te	xas Utilities	□ Telecon	X D Con	ference Report
Project: Coma	nche Peak Steam Election Station		Job No.	84056
Inde	pendent Assessment Program - Phase	4	Date	7/18/84
Subject Cabl	e Tray Support Calculations		Time:	11:15 a.m.
			Place:	CPSES Site
Participants:	Janelle Burkeen		of	G&H Duplicate Files
	Bill Horstman			Cygna

Copies of sections of the cable tray spport design calculations listed on the following page were requested.	Item	Comments	Required Action By
		Copies of sections of the cable tray spport design calculations listed on the following page were requested.	

Signed:

MA Williams

/jm Page

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Distribution: N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,

Project File

In order to receive a copy of Duplicate File documents, recipient agrees to destroy after using and that no copies shall be made of the document.

#### Documents requested:

- 1. 505-1376 Set 1 54- 12,13, 49 50,51 2. 505-1386 Set 1 547 11 3. 565- 1346 4. 015-1912 5-1 Set 8 5. 5c5 - 134C 50+0 54- 3, 10 · 505 - 134 C 51 - 13 54- 5 1330 CHOUSE ENDING SHIP OF Signature Dept. Date
  - 1. 505- 1346 Set 1 5HT 19
    10. 505- 1376, Set 2 SHT 10,11
    11, 505- 1336, Set 1 SHT 20,21
    12. 505- 2106, 50-10, 6HT 7

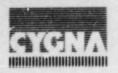


Company:	Texas Utilities X□ Telecon	D Cor	oference Report
Project:	Comanche Peak Steam Electric Station	Job No	84056
	Independent Assessment Program - Phase 4	Date:	August 7, 1984
Subject:		Time:	11:10 AM
	Conduit Clamp Analysis Questions	Place:	SFRO
Participants	Peter Huang	of	Gibbs & Hill
	Rena Sanders		Gibbs & Hill
	John Russ		Cygna

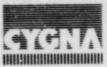
Item		Comments	Required Action By
	Reference:	Gibbs & Hill letter from R.E. Ballard to J.B. George, Texas Utilities, GTN 69280, dated 20 July 1984.	
		During the review of calculation sheets 131-184 of SCS-156C, set 1, which were transmitted by the referenced letter, Cygna noted several items which required clarification from Gibbs & Hill. To resolve any confusion over those items Cygna spoke with Mr. Huang and Ms. Sanders. The questions by Cygna and the responses by Gibbs & Hill appear below.	
1.	Cygna:	The calculations ignore the weight due to the thermolag fire barrier. How do the calculations assure that the allowable loads on conduit support clamps are not exceeded when the fire barrier is added to the conduit runs?	
	G&H:	Fire protected conduit lines are checked on a case by case basis. If the allowable loads on a specific support are exceeded, the support is checked to assure the adequacy of the support. The excessive loads are reduced by decreasing the tributary spans to the supports.	
		The clamp calculations are also conservative as they consider maximum unprotected spans and maximum accelerations in general; fire-protected lines are at lower elevations which have lower acceleration values.	

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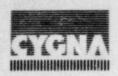
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Item		Comments	Required Action By
	check tho	ted that they would consider Gibbs & Hill's reply and se fire protected spans under its review lope to verify tributary support loads are below the clamp analysis	
2.	Cygna:	The review of the calculations on the shim plate to which the Nelson studs are attached (reference sheets 135-150 of SCS-156C, set 1) noted that a check of shim plate bending stresses was not performed. A check of plate bending stresses by Cygna shows stresses well above the allowable levels. Large deformations were also noted. Based on these calculations, Cygna concluded that the applied Nelson pretension was less than actually used in Gibbs & Hill's calculations. The reduction in pretension was due to the shim plate deformation. Cygna suggested a revised calculation to more accurately predict the actual pretension load in the Nelson stud and the plate stresses and deformations. An iterative technique considering clamp, stud and shim plate stiffnesses was suggested.	
	G&H:	The torque values used to calculate pretensions were the maximum allowed values. The plate was assumed to be critical in shear, therefore bending was not checked. Gibbs & Hill will re-examine the shim plate to consder the effects discussed by Cygna.	Gibbs & F
3.	Cygna:	Gibbs & Hill's calculations reference CPPA-21620 which documents the results of a test program for Nelson studs at Comanche Peak. What was the nominal yield stress of the studs tested?	
	G&H:	The studs had a nominal yield stress of 50 KSI.	
4.	Cygna:	Gibbs & Hill's calculations used the following equations for Nelson stud allowables and interaction:	
		$F_v = 0.30 F_y$ (shear)	
		$F_T = 0.72 F_y$ (tension)	
		$\left(\frac{fv_1}{F_v}\right)^2 + \left(\frac{fv_2}{F_v}\right)^2 + \left(\frac{f_T}{F_T}\right)^2 < 1.0$ (interact)	on)
		What is the basis for these equations?	
	G&H:	The allowable equation for shear is taken from the FSAR while the tensile allowable equation is based on	



Item		Comments	Required Action By
		the test results reported in CPPA-21620. The interaction equation is the equation for bolts from the AISC specifications.	
5.	Cygna:	Allowable loads based on the results of tests of unistrut components are used to qualify unistrut clamps which are attached to supports using bolts other than unistrut bolts. The unistrut test results are based on components which are totally and uniquely unistrut. What is the basis for using these test results to qualify components other than unistrut?	
	G&H:	The unistrut test values provide a lower-bound on the capacities of the materials actually used and their use is therefore conservative.	
6.	Cygna:	For the slip through condition of clamp failure, the Unistrut Test Report stated that the failure mode was one in which the clamped pipe displaced through the clamp a specified distance. Gibbs & Hill's calculations state that the clamp was not a concern, but rather the bolts were. While Cygna does not disagree with the statement regarding the clamp, we do believe the bolts are not the contolling item on which the clamp allowables are based. Please provide the basis of your statement.	
	G&H:	It is our interpretation that the bolts were the controlling factor. We will rereview the Unistrut test results to assess the accuracy of the calculations statement.	



Company: Texas Utilities XD Telecon	□ Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 7/30/84 - 8/3/84
Subject: Request for Issue Dates	Time: 2:00 p.m.
of Calculations	Place: Boston/San Francisco
Participants: A. E. Jones	of Cygna
Sam Martinovich	Gibbs & Hill

Item	Comments			
1.	I called Sam Martinovich on Monday and requested two issue dates on calculations IV-4 Rev. 1 and VIII-5 sheets 2 of 11.			
	Sam told me he had requested the information from the Q.A. Department of Gibbs & Hill. I told Sam I was leaving for San Francisco that day and would call him from there.			
	On Friday at approximately 10:00 a.m., I called Sam from San Francisco and again requested the dates. He told me the Q.A. Dept. did not have them and my best bet was to call Shaid Ali of Q.A. at the site.			

Signed: WAWiliams

Page /jm

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Company: Texas	Utilities	□ Telecon	XD Conf	ference Report	
Project: Comanche	nche Peak Steam Election Station		Job No.	84056	
	pendent Assessment Program - Phase 4	4	Date:	July 13, 1984	
Subject: Cable Tra	ay Support Modification Design	Review	Time:	10:00 AM	
			Place:	CPSES Site	
Participants.	m Keiss		of	Gibbs & Hill	
Tor	m Liao			Gibbs & Hill	
Bí	11 Horstman			Cygna	
Item	Commer	nte.			Required Action By

I requested that Mr. Keiss show me how to locate engineering calculations justifying changes made to cable tray supports by CMCs/DCAs. He told me that his group generated such calculations for CMCs/DCAs, but that what he had on file had not been design reviewed. He introduced me to Mr. Tom Liao of G&H site design review group, who has access to the reviewed calculations.

A discussion with Mr. Liao revealed the following:

- 1. Previous to September 1983, design reviews were performed by G&H New York office. Copies of these calculations are available from Ms. Janelle Burkeen (ext. 774) on site.
- To determine what calculations pertain to a specific CMC/DCA, one must look up the document in a computer output labeled "TUGCO-CPSES CMC Condensed Master Index, Gibbs & Hill Structural," Report CPRSO1, November 14, 1983. This gives the approval date for a CMC and a list of reference calculations, if any were performed. It should be noted that for some CMCs, simple calculations were done as a one- or twopage attachment to the CMC and will not be listed in the report. To obtain copies of these CMCs, their calculations, and the "Structural Design Review Checklist," contact Francisco O'Neill of G&H on-site.
- 3. For CMCs reviewed after September 1983, all design reviews were performed on-site. The review date for these can be found in the June 9, 1984, printout of the master index (described in Itam 2). This, however, doesn't reference a calculation. To find the calculation number, one must check

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tem	Comments	Required Action By
	the "Design Review Checklist." Mr. Liao has copies of these checklists in his office, and also has copies of all referenced calculations.	



Company: Te	xas Utilities X 🗆 Telecon	□ Cor	nference Report	
Project: Coma	Comanche Peak Steam Election Station Independent Assessment Program - Phase 4		Job No. 84056	
Inde			July 17, 1984	
Subject: Nonconformance Reports (NCRs) Against		Time:	11:45 AM	
Cable	e Tray and Conduit Supports	Place:	CPSES Site	
Participants:	Charles Osborn (ext. 723)	of	TUGCO	
	John Russ		Cygna	

tem	Comments	Require Action B
I req	uested that Mr. Osborn provide Cygna with a list of all d-out NCRs versus building for the following buildings:	TUGCO
	1. Safeguards	
	2. Auxiliary	
	3. Electrical Control	
Mr. 0 begin	sborn stated that the listing would be ready at the ning of the week of July 23, 1984.	

Signed:

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Company: Te	xas Utilities	0	Telecon	χD	Con	ference Report	
Project: Comanche Peak Steam Election Station				Job No Date:		84056 July 17, 1984	
	pendent Assessment Program - Phase						
Subject Cable Tray Fire Protection				Tin	ne:	10:00 AM	
				Pla	ice:	CPSES Site	
Participants:	Tom Keiss			of			
	Bill Horstman					Cygna	

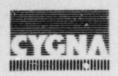
Item		Action By		
	I spoke with Tom regarding protection on cable trays.	calculations for the told me that i	the effects of fire his group had per-	These docume

formed some calculations, but these were not "design reviewed". I provided him with a list of the tray segments in our scope and requested that he provide the CPPA number corresponding to the tray segment, and copies of his applicable calculations.

ved or July 18, 1984

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Company: Texas Utilities			X□ Conference Report			
Project: Comanche Peak Steam Election Station			Job No 84056			
	Independent Assessment Program - Phase		Date:	July 12, 1984		
Subject: Pipe	Subject: Pipe Stress Analysis			3:00 PM		
			Place:	CPSES Site		
Participants: Gary Krishnan			of	Gibbs & Hill Site Stress Gr		
	Bill Horstman			Cygna		

Item	Comments	Required Action By
1.	Please provide a copy of the ADLPIPE output for pipe stress problem AB-1-91.	Received July 13, 198
2.	Please provide the allowable stresses used in the analysis in Item 1.	
	(Note: Above items requested by telephone call from Lee Weingart.)	
igned:	MAHALIA /im Page 1	of .

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/jm



Company: Te	xas Utilities	0	Telecon	Xo	Con	ference Report
Project: Coma	nche Peak Steam Election Station bendent Assessment Program - Phase			Joi	b No.	84056
		4	4	Da	te:	7/18/84
Subject:  Cable Tray Support Drawing				Tin	ne:	8:30 a.m.
				Pla	ice:	CPSES Site
Participants:	Norman Munoz			of		DCC
	Bill Horstman					Cygna

Item	Comments	Required Action By
	Cygna asked for and received one copy of cable tray support drawing FSE-00159, sheet 13131.	
	drawing FSE-00159, Sheet 13131.	
ned:	MWilliams /jm Page 1	of 1

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Item

#### Communications Report

Required Action By

Company: Texas Utilities X□ Telecon	□ Con	ference Report
Project: Comanche Peak Steam Electric Station	Job No.	84056
Independent Assessment Program - Phase 4	Date:	7/17/84
Subject: Nonconforming Reports (NCR'S) against Cable Tray	Time	11:30 am
and Conduit Supports	Place:	CPSES site
Participants: Donna Lewellen (ext. 325)	of	TUGCO
John Russ		Cygna

I asked Ms. Lewellen if it was possible for her to provide a computer sort of NCR's versus component numbers, e.g., cable tray and conduit supports. Ms. Lewellen stated that her section was responsible for open NCR's. She also stated that she could not provide a sort against component numbers but could provide a sort against buildings. I asked her to provide a sort for the following buildings:

Comments

1. Safeguards

2. Auxilary

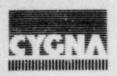
3. Electrical Control

Ms. Lewellen stated that Mr. Charles Osborn (ext. 723) could provide a sort of all closed NCR's versus buildings.

Signed: 1 HWilliams Page /jhs

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Company: Texas Utilities X Telecon	□ Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: 8/3/84
Subject: Base Plate Fabrication	Time: 10:00 a.m.
and Nelson Studs	Place: CES/SFRU
Participants: Tom Keiss	of TUGCO
John Russ	Cygna

Item	Comments	Required Action By
	I asked Mr. Keiss how the base plates for cable tray and conduit supports were fabricated to size at CPSES. Mr. Keiss replied that the plates were sawcut to size.	
	I also requested Mr. Keiss to provide Cygna with a copy of the test report on Nelson studs as referenced in CPPA 21620.	TUGCO

MUllians

/jw



Required Action By

Company	Texas Utilities	□ Telecon	X□ Con	ference Report
Project:	Comanche Peak Steam Election Station		Job No.	84056
	Independent Assessment Program - Phase	4	Date	7/17/84
Subject: Nonconformance Reports (NCR's) Against			Time:	9:30 a.m.
	Cable Tray and Conduit Supports		Place:	CPSES Site
Participar	Tom Keiss	TITL.	of	TUGCO
	John Russ			Cygna

Item	Comments
	I spoke to Mr. Keiss regarding the disposition of NCR's against cable tray and conduit supports. Specifically, I asked how NCR's are closed out by Engineering. Mr. Keiss stated that NCR's are placed in the proper support package and given to the paper flow group. The package is then transmitted to Engineering for evaluation.

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Company: Te	xas Utilities	□ Telecon	XII Cor	nference f	Report
Project: Coma	nche Peak Steam Electric Station		Job No. 84056		
Inde	4	Date:	7/5/8	34	
Subject: Drawings for Tom Martin				3:30	
			Place: CPSES		Site
Participants:	Diane Bleeker		of	B&R	DCC
	Norman Munoz			B&R	DCC
	Bill Horstman (x 226)			CES	

Item	Comments	Required Action By
1.	Please provide one copy of the current revision of Gibbs & Hill drawing: 2323-E1-0173-01.	These document were received July 6, 1984, 1:30 PM
2.	Please provide copies of all change documentation (CMCs, DCAs) against drawing in Item 1.	

Signed: /ss

Page 1

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			0	Telecon	XD C	onfe	erence	Report	
Project: Comanche Peak Steam Election Station Independent Assessment Program - Phase 4					Job N	Job No. 84056			
					Date: July 3, 198			3, 1984	14
					Time:				
Char	ange Docu	mentatio	n		Place		CPSE	S Site	
					of		B&R	DCC	
							CES		
								_	

Item					Comments				Required Action By
1.	Please CMCs:	provide	copies	of the	current	revision	of the	efollowing	These document were received July 4, 1984, 9:45 AM
		93450 39450 32053		31199 3199 2187		9901			
2.	Please DCAs:	provide	copies	of the	current	revision	of the	following	
		6299		32053		5347			
		17838		17838		17847			
		17842 3464		17729 3063		11729			
	a De Ti								

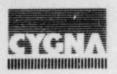
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Distribution:



Company: Texas Utilities	X Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: July 4, 1984
Subject:	Time:
Change Documentation for Cable Tray Supports	Place: CPSES Site
Participants: Di ane Bleeker	of B&R DCC
Bill Horstman	CES

	Comments					
nese Documents ere received o aly 5, 1984, 100 PM	Please provide copies of the current revision of all CMCs and DCAs (not just the "Open Design Change Log" items) for drawing 2323-S-0919.					
	Please provide copies of the current revision of the CMCs and DCAs for the listed drawings:					
	2323-S-0901 2323-S-0903 2323-S-0902 2323-S-0904					
	(Note: I received the CMCs listed on the "Open Design Change Log" on July 2, 1984, so please provide only the documents which are no longer "open".)					

Signed:

Mullians

/jm

Page 1

of



Company: Texas Utilities	X□ Conference Report
Project: Comanche Peak Steam Election Station	Job No. 84056
Independent Assessment Program - Phase 4	Date: June 28, 1984
Subject:	Time: 12:50 PM
Piping Drawing Request	Place: CPSES
Participants: Norm Munoz	of B&R - DCC
John Russ	CES

Item	Comments	Required Action By		
	Cygna requested 2 copies of the latest revision of the BRP and BRHL drawings listed on the attached sheets.	Received June 29, 1984 1:45 PM.		

Page 1 Signed: /jm Distribution:

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Company	Texas Utilities	□ Telecon	X□ Con	ference Report	
Project:	Comanche Peak Steam Election Station	4	Job No.	84056	
	Independent Assessment Program - Phase		Date:	6/29/84	
Subject:	Cable Tray Support Drawing Request,		Time:	2:30 PM	
	Electrical Drawing Request		Place:	CPSES	
Participar	nts: Norm Munoz		of	B&R DCC	
	Bill Horstman			CES	
	Diane Bleeker			B&R DCC	

Item	Comments	Required Action By
1.	Cygna requested the following cable tray support drawings: FSE-00159, sht 332. 333, 3011 and 5608	Received July 1984, 4:15 PM
2.	Cygna requested the following electrical drawings and specifications (see attached sheets)	(CMCs/DCAs received July 1984, 2:30 PM)
		ceived June 29 1984, 4:00 PM)
		(2323-ES-11 received June 29 1984, 4:00 PM)
		(E1-1700 re- ceived July 3, 1984, 10:30 AM

Page 1 /jm Distribution: N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,

Signed:

PLEASE SENT THESE DOCUMENTS to the CHICAGO OFFICE 46 T.R. MARTIN PG. 10FZ CYGNA ENERGY SERVICES Pany Uklu150 H. WACKER DR.
150 H. WACKER DR.
CHICAGO, Tr. 60606

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Equipment Specification 2323-ES-11 with as

change paper.



Required Action By

Company:	Texas Utilities	X D Telecon	□ Cont	ference Report
Project:	Comanche Peak Steam Electric St	ation	Job No.	84056
	Independent Assessment Program	- Phase 4	Date:	August 8, 1984
Subject			Time:	11:00 AM
	Allowable Tray Span Tables		Place:	SFR0
Participant	Peter Huang		of	Gibbs & Hill
	John Russ			Cygna

110111	Comments
	I spoke to Mr. Huang regarding the Tables of Allowable Cable Tray Spans for Fire Protected Trays. On Sheet 75 of calculation SCS-111C, set 7, a table lists the allowable tray spans for
	specified elevations of the safeguards building. I asked Mr. Huang if the spans specified were for trays suspended to the bottom of slab of the listed elevation or to the bottom of the
	slab immediately above the slab at the listed elevation.  Mr. Huang stated that the spans were for those trays suspended from the slab immediately above the slab at the listed elevation.

Signed: WAWILLAM /jni Page 1 of 1



Company:	Texas Utilities X□ Telecon	□ Con	ference Report
Project:	Comanche Peak Steam Electric Station	Job No.	84056
	Independent Assessment Program - Phase 4	Date:	8/8/84
Subject:	Pipe Support Questions	Time:	4:00 PM
	Reference: 8/8/84 3:30 PM Communications Report	Place:	CES-SFRO
Participant	George Grace	of	TUGCO (EBASCO)
	Nancy Williams		CYGNA

Item	Comments	Required Action By
	In response to the questions in the above referenced telecon, I supplied the following information:	
1.	I will send George a listing of the main steam supports which Cygna noted for warping and a diagram showing how the warping was measured. In addition, I mentioned that previous reviews of the TUGCO warping calculations were for constant warping along the length of the member. The concern here is with localized warping at the end of the tube where an attachment such as a clevis is located. We are trying to ensure that the tube still has the strength necessary at the attachment point given this localized deformation.	
2.	Regarding the 2" deviation from the center line of a bolt in support drawing CC-1-028-024-S33R, I referred to section C-C, the lowest bolt in item 10. He said he would double-check this in the field.	

Page 1 /jm D. Wade, C. Wong, G. Grace, N. Williams, J. Minichiello, S. Treby, S. Burwell, Distribution:

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Signed:

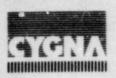


Company: Te	xas Utilities   □ Telecon	X Cor	nference Report
Project: Coma	nche Peak Steam Electric Station	Job No	84056
Inde	pendent Assessment Program - Phase 4	Date:	7/2/84
Subject: Chan	Subject Change Documentation for Cable Tray Supports		10:30 am
		Place.	CPSES Site
Participants:	Diane Bleeker	of	B&R DCC
	Bill Horstman (x 226)		CES

Item		Comments	Required Action By
1.	Please supply copie	s of the current revision of following CMCs:	
	8283 91716	97798 99056 97792	Received
	48831 97128	97800 99057 97794	7/3/84
	57211 97132	99050 99058 97825	8:30 AM.
	57216 97143	99051 99096 97826	
	57325 97680	99052 99106 97887	
	71285 97681	99053 99180 52114	
	88568 90714		
	06961 81802		
2.	Please supply copie DCAs:	es of the current revision of the following	
	00413 001834	003710	
3.	Please supply copie	s of the current revisions of all CMCs and cllowing drawings:	
	2323-S-0901	2323-S-0904 2323-S-0909	
	2323-5-0902	2323-S-0905 2323-S-0918	
	2323-S-0903	2323-S-0908	

Signed:

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Company: Te	xas Utilities	□ Telecon	X □ Con	ference Report	
Project:	nche Peak Steam Electric Station		Job No.	84056	
	pendent Assessment Program - Phase	1	Date:	7/11/84	
Subject: Cond	uit Supports - Drawings		Time:	5:00 p.m.	
			Place:	CPSES	
Participants:	Diane Bleeker		of	DCC	
	Desmond Stevens (x226)			Cygna	

tem				Comm	nents		Required Action B		
	Please su	pply Cygna	with a	сору о	f:		A.M. 7/12/84		
	Drawing 2	323-S-0910 "	Sheet Sheet	CSM - CA - CA - CSM -	15 5A	Revs. 16 and 18 Rev. 16			

Signed:

Page 1 /ljr



X□ Conference Report
Job No. 84056
Date: 7/11/84
Time: 4:15 p.m.
Place: CPSES
of DCC
Cygna

tem			Comments		Required Action B
	Please suppl (BRP and BRH	y Cygna with L Series):	two copies of the f	following drawings	A.M. 7/12/84
	(Current Rev	. & other as	shown)		
	BRP Series		BRHL Series		
	CC-1-S-020 CS-1-SB-010	R.16 R.10	CC-1-SB-020	R.5	
	BR-1-SB-005	R.6	CS-1-SB-010 BR-1-SB-005	R.1 R.1	
	AF-1-YD-008 CO-1-YD-001	R.7 R.5	AF-1-YD-008 CO-1-YD-001	R.1 R.0	
	SW-2-AB-U07 SW-2-AB-012		SW-2-AB-007 SW-2-AB-012	R.3 R.6	
	SW-2-S3-023		SW-2-SB-023	R.2	

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Page 1

1020.01a S. Burwell, Project File



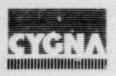
Company: Te	exas Utilities	□ Telecon	X Con	ference Report
Project: Coma	anche Peak Steam Electric Station		Job No.	84056
Independent Assessment Program - Phase		4	Date	7/11/84
Subject: Conduit Supports - CMCs			Time:	CPSES
			Place:	2:00 p.m.
Participants:	Diane Bleeker		of	DCC
	Desmond Stevens (x226)			Cygna

Item	Comments	Required Action B
P	Please supply Cygna with a copy of the most recent revision of the following CMCs:	P.M. 7/11/84
5	7192 2532 5026 1092	
	Aladi Villa -	

Distribution:

N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,

/ljr



Company: Te	xas Utilities	□ Telecon	X <sub>D</sub> Con	ference Report
Project: Comanche Peak Steam Electric Station Independent Assessment Program - Phase			Job No.	84056
		4	Date:	7/10/84
Subject: Conduit Supports - CMCs and DCSs			Time:	1:00 p.m.
			Place	CPSES
Participants:	Steve Ellis (x611)		of	DCTG
	Sylvia Nelson			DCTG
	Desmond Stevens (x226)			Cygna

tem		Comments	Required Action By
	Cygna request following con	ed a listing as specified below, for the duit supports:	None
	Drawing 2323-	S-0910 Sheet CA-la	
	"	CA-2a	
	"	CA-5a	
	"	CA-11a	
		CA-15	
		CSD-16	
		CSM-6b	
	6	CSM-18c	
		CSM-18d	
		CSM-18f	
	"	CSM-42	
		CST-3	
	"	CST-17	
	"	IN-CSM-15a	
	of i)	All open CMCs	
	ii)	All open and closed DCAs	
	DCTG's respon	se was as follows:	
	for i)	NONE	
	11)	DCA 3400 (R.4) open against 0910 Sheet CA-5a	
	THE RESERVE TO SERVE		

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/ljr Page 1 of 1

Distribution



Company: Te	exas Utilities	n X <sub>D</sub> Cor	nference Report
Project: Coma	anche Peak Steam Electric Station	Job No	84056
Independent Assessment Program - Phase 4		Date:	7/10/84
Subject Conduit Supports, CMCs & DCAs		Time:	4:30 p.m.
		Place	CPSES
Participants:	Sylvia Nelson, Steve Ellis (x611)	of	DCTG
	Desmond Stevens (x226)		Cygna

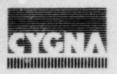
Item	Comments	Required Action B
	Please supply Cygna with a listing of all CMCs and DCAs (open and closed) for the following drawings and sheet numbers:	7/11/84
	2323-S-0910 - Sheet	

Signed: WHOW Winn

/ljr Page 1

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Distribution:



Company: Te	xas Utilities     Teleco	n Xa Cor	nference Report
Project: Coma	nche Peak Steam Electric Station	Job No	84056
Inde	pendent Assessment Program - Phase 4	Date:	7/10/84
Subject: Conduit Supports		Time:	1:30 p.m.
		Place:	CPSES
Participants:	Diane Bleeker	of .	DCC
	Desmond Stevens (x226)		Cygna
Mark Lines			

Item	MALE I		Comments				Required Action By
	ease suppl	ly Cygna with		of DCA	3400.		P.M. 7/10/84
ed. M	411.	Usins			/ljr	Page 1	of 1



Company: Te	xas Utilities	□ Telecon	XD Con	ference Report
Project: Coma	nche Peak Steam Electric Station		Job No.	84056
Inde	Independent Assessment Program - Phase		Date:	7/9/84
Subject: Conduit Supports - Drawings			Time:	10:00 a.m.
			Place	CPSES
Participants:	Diane Bleeker		of	DCC
	Desmond Stevens (x 226)			Cygna

item	Comments	Required Action B
	Please supply Cygna with a copy of the following drawings at the revision level listed.	A.M. 7/9/84
	2323-S-0910-	
	Sht. CSM-42, Rev. 9, 13 and Current Sht. CA-5a, Rev. 19 Sht. CA-1a, Rev. 7 Sht. CSM-18d, Rev. 9 Sht. CSM-6b, Rev. 3 Sht. CSM-18c, Rev. 12, 13, and 14 Sht. CSM-18f, Rev. 5 Sht. CA-15, Rev. 15	
2.	Please supply a copy of current revision of DCA #3962.	

Signed: MAWilliams

ms Page

of 1

Distribution:



Company: Te	xas Utilities	Telecon	XD Cor	nference Report
Project: Coma	nche Peak Steam Electric Station		Job No	84056
Independent Assessment Program - Ph			Date:	7/3/84
Subject: Piping Drawings			Time:	CPSES
			Place:	11:30 am
Participants:	Diane Bleeker		of	DCC
	Desmond Stevens (x 226)			Cygna

Item	Comments	Require Action B
BR	ease Cygna with two copies each of drawings: HL-MS-1-SB-025 through 047, latest revisions, o CMCs or DCAs required).	1 P.M. 7/3/84
ed (11	AWellians 155	Page 1 of 1

Distribution:

N. Williams, D. Wade, G. Grace, L. Weingart, S. Treby, J. Ellis, S. Burwell,



Company: Te	exas Utilities	□ Telecon	X <sub>□</sub> Con	(arence Report
Project: Coma	nche Peak Steam Electric Station		Job No.	84056
Indep	pendent Assessment Program - Phase	4	Date:	7/3/84
Subject Conduit Supports - Catalog Items		Time:	8:00 am	
			Place:	CPSES
Participants:	Tom Keiss (x 487)		of	TUGCO
	Desmond Stevens (x 226)			Cygna

item	Comments
	In response to an earlier request for information, Mr. Keiss called to inform Cygna that no written information, calculations,
	construction procedure, etc., exist for the practice of reaming holes in Unistrut P2558 & superstrut C708 clamps (per Gen. Notes,
	Drawing 2323-S-0910, Sht. G-2b, Rev. 1, Item II.9).

Signed: WHWelliam

Page 1 of

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Required Action By

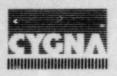


Company: Te	xas Utilities	□ Telecon	XII Con	eference Report
Project: Coma	nche Peak Steam Electric Station		Job No	84056
Inde	pendent Assessment Program - Phase	4	Date:	7/1/84
Subject Conduit Supports - Design Calculations			Time:	8:00 am
			Place:	CPSES
Participants:	Desmond Stevens (x 226)		of	Cygna
	Tom Keiss (x 487)			TUGCO

Item	Comments	Required Action By
	Please supply Cygna with any calculations, testing procedures or other qualification material related to the procedure for reaming the holes of Unistrut P2558 clamps, per general notes, Drawing 2323-S-0910 Sht. G-2b, (Rev. 1) Item II.9.	PM 7/2/84

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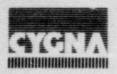
Company.	Texas Utilities	□ Telecon	X Cont	ference Report
Project: C	Comanche Peak Steam Electric Station		Job No.	84056
I	ependent Assessment Program - Phase 4	Dote:	Date:	7/2/84
Subject Conduit Supports - CMCs			Time:	3:00 p.m.
			Place:	CPSES (DCTG)
Participan	Steve Ellis (x 611)		of	DCTG
	Desmond Stevens (x 226)			Cygna

er listing of all CMCs and inst the conduit supports led "Field Design Change & ch CMCs and DCAs are written to be included in the
to be included in the
CMCs and DCAs by conduit
in the computer listing o determine if the line walkdown program. (It is olved.)

Signed

Page 1 /ms

Distribution: N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, J. Ellis, S. Treby, S. Burwell,



Company: Te	exas Utilities     Telecon	XD Con	ference Report
Project: Coma	anche Peak Steam Electric Station	Job No.	84056
Inde	dependent Assassment Program - Phase 4		7/2/84
Subject: Char	nge Documentation for Cable Tray Supports	Time:	10:30 am
		Place:	CPSES Site
Participants:	Diane Bleeker	of	B&R DCC
	Bill Horstman (x 226)		CES

Item				Comments			Required Action By
1.	Please si	upply copies	of the	current re	vision of	following CMCs:	
	8283 48831 57211 57216 57325 71285 88568 06961	91716 97128 97132 97143 97680 97681 90714 81802	97798 97800 99050 99051 99052 99053	99056 99057 99058 99096 99106 99180	97792 97794 97825 97826 97887 52114		Received 7/3/84 8:30 AM.
2.	Please su DCAs:	upply copies	of the o	current re	vision of	the following	
	00413	001834	003710				
3.		upply copies inst the fol			visions of	f all CMCs and	
	2323-S-09 2323-S-09 2323-S-09	902	2323-S-0 2323-S-0 2323-S-0	1905	2323-S- 2323-S-		

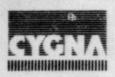
Signed: MAWelliams /ms Page 1 of 1



Company: Te	xas Utilities	Telecon	XD Con	ference Report
Project: Coma	nche Peak Steam Electric Station		Job No.	84056
Independent Assessment Program - Phase		4	Date:	6/27/84
Subject: Document Request		Time:	8:45 a.m.	
			Place:	CPSES
Participants:	Tom Keiss		of	CPSES
	John Russ			Cygna

Item		Comments	Required Action By
	Reference: Conference Protection,	report dated June 27, 1984, "Conduit - Fir " T. Keiss and D. Stevens participating.	е
	Cygna requested the fo	llowing items from Mr. Keiss:	
1)	Copies of the followin	g cable tray rSE support drawings:	TUGCO
	Support FSE Number	FSE Map Number	
	3016 3011	FSE-00185 FSE-00185	
	6654	FSE-00185	
	2861	FSE-00185	
	2602	FSE-00176	
2)	Structural drawings or of the knock-outs used component cooling wate	documentation showing the location for tube-pulling space of the Unit 1 r heat exchangers.	TUGCO
	Mr. Keiss asked Cygna of the conduits which report.	to provide the building and elevations are listed in the referenced conference	Cygna
			4 27 14
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/ma N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,

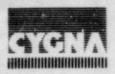


Company:	Texas Utilities	☐ Conference Report
Project:	Comarche Peak Steam Electric Station	Job No. 84056
	Independent Assessment Program - Phase 4	Date: July 27, 1984
Subject:	Walkdown Inspection Procedures	Time: 10:30
		Place: Site
Participants	G. Purdy	of B&R
	J. Minichiello	Cygna

tem	Comments	Required Action By
	Cygna requested the NRC number and procedure number written to rectify the missing ASME nameplates on valves. Mr. Purdy said the procedure was incorporated into procedure CP-QAP-12.4. He will provide Cygna with a copy of both the generic NCR and the procedure.	
	Cygna asked if Brown and Root had any specific inspection tolerances on warpage of structural members in pipe supports. The inspectors are instructed to use "visual inspection for distortion," but are not given any specific tolerances.	
	Cygna asked what tolerance the QC inspectors use for size dimensions on pipe support drawings. Mr. Purdy referenced QI-QAP-11.1-28, Section 3.3.1.1, which gives ±1" for working point dimensions.	
	. Cygna noted a main steam support where the double nuts were not snugged against each other. Since this is in an area which engineering we still reviewing, Mr. Purdy suggested Cygna review the inspection report to see if any changes were authorized.	

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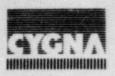


Company:	Texas Utilities	□ Conference Report
Project:	Comanche Peak Steam Electric Station	Job No. 84056
	Independent Assessment Program - Phase 4	Date: July 27, 1984
Subject:	Embedded Plates	Time: 3:00
		Place: Site
Participant	rs: P. Huang	of G&H
	J. Minichiello	Cygna

Item	Comments	Required Action B
	Cygna asked where the separation distance for attachments to embedded plates is defined. Mr. Huang stated there is no direct criteria. However, the figures in specification SS-30 clearly show 12" between the point loads, "P". This is the basis of Gibbs and Hill's allowable loads: Point loads of size "P" located 12" apart.	

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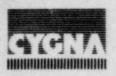
Compa	Texas Utilities	X□ Co	nference Report
Project:	Comanche Peak Steam Electric Station	Job No	84056
	Independent Assessment Program - Phase 4	Date:	July 27, 1984
Subject:	Walkdown Information	Time:	8:15; 9:30
		Place	Site
Participants: D. Rencher		of	TUEC
	J. Minichiello		Cygna

Comments	Action B
Cygna requested the engineering backup for the rear bracket modifications shown in QI-QAP-11.1-28, Attachment 27.	
Mr. Rencher referenced NPS Industries letter NPSI-12-2012, which Cygna will request from DCC.	
	Cygna requested the engineering backup for the rear bracket modifications shown in QI-QAP-11.1-28, Attachment 27.  Mr. Rencher referenced NPS Industries letter NPSI-12-2012, which

Signed MHWelliams

/ss Page of 1

N. Williams, D. Wade, G. Grace, J. Minichiello, C. Wong, R. Baliga, S. Treby,



Company:	Texas Utilities	XD Co	nference Report
Project:	Comanche Peak Steam Electric Station	Job No	84056
	Independent Assessment Program - Phase 4	Date:	July 25, 1984
Subject:	Drawing Request	Time:	2:30
			Site
Participant	D. Bleeker	of	DCC
	J. Minichiello		Cygna

Item	Comments	Required Action By
Item	Cygna requested a copy of the following drawings:  1. CC-1-077-005-S33R 2. CC-1-019-009-A43R 3. MS-1-002-002-S72R 4. CC-1-031-009-S33R	Action By
gned: C	Milliais 1/55	Page of 1

Williams N. Williams, D. Wade, G. Grace, J. Minichiello, L. Weingart, S. Treby, J. Ellis,



Required

Company:	Texas Utilities	X□ Conference Report
Project:	Comanche Peak Steam Electric Station	Job No. 84056
	Independent Assessment Program - Phase 4	Date: July 25, 1984
Subject:		Time: 8:45 am
		Place:
Participant	J. Burgess	of TUEC
	J. Minichiello	Cygna

Comments Action By Item Ir order to verify that TUGCO had complied with GTN-61898 for nozzle loads, Cygna requested documentation from the As-Built Coordinator. Mr. Burgess referenced CPPA-24,958, which requested

acceptance from Struthers, and a Struthers letter dated March 14, 1984, which accepted the modified loads.

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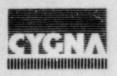
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Company:	Texas Utilities	X <sup>II</sup> Conference Report
Project:	Comanche Peak Steam Electric Station	Job No. 84056
	Independent Assessment Program - Phase 4	Date: July 25, 1984
Subject:	Data Request	Time: 3:00 am
		Place:
Participant	D. Webb	of DCC
	J. Minichiello	Cygna

Item	Comments		Action By
Cygna reques	ted a copy of GTN-61898.		
ed: UNANT	lliams	/ss Page 1	of 1
ibution:	D. Wade, G. Grace, J. Minichie	/55 1	1

S. Burwell, Project File

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Company:	Texas Utilities   □ Telecon	XD Cor	nference Report
Project:	Comanche Peak Steam Electric Station	Job No	84056
	Independent Assessment Program - Phase 4	Date:	July 27, 1984
Subject:	Data Request	Time:	10:00
		Place:	Site
Participant	s: J. Kimbel	of	DCC
	J. Minichiello		Cygna

tem	Comments						
Cygna request	ed NPSI letter NPSI-12-2012.						

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Distribution N. Williams, D. Wade, G. Grace, J. Minichiello, L. Weingart, S. Treby, J. Ellis,

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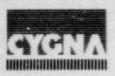
Company: Te	xas Utilities	0	Telecon	X□	Cor	oference Report	
Project: Coman	nche Peak Steam Electric Station pendent Assessment Program - Phase			Job No. 84056			
Inde		4		Da	te:	6/20/84	
Subject: Conduit Supports - Drawings		Tir	ne:	12:01 p.m.			
				Place:		CPSES	
Participants:	Diane Bleeker				of DCC		
	Desmond Stevens (x226)					Cygna	

Item	Comments										Required Action By		
	Please	supply	Cygna	with	а сору	of 9	010 Sh.	CSM	- 15a	Rev.	6.	P.M. 6/20/84	
	10041.												

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Distribution: N. Williams, D. Wade, G. Grace, D. Stevens, R. Hess, J. Russ, S. Treby, J. Ellis,



Company: Te	xas Utilities	□ Telecon	X□ Con	eference Report
Project: Coma	nche Peak Steam Electric Station		Job No.	84056
Independent Assessment Program - Phase		4	Date:	6/20/84
Subject: Document Request			Time:	1:15 p.m.
			Place:	G&H, N.Y.
Participants: Ed Bezkor			of	G&H
	John Russ			CES

em .	Comments	Required Action B
Cygna req	quested the following items:	
1. Calcul	ation binder SCS-146C, Vol. I.	
2. Sheets	1-27 of calculation binder SCS-111C, Set 8.	L
	alculations for the design of base connections for beam as of regular detail Di.	
In respon	ise to the above, Mr. Bezkor	
1. provid	ded Cygna with item 1;	
	ded Cygna with sheets 1-6 of binder SCS-111C, Set 8 and sheets 7-27 were not used;	
	that the calculations for item 3 appear on sheets 16 of binder SCS-101C, Set 3.	

Signed: Walliams

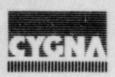
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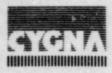
N. Williams, D. Wade, G. Grace, J. Russ, S. Treby, J. Ellis, S. Burwell,



Company: Te	exas Utilities    Telecon	χ□ Cor	nference Report
Project: Coma	nche Peak Steam Electric Station	Job No	84056
Inde	ependent Assessment Program - Phase	Date:	7/10/84
Subject: Conduit Supports - CMCs		Time:	8 a.m.
		Place:	CPSES
Participants:	Diane Bleeker	of	DCC
	Desmond Stevens (x226)		Cygna

Item					Com	ments					Required Action B
1.	Please	supply	Cygna with	сору	of	all	revisions	of	CMC -	59701.	
ned: (	NA	0//	inis						/1.	Page 1	of 1

Distribution: N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,



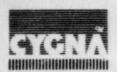
Company: Texas Utilities XD Telecon	☐ Conference Report
Project: Comanche Peak Steam Electric Station	Job No. 84042/84056
Independent Assessment Program - Phases 3 & 4	Date: August 7, 1984
Subject: Comments on Phase 3 Final Report	Time 9:00 a.m.
and Phase 4 Electrical Questions	Place: CES-SFR0
Participants: G. Grace	of TUGCO (EBASCO)
N. Williams	CYGNA

liem	Comments	Required Action By
	Comments on Phase 3 Final Final Report:	
1.	Checklist PS-024, Item #4. What is the disposition for 0" Gap since it is checked "unsat."? I responded that the comment from Item 2 was applicable and should have had general note 16 referenced. George the same comment applied to Item 4 on checklist PS-036.	
2.	Checklist PS-080, Item 4b. George asked why this was "unsat" when 4a was "N/A." I stated that this was a typographical error and 4b should be N/A.	
3.	Checklist PS-081, Item 24c. Is there a comment missing? I concurred that a comment was missing and that we would pick this up in a revision to the report.	
4.	Checklist PS-088, Item 25. Is there a comment missing? I stated that there should be a reference to Item 1.	
5.	Checklist PS-099, Items 14 and 15. Is the reference to Item 1 correct? I said we would check, but it appears that a reference to Note 13 is more appropriate.	
6.	Checklist PS-106, Item 18. Is there a comment missing? I said there should be a reference to Note 7, self-weight excitation.	
	Phase 4 Electrical Review Question: Referring to Cygna letter 84056.010, Attachment B, question 6. George said that Item b) Raceway TBGCCM98 appears to be a typographical error. TUGCO is assuming the number is T13GCCM98 unless they hear otherwise from Cygna.	

Distribution: N. Williams, D. Wade, G. Grace, R. Hess, T. Martin, J. Minichiello, C. Wong,

1020.014

S. Burwell, S. Treby, J. Ellis, Project File



Item

# Communications Report

Required

Action By

Company: Te	exas Utilities	□ Telecon	χ□ Con	ference Report
Project:			Job No.	84056
	ependent Assessment Program - Phase	4	Date:	July 23, 1984
Subject:		1.7	Time:	1:00 p.m. CST
			Place:	CPSES
Participants:	D. Rencher		of	TUEC
- 1	S. Sidhu, D. Smedley			Cygna

1.	Met with D. Rencher to discuss PSE calculations and drawings that
	we needed to review. He stated that arrangements would be made
	to have the calculations pulled today. The list is attached.

Comments

Signed: MACLULains

/jam Page 1 of 1

Distribution: N. Williams, D. Wade, G. Grace, D. Smedley, S. Bibo, S. Treby, J. Ellis,

S. Burwell, Project File

# GEORGE GRACE X 500 JON # 04436 THE C -PHASE 4 DESIGN PACKAGE LOGIN LIST To

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SH	CALC. #	REV. #	RECEIVED	REMARKS
20	CC-X-080-001-A43K	,	5-31-84	
19	CC-X-080-700-A435	2-		
23	CC-1-051-700-A45K	0		
25	CC-1-050-701- A435	2		
31	CC-1-050-704-A439	0		
33	CC-2-050 - 706 - A435	0		CINTUL FOR CITALTIE, REDUTED
34	CC-1-050 - 702 - A43K	2		PLL DUANCE
36	CC-2-050 - 705- A43R	1		CHECK FOR CFF-IS OF MEDICES
D7	CC-2-050-701-A415	2.		ALL -MICE
34	CL-2-050-008-A41K	4		CHECK FOR CM-15,913 LEGULED
40	U-1-050- 700-A43K	1		MELDIANCE
41	CC-2-050 - 703 - A435	0		
47	CL-2-019 - 705 - A43R	0		CHECK FOR COPY IL 488, REPORT
48	CC -2-019-706-A43R	3		ALLE WARLE
4.9	CC - 2 - C19 - 714 - A4; K	1		
. 26	CC - 2-019 - 704 - A43R			
51	CL + 2-019 - 703 - A435	. 1	1	
52	CC-2-019 - 701 - A 43K	1		
60	CC- 2 - 619 - 700 - A 33R	. 1		
-	CC-2-019-701- A35K	2		
45	CC- 2-019-707-A435	2		
44	CC-2-019- 708- A43K	1		
43	CC-2-019-709- A43 K	2		

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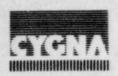
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.2 - #	CACC #	REV. #	DATE RECEIVED	REMARKS
27	cc-1-050-001-4435	2.	5-31-84	
. 8	CE-1- 019-700 - A435	1		
9	CC-1-017-701-443K			
10	CC-1-019-702-A43 R	0		
56	CC-1-019-008-A43R	4		
63	cc-2-019-003-A-33R	1		
54	CC-2-019-715-A43K	1		
_ 53	100-2-019-714-AA3K	2		REV. I CACE IS APPRICUED ON 10/4/4
55	cc-2-019-713-A435		1 - 7	THE STATE OF THE CALL PRESENTED ALL PRESENTED FOR CALL PRESENTED FOR CALL PRESENTED ALL PRESENTS OF THE CALL PRESE
578	EG-1-019-711-A33R	0		
59	CC-2-019-711-A33R	0		CHECK FAR CFF-15, 488, REPULE
46	CC- 2-019 - 710 - 443K	2		ALLOSANCE
1 1	CC- 1-019 - 012 - A43R	1		
2.	CC-1-019-013- A455	0		
3	CC-1-019-011-A43K	2		
4	CC-1-019-010- A41K	1		
5	CC-1-019-014-A432	0		
6	CC-1-019-009- A43R			
7	CE- 1-019 - 008 - A43R	0		
0 11	CL-1-051-006- A41K	0		
12	CE-1-019-006-A43R	4		
13	CE-1-019-005-A45K			
14	16-1-019-002-ADDR	0	4	

JUS # 84-056

# TUE - PHASE 4 DESIGN PACKAGE LOGIN LIST

3/6 P5 -# CALC # DEV. # DATE REMARKS RECEIVED 57 4-1-019-007- A43K 0 5-31-84 CE-1-019 - CO4 - ASSR 15 CALL! ARE TRETARED 0 AFTER ASV O MICEGIED AUT 16 64-1-019-007- A33 W 0 CC-1-019-001- ASS & 17 0 18 CE-1 - 019 - 001 - ASSR 0 21 264 A - 100 - 080 - 1-32 1 22 CC-1-086-002 - A43R 1 -24 EE-1-050 -055 - AG3A ID COMMEND FROM CE-1-0 OSI-CUS-PASIL IN R. S 26 KC-1-05C-064- MASK I 27 CE-1-050 -006 - AGS 28 Ct-1-050-003- A43K 0 30 CE-2-050 - DUI - A455 ŧ CC-1-050-001- A41R 32 0 35 CC-2-050 - 004 - A43 P. 2 CE-1-050-002-A43R 12 0 CC-2-019 - 004 - A33 K 62 0 66-2-050-007-A45K 38 0 EC-1-050-700-A43K 64 3 Vir. 1.



Company:	Texas Utilities X Telecon	□ Conference Report
Project:	Comanche Peak Steam Electric Station	Job No. 84056
	Independent Assessment Program - Phase 4	Dato: August 9, 1984
Subject:		Time:
	Mechanical Review Questions	Place: CES-SFR0
Participant	ts: George Grace	of TUGCO (EBASCO)
	Nancy Williams	CYGNA

Required Action By Comments Item

N. Williams (Cygna) letter to J.B. George (TUGCO), 84056.010, "Mechanical and Electrical/I&C Review Questions," July 30, 1984. Reference:

I called George to provide some additional clarification on Attachment A, questions 8 and 9 to the above referenced letter. The reference to ASME code class tags is intended to refer to name plate data required by the ASME code paragraph NA-8220 (attached). George said that TUGCO reference which permitted the removal of the name plates is NCA-8230, 1981 addenda. This portion of the code has been adopted by TUGCO in their QA plan.

Page 1 Signed: 1Dellam /jm

Distribution: D. Wade, G. Grace, N. Williams, J. Minichiello, R. Hess, S. Treby, S. Burwell,

#### W74 NA-8124 Inspection Agreement Regulared

As indicated in Table NA-3126-1, all Certificate of Authorization holders shall possess an agreement with an Authorized Inspection Agency to provide inspection and audit services, as applicable.

#### NA-8125 Authorized Inspectors and Inspection Agencies

Inspectors and Inspection Agencies permitted to perform inspections required by this Section are defined in NA-5111 and NA-5112.

#### NA-8136 OBTAINING OF STAMPS

All stamps for applying the Code symbol shall be obtained from the Society.

#### NA-8140 REGULATIONS SUBJECT TO CHANGE

The Society may at any time make such regulations concerning the issuance and use of such Certificates and stamps as it deems appropriate and all such regulations shall become binding upon the holders of any valid Certificates of Authorization.

#### NA-8200 REQUIRED NAMEPLATES AND STAMPING

#### NA-8210 DIAGRAM OF RELATED CERTIFICATIONS, STAMPING, AND DATA REPORTS

Figure NA-8210-1 is to provide assistance in establishing the certifications, N-type symbol, and Data Reports required by this Section. The complete detailed requirements are contained in the following paragraphs of this Article. (Table NA-3120-1)

#### NA-8220 REQUIREMENTS

(a) Each item and installation to which an N-type symbol is applied shall be marked with the following:

(1) The applicable official N-type symbol, as shown in Figure NA-8220-1,

(2) Class of the item or installation,

(3) Manufacturer's or Installer's name.

(4) Design pressures at coincident temperature W74 (not applicable to parts, core support structures, component supports, and piping subassemblies).

(5) Manufacturer's serial number.

(6) Year built.

(b) The N-type symbol and the above required data may be stamped, etched, or impressed thereon. The selected method shall not result in any harmful contamination or sharp discontinuities. The data shall be in characters not less than  $\frac{3}{22}$  in. high. Stamping, when used, shall be done with blunt nosed continuous or blunt nosed interrupted dot die stamps. Nameplates shall not be used on Core Support Structurer

(a) SYMBOL FOR VESSELS, STORAGE TANKS, PUMPS, AND LINE VALVES	N
(b) SYMBOL FOR PIPING SUB- ASSEMBLIES, FOR PARTS OR APPURTENANCES OF A COM- PONENT, FOR COMPONENT SUPPORTS, OR FOR CORE SUPPORT STRUCTURES	Z
(c) SYMBOL FOR SAFETY VALVES	(NV)
(d) SYMBOL FOR INSTALLATION	(NA)

NOTE: The class of construction (1, 2, 3, CS, or MC) shall be indicated by the numeral 1, 2, or 3 or the letters CS or MC stamped below and octable of the official Code symbol.

FIG. NA-8220-1 OFFICIAL SYMBOLS

W74

#### NA-8230 REQUIREMENTS FOR STAMPS AND STAMPING

#### NA-8231 Application of Stamp

(a) The Manufacturer who completes the fa- 874 brication of an item, or who fabricates parts of such W74

The term N-type symbol means any one of the symbols shown in Fig. NA-8220-1.

<sup>•</sup> When a component is expected to operate at more than one pressure and temperature condition, other values of design pressure with the coincident permissible temperature may be added.

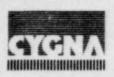


Company: Te	xas Utilities		□ Telecon	XD Con	oference Report
Project: Coma	nche Peak Steam I	lection Station		Job No.	84056
Inde	pendent Assessmen	t Program - Phase	4	Date:	June 29, 1984
Subject: Cabl	e Tray Support C	nange Paper Request		Time:	1:45 PM
				Place:	CPSES
Participants:	Mike Warner	ext. 322		of	TUGCO QA
	Bill Horstman	ext. 226			CES

1.		
	Cygna requested that QA supply a list of applicable change documentation (i.e. CMC's, DCA's) for the attached list of cable tray supports.	Received 7/6/84

Page 1

Distribution: N. Williams, D. Wade, G. Grace, R. Hess, J. Russ, S. Treby, J. Ellis, S. Burwell,



### BILL HORSTMAN CYGNA XZZb

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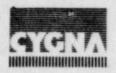
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