

MAY 06 1992

Docket No. 50-336

Northeast Nuclear Energy Corporation  
ATTN: Mr. John F. Opeka  
Executive Vice President - Nuclear  
Northeast Nuclear Energy Company  
P.O.Box 270  
Hartford, Connecticut 06141 - 0270

Dear Mr. Opeka:

Subject: Inspection Report No. 50-336/92-13

This letter refers to the special inspection conducted by Mr. Joseph Carrasco of this office on March 23-27, 1992, at the Millstone Nuclear Power Station - Unit 2, in Waterford, Connecticut. Mr. Carrasco discussed the results of the inspection with Mr. R. Necci of your staff at the conclusion of the inspection.

This inspection focused on activities important to public health and safety and was directed toward activities regarding the replacement of the steam generators at Millstone Unit 2.

Areas examined during the inspection are described in the NRC Region I Inspection Report enclosed with this letter. Within these areas, the inspection consisted of selected examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, no violations were identified. We concluded that your staff has done substantial preparation to assure that adequate measurements will be used in the cutting and fitting of the steam generators (S/Gs) and associated pipe connections. Although your staff has selected an experienced and highly specialized firm to perform these critical measurements, we noted that the written instructions controlling this work were not available on site at the time of this inspection. We requested that your staff establish the need for having written instructions clearly describing the measurement method readily retrievable at the site.

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Northeast Nuclear Energy Company

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No reply to this letter is required. Your cooperation with us on this matter is appreciated.

Sincerely,

Original Signed By:  
Clifford J. Anderson

Clifford J. Anderson, Acting Chief  
Engineering Branch  
Division of Reactor Safety

Enclosure: NRC Region I Inspection Report No. 50-336/92-13

cc w/encl:

W. D. Romberg, Vice President - Nuclear, Operations Services  
S. E. Scace, Nuclear Station Director  
J. S. Keenan, Nuclear Unit Director  
R. M. Kacich, Director, Nuclear Licensing  
D. O. Nordquist, Director of Quality Services  
Gerald Garfield, Esquire  
Nicholas Reynolds, Esquire  
K. Abraham, PAO (2) All Inspection Reports  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
NRC Resident Inspector  
State of Connecticut SLO Designee

bcc w/encl:

Region I Docket Room (with concurrences)  
Management Assistant, DRMA (w/o encl)  
DRS SALP Coordinator  
E. Wenzinger, DRP  
E. Kelly, DRP  
W. Raymond, SRI, Millstone  
J. Shedlosky, SRI, Haddam Neck  
R. Lobel, OEDO  
G. Vissing, PM, NRR  
R. De La Espriella, DRP  
R. Barkley, DRP

RI:DRS  
Carrasco  
*[Signature]*  
04/27/92

RI:DRS  
Gray  
*[Signature]*  
04/29/92

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RI:DRS  
Anderson  
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04/19/92

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