

NOTICE OF VIOLATION

Consumers Power Company
Palisades Nuclear Generating Plant

Docket No. 50-255
License No. DPR-20

During an NRC inspection conducted March 10 through April 20, 1992, a violation of NRC requirements was identified. In accordance with the General Statement of Policy and Procedure for NRC Enforcement Actions," (10 CFR Part 2, Appendix C (1992)), the violation is listed below:

10 CFR 50, Appendix B, Criterion V, requires that activities affecting quality shall be prescribed by documented instructions, procedures, or drawings, of a type appropriate to the circumstances and shall be accomplished in accordance with those instructions, procedures, or drawings.

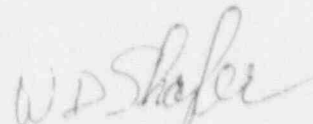
Contrary to the above:

- a. On February 25, 1992, while removing the reactor vessel head, the licensee failed to adhere to the requirements of procedure RVG-M-2, "Removal of Reactor Vessel Head," by not using a calibrated load cell (Step 3.7.2) and by exceeding the prescribed procedural maximum allowable lift weight (Step 5.19.15).
- b. On March 30, 1992, while removing the Upper Guide Structure (UGS), the licensee failed to adhere to the requirements of procedure RVI-M-1, "Removal of Upper Guide Structure," by not using a calibrated load cell (Step 3.2.2) and by exceeding the prescribed procedural maximum allowable lift weight (Step 5.3.4).
- c. On March 27, 1992, the licensee experienced a loss of shutdown cooling when testing the supply power breaker to "1C" bus, due to failure to adhere to Administrative Procedure 4.02, "Control of Equipment Status," Section 10.3.1., by cycling the bus supply breaker in the "Test" position.
- d. On April 2, 1992, the licensee experienced an inadvertent Safety Injection when technicians failed to install test equipment in accordance with Technical Specification Test RT-13A, "Normal Shutdown Sequencer Test - Left Channel," Section 5.
- e. On April 4, 1992, the licensee experienced an inadvertent actuation of a Shutdown Sequencer while performing Special Test T-325, "Timing of Emergency Diesel Generator 1-1 Start Sequence," when an operator failed to parallel an alternate power supply to safeguards bus "1C" in accordance with Standard Operating Procedure 22, "Diesel Generator Operability," Section 7.5.4 prior to opening the diesel generator output breaker.

This is a Severity Level IV violation (Supplement 1).

Pursuant to the provisions of 10 CFR 2.201, Consumers Power Company is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555 with a copy to the U.S. Nuclear Regulatory Commission, Region III, 799 Roosevelt Road, Glen Ellyn, Illinois, 60137, and a copy to the NRC Resident Inspector at the Palisades Nuclear Generating Plant within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order or a demand for information may be issued as to why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

Dated at Glen Ellyn, Illinois
this 8 day of May, 1992



W. D. Shafer, Chief
Reactor Projects Branch 2