

8-28-84

Dockets: 50-445  
50-446

Texas Utilities Electric Company  
ATTN: M. D. Spence, President, TUGCO  
Skyway Tower  
400 North Olive Street  
Lock Box 81  
Dallas, Texas 75201

Gentlemen:

Thank you for your letter of June 15, 1984, in response to our letter dated April 23, 1984. We have reviewed your reply and find it to be inadequate in the area of maximum interpass and nonelevated preheat temperature control. You did not identify the actions that would be taken to assure that the maximum interpass temperature will not be exceeded in the future. If that control were eliminated, as your response indicates, we believe a deviation from your commitment to ASME B&PV Code Section IX for welding notch toughness materials would exist. Additionally, your response to questions regarding non-elevated preheat did not address actions that would be taken to assure that specific verifiable methods are established to determine when preheat is required.

We request that you provide your response within 20 days.

We are further evaluating your apparent failure to follow the procedural requirement for checking the interpass temperature after each weld pass for possible enforcement action. This evaluation will be documented in a future inspection report.

The response directed by this letter is not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

TF *AS*  
LGilbert/nh  
8/20/84

TL/TF *PH*  
DMHunnicuttt  
8/22/84

D/RIN *AB*  
RLBangart  
8/22/84

DRS&P *DK*  
RPDenise  
8/28/84

NRR *jos*  
Tippolito  
8/27/84

EO *+*  
TFWesterman  
8/28/84

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A PDR

IE 31  
11

Utilities Electric Company

-2-

8-28-84

Should you have any questions regarding this matter, please contact Mr. D. M. Hunnicutt (817/860-8137).

Sincerely,

Original Signed By:  
Richard L. Bangart

Richard L. Bangart, Director  
Region IV Comanche Peak Task Force

cc:  
Texas Utilities Electric Company  
ATTN: B. R. Clements, Vice  
President, Nuclear  
Skyway Tower  
400 North Olive Street  
Lock Box 81  
Dallas, Texas 75201

Texas Utilities Electric Company  
ATTN: H. C. Schmidt, Manager  
Nuclear Services  
Skyway Tower  
400 North Olive Street  
Lock Box 81  
Dallas, Texas 75201

bcc's w/ltr dtd 6/15/84

bcc to DMB (IE31)

bcc distrib. by RIV:

Resident Inspector-Ops  
RPB2

D. Hunnicutt, Task Force

RIV File

TEXAS STATE DEPT. OF HEALTH

J. Gagliardo, TF

TRT (2)

T. Westerman

J. Collins, RA

Resident Inspector-Cons

S. Treby, ELD

R. Denise, DRS&P

R. Bangart, Task Force

T. Ippolito, NRR

L. Gilbert