

July 23, 1984

Date

ISI FIELD CHANGE AUTHORIZATION

RPV Preservice Inspection
Program Plan for Perry

Document Title NPP/I Document No. 80A4421 Rev. 1

Field Change No. FC #1 Originator C. Tedesco

Description of Field Change:

Page 5, Para. 3.4 - Change: "Subarticle T-540 of Article 4 of 'ASME' Section V, 1930 Edition".

To Read: "Subarticle T-434 of Article 4 of ASME Section V, 1977 Edition through Addenda Summer 1978 and Subarticle III-3400 of Appendix III of ASME Section XI, 1977 Edition through Addenda Summer 1978.

Reason for Change:

To correct mistaken Code selection in para. 3.4.

APPROVALS:

Title	Signature	Date
CEI/NDE QA	<i>[Signature]</i>	7/25/84
ISI Eng. Dept. Mgr.	<i>[Signature]</i>	7/24/84
Proj. Mgr.	<i>[Signature]</i>	7/24/84
QA Manager	<i>[Signature]</i>	7/24/84

Distribute to all Controlled Copy holders affected Document.

NOTE: A copy of this authorization shall be attached to the affected document until a subsequent revision incorporates the field change

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**REACTOR PRESSURE VESSEL
 PRESERVICE INSPECTION PROGRAM PLAN**

FOR

PERRY NUCLEAR POWER PLANT

UNIT 1

PREPARED FOR

CLEVELAND ELECTRIC ILLUMINATING COMPANY

Project Application <u>5532</u>	Prepared By <u>Asrar Ahmed</u> <i>Asrar Ahmed</i>	Date <u>8/31/83</u>
APPROVALS		
TITLE/DEPT.	SIGNATURE	DATE
Inspection Programs Manager	<i>Albert G. G. Gehl</i> & <i>L. Sage</i>	<u>9/1/83</u>
Project Manager	<i>[Signature]</i>	<u>9/1/83</u>
Q.A. Manager	<i>MEATING for WSG</i>	<u>9-2-83</u>

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1. INTRODUCTION

This Program Plan has been prepared to fulfill the Preservice Inspection (PSI) requirements for the Reactor Pressure Vessel (RPV) of the Perry Nuclear Power Plant (PNPP) Unit 1, owned by Cleveland Electric Illuminating Company.

The scope of these examinations, procedures, and acceptance criteria meet the requirements outlined in Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel (BPV) Code, "Rules for Inservice Inspection of Nuclear Power Plant Components", 1977 Edition with Addenda up to and including the Summer 1978 Addenda.

2. BASES FOR PRESERVICE INSPECTION PROGRAM

Title 10 of the Code of Federal Regulations, Part 50, Subsection 10CFR 50.55(a) establishes the edition of Section XI of the 'ASME' BPV Code applicable to Preservice Inspection of the Reactor Pressure Vessel. Based upon the construction permit, which was issued on May 3, 1977, this unit is required to comply with requirements set forth in ASME Code no earlier than Summer 1972 Addenda of 1971 Edition. However, it is the intent of Cleveland Electric Illuminating Company to comply with the PSI requirements of the 1977 Edition of ASME Section XI with Addenda through Summer 1978.

Consideration will be given to the provisions of Nuclear Regulatory Commission (NRC) Regulatory Guide 1.150, "Ultrasonic Testing of Reactor Vessel welds during Preservice and Inservice Examinations", Regulatory Guide 1.65, "Inspection of Reactor Vessel Studs" and Regulatory Guide 1.58, "Qualification of Inspection Personnel".

3. PRESERVICE INSPECTION PROGRAM PLAN DESCRIPTION

3.1 CLASSIFICATION

All the components covered in this program plan are part of the reactor coolant pressure boundary as defined in 10CFR 50 subsection 50.2(v).

3.2 EXEMPTIONS

None of the welds or components of the RPV are exempted from examination by subparagraph IWB-1220 of ASME Section XI.

3.3 EXCEPTIONS

Exceptions to Code required examinations may be authorized by the regulatory authority, as allowed by 10CFR 50.55 a(a)(2), provided that design fabrication, installation, testing and inspection performed in compliance with Codes and Section XI requirements would result in hardship without a compensating increase in the level of quality and safety, or provided that the proposed alternative examination provide an acceptable level of quality and safety. Detailed descriptions and justifications for exceptions taken are itemized in Table 3.3. (Later)

3.4 ULTRASONIC TESTING CALIBRATION STANDARDS

The UT Examination Calibration Standard design and material selection is in accordance with subarticle T-540 of Article 4 of 'ASME' Section V, 1980 Edition.

Table 3.4 lists all the UT Calibration Standards required to perform the Ultrasonic Examinations for the RPV at Perry Nuclear Power Plant.

TABLE 3.4
Reference Calibration Standards

<u>Title</u>	<u>Where Used</u>	<u>Block Wall Thickness</u>	<u>Material</u>
PY-123-1-RPV	Bottom Head Plate	8.15"	SA 533 GRB, CLI
PY-124-1-RPV	No. 1 Shell Ring	7.0"	SA 533 GRB, CLI
	No. 2 & No. 3 Shell Ring		
	No. 4 Shell Ring		
PY-127-1-RPV	Top Head Dollar Plate	3.08"	SA 533 GRB, CLI
PY-128-1-RPV	Top Head Radial Plates	5.0"	SA 533 GRB, CLI
PY-SE-BI-1	Nozzle Safe-end	.745"	SA 336 CLF8 SA 508 CLII
PY-SE-CS-1	Nozzle Safe-end	.756"	SA 105
PY-SE-CS-2	Nozzle Safe-end	1.51"	SA 516 GR70
PY-SE-BI-3	Nozzle Safe-end	1.15"	SB 166 INCO SA 508 CLII
PY-SE-BI-4	Nozzle Safe-end	1.27"	SA 182 F316L SA 508 CLIA
PY-SE-BI-5	Nozzle Safe-end	1.50"	SA 336 CLF8 SA 508 CL2,
PY-SE-BI-6	Nozzle Safe-end	Later	Later
PY-STUD-1-RPV	Closure Stud	6 1/4"	SA 540 B23, CL3
PY-NUT-1-RPV	Closure Nut	6 1/4"	SA 540 B23, CL3



3.5 EXAMINATION PROCEDURES

Subarticle IWA-1400 of Section XI requires the development and preparation of written examination procedures necessary for the conduct of the nondestructive examinations associated with PSI operations. The written procedures for the performance of visual, surface, and volumetric examinations are referenced in Table 3.5.

TABLE 3.5

REFERENCE NDE PROCEDURES

<u>Procedure No.</u>	<u>Title</u>
80A0183	- Procedure for Liquid Penetrant Examinations
80A0184	- Procedure for Visual Examinations
80A0185	- Procedure for Magnetic Particle Examinations
80A0189	- Ultrasonic Examination Procedure for Reactor Vessel to Flange and Flange Ligament areas
80A0190	- Manual Ultrasonic Examination Procedure for Nozzle Inner Radii
80A0191	- Manual Ultrasonic Examination Procedure for Reactor Vessel Nozzle to Shell Welds. △
80A0192	- Manual Ultrasonic Examination Procedure for Closure Head and Nozzle Welds
80A0195	- Manual Ultrasonic Examination Procedure for Nozzle Safe-end and Transition Welds
80A0196	- Ultrasonic Examination Procedure for Studs & Bolts
80A0208	- Automated Ultrasonic Examination Procedure for Reactor Vessel Welds
80A0209	- Automated Ultrasonic Examination Procedure for Reactor Vessel Nozzle Welds △
80A0211	- Remote Ultrasonic Examination Procedure for Nozzle Safe-end and Transition Welds △

3.6 FIGURES AND SKETCHES

The figures listed in Table 3.6 delineates the identification and location of areas of the Reactor Pressure Vessel requiring examinations.


**TABLE 3.6
REACTOR PRESSURE VESSEL SKETCHES**

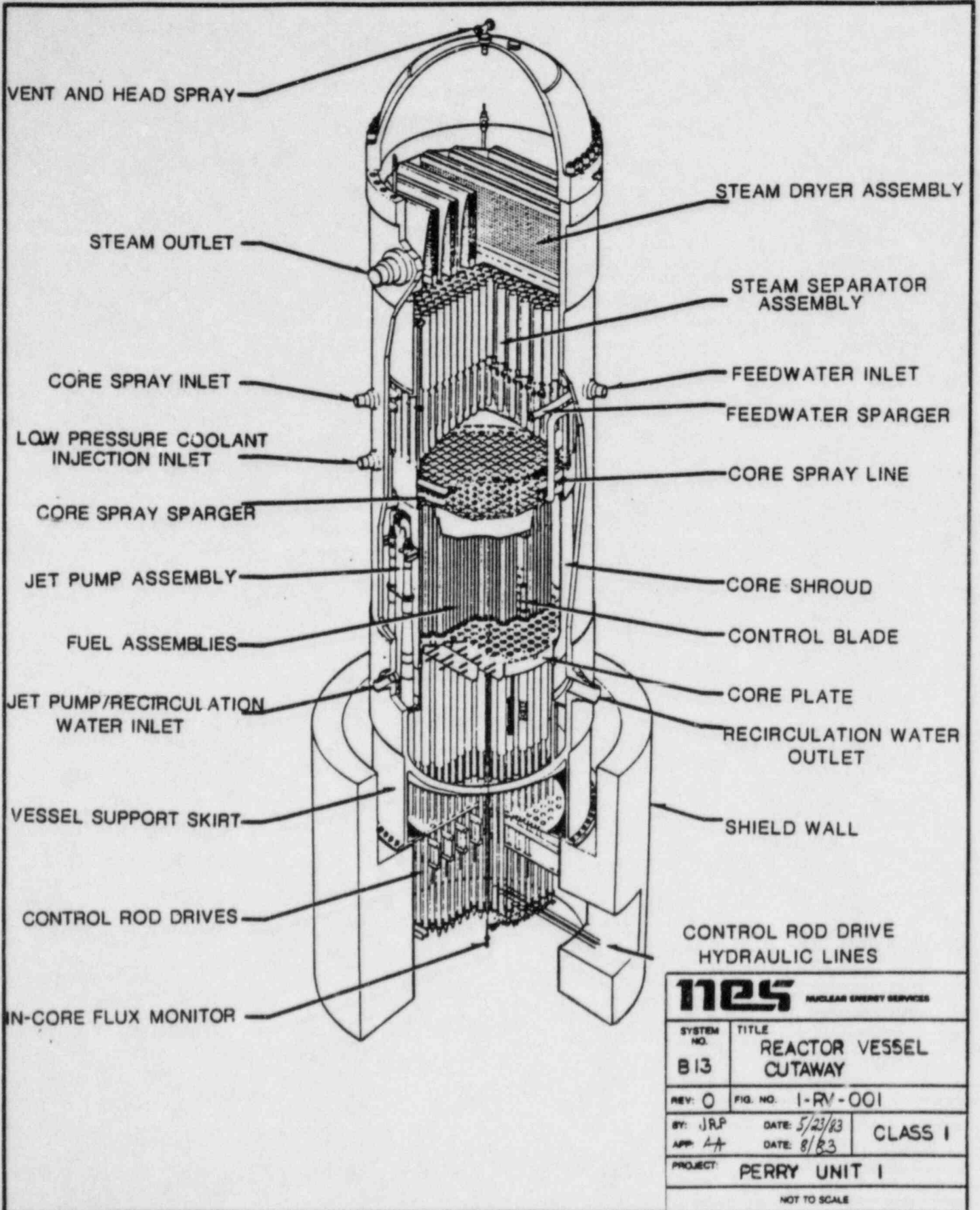
<u>Figure No.</u>	<u>Revision</u>	<u>Description</u>	
1-RV-001	0	Reactor Vessel Internals	
1-RV-002	0	Vessel Roll-Out, Vertical and Circumferential Welds	
1-RV-003	1	Reactor Recirculation Nozzle Welds	△
1-RV-004	1	Feedwater Nozzle Welds	△
1-RV-005	0	Core Spray & RHR Nozzle Welds	
1-RV-006	0	Closure Head Circumferential & Meridional Weld	
1-RV-007	0	Bottom Head Welds	
1-RV-008	0	Main Steam & Vibration Nozzle Welds	
1-RV-009	0	Jet Pump & CRD Return Nozzle Welds	
1-RV-010	0	CRD Partial Penetration Welds	
1-RV-011	0	CRD Mechanism Housing Welds and Flange Bolting	
1-RV-012	1	Bottom Head Incore Partial Penetration Welds	△
1-RV-013	0	Vessel Flange Ligaments	
1-RV-014	0	Closure Head Studs	
1-RV-015	0	Closure Head Nuts	
1-RV-016	0	Closure Head Washers	

4. PROGRAM PLAN AND SCHEDULE

The specific PSI examination requirements are defined in the PSI Program Plan and its schedule tables. Each weld or other examination area is designated by a unique identification number, and then described. Also identified are applicable examination category, method, procedure number, and any calibration standard number referenced for ultrasonic examination.

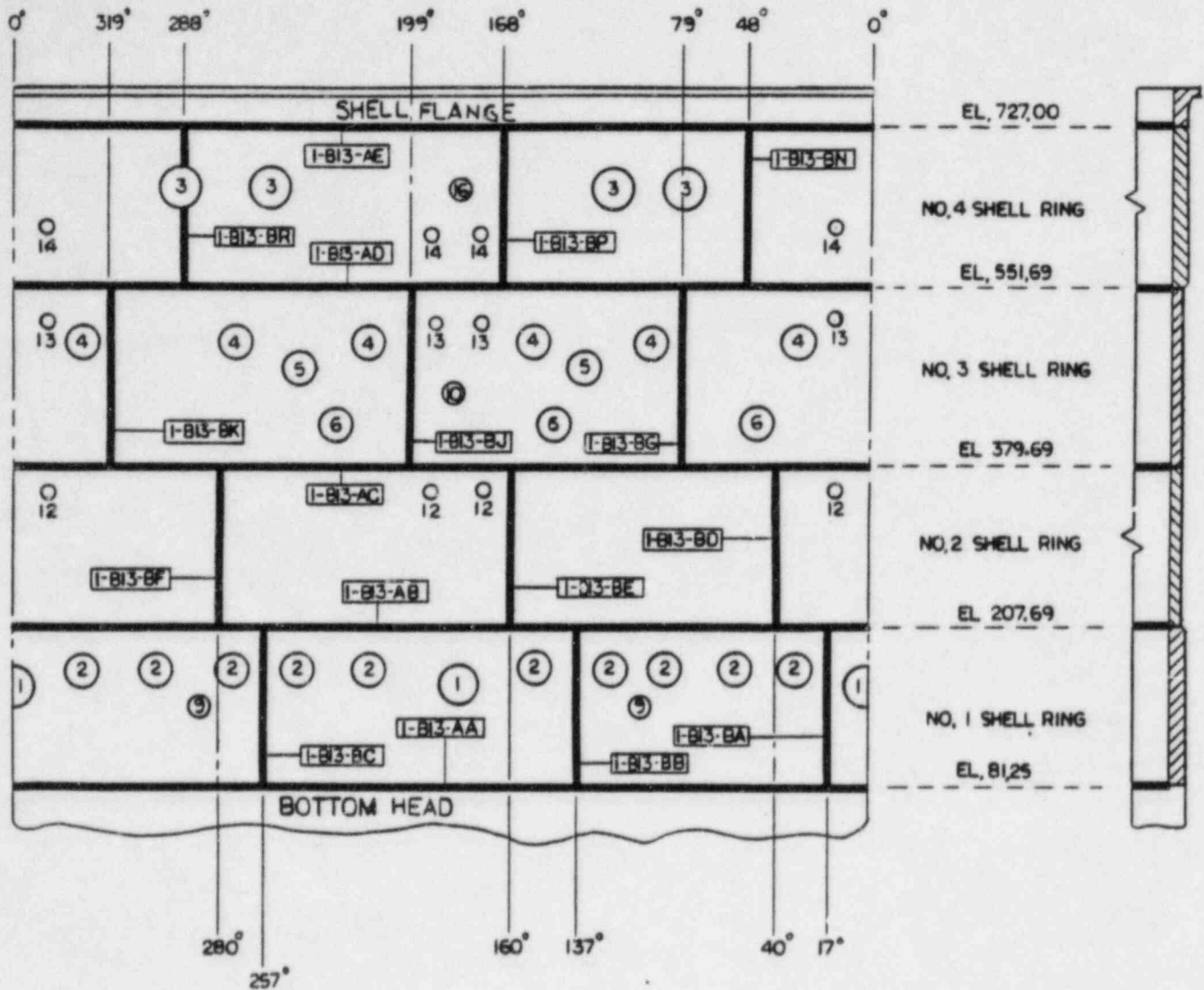
Examination items are first divided according to the figure that they appear on. Multiple examination requirements of the same component are listed together in the schedule tables.

Supplemental surface examination (PT) on the Feedwater Nozzles Inner Radius in accordance with Nuclear Regulatory Commission NUREG-061g "BWR Feedwater Nozzle and CRD return line Nozzle Cracking", has been scheduled per CEI request. 



CONTROL ROD DRIVE HYDRAULIC LINES

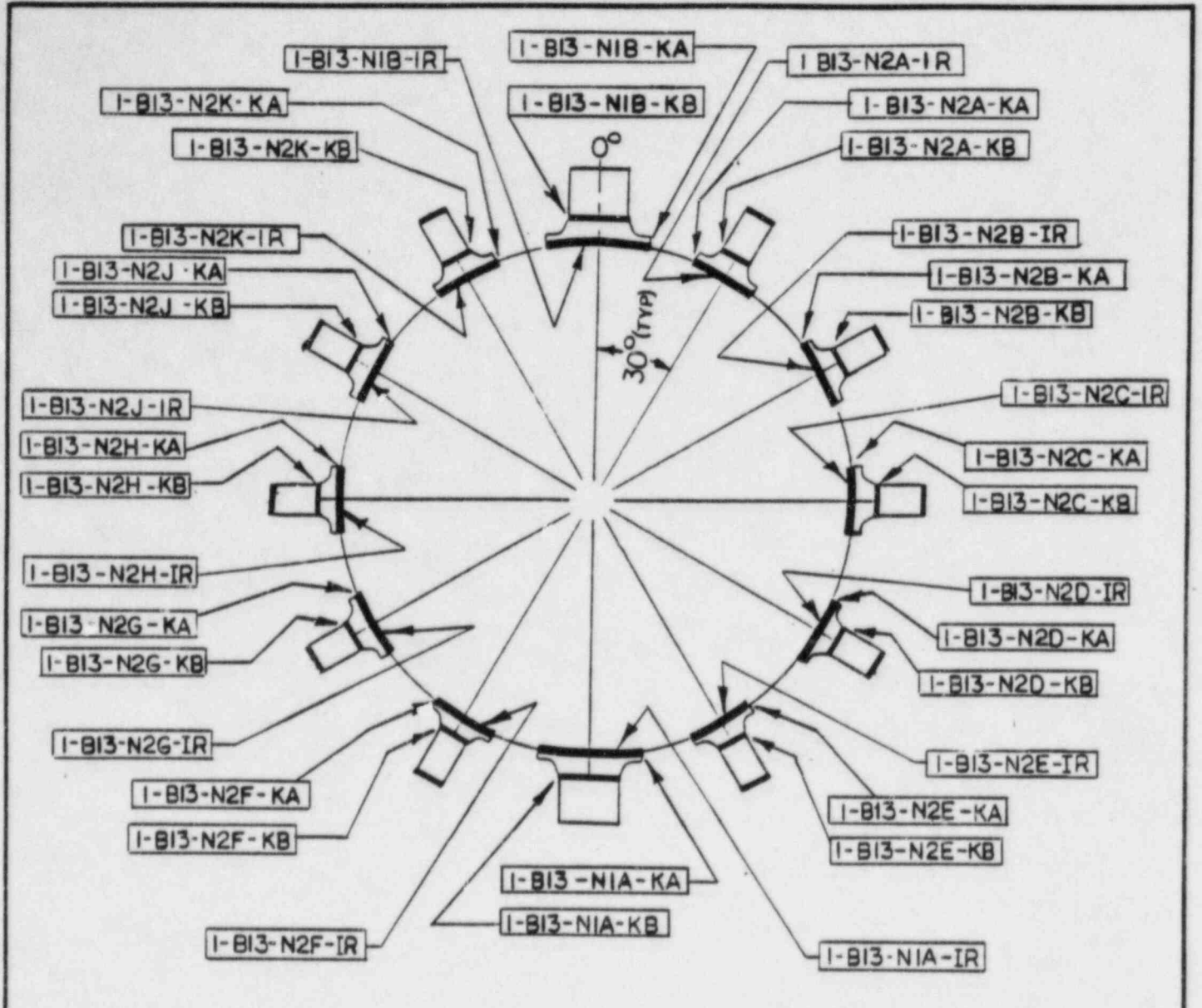
nes NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE REACTOR VESSEL CUTAWAY
REV: 0	FIG. NO. 1-RV-001
BY: JRP DATE: 5/23/83	CLASS 1
APP: AA DATE: 8/83	
PROJECT: PERRY UNIT 1	
NOT TO SCALE	



○ NOZZLE LOCATION ON REACTOR VESSEL SHELL

CBI REF. NO.
73-C108 & 14
DWG. NO. 21 REV 4
22 REV 5
23 REV 4
24 REV 4

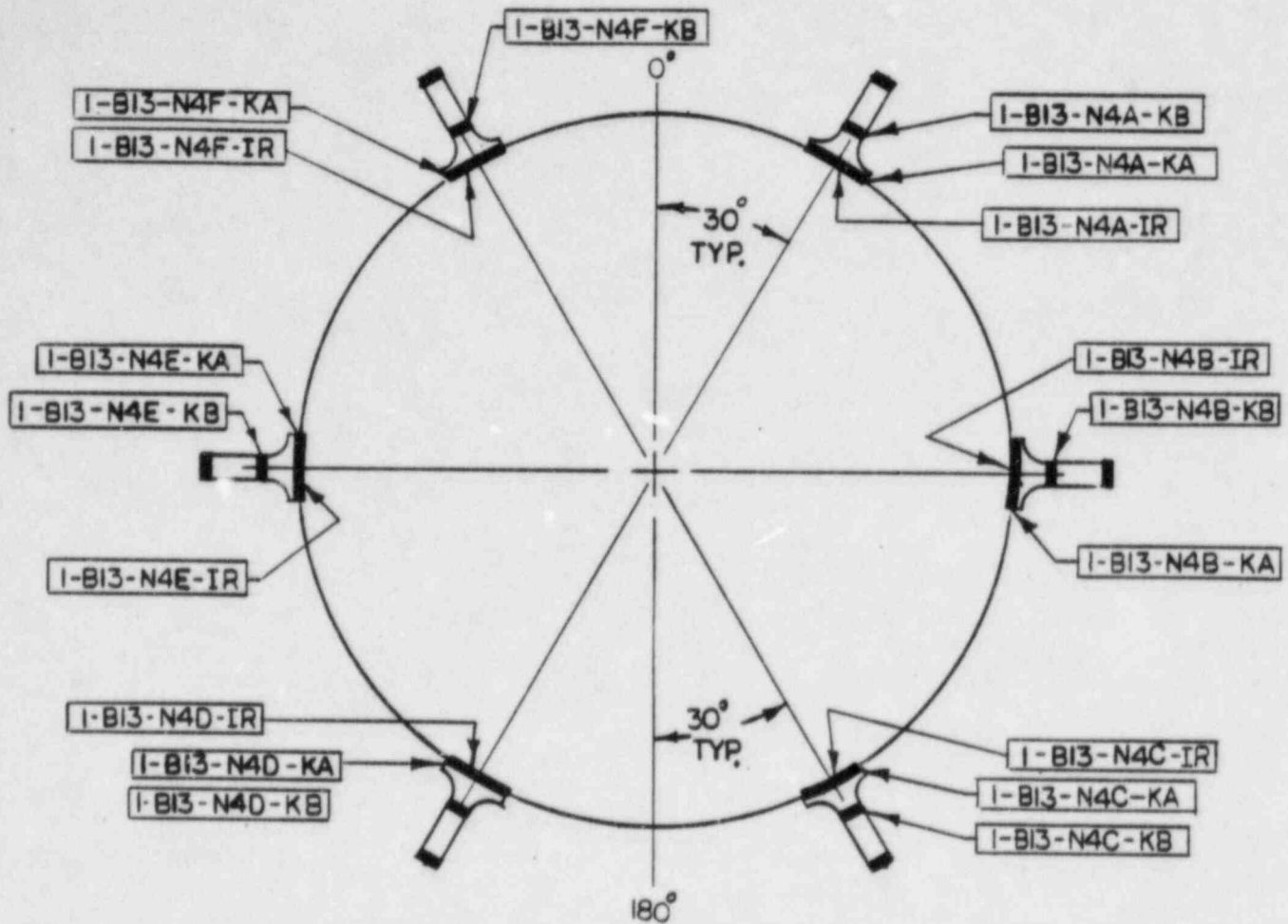
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE VESSEL ROLL-OUT VERTICAL AND CIRCUMFERENTIAL SEAM
REV:	FIG. NO. I-RV-002
BY: JRP APP: 7A	DATE: 5/23/83 DATE: 8/83
PROJECT:	CLASS 1 PERRY UNIT 1
NOT TO SCALE	



N1 - RECIRC OUTLET NOZZLE
 N2 - RECIRC INLET NOZZLE
 KA - NOZZLE TO VESSEL WELD
 KB - NOZZLE TO SAFE END WELD
 KC - SAFE END TO SAFE END EXTENTION WELD
 IR - NOZZLE INNER RADIUS

CBI REF NO
 73-C108
 DWG NO 165 REV, 1
 51 REV, 3
 55 REV, 4

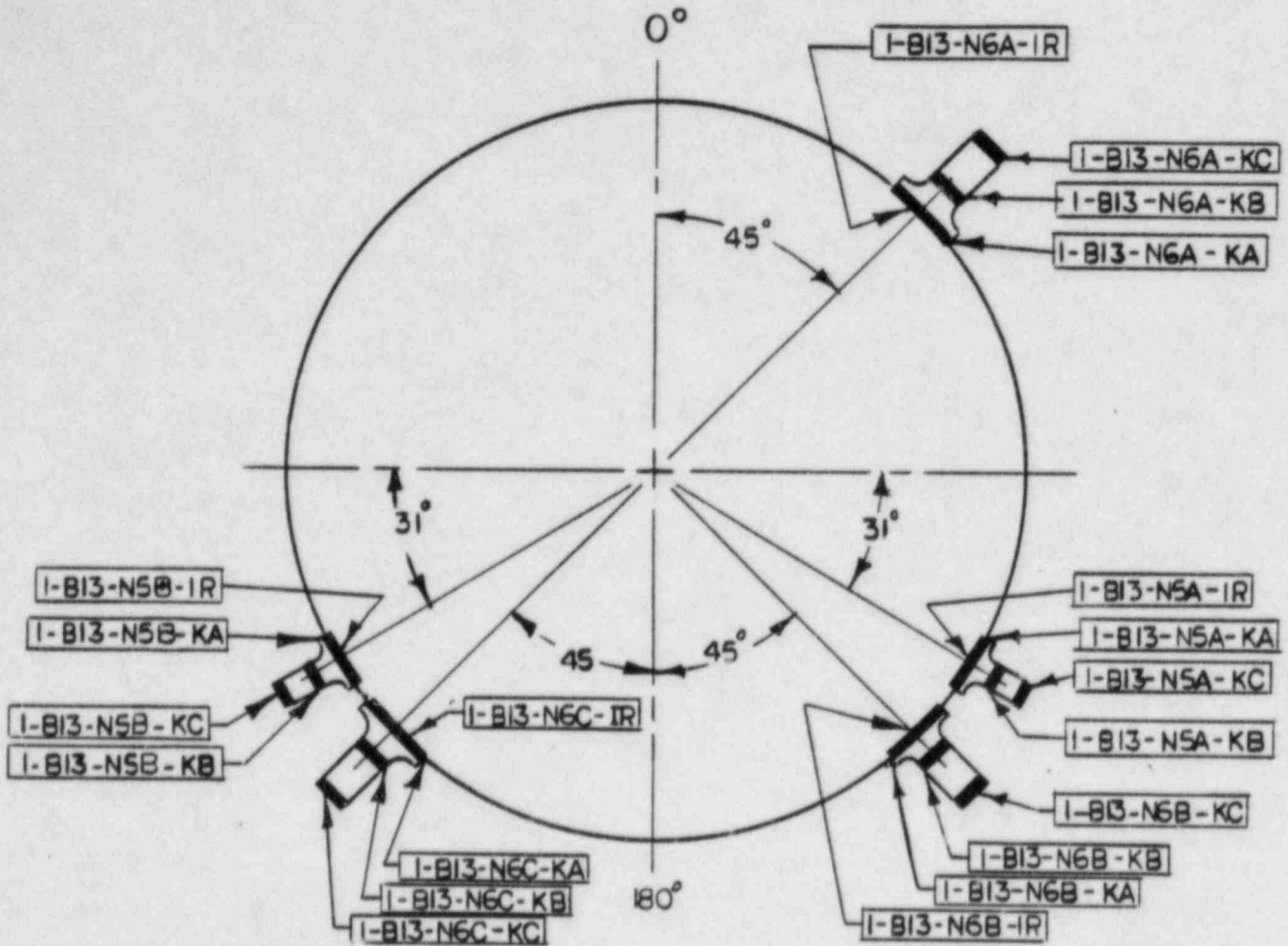
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE RECIRC NOZZLE
REV: 1	FIG. NO. 1-RV-003
BY: MK APP: AA	DATE: 6/18/84 DATE: 6/84 CLASS 1
PROJECT:	PERRY - UNIT 1
NOT TO SCALE	



N4 - FEEDWATER NOZZLE
 KA - NOZZLE TO VESSEL WELD
 KB - NOZZLE TO SAFE END WELD
 KC - SAFE END TO SAFE END EXTENSION WELD
 IR - INNER RADIUS

CBI REF. NO.
 73-C108
 DWG. NO. 165 REV. 1
 62 REV. 4

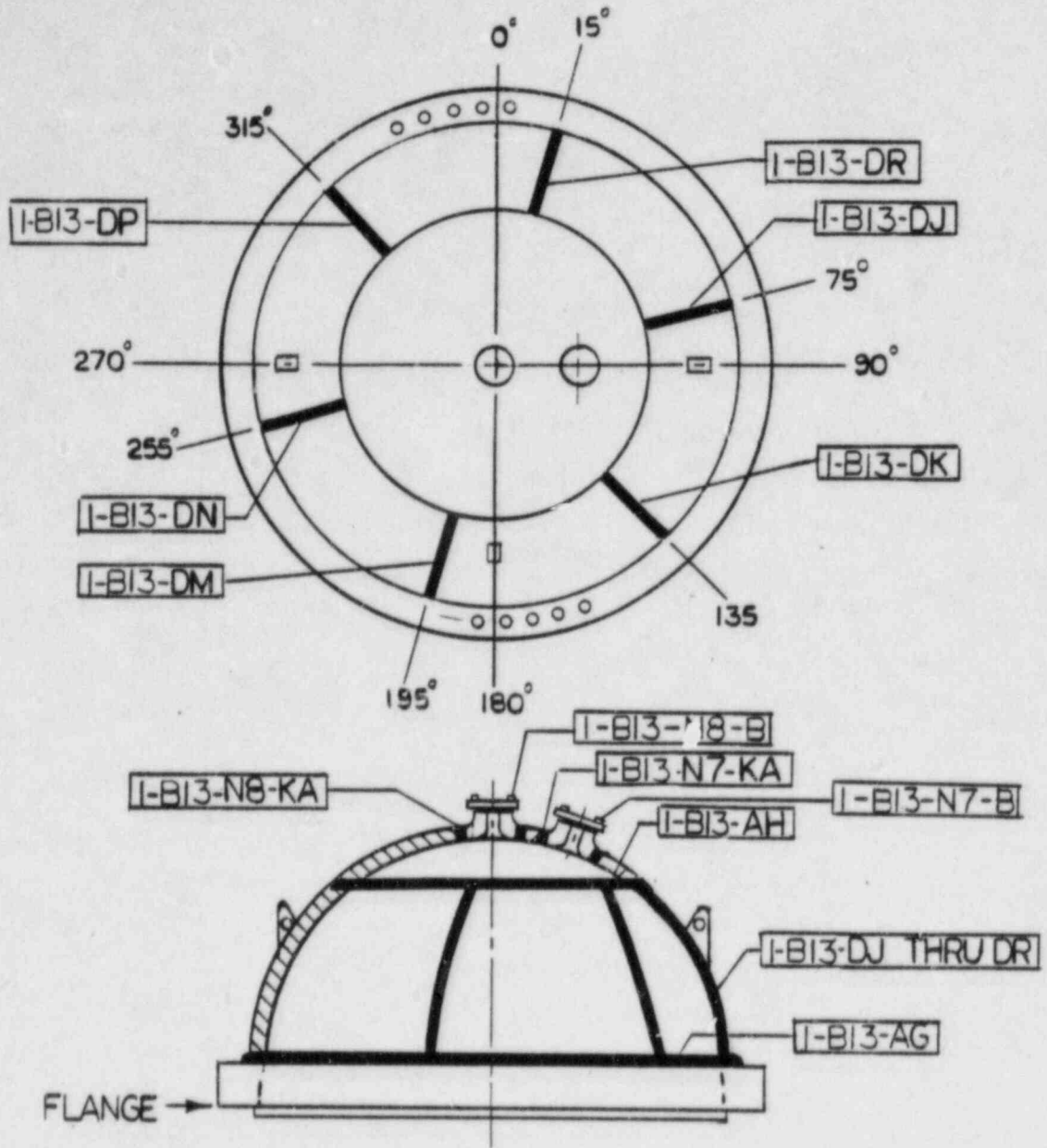
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE FEEDWATER NOZZLE WELD
REV: 1	FIG. NO. 1-RV-004
BY: MK	DATE: 6/8/84
APP: AA	DATE: 6/84 CLASS 1
PROJECT: PERRY - UNIT 1	
NOT TO SCALE	



N5 - CORE SPRAY NOZZLE
 N6 - RHR NOZZLE
 KA - NOZZLE TO VESSEL WELD
 KB - NOZZLE TO SAFE END WELD
 KC - SAFE END TO SAFE END EXTENSION WELD
 IR - INNER RADIUS

CBI REF. NO.
 73-C108
 DWG. NO. 165 REV. 1
 66 REV. 4
 70 REV. 3

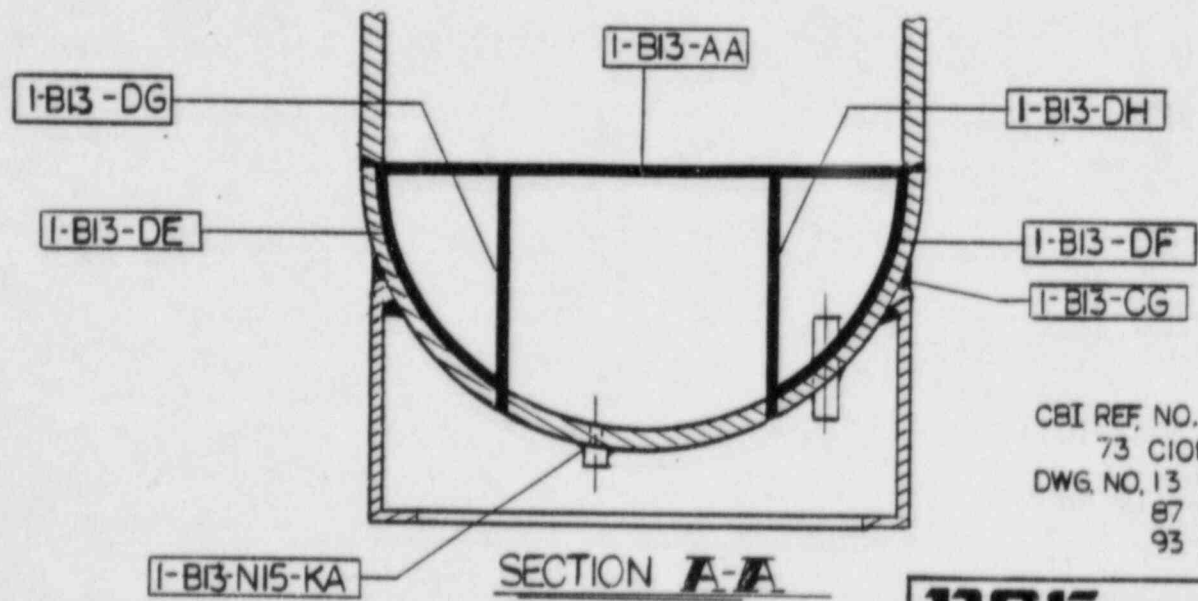
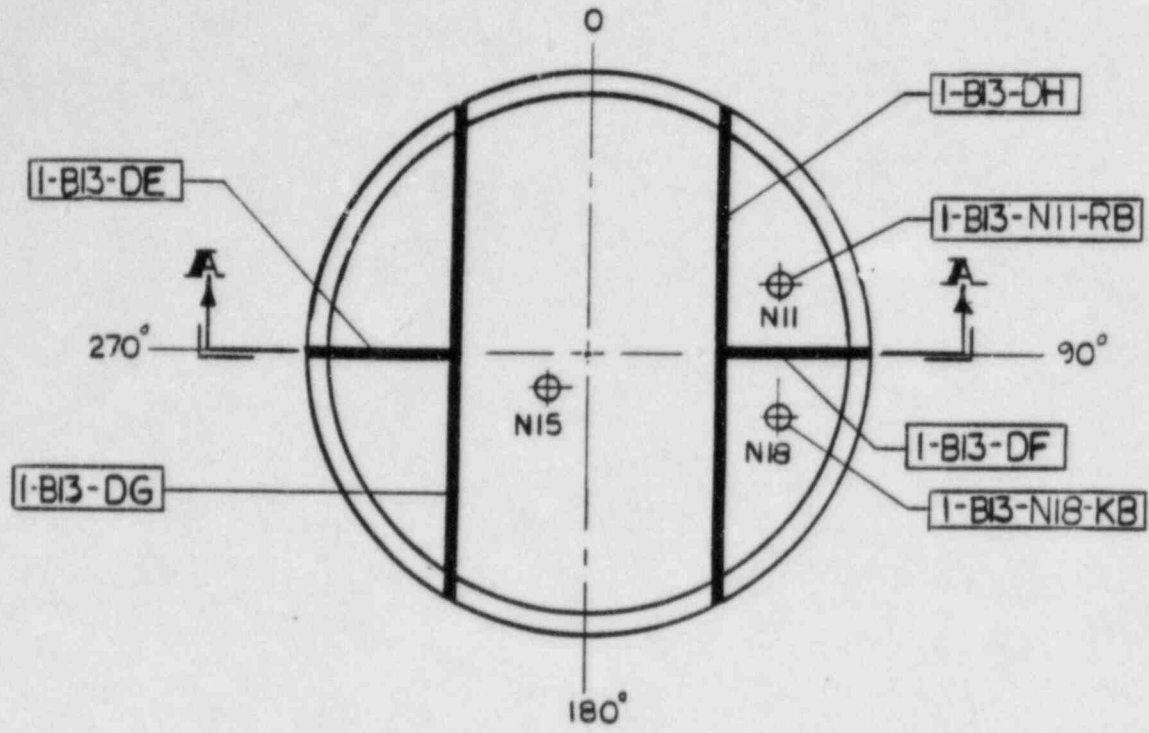
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE CORE SPRAY & RHR NOZZLE WELDS
REV: 0	FIG. NO. 1-RV-005
BY: JRP APP: AA	DATE: 5-24-83 DATE: 8/83
PROJECT: PERRY - UNIT 1	CLASS 1
NOT TO SCALE	



N7 - HEAD SPARE
 N8 - HEAD SPRAY RCIC VENT
 KA - NOZZLE TO VESSEL WELD
 IR - INNER RADIUS
 B - BOLTING

CBI REF. NO.
 73-C108
 DWG NO. - 166 REV 1
 73 REV 4
 77 REV 3

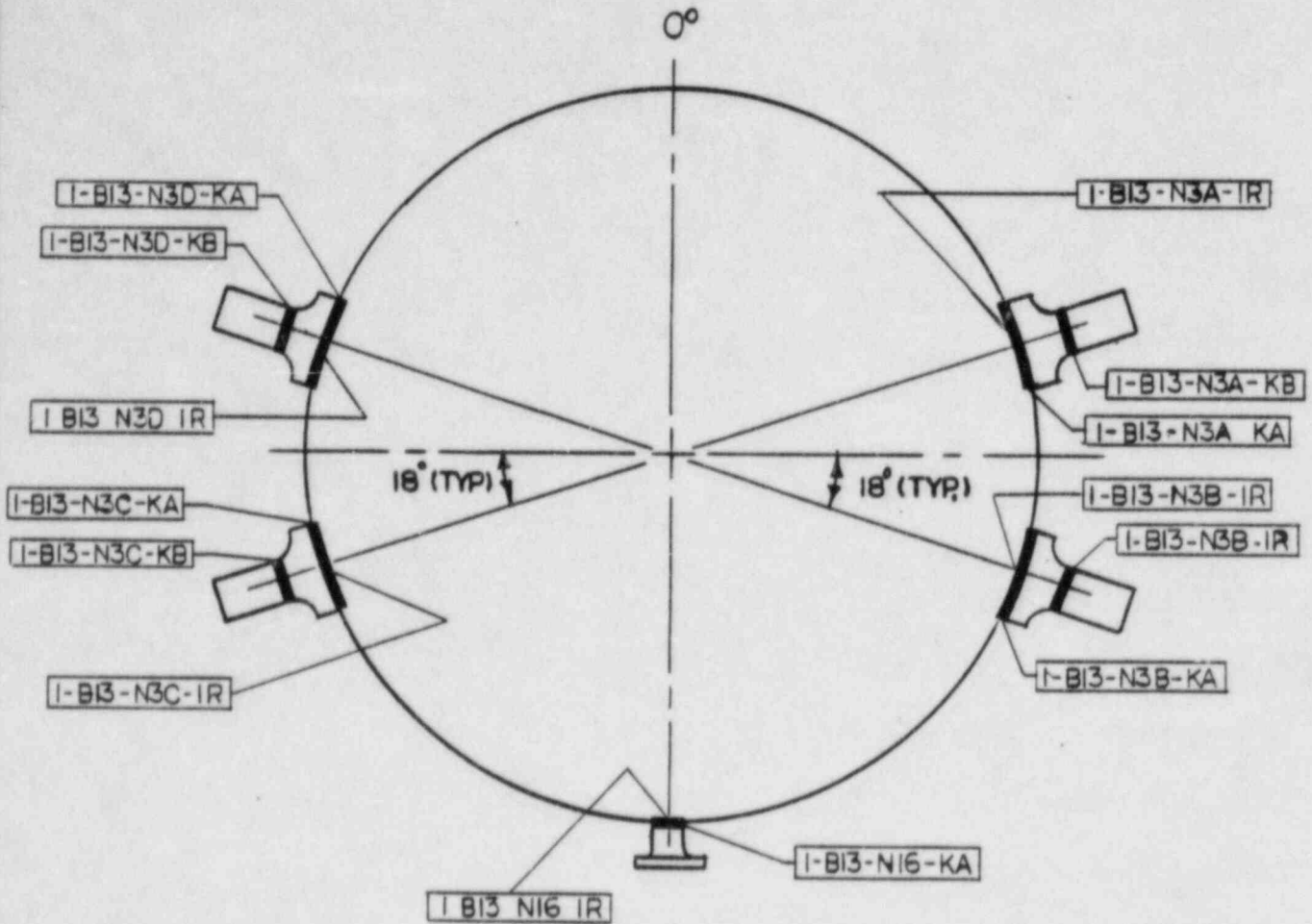
nes NUCLEAR ENERGY SERVICES	
SYSTEM NO. BI3	TITLE CLOSURE HEAD CIRCUMFERENTIAL AND MERIDIONAL WELD MAP
REV: 0	FIG. NO. 1-RV-006
BY: JRP APP: <i>ag</i>	DATE: 8-24-83 DATE: 8/83
PROJECT: PERRY UNIT 1	CLASS 1
NOT TO SCALE	



CBI REF. NO.
73 CIOB&14
DWG. NO. 13 REV. 6
87 REV. 5
93 REV. 2

- NII - CORE DIFFERENTIAL PRESSURE NOZZLE
- NIS - DRAIN NOZZLE
- NIB - LIQUID CONTROL
- KA - VESSEL TO NOZZLE WELD
- KB - NOZZLE TO SAFE END WELD

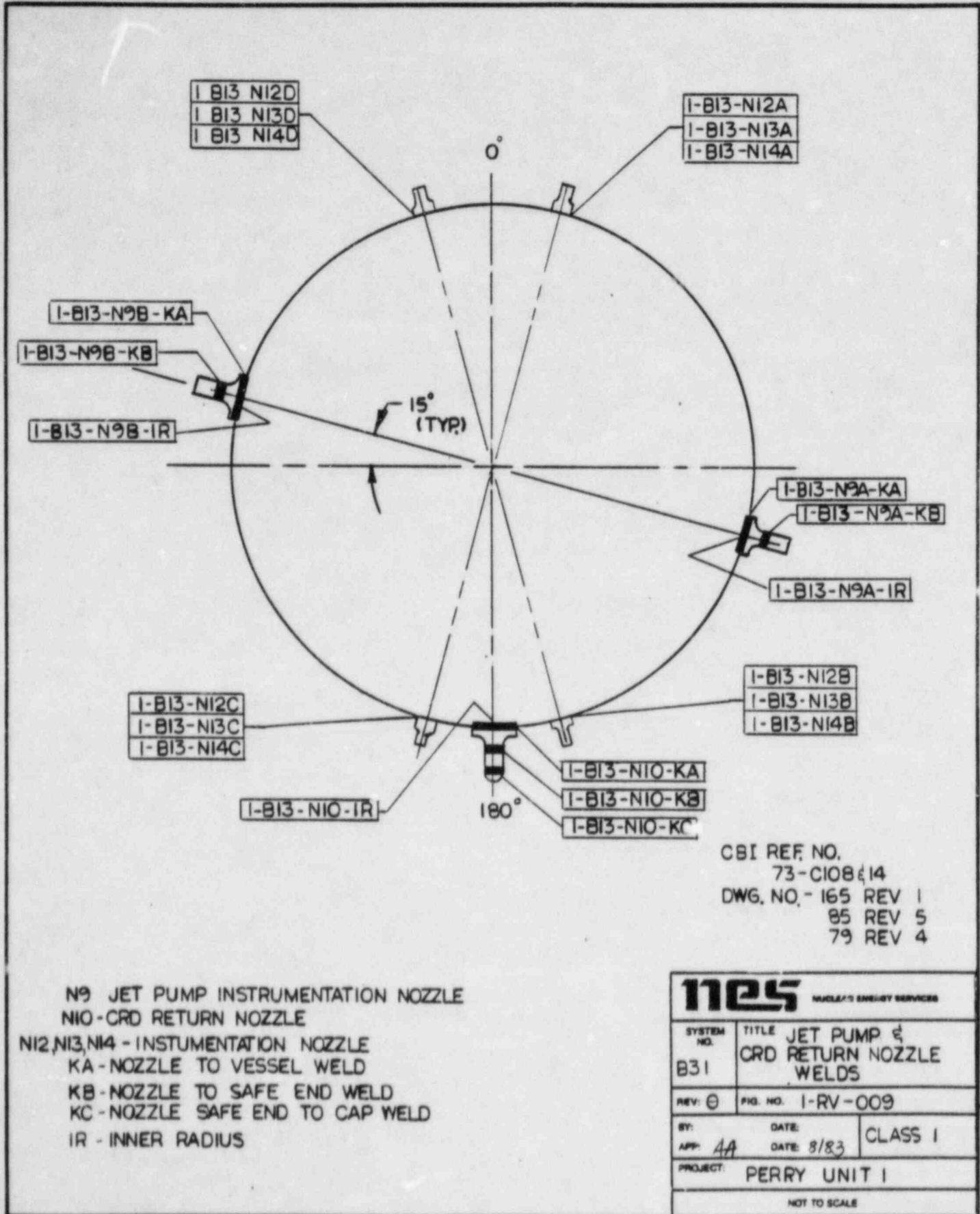
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE BOTTOM HEAD WELD MAP
REV: 0	FIG. NO. 1-RV-007
BY: JRP APP: AA	DATE: 4-12-83 DATE: 8/83
CLASS 1	
PROJECT: PERRY UNIT 1	
NOT TO SCALE	



N3 - MAIN STEAM NOZZLE
 N16 - VIBRATION NOZZLE
 KA - NOZZLE TO VESSEL WELD
 KB - NOZZLE TO SAFE END WELD
 IR - INNER RADIUS

CBI REF. NO.
 73-C108
 DWG. NO. 165 REV. 1
 58 REV. 2
 98 REV. 5

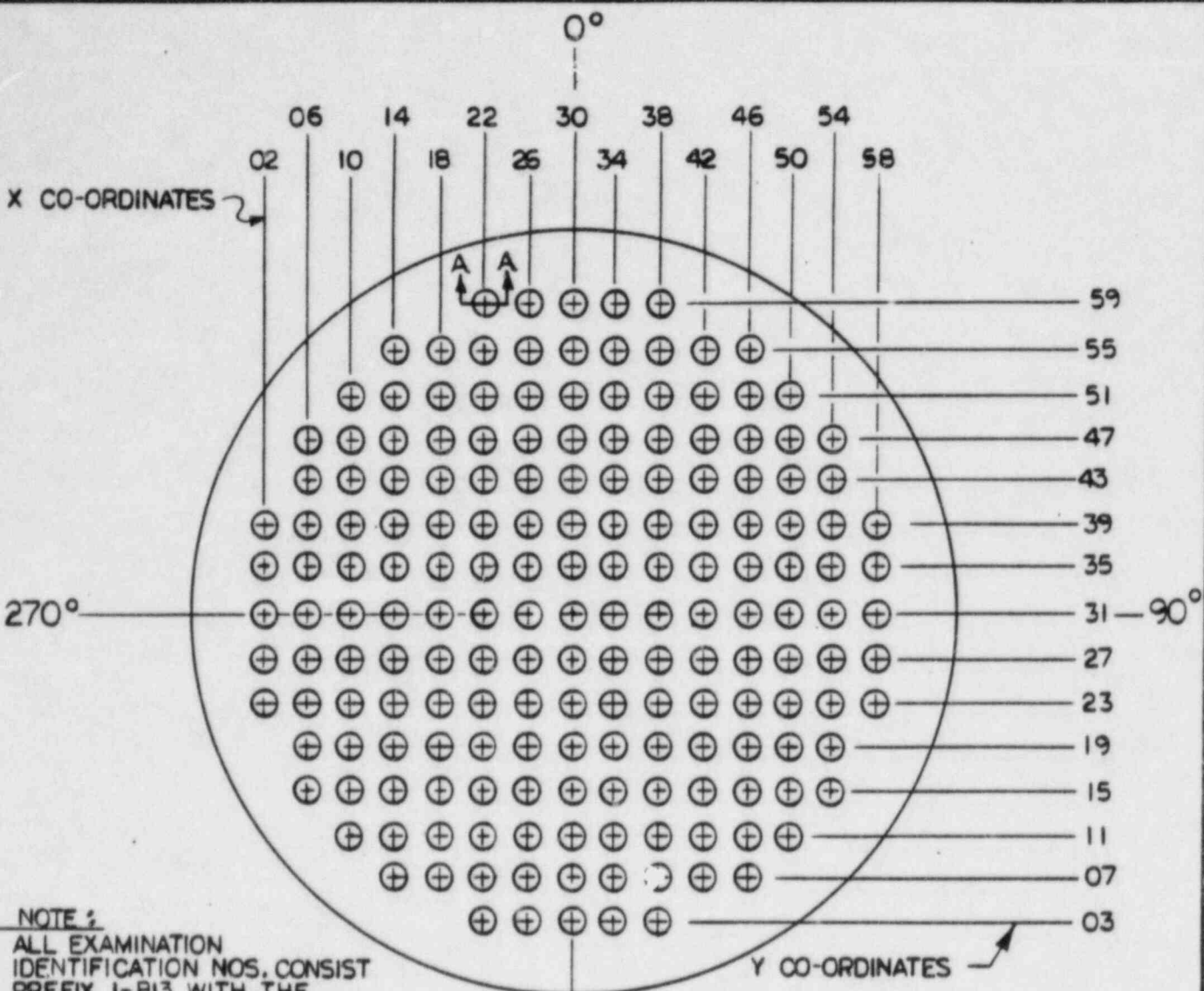
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO.	TITLE MAIN STEAM & VIBRATION NOZZLE WELDS
REV: 0	FIG. NO. 1-RV-008
BY: JRP APP: AA	DATE: 8-2-93 DATE: 8/83
PROJECT: PERRY - UNIT 1	CLASS 1
NOT TO SCALE	



CBI REF. NO.
73-CIOB&14
DWG. NO. - 165 REV 1
85 REV 5
79 REV 4

N9 JET PUMP INSTRUMENTATION NOZZLE
NIO-CRD RETURN NOZZLE
NI2, NI3, NI4 - INSTRUMENTATION NOZZLE
KA - NOZZLE TO VESSEL WELD
KB - NOZZLE TO SAFE END WELD
KC - NOZZLE SAFE END TO CAP WELD
IR - INNER RADIUS

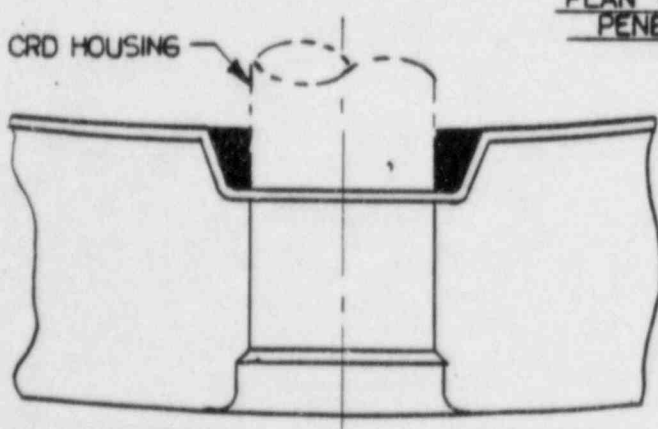
NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B31	TITLE JET PUMP & CRD RETURN NOZZLE WELDS
REV: 0	FIG. NO. I-RV-009
BY: APP: AA	DATE: DATE: 8/83
CLASS I	
PROJECT: PERRY UNIT I	
NOT TO SCALE	



NOTE 1:
ALL EXAMINATION IDENTIFICATION NOS. CONSIST PREFIX I-B13 WITH THE X-Y CO-ORDINATE DESIGNATIONS.

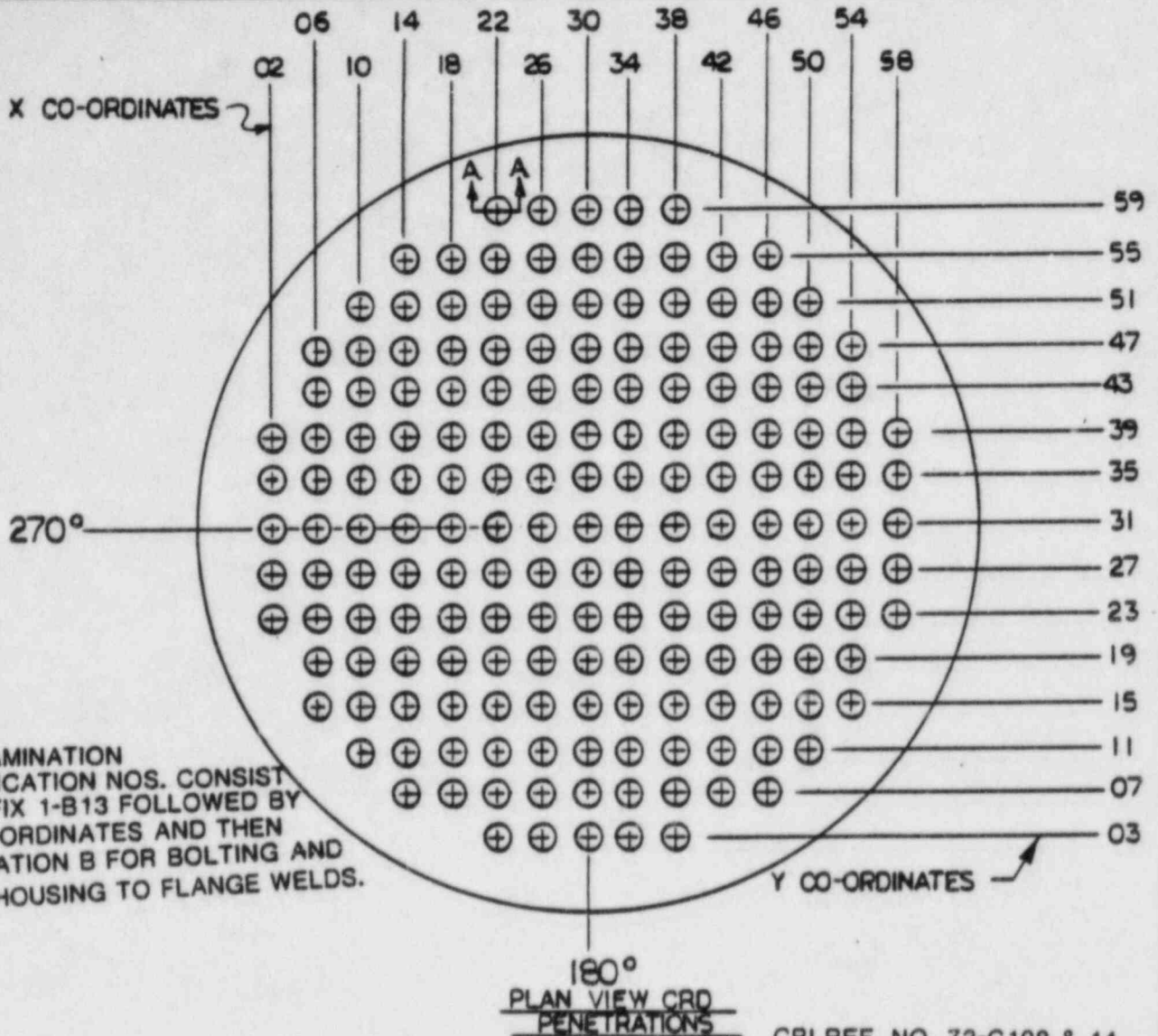
180°
PLAN VIEW CRD PENETRATIONS

CBI REF. NO. -
73-C108 & 14
DWG NO. 14 REV. 3
15 REV. 3

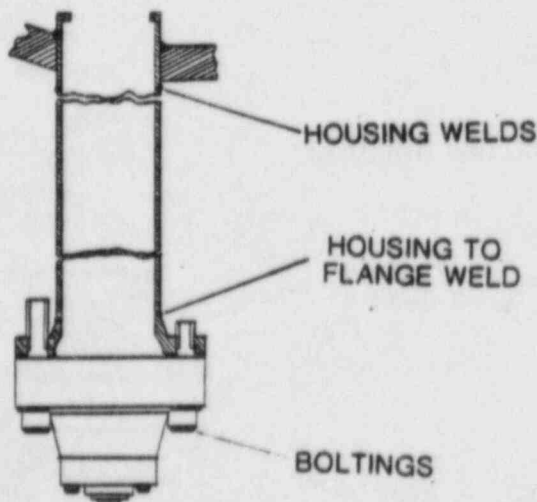


SECTION A-A
CRD PENETRATION THRU BOTTOM HEAD

nes NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE CRD PARTIAL PENETRATION WELDS
REV: 0	FIG. NO. I-RV-010
BY: APP: AA	DATE: 8/83
PROJECT: PERRY UNIT I	CLASS I
NOT TO SCALE	

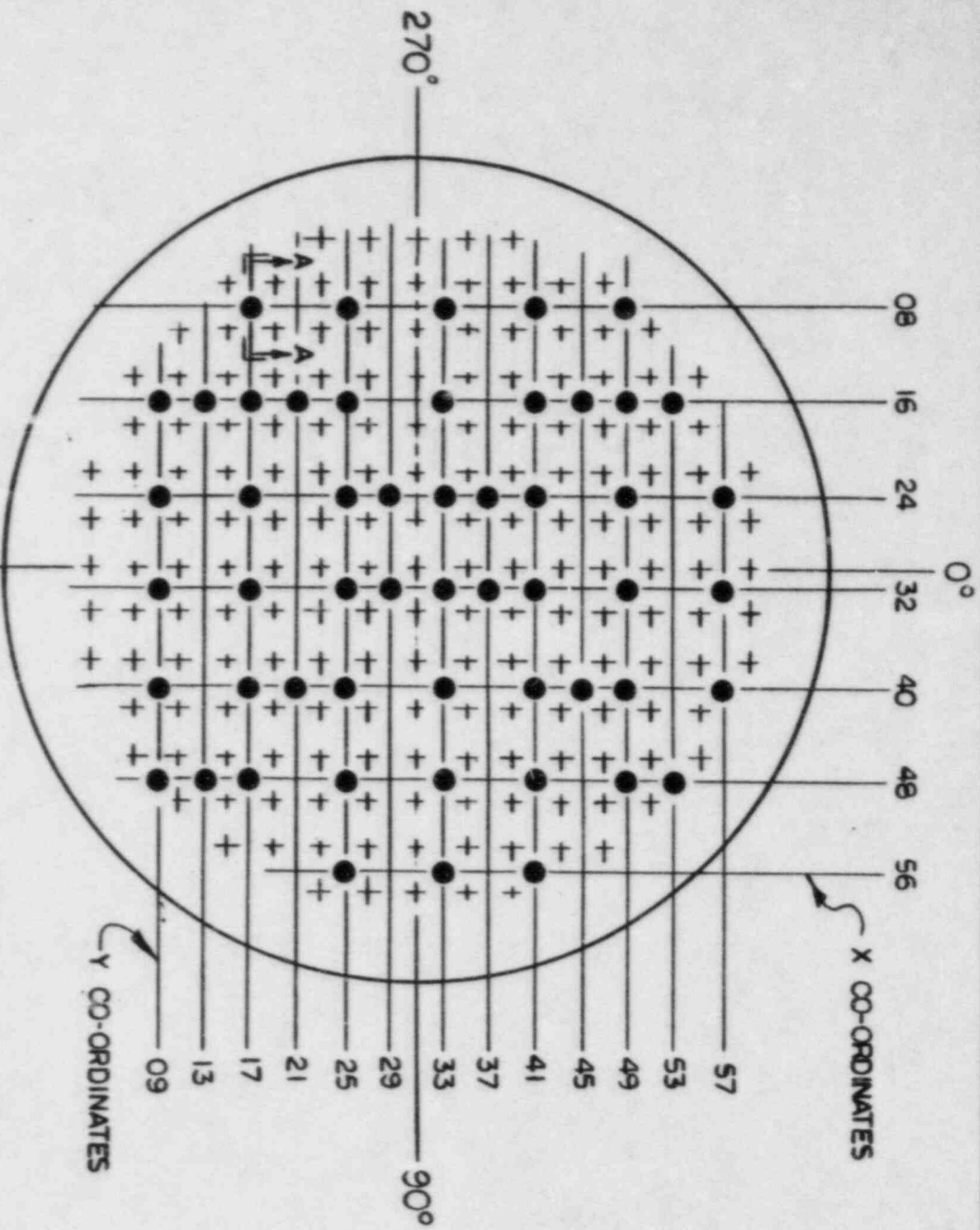


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 922D124

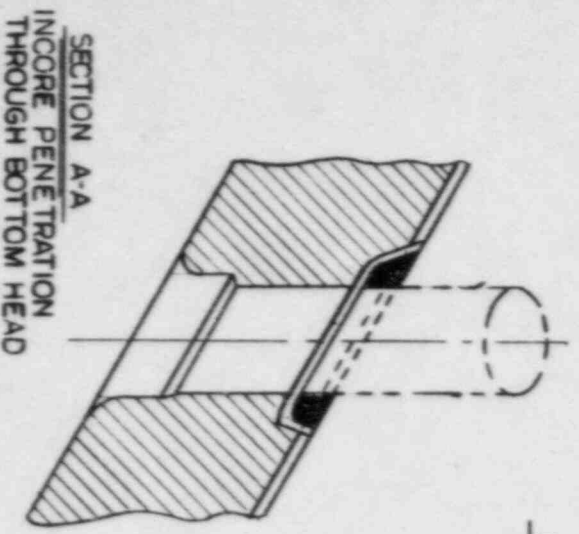


VIEW-A-A

NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE CRD MECHANISM HOUSING WELDS AND FLANGE BOLTING
REV: 0	FIG. NO. 1-RV-011
BY: PSB APP: JA	DATE: 6-17-83 DATE: 8/83
CLASS 1	
PROJECT: PERRY - UNIT 1	
NOT TO SCALE	




PLAN VIEW INCORE
PENETRATION

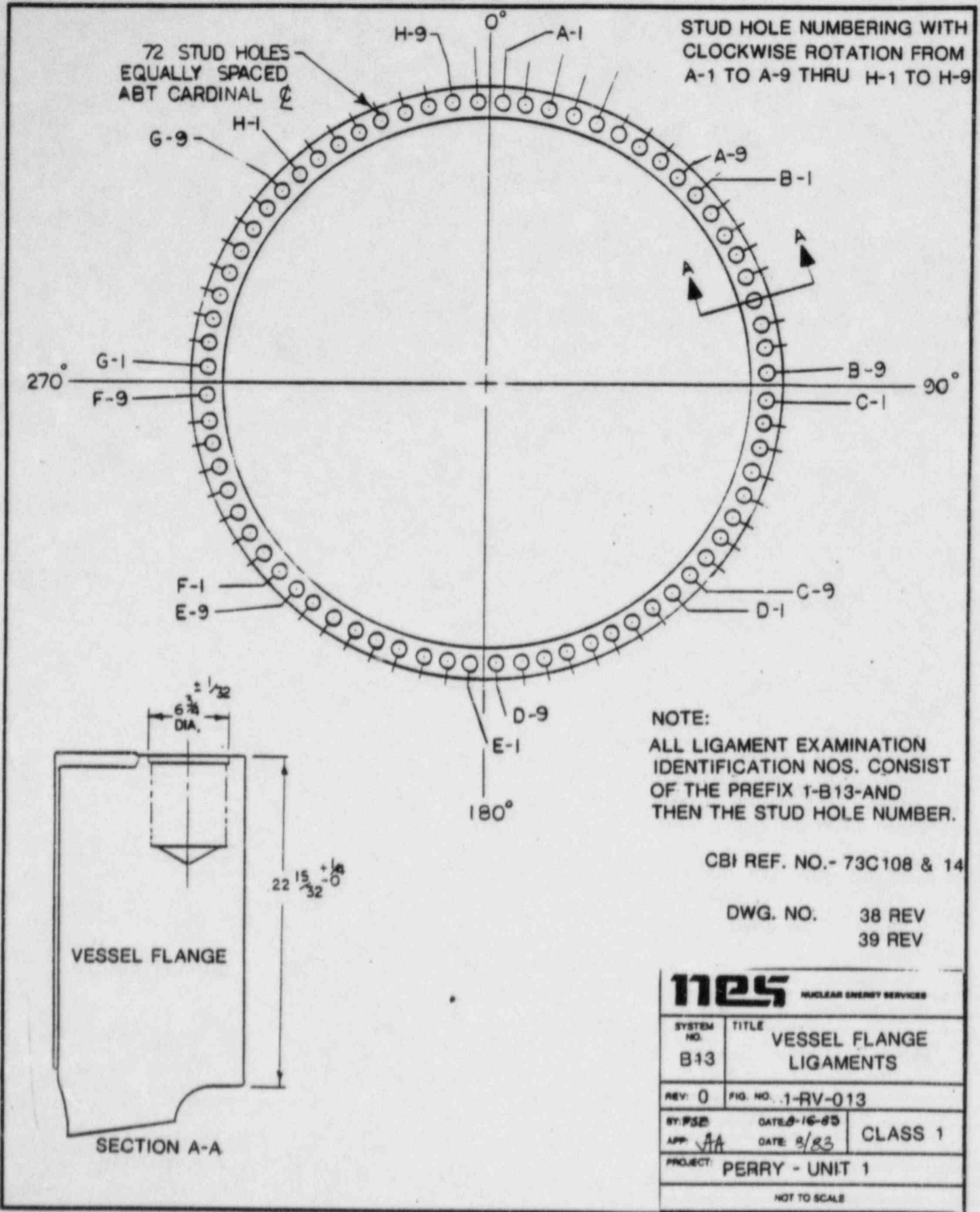


SECTION A-A
INCORE PENETRATION
THROUGH BOTTOM HEAD

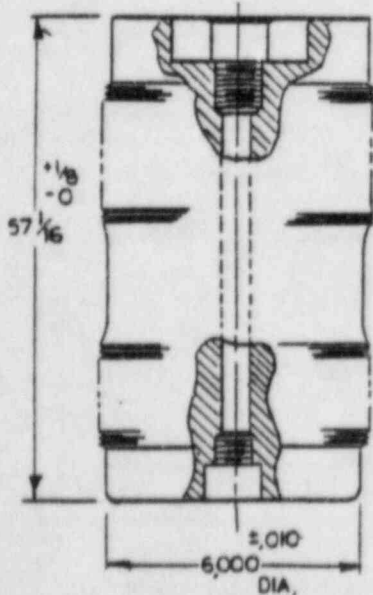
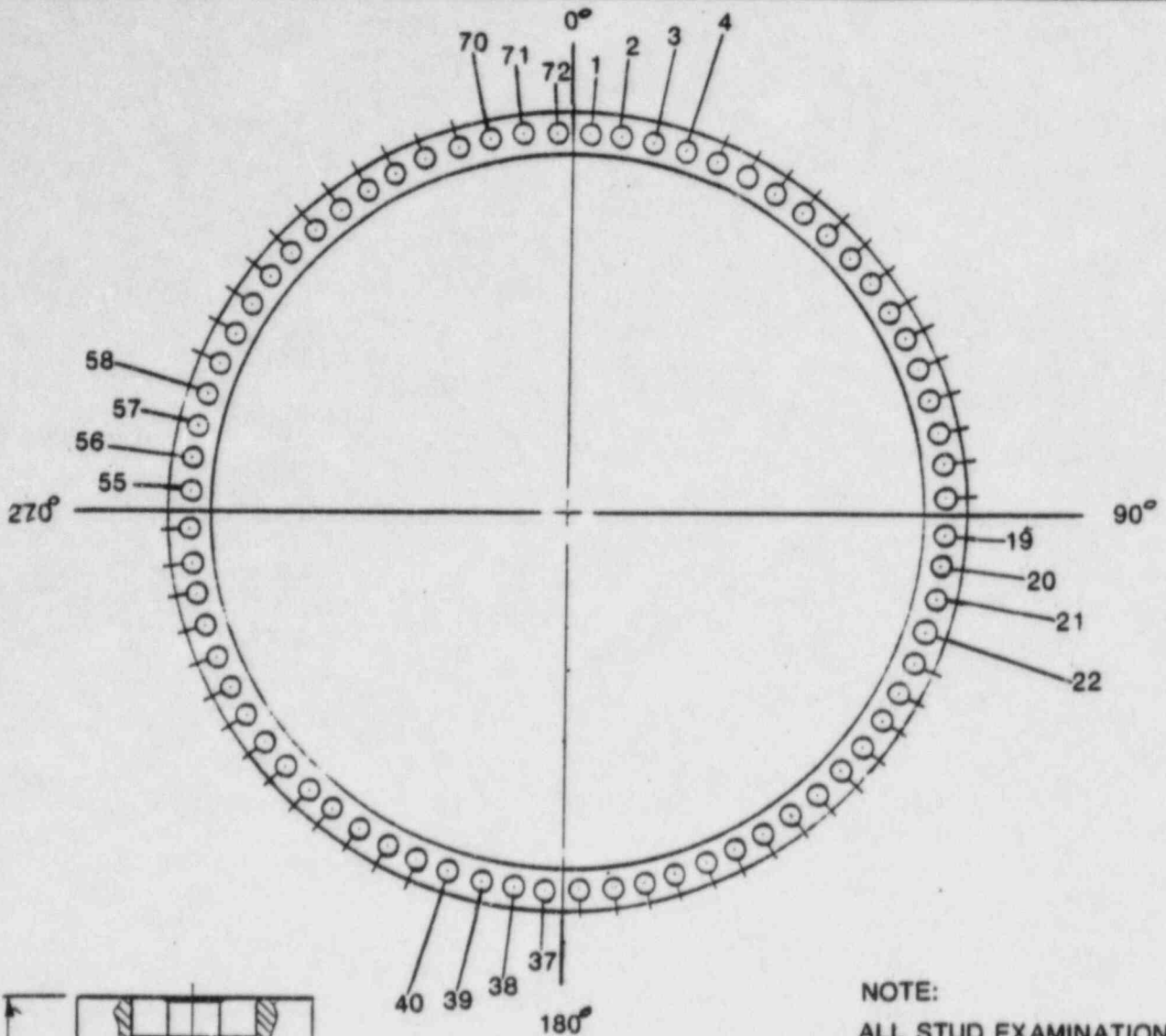
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I-B13 WITH THE X-Y CO-ORDINATE
DESIGNATION.

CBI REF. NO.
73 C108 & 14
DWG. NO. 14 REV 3
16 REV 3

 <small>NUCLEAR ENERGY SERVICES</small>		TITLE BOTTOM HEAD	
		INCORE PARTIAL PENETRATIONS	
SYSTEM NO. B13	REV. 1	FIG. NO. I-RV-012	CLASS 1
DR. MK	DATE 6/18/84	DATE 5/84	
APP. JHA	DATE 5/84	PROJECT PERRY - UNIT 1	
NOT TO SCALE			



NES NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE VESSEL FLANGE LIGAMENTS
REV: 0	FIG. NO. .1-RV-013
BY: PSE APP: AA	DATE: 6-16-83 DATE: 8/83
CLASS 1	
PROJECT: PERRY - UNIT 1	
NOT TO SCALE	



SECTION THRU STUD

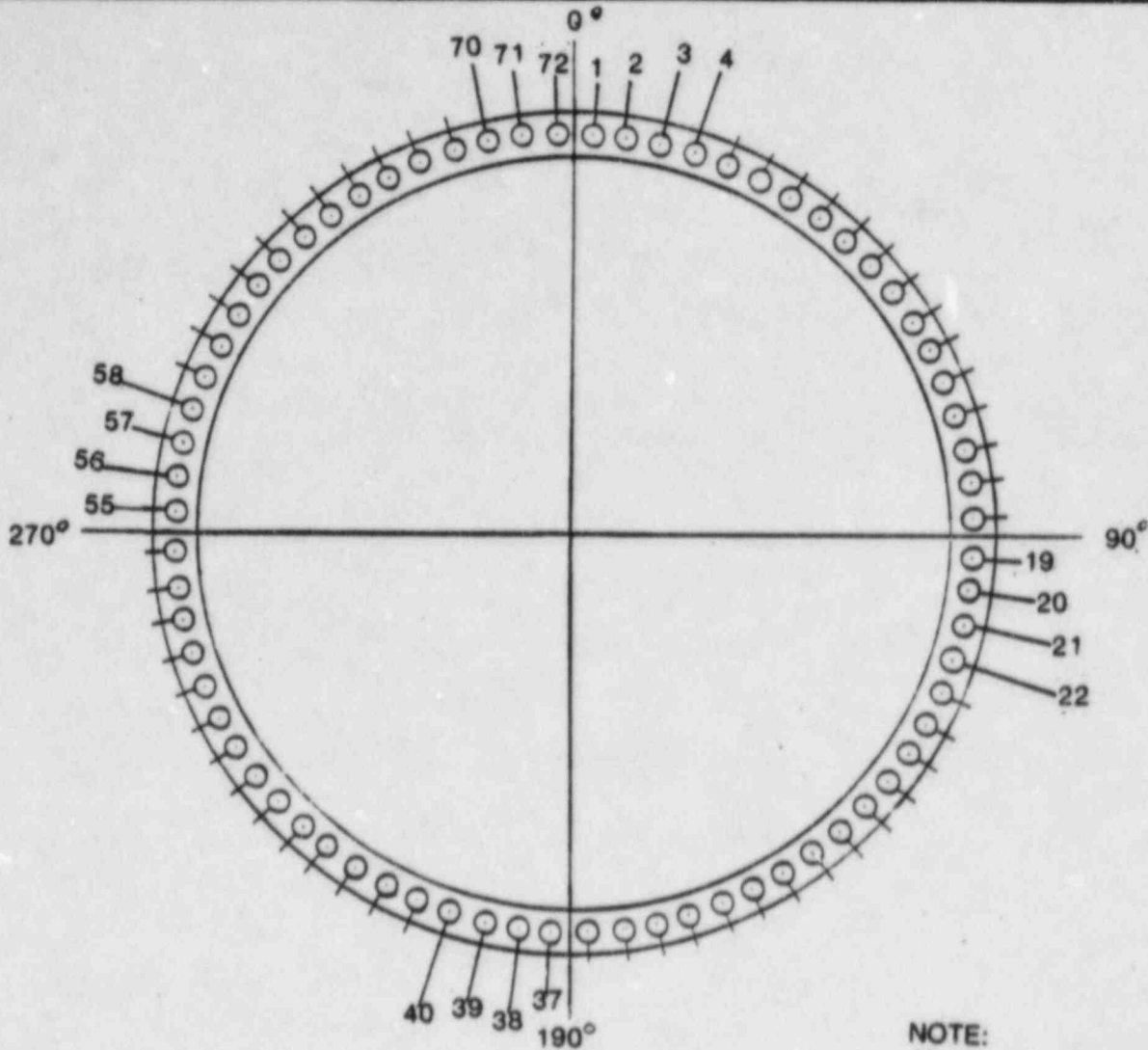
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CBI REF. NO. 73C108 & 14

DWG. NO. 38 REV.
39 REV.

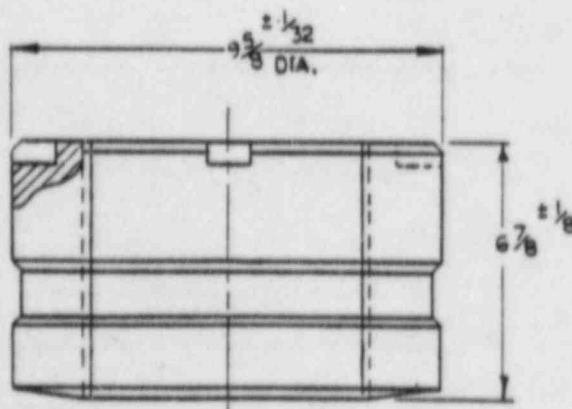
nes NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE CLOSURE HEAD STUDS
REV: 0	FIG. NO. 1-RV-014
BY: PSB APP: AA	DATE: 8-16-83 DATE: 8/83
PROJECT: PERRY - UNIT 1	CLASS 1
NOT TO SCALE	



NOTE:
ALL NUTS EXAMINATION
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PREFIX 1-B13-39-5

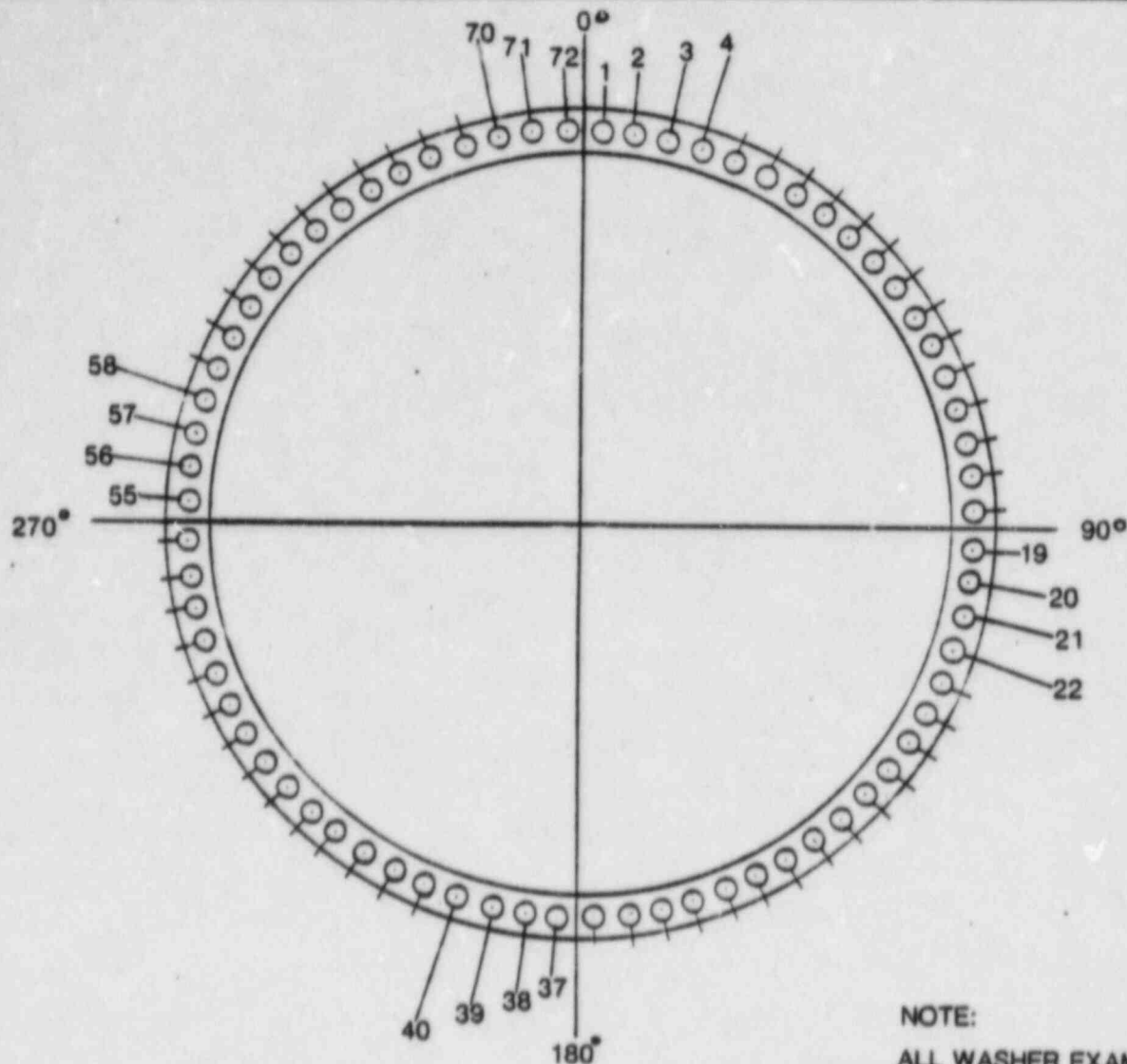
CBI REF. NO. 73C:108 & 14

DWG. NO. 38 REV.
39 REV.



STUD NUT

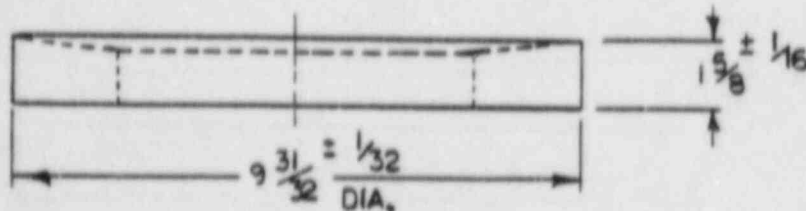
nes NUCLEAR ENERGY SERVICES	
SYSTEM NO. B13	TITLE CLOSURE HEAD NUTS
REV: 0	FIG. NO. 1-RV-015
BY: PSB APP: AA	DATE: 8-16-80 DATE: 8/83
PROJECT: PERRY - UNIT 1	CLASS 1
NOT TO SCALE	



NOTE:
ALL WASHER EXAMINATION
NOS. CONSIST OF THE
PREFIX 1-B13-39-6

CBI REF. NO. 73C108 & 14

DWG. NO. 38 REV.
39 REV.



SPHERICAL WASHER

SYSTEM NO. B13	TITLE CLOSURE HEAD WASHERS	
REV: 0	FIG. NO. 1-RV-016	
BY: RSB APP: VTA	DATE: 8-16-85 DATE: 8/83	CLASS 1
PROJECT: PERRY - UNIT 1		
NOT TO SCALE		

PROGRAM PLAN AND SCHEDULE

System: Reactor Pressure Vessel
 Document No. 80A4421
 Preservice Inspection

5532-PERRY

By: MK Date: 6/84
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
VESSEL SHELL WELDS Ref. Dwg. No: I-RV-002							
I-B13-AA	Lower Head to No. 1 Shell Ring Circumferential Seam	80A0191	PY-123-I-RPV	B-A B1.11	UT	I	
			PY-124-I-RPV				
I-B13-BA	No. 1 Shell Ring Longitudinal Seam @ 17° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	
I-B13-BB	No. 1 Shell Ring Longitudinal Seam @ 137° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	
I-B13-BC	No. 1 Shell Ring Longitudinal Seam @ 257° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	
I-B13-AB	No. 1 Shell Ring to No. 2 Shell Ring Circumferential Seam	80A0208	PY-124-I-RPV	B-A B1.11	UT	I	
I-B13-BD	No. 2 Shell Ring Longitudinal Seam @ 40° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	
I-B13-BE	No. 2 Shell Ring Longitudinal Seam @ 160° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	
I-B13-BF	No. 2 Shell Ring Longitudinal Seam @ 280° Azimuth	80A0208	PY-124-I-RPV	B-A B1.12	UT	I	



System: Reactor Pressure Vessel
 Document No. 80A4421
 Preservice Inspection

PROGRAM PLAN AND SCHEDULE

5532-PERRY

By: MK Date: 6/84
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VESSEL SHELL WELDS							
Ref. Dwg. No: 1-RV-002							
1-B13-AC	No. 2 Shell Ring to No. 3 Shell Ring Circumferential Seam	80A0208	PY-124-1-RPV	B-A B1.11	UT	I	
1-B13-BG	No. 3 Shell Ring Longitudinal Seam @ 79° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	
1-B13-BJ	No. 3 Shell Ring Longitudinal Seam @ 199° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	
1-B13-BK	No. 3 Shell Ring Longitudinal Seam @ 319° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	
1-B13-AD	No. 3 Shell Ring to No. 4 Shell Ring Circumferential Seam	80A0208	PY-124-1-RPV	B-A B1.11	UT	I	
1-B13-BN	No. 4 Shell Ring Longitudinal Seam @ 48° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	
1-B13-BP	No. 4 Shell Ring Longitudinal Seam @ 163° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	
1-B13-BR	No. 4 Shell Ring Longitudinal Seam @ 288° Azimuth	80A0208	PY-124-1-RPV	B-A B1.12	UT	I	



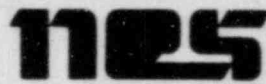
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
I-B13-AE	VESSEL SHELL WELDS Ref. Dwg. No: 1-RV-002 No. 4 Shell Ring to Shell Flange Circumferential Seam	80A0189	PY-124-1-RPV	B-A B1.11	UT	I	



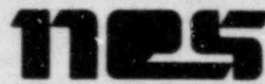
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: 1-RV-003							
1-B13-N1A-AA	Recirculation Outlet Nozzle N1A to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N1A-1R	Recirculation Outlet Nozzle N1A Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N1A-KB	Recirculation Outlet Nozzle N1A to Safe-end	80A0211	PY-SE-BI-5	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N1B-KA	Recirculation Outlet Nozzle N1B to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N1B-1R	Recirculation Outlet Nozzle N1B Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N1B-KB	Recirculation Outlet Nozzle N1B to Safe-end	80A0211	PY-SE-BI-5	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N2A-KA	Recirculation Inlet Nozzle N2A to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N2A-1R	Recirculation Inlet Nozzle N2A Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	



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RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: I-RV-003							
I-B13-N2A-KB	Recirculation Inlet Nozzle N2A to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
I-B13-N2B-KA	Recirculation Inlet Nozzle N2B to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
I-B13-N2B-1R	Recirculation Inlet Nozzle N2B Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
I-B13-N2B-KB	Recirculation Inlet Nozzle N2B to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
I-B13-N2C-KA	Recirculation Inlet Nozzle N2C to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
I-B13-N2C-1R	Recirculation Inlet Nozzle N2C Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			



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RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: I-RV-003							
1-B13-N2C-KB	Recirculation Inlet Nozzle N2C to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2D-KA	Recirculation Inlet Nozzle N2D to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2D-1R	Recirculation Inlet Nozzle N2D Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N2D-KB	Recirculation Inlet Nozzle N2D to Safe-end	80A0211	PY-SE-BI-RPV	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2E-KA	Recirculation Inlet Nozzle N2E to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2E-1R	Recirculation Inlet Nozzle N2E Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO	REMARKS
RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: 1-RV-003							
1-B13-N2E-KB	Recirculation Inlet Nozzle N2E to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2F-KA	Recirculation Inlet Nozzle N2F to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2F-1R	Recirculation Inlet Nozzle N2F Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N2F-KB	Recirculation Inlet Nozzle N2F to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2G-KA	Recirculation Inlet Nozzle N2G to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2G-1R	Recirculation Inlet Nozzle N2G Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			

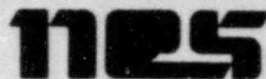


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RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: 1-RV-003							
1-B13-N2G-KB	Recirculation Inlet Nozzle N2G to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2H-KA	Recirculation Inlet Nozzle N2H to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2H-IR	Recirculation Inlet Nozzle N2H Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N2H-KB	Recirculation Inlet Nozzle N2H to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N2J-KA	Recirculation Inlet Nozzle N2J to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N2J-IR	Recirculation Inlet Nozzle N2J Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			



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RECIRCULATION NOZZLE WELDS							
Ref. Dwg. No: I-RV-003							
1-B31-N2J-KB	Recirculation Inlet Nozzle N2J to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B31-N2K-KA	Recirculation Inlet Nozzle N2K to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B31-N2K-1R	Recirculation Inlet Nozzle N2K Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N2K-KB	Recirculation Inlet Nozzle N2K to Safe-end	80A0211	PY-SE-BI-4	B-F	UT	I	
		80A0183	N/A	B5.10	PT		



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FEEDWATER NOZZLE WELDS							
Ref. Dwg. No: 1-RV-004							
1-B13-N4A-KA	Feedwater Nozzle N4A to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N4A-1R	Feedwater Nozzle N4A Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4A-KB	Feedwater Nozzle N4A to Safe-end	80A0211	PY-SE-BI-3	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		
1-B13-N4B-KA	Feedwater Nozzle N4B to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N4B-1R	Feedwater Nozzle N4B Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4B-KB	Feedwater Nozzle N4B to Safe-end	80A0211	PY-SE-BI-3	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		

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FEEDWATER NOZZLE WELDS Ref. Dwg. No: 1-RV-004							
1-B13-N4C-KA	Feedwater Nozzle N4C to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N4C-1R	Feedwater Nozzle N4C Inner Radius	80A0190	PY-125-1-RPV	B-D B3.100	UT	I	
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4C-KB	Feedwater Nozzle N4C to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N4D-KA	Feedwater Nozzle N4D to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N4D-1R	Feedwater Nozzle N4D Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4D-KB	Feedwater Nozzle N4D to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		

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FEEDWATER NOZZLE WELDS Ref. Dwg. No: I-RV-004							
1-B13-N4E-KA	Feedwater Nozzle N4E to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N4E-1R	Feedwater Nozzle N4E Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4E-KB	Feedwater Nozzle N4E to Safe-end	80A0211	PY-SE-BI-3	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		
1-B13-N4F-KA	Feedwater Nozzle N4F to Vessel	80A0209	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N4F-1R	Feedwater Nozzle N4F Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
		80A0183	N/A	N/A	PT		Reg. Guide 0619
1-B13-N4F-KB	Feedwater Nozzle N4F to Safe-end	80A0211	PY-SE-BI-3	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		



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CORE SPRAY/RHR NOZZLE							
Ref. Dwg. No: I-RV-005							
1-B13-N5A-KA	Core Spray Nozzle N5A to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N5A-1R	Core Spray Nozzle N5A Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N5A-KB	Core Spray Nozzle N5A to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N5A-KC	Core Spray Nozzle N5A Safe-end to Safe-end Extension	80A0211	PY-SE-BI-3	B-J B9.11	UT	I	
		80A0183	N/A		PT		
1-B13-N5B-KA	Core Spray Nozzle N5B to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N5B-1R	Core Spray Nozzle N5B Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N5B-KB	Core Spray Nozzle N5B to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N5B-KC	Core Spray Nozzle N5B Safe-end to Safe-end Extension	80A0211	PY-SE-BI-3	B-J B9.11	UT	I	
		80A0183	N/A		PT		



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CORE SPRAY/RHR NOZZLE							
Ref. Dwg. No: 1-RV-005							
1-B13-N6A-KA	RHR Nozzle N6A to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N6A-1R	RHR Nozzle N6A Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N6A-KB	RHR Nozzle N6A to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N6A-KC	RHR Nozzle N6A Safe-end to Safe-end Extension	80A0211	PY-SE-BI-3	B-J B9.11	UT	I	
		80A0183	N/A		PT		
1-B13-N6B-KA	RHR Nozzle N6B to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N6B-1R	RHR Nozzle N6B Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N6B-KB	RHR Nozzle N6B to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N6B-KC	RHR Nozzle N6B Safe-end to Safe-end Extension	80A0211	PY-SE-BI-3	B-J B9.11	UT	I	
		80A0183	N/A		PT		

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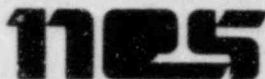
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CORE SPRAY/RHR NOZZLE Ref. Dwg. No: I-RV-005							
1-B13-N6C-KA	RHR Nozzle N6C to Vessel	80A0209	PY-124-1-RPV	B-D B3.90	UT	I	
1-B13-N6C-1R	RHR Nozzle N6C Inner Radius	80A0190	PY-124-1-RPV	B-D B3.100	UT	I	
1-B13-N6C-KB	RHR Nozzle N6C to Safe-end	80A0211	PY-SE-BI-3	B-F B5.10	UT	I	
		80A0183	N/A		PT		
1-B13-N6C-KC	RHR Nozzle N6C Safe-end to Safe-end Extension	80A0211	PY-SE-BI-3	B-J B9.11	UT	I	
		80A0183	N/A		PT		



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CLOSURE HEAD WELDS							
Ref. Dwg. No: 1-RV-006							
1-B13-AG	Top Head to Top Head Flange	80A0192	PY-128-1-RPV	B-A B1.40	UT	I	
1-B13-AH	Top Head Dollar Plate to Side Plates	80A0192	PY-127-1-RPV PY-128-1-RPV	B-A B1.21	UT	I	
1-B13-DJ	Top Head Meridional Weld @ 75 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	
1-B13-DK	Top Head Meridional Weld @ 135 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	
1-B13-DM	Top Head Meridional Weld @ 195 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	
1-B13-DN	Top Head Meridional Weld @ 255 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	
1-B13-DP	Top Head Meridional Weld @ 315 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	
1-B13-DR	Top Head Meridional Weld @ 15 Azimuth	80A0192	PY-128-1-RPV	B-A B1.22	UT	I	



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CLOSURE HEAD WELDS Ref. Dwg. No: I-RV-006							
1-B13-N7-KA	Top Head to N7 Head Spare Nozzle	80A0192	PY-127-1-RPV	B-D B3.90	UT	I	
1-B13-N7-1R	N7 Head Spare Nozzle Inner Radius	80A0192	PY-127-1-RPV	B-D B3.100	UT	I	
1-B13-N7-B	N7 Head Spare Nozzle to Flange Bolting (12 Pieces)	80A0184	N/A	B-G-2 B7.50	VT-1	I	
1-B13-N8-KA	Top Head to N8 Head Spray Nozzle	80A0192	PY-127-1-RPV	B-D B3.90	UT	I	
1-B13-N8-1R	N8 Head Spray Nozzle Inner Radius	80A0192	PY-127-1-RPV	B-D B3.100	UT	I	
1-B13-N8-B	N8 Head Spray Nozzle to Flange Bolting (12 Pieces)	80A0184	N/A	B-G-2 B7.50	VT-1	I	

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BOTTOM HEAD WELDS							
Ref. Dwg. No: 1-RV-007							
1-B13-DE	Bottom Head Side Plates Weld, 270° Side	80A0191	PY-123-1-RPV	B-A B1.22	UT	I	
1-B13-DG	Bottom Center Plate to Side Plates, 270° Side	80A0191	PY-123-1-RPV	B-A B1.22	UT	I	
1-B13-DF	Bottom Head Side Plates Weld, 90° Side	80A0191	PY-123-1-RPV	B-A B1.22	UT	I	
1-B13-DH	Bottom Center Plate to Side Plates, 90° Side	80A0191	PY-123-1-RPV	B-A B1.22	UT	I	
1-B13-CG	Bottom Head to Skirt Extension	80A0183	N/A	B-H B8.10	PT	I	
1-B13-N15 -KA	Bottom Head to N15 Drain Nozzle	80A0191	PY-123-1-RPV	B-D B3.90	UT	I	
1-B13-N15 -IR	N15 Drain Nozzle Inner Radius	80A0190	PY-123-1-RPV	B-D B3.100	UT	I	
1-B13-N11 -KB	N11 Differential Pressure Nozzle to Safe-end	80A0195	PY-SE-BI-6	B-F B5.10	UT	I	
		80A0183	N/A		PT		

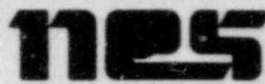


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BOTTOM HEAD WELDS							
Ref. Dwg. No: 1-RV-007							
1-B13-N18 -KB	N18 Liquid Control Nozzle to Safe-end	80A0195	PY-SE-BI-6	B-F	UT	I	
		80A0183	N/A	B5.10	PT		



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
MAIN STEAM NOZZLES							
Ref. Dwg. No: I-RV-008							
1-B13-N3A-KA	Main Steam Nozzle N3A to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N3A-1R	Main Steam Nozzle N3A Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N3A-KB	Main Steam Nozzle N3A to Safe-end	80A0195	PY-SE-CS-2	B-F	UT	I	
		80A0183	N/A		PT		
1-B13-N3B-KA	Main Steam Nozzle N3B to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N3B-1R	Main Steam Nozzle N3B Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N3B-KB	Main Steam Nozzle N3B to Safe-end	80A0195	PY-SE-CS-2	B-F	UT	I	
		80A0183	N/A		PT		
1-B13-N3C-KA	Main Steam Nozzle N3C to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N3C-1R	Main Steam Nozzle N3C Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			



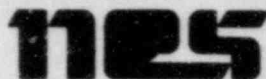
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MAIN STEAM & VIBRATION NOZZLE							
Ref. Dwg. No: 1-RV-008							
1-B13-N3C-KB	Main Steam Nozzle N3C to Safe-end	80A0195	PY-SE-CS-2	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		
1-B13-N3D-KA	Main Steam Nozzle N3D to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	
				B3.90			
1-B13-N3D-1R	Main Steam Nozzle N3D Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			
1-B13-N3D-KB	Main Steam Nozzle N3D to Safe-end	80A0195	PY-SE-CS-2	B-F	UT	I	
				B5.10			
		80A0183	N/A		PT		
1-B13-	Vibration Nozzle N16 to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	
				B3.90	-		
1-B13-N16-1R	Vibration Nozzle N16 Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	
				B3.100			



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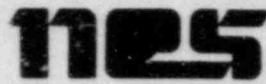
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JET PUMP & CRD RETURN NOZZLE							
Ref. Dwg. No: 1-RV-009							
1-B13-N9A-KA	Jet Pump Nozzle N9A to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	B3.90
1-B13-N9A-1R	Jet Pump Nozzle N9A Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	B3.100
1-B13-N9A-KB	Jet Pump Nozzle N9A to Safe-end	80A0195	PY-SE-BI-1	B-F	UT	I	B5.10
		80A0183	N/A		PT		
1-B13-N9B-KA	Jet Pump Nozzle N9B to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	B3.90
1-B13-N9B-1R	Jet Pump Nozzle N9B Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	B3.100
1-B13-N9B-KB	Jet Pump Nozzle N9B to Safe-end	80A0195	PY-SE-BI-1	B-F	UT	I	B5.10
		80A0183	N/A		PT		
1-B13-N10-KA	CRD Return Nozzle N10 to Vessel	80A0191	PY-124-1-RPV	B-D	UT	I	B3.90
1-B13-N10-1R	CRD Return Nozzle N10 Inner Radius	80A0190	PY-124-1-RPV	B-D	UT	I	B3.100

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
JET PUMP & CRD RETURN NOZZLE							
Ref. Dwg. No: I-RV-009							
1-B13-N10-KB	CRD Return Nozzle N10 to Safe-end	80A0195	PY-SE-CS-1	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N10-KC	CRD Return Nozzle N10 Safe-end to Cap	80A0195	PY-SE-CS-1	B-F	UT	I	
		80A0183	N/A	B5.10	PT		
1-B13-N12A	Instrumentation Nozzle N12A	80A0184	N/A	B-E	VT-2	I	
				B4.13			
1-B13-N13A	Instrumentation Nozzle N13A	80A0184	N/A	B-E	VT-2	I	
				B4.13			
1-B13-N14A	Instrumentation Nozzle N14A	80A0184	N/A	B-E	VT-2	I	
				B4.13			
1-B13-N12B	Instrumentation Nozzle N12B	80A0184	N/A	B-E	VT-2	I	
				B4.13			
1-B13-N13B	Instrumentation Nozzle N13B	80A0184	N/A	B-E	VT-2	I	
				B4.13			
1-B13-N14B	Instrumentation Nozzle N14B	80A0184	N/A	B-E	VT-2	I	
				B4.13			



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JET PUMP & CRD RETURN NOZZLE							
Ref. Dwg. No: I-RV-009							
1-B13-NI2C	Instrumentation Nozzle NI2C	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-NI3C	Instrumentation Nozzle NI3C	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-NI4C	Instrumentation Nozzle NI4C	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-NI2D	Instrumentation Nozzle NI2D	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-NI3D	Instrumentation Nozzle NI3D	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-NI4D	Instrumentation Nozzle NI4D	80A0184	N/A	B-E B4.13	VT-2	I	



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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-010							
1-B13-58-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-58-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-58-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-58-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-58-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: I-RV-010							
1-B13-54-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-54-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



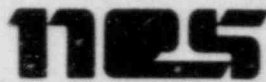
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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-010							
1-B13-50-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B31-50-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B31-50-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-50-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



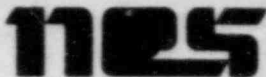
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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-50-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



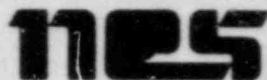
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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: I-RV-010							
1-B13-46-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B31-46-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-46-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-42-55	CRD Nozzle	80A0184	N/A	B-E	VT-2		B4.12
1-B13-42-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-42-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-42-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			



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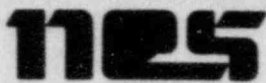
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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-42-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-42-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-42-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-03	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12

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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: I-RV-010							
1-B13-38-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-010							
1-B13-38-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-38-59	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-59	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-34-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-34-35	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-31	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-27	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-23	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-19	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-15	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-11	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-34-07	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	i	

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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-010							
1-B13-34-03	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-03	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-30-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



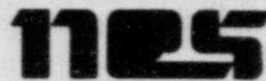
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-30-31	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-35	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-39	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-43	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-47	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-51	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-55	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-30-59	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	



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CRD PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-010							
1-B13-26-59	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: I-RV-010							
1-B13-26-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-26-03	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-03	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-22-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12

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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-22-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-22-59	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-55	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12

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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-18-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-18-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS Ref. Dwg. No. 1-RV-010							
1-B13-18-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-18-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-18-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-14-07	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-14-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-14-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-14-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-14-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: I-RV-010							
1-B13-14-27	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-31	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-35	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-39	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-43	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-47	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-51	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	
1-B13-14-55	CRD Nozzle	80A0184	N/A	B-E B4.12	VT-2	I	

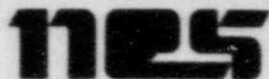
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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-10-51	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12
1-B13-10-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-10-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-10-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-10-11	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-06-15	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-06-19	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-06-23	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-06-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			
1-B13-06-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	I	
				B4.12			



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CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010							
1-B13-06-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-06-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-06-43	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-06-47	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-02-39	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-02-35	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-02-31	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12
1-B13-02-27	CRD Nozzle	80A0184	N/A	B-E	VT-2	1	B4.12



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
1-B13-02-23	CRD PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-010 CRD Nozzle	80A0184	N/A	B-E	VT-2 I	B4.12	

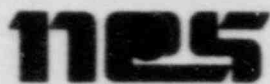


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CRDH BOLTING Ref. Dwg. No: 1-RV-011							
1-B13-58-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-58-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-58-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-58-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-58-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-54-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-54-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-50-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-50-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



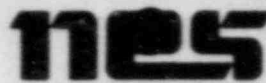
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-50-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



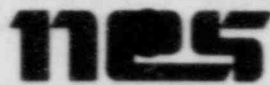
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-46-35-B	CRDH Flange Bolting	30A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-46-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-42-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-42-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-42-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-03-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Reg. Dwg. No: 1-RV-011						
1-B13-38-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10

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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING Ref. Dwg. No: 1-RV-011							
1-B13-38-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-38-59-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-59-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



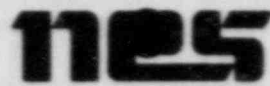
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-34-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-34-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-34-03-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-03-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-30-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-30-59-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-26-59-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Reg. Dwg. No: 1-RV-011							
1-B13-26-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-26-03-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-03-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Drawing No: I-RV-011							
1-B13-22-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-22-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-22-59-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No. 1-RV-011							
1-B13-18-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-18-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-18-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-07-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-14-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-14-55-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-10-51-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CRDH BOLTING Ref. Dwg. No: 1-RV-011						
1-B13-10-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-10-11-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-15-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-19-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-23-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRDH BOLTING							
Ref. Dwg. No: 1-RV-011							
1-B13-06-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-43-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-06-47-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-02-39-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-02-35-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-02-31-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10
1-B13-02-27-B	CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1	I	B7.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
1-B13-06-23-B	CRDH BOLTING Ref. Dwg. No: 1-RV-011 CRDH Flange Bolting	80A0184	N/A	B-G-2	VT-1 B7.10	I	



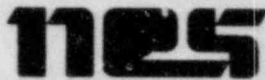
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CRD HOUSING WELDS Ref. Dwg. No: 1-RV-011							
1-B13-02-39-W	CRD Housing #02-39 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-02-35-W	CRD Housing #02-35 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-02-31-W	CRD Housing #02-31 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-02-27-W	CRD Housing #02-27 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-02-23-W	CRD Housing #02-23 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-06-15-W	CRD Housing #06-15 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-10-11-W	CRD Housing #10-11 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-14-07-W	CRD Housing #14-07 to Flange	80A0183	N/A	B-0	PT	I	B14.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CRD HOUSING WELDS							
Ref. Dwg. No: 1-RV-011							
1-B13-22-03-W	CRD Housing #22-03 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-26-03-W	CRD Housing #26-03 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-30-03-W	CRD Housing #30-03 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-34-03-W	CRD Housing #34-03 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-38-03-W	CRD Housing #38-03 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-46-07-W	CRD Housing #46-07 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-50-11-W	CRD Housing #50-11 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-54-15-W	CRD Housing #54-15 to Flange	80A0183	N/A	B-0	PT	I	B14.10

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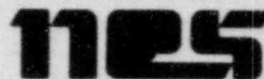
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CRD HOUSING WELDS Ref. Dwg. No: 1-RV-011							
1-B13-58-23-W	CRD Housing #58-23 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-58-27-W	CRD Housing #58-27 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-58-31-W	CRD Housing #58-31 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-58-35-W	CRD Housing #58-35 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-58-39-W	CRD Housing #58-39 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-54-47-W	CRD Housing #54-47 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-50-51-W	CRD Housing #50-51 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-46-55-W	CRD Housing #46-55 to Flange	80A0183	N/A	B-0	PT	I	B14.10



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CRD HOUSING WELDS Ref. Dwg. No: I-RV-011							
1-B13-38-59-W	CRD Housing #38-59 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-34-59-W	CRD Housing #34-59 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-30-59-W	CRD Housing #30-59 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-26-59-W	CRD Housing #26-59 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-22-59-W	CRD Housing #22-59 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-14-55-W	CRD Housing #14-55 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-10-51-W	CRD Housing #10-51 to Flange	80A0183	N/A	B-0	PT	I	B14.10
1-B13-06-47-W	CRD Housing #06-47 to Flange	80A0183	N/A	B-0	PT	I	B14.10

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CRD HOUSING WELDS
Ref. Dwg. No: I-RV-011

NOTE: According to General Electric Dwg. #767E957, there are altogether 4 full penetration welds on the CRD housings. Only the CRD housing to Flange weld has been scheduled for examination. The remaining welds are not scheduled at this time, as their exact location and accessibility has not been determined. These welds will included later.



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FLUX MONITOR PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-012							
1-B13-56-41	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-56-33	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-56-25	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-48-09	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-48-13	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-48-17	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-48-25	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-48-33	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	

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FLUX MONITOR PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-012							
1-B13-48-41	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-48-49	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-48-53	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-57	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-49	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-45	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-41	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-33	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13

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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLUX MONITOR PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-012							
1-B13-40-25	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-21	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-17	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-40-09	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-09	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-17	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-25	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-29	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13



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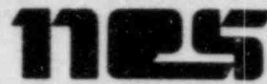
COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLUX MONITOR PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-012							
1-B13-32-33	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-37	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-41	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-49	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-32-57	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-24-57	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-24-49	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-24-41	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLUX MONITOR PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-012							
1-B13-24-37	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-24-33	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-24-29	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-24-25	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-24-17	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-24-09	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-16-09	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-16-13	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	

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FLUX MONITOR PARTIAL PENETRATION WELDS							
Ref. Dwg. No: 1-RV-012							
1-B13-16-17	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-21	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-25	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-33	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-41	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-45	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-49	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13
1-B13-16-53	Instrument Nozzle	80A0184	N/A	B-E	VT-2	I	B4.13



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FLUX MONITOR PARTIAL PENETRATION WELDS Ref. Dwg. No: 1-RV-012							
1-B13-08-49	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-08-41	Instrument Nozzle	30A0184	N/A	B-E B4.13	VT-2	I	
1-B13-08-33	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-08-25	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	
1-B13-08-17	Instrument Nozzle	80A0184	N/A	B-E B4.13	VT-2	I	

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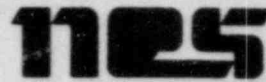
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FLANGE LIGAMENT							
Ref. Dwg. No: 1-RV-013							
1-B13-A-1	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-2	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-3	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-4	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-5	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-6	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-7	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	
1-B13-A-8	Ligament Between Stud Hole	80A1089	PY-NUT-1-RPVB-G-1	UT	B6.40	I	



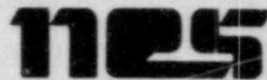
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FLANGE LIGAMENT							
Ref. Dwg. No: 1-RV-013							
1-B13-A-9	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-1	Ligament Between Stud Hole	80A0189	FY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-2	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-3	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-4	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-5	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-6	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-B-7	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	



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FLANGE LIGAMENT Ref. Dwg. No: 1-RV-013							
1-B13-B-8	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-B-9	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-1	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-2	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-3	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-4	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-5	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-C-6	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLANGE LIGAMENT Ref. Dwg. No: I-RV-013							
1-B13-C-7	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-C-8	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-C-9	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-1	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-2	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-3	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-4	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-5	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	



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FLANGE LIGAMENT Ref. Dwg. No: 1-RV-013							
1-B13-D-6	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-7	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-8	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-D-9	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B5.40	UT	I	
1-B13-E-1	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-E-2	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-E-3	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-E-4	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLANGE LIGAMENT							
Ref. Dwg. No: 1-RV-013							
1-B13-E-5	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-E-6	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-E-7	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-E-8	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-E-9	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-F-1	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-F-2	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	
1-B13-F-3	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1	B6.40	UT	I	



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FLANGE LIGAMENT							
Ref. Dwg. No: 1-RV-013							
1-B13-F-4	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-F-5	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-F-6	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-F-7	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-F-8	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-F-9	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-G-1	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		
1-B13-G-2	Ligament Between Stud Hole	80A0189	PY-NUT-1-RPVB-G-1 B6.40	UT	I		

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLANGE LIGAMENT							
Ref. Dwg. No: I-RV-013							
1-B13-G-3	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-4	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-5	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-6	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-7	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-8	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-G-9	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	
1-B13-H-1	Ligament Between Stud Hole	80A0189		PY-NUT-I-RPVB-G-1 B6.40	UT	I	

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
FLANGE LIGAMENT Ref. Dwg. No: 1-RV-013							
1-B13-H-2	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-3	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-4	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-5	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-6	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-7	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-8	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	
1-B13-H-9	Ligament Between Stud Hole	80A0189		PY-NUT-1-RPVB-G-1 B6.40	UT	I	

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CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-1	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-2	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-3	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-4	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-5	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-6	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-7	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-8	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



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CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-9	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-10	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-11	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-12	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-13	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-14	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-15	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-16	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		

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CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-17	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-18	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-19	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-20	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-21	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-22	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-23	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		
1-B13-38-1-24	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A		MT		



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CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-25	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-26	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-27	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-28	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-29	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-30	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-31	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-32	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



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CLOSURE HEAD BOLTING Ref. Dwg. No: 1-RV-014							
1-B13-38-1-33	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-34	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-35	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-36	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-37	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-38	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-39	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-40	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		

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CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-41	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-42	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-43	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-44	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-45	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-46	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-47	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-48	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



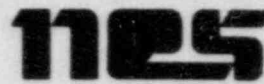
PROGRAM PLAN AND SCHEDULE

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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD BOLTING Ref. Dwg. No: 1-RV-014							
1-B13-38-1-49	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-50	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-51	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-52	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-53	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-54	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-55	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-56	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



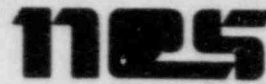
PROGRAM PLAN AND SCHEDULE

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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD BOLTING Ref. Dwg. No: 1-RV-014							
1-B13-38-1-57	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-58	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-59	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-60	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-61	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-62	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-63	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-64	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



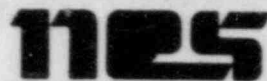
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD BOLTING							
Ref. Dwg. No: 1-RV-014							
1-B13-38-1-65	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-66	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-67	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-68	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-69	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-70	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-71	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		
1-B13-38-1-72	Closure Stud	80A0196	PY-STUD-1-RPV	B-G-1	UT	I	
		80A0185	N/A	B6.30	MT		



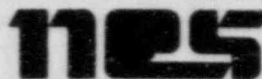
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015							
1-B13-39-5-1	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-2	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-3	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-4	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-5	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-6	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-7	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-8	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	



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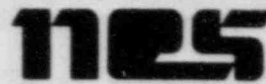
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT							
Ref. Dwg. No: 1-RV-015							
1-B13-39-5-9	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-10	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-11	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-12	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-13	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-14	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-15	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-16	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015						
1-B13-39-5-17	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-18	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-19	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-20	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-21	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-22	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-23	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-24	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015						
1-B13-39-5-25	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-26	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-27	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-28	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-29	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-30	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-31	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-32	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015							
1-B13-39-5-33	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-34	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-35	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-36	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-37	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-38	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-39	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-40	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10

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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
	CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015						
1-B13-39-5-41	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-42	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-43	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-44	Closure Nut	80A0185	N/A	3-G-1	MT	I	B6.10
1-B13-39-5-45	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-46	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-47	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-48	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT							
Ref. Dwg. No: 1-RV-015							
1-B13-39-5-49	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-50	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-51	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-52	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-53	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-54	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-55	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-56	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10

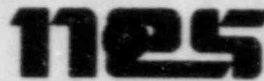
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015							
1-B13-39-5-57	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-58	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-59	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-60	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-61	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-62	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-63	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	
1-B13-39-5-64	Closure Nut	80A0185	N/A	B-G-1 B6.10	MT	I	

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE C. TEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD NUT Ref. Dwg. No: 1-RV-015							
1-B13-39-5-65	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-66	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-67	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-68	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-69	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-70	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-71	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10
1-B13-39-5-72	Closure Nut	80A0185	N/A	B-G-1	MT	I	B6.10



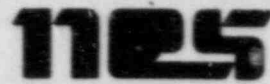
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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD WASHERS Ref. Dwg. No: 1-RV-016							
1-B13-39-6-1	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-2	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-3	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-4	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-5	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-6	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-7	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-8	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	

COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (If applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD WASHERS Ref. Dwg. No: I-RV-016							
1-B13-39-6-9	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-10	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-11	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-12	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-13	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-14	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-15	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-16	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50

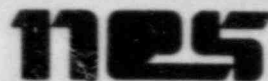


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CLOSURE HEAD WASHERS Ref. Dwg. No: I-RV-016							
1-B13-39-6-17	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-18	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-19	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-20	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-21	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-22	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-23	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-24	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50



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COMPONENT IDENTIFICATION	COMPONENT DESCRIPTION	PROCEDURE NUMBER	CALIBRATION BLOCK (if applicable)	CODE CATEGORY	CODE EXAM METHOD	ZONE NO.	REMARKS
CLOSURE HEAD WASHERS Ref. Dwg. No: 1-RV-016							
1-B13-39-6-25	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-26	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-27	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-28	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-29	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-30	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-31	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-32	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50



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CLOSURE HEAD WASHERS Ref. Dwg. No: 1-RV-016							
1-B13-39-6-33	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-34	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-35	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-36	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-37	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-38	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-39	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-40	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50

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CLOSURE HEAD WASHERS Ref. Dwg. No: 1-RV-016							
1-B13-39-6-41	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-42	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-43	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-44	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-45	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-46	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-47	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-48	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	

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CLOSURE HEAD WASHERS Ref. Dwg. No: I-RV-016							
1-B13-39-6-49	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-50	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-51	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-52	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-53	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-54	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-55	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-56	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50



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CLOSURE HEAD WASHERS							
Ref. Dwg. No: 1-RV-016							
1-B13-39-6-57	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-58	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-59	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-60	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-61	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-62	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-63	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	
1-B13-39-6-64	Closure Washer	80A0184	N/A	B-G-1 B6.50	VT-1	I	



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CLOSURE HEAD WASHERS Ref. Dwg. No: 1-RV-015							
1-B13-39-6-65	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-66	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-67	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-68	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-69	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-70	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-71	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50
1-B13-39-6-72	Closure Washer	80A0184	N/A	B-G-1	VT-1	I	B6.50



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1-B13- Leakage	Reactor Vessel Pressure Retaining Boundary	80A0184	N/A	B-P	VT-2 I B15.10		



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	REACTOR VESSEL INTERIOR Ref. Dwg. No: 1-RV-001						
1-B13-Attachment	Reactor Vessel Interior Attachments	80A0184	N/A	B-N-2	VT-1	I	B13.20
1-B13-Core Support	Reactor Vessel Core Support Structure	80A0184	N/A	B-N-2	VT-1	I	B13.21
1-B13-Interior	Reactor Vessel Interior	80A0184	N/A	B-N-1	VT-3	I	B13.10