

REPORT ON THE REVIEW AND ANALYSIS
OF SOIL BACKFILL DENSITIES
IN RESPONSE TO
NRC CONCERN
NO. 7

FOR

LOUISIANA POWER & LIGHT COMPANY
WATERFORD STEAM ELECTRIC STATION
UNIT #3

EBASCO SERVICES INCORPORATED

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REVIEW AND ANALYSIS OF SOIL
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1. INTRODUCTION

In the NRC letter of June 13, 1984, the following Concern No. 7 was expressed relative to the Soil Backfill Densities:

ITEM NO: 7

TITLE: BACKFILL SOIL DENSITIES

NRC DESCRIPTION OF CONCERN:

The staff found that records are missing for the in-place density test of backfill in Area 5 (first 5' starting at Elevation -41.25'). These documents are important because the seismic response of the plant is a function of the soil densities.

LP&L shall (1) conduct a review of all soil packages for completeness and technical adequacy and locate all records and provide closure on technical questions, or (2) conduct a review of all soil packages for completeness and technical adequacy and where soil volume cannot be verified by records as meeting criteria, perform and document actual soil conditions by utilizing penetration tests or other methods, or (3) justify by analysis that the soil volumes with missing records, or technical problems as defined after the records review, are not critical in the structural capability of the plant under seismic loads.

In response to the above stated concern, the Ebasco Civil ESSE Department implemented a three stage program to resolve this concern. The review and evaluation of soil test records was conducted in accordance with approach (1) of the concern while the review and evaluation of inspection reports was conducted in accordance with approach (3) of the concern.

The study plan depicted in Table 1 and described herein, was implemented to determine if the deficiencies that do exist in the soil packages will critically effect the structural capacity of the plant under seismic loadings.

Stage I of the program consisted of a data acquisition effort. After the data was located and collected, the Stage II effort consisted of a review for completeness and data compilation. Finally, the Stage III activity consisted of an overall review and evaluation of the soil packages for technical adequacy and specification compliance.

The program effort was conducted under the direction of M. Temchin, the Resident Sr. Site Soils Engineer, who was present during the performance of the majority of the actual backfilling operations.

2. SUMMARY AND CONCLUSIONS

As a result of the study program described herein, it has been concluded that:

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A. Test Records

- (1) The Class A Backfill soil test records are complete.
- (2) Field and laboratory tests were performed in accordance with the specified frequencies. In less than 8% of the cases reviewed, the laboratory control tests were run at intervals slightly larger than the specified, one set per ten in-place density test criteria. The backfill placed during these periods was randomly located throughout the fills and the relative densities obtained during these intervals were found to be acceptable when compared to the specification requirements.
- (3) Field tests were located in accordance with the specified random distribution. In less than 5% of the tests reviewed, the location coordinates of the in-place density tests were found to be in error. These tests were still a valid indicator of the relative density of the backfill at a random spot at a known elevation in a known fill area and were therefore found to be acceptable tests.
- (4) Statistical studies of relative density were performed in accordance with the specification requirements.
- (5) The Class A backfill soil densities are in accordance with the specification requirements and will provide the design structural capability to the plant under seismic loads.

B. Inspection Reports

- (1) The distribution of the existing documentation throughout the backfill is essentially identical to the distribution of the field testing effort, thus indicating a one to one relationship between inspection and testing activities. Since the field testing activity is known to be complete, the inspection activity is also believed to be complete.

The majority of the missing inspection reports are therefore believed to be misplaced. Inspection trends based upon evaluation of inspection frequency and distribution indicate that the majority of the missing inspections were performed.

- (2) 80% of the volume of the backfill has a sufficient quantity of each type of inspection report to fulfill the requirements of the specification and inspection procedures.
- (3) For the remainder of the volume of the backfill which has missing inspection reports:
 - (a) 16.0% of the volume of the backfill has an average of 81% of the quantity of inspection reports required with at least one of each type of inspection report on each fill at each elevation in its volume.

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- (b) 3.8% of the volume of the backfill has a partially complete representation of inspection reports with one or more type of inspection missing on each fill at each elevation in its volume.
- (c) 0.2% of the volume of the backfill has no inspection reports at the fill locations and elevations included in this volume.

The effect on each of these types of deficiencies has been evaluated and found to have no effect on the structural capability of the plant under seismic loads.

3. STAGE I - LOCATION OF EXISTING DATA

The primary emphasis of the Stage I activity was the collection of soils data which in addition to specifications and procedures, includes test records and inspection reports. To accomplish this task, a detailed review was performed of the following data locations:

- Ebasco Quality Assurance Records Vault
- Ebasco Engineering Files
- Ebasco Warehouse
- On-Site Laboratory Files (G.E.O.)
- Contractor Quality Assurance Records Vault (J. A. Jones)

As a result of this effort, several key document packages were located and are attached to this report for permanent storage. A brief description of each of these document packages is presented below. The hierarchy of the documents is depicted in the Study Plan Flow Chart, Table No.1 attached.

DOCUMENT 1 - Ebasco Specification LOU-1564.482, R7 Filter and Backfill.

This is the latest revision of the specification under which all soil backfill was selected, placed, compacted and tested. The document presents the design requirements of the backfill activity and served as the basis for the development of the two Quality Inspection Procedures summarized below.

DOCUMENT 2 - Ebasco Quality Control Inspection Procedures, QCIP-2, RH and WQC-1, RA

These are the Ebasco Quality Control Inspection Procedures under which the soil backfill material was selected, placed, compacted, tested, documented and approved.

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DOCUMENT 3 - J. A. Jones Site Inspection and Test Procedure for
Backfill and Compaction, W-SITP-12, R8

This is the latest revision of the Contractor's Quality Verification procedure under which all soil backfill material was selected, placed, compacted, tested and documented.

Each of these documents required the performance of routine field and laboratory testing of the backfill material. The actual soil testing was performed by an onsite laboratory in accordance with these requirements. The following control documents were generated by the soils laboratory in addition to the standard set of test reports.

DOCUMENT 4 - Soils Laboratory - Class A Backfill Test Index

This index was developed by the test laboratory as a working record of each Class A test performed. This hardcover, bound notebook lists the test number, location coordinate, elevation date and type of test performed. It was developed as a system of assigning numbers to and documenting the completion of all Class A tests.

DOCUMENT 5 - Soils Laboratory - Class A Backfill Field and
Laboratory Test Summary

This summary was developed by the soil testing laboratory as a daily tabulation of the results of soil testing performed. Contained in this document are the lab test number, fill number, test location, field density, lab density, grain size and relative density test results for each day of work, recorded on a single page for supervisory review and study.

Utilizing these records, Ebasco performed the required periodic statistical studies of insitu relative density of the backfill as described in brief in Document 6 below.

DOCUMENT 6 - Ebasco Statistical Studies of Class A Backfill Relative
Densities

This document contains all of the seven statistical studies performed on the Class A backfill relative densities which document the backfills overall acceptability. It also contains letters to the earthwork contractors regulating the percent compaction criteria based upon the results of these studies.

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DOCUMENT 7 - Class A Backfill Inspection Reports

In order to review the large quantity of inspection reports which make up the soil packages in the files, nine basic types of forms were identified. Document 7 contains samples of the typical forms found in each of the soil packages in the vault. These forms are discussed in detail in Stage II of the report.

After locating and collecting the data, Stage II activities concentrated on a review of the documents for completeness and on compiling the data into a format compatible for review of NRC Concerns.

In order to perform this task, the 17,000 existing soil documents were divided into the following two types:

- (1) Soil Inspection Reports (Forms 1-5)
- (2) Soil Test Records (Forms 6-9)

Since the test records provide a direct measure of the capability of the backfill to provide the required structural support to the plant island under seismic loadings, they were the first records to be reviewed. The remaining inspection reports were reviewed after the completion of the test record study. The details of these activities are presented below.

4. STAGE II - REVIEW OF SOIL PACKAGES FOR COMPLETENESS

A. Test Records

The first step in the review of the documentation was a detailed review of all soils laboratory documentation on site for completeness. Included in the review were:

- | | | |
|---|--|--------|
| ° | In-Place Density Tests - ASTM D 2167 | Form 6 |
| ° | Proctor Tests - ASTM 1557 | Form 7 |
| ° | Moisture Content Tests - ASTM D2216 | Form 8 |
| ° | Sieve Tests - ASTM D422 | Form 9 |
| ° | Relative Density Tests - ASTM D2049 (Off Site Lab) | |

By comparing the Class A Backfill Test Index (Document 4) and the Field and Laboratory Soil Test Summary (Document 5) to the actual files of soil test data at the onsite laboratory, a complete set of field and laboratory test records was found to exist.

In direct response to the first paragraph of the NRC Concern No. 7, attached in Appendix "A" are copies of the 34 in-place density tests performed in the first 5.5' of fill placed in Fill Area #5 from Elevation -41.75 to EL -36.25. In addition to the density tests records, Table A-1 summarizes the elevation of the test, the test coordinate, the test number, the date the test was performed and, documents the number of the reference proctor and grain size lab tests used to determine specification compliance. Each test location and relative density are plotted on the corresponding overlay plots in Document 9 of this report.

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Utilizing the complete set of backfill density test records and the Class A Backfill Field and Laboratory Test Summary (Document No. 5), and keeping in mind the goals of completeness and technical adequacy, two new documents were developed for subsequent evaluation. A brief description of each of these documents and methodology used to prepare the documents is presented below.

DOCUMENT 8 - Class A Backfill Test Index by Fill Number in Ascending Elevation

This document is a complete listing of all Class A density tests categorized by fill area in order of ascending elevation. It lists for each fill area, the field density test location, number and date of performance in order of ascending elevation.

This tabulation served as the basis for the preparation of the overlays of relative density by elevation, Document 9 discussed below.

DOCUMENT 9 - Class A Backfill Relative Density Overlay Plots By Elevation

In order to evaluate the frequency and distribution of field test and relative density, the following procedure was used to construct the overlay plots:

- (1) All Class A density tests were regrouped by fill number in order of ascending elevation (Document No. 8).
- (2) A key plan drawing of the plant island excavation was constructed containing the soil backfill grid system. One original sheet was used for each one foot interval of backfill. Relative density overlay plots were then constructed from EL -44 to Elevation +20 to encompass all Class A backfill density tests.
- (3) Using Document 8, each density test was plotted on the form using the test coordinates and elevation. A different symbol was used for each respective fill number. The test number was recorded adjacent to each data plot. It should be noted that the boundaries of each fill area are not represented. This is because the boundaries were somewhat arbitrary and changed in exact location at different elevations in the fill. In addition, backfill activities typically involved areas smaller than the numbered fill area, and in some cases, was carried across fill boundaries.
- (4) The test number was then recorded in the test schedule on the side of the overlay along with the relative density value for each test found from the Class A backfill Test Summary (Document 5).
- (5) For Class A backfill placed above Elevation +13 (See Statistical Study No. 7, Document 6), the percent compaction value for each field test was found in the Class A Backfill Field and Laboratory Test Summary (Document 5) and recorded in the test schedule with an asterisk.

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- (6) Once the data was plotted and tabulated, the theoretical surface boundaries of the backfill were approximated utilizing the fill boundaries and the Nuclear Plant Island exterior walls. The surface area of the backfill at each elevation was then calculated with a planimeter and recorded on the overlay.
- (7) In cases where the actual distribution of the plotted density tests indicated backfill placement outside of the theoretical boundaries, the fill boundary was extended to include that material.
- (8) By dividing the surface area by 20,000 ft², the minimum number of density tests required by the Specification LOU-1564.482 was calculated and recorded on the overlay.
- (9) Finally, the actual number of density tests performed at each elevation was recorded, completing the overlay.

The completed overlay plots are a graphical presentation of the density test frequency and distribution, and most importantly, they tabulate and display the final insitu relative densities and/or percent compaction of the backfill.

These plots were utilized in the review and evaluation of Test Records for technical adequacy and specification compliance in the Stage III-A of the Study Program.

B. Inspection Reports

In the review and evaluation of the completeness of the inspection documentation, the following factors were considered:

- ° The requirements of the Quality Control Inspection Procedure in force at the time the work was done. Three different Ebasco procedures and one Contractor procedure existed during the eight years of placement. Each procedure was revised numerous times. Therefore, different inspection report forms were in use at different times during backfilling operations.
- ° The location and elevation of the fill. Some forms were used to document inspections of activities which were not common to all fill placements. Therefore all forms were not required in all packages.
- ° The frequency of inspection. Some backfilling activities required 100% Ebasco inspection and others not. Since the work was done by a contractor that had an acceptable quality assurance program, Ebasco inspection was designated as "once per day, by Checklist, when work is in progress." (QCIP-2, Section 8.4.2 - Document 2).

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(2) Completeness and Distribution of Inspections

During the Stage II review activity, the total file of inspection reports for Class A backfill was inventoried and combined into compatible soil packages as exemplified in Document 7. Included in the inventory were approximately 12,000 inspection reports ranging from EL -44 to EL +20 throughout all seven fill areas. The reports were grouped and compiled by fill location, elevation and placement date for each of the five types of inspection forms summarized above. The resulting inventory of inspection reports is presented in Table No. 2 and discussed below.

The evaluation of these inspection reports was further divided into two phases; the evaluation of the inspection reports to determine their overall completeness and the evaluation of the frequency and distribution of inspection reports to determine their content. The following discussions summarize the results of these evaluations:

a. Completeness of Inspections

In the evaluation of the completeness of the inspection documentation, it must be noted that the exact numbers of inspection documentation required by the governing procedures cannot be reconstructed. Certain of the five types of inspections were required on a daily basis (100% coverage - Forms 1, 2 & 4) while others were required on a partial coverage basis (Form 3 & 5). For this reason several comparative analyses were performed to evaluate relative completeness of the documentation.

When evaluating the total number of forms existing for each type of inspection (Table 2), it is found that Forms 2 and 4, which are representative of the required 100% inspection, number an average of 2900 each, and that Forms 3 and 5, which are representative of a partial inspection, number as average of 2000 each inspections. The Form 1 inspection (J. A. Jones Daily Inspection Report) which was performed at a 100% coverage and thus should have resulted in approximately 2900 forms, appears to be incomplete. It must be noted, however, that the Form 1 daily inspections by J. A. Jones and the Form 4, Daily Inspections by Ebasco, were duplicate inspections of the same placement and compaction activities. Since the missing Form 1 data is found on the duplicate Form 4 Inspection Reports, which appear to be complete, the missing Form 1 Reports constitute no loss of quality documentation and have no further significance to the inspection report evaluation unless the corresponding Form 4 is missing. Thus the existing inspection documentation would indicate that 100% inspection coverage consists of 2900 inspections.

In order to evaluate the validity of this number, consideration was given to the complete set of field density test records presented in Table No. 5 (which will be discussed in more detail in the evaluation discussions of density testing). This table indicates that 3076 Class A density tests were performed when

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(1) Description of Inspection Forms

Considering these variations in procedures, fill locations and inspection frequencies, the following basic inspection report forms were found to exist, samples of which are found in Document 7:

- ° Form #1 - J. A. Jones Daily Backfill Inspection Reports
W-SITP-12 (R1-R8)

These forms summarized the overall acceptability of the daily backfill operation including material acceptability, excavation, backfill placement and compaction, and field testing. They were completed by the contractor on a daily basis for each backfill area of major earthwork.

- ° Form #2 - Ebasco Borrow Material Inspection Reports
QCIP-2-1/WQC-1-9

These forms summarized the acceptability of the borrow material used for Class A backfill including the material source, moisture content and gradation check test results. This inspection was performed by Ebasco daily.

- ° Form #3 - Ebasco Excavation and Stripping Inspection Reports
QCIP-2-2/WQC-1-17

These forms summarized the acceptability of the activities performed in preparing the fill area for the new backfill placement. Included on this form are drainage conditions, stripping, excavation, cleanup and moisture and density testing of exposed materials. The form was primarily utilized for excavation stripping and grubbing when the Class A backfill abutted and joined the natural clay slopes (below EL -5). Above this elevation, the use of this form was up to the discretion of the Ebasco Inspector.

- ° Form #4 - Ebasco Daily Backfill Inspection Reports
QCIP-2-3/WQC-18

These forms summarized the acceptability of the daily backfill operation emphasizing the backfill placement, compaction and field testing. It is very similar to the Form #1 completed daily by the J. A. Jones, quality verification inspection force and was utilized daily by Ebasco for all major Class A backfills.

- ° Form #5 - Ebasco Backfill Acceptance Report
QCIP-2-4

This form summarized the findings of the Ebasco inspection report forms #2, 3 & 4 and the soil laboratory test results resulting in the overall acceptance of a particular fill. The form was discontinued in revision H of QCIP-2 (12/6/77).

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only 858 tests were required based upon the one test per 20,000 ft² specified frequency. Thus approximately three times as many tests were performed as the fill surface area would require. Since the specification also requires one test for each area less than 20,000 ft² placed in any one day, the existence of so many extra tests would indicate that the large majority of fills placed were less than 20,000 ft² and that the testing frequency was governed by the less than 20,000 ft² placed in any one day criterion. This is further substantiated by a review of the density overlay plots (Document 9) which clearly indicate small fill placements at the upper elevations and around specific construction items. This being the case, since each small fill area of less than 20,000 ft² worked required a test, it would also require a set of inspections for the same fill area. Noting that the 3076 field density tests constitute a complete set of test records and considering the correlation developed above it is reasonable to conclude that the total number of inspection report packages for 100% coverage should also number around 3076. Taking into account that a small percentage of fills had more than one density test per fill, because their surface areas exceeded 20,000 ft², the number of required inspection packages should be slightly less. By comparing the 2900 existing inspections that represent the 100% inspection frequency to the 3076(-) packages which should have existed. It is concluded that based on this comparison, the inspection documentation files are substantially complete.

To further evaluate and better define the completeness of the inspection reports, a comparative analysis was performed of the surface area indicated on the Inspection Reports to the total surface area of the fill areas.

In this analysis, the surface area recorded in each of the daily inspection report packages (Form 1 or 4) was totalled and compared to the total surface area of the backfill at each elevation as calculated on the overlay plots (Document 9). By comparing the actual surface area of backfill inspected to the total surface area of backfill placed, the percentage of inspection coverage was calculated. The results of this analysis are summarized in Table No. 3 and discussed below:

- (1) The actual inspected surface area in some cases was larger than the theoretical surface area (overlay plots). This is because many fill areas were constructed on more than one day, thus generating two reports for the same area.
- (2) Evaluation of the percent of inspection coverage column of Table 3 indicates that for 80% of the volume of the backfill, there exists a sufficient quantity of each type of inspection to document the acceptability of the backfill represented by the inspected surface area.

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- (3) For the remaining 20% of the volume of the backfill which was found to have missing inspection reports, the average percent of inspection coverage was found to be 81%.

As a result of these analyses of the completeness of the inspection documentation, it is concluded that the documentation is basically complete with 80% of the volume of the backfill documented with complete soil packages and the remaining 20% of the backfill containing partial deficiencies in the inspection reports.

b. Distribution of Inspections

As part of the evaluation of the significance of the missing inspection reports, the distribution of the existing inspection documentation was evaluated.

To consider the distribution of the existing inspection reports throughout the fill area, Table No. 4 was developed. It compares the distribution of the inspection effort to the distribution of the field testing effort which is known to be complete. By comparing the percent of inspections on each fill area to the percent of field density testing on each fill area, it is found that both the inspection and testing activities have essentially identical distributions of effort. This observation further supports the correlation that approximately one inspection report should exist for each density test and strengthens the conclusions that the inspection report documentation is basically complete.

In the further evaluation and definition of the distribution of the types of inspection reports shown in Table No. 2, two distinct trends are immediately apparent, with the division in trend at elevation -25.00.

- (a) Between elevation -25 and the bottom of the excavation, there exist 53 fills with partial distribution of inspection report documentation, or none at all. Of these 53 fills:
- ° 25 fill areas have some types of inspections by both the Contractor and Ebasco. These fills constitute 6.3% of the total number of fills constructed and account for 1.8% of the total volume of Class A backfill constructed.
 - ° 21 fill areas have inspection documentation by both the Contractor and Ebasco. These fills constitute 5.3% of the total number of fills constructed and account for 2.0% of the total volume of Class A backfill constructed.

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- 6 fill areas have no inspection documentation. These fills constitute 1.5% of the total number of fills constructed and account for only 0.2% of the total volume of backfill constructed.
- (b) For the remainder of the fill placements between elevation -25 and plant grade with minor exception, the data in Table 2 indicates that each type of inspection was performed at least once on each fill area at each elevation. In some cases, as many as 60 inspections of a particular type were performed on one fill at one elevation (Fill #6, EL 13.00 - 13.99).

Thus, a review of the distribution of the types of inspection reports that are missing indicates that the 52 fill areas with an incomplete distribution of inspection documentation are concentrated in 13.1% of the total number of fill areas constructed and account for only 4% of the total volume of backfill placed.

The impact of these findings on the evaluation of the technical adequacy of the inspection reports is discussed in Stage III-B of this report.

4. STAGE III - REVIEW AND EVALUATION OF SOIL PACKAGES FOR TECHNICAL ADEQUACY AND SPECIFICATION COMPLIANCE

A. Test Records

The review and evaluation of the technical adequacy of the Class A backfill to provide structural capability of the plant under seismic loadings was based upon the design requirements as stated in the Ebasco Specification LOU-1564.482. Those sections pertinent to the Class A backfill soil density are as follows:

" In-Place Density and Testing

Sand materials and clam shell to be used as Class A backfill shall have an in-place relative density of 75 percent. The variation for Class A fill from the above specified degrees of compaction shall be a maximum of one standard deviation less than the specified relative density. The numerical value of the standard deviation from Class A fill will be established by a series of field tests to be conducted during the initial compaction operations and will be reported in terms of minimum allowable density required.

The minimum allowable density for the basis of field control at the start of work and until establishment of the standard deviation for Class A fill shall be 95 percent of Modified Proctor. The required percent compaction will be adjusted either up or down, depending upon the results of statistical studies which will be made during the backfilling operations in order to maintain the 75 percent relative density requirement.

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"Clay materials to be used for Class A backfill shall have in-place density of 90 percent of the maximum density obtained in the Modified Proctor Compaction Test. All materials to be used for Class B backfill shall have an in-place density of 90 percent of the maximum density obtained in the Modified Proctor Compaction Test. The variation from the above specified degrees of compaction shall be a maximum of 10 percent of the density test results falling a maximum of 5 percent less than the specified density in a random distribution as determined by the Engineer.

- .1 Control tests of densities and moisture contents shall be made by the Engineer as the work progresses, to assure that required densities and moisture contents are being achieved.
- .2 The in-place density shall be tested in accordance with ASTM-D1556, ASTM-D2167, ASTM-D2922 and any other method suitable in the judgment of the Engineer to insure that the backfill has been properly compacted. One test shall be made in each layer for every 20,000 sq.ft. of compacted Class A fill area and one test for every area of less than 20,000 sq. ft. placed in one day.
- .3 The optimum conditions for both moisture and density will be determined by the Engineer for the fill materials. One laboratory density test (ASTM-D1557) and one mechanical gradation test (ASTM-D422) shall be performed on samples taken from in-place density test holes for each ten in-place density tests performed. The results of these tests made during the backfilling operation shall be made available to the Contractor."

In summary, the basic criterion of the specification were to:

- ° Obtain 75% relative density in the Class A fill.
- ° To check the compaction of the fill with field in-place density and moisture tests and laboratory density and gradation tests at specified frequencies.
- ° To perform periodic statistical studies of the Class A backfill relative density in order to evaluate the results.

Compliance with these requirements is discussed in the following sections.

(1) Test Frequency and Distribution of In-Place Densities

By using the completed density overlay plots (Document 9), the frequency of Class A in-place density tests (ASTM D-2167) performed for each one foot elevation of backfill was compared to the backfill specification criteria stated above. Since each in-place density test includes a moisture test, verification of moisture tests was simultaneously developed with the density review.

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In addition to this criteria, inherent in the requirement for the performance of statistical studies is the need to demonstrate a random distribution of test data. By studying the location of tests on each fill, an evaluation of the random distribution of the test pattern was also performed.

Table No. 5 and Document 9, the overlay plots present a summary of the results of these reviews. The minimum number of field density tests required for each fill was tabulated along with the actual number of tests performed and the distribution of those tests by fill number.

Since the relative density overlay plots were constructed at even one foot intervals and the backfill was placed in 15" lifts, density tests at an elevation one foot above and below each plot were reviewed to determine specification compliance. In addition, backfill placed in adjacent fills was also evaluated since each test represents 20,000 ft² of backfill. Thus, by superimposing three overlay sheets (36" of compacted fill), a three dimension test distribution was reviewed for each lift of backfill.

The results of a simultaneous review of Table No. 5 and the overlay plots indicates the following:

- (a) A comparison of the total volume of the Class A backfill shown on the overlays to the neatline quantity shown on the design drawing (LOU-1564-G-497S01, P6) indicates that the overlay Class A soil volume is 33% larger than the design quantity. This is due to the actual expansion of the Class A fill boundaries into Class B fill areas at the higher elevations during construction (as shown on the overlays as indicated by actual test locations). Taking the expanded backfill boundaries into account, the following evaluations were made:
- (b) Based on the testing frequency of one field density test per 20,000 ft² of fill, 2794 in-place density tests were performed in fill areas requiring 858 tests. Thus, approximately three times as many density tests were run as the surface area of the fills required. This was due to the placement of numerous smaller fills each day at the higher elevations.
- (c) On only one fill of the 385 fills studied, was there an inadequate number of density tests performed in the 3 foot wedge of backfill reviewed (Fill #2, EL -19). In this case, the size of the fill was small and the relative densities of the fills on both sides and above and below this fill all met the specification requirements. Therefore, it is concluded that this deficiency will have no significance on the stability of the Plant Island under the event of seismic loadings.

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- (d) Visual analysis of the location of the density tests shows them to be completely random and distributed without pattern throughout the backfill. It should be noted that some test locations on the lab forms were found to be in error (approximately 5%) when plotted on the overlays. This is certainly due to the inaccuracies of visually locating ones position in the field off of sign posts hundreds of feet away and tens of feet above the actual test elevation. Since these test locations were still indicative of the relative density at a random spot on the fill, the density values were accepted as valid and included in the density analyses.

Taking these factors into consideration, it has been determined that the specification requirements for in-place test frequency and distribution have been complied with.

(2) Frequency of Laboratory Control Tests

By using the Class A Backfill Test Index (Document 4) and the Field and Laboratory Soil Test Summary (Document 5), the frequency of the laboratory density control tests performed (ASTM D1557) and the mechanical gradation control tests performed (ASTM D-422) was compared to the specification requirements.

Table No. 6 presents the results of a detailed review of the laboratory testing frequency compared to the number of in-place density tests performed between laboratory check tests. Using the specification requirement of one set of control tests per ten in-place density tests, all nonconforming test intervals were tabulated in Table No. 7.

An evaluation of the data presented in these tables indicates the following:

- (a) From the start of Class A backfilling operation in January, 1976 to the present date, a total of 3137 Class A in-place density tests have been performed. Of these 2794 tests are in backfill subject to potential liquefaction while the remaining 282 test are above this zone. During the same period of time, 361 sets of control tests (Proctor, Sieve and Moisture Tests) have been performed, thus averaging one set of tests per 8.6 in-place density tests compared to one set per 10 in-place density tests as required in the specification.
- (b) During the performance of the 361 sets of control tests, in only 27 instances were the tests performed at intervals larger than the specification requirements. Thus, the control test frequency was adhered to 92.5% of the time in the last eight and one half years of backfilling activity.

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- (c) Analysis of the nonconforming intervals indicates that in 20 of the 27 cases, the test interval was extended from 10 to a maximum of 13 field tests per set of control tests. Since in each of these cases, the extra in-place density tests included in the extended interval were in material on the same fills, already tested in the allowable 10 density tests, the intent of the specification was complied with in these cases. By accepting these intervals, the intent of the specification requirement on control test frequency was adhered to 99.8% of the time.
- (d) In the remaining seven cases, where the control test interval was extended from 15 to a maximum of 29, a review of the test locations and relative density test results presented in Table No. 8 indicates that the test intervals are completely random through the fill as a whole and that the relative densities obtained during these intervals are all acceptable within the statistical tolerance of the specification.

Taking these factors into consideration, it has been determined that the specification requirements for the performance of laboratory control tests relative to Class A backfill in-place density testing, has been complied with.

(3) Performance of Statistical Studies

Document 6 presents copies of all seven statistical studies performed during the actual backfilling operation, in addition to letters to the backfilling contractors informing them of the results. In addition, Table No. 9 presents the schedule of relative density correlation testing showing the periodic updating of these correlation curves during the major period of backfilling operations.

From these documents it has been concluded that:

- (a) The specification requirements for the periodic performance of statistical studies during the backfilling operations has been complied with and that;
- (b) The value of the field control (percent compaction) was adjusted either up or down, depending on the results of the statistical studies.

Taking these factors into consideration, it has been concluded that the statistical review of the relative densities of the Class A backfill was performed during the backfilling operations in accordance with the specification requirements.

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(4) Class A Backfill Relative Density

In analyzing the relative density of the compacted Class A backfill as a whole, the following statistical approach was adopted to comply with the specification requirements.

The specification required the in-place compacted Class A backfill to have a relative density of 75 percent. The allowable variation for the Class A fill less than the specified density was a maximum of one standard deviation. The numerical value of the standard deviation for this material was periodically established by conducting a series of studies on field tests and was reported in terms of minimum allowable proctor density required to yield the required relative density.

During the performance of these statistical studies, the field densities were converted to relative densities by the use of the correlation curves. The correlation curves were constructed using cumulative test data from random samples taken from the fill. The following procedure was used to develop these curves.

For each family of materials:

- (a) A representative 300 lb. sample was obtained from the fill for every 200 to 250 in-place density tests performed.
- (b) A 100 lb sample was sent to the field lab and a 200 lb sample was sent to the home office lab (Peabody Testing) for parallel testing to determine a modified proctor compaction curve and percent finer than a #200 sieve.
- (c) The parallel results were compared. The Proctor densities were found to agree within ± 2 pcf and the percents finer than the #200 sieve within ± 3 percent. Therefore, the home office lab proceeded to perform maximum (γ_{max}) and minimum (γ_{min}) density determinations on the material.
- (d) The following equation was used to plot the correlation curves.

$$\text{Dry Density} = \frac{(\gamma_{max.}) \times (\gamma_{min})}{\gamma_{max.} - Dr (\gamma_{max.} - \gamma_{min.})}$$

Where:

Dry Density = field dry density

Dr = relative density

γ_{max} , γ_{min} . = measured in the home lab for this material type.

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Each curve was established by assuming various D_r values and calculating Dry Densities.

Cumulative Statistical Study No. 6 (Document No. 6) was performed in August of 1978, and represented all Class A backfill placed to that date. Statistical Study No. 7 was performed in July, 1984 and includes the remainder of Class A tests in the backfill subject to potential liquefaction. For both studies, correlation curves of field density to proctor density were developed for three family of materials. The results of these studies are summarized as follows:

Study No. 6

Based upon the standard properties of the normal bell curve, the cumulative Study No. 6 was performed on 2499 Class A backfill tests. The density values of the original failing Class A density tests (that were retested) were not included in this study since those tests did not represent the final density of the backfill which formed the seismic support of the Plant Island.

The study determined that the standard deviation for all Class A backfill was 12.4%. The specification tolerances were then defined by this standard deviation (in a three standard deviation universe) as:

- (a) 13% of the Class A backfill tests could have relative densities ranging from 62.6% to 75.0% and
- (b) 3% of the Class A backfill tests could have relative densities ranging from 50.2% to 62.6%.

Using these definitions, cumulative Study No. 6 concluded that the Class A backfill was constructed in accordance with the 75% relative density requirement. In addition, those tests which fell below 75%, were found to be within the specification tolerances when compared to an allowable tolerances of 16%. Therefore, the backfill was found to be in compliance with the specification requirements.

Study No. 7

Study No. 7 consisted of 251 in-place density tests taken in backfill placed since August 1978 up to elevation +13.00 (the upper boundary above which liquefaction will not occur, see Study No. 7, Document 6). The results of this study indicate a mean relative density of 91.7% with a standard deviation of 18.6%.

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The mean relative density is well above the specification requirements and is somewhat higher than the mean relative density from study No. 6 (83.8%). The standard deviation for the current work is larger than for previous studies. This is certainly not surprising considering the large variation in compaction techniques utilized to construct backfill in the six years of operations included in this study.

The actual number (12.4%) and values of in-place density tests in Study No. 7 which fell below the minimum density of 75% was found to be within the 16% allowable tolerance.

In summary, the backfill included in Study No. 7 was found to be in conformance with the specification requirements. Taking this into account and considering that:

- (1) All the backfilled placed prior to this study also was in compliance with the specification requirements; and
- (2) Study No. 7 completes the series of studies on backfill subject to potential liquefaction;

it is concluded that all backfill was placed in compliance with the specification requirements and that the final insitu soil densities will provide the required design structural capacity to the plant under seismic loadings.

B. Inspection Reports

The results of the Stage II evaluations on completeness and distribution of the existing inspection documentation, determined the following:

(1) Completeness of Inspections

Although no exact method exists for determining the quantity of inspections that were required during the backfill operations, two comparative analyses were performed to evaluate the relative completeness of the inspection documentation. These analyses concluded that the existing documentation is basically complete and that 80% of the volume of the backfill is documented with complete inspection packages while the remaining 20% of the backfill has some deficiency in the inspection packages.

(2) Distribution of Inspections

The distribution of the existing inspection documentation throughout the backfill is essentially identical to the distribution of the field testing effort by fill location, thus confirming a one to one relationship between inspection and testing activities.

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For the 20% of the inspection packages found to be incomplete, three distinct types of discrepancies were found to exist. The following discussions and conclusions are presented relative to the effect of these discrepancies on the technical adequacy of the inspections.

- (a) 16.0% of the volume of the backfill has an average of 82% of the quantity of inspection reports required with at least one of each type of inspection report on each fill at each elevation in this volume.

For example, although there are 28 existing Form 2 Inspection Reports, in the vault for Fill No. 3 at elevation +12 (Table No. 3), 6 Form 2 inspection reports are believed to be missing. In all these cases however, the 81% of existing documentation of each type of inspection clearly establishes that the Quality Control and Quality Verification processes were implemented during the construction process. In addition, the backfill relative density study documents that the required density tests were performed and resulting relative density for the fills included in this 16% volume were found to be within specification requirements. Thus the existing inspection reports coupled with the satisfactory density records indicate that this deficiency will have no significance on the stability of the Plant Island under seismic loadings.

- (b) 3.8% of the volume of the backfill has a partially complete representation of inspection reports with one or more type of inspection missing on each fill at each elevation in this volume. Included in this volume of backfill are:

- ° 25 fills which have inspection records from both the Contractor and Ebasco. Although some of the five required inspection reports are missing, there exists a sufficient quantity of data on the existing reports to determine that the Quality Control and Quality Verification processes were implemented during the construction of each of these fill areas. In addition, the design specified relative densities were achieved within the specified tolerances (Section IIIA) for all the fills affected. Therefore, it has been concluded that this deficiency, which effects 1.8% of the backfill, will have no significance on the stability of the Plant Island under the event of seismic loading.

- ° Also, included in these fill areas are 21 fills which have documentation of inspections by either Ebasco or the Contractor. Since Ebasco did a 100% duplicate inspection of the contractors inspection, the fact that contractor inspection reports are missing does not

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necessarily lead to a loss in the documentation of quality. As stated before, the existing inspections on these fills clearly establish that the quality control process was implemented during the construction process. In addition, it should be noted that in accordance with the Quality Control procedures (Document 2 & 3), the in-place density tests performed on each of these fills were ordered by and directed by the Ebasco Q.C. Inspector. He witnessed and evaluated each field test for specification compliance while the test was being performed in the field. If the percent compaction was not in compliance with the specified minimum, the Ebasco QC Inspector directed the Contractor's QC Inspector to implement rework (recompaction). The rework was witnessed by the Ebasco Inspector and at its completion, retests were taken at his direction. Thus, the existing inspection documentation, coupled with the complete file of test records for each fill involved (indicating acceptable relative density and quality control involvement) indicate that this deficiency, which effects 2.0% of the backfill, will have no significance on the stability of the Plant Island under the event of seismic loadings.

- (c) 0.2% of the volume of the backfill has no inspection reports at the fill locations and elevations included in this volume.

For these 6 fill areas, there was no inspection documentation found onsite. The material in these fills is found to be concentrated below elevation -37 in small drainage ditches and trenches which have very little volume or in fills. As stated above, the complete record of density testing testifies to the total involvement of the quality control inspectors and to the achievement of the relative density. The fact that the majority of the missing reports are clustered together in groups on three fills indicates a high probability of lost folders of soil packages. Thus, even if the records are lost, the acceptability of the relative density, the indication of Q.C. involvement, and the fact that the affected fills account for for only 0.2% of the backfill placed provides sufficient evidence to conclude that this deficiency will have no significance on the stability of the Plant Island under the event of seismic loadings.

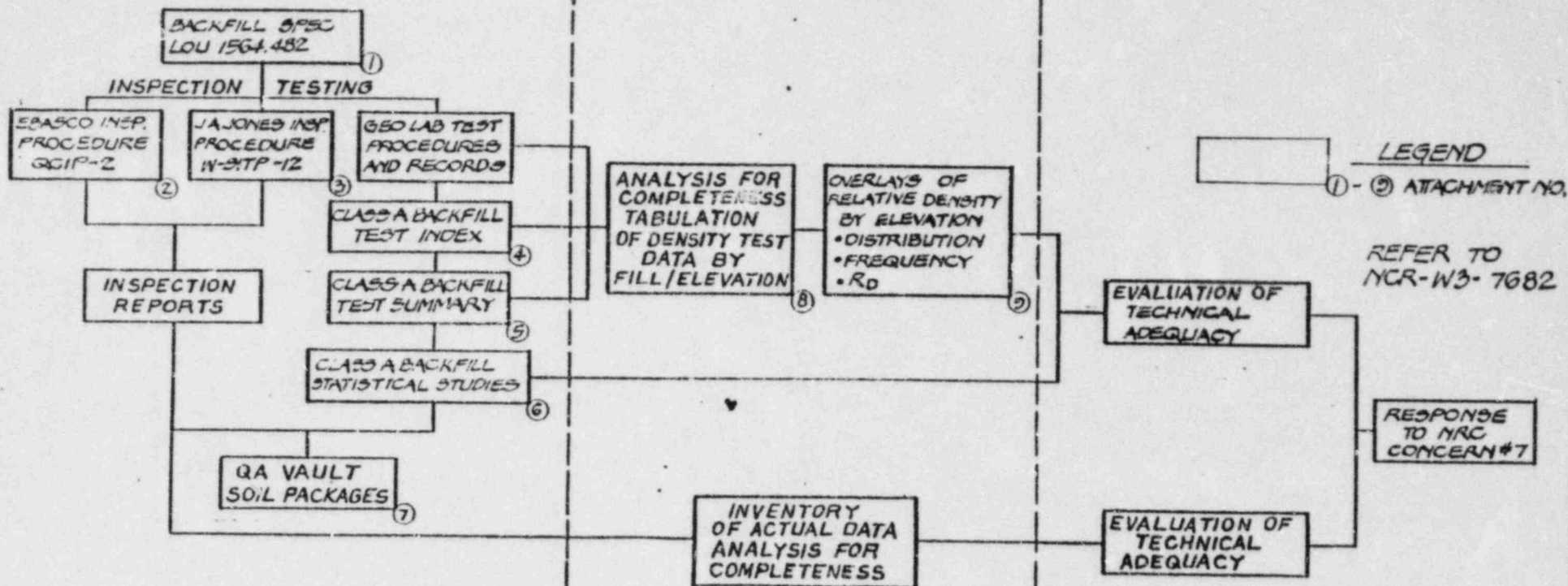
Considering the discussions above, it has been concluded that the deficiencies found to exist in the inspection documentation are of minor significance and will have no effect on the structural capability of the plant under seismic loads.

T A B L E S

STAGE I
LOCATION OF EXISTING DATA

STAGE II
ANALYSIS FOR COMPLETENESS
COMPILATION OF DATA

STAGE III
EVALUATION OF DATA



LEGEND
① - ⑦ ATTACHMENT NO.
REFER TO
NCR-W3-7682

LOUISIANA POWER & LIGHT COMPANY WATERFORD S.E.S. UNIT NO. 3 1983-1965 MW INSTALLATION		
NRC CONCERN NO. 7 STUDY PLAN		
EPASCO SERVICES INC. - FIELD		
SCALE	RELEASED	DATE
DIV. CONSTR.	<i>R. J. ...</i>	FIELD SKETCH
DR. LWF	<i>LWF</i>	SK. 1504
CH. MT	<i>MT</i>	TABLE I

NO.	DATE	REVISION	BY	CH.	RELEASED

TABLE NO. 2
NRC CONCERN NO. 7

ANALYSIS OF SOIL INSPECTION REPORTS

ELEVATION	FILL 1		FILL 2		FILL 3		FILL 4		FILL 5		FILL 6		FILL 7		TOTALS	COMMENTS
	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO		
-43.00 - -43.01	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1 0 0 0	* NOT REQUIRED
-42.00 - -41.01	*	*	*	*	*	*	*	*	*	*	*	*	*	*	6 6 4 8	
-41.00 - -40.01			*	*	*	*	*	*	*	*	*	*	*	*	12 11 2 4 17	
-40.00 - -39.01	1	1													5 9 8 10 5	
-39.00 - -38.01	5 1 1 3 2	5 1 1 3 2													25 14 14 21 14	
-38.00 - -37.01	3 1	3 2													54 14 17 44 16	
-37.00 - -36.01	3 2	2 2 3 1													44 28 36 34	
-36.00 - -35.01	2 2	2 2 2 1													30 18 21 26 18	
-35.00 - -34.01	1	2 1 1 1 1													18 13 25 15 15	
-34.00 - -33.01	1	2 1 1 1 1													16 11 15 11	
-33.00 - -32.01	1 1 1 1 1	1 1 1 1 1													14 10 16 10 12	
-32.00 - -31.01	1 2 2 1 3 2	1 2 2 1 3 2													15 8 13 7 10	
-31.00 - -30.01	1 1 1 1 1	2 2													15 11 17 10 7	
-30.00 - -29.01	1	2 1 1 1 1													16 14 17 13 17	
-29.00 - -28.01	1 1 1	2 2 1 1 1													15 11 16 11 12	
-28.00 - -27.01	1 1 1 1 1	1 1 1 1 1													16 9 17 10 9	
-27.00 - -26.01	1 1 1 1 1	1 2 2 2 2													13 8 14 9 8	
-26.00 - -25.01	1 1 1 1 1	1 1 1 1 1													21 13 19 14 12	
-25.00 - -24.01	2 1 1 1 1	2 1 1 1 1													27 16 22 17 17	
-24.00 - -23.01	4 1 1 1 1	7 4 6 3 4													23 20 25 20 19	
-23.00 - -22.01	3 1 1 1 1	5 3 6 4 3													24 20 26 23 21	
-22.00 - -21.01	4 3 3 3 3	4 4 4 4 4													27 23 24 24 23	
-21.00 - -20.01	4 2 2 2 2	3 3 3 3 3													24 22 21 23 21	
-20.00 - -19.01	5 2 2 2 2	2 2 2 2 2													27 23 24 24 23	
-19.00 - -18.01	4 2 2 2 2	3 3 3 3 3													28 23 24 24 23	
-18.00 - -17.01	3 2 2 2 2	3 3 3 3 3													31 27 30 31 30	
-17.00 - -16.01	2 4 3 4 3	3 3 3 3 3													26 27 26 27 26	
-16.00 - -15.01	2 1 2 2 2	2 2 2 2 2													24 20 23 22 21	
-15.00 - -14.01	2 2 2 1 2	1 1 1 1 1													28 24 24 23 24	
-14.00 - -13.01	3 3 2 2 2	5 5 5 5 5													22 31 32 29 32	
-13.00 - -12.01	2 2 2 2 2	5 5 5 5 5													22 31 32 29 32	

TABLE NO. 2
NRC CONCERN NO. 7
ANALYSIS OF SOIL INSPECTION REPORTS

ELEVATION	FILL 1		FILL 2		FILL 3		FILL 4		FILL 5		FILL 6		FILL 7		TOTALS		COMMENTS	
	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO	FORM NO		
-12.00 ~ -11.01	213	223	111	111	883	883	677	717	766	556	333	123	333	777	123	123	123	
-11.00 ~ -10.01	333	333	312	222	333	333	611	1210	555	535	677	777	344	456	344	344	344	
-10.00 ~ -9.01	333	333	222	222	882	102	594	1211	666	656	555	555	388	888	388	388	388	
-9.00 ~ -8.01	222	222	144	444	665	665	999	998	444	444	777	777	777	777	777	777	777	
-8.00 ~ -7.01	689	989	222	222	667	668	1210	1212	155	445	444	444	145	554	145	145	145	
-7.00 ~ -6.01	444	444	444	444	711	1311	344	444	622	222	688	888	254	445	254	254	254	
-6.00 ~ -5.01	666	666	555	555	910	1010	1011	1011	544	444	777	777	457	555	457	457	457	
-5.00 ~ -4.01	222	244	333	544	910	889	1514	1414	788	444	777	777	1012	1012	1012	1012	1012	
-4.00 ~ -3.01	455	445	244	444	610	1010	1212	1214	434	344	777	777	1211	1412	1211	1412	1412	
-3.00 ~ -2.01	555	445	555	555	918	1717	1010	1010	333	333	666	777	1312	1513	1312	1513	1513	
-2.00 ~ -1.01	777	777	444	444	720	3021	720	1011	444	444	777	777	1310	1311	1310	1311	1311	
-1.00 ~ -0.01	1011	1111	555	555	717	1818	1213	1214	666	666	777	777	1412	1412	1412	1412	1412	
0.00 ~ +0.99	466	666	322	222	318	1416	344	244	978	778	1213	1411	213	1311	213	1311	1311	
1.00 ~ +1.99	1010	1311	766	666	816	1817	266	667	555	555	999	1314	213	712	213	712	712	
2.00 ~ 2.99	799	999	433	555	916	1817	266	888	999	888	777	1518	1518	1518	1518	1518	1518	
3.00 ~ 3.99	899	999	555	555	722	2423	766	766	766	766	1011	1712	1618	1618	1618	1618	1618	
4.00 ~ 4.99	999	1010	444	444	1614	1513	766	766	1011	1011	1011	1712	1618	1618	1618	1618	1618	
5.00 ~ 5.99	555	555	433	333	417	1716	999	999	777	777	2017	2117	1911	1911	1911	1911	1911	
6.00 ~ 6.99	999	1112	344	344	220	1917	444	444	444	364	1216	2416	2211	2012	2211	2012	2012	
7.00 ~ 7.99	575	575	454	364	622	1716	667	667	667	667	2018	1318	2118	2118	2118	2118	2118	
8.00 ~ 8.99	466	566	454	515	421	1513	667	667	667	667	2118	1518	2118	2118	2118	2118	2118	
9.00 ~ 9.99	555	566	444	444	528	1915	766	766	766	766	2118	1518	2118	2118	2118	2118	2118	
10.00 ~ 10.99	777	777	444	444	530	1914	766	766	766	766	2118	1518	2118	2118	2118	2118	2118	
11.00 ~ 11.99	799	499	454	399	525	1518	766	766	766	766	2118	1518	2118	2118	2118	2118	2118	
12.00 ~ 12.99	586	686	588	288	623	1216	666	666	666	666	2118	1518	2118	2118	2118	2118	2118	
13.00 ~ 13.99	510	2102	411	1102	622	510	366	366	366	366	2516	716	3216	3216	3216	3216	3216	
14.00 ~ 14.99	611	2131	713	2111	611	613	576	576	576	576	1718	318	2218	2218	2218	2218	2218	
15.00 ~ 15.99	614	1147	713	2111	611	520	520	520	520	520	1718	318	2218	2218	2218	2218	2218	
16.00 ~ 16.99	310	210	213	211	673	377	377	377	377	377	1718	318	2218	2218	2218	2218	2218	
17.00 ~ 17.99	21	1	212	211	1	1	1	1	1	1	1	1	1	1	1	1	1	
18.00 ~ 18.99	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19.00 ~ 19.99	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20.00 ~ 20.99	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
SUM TOTAL	221	248	157	176	186	193	203	203	256	272	272	272	272	272	272	272	272	
TOTAL	1101	787	2260	1594	1206	3026	1695	1169	1169	1169	1169	1169	1169	1169	1169	1169	1169	

*NOT REQUIRED

TABLE NO. 3
 NRC CONCERN NO. 7
 ANALYSIS OF SOIL-INSPECTION REPORTS
 BY FILL SURFACE AREA (FT²)

ELEVATION	FILL NO.							TOTAL SURFACE AREA (FT ²)		% COVERAGE BY INSPECTION REPORTS	COMMENTS	
	1	2	3	4	5	6	7	INSPECTION REPORTS	DENSITY OVERLAYS			
-44.00~-43.01	*	*	*	*	*	*	*					
-43.00~-42.01	**	*	*	*	*		4700	100	4800	N/A	--	* NOT REQUIRED
-42.00~-41.01	*	*	Δ	200	*		3500	100	3800	N/A	--	
-41.00~-40.01	Δ	*	25800	200	*		2450	100	28950	N/A	--	Δ APPROPRIATE INSPECTION REPORTS MISSING.
-40.00~-39.01	6800	*	25800	10800	Δ		5900	14600	63900	55000	116	
-39.00~-38.01	6800	Δ	26100	300	Δ		10050	48700	91950	65000	141	
-38.00~-37.01	300	Δ	30500	10300	500		2200	45600	89400	71800	125	
-37.00~-36.01	1550	300	27700	10600	850		5400	60900	107300	80000	134	
-36.00~-35.01	16350	1700	84600	1000	1500		19200	61300	185650	94000	198	
-35.00~-34.01	32000	7700	48000	400	500		8000	42200	138800	108000	129	
-34.00~-33.01	16000	7700	29500	5000	7150		33700	61500	160550	99000	155	
-33.00~-32.01	2000	2300	29000	5000	18000		33000	70000	159300	108000	148	
-32.00~-31.01	16000	7700	30500	8450	17500		21000	50500	151650	114000	133	
-31.00~-30.01	15000	16700	50000	5000	17500		4000	60500	168700	131800	128	
-30.00~-29.01	15000	16700	41000	2500	17500		62000	60500	215200	146000	147	
-29.00~-28.01	16000	25700	43000	5000	35000		35000	51500	211200	133000	160	
-28.00~-27.01	16000	9000	77200	9700	35000		21000	14500	182400	158000	115	
-27.00~-26.01	16000	9000	54000	5000	35000		35750	73500	228250	163000	140	
-26.00~-25.01	16000	9000	47500	9850	18000		17728	68500	186600	168000	111	
-25.00~-24.01	2100	9900	52000	5000	69500		39928	72500	250950	181000	139	
-24.00~-23.01	3000	2950	95100	70600	68250		70000	57000	366800	183000	200	
-23.00~-22.01	4100	5600	54000	47100	33750		58000	57000	259550	197300	132	
-22.00~-21.01	5000	5600	52500	41000	67500		34200	57000	262800	219800	120	
-21.00~-20.01	5000	4800	52000	37500	101500		12300	57000	270100	238500	113	
-20.00~-19.01	4600	3700	52500	36300	71500		3000	57000	228600	247900	92	
-19.00~-18.01	2600	3700	52500	43800	35750		39700	40000	218050	265700	82	
-18.00~-17.01	3700	3700	52500	36500	37700		14900	58200	207200	261500	79	
-17.00~-16.01	7600	3700	112000	41000	35700		11600	15000	226600	215400	82	
-16.00~-15.01	2600	3700	112000	37000	35700		39100	47000	227100	304100	91	
-15.00~-14.01	2000	2800	96950	38100	57000		12800	14300	223950	293500	76	
-14.00~-13.01	46500	10000	69500	51000	50500		40000	47800	315350	298000	106	
-13.00~-12.01	21300	16500	69500	47000	10000		60000	25700	250000	316500	79	

TABLE NO.3
 NRC CONCERN NO. 7
 ANALYSIS OF SOIL-INSPECTION REPORTS
 BY FILL SURFACE AREA (FT²)

ELEVATION	FILL NO.							TOTAL SURFACE AREA (FT ²)		% COVERAGE BY INSPECTION REPORTS	COMMENTS
	1	2	3	4	5	6	7	INSPECTION REPORTS	DENSITY OVERLAYS		
-12.00 ~ -11.01	4500	30000	49500	56000	38000	35000	55700	268700	461000	58	
-11.00 ~ -10.01	3800	18000	77500	69400	38000	64000	66000	336700	369000	41	
-10.00 ~ -9.01	57000	18000	88500	79800	37500	104500	92000	477300	326500	146	
-9.00 ~ -8.01	32000	18000	128500	79000	37500	94000	103000	492000	327000	150	
-8.00 ~ -7.01	19000	27000	109000	138000	19500	63000	62000	437500	325500	134	
-7.00 ~ -6.01	35000	41000	86500	113700	14100	78000	96500	464800	332000	140	
-6.00 ~ -5.01	34000	39000	114800	95000	38000	136000	48500	505300	415500	122	
-5.00 ~ -4.01	70500	18500	110200	85300	10000	136350	108600	539450	421500	128	
-4.00 ~ -3.01	81500	8500	73950	105100	10500	140850	87600	508000	427800	119	
-3.00 ~ -2.01	72000	27500	89300	94900	10500	162050	71900	528150	439500	120	
-2.00 ~ -1.01	78000	9500	94450	110500	13100	98350	81000	484900	444000	109	
-1.00 ~ -0.01	16000	20500	96100	139300	46200	119250	47000	484350	469800	103	
0.00 ~ 0.99	138000	44100	131500	108800	47200	128300	75900	673800	484600	139	
1.00 ~ 1.99	137800	34500	131050	146000	47200	187400	65300	749250	484000	155	
2.00 ~ 2.99	117700	32600	148650	148700	40900	128600	77300	694450	456800	152	
3.00 ~ 3.99	118400	14600	168150	151000	48000	127700	85000	712850	429800	180	
4.00 ~ 4.99	35800	11400	167800	130100	56900	80150	46300	529050	458000	116	
5.00 ~ 5.99	41000	24400	226700	88600	69500	95150	90700	636250	464500	137	
6.00 ~ 6.99	32900	64600	219000	113600	88500	103500	80200	702300	451700	155	
7.00 ~ 7.99	36700	55800	148200	116000	48850	152550	41900	600000	445100	135	
8.00 ~ 8.99	46800	92500	142300	104500	58150	140950	119700	705000	397200	177	
9.00 ~ 9.99	106200	86000	147600	145500	22800	151350	76200	735650	361700	203	
10.00 ~ 10.99	126800	174000	82200	136000	26600	183950	104100	783650	342700	228	
11.00 ~ 11.99	133100	134000	98600	126600	29100	191850	83800	797050	397700	200	
12.00 ~ 12.99	101000	142500	78100	69000	22000	159900	93400	665900	319700	208	
13.00 ~ 13.99	279100	146250	61300	150900	33000	250000	93100	1013650	556900	284	
14.00 ~ 14.99	75800	74400	66100	28400	8000	82450	73000	408150	303500	134	
15.00 ~ 15.99	84000	77050	36900	90400	8500	101450	*	398300	275000	145	
16.00 ~ 16.99	56750	51500	28800	16450	8500	53400	*	215400	281300	76	
17.00 ~ 17.99	*	*	*	*	*	*	*	37650	N/A	-	
18.00 ~ 18.99	*	*	*	*	*	*	*	N/A	N/A	-	
19.00 ~ 20.99	*	*	*	*	*	*	*	N/A	N/A	-	
SUB TOTAL	2473050	1725850	4794600	3657775	1855000	4320750	3515800	22342825	16347200	137	

TABLE NO. 4
NRC CONCERN NO. 7
RELATIVE DISTRIBUTION OF INSPECTION REPORTS TO
DENSITY TESTS

FILL NO	NO. OF INSPECTIONS	% OF TOTAL INSPECTIONS	NO OF DENSITY TESTS	% OF TOTAL DENSITY TESTS	COMPARATIVE %	
					INSPECTIONS	TESTS
1	1097	9.3	246	8.0	9.3	8.0
2	785	6.7	178	5.8	6.7	5.8
3	2360	20.1	570	18.5	20.1	18.5
4	1592	13.5	375	12.2	13.5	12.2
5	1198	10.2	336	10.9	10.2	10.9
6	3026	25.8	826	26.9	25.8	26.9
7	1694	14.4	545	17.7	14.4	17.7
TOTAL	11752	100.0	3076	100.0	100.0	100.0

TABLE NO 5 NRC CONCERN NO 7

COMPARISON OF IN-PLACE DENSITY TEST FREQUENCY AND DISTRIBUTION

ELEVATION	FREQUENCY			DISTRIBUTION							NOTES
	SURFACE AREA	NO. OF TESTS		FILL NO							
		REQ'D	ACTUAL	1	2	3	4	5	6	7	
-44.00 ~ -42.01	N/A	N/A	(56)*	CLASS A FILL IN TRENCHES AND SUMP.							
-40.00 ~ -39.01	55,000	3	32	5	0	2	1	4	18	2	
-39.00 ~ -38.01	65,000	4	44	5	0	7	5	7	13	7	
-38.00 ~ -37.01	71,800	4	75	7	6	7	4	9	16	26	
-37.00 ~ -36.01	80,000	4	49	6	3	6	6	9	12	7	
-36.00 ~ -35.01	94,000	5	38	2	2	9	3	6	11	5	
-35.00 ~ -34.01	108,000	6	18	1	1	5	1	4	3	3	
-34.00 ~ -33.01	99,000	5	13	0	1	2	1	2	3	4	
-33.00 ~ -32.01	108,000	6	17	1	1	3	1	2	4	5	
-32.00 ~ -31.01	114,000	6	18	1	2	4	1	2	2	6	
-31.00 ~ -30.01	131,800	7	21	1	0	4	1	5	6	4	
-30.00 ~ -29.01	146,000	8	21	0	1	9	1	2	5	3	
-29.00 ~ -28.01	133,000	7	15	1	1	2	1	1	4	5	
-28.00 ~ -27.01	158,000	8	14	1	1	2	1	3	4	2	
-27.00 ~ -26.01	163,000	9	17	1	1	3	1	2	4	5	
-26.00 ~ -25.01	168,000	9	16	1	2	2	0	0	7	4	
-25.00 ~ -24.01	181,000	10	15	1	1	4	1	1	5	2	
-24.00 ~ -23.01	183,000	10	17	1	1	4	2	3	3	3	
-23.00 ~ -22.01	197,300	10	23	1	1	3	3	8	4	3	
-22.00 ~ -21.01	219,800	11	24	4	2	3	3	6	3	3	
-21.00 ~ -20.01	238,500	12	19	2	1	2	3	5	3	3	
-20.00 ~ -19.01	247,900	13	20	2	1	3	3	4	4	3	
-19.00 ~ -18.01	265,700	14	22	1	1	3	5	5	3	4	
-18.00 ~ -17.01	261,500	14	26	2	1	3	5	6	6	3	
-17.00 ~ -16.01	275,400	14	25	3	3	3	5	4	4	3	
-16.00 ~ -15.01	304,100	16	22	2	1	4	3	5	4	3	
-15.00 ~ -14.01	293,500	15	28	3	1	6	4	6	4	4	
-14.00 ~ -13.01	298,000	15	29	0	3	4	6	8	4	4	
-13.00 ~ -12.01	316,500	16	27	2	2	2	8	7	4	2	
-12.00 ~ -11.01	461,000	24	36	3	1	8	8	6	3	7	
-11.00 ~ -10.01	369,000	19	36	3	2	3	9	8	10	1	
-10.00 ~ -9.01	326,500	17	43	2	2	9	10	6	6	8	
-9.00 ~ -8.01	327,000	17	38	3	4	6	8	3	7	7	
-8.00 ~ -7.01	325,500	17	40	6	2	6	12	5	5	4	
-7.00 ~ -6.01	332,000	17	40	4	2	10	6	6	7	5	

TABLE NO 6 NRC CONCERN NO 7

FREQUENCY CHECK - PROCTORS/SIEVES TO DENSITIES

PROCTOR CURVE NO	LAB TEST NO.	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO OF DEN TESTS BETW PROCTORS
1	LRWE 717, 718, 719	17	37	106	10	71	→ 800 41M	
2	768	22	38	117	9	72	397	8
6	788	5	39	129	11	73	408	8
3	809	12	40	139	9	74	419	8
3A	815	4	41	149	9	75	429	8
7	817	1	42	161	12	76	439	8
5	935	29	44	170	8	77	443	3
11	945	8	43	172	1	78	444(INDY)	0
12	952	6	45	184(CLAY)	11 c	79	452	7
13	959	6	46	184(SAND)	0	82	465	9
14	971	11	47	196	10	84	476	10
15	985	4	48	210	13	86	494	15
16	1002	11	49	220	9	87	500	4
17	1014	10	50	231	10	90	520	17
18	1021	6	51	251	19	91	526	5
19	1032	11	52	255 CORREL. MIN	3	92	532	4
19A	1039	5	53	256 INDY	0	93	533 INDY	0
INDY	1040	0	54	266	9	94	543	7
22	B0005A	4	55	271	4	97	556	11
26	15	9	56	272	0	98	566	7
27	22	6	58	281	8	100	579	11
INDY	23	0	59	291	9	102	509	5
28	31	5	60	302	10	105	595	9
29	42	10	61	312	8	106	605	8
30	47	5	63	326	10	108	613	6
INDY	50	2	64	335	8	109	620	6
31	52	1	65	346	6	110	621 INDY	0
32	62	9	66	356	5	112	633	10
33	69	5	67	366	7	113	643	8
34	77	7	67A	374	2	115	653	9
INDY	78	0	68	376	1	117	663	9
35	87	8	69	377 INDY	0	118	673	6
36	94	6	70	387	7	120	683	9

TABLE NO 6 NRC CONCERN NO 7

FREQUENCY CHECK - PROCTORS/SIEVES TO DENSITIES

PROCTOR CURVE NO	LAB TEST NO.	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO OF DEN TESTS BETW PROCTORS
122	694	9	164	1052	10	206	1429	10
123	701	5	165	1063	9	207	1441	10
125	713	10	166	1076	10	208	1453	10
127	723	8	167	1087A	9	190	1465	10
128	737	9	200	1087AA	7 (INDY.)	191	1476	9
130	746	8	168	1100	3	209	1482	4
131	759	10	172	1148	12	193	1488	5
132	770	9	173	1160	10	210	1500	10
133	781	10	174	1173	10	191	1512	10
134	793	10	175	1186	8	211	1524	10
135	804	10	177	1197	9	212	1538	10
137	816	10	178	1211	10	213	1550	11
138	826	8	180	1223	10	214	1562	10
139	837	10	183	1234	10	215	1574	10
140	848	9	184	1246	9	217	1588	10
141	855 INDY	6	185	1259	10	218	1601	10
142	856 (CORRELATION)	0	186	1270	10	219	1613	10
144	867	9	187	1283	10	220	1625	8
146	878	9	188	1294	10	222	1639	9
148	891	9	189	1305	10	223	1651	10
149	904	10	190	1311	3	224	1663	10
150	915	9	191	1312	0	226	1677	10
151	927	10	195	1319	6	227	1689	7
152	940	10	192	1321	1 (INDY)	228	1701	9
153	953	10	193	1322	0 (CORRELATION)	229	1712	10
154	961	7	196	1332	9	231	1724	10
155	973	9	197	1344	10	232	1735	9
156	983	9	198	1357	10	233	1747	10
157	996	9	199	1370	10	235	1758	9
158	1007	10	201	1382	10	236	1784	0 (CORRELATION)
159	1016	8	202	1393	10	237	1771	10
160	1027	9	203	1405	10	238	1782	10
163	1040	10	205	1417	10	239	1796	10

TABLE NO 6 NRC CONCERN NO 7

FREQUENCY CHECK - PROCTORS/SIEVES TO DENSITIES

PROCTOR CURVE NO	LAB TEST NO.	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO OF DEN TESTS BETW PROCTORS
240	1807	10	275	2181	10	326	2548	10
241	1819	10	277	2194	10	328	2561	10
243	1831	9	278	2206	10	329	2573	10
244	1842	10	280	2219	10	330	2578	3
245	1853	10	283	2231	10	331	2586	7
246	1865	10	285	2245	10	333	2598	10
247	1877	10	287	2258	9	334	2610	10
248	1889	10	288	2263	3	336	2623	10
249	1901	10	289	2268	3	337	2635	10
250	1912	10	290	2273	3 (CORRELATION)	341	2648	9
251	1922	9	291	2274	0 (INDY)	342	2659	10
252	1934	10	292	2286	10	344	2671	10
253	1945	10	293	2287	0 (INDY)	346	2683	10
254	1957	10	295	2300	10	347	2695	10
255	1968	10	296	2312	10	349	2706	10
256	1980	10	297	2324	10	350	2717	10
257	1991	10	299	2336	10	351	2730	10
258	2004	10	300	2350	10	353	2742	10
259	2015	10 (CORRELATION)	301	2364	9	354	2754	10
260	2026	10 (INDY)	305	2379	8	356	2767	10
261	2027	0	307	2392	10	357	2779	10
262	2038	10	309	2405	10	358	2791	10 (CORRELATION)
263	2050	10	314	2418	10	359	2792	0 (INDY)
264	2063	11	316	2430	10	361	2805	10
265	2074	9	317	2443	10	362	2818	10
266	2086	10	318	2456	10	365	2831	10
267	2098	10	319	2468	10	367	2843	10
268	2109	10	320	2481	10	369	2855	10
269	2121	10	321	2493	10	372	2867	10
270	2132	10	322	2506	10	373	2879	10
271	2144	8	323	2519	10	375	2892	10
273	2156	10	324	2534	10	376	2904	10
274	2169	10	325	2535	0 (CORRELATION INDY)	379	2917	10

TABLE NO 6 NRC CONCERN NO 7

FREQUENCY CHECK - PROCTORS/SIEVES TO DENSITIES

PROCTOR CURVE NO	LAB TEST NO.	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO. OF DEN TESTS BETW PROCTORS	PROCTOR CURVE NO	LAB TEST NO	NO OF DEN TESTS BETW PROCTORS
380	2929	10	449	3341	10			
382	2941	10	451	3352	10			
383	2953	10	452	3363	10			
386	2967	11	453	3374	10			
391	2978	9	454	3385	10			
392	2990	10	455	3396	10			
393	3002	10	456	3407	10			
396	3014	10	457	3418	10			
397	3027	10	459	3430	11			
400	3053	24 (CORRELATION TO INDI)	460	3443	12			
404	3065	10	471	3454	10			
405	3076	6	473	3464	9			
409	3088	10	474	3474	9			
410	3099	10	475	3482	7			
412	3110	10	481	3493	10			
415	3121	10	485	3506	10			
416	3154	10/10/19 DELISED MATL	488	3509	3			
418	3165	10	488A	3522	12			
421	3176	10	490	3538	13			
422	3187	10	493	3547	5			
423	3198	10	493	3548	0			
425	3209	0	498	3556	6			
426	3220	10	499	3569	7			
428	3231	10	500	3576	4			
429	3242	10	503	3581	3			
430	3253	10	504	3582	11			
431	3264	10	505	3589	4			
432	3275	10	506	3592	12			
434	3286	10	507	3600	10			
439	3297	10 (MEMPHIS)	508	3601	10			
441	3308	10	509	3628	8			
445	3319	10						
447	3330	10						
				END				

TABLE NO 8

NRC CONCERN NO. 7

ANALYSIS OF NONCONFORMING CONTROL TEST FREQUENCIES

PROCTOR CURVE	LAB TEST NO	LOCATION	FILL NO	TEST ELEV	DATE	RELATIVE DENSITY
5	LRWE 818	F4 80W 85S	5A	-37.25	2.26.76	90
	819	E5 20N 30E	3B	-38.25	3.1.76	64
	820	C6 35S 10W	6A	-40.25	3.1.76	79
	821	E5 25N 32E	3B	-37.25	3.1.76	57
	822	E5 30N 30E	3B	-36.25	3.1.76	69
	848	C6 40S 35E	7	-38.25	3.17.76	71
	866	C2 37S 15W	1	-39.75	4.23.76	65
	865	B2 68S 42E	1	-39.75	4.23.76	55
	863	RETEST				71
	867	C2 15S 15E	1	-39.75	4.23.76	69
	869	C2 10S 8E	1	-38.75	4.26.76	80
	873	B2 53S 40E	1	-38.75	4.26.76	68
	875	B2 90E 50S	1	-37.50	4.27.76	59
	878	B2 40E 80S	1	-37.50	4.27.76	-
	911	E3 50N 5W	4	-40.25	5.18.76	69
	912	E3 54N 20W	4	-40.25	5.18.76	62 *
	913	E3 80N 30W	4	-39.25	5.19.76	69
	915	E3 51N 80W	4	-37.00	5.19.76	66
	917	E3 40N 81W	4	-37.00	5.19.76	91
	918	E3 25S 50E	4	-37.25	5.20.76	80
	919	E3 27S 48W	4	-37.25	5.20.76	70
	920	D3 87N 30E	4	-35.75	5.20.76	61
	921	E3 37E 24N	5A	-36.25	5.20.76	84
	922	E3 25E 24N	5A	-36.25	5.20.76	60 *
	923	E3 60E 15N	5A	-35.25	5.21.76	88
	924	E3 28E 15N	5A	-35.25	5.21.76	84
	932	C6 35N 30W	6A	-39.25	6.2.76	65
	931	C6 47W 30N	6A	-39.25	6.2.76	74
	933	C6 52N 50W	6A	-38.25	6.3.76	60 *
	934	C6 0N 45W	6A	-37.25	6.3.76	61 *

* ACCEPTED AS PART OF STATISTICAL TOLERANCE

TABLE NO. 9
NRC CONCERN NO. 7
SCHEDULE OF RELATIVE DENSITY
CORRELATION TESTING

TEST NUMBER	TEST DATE
LRWE 815	2/25/76
1040	8/12/76
B 0023A	9/9/76
50A	9/22/76
78A	10/8/76
256A	11/9/76
271A	12/15/76
377A	2/2/77
444A	2/23/77
532A	4/1/77
621A	4/22/77
855A	5/31/77
1087A	7/7/77
1321A	8/5/77
1482A	8/19/77
1500A	8/20/77
1784A	9/28/77
2015A	10/18/77
2026A	10/18/77
2274A	11/17/77
2287A	11/22/77
2535A	2/23/78
2792A	5/23/78
3053A	8/21/78
3297A	2-16-79
1197B	12/17/79

REVIEW AND ANALYSIS OF SOIL
BACKFILL DENSITIES
NRC CONCERN NO. 7

APPENDIX A
IN-PLACE DENSITY TESTS FILL 5
EL -41.75 to EL -36.25

TABLE A-1

IN-PLACE DENSITY TESTS - FILL #5
EL -41.75 TO EL -36.25

TEST EVALUATION	TEST LOCATION	TEST NUMBER	TEST DATE	PROCTOR TEST CURVE NO.
-41.75	F4 45N 38W	LRWE721	1/26/76	1
-41.60	F4 0N 45W	LRWE699	1/21/76	1
-40.50	F4 62N 43W	LRWE724	1/26/76	1
-40.30	F4 21S 44W	LRWE701	1/21/76	1
-39.60	F4 28S 80W	LRWE700	1/21/76	1
-39.25	F4 20N 80W	LRWE808	2/24/76	6
-39.25	F4 18N 20W	LRWE807	2/24/76	6
-39.20	F4 53N 40W	LRWE726	1/27/76	1
-39.20	F3 7N 43W	LRWE725	1/26/76	1
-39.00	E3 30N 33E	LRW1031	8/12/76	15/18
-39.00	F4 16N 40W	LRWE702	1/21/76	1
-38.75	E4 10N 33E	LRW1036	8/12/76	15/18
-38.30	F4 17N 70W	LRWE703	1/21/76	1
-38.25	F4 30N 50W	LRWE811	1/26/76	3
-38.25	F4 35N 43W	LRWE812	2/25/76	3
-38.25	E4 10N 31E	LRW1037	8/12/76	15/18
-38.00	E3 31N 32E	LRW1033	8/12/76	15/18
-37.75	E3 31N 34E	LRW1035	8/12/76	15/18
-37.70	F4 10S 43W	LRWE704	1/21/76	1
-37.50	E4 11N 32E	LRW1038	8/12/76	15/18
-37.50	E4 69N 27E	B0102A	10/13/76	34
-37.25	F3 80S 70W	LRWE 813	2/26/76	6
-37.25	F4 80S 84W	LRWE 816	2/26/76	6
-37.25	F4 85S 80W	LRWE 818	2/26/76	6
-37.25	E5 40N 27E	B0089A	10/11/76	34
-37.00	E4 60N 27E	B0101AR9	10/14/76	34/36
-36.76	E4 60N 28E	B0110AR4	10/14/76	36
-36.75	E5 42N 37E	B0090AR2	10/12/76	34
-36.40	F4 15S 78W	LRWE706	1/22/76	1
-36.40	F4 10N 42W	LRWE705	1/22/76	1
-36.25	E4 45N 27E	B0116AR	10/15/76	36
-36.25	E3 24N 25E	LRWE922	5/20/76	7
-36.25	E3 24N 37E	LRWE921	5/10/76	2
-36.25	E5 58N 27E	B0097AR	10/12/76	34

JPm 9-22-76

REVIEWED
W3-6497
4.4

Project: Waterford SES Unit 3 Lab No. 30019A (LRWE 721)
 Client: Ebasco Services Inc. Test No. 2
 Test Location F4-45N, 38w Fill No. SA
 Test Depth -41.75 6-25-76 Date 11/26/76
 G.S. Elevation - Time of Test -
 Test Elevation -41.75 Volumeter I.D. LRW 61
 Sample I.D. Miss River Pump Scale I.D. LRW 53
SAND Speedy I.D. LRW 62 9-12-76

1. Wt. of Can & Damp Soil, 0.01 lb. 3.11 4. Volume of Test
 2. Tare Wt. of Can, 0.01 lb. .07 Hole: -
 3. Net Wt. of Damp Soil, 0.01 lb. 3.04 .0264 ft³
 Speedy Moisture, 7.2 %

5. Tare No. - Retest Required: - Yes
 6. Wt. Tare & Wet Soil, gm. - - No
 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
 8. Wt. Water, gm. - & Date -
 9. Wt. Tare, gm. - Specification Requirement
 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
7.2 %	115.2 lb/ft ³	107.5 lb/ft ³	1	105.6 lb/ft ³	13.0 %	101.8 %

Remarks: _____

Technician: Thayer Calculated By: Thayer Checked By: Thayer
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445



Project: Waterford SES Unit Lab No. JAN 9-22-76
30001A (LPWE699)
 Client: Ebasco Services Inc. Test No. 1
 Test Location F4-45W, ON Fill No. 5B
 Test Depth 41.60 6-29 3/8 Date 1/21/76
 G.S. Elevation - Time of Test -
 Test Elevation -41.60 Volumeter I.D. LRW61
 Sample I.D. MISS RIVER Scale I.D. LRW-53
DUMP SAND Speedy I.D. LRW-62

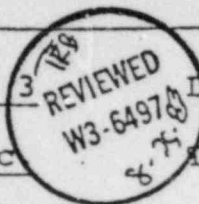
1. Wt. of Can & Damp Soil, 0.01 lb. 3.98
2. Tare Wt. of Can, 0.01 lb. .07
3. Net Wt. of Damp Soil, 0.01 lb. 3.91
4. Volume of Test Hole: .0364 ft³
- Speedy Moisture, 8.8 %
5. Tare No. -- Retest Required: Yes
6. Wt. Tare & Wet Soil, gm. -- ✓ No
7. Wt. Tare & Dry Soil, gm. -- Retest of Lab No. --
8. Wt. Water, gm. -- & Date --
9. Wt. Tare, gm. -- Specification Requirement
10. Wt. of Dry Soil, gm. -- of Compaction 95 %
11. Moisture Content (8/10) -- % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
8.8 %	107.4 lb/ft ³	98.7 lb/ft ³	1	105.6 lb/ft ³	13.0 %	93.5 %

Remarks: RETEST NOT ASKED FOR BY
EBASCO Q.C.

Technician: Hazel Calculated By: Hazel Checked By: G. Howard
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

OR meet



Jan 9.22-76

Project: Waterford SES Unit 3 Lab No. 30021A (LRWE 724)
 Client: Ebasco Services Inc Test No. 4
 Test Location FA-62N, 43w Fill No. 5A
 Test Depth -40.50 ^{As Requested} 6-25-76 Date 1/26/76
 G.S. Elevation - Time of Test -
 Test Elevation -40.50 Volumeter I.D. LRW 61
 Sample I.D. MISS. RIVER Scale I.D. LRW 53
Dump SAND Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.17 4. Volume of Test
 2. Tare Wt. of Can, 0.01 lb. 1.07 Hole:
 3. Net Wt. of Damp Soil, 0.01 lb. 3.10 10278 ft³
 Speedy Moisture, 12.4 %

5. Tare No. - Retest Required: Yes
 6. Wt. Tare & Wet Soil, gm. - No
 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
 8. Wt. Water, gm. - & Date -
 9. Wt. Tare, gm. - Specification Requirement
 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
12.4 %	111.5 lb/ft ³	99.2 lb/ft ³	1	105.6 lb/ft ³	13.0 %	93.9 %

Remarks: NO RETEST WAS ASKED FOR BY
EBASCO Q.C.

Technician: Hazel Calculated By: Hazel Checked By: [Signature]
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445



JAN 9-22-76

Project: Waterford SES Unit 3 Lab No. ~~20003A~~ (LRWE 701)

Client: Ebasco Services Inc. Test No. 3

Test Location F4-44W, 215 Fill No. 53

Test Depth 40.30 *Master 6-25-79* Date 1/21/76

G.S. Elevation - Time of Test -

Test Elevation -40.30 Volumeter I.D. LEW-61

Sample I.D. MISS RIVER Scale I.D. LEW-53

PUMP SAND Speedy I.D. LEW-62

1. Wt. of Can & Damp Soil, 0.01 lb. 4.06 4. Volume of Test

2. Tare Wt. of Can, 0.01 lb. .07 Hole: .0355 ft³

3. Net Wt. of Damp Soil, 0.01 lb. 3.99

Speedy Moisture, 8.7 %

5. Tare No. - Retest Required: Yes

6. Wt. Tare & Wet Soil, gm. - No

7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -

8. Wt. Water, gm. - & Date -

9. Wt. Tare, gm. - Specification Requirement

10. Wt. of Dry Soil, gm. - of Compaction 95.0 %

11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
8.7 %	112.4 lb/ft ³	103.4 lb/ft ³	1	105.6 lb/ft ³	13.0 %	97.9 %

Remarks: _____

Technician: T. Hazel Calculated By: T. Hazel Checked By: G. [Signature]

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

J. M. [Signature]



JAN 9-11-76

Project: Waterford SES Unit 3 Lab No. B0002A (LRWE 700)
 Client: Ebasco Services Inc. Test No. 2
 Test Location F4-80w, 28s Fill No. 5B
 Test Depth -39.60 ^{11/19} Date 1/21/76
 G.S. Elevation - Time of Test -
 Test Elevation -39.60 Volumeter I.D. LRW-61
 Sample I.D. MISS RIVER Scale I.D. LRW 53
PUMP SAND Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.96
2. Tare Wt. of Can, 0.01 lb. .07
3. Net Wt. of Damp Soil, 0.01 lb. 3.89
4. Volume of Test Hole: .0342 ft³
- Speedy Moisture, 10.6 %
5. Tare No. - Retest Required: - Yes
6. Wt. Tare & Wet Soil, gm. - No
7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
8. Wt. Water, gm. - & Date -
9. Wt. Tare, gm. - Specification Requirement
10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.6 %	113.7 lb/ft ³	103.4 102.8 lb/ft ³	1	105.6 lb/ft ³	13.0 %	97.3 %

Remarks: _____

Technician: H. H. Taylor Calculated By: H. H. Taylor Checked By: [Signature]
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JR M... [Signature]

Project: Waterford SES Unit Lab No. JAN 9-22-76
30056A (LRWE 808)
 Client: Ebasco Services Inc. Test No. 3
 Test Location F4-80w 200 Fill No. SA
 Test Depth -39.25 Date 2/24/76
 G.S. Elevation - Time of Test -
 Test Elevation -39.25 Volumeter I.D. LRW 61
 Sample I.D. Miss River Scale I.D. LRW 53
Pump Sand Speedy I.D. LRW 62



1. Wt. of Can & Damp Soil, 0.01 lb. 4.10 4. Volume of Test
2. Tare Wt. of Can, 0.01 lb. .07 Hole: .0362 ft³
3. Net Wt. of Damp Soil, 0.01 lb. 4.03
- Speedy Moisture, 10.1 %
5. Tare No. - Retest Required: - Yes
6. Wt. Tare & Wet Soil, gm. - No
7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
8. Wt. Water, gm. - & Date -
9. Wt. Tare, gm. - Specification Requirement
10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.1 %	111.3 lb/ft ³	101.1 lb/ft ³	6	102.9 lb/ft ³	12.5 %	98.3 %

Remarks: _____

Technician: Itzyl Calculated By: Itzyl Checked By: G. Beards
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445
Itzyl

REVISION
 W3-6497
 4.24

JAN 9-22-76

Project: Waterford SES Unit 3 Lab No. ~~20055A~~ (LRWE 807)
 Client: Ebasco Services Inc. Test No. 2
 Test Location FA-18N, 20W Fill No. 5A
 Test Depth -39.25 ^{31.25} 4-25-76 Date 2/24/76
 G.S. Elevation — Time of Test —
 Test Elevation -39.25 Volumeter I.D. LRW 61
 Sample I.D. Miss River Scale I.D. LRW 53
Pump sand Speedy I.D. LRW 62

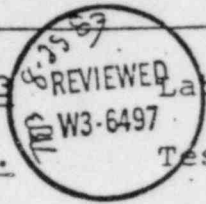
1. Wt. of Can & Damp Soil, 0.01 lb. 3.49 4. Volume of Test Hole: 0.0305 ft³
 2. Tare Wt. of Can, 0.01 lb. 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.42
 Speedy Moisture, 6.6 %

5. Tare No. — Retest Required: — Yes
 6. Wt. Tare & Wet Soil, gm. — No
 7. Wt. Tare & Dry Soil, gm. — Retest of Lab No. —
 8. Wt. Water, gm. — & Date —
 9. Wt. Tare, gm. — Specification Requirement
 10. Wt. of Dry Soil, gm. — of Compaction 95.0 %
 11. Moisture Content (8/10) — % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
6.6 %	112.1 lb/ft ³	105.2 lb/ft ³	6	102.9 lb/ft ³	12.5 %	102.2 %

Remarks: _____

Technician: Thayer Calculated By: Thayer Checked By: G. Harvath
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445



JRM 4-22-76

Project: Waterford SES Unit 3 Lab No. B0023A (LRWE 726)
 Client: Ebasco Services Inc. Test No. 1
 Test Location F4-40w, 53N Fill No. 5A
 Test Depth -39.20 ^{marked} 6-25-76 Date 1/27/76
 G.S. Elevation — Time of Test —
 Test Elevation -39.20 Volumeter I.D. UW 61
 Sample I.D. MISS. RIVER PUMP Scale I.D. UW 53
SAND Speedy I.D. UW 52

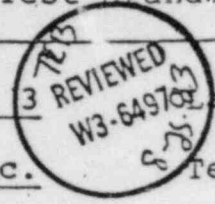
- Wt. of Can & Damp Soil, 0.01 lb. 3.53 4. Volume of Test
- Tare Wt. of Can, 0.01 lb. 1.07 Hole: —
- Net Wt. of Damp Soil, 0.01 lb. 3.46 .0304 ft³
- Speedy Moisture, 9.3 %
- Tare No. — Retest Required: — Yes
- Wt. Tare & Wet Soil, gm. — No
- Wt. Tare & Dry Soil, gm. — Retest of Lab No. —
- Wt. Water, gm. — & Date —
- Wt. Tare, gm. — Specification Requirement
- Wt. of Dry Soil, gm. — of Compaction 95.0 %
- Moisture Content (8/10) — % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
9.3 %	113.8 lb/ft ³	104.1 lb/ft ³	1	105.6 lb/ft ³	13.0 %	98.6 %

Remarks: _____

Technician: Magel Calculated By: Magel Checked By: G. Howard
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM



JAN 9-22-76

Project: Waterford SES Unit 3 Lab No. Bozza A (LRWE 725)

Client: Ebasco Services Inc. Test No. 5

Test Location F3-7N, 43W Fill No. 5A

Test Depth -39.20 ^{marker} 6-25-76 Date 1/26/76

G.S. Elevation - Time of Test -

Test Elevation -39.20 Volumeter I.D. LRW 61

Sample I.D. MISS. RIVER PUMP Scale I.D. LRW 53 ^{T. Hazel} 6/23/76

SAND

Speedy I.D. LRW 62

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.54
- 2. Tare Wt. of Can, 0.01 lb. 1.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.47
- Speedy Moisture, 13.8 %
- 4. Volume of Test Hole: 10307 ft³

- 5. Tare No. - Retest Required: Yes
- 6. Wt. Tare & Wet Soil, gm. - No
- 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
- 8. Wt. Water, gm. - & Date -
- 9. Wt. Tare, gm. - Specification Requirement
- 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
- 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
13.8 %	113.0 lb/ft ³	99.3 lb/ft ³	1	105.6 lb/ft ³	13.0 %	94.0 %

Remarks: No RETEST ASKED FOR BY Ebasco

Q.C.

Technician: T. Hazel Calculated By: T. Hazel Checked By: G. Horvath

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

R. Miller

Peabody Testing

In-Place Density Test-Rubber Balloon

Test Standard ASTM D2167

PB08-09

Project: Waterford SES Unit 3



TRM 9.22.76
Job No. B0169A

LRW 1031

Client: Ebasco Services Inc.

Test No. 2

Test Location 3E 33E 30N

Fill No. SA

Test Depth 0.0

Date 8/12/76

G.S. Elevation -39.00

Time of Test 0855

Test Elevation -39.00

Volumeter I.D. PT-154

Sample I.D. MISS RIVER PUMP

Scale I.D. PT-072

SAND/SHELL

Speedy I.D. PT-191

- 1. Wt. of Can & Damp Soil, 0.01 lb. 4.12
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 4.05
- 4. Volume of Test Hole: 0.0326 ft³
- Speedy Moisture, 9.0/9.9 %

- 5. Tare No. 8 Retest Required: Yes
- 6. Wt. Tare & Wet Soil, gm. 368.9 No
- 7. Wt. Tare & Dry Soil, gm. 332.0 Retest of Lab No. ---
- 8. Wt. Water, gm. 36.9 & Date ---
- 9. Wt. Tare, gm. 180 Specification Requirement
- 10. Wt. of Dry Soil, gm. 314.0 of Compaction 95 %
- 11. Moisture Content (8/10) 11.8 % Meets Does Not Meet Spec.

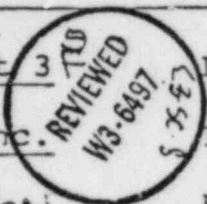
Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
9.9 %	124.2 lb/ft ³	113.0 lb/ft ³	15/18	105.0 lb/ft ³	11.2 %	107.6 %

Remarks: N/A

Technician: P. Mikinka Calculated By: S. Horvath checked By: H. AREC

Emp. No.: 5252 Emp. No.: 3445 Emp. No.: 3182

TRM



Project: Waterford GES Unit 3 Lab No. 7RM 9-22-76
B0004A (LRWE 702)
 Client: Ebasco Services, Inc. Test No. 4
 Test Location F4 - 40w, 16N Fill No. 5B
 Test Depth -39.00 6-25-96 Date 1/21/76
 G.S. Elevation - Time of Test -
 Test Elevation - 39.00 Volumeter I.D. LAW-61
 Sample I.D. MISS RIVER Scale I.D. LAW-53
PUMP SAND Speedy I.D. LAW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.77 4. Volume of Test
 2. Tare Wt. of Can, 0.01 lb. .07 Hole:
 3. Net Wt. of Damp Soil, 0.01 lb. 3.70 .0319 ft³
 Speedy Moisture, 9.9 %

5. Tare No. - Retest Required: - Yes
 6. Wt. Tare & Wet Soil, gm. - ✓ No
 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
 8. Wt. Water, gm. - & Date -
 9. Wt. Tare, gm. - Specification Requirement
 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
9.9 %	116.0 lb/ft ³	105.6 lb/ft ³	1	105.6 lb/ft ³	13.0 %	100.0 %

Remarks: _____

Technician: Itazel Calculated By: Itazel Checked By: Stewart
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

7RM



JAN 9-22-76

Project: Waterford SES Unit 3

Lab No. 60173A LRU 1036

Client: Ebasco Services Inc.

Test No. 6

Test Location E4 33E 10N

Fill No. 5B

Test Depth 0.0

Date 8/12/76

G.S. Elevation -38.75

Time of Test 1321

Test Elevation -38.75

Volumeter I.D. PT-153

Sample I.D. MISS RIVER

Scale I.D. PT-072

PUMP SAND/SHELL

Speedy I.D. PT-191

OVEN I.D. PT-122

1. Wt. of Can & Damp Soil, 0.01 lb. 3.79 4. Volume of Test

2. Tare Wt. of Can, 0.01 lb. 0.07

Hole:

3. Net Wt. of Damp Soil, 0.01 lb. 3.72 .0319 ft³

Speedy Moisture, 10.4/11.6 %

5. Tare No. 13

Retest Required: Yes

6. Wt. Tare & Wet Soil, gm. 446.7

No

7. Wt. Tare & Dry Soil, gm. 392.3

Retest of Lab No. -

8. Wt. Water, gm. 54.4

& Date -

9. Wt. Tare, gm. 17.5

Specification Requirement

10. Wt. of Dry Soil, gm. 374.8

of Compaction 95 %

11. Moisture Content (8/10) 14.5 %

Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
<u>11.6</u> %	<u>116.6</u> lb/ft ³	<u>104.5</u> lb/ft ³	<u>15</u> <u>18</u>	<u>105.0</u> <u>103.9</u> lb/ft ³	<u>11.2</u> <u>15.1</u> %	<u>99.5</u> <u>100.6</u> %

Remarks: N/A

Technician: P. Mikinka Calculated By G. Horvath Checked By: THAZEL

Emp. No.: 5252 Emp. No.: 3445 Emp. No.: 3182

removed



Project: Waterford SES Unit 3 Lab No. 30005A (LRWE 703)
 Client: Ebasco Services Inc. Test No. 5
 Test Location F4-70W, 17N Fill No. 53
 Test Depth 38.30 Date 1/21/76
 G.S. Elevation - Time of Test -
 Test Elevation -38.30 Volumeter I.D. LRW 61
 Sample I.D. MISS RIVER Scale I.D. LRW 53
PUMP SAND Speedy I.D. LRW 62

- Wt. of Can & Damp Soil, 0.01 lb. 3.62
- Tare Wt. of Can, 0.01 lb. .07
- Net Wt. of Damp Soil, 0.01 lb. 3.55
- Volume of Test Hole: .0314 ft³
- Speedy Moisture, 8.0 %
- Tare No. - Retest Required: Yes
- Wt. Tare & Wet Soil, gm. - No
- Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
- Wt. Water, gm. - & Date -
- Wt. Tare, gm. - Specification Requirement
- Wt. of Dry Soil, gm. - of Compaction 95.0 %
- Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
<u>8.0</u> %	<u>113.1</u> lb/ft ³	<u>104.7</u> lb/ft ³	<u>1</u>	<u>105.6</u> lb/ft ³	<u>13.0</u> %	<u>99.1</u> %

Remarks: _____

Technician: Thayer Calculated By: Thayer Checked By: Stewart

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM

Project: Waterford SES Unit

Client: Ebasco Services Inc.

Test Location FA-43W, 35N

Test Depth -38.25

G.S: Elevation -

Test Elevation -38.25

Sample I.D. Miss River
Pump Sand

Lab No. 30059A (LRWE 812)

Test No. 3

Fill No. 5A

Date 2/25/76

Time of Test -

Volumeter I.D. LRW 61

Scale I.D. LRW 53

Speedy I.D. LRW 62

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.94
- 2. Tare Wt. of Can, 0.01 lb. .07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.87
- Speedy Moisture, 10.0 %
- 4. Volume of Test Hole: .0340 ft³

- 5. Tare No. - Retest Required: - Yes
- 6. Wt. Tare & Wet Soil, gm. - No
- 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
- 8. Wt. Water, gm. - & Date -
- 9. Wt. Tare, gm. - Specification Requirement
- 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
- 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.0 %	113.8 lb/ft ³	103.5 lb/ft ³	3	104.7 lb/ft ³	14.0 %	94.2 % 98.9 % St. 72/76

Remarks: _____

Technician: Hazel Calculated By: Hazel Checked By: G. Howard

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM 9-22-76

Project: Waterford SES Unit 3

Lab No. 80174A LRW 1037

Client: Ebasco Services Inc.



Test No. 7

Test Location E4 3/E 10N

Fill No. 5B

Test Depth 0.0

Date 8/12/76

G.S. Elevation -38.25

Time of Test .1416

Test Elevation -38.25

Volumeter I.D. PT-153 ^{ME 9-23-76} 153

Sample I.D. MISS RIVER PUMP

Scale I.D. PT-072

SAND/SHELL

Speedy I.D. PT-191

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.67
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.60
- 4. Volume of Test Hole: .0282 ft³

Speedy Moisture, 14.0/16.3 %

- 5. Tare No.
- 6. Wt. Tare & Wet Soil, gm.
- 7. Wt. Tare & Dry Soil, gm.
- 8. Wt. Water, gm.
- 9. Wt. Tare, gm.
- 10. Wt. of Dry Soil, gm.
- 11. Moisture Content (8/10) %

Retest Required: Yes No

Retest of Lab No.

& Date

Specification Requirement of Compaction 95 %

Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
16.3 %	127.7 lb/ft ³	109.8 lb/ft ³	15 / 16	105.0 lb/ft ³	11.2 %	104.6 %

Remarks: N/A

Technician: P. Mikinka Calculated By: G. Hewitt Checked By: ITAZEL

Emp. No.: 5252 Emp. No.: 3445 Emp. No.: 3182



JAN 9 22 1976

LRW 1033

~~LRW 1032~~
PSM

Project: Waterford SES Unit 3

Lab No. BO-70A

Client: Ebasco Services Inc.

Test No. 3

Test Location 3E 32E 31N

Fill No. 5A

Test Depth 0.0

Date 8/12/76

G.S. Elevation -3800

Time of Test 1001

Test Elevation -38.00

Volumeter I.D. PT-154

Sample I.D. MISS RIVER PUMP

Scale I.D. PT-072

SAND SHELL

Speedy I.D. PT-191

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.54
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.47
- 4. Volume of Test Hole: .0276 ft³
- Speedy Moisture, 11.0/12.4 %

- 5. Tare No. —
- 6. Wt. Tare & Wet Soil, gm. —
- 7. Wt. Tare & Dry Soil, gm. —
- 8. Wt. Water, gm. —
- 9. Wt. Tare, gm. —
- 10. Wt. of Dry Soil, gm. —
- 11. Moisture Content (8/10) — %

Retest Required: — Yes No

Retest of Lab No. —

& Date —

Specification Requirement of Compaction 95 %

Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
12.4 %	125.7 lb/ft ³	111.8 lb/ft ³	15	105.0 lb/ft ³	11.2 %	106.5 %
			18	107.1 lb/ft ³	15.1 %	107.6 %

Remarks: COMPACTION

Technician: P. Mikinka

Calculated By: G. Hewitt

Checked By: J. Stewart

Emp. No.: 5252

Emp. No.: 3445

Emp. No.: 512



JAN 9 12 76

Project: Waterford SES Unit 3

Lab No. B072A LAW1035

Client: Ebasco Services Inc.

Test No. 5

Test Location 3E 34E 3L

Fill No. 5A

Test Depth 0.0

Date 8/12/76

G.S. Elevation -37.75

Time of Test 1130

Test Elevation -37.75

Volumeter I.D. PT-153

Sample I.D. MISS RIVER

Scale I.D. PT-072

PUMP SAND/SHELL

Speedy I.D. PT-07191
MI 9-23-76

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.64
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.57
- 4. Volume of Test Hole: 0.300 ft³
- Speedy Moisture, 9.0/99 %

- 5. Tare No.
- 6. Wt. Tare & Wet Soil, gm.
- 7. Wt. Tare & Dry Soil, gm.
- 8. Wt. Water, gm.
- 9. Wt. Tare, gm.
- 10. Wt. of Dry Soil, gm.
- 11. Moisture Content (8/10) %

Retest Required: Yes No

Retest of Lab No.

& Date

Specification Requirement of Compaction 95 %

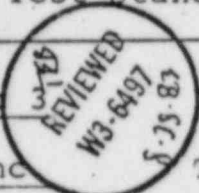
Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
<u>9.9</u> %	<u>119.0</u> lb/ft ³	<u>108.3</u> lb/ft ³	<u>15</u>	<u>105.0</u> lb/ft ³	<u>11.2</u> %	<u>103.1</u> %

Remarks: N/A

Technician: P. Mikinka Calculated By: G. Hewitt Checked By: TTAZEL

Emp. No.: 5252 Emp. No.: 3445 Emp. No.: 3152



Project: Waterford SES Unit

Lab No. 704
30006 A (LRWE 704)

Client: Ebasco Services Inc

Test No. 6

Test Location F4-43w, 10S

Fill No. 5B

Test Depth -37.70 *11' Banded 6-25-76*

Date 1/21/76

G.S. Elevation -

Time of Test -

Test Elevation -37.70

Volumeter I.D. UW 61

Sample I.D. MISS RIVER

Scale I.D. UW 53

PUMP SAND

Speedy I.D. UW 62

- 1. Wt. of Can & Damp Soil, 0.01 lb. 4.22
- 2. Tare Wt. of Can, 0.01 lb. .07
- 3. Net Wt. of Damp Soil, 0.01 lb. 4.15
- Speedy Moisture, 10.9 %
- 4. Volume of Test Hole: .0381 ft³

- 5. Tare No. - Retest Required: - Yes
- 6. Wt. Tare & Wet Soil, gm. - No
- 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
- 8. Wt. Water, gm. - & Date -
- 9. Wt. Tare, gm. - Specification Requirement
- 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
- 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.9 %	108.9 lb/ft ³	98.2 lb/ft ³	1	105.6 lb/ft ³	13.0 %	93.3 % 73.0

Remarks: RETEST NOT ASKED FOR BY EBASCO Q.C.

Technician: T Hazel Calculated By: T Hazel Checked By: Stewart
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

Project: Waterford SES Unit 3



Lab No. B0175A

LRW 1038

Client: Ebasco Services Inc.

Test No. 8

Test Location E4 32E 11N

Fill No. 5B

Test Depth 0.0

Date 8/12/76

G.S. Elevation -3750

Time of Test 1456

Test Elevation -3750

Volumeter I.D. PT-153

Sample I.D. MISS RIVER PUMP

Scale I.D. PT-072

SAND/SHELL

Speedy I.D. PT-191

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.49
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.42
- 4. Volume of Test Hole: .0283 ft³
- Speedy Moisture, 9.6/10.6 %

- 5. Tare No. Retest Required: Yes
- 6. Wt. Tare & Wet Soil, gm. No
- 7. Wt. Tare & Dry Soil, gm. Retest of Lab No.
- 8. Wt. Water, gm. & Date
- 9. Wt. Tare, gm. Specification Requirement
- 10. Wt. of Dry Soil, gm. of Compaction 95 %
- 11. Moisture Content (8/10) % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	FIELD Maximum Density	FIELD Optimum Moisture	FIELD Degree of Compaction
<u>10.6</u> %	<u>120.8</u> lb/ft ³	<u>109.2</u> lb/ft ³	<u>15</u> 16	<u>105.4</u> lb/ft ³	<u>11.2</u> 15.1 %	<u>104.0</u> 105.1 %

Remarks: N/A

Technician: P. Mikinka Calculated By: G. Horwath Checked By: H. Hazel

Emp. No.: 5252 Emp. No.: 3445 Emp. No.: 3182

JR M...



Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E4 69N 27E
 Test Depth 0.5
 G.S. Elevation -37.00
 Test Elevation -37.50
 Sample I.D. MISS RIVER PUMP
SAND

Lab No. B0102A
 Test No. 3
 Fill No. 5
 Date 10/13/76
 Time of Test 0845
 Volumeter I.D. PT-154
 Scale I.D. PT-076 Oven I.D. -
 Speedy I.D. PT-193

- | | | | |
|---|-------------|-------------------------|------------------------------|
| 1. Wt of Can & Damp Soil, 0.01 lb. | <u>3.87</u> | 4. Volume of Test Hole: | <u>.0322</u> ft ³ |
| 2. Tare Wt. of Can, 0.01 lb. | <u>0.07</u> | | |
| 3. Net Wt. of Damp Soil, 0.01 lb. | <u>3.80</u> | | |
| Speedy Moisture, <u>14.0 / 16.3</u> % (4) | | | |

OVEN DRY

- | | |
|-----------------------------|----------|
| 5. Tare No. | <u>-</u> |
| 6. Wt. Tare & Wet Soil, gm. | <u>-</u> |
| 7. Wt. Tare & Dry Soil, gm. | <u>-</u> |
| 8. Wt. Water, gm. | <u>-</u> |
| 9. Wt. Tare, gm. | <u>-</u> |
| 10. Wt. of Dry Soil, gm. | <u>-</u> |
| 11. Moisture Content (8/10) | <u>-</u> |

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes
 No

Retest of Lab No. -
 and Date -

Specification Requirement
 of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO BY Burns
 DATE 10/13/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
<u>16.3</u> %	<u>118.0</u> lb/ft ³	<u>101.5</u> lb/ft ³	<u>34</u>	<u>102.1</u> lb/ft ³	<u>14.1</u> %	<u>99.4</u> %

Remarks: EAST WALL WATERPROOFING DITCH

Tested By Glt Calculated By Glt Checked By Wason Reviewed By Wason
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 511

- (1) Determined in field MAD 10-14-76
 (2) Determined after lab verification
 (3) Use oven dry for calculations, when available
 (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Ang
 DATE 10-18-76



JRM 9-22-76

Project: Waterford SES Unit 3 Lab No. ~~30060A~~ (LRWE 813)
 Client: Ebasco Services Inc. Test No. 1
 Test Location F3-80s, 70w Fill No. 5A
 Test Depth -37.25 Date 2/26/76
 G.S. Elevation - Time of Test -
 Test Elevation -37.25 Volumeter I.D. LRW 61
 Sample I.D. Miss River Scale I.D. LRW 53
Pump Sand Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.29 4. Volume of Test
 2. Tare Wt. of Can, 0.01 lb. .07 Hole:
 3. Net Wt. of Damp Soil, 0.01 lb. 3.22 .0277 ft³
 Speedy Moisture, 14.2 %

5. Tare No. - Retest Required: - Yes
 6. Wt. Tare & Wet Soil, gm. - ✓ No
 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
 8. Wt. Water, gm. - & Date -
 9. Wt. Tare, gm. - Specification Requirement
 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.2 %	116.2 lb/ft ³	101.8 lb/ft ³	6	102.9 lb/ft ³	12.5 %	98.9 %

Remarks: _____

Technician: T. Hazel Calculated By: T. Hazel Checked By: G. Howard
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM



Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location: E4 GON 27E
 Test Depth: 0.5
 G.S. Elevation: -36.50
 Test Elevation: -37.00
 Sample I.D.: MISS RIVER PUMP SAND

Lab No. B0101ARRRRR
 Test No. 4
 Fill No. 5
 Date: 10/14/76
 Time of Test: 1100
 Volumeter I.D.: PT-154
 Scale I.D.: PT-072 Oven I.D.:
 Speedy I.D.: PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.59
 2. Tare Wt. of Can, 0.01 lb. 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.52
 Speedy Moisture, 12.0 / 13.6 % (4)
 4. Volume of Test Hole: .0332 ft³

OVEN DRY

5. Tare No.
 6. Wt. Tare & Wet Soil, gm.
 7. Wt. Tare & Dry Soil, gm.
 8. Wt. Water, gm.
 9. Wt. Tare, gm.
 10. Wt. of Dry Soil, gm.
 11. Moisture Content (8/10)

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
 Retest Required: Yes No
 Retest of Lab No. B0101ARRRRR
 and Date 10/14/76
 Specification Requirement of Compaction 99 %
 Meets Does Not Meet Sp
 EBASCO BY William Duke
 DATE 10/14/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
13.6 %	106.0 lb/ft ³	(3) 93.3 lb/ft ³	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 11.1 (2) 10.5 %	(1) 90.5 (2) 90.0 %

Remarks: EAST WALL WATERPROOFING DITCH

SEE B0101ARRRRRR

Tested By G. H. T. Calculated By G. H. T. Checked By HAZEL Reviewed By
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No.

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Long
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc
 Test Location: E4 60N 27E
 Test Depth: 0.25
 G.S. Elevation: -37.00
 Test Elevation: -37.25
 Sample I.D.: MISS RIVER PUMP
SAND



Lab No. B0101ARRRR
 Test No. 10
 Fill No. 5
 Date: 10/13/76
 Time of Test: 1440
 Volumeter I.D.: PT-154
 Scale I.D.: PT-076 Oven I.D.: —
 Speedy I.D.: PT-193

1. Wt of Can & Damp Soil, 0.01 lb: 3.80
 2. Tare Wt. of Can, 0.01 lb: 0.07
 3. Net Wt. of Damp Soil, 0.01 lb: 3.73
 4. Volume of Test Hole: 0.0327 ft³
- Speedy Moisture: 14.7 / 17.2 % (4)

OVEN DRY

5. Tare No. —
6. Wt. Tare & Wet Soil, gm. —
7. Wt. Tare & Dry Soil, gm. —
8. Wt. Water, gm. —
9. Wt. Tare, gm. —
10. Wt. of Dry Soil, gm. —
11. Moisture Content (8/10) —

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. B0101ARRR
 and Date 10/13/76

Specification Requirement
 of Compaction 99 %

Meets Does Not Meet Sp.

EBASCO BY [Signature]
 DATE 10/13/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree Compac
17.2 %	114.1 lb/ft ³	(3) 97.4 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 95.4 (2) 95

Remarks: FAST WALL WATERPROOFING DITCH

SEE B0101ARRRR

Tested By [Signature] Emp. No. 3445 Calculated By [Signature] Emp. No. 3445 Checked By [Signature] Emp. No. 3142 Reviewed By [Signature] Emp. No. 51

- (1) Determined in field MAO 10-14-76
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY [Signature]
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E4 GON 27E
 Test Depth 0.25
 G.S. Elevation -37.00
 Test Elevation -37.25
 Sample I.D. MISS RIVER PUMP SAND



Lab No. B0101ARRR
 Test No. 6
 Fill No. 5
 Date 10/13/76
 Time of Test 1108
 Volumeter I.D. PT-153
 Scale I.D. PT-076 Oven I.D. PT-193

- 1. Wt of Can & Damp Soil, 0.01 lb. 3.14
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.51
- Speedy Moisture, 13.8 / 16.0 % (4)
- 4. Volume of Test Hole: .0316 ft³

- OVEN DRY
- 5. Tare No. ---
 - 6. Wt. Tare & Wet Soil, gm. ---
 - 7. Wt. Tare & Dry Soil, gm. ---
 - 8. Wt. Water, gm. ---
 - 9. Wt. Tare, gm. ---
 - 10. Wt. of Dry Soil, gm. ---
 - 11. Moisture Content (8/10) ---

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. B0101ARRR and Date 10/13/76

Specification Requirement of Compaction 99 %

Meets Does Not Meet Spec

EBASCO GE Bruce M. Dutka

DATE 10/13/76

SPEC. LIMITS
 ± 3% ABOVE OPTIMUM

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
16.0 %	113.0 lb/ft ³	(3) 97.4 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 % (2) 14.1 %	(1) 95.4 % (2) 95.4 %

Remarks: EAST WALL WATERPROOFING DITCH
SEE B0101ARRR

Tested By G. Howard Calculated By G. Howard Checked By W. H. Zee Reviewed By W. H. Zee
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 511

- (1) Determined in field MAD 10-14-76
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Ang J
 DATE 10-18-76

Resbody Testing

In-Place Density Test-Rubber Balloon

Test Standard ASTM D2167

Object: Waterford SES Unit 3
Client: Ebasco Services, Inc.
Test Location E4 60N 27E
Test Depth 0.25
G.S. Elevation -37.00
Test Elevation -37.25
Sample I.D. MISS. RIVER PUMP SAND



Lab No. B0101ARR
Test No. 5
Fill No. 5
Date 10/13/76
Time of Test 0950
Volumeter I.D. PT-154
Scale I.D. PT-076 Oven I.D.
Speedy I.D. PT-193

- 1. Wt of Can & Damp Soil, 0.01 lb. 3.49
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.42
- 4. Volume of Test Hole: .0312 ft³
- Speedy Moisture, 12.6 / 14.4 % (4)

OVEN DRY

- 5. Tare No. -
- 6. Wt. Tare & Wet Soil, gm. -
- 7. Wt. Tare & Dry Soil, gm. -
- 8. Wt. Water, gm. -
- 9. Wt. Tare, gm. -
- 10. Wt. of Dry Soil, gm. -
- 11. Moisture Content (8/10) -

SPEC. LIMITS < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
Retest Required: Yes No
Retest of Lab No. B0101ARR and Date 10/13/76
Specification Requirement of Compaction 99 %
 Meets Does Not Meet Spec.
EBASCO DATE 10/13/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.4 %	109.6 lb/ft ³	95.8 lb/ft ³	34	102.1 lb/ft ³	14.1 %	93.8 %

Remarks: EAST WALL WATERPROOFING TRENCH

SEE B0101ARR

Tested By Glt Emp. No. 3445
Calculated By Glt Emp. No. 3445
Checked By WAZER Emp. No. 3182
Reviewed By [Signature] Emp. No. 5117

- (1) Determined in field MAD 10-14-76
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
BY [Signature]
DATE 10-18-76

Object: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E4 60N 27E
 Test Depth 0:25
 G.S. Elevation -37.00
 Test Elevation -37.25
 Sample I.D. MISS RIVER PUMP
SAND



Lab No. BO101AR
 Test No. 4
 Fill No. 5
 Date 10/13/76
 Time of Test 0927
 Volumeter I.D. PT-154
 Scale I.D. PT-076 Oven I.D.
 Speedy I.D. PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.43
2. Tare Wt. of Can, 0.01 lb: 0.07
3. Net Wt. of Damp Soil, 0.01 lb. 3.36
 Speedy Moisture, 12.0 / 13.6 % (4)
4. Volume of Test Hole: 0.0305 ft³

OVEN DRY-

5. Tare No.
6. Wt. Tare & Wet Soil, gm.
7. Wt. Tare & Dry Soil, gm.
8. Wt. Water, gm.
9. Wt. Tare, gm.
10. Wt. of Dry Soil, gm.
11. Moisture Content (8/10)

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. BO101A
 and Date 10/13/76

Specification Requirement of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO
 DATE 10/13/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
13.6 %	110.2 lb/ft ³	(3) 97.0 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 95.0 (2) 95.0 %

Remarks: EAST WALL WATERPROOFING DITCH

SEE BO101ARR

Tested By G. Howell Calculated By G. Howell Checked By Atz Reviewed By
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No.

- (1) Determined in field MAD 10-14-76
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. G. J.
 DATE 10-18-76

Probody Testing

In-Place Density Test-Rubber Balloon

Test Standard ASTM D2167

Object: Waterford SES Unit 3
Client: Ebasco Services, Inc.
Test Location E4 60N 27E
Test Depth 0.25
G.S. Elevation -37.00
Test Elevation -37.25
Sample I.D. MISS RIVER PUMP
SAND



Lab No. B0101A
Test No. 2
Fill No. 5
Date 10/13/76
Time of Test 0835
Volumeter I.D. PT-154
Scale I.D. PT-076 Oven I.D. PT-121
Speedy I.D. PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.69
2. Tare Wt. of Can, 0.01 lb: 0.07
3. Net Wt. of Damp Soil, 0.01 lb. 3.61
Speedy Moisture, 11.2 / 12.6 % (4)

4. Volume of Test Hole: .0328 ft³

OVEN DRY

5. Tare No. F
6. Wt. Tare & Wet Soil, gm. 702.5
7. Wt. Tare & Dry Soil, gm. 618.0
8. Wt. Water, gm. 84.5
9. Wt. Tare, gm. 17.2
10. Wt. of Dry Soil, gm. 600.8
11. Moisture Content (8/10) 14.1

SPEC. LIMITS
± 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
Retest Required: Yes
Retest of Lab No. -
and Date -
Specification Requirement of Compaction 89 %
 Meets Does Not Meet Spec.
EBASCO GC Bill D...
DATE 10/13/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.1 %	110.1 lb/ft ³	(3) 96.5 lb/ft ³	34	(1) 102.1 (2) 102.4 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 94.5 (2) 94.5 %

Remarks: EAST WALL WATERPROOFING DITCH

Tested By G. Not Calculated By G. Not Checked By W. H. ... Reviewed By ...
Emp. No. 3445 Emp. No. 3445 Emp. No. 3442 Emp. No. 3442

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
BY M. G. J.
DATE 10-18-76

Neabody Testing



1-Place Density Test-Rubber Ballon

Test Standard ASTM D2167

Project: Waterford SES Unit 3
Client: Ebasco Services, Inc.
Test Location: E4 60N 28E
Test Depth: 0.25
G.S. Elevation: -36.50
Test Elevation: -36.75
Sample I.D.: MISS RIVER PUMP SAND

Lab No. BO110ARRR TH 10/15/76
Test No. 8
Fill No. 5
Date: 10/14/76
Time of Test: 1230
Volumeter I.D. PT-154
Scale I.D. PT-072 Oven I.D.
Speedy I.D.: PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.49
2. Tare Wt. of Can, 0.01 lb: 0.07
3. Net Wt. of Damp Soil, 0.01 lb. 3.42
Speedy Moisture, 13.9 / 16.1 % (4)

4. Volume of Test Hole: .0295 ft

OVEN DRY
5. Tare No. _____
6. Wt. Tare & Wet Soil, gm. _____
7. Wt. Tare & Dry Soil, gm. _____
8. Wt. Water, gm. _____
9. Wt. Tare, gm. _____
10. Wt. of Dry Soil, gm. _____
11. Moisture Content (8/10) _____

SPEC. LIMITS
± 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
Retest Required: Yes
Retest of Lab No. BO110ARRR
and Date 10/14/76
Specification Requirement of Compaction 99
 Meets Does Not Meet Sp.
EBASCO BY [Signature]
DATE 10/14/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
16.1 %	115.9 lb/ft ³	(3) 99.8 lb/ft ³	30	(1) 103.1 (2) 103.2 lb/ft ³	(1) 17.5 % (2) 17.1 %	(1) 96.8 % (2) 96.7 %

Remarks: EAST WALL WATERPROOFING DITCH

SEE BO110ARRR

Tested By [Signature] Calculated By [Signature] Checked By [Signature] Reviewed By [Signature]
Emp. No. 3445 Emp. No. 3445 Emp. No. 3102 Emp. No. 311

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
BY [Signature]
DATE 10-18-76

Neabody Testing



In-Place Density Test-Rubber Ballon

Test Standard ASTM D2167

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location: EY 60N 28E
 Test Depth: 0.25
 G.S. Elevation: -36.50
 Test Elevation: -36.75
 Sample I.D.: MISS RIVER PUMP.
SAND

Lab No. BO109 ARR #10151
 Test No. 7
 Fill No. 5
 Date: 1220 10/14/76
 Time of Test: 1220
 Volumeter I.D.: PT-154
 Scale I.D.: PT-072 Oven I.D.:
 Speedy I.D.: PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.83 4. Volume of Test Hole:
 2. Tare Wt. of Can, 0.01 lb. 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.76 .0328
 Speedy Moisture, 14.8 / 17.4 % (4)

OVEN DRY
 5. Tare No.
 6. Wt. Tare & Wet Soil, gm.
 7. Wt. Tare & Dry Soil, gm.
 8. Wt. Water, gm.
 9. Wt. Tare, gm.
 10. Wt. of Dry Soil, gm.
 11. Moisture Content (8/10)

SPEC. LIMITS
 ± 3% ABOVE OPTIMUM

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
17.4 %	114.6 lb/ft ³	97.6 lb/ft ³ (3)	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 16.5 (2) 16.5 %	(1) 94.6 (2) 94.6 %

EBASCO FIELD ACCEPTANCE
 Retest Required: Yes
 Retest of Lab No. BO109 ARR
 and Date 10/14/76
 Specification Requirement of Compaction 99
 Meets Does Not Meet Sp
 EBASCO BY B. J. D. D.
 DATE 10/14/76

Remarks: EAST WALL WATERPROOFING DITCH

See BO110ARRR

Tested By GL Calculated By GL Checked By THAZO Reviewed By
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3482 Emp. No.

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Eng J
 DATE 10-18-76



Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E4 60N 28E
 Test Depth 0.25
 G.S. Elevation -36.50
 Test Elevation -36.75
 Sample I.D. MISS RIVER PUMP SAND

Lab No. B0110AR
B0109AR TH 10/15/76
 Test No. F 5 ^{MS} 10-18-76
 Fill No. 4
 Date 10/14/76
 Time of Test 1140
 Volumeter I.D. PT-154
 Scale I.D. PT-076 Oven I.D. PT-193
 Speedy I.D. PT-193

- Wt of Can & Damp Soil, 0.01 lb. 3.79
 - Tare Wt. of Can, 0.01 lb. 0.07
 - Net Wt. of Damp Soil, 0.01 lb. 3.72
 - Volume of Test Hole: .0312 ft³
- Speedy Moisture, 16.0/19.0 % (4)

OVEN DRY

- Tare No. —
- Wt. Tare & Wet Soil, gm. —
- Wt. Tare & Dry Soil, gm. —
- Wt. Water, gm. —
- Wt. Tare, gm. —
- Wt. of Dry Soil, gm. —
- Moisture Content (8/10) —

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes

Retest of Lab No. B0110A
B0109A
 and Date 10/14/76

Specification Requirement of Compaction 99

Meets Does Not Meet Sp

EBASCOAL Bill M. Oakes
 DATE 10/14/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree Compaction
19.0 %	119.2 lb/ft ³	(3) 100.2 lb/ft ³	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 17.1 (2) 17.1 %	(1) 97.2 (2) 97.1

Remarks: EAST WALL WATERPROOFING DITCH

SEE B0110ARR

Tested By G. H. L. Calculated By G. H. L. Checked By HAZEL Reviewed By MS
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 511

- Determined in field
- Determined after lab verification
- Use oven dry for calculations, when available
- % wet wt/% dry wt

Q. A. REVIEW
 BY M. B. J.
 DATE 10-18-76

Peabody Testing



In-Place Density Test-Rubber Balloon
Test Standard ASTM D2167

Project: Waterford SES Unit 3
Client: Ebasco Services, Inc.
Test Location: E4 GON 28E
Test Depth: 0.25
G.S. Elevation: -36.50
Test Elevation: -36.75
Sample I.D.: MISS RIVER PUMP SAND

Lab No. B0109A TH 10/15/76
Test No. 3
Fill No. 5
Date: 10/14/76
Time of Test: 1040
Volumeter I.D.: PT-154
Scale I.D.: PT-076 Oven I.D.:
Speedy I.D.: PT-193

- 1. Wt of Can & Damp Soil, 0.01 lb. 3.35
- 2. Tare Wt. of Can, 0.01 lb: 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.28
- Speedy Moisture: 11.6 / 13.1% (4)
- 4. Volume of Test Hole: 0.0315 ft³

OVEN DRY

- 5. Tare No.
- 6. Wt. Tare & Wet Soil, gm.
- 7. Wt. Tare & Dry Soil, gm.
- 8. Wt. Water, gm.
- 9. Wt. Tare, gm.
- 10. Wt. of Dry Soil, gm.
- 11. Moisture Content (8/10)

SPEC. LIMITS
≤ 3% ABOVE OPTIMUM

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree Compac
13.1 %	104.1 lb/ft ³	(3) 92.0 lb/ft ³	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 17.1 (2) 16.5 %	(1) 89.2 (2) 89.1

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. and Date

Specification Requirement of Compaction 89

Meets Does Not Meet Sp

EBASCO BY DATE 10/14/76

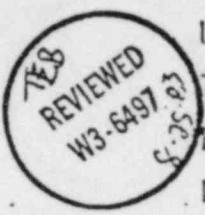
Remarks: EAST WALL WATERPROOFING DITCH

SEE B0110AR

Tested By GJA Calculated By GJA Checked By THAZER Reviewed By
Emp.No. 3445 Emp. No. 3445 Emp. No. 3182 Emp.No. 511

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
BY M. Ong
DATE 1078-76



Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E5 42N 27E
 Test Depth 1.0
 G.S. Elevation -35.75
 Test Elevation -36.75
 Sample I.D. MISS RIVER PUMP SAND

Lab No. B0090ARR
 Test No. 1
 Fill No. 5
 Date 10/12/76
 Time of Test 0930
 Volumeter I.D. PT-154
 Scale I.D. PT012 Oven I.D. PT121
 Speedy I.D. PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 3.99
2. Tare Wt. of Can, 0.01 lb. 0.07
3. Net Wt. of Damp Soil, 0.01 lb. 3.92
- Speedy Moisture, 12.6 / 14.4 % (4)
4. Volume of Test Hole: .0322 ft³

- OVEN DRY
5. Tare No. —
 6. Wt. Tare & Wet Soil, gm. —
 7. Wt. Tare & Dry Soil, gm. —
 8. Wt. Water, gm. —
 9. Wt. Tare, gm. —
 10. Wt. of Dry Soil, gm. —
 11. Moisture Content (8/10) —

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: — Yes — No

Retest of Lab No. — and Date —

Specification Requirement of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO QC Bill M. Duda

DATE 10/12/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.4 %	121.7 lb/ft ³	(3) 106.4 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 % (2) 14.1 %	(1) 104.2 % (2) 104.2 %

Remarks: WATERPROOFING TRENCH BACKFILL AREA.

Tested By G. Howard Calculated By G. Howard Checked By W. Hazel Reviewed By M. ...
 Emp. No. 3445 Emp. No. 3445 Emp. No. 382 Emp. No. 511

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. ...
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location: ES-42N, 27E
 Test Depth: 0.0
 G.S. Elevation: -36.75
 Test Elevation: -36.75
 Sample I.D.: Miss River
Pump SAND



Lab No. B0090AE
 Test No. 12
 Drill No. 5
 Date: 10/11/76
 Time of Test: 1515
 Volumeter I.D.: PT-154
 Scale I.D.: PT072 Oven I.D.: -
 Speedy I.D.: PT193

1. Wt of Can & Damp Soil, 0.01 lb. 4.00 4. Volume of Test Hole: .0360 ft³
 2. Tare Wt. of Can, 0.01 lb.: .107
 3. Net Wt. of Damp Soil, 0.01 lb. 3.93
 Speedy Moisture, 11.6 / 13.1 % (4)

OVEN DRY

5. Tare No. -
 6. Wt. Tare & Wet Soil, gm. -
 7. Wt. Tare & Dry Soil, gm. -
 8. Wt. Water, gm. -
 9. Wt. Tare, gm. -
 10. Wt. of Dry Soil, gm. -
 11. Moisture Content (8/10) -

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. B0090AE
 and Date 10/10/76

Specification Requirement
 of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO QC Brian Duke
 DATE 10/11/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
13.1 %	109.2 lb/ft ³	(3) 96.6 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 94.6 (2) 94.6 %

Remarks: SEE B0090AE FOR RETEST

Tested By Shawnd Calculated By Shawnd Checked By Hayel Reviewed By MCT
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3442 Emp. No. 5112

- (1) Determined in field
 (2) Determined after lab verification
 (3) Use oven dry for calculations, when available
 (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Eng J
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location: ES-42N, 27E
 Test Depth: 0.0
 G.S. Elevation: -36.75
 Test Elevation: -36.75
 Sample I.D.: MISS RIVER PUMP
SAND

Lab No. B0090A
 Test No. 8
 Fill No. 5
 Date: 10/11/76
 Time of Test: 1445
 Volumeter I.D.: PT 154
 Scale I.D.: PT0120ven::I.D.F.
 Speedy I.D.: PT 193



1. Wt of Can & Damp Soil, 0.01 lb. 3.13
2. Tare Wt. of Can, 0.01 lb: 0.07
3. Net Wt. of Damp Soil, 0.01 lb. 3.06
4. Volume of Test Hole: 0.290 ft³
- Speedy Moisture, 96 / 10.6% (4)

OVEN DRY

5. Tare No. -
6. Wt. Tare & Wet Soil, gm. -
7. Wt. Tare & Dry Soil, gm. -
8. Wt. Water, gm. -
9. Wt. Tare, gm. -
10. Wt. of Dry Soil, gm. -
11. Moisture Content (8/10) ✓

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. - and Date -

Specification Requirement of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO QC Bill M. Ouber

DATE 10/11/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.6%	105.5 lb/ft ³	95.4 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1%	(1) 93.4 (2) 93.6%

Remarks: SEE B0090AR FOR RETEST

Tested By G. Lopez Calculated By G. Lopez Checked By W. Aza Reviewed By W. Aza
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 5112

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. [Signature]
 DATE 10-18-76



JAN 9-22-76

Project: Waterford SES Unit 3 Lab No. ~~B008A~~ (LRWE 706)
 Client: Ebasco Services Inc. Test No. 2
 Test Location F4-78W, 153 Fill No. 53
 Test Depth - 31.40 Date 1/22/76
 G.S. Elevation - Time of Test -
 Test Elevation - 36.40 Volumeter I.D. LRW 61
 Sample I.D. Miss River Scale I.D. LRW 53
Pump Sand Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 4.31 4. Volume of Test
 2. Tare Wt. of Can, 0.01 lb. 1.07 Hole:
 3. Net Wt. of Damp Soil, 0.01 lb. 4.24 .0364 ft³
 Speedy Moisture, 14.7 %

5. Tare No. - Retest Required: Yes
 6. Wt. Tare & Wet Soil, gm. - No
 7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -
 8. Wt. Water, gm. - & Date -
 9. Wt. Tare, gm. - Specification Requirement
 10. Wt. of Dry Soil, gm. - of Compaction 95.0 %
 11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.7 %	116.5 lb/ft ³	101.6 lb/ft ³	1	105.16 lb/ft ³	13.0 %	96.2 %

Remarks: _____

Technician: Hazel Calculated By: Hazel Checked By: [Signature]
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

OR Meets



Project: Waterford SES Unit 3 Lab No. Jan 9-22-76 B007A (LRWE 705)

Client: Ebasco Services Inc. Test No. 1

Test Location F4-42w, 10N Fill No. 53

Test Depth -36.40 M. S. 1st Date 1/22/76

G.S. Elevation - Time of Test -

Test Elevation -36.40 Volumeter I.D. LRW 61

Sample I.D. MSS RIVER Scale I.D. LRW 53

PUMP SAND Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.78 4. Volume of Test

2. Tare Wt. of Can, 0.01 lb. .07 Hole: -

3. Net Wt. of Damp Soil, 0.01 lb. 3.71 .0333 ft³

Speedy Moisture, 12.6 %

5. Tare No. - Retest Required: - Yes

6. Wt. Tare & Wet Soil, gm. - No

7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -

8. Wt. Water, gm. - & Date -

9. Wt. Tare, gm. - Specification Requirement

10. Wt. of Dry Soil, gm. - of Compaction 95.0 %

11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
12.6 %	111.4 lb/ft ³	98.9 lb/ft ³	1	105.6 lb/ft ³	13.0 %	93.7 %

Remarks: NO RETEST ASKED FOR BY EBASCO Q.C.

Technician: Hazel Calculated By: Hazel Checked By: Stewart

Emp. No.: Hazel 3182 Emp. No.: 3182 Emp. No.: 3445

Stewart



IN-PLACE DENSITY TEST — RUBBER BALLOON
Test Standard ASTM D2167

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location: E4 45N 27E
 Test Depth: 0.25
 G. S. Elevation: -36.00
 Test Elevation: -36.25
 Sample I.D.: MISS RIVER PUMP SAND

Test No. 3
 Fill No. 5
 Date: 10/15/76
 Time of Test: 0950
 Volumeter I.D.: PT-154
 Scale I.D.: PT-076 Oven I.D.: PT-122
 Speedy I.D.: PT-193

1. Weight of Can & Damp Soil, 0.01 lb. 3.71
 2. Tare Weight of Can, 0.01 lb. 0.07
 3. Net Weight of Damp Soil, 0.01 lb. 3.64
- Speedy Moisture: 12.2 / 13.9 % (4)

4. Volume of Test Hole: .0330 ft³

OVEN DRY ✓

5. Tare No. 8
6. Weight Tar & Wet Soil, gm. 700.5
7. Weight Tare & Dry Soil, gm. 602.4
8. Weight Water, gm. 98.1
9. Weight Tare, gm. 17.7
10. Weight of Dry Soil, gm. 584.7
11. Moisture Content (8/10) 16.8

EBASCO FIELD ACCEPTANCE

Retest Required: Yes
 No

Retest of Lab No. _____
 and Date _____

Specification Requirement of Compaction 99 %

Meets Does Not Meet Specifications

Ebasco QC: Bill M. Dikin

Date: 10/16/76

SPEC. LIMITS
< 3% Above Optimum

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
16.8 %	110.3 lb/ft ³	94.4 lb/ft ³ (3)	36	(1) 103.2 (2) 103.2 lb/ft ³	(1) 17.1 (2) 16.5% at 10/15/76	(1) 91.5 (2) 91.5%

Remarks: EAST WALL WATERPROOFING DITCH

Tested By G. Howard Calculated By Guy Howard Checked By THAZEL Reviewed By M. [Signature]
 Employee No. 3445 Employee No. 3445 Employee No. 3182 Employee No. 5112

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet weight/% dry weight

Q. A. REVIEW
 BY M. [Signature]
 DATE 10-20-76



Project: Waterford SES Unit

Lab No. JRM 9-22-76
B0084A (LRWF 922)

Client: Ebasco Services Inc.

Test No. 4

Test Location E3-25E, 24N

Fill No. 5A

Test Depth —

Date 5/20/76

G.S. Elevation —

Time of Test —

Test Elevation -36.25

Volumeter I.D. LRW 61

Sample I.D. Miss River

Scale I.D. LRW 53

Pump Sand

Speedy I.D. LRW 62

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.07
- 2. Tare Wt. of Can, 0.01 lb. .07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.00
- Speedy Moisture, 9.1 %
- 4. Volume of Test Hole: .0284 ft³

- 5. Tare No. — Retest Required: — Yes
- 6. Wt. Tare & Wet Soil, gm. — No
- 7. Wt. Tare & Dry Soil, gm. — Retest of Lab No. —
- 8. Wt. Water, gm. — & Date —
- 9. Wt. Tare, gm. — Specification Requirement
- 10. Wt. of Dry Soil, gm. — of Compaction 95.0 %
- 11. Moisture Content (8/10) — % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
9.1 %	105.6 lb/ft ³	96.8 lb/ft ³	7	101.3 lb/ft ³	11.3 %	95.6 % 95.8 % 5/22/76

Remarks: _____

Technician: T. Hazel Calculated By: T. Hazel Checked By: G. Hewitt
Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

Project: Waterford SES Unit 3

Client: Ebasco Services Inc

Test Location: E3-37E, 241

Test Depth: —

G.S. Elevation: —

Test Elevation: -36.25

Sample I.D.: Miss River

Pump Sand



Lab No. ^{JRM 9.22-76} ~~80083A~~ (LRWE 921)

Test No. 3

Fill No. SA

Date 5/20/76

Time of Test —

Volumeter I.D. 2RW 61

Scale I.D. 2RW 53

Speedy I.D. 2RW 62

- 1. Wt. of Can & Damp Soil, 0.01 lb. 3.47
- 2. Tare Wt. of Can, 0.01 lb. 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.40
- Speedy Moisture, 10.6 %
- 4. Volume of Test Hole: .0293 ft³

- 5. Tare No. — Retest Required: — Yes
- 6. Wt. Tare & Wet Soil, gm. — No
- 7. Wt. Tare & Dry Soil, gm. — Retest of Lab No. —
- 8. Wt. Water, gm. — & Date —
- 9. Wt. Tare, gm. — Specification Requirement
- 10. Wt. of Dry Soil, gm. — of Compaction 95.0 %
- 11. Moisture Content (8/10) — % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.6 %	<u>115.9</u> 116.3 lb/ft ³ 5# 2/2/76	<u>104.8</u> 104.9 lb/ft ³ 5# 2/2/76	<u>2</u>	103.1 lb/ft ³	<u>15.0</u> 12.7 % 1/28/61/25/16	<u>101.0</u> 101.7 % 1/24/76

Remarks: _____

Technician: Ittangel Calculated By: Ittangel Checked By: G. Stewart
 Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location ES 58N 27E
 Test Depth 0.5
 G.S. Elevation -35.75
 Test Elevation -36.25
 Sample I.D. MISS RIVER PUMP
SAND



Lab No. B0097AR
 Test No. 4
 Fill No. 5
 Date 10/12/76
 Time of Test 1240
 Volumeter I.D. PT-154
 Scale I.D. PT081 Oven I.D. ---
 Speedy I.D. PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 1912g = 4.22
 2. Tare Wt. of Can, 0.01 lb. 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 4.15
 Speedy Moisture, 12.0 / 13.6 % (4)
 4. Volume of Test Hole: 0.0330 ft³

OVEN DRY

5. Tare No. ---
 6. Wt. Tare & Wet Soil, gm. ---
 7. Wt. Tare & Dry Soil, gm. ---
 8. Wt. Water, gm. ---
 9. Wt. Tare, gm. ---
 10. Wt. of Dry Soil, gm. ---
 11. Moisture Content (8/10) ---

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes
No

Retest of Lab No. B0097A
 and Date 10/12/76

Specification Requirement
 of Compaction 99 %

Meets Does Not Meet Spec.

EBASCO QC Bill H. Duke
 DATE 10/12/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
13.6 %	125.8 lb/ft ³	(3) 110.7 lb/ft ³	34	(1) 100.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 108.4 % (2) 108.4 %

Remarks: WATERPROOFING TRENCH BACKFILL AREA

Tested By GLT Calculated By GLT Checked By HAZEL Reviewed By MEC
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 5112

- (1) Determined in field
 (2) Determined after lab verification
 (3) Use oven dry for calculations, when available
 (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Ang J
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E5 46N 27E
 Test Depth 0.5
 G.S. Elevation -35.75 -35.75 ME 10-18-76
 Test Elevation -36.25
 Sample I.D. MISS RIVER PUMP SAND



Lab No. 80097A CH 1011276
 Test No. 2
 Fill No. 5
 Date 10/12/76
 Time of Test 0945
 Volumeter I.D. PT-154
 Scale I.D. PT-072 Oven I.D. PT-121
 Speedy I.D. PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 4.03
 2. Tare Wt. of Can, 0.01 lb. 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.96
 Speedy Moisture, 15.3 / 18.0 % (4)

4. Volume of Test Hole: .0343 ft³

OVEN DRY
 5. Tare No. 14
 6. Wt. Tare & Wet Soil, gm. 730.5
 7. Wt. Tare & Dry Soil, gm. 604.8
 8. Wt. Water, gm. 125.7
 9. Wt. Tare, gm. 17.4
 10. Wt. of Dry Soil, gm. 587.0
 11. Moisture Content (8/10) 21.4

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
 Retest Required: Yes No
 Retest of Lab No. - and Date -
 Specification Requirement of Compaction 9.7 %
 Meets Does Not Meet Spec.
 EBASCO QC Ben M. Duke
 DATE 10/12/76

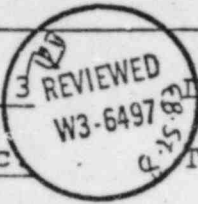
Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
21.4 %	115.4 lb/ft ³	(3) 95.0 lb/ft ³	34	(1) 102.1 (2) 102.1 lb/ft ³	(1) 14.1 (2) 14.1 %	(1) 93.0 (2) 93.0 %

Remarks: EAST WALL WATERPROOFING TRENCH
See 80097AR

Tested By G. J. [Signature] Calculated By G. J. [Signature] Checked By THAZ [Signature] Reviewed By [Signature]
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 3112

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY [Signature]
 DATE 10-18-76



Project: Waterford SES Unit Lab No. 30061A (LRWE 816)

Client: Ebasco Services Inc Test No. 2

Test Location F4-84w, 80s Fill No. 5A

Test Depth -37.25 Date 2/26/76

G.S. Elevation - Time of Test -

Test Elevation -37.25 Volumeter I.D. LRW 61

Sample I.D. Miss River Scale I.D. LRW 53

Pump Sand Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.87 4. Volume of Test

2. Tare Wt. of Can, 0.01 lb. 1.07 Hole: -

3. Net Wt. of Damp Soil, 0.01 lb. 3.80 .0338 ft³

Speedy Moisture, 10.5 %

5. Tare No. - Retest Required: - Yes

6. Wt. Tare & Wet Soil, gm. - No

7. Wt. Tare & Dry Soil, gm. - Retest of Lab No. -

8. Wt. Water, gm. - & Date -

9. Wt. Tare, gm. - Specification Requirement

10. Wt. of Dry Soil, gm. - of Compaction 95.0 %

11. Moisture Content (8/10) - % Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
10.5 %	112.4 lb/ft ³	101.7 lb/ft ³	6	102.9 lb/ft ³	12.5 %	98.8 %

Remarks: -

Technician: Mazel Calculated By: Mazel Checked By: G. Hawk

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM



JRM 9-22-76

Project: Waterford SES Unit

Lab No. B0062A (LRWE 818)

Client: Ebasco Services Inc.

Test No. 3

Test Location F4-8aw, 85s

Fill No. 5A

Test Depth -37.25 ^{31.25} _{6.25-7.5}

Date 2/26/76

G.S. Elevation -

Time of Test -

Test Elevation -37.25 _{AI B-12-76}

Volumeter I.D. LRW 61

Sample I.D. Miss River

Scale I.D. LRW 53

Pump Sand

Speedy I.D. LRW 62

1. Wt. of Can & Damp Soil, 0.01 lb. 3.43 4. Volume of Test

2. Tare Wt. of Can, 0.01 lb. 0.07

Hole: 11 in. 6/24/76

3. Net Wt. of Damp Soil, 0.01 lb. 3.36

10286 ft³

Speedy Moisture, 13.3 %

5. Tare No. -

Retest Required: Yes

6. Wt. Tare & Wet Soil, gm. -

No

7. Wt. Tare & Dry Soil, gm. -

Retest of Lab No. -

8. Wt. Water, gm. -

& Date -

9. Wt. Tare, gm. -

Specification Requirement

10. Wt. of Dry Soil, gm. -

of Compaction 95.0 %

11. Moisture Content (8/10) - %

Meets Does Not Meet Spec.

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
<u>13.3</u> %	<u>117.5</u> lb/ft ³	<u>103.7</u> lb/ft ³	<u>6</u>	<u>102.9</u> lb/ft ³	<u>12.5</u> %	<u>102.4</u> % <u>100.8</u>

GA. 7/2/76

Remarks: _____

Technician: Mayer Calculated By: Mayer Checked By: C. Stewart

Emp. No.: 3182 Emp. No.: 3182 Emp. No.: 3445

JRM

In-Place Density Test-Rubber Balloon

Test Standard ASTM D2167

Everybody Testing

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location ES-40N, 27E
 Test Depth .50
 G.S. Elevation -36.75
 Test Elevation -37.25
 Sample I.D. MISS RIVER PUMP
SAND

Lab No. B0089A
 Test No. 7
 Fill No. 5
 Date 10/11/76
 Time of Test 12:10 - 14:40
 Volumeter I.D. PT154
 Scale I.D. PT072 Oven I.D. PT122
 Speedy I.D. PT193



1. Wt of Can & Damp Soil, 0.01 lb. 3.40 4. Volume of Test Hole: .0260 ft³
 2. Tare Wt. of Can, 0.01 lb. .07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.33
 Speedy Moisture, 152/17.9 % (4)

OVEN DRY ✓
 5. Tare No. 28
 6. Wt. Tare & Wet Soil, gm. 702.1
 7. Wt. Tare & Dry Soil, gm. 597.2
 8. Wt. Water, gm. 104.9
 9. Wt. Tare, gm. 16.9
 10. Wt. of Dry Soil, gm. 580.3
 11. Moisture Content (8/10) 18.1

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
 Retest Required: Yes No
 Retest of Lab No. - and Date -
 Specification Requirement of Compaction 89 %
 Meets Does Not Meet Spec
 EBASCO BY But M. Dicken
 DATE 10/11/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
18.1 %	128.1 lb/ft ³	(3) 108.5 lb/ft ³	34	(1) 102.1 lb/ft ³ (2) 102.1 lb/ft ³	(1) 14.1 % (2) 14.1 %	(1) 106.3 % (2) 106.3 %

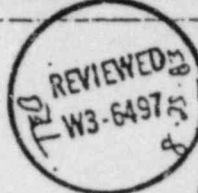
Remarks:

Tested By G. Hawk Calculated By G. Hawk Checked By H. Hawk Reviewed By M. Dicken
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. 511

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Dicken
 DATE 10-18-76

Peabody Testing



Object: Waterford SES Unit 3
 Client: Ebasco Services, Inc.
 Test Location E4 60N 27E.
 Test Depth 0:50
 G.S. Elevation -36.50
 Test Elevation -37.00
 Sample I.D. MSS RIVER PUMP
SAND

Lab No. B0101A RRRRRRRR
 Test No. 18
 Fill No. 5
 Date 10/14/76
 Time of Test 1830
 Volumeter I.D. PT-154
 Scale I.D. PT-076 Oven I.D.
 Speedy I.D. PT-193

- 1. Wt of Can & Damp Soil, 0.01 lb. 3.34
- 2. Tare Wt. of Can, 0.01 lb: 8.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.27
- Speedy Moisture, 12.9 / 14.8 % (4)
- 4. Volume of Test Hole: .0278 ft³

OVEN DRY

- 5. Tare No.
- 6. Wt. Tare & Wet Soil, gm.
- 7. Wt. Tare & Dry Soil, gm.
- 8. Wt. Water, gm.
- 9. Wt. Tare, gm.
- 10. Wt. of Dry Soil, gm.
- 11. Moisture Content (8/10)

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. B0101A RRRRRRRR
 and Date 10/14/76

Specification Requirement
 of Compaction 99 %

Meets Does not meet Spec

EBASCO RE B. H. Miller
 DATE 10/19/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
14.8 %	117.6 lb/ft ³	(3) 102.4 lb/ft ³	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 14.5 % (2) 14.3 %	(1) 99.3 (2) 99.2

Remarks: EAST WALL WATERPROOFING DITCH

Tested By G. L. Calculated By G. L. Checked By H. H. H. Reviewed By J. C. S.
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3192 Emp. No. 512

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Eng
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc
 Test Location E4 60N 27E
 Test Depth 0.50
 G.S. Elevation -36.50
 Test Elevation -37.00
 Sample I.D. MISS RIVER PUMP
SAND



Lab No. B0101AR2ERERRR
 Test No. 17
 Fill No. 5
 Date 10/14/76
 Time of Test 1735
 Volumeter I.D. PT-154
 Scale I.D. PT-072 Oven I.D. -
 Speedy I.D. PT-193

- 1. Wt of Can & Damp Soil, 0.01 lb. 3.70
- 2. Tare Wt. of Can, 0.01 lb: 0.07
- 3. Net Wt. of Damp Soil, 0.01 lb. 3.63
- Speedy Moisture, 13.6 / 15.7 % (4)
- 4. Volume of Test Hole: 0.0309 ft³

OVEN DRY

- 5. Tare No. ---
- 6. Wt. Tare & Wet Soil, gm. ---
- 7. Wt. Tare & Dry Soil, gm. ---
- 8. Wt. Water, gm. ---
- 9. Wt. Tare, gm. ---
- 10. Wt. of Dry Soil, gm. ---
- 11. Moisture Content (8/10) ---

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. B0101AR2ERERRR
 and Date 10/14/76

Specification Requirement
 of Compaction 99 %

Meets Does Not Meet Spec

EBASCO Bill M. Duke
 DATE 10/14/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree Compact
15.7 %	117.5 lb/ft ³	(3) 101.6 lb/ft ³	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 16.5 (2) 16.5	(1) 98.5 (2) 98.4

Remarks: EAST WALL WATERPROOFING TRENCH

SEE B0101AR2ERERRR

Tested By G.M. Calculated By G.M. Checked By Hase Reviewed By ---
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No. ---

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Big J
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc
 Test Location: E4 60N 27E
 Test Depth: 0.5
 G.S. Elevation: -36.50
 Test Elevation: -37.00
 Sample I.D.: MISS RIVER PUMP
SAND



Lab No. B0101ARRRRRRR
 Test No. 13
 Fill No. 5
 Date: 10/14/76
 Time of Test: 1530
 Volumeter I.D. PT-154
 Scale I.D. PT-076 Oven I.D.
 Speedy I.D.: PT-193

1. Wt of Can & Damp Soil, 0.01 lb. 380
 2. Tare Wt. of Can, 0.01 lb.: 0.07
 3. Net Wt. of Damp Soil, 0.01 lb. 3.73
 Speedy Moisture, 15.4 / 18.2 % (4)
 4. Volume of Test Hole: .0323 ft

OVEN DRY
 5. Tare No.
 6. Wt. Tare & Wet Soil, gm.
 7. Wt. Tare & Dry Soil, gm.
 8. Wt. Water, gm.
 9. Wt. Tare, gm.
 10. Wt. of Dry Soil, gm.
 11. Moisture Content (8/10)

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

EBASCO FIELD ACCEPTANCE
 Retest Required: Yes No
 Retest of Lab No. B0101ARRRRRRR
 and Date 10/14/76
 Specification Requirement
 of Compaction 99 %
 Meets Does Not Meet Spec
 EBASCO BY Bill M. Dicks
 DATE 10/14/76

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
18.2 %	115.5 lb/ft ³	97.7 lb/ft ³ (3)	36	(1) 103.1 (2) 103.2 lb/ft ³	(1) 11.5 (2) 11.5 % 11.1	(1) 94.8 (2) 94.7

Remarks: EAST WALL WATERPROOFING DITCH

SEE B0101ARRRRRRRR

Tested By GLK Calculated By GLK Checked By HAZC Reviewed By
 Emp. No. 3445 Emp. No. 3445 Emp. No. 3182 Emp. No.

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Aug J
 DATE 10-18-76

Project: Waterford SES Unit 3
 Client: Ebasco Services, Inc
 Test Location E4 60N 27E
 Test Depth 0.5
 G.S. Elevation -36.50
 Test Elevation -37.00
 Sample I.D. MISS RIVER PUMP
SAND



Lab No. BO101ARRRRRR
 Test No. 12
 Fill No. 10/14/76 4 5
 Date 10/14/76
 Time of Test 1415
 Volumeter I.D. PT-154
 Scale I.D. PT-072 Oven I.D. -
 Speedy I.D. PT-193

- | | | | |
|------------------------------------|--------------------------|-------------------------|------------------------------|
| 1. Wt of Can & Damp Soil, 0.01 lb. | <u>3.83</u> | 4. Volume of Test Hole: | <u>.0325</u> ft ³ |
| 2. Tare Wt. of Can, 0.01 lb: | <u>0.07</u> | | |
| 3. Net Wt. of Damp Soil, 0.01 lb. | <u>3.76</u> | | |
| Speedy Moisture: | <u>14.5 / 17.0 % (4)</u> | | |

OVEN DRY

- | | |
|-----------------------------|----------|
| 5. Tare No. | <u>-</u> |
| 6. Wt. Tare & Wet Soil, gm. | <u>-</u> |
| 7. Wt. Tare & Dry Soil, gm. | <u>-</u> |
| 8. Wt. Water, gm. | <u>-</u> |
| 9. Wt. Tare, gm. | <u>-</u> |
| 10. Wt. of Dry Soil, gm. | <u>-</u> |
| 11. Moisture Content (8/10) | <u>-</u> |

SPEC. LIMITS
 < 3% ABOVE OPTIMUM

Moisture Content	Wet Density	Dry Density	Reference Curve No.	Maximum Density	Optimum Moisture	Degree of Compaction
<u>17.0 %</u>	<u>115.7</u> lb/ft ³	<u>98.9</u> lb/ft ³ (3)	<u>36</u>	<u>103.1</u> <u>103.2</u> lb/ft ³	<u>16.5 %</u> <u>17.1 %</u>	<u>95.9</u> <u>95.8</u>

EBASCO FIELD ACCEPTANCE

Retest Required: Yes No

Retest of Lab No. BO101ARRRRRR
 and Date 10/14/76

Specification Requirement of Compaction 9.9 %

Meets Does Not Meet Spec

EBASCO QC Paul M. O'Keefe
 DATE 10/14/76

Remarks: EAST WALL WATERPROOFING DITCH

SEE BO101ARRRRRR

Tested By [Signature] Calculated By [Signature] Checked By [Signature] Reviewed By [Signature]
 Emp. No. 3445 Emp. No. 3446 Emp. No. 3482 Emp. No. 3112

- (1) Determined in field
- (2) Determined after lab verification
- (3) Use oven dry for calculations, when available
- (4) % wet wt/% dry wt

Q. A. REVIEW
 BY M. Ang J
 DATE 10-18-76

RESPONSE

ITEM NO.: 21

TITLE: LP&L QA Construction System Status and Transfer Reviews

NRC DESCRIPTION OF CONCERN:

The Inquiry Team assessment of the Ebasco QA disposition of LP&L QA Construction documentation and walk-through hardware findings for a sample of the sixty-seven systems transferred to LP&L operations resulted in NRC questions on the adequacy of Ebasco and LP&L QA Construction disposition of those findings. As a result of the NRC questions LP&L and Ebasco QA initiated a review to ensure that all LP&L QA Construction findings were adequately dispositioned. Ebasco QA had identified 15 systems or subsystems (Nos. 18-3, 36-1, 36-3, 43B, 43B9, 46C, 46E, 46H, 55A, 59, 69B, 71B2, 72A and 91E) where the LP&L findings may not have been properly dispositioned during the transfer of these systems to LP&L operations.

Based on the above, LP&L is requested to complete the review of all significant LP&L status and transfer review findings, such as undersized welds and other hardware walk-through and documentation findings. This review should ensure that these findings have been properly closed out or identified to LP&L operations for their closeout. For any LP&L open findings not properly identified on the status or transfer letters to LP&L operations, LP&L should determine whether this condition adversely affected the testing conducted for those systems.

DISCUSSION:

LP&L has completed its review of Construction QA system documentation and walkthrough hardware comments to ensure that these comments have been adequately dispositioned. This review included both "Status" and "Transfer" comments. All significant comments have been properly closed out or identified to LP&L Plant Staff on the Master Tracking System (MTS).

The term "Status" refers to the point at which a Startup System (SUS) becomes the responsibility of LP&L Startup. The system may not be 100% complete, but it is considered complete enough to facilitate testing by LP&L Startup. The LP&L Construction QA Status review determines whether or not the documentation accurately reflects the status of the system and whether the documentation is acceptable. The organizational elements involved in this phase are Construction, QA and Startup. Per the established startup program, Plant Staff is only involved in the Transfer phase.

The term "Transfer" refers to the conveyance of jurisdiction of a SUS from LP&L Startup to Plant Staff following construction completion and preoperational testing. The LP&L Construction QA final review and acceptance of the system documentation is a prerequisite to acceptance of the system by Plant Staff and is documented in a Construction QA letter to LP&L Startup for inclusion in the system transfer package.

During the transfer review process, comments generated by LP&L Construction QA are returned to Ebasco QA for resolution. The majority of the comments pertain to documentation deficiencies. However, any comments that are hardware impacting (i.e., requiring rework or engineering evaluation) are processed using Deficiency Notices (DN's) or Nonconformance Reports (NCR's) and are identified and tracked by the Master Tracking System (MTS) until they are formally closed. If deficiencies are still open when the LP&L Construction QA Transfer letter is issued to LP&L Startup, they are referenced in the letter. This is done in order to allow the Plant Staff to make informed decisions regarding acceptance of system jurisdiction and to assure continuity of deficiency awareness through the transfer process. The Construction QA letter is updated by the Startup Transfer Group to the time the system is submitted to Plant Staff for transfer and is included in the transfer package.

Under the above process, resolution of all significant LP&L Construction QA comments should be accomplished prior to transfer of each system.

Comments not impacting on hardware need not be resolved prior to transfer. At the time of the Inquiry Team assessment, LP&L and Ebasco were in the midst of the transfer review process. The listing of 15 systems given to the NRC during the Inquiry Team assessment included those systems preliminarily identified as having LP&L QA comments to which Ebasco had not yet responded. This listing should be corrected as follows: System 43B9 should be system 46B, system 69B should be system 60B, and system 56A was left out and should be added. Further investigation revealed that systems 46C and 72A had been adequately responded to by Ebasco QA. The remaining 13 systems had outstanding comments. These have been responded to and have been accepted by LP&L QA. Of the 13 systems, 7 were classified as "accepted with comments". This means that LP&L QA accepted the system with comments that were not considered to be hardware impacting and, therefore, need not have been responded to by Ebasco QA prior to system transfer. Of the remaining 6 systems, 46E had not yet been submitted for transfer. Three other systems (43B, 36-1 and 36-3), which had comments concerning undersized welds, were submitted for transfer on the assumption that the referenced welds had been reinspected and were accepted under the resolution of SCD 74 (which addresses such undersized welds generically). The referenced welds have now been reinspected and are acceptable. The last two systems (46B and 59) of the six were transferred because the comments were resolved prior to the LP&L Construction QA letter being written. The formal response from Ebasco had not been transmitted.

LP&L has performed an overall review of hardware and software comments generated during Status and Transfer of safety-related systems. This review of comments was to determine if there were generic implications or significant trends. There were no generic problems or trends identified other than those previously processed in accordance with Waterford-3 Site QA Program requirements (e.g. SCDs 57, 60 and 74). This review is documented in the File Memo W3K84-1148, dated 5/14/84.

Ebasco QA conducted a surveillance (SMR-84-6-1, dated 6/20/84) of their Status files which verified that Ebasco QA had submitted complete responses to all LP&L QA comments. No additional outstanding correspondence was found during this review. This was confirmed by LP&L QA.

In conclusion, LP&L found no significant open comments that were not included in the Status or Transfer letters to LP&L Startup which would have adversely affected the testing conducted for these systems. In addition, no significant comments were found which were not resolved or identified on the MTS per existing procedure at the time it was recommended to the Plant Manager that the SUS be accepted.

CAUSE:

The NRC was concerned that Construction QA comments were not being resolved in a timely fashion. The process of closing status comments was in progress at the time of the inquiry team assessment, but had not been completed.

In all cases except for undersized welds, resolution in fact was not untimely. In the case concerning undersized welds, comment responses arguably should have been provided prior to transfer. Comment responses on undersized welds were not required prior to transfer due to a misunderstanding as to the need for system specific weld reinspection because it was believed that these welds were covered by SCD-74.

GENERIC IMPLICATIONS:

None.

SAFETY SIGNIFICANCE:

A review by LP&L Startup and Plant Staff of the comments, other than those processed as DNs or NCRs, for the systems listed in the NRC concern determined that none were significant or would have impacted testing or system operation.

CORRECTIVE ACTION PLAN/SCHEDULE:

As shown above, the Status and Transfer reviews have been satisfactorily closed-out. Furthermore, the Plant Staff will be promptly notified if and when any significant problems are subsequently identified on a system. The identification and notification will be accomplished via the CIWA (Condition Identification Work Authorization) process.

ATTACHMENTS:

- 1) Disposition of System Status and Transfer Reviews
- 2) Description of System Status and Transfer Reviews

REFERENCES:

All letters referenced in Attachment 1.

ATTACHMENT 1

DISPOSITION OF SYSTEM STATUS AND TRANSFER REVIEWS*

<u>SUS</u>	<u>LP&L COMMENTS</u>	<u>EBASCO RESPONSE</u>	<u>LP&L ACCEPTANCE</u>
18-3	W3K-83-0648 (5/18/83)	W3-QAIRC-0572 (6/20/83)	W3K84-0853 (6/22/83)
		W3-QAIRC-1405 (5/9/84)	W3K84-1271 (5/28/84)
36-1	W3K-83-0197 (2/17/83)	W3-QAIRC-0342 (2/24/83)	W3K84-1654 (7/19/84)
		W3-QAIRC-1439 (6/7/84)	W3K84-1654 (7/19/84)
		W3-QAIRC-1439 S1 (7/19/84)	W3K84-1654 (7/19/84)
36-3	W3K-82-183 (2/16/83)	W3-QAIRC-0339 (2/22/83)	W3K84-1560 (7/5/84)
		W3-QAIRC-1440 (6/7/84)	W3K84-1560 (7/5/84)
		W3-QAIRC-1448 (6/13/84)	W3K84-1560 (7/5/84)
43B	W3K-83-0195 (2/17/83)	W3-QAIRC-0346 (2/25/83)	W3K84-1561 (7/5/84)
		W3-QAIRC-1441 (6/7/84)	W3K84-1561 (7/5/84)
46B	W3K-83-0613 (5/10/83)	W3-QAIRC-0556 (6/14/83)	W3K84-1250 (6/4/84)
		W3-QAIRC-1450 (6/17/84)	W3K84-1250 (6/4/84)
		W3-QAIRC-1396 (5/4/84)	W3K84-1250 (6/4/84)
46C	W3K-83-0196 (2/17/83)	W3-QAIRC-0348 (2/28/83)	W3K84-1562 (7/6/84)
		W3-QAIRC-1399 (5/4/84)	W3K84-1562 (7/6/84)
46E	W3K-83-728 (5/31/83)	W3-QAIRC-0544 (6/10/83)	W3K84-1599 (7/12/84)
		Q.S.E.-1001 (4/11/84)	None Required
		W3-QA-28118 (4/17/84)	W3K84-1599 (7/12/84)
		W3-QAIRC-0436 (4/14/83)	W3K84-1599 (7/12/84)
		W3-QAIRC-1372 (4/17/84)	W3K84-1599 (7/12/84)
46H	W3K-83-0343 (3/18/83)	W3-QAIRC-1442 (6/7/84)	W3K84-1599 (7/12/84)
		W3-QAIRC-0483 (5/13/83)	W3K84-1453 (6/22/84)
55A	W3K-83-0450 (4/8/83)	W3-QAIRC-0483 S1 (6/21/84)	W3K84-1453 (6/22/84)
		W3-QAIRC-0545 (6/10/83)	W3K84-0769 (4/2/84)
		W3-QAIRC-1392 (5/4/84)	W3K84-1378 (6/7/84)

ATTACHMENT 1
(continued)

<u>SUS</u>	<u>LP&L COMMENTS</u>	<u>EBASCO RESPONSE</u>	<u>LP&L ACCEPTANCE</u>
56A	W3K-83-0477 (4/11/83)	W3-QAIRC-0480 (5/12/83)	W3K84-1563 (7/5/84)
		W3-QAIRC-1400 (5/4/84)	W3K84-1563 (7/5/84)
59	W3K-83-1353 (9/14/83)	W3-QAIRC-1403 (5/4/84)	W3K84-1421 (6/15/84)
60B	W3K-83-1936 (12/7/83)	W3-QAIRC-1395 (5/4/84)	W3K84-1564 (7/6/84)
71B2	W3K-83-1140 (8/5/83)	W3-QAIRC-1393 (5/4/84)	W3K84-1565 (7/6/84)
72A	W3K-82-0733 (11/2/82)	W3-QAIRC-0192 (12/1/82)	W3K84-1377 (6/12/84)
91E	W3K-83-1859 (11/29/83)	W3-QAIRC-1112 (1/9/84)	W3K84-1568 (7/6/84)
		W3-QAIRC-1112 S1 (5/9/84)	W3K84-1568 (7/6/84)

* This listing gives the letter numbers with issuance dates in parenthesis.

ATTACHMENT 2
DESCRIPTION OF SYSTEM STATUS AND TRANSFER REVIEWS

SUS	LP&L Letter	EBASCO Letter	INCOMPLETE RESPONSES	
			Finding	Resolution/Answer
Walkdown 18-3	W3K-83-648 (5/18/83)	W3-QAIRC-1405 (5/9/84)	1. FW-5,6,18 and 19 not per As-built. 2. 22" separation on tubing instead of 24". 3. Flareless connectors not right.	1. Nonproblem per ASP-IV-79 2. FCR-ICP-672 written to accept this condition. 3. Reworked 12/22/83 per CIWA83E165
Walkdown 36-1	W3K-83-197 (2/17/83)	W3-QAIRC-1439 (6/7/84)	T-B undersized welds.	Generic problem addressed under SCD 74 at time of Finding.
Walkdown 36-3	W3K-82-183 (2/16/83)	W3-QAIRC-1440 (6/7/83)	1/4" fillet welds-potentially undersized.	Non-problem. This is acceptable per the ASME Code.
Walkdown 36-3	W3K-83-210 (2/18/83)	W3-QAIRC-1448 (6/13/84)	T-B undersized welds.	Generic problem addressed under SCD 74 at time of Finding.
Walkdown 43B	W3K-83-195 (2/17/83)	W3-QAIRC-1441 (6/7/84)	T-B undersized welds.	Generic problem addressed under SCD 74 at time of Finding.
Review 46B	W3K-83-613 (5/10/83)	W3-QAIRC-1450 (6/17/84)	AS-IC-1127-No spool number.	Line number wrong. Line was AC-IC-1177 and Iso. was revised to add spool number.
Walkdown 46B	W3K-83-557 (5/3/83)	W3-QAIRC-1396 (5/4/84)	OCR 1311 and 1223 had tubing with incorrect slope.	Tubing reworked by Mercury at time of Finding.
46C	W3K-83-196 (2/17/83)	W3-QAIRC-348 (2/28/83)	Non-problem. All Findings were responded to in Letter W3-QAIRC-348 (2/28/83).	
Walkdown 46E	W3K-83-728 (5/31/83)	W3-QA-28118 (4/17/84)	1. Loose Clamps. 2. High points in tubing. 3. Valve tag incorrect.	Findings 1 and 2 were added to the Area Walkdown Punchlists. 3. Reinspection found valve to be correctly tagged.
Review 46E	W3K-83-342 (3/17/83)	W3-QAIRC-1372 (4/17/84)	Various document deficiencies.	All deficiencies resolved prior to Ebasco issuing QA Transfer Letter W3-QAIRC-364RR on 11/3/83 for T-B.
Walkdown 46E	W3K-83-343 (3/18/83)	W3-QAIRC-1442 (6/7/84)	T-B undersized welds and various other problems.	SCD-74 and NCR-7680

ATTACHMENT 2
(continued)

SUS	LP&L Letter	EBASCO Letter	INCOMPLETE RESPONSES Finding	Resolution/Answer
Review 46H	W3K-83-450 (4/8/83)	W3-QAIRC-483S1 (6/21/84)	Wrong washers installed.	Ebasco rework forms were initiated at time of Finding. Rework was complete on 5/25/83.
Walkdown 55A	W3K-83-688 (5/20/83)	W3-QAIRC-1392 (5/4/84)	Various tubing problems.	W3-NCR-7147 and 7146 were written on 10/12/83 to address these problems. Both were closed on 11/7/83.
Walkdown 56A	W3K-83-477 (4/14/83)	W3-QAIRC-1400 (5/4/84)	1. Coupling not shown on Iso. 2. SW6R1 to 90° El. not flange.	1. Iso. revised per FCR-MP-219. 2. Correct. FW6R2 was to flange.
Walkdown 59	W3K-83-1353 (9/14/83)	W3-QAIRC-1403 (5/4/84)	1. FW not per CIWA814747. 2. No documentation for CIWAs 82A705 and 825039.	1. DN-SQ-745 (written 9/15/83) and CIWA83C259 were written at time of Finding to rework the FW. 2. CIWA82A705 was part of NCR-4552 and CIWA825039 was Non-Safety and in the CIWA Vault.
Review 60B	W3K-83-1936 (12/7/83)	W3-QAIRC-1395 (5/4/84)	OCR 2036 and 2037 had open 9.1s and 9.2s.	OCR-2036 was resolved 5/24/83. OCR-2037 was resolved 11/12/83.
Walkdown 71B2	W3K-83-1140 (8/5/83)	W3-QAIRC (5/4/84)	Various	NCR-7111 was written 10/6/83 to address Findings. L-CIWA004871 was written to perform rework. NCR closed 3/27/84.
72A	W3K-82-733 (11/2/82)	W3-QAIRC-192 (12/1/82)	Non-problem. All Findings were responded to in Letter W3-QAIRC-192 (12/1/82).	
Review 91E	W3K-83-1859 (11/29/83)	W3-QAIRC-1112S1 (5/9/84)	Various F&M documentation deficiencies.	Documentation problems were resolved mainly by obtaining additional information from F&M.