

UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

UNION ELECTRIC COMPANY

CALLAWAY PLANT. UNIT NO. 1

DOCKET NO. 50-483

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 106 License No. NPF-30

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment to the Callaway Plant, Unit 1 (the facility) Facility Operating License No. NPF-30 filed by the Union Electric Company (the licensee), dated April 26, 1995, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, as amended, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance: (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this license amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

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- Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and Paragraph 2.C.(2) of Facility Operating License No. NPF-30 is hereby amended to read as follows:
 - 2. <u>Technical Specifications</u>

The Technical Specifications contained in Appendix A, as revised through Amendment No. 106, and the Environmental Protection Plan contained in Appendix B, both of which are attached hereto, are hereby incorporated in the license. UE shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

 The license amendment is effective as of its date of issuance to be implemented within 30 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Knotine M. Thomas

Kristine M. Thomas, Project Manager Project Directorate IV-2 Division of Reactor Projects III/IV Office of Nuclear Reactor Regulation

Attachment: Changes to the Technical Specifications

Date of Issuance: December 20, 1995

ATTACHMENT TO LICENSE AMENDMENT NO. 106

FACILITY OPERATING LICENSE NO. NPF-30

DOCKET NO. 50-483

Replace the following pages of the Appendix A Technical Specifications with the attached pages. The revised pages are identified by Amendment number and contain marginal lines indicating the areas of change.

	REMOVE			INSERT		
	3/4	7-15		3/4	7-15	
В	3/4	7-4	В	3/4	7-4	

PLANT SYSTEMS

SURVEILLANCE REQUIREMENTS (Continued)

- c. At least once per 18 months, or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the Control Room Emergency Ventilation System satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the system

flow rate is 2000 cfm $\frac{+200}{-200}$ for the Filtration System and 2200 cfm $\frac{+800}{-400}$ for the Pressurization System with 500 cfm $\frac{+500}{-50}$ going through the Pressurization System filter adsorber unit;

- 2) Verifying within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of ASTM D-3803-1989 when tested at 30°C and 70% relative humidity for a methyl iodide penetration of less than 2%; and
- 3) Verifying a system flow rate of 2000 cfm $\frac{+200}{-200}$ for the

Filtration System and 2200 cfm $^+$ 800 for the Pressurization System with 500 cfm $^+$ 500 going through the Pressurization System filter adsorber unit during system operation when tested in accordance with ANSI N510-1975.

- d. After every 720 hours of charcoal adsorber operation by verifying within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of ASTM D-3803-1989 when tested at 30°C and 70% relative humidity for a methyl iodide penetration of less than 2%;
- e. At least once per 18 months by:
 - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks is less than 5.4 inches Water Gauge while operating the system at a flow rate of

2000 cfm $\frac{+200}{-200}$ for the Filtration System and 500 cfm $\frac{+500}{-50}$

for the Pressurization System filter adsorber unit;

CALLAWAY - UNIT 1

Amendment No. 47,106

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PLANT SYSTEMS

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that on a Control Room Ventilation Isolation or High Gaseous Radioactivity test signal, the system automatically switches into a recirculation mode of operation with flow through the HEPA filters and charcoal adsorber banks;
- 3) Verifying that the system maintains the control room at a positive pressure of greater than or equal to 1/8 inch Water Gauge relative to the outside atmosphere during system operation; and
- 4) Verifying that the Pressurization System filter adsorber unit heaters dissipate 15 ± 2 kW in the Pressurization System when tested in accordance with ANSI N510-1975.
- f. After each complete or partial replacement of a HEPA filter bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a DOP test aerosol while operating the

system at a flow rate of 2000 cfm $^+$ 200 for the Filtration System and 500 cfm $^+$ 500 for the Pressurization System filter adsorber unit: and

g. After each complete or partial replacement of a charcoal adsorber bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of

2000 cfm $^+$ 200 for the Filtration System and 500 cfm $^{+500}_{-50}$ for the Pressurization System filter adsorber unit.

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PLANT SYSTEMS

BASES

ULTIMATE HEAT SINK (Continued)

The limitations on minimum water level and maximum temperature are based on providing a 30-day cooling water supply to safety-related equipment without exceeding its design basis temperature and are consistent with the recommendations of Regulatory Guide 1.27, "Ultimate Heat Sink for Nuclear Plants," March 1974.

3/4.7.6 CONTROL ROOM EMERGENCY VENTILATION SYSTEM

The OPERABILITY of the Control Room Emergency Ventilation System ensures that: (1) the ambient air temperature does not exceed the allowable temperature for continuous-duty rating for the equipment and instrumentation cooled by this system, and (2) the control room will remain habitable for operations personnel during and following all credible accident conditions. Operation of the system with the heaters operating to maintain low humidity using automatic control for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the charcoal adsorbers and HEPA filters. The OPERABILITY of this system in conjunction with Control Room design provisions is based on limiting the radiation exposure to personnel occupying the control room to 5 rems or less whole body, or its equivalent. This limitation is consistent with the requirements of General Design Criterion 19 of Appendix A, 10 CFR Part 50. ANSI N510-1975 will be used as a procedural guide for in-place surveillance testing. ASTM D-3803-1989 will be used as a procedural guide for the laboratory testing of carbon samples.

3/4.7.7 EMERGENCY EXHAUST SYSTEM

The OPERABILITY of the Emergency Exhaust System assures that radioactive materials leaking from the ECCS equipment within the pump room following a LOCA are filtered prior to reaching the environment. Operation of the system with the heaters operating to maintain low humidity using automatic control for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the charcoal adsorbers and HEPA filters. The operation of this system and the resultant effect on offsite dosage calculations was assumed in the safety analyses. ANSI N510-1975 will be used as a procedural guide for surveillance testing.