

ENCLOSURE 1

NOTICE OF VIOLATION

Carolina Power and Light Company
H. B. Robinson

Docket No. 50-261
License No. DPR-23

The following violation was identified during an inspection conducted on June 12 - 15, 1984. The Severity Level was assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

10 CFR 50, Appendix B Criterion V requires activities affecting quality be accomplished in accordance with procedures. ASME B&PV Code, Section III, Subsection NB, paragraph NB-4231.2(e), CB&I - Procedure CUP-1X, Revision 2, "Plate Cleanup Procedure," paragraph 3.4, and Cooperheat Procedure 4651-CHP-006, Rev. 1, "Upper Girth Joint Extended Zone Post Weld Heat Treat," paragraph 4.4, require temporary attachments be marked prior to removal such that the marking will remain after removal to identify the removal sites for the required surface examination.

Contrary to the above, activities affecting quality were not accomplished in accordance with procedures in that temporary attached thermocouples for the upper girth weld on "C" steam generator were not marked before removal such that the markings remained after the thermocouple removal.

This is a Severity Level V violation (Supplement I.E.).

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date: JUN 29 1984

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