Log # TXX-4274 File # 915

TEXAS UTILITIES GENERATING COMPANY

SRYWAY TOWER + 400 NORTH OLIVE STREET, L.B. 81 + DALLAS, TEXAS 75201

August 20, 1984

BILLY R. CLEMENTS

Director of Nuclear Reactor Regulation Attention: Mr. B. J. Youngblood, Chief Licensing Branch No. 1 Division of Licensing U. S. Nuclear Regulatory Commission Washington, D.C. 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION DOCKET NOS. 50-445 AND 50-446 CPSES CHANGES TO PROPOSED TECHNICAL SPECIFICATIONS.

Dear Mr. Youngblood:

Enclosed is a copy of the proposed Comanche Peak Unit 1 Technical Specifications. We have reviewed this document and have marked it with a number of desired changes. Most of the changes are clerical in nature and require no additional justification. Attached to this letter is a list of requested changes to the proposed Technical Specifications that are of a substantive nature. Included in this list is a reason or justification for each change.

In reviewing the proposed Technical Specifications against other documents we discovered two inconsistencies among the Comanche Peak Safety Evaluation Report (SER), the FSAR, and the proposed Technical Specifications. On SER page 7-11 containment isolation Phase B signal is listed as an actuation function for station service water system actuation. This is not the Comanche Peak design. We are unable to determine why this was so stated in the SER. On SER page 22-54 it is stated that "Checking of isolation valve position lights... will be included in the Technical Specifications". This requirement is not in the Standard Technical Specification nor the proposed Technical Specification for Comanche Peak. Again, we are unable to determine why this statement is in the SER.

If you have any questions about these changes our staff is ready to assist in any way. Please call Richard Werner at (214) 979-8227 for this assistance.

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BRC:grr Attachments Enclosure

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A DIVISION OF TEXAS UTILITIES ELECTRIC COMPANY

ATTACHMENT TO TXX-4274

LIST OF TECHNICAL SPECIFICATION CHANGES

- LCO 3.1.1.2 and SR 4.1.1.2.2 require that the reactor makeup flow capability be less than 150 gpm. This requirement should be removed because of the Comanche Peak design. Orifices have been placed in the discharge line from the reactor makeup pumps; there are no bypasses around these orifices. Thus, the flow rate of unborated water is limited by design and requires no action or surveillance. This design change is described in FSAR Amendment 52.
- 2. Items 6, 7, 8 and 9 of Tables 3.3-9 and 4.3-6 (REMOTE SHUTDOWN INSTRUMENTATION) should be deleted. These instruments are listed in FSAR Section 7.4 and Table 7.4-2 as other instrumentation and not required for cold shutdown. We inadvertently added these instruments to the Technical Specification tables.
- 3. Specifications 3/4.3.3.8 (FIRE DETECTION INSTRUMENTATION) and 3/4.7.11 (FIRE SUPPRESSION SYSTEMS) have been marked with several changes which are because of system changes or recently resolved open items. An example of this is the addition of a Technical Specification for the Halon System.
- 4. Extensive changes have been made to 3/4.11.1 (LIQUID EFFLUENTS). These changes are necessary because of a redesign of the waste water management system. This redesign was done to ensure that Comanche Peak could meet EPA and State permit limits for non-radioactive wastes. New waste water management system will be described in the FSAR.
- 5. Item 4.b. (2 pump interlock) on Tables 3.3-12 and 4.3-8 should be deleted. This item is not a flow measuring device. The ODCM calculates dilution for discharges into the circulating water with one, two, three or four pumps running.

- 6. Two changes have been requested to Turbine Overspeed Protection. The 14 day vs. 7 day testing frequency in SR 4.3.4.2.a. is consistent with that approved in the SER. Changing SR 4.3.4.2.c to testing the two mechanical overspeed devices is consistent with the requirements for another plant with the same turbine generator.
- Action Statement 3.4.3.a. should be worded as marked because Comanche Peak has four instead of only two pressurizer heater banks.
- The 12 inch containment hydrogen purge supply and exhaust isolation valves should be added to 3/4.6.1.7.
- The station service water intake temperature in 3/4.7.5 should be 105°F based on diesel generator operating requirements.
- Surveillance Requirement 4.7.8.d.5 should be deleted. Section 15.6.5.4 of the FSAR states that no credit was taken for isolation of rooms containing leaking equipment following a LOCA.
- Several changes have been requested to 3/4.7.9 (SNUBBERS). These changes are consistent with Technical Specifications for some other plants of similar design.
- 12. There have been 3 basic changes requested for the diesel generators. One change, that has been implemented on recent plants, is the requirement that start test conducted from ambient conditions only once per 184 days. Another recommended change is the change to Surveillance Requirement 4.8.1.1.2.d. to allow sampling and testing of diesel fuel oil in accordance with applicable ASTM standards. These requirements are inplace at some recently licensed plants. The third change is one required by a letter from Mr. B. J. Youngblood to Mr. M. D. Spence dated August 2, 1984. This letter required, among other things, that "Proposed Technical Specification changes to limit monthly and 18 month surveillance testing to 185 psig BMEP if lead engine testing and inspection has not been completed. Testing between 5800 Kw and 5980 Kw will meet this requirement.

- The Technical Specification on Motor-Operated Valves Thermal Overload Protection and Bypass Devices should be removed. These devices are permanently bypassed and give an alarm only. They will not be used or tested.
- 14. The sampling in notations (3) and (7) of table 4.11-2 are not applicable to Comanche Peak. This is because an RM-21 Report Processor performs effluent accounting and tracking. Sampling is only a backup.
- 15. The LCO 3.11.2.5 and ACTION a. should contain oxygen concentration limits of 3% vs. 2%. This is consistent with the design and control of the Waste Gas Holdup System. This is also the same as required for at least one recent plant with a system the same as Comanche Peak.
- 16. The limit on the total curies in a gas decay tank should be 200,000 instead of 35,000. A calculation has been done to show that the rupture of a gas decay tank containing 200,000 curies Xe-133 would result in a dose at the EAB of less than 0.5 rem wholebody. These results will be supplied in an FSAR amendment.

TECHNICAL SPECIFICATIONS FOR COMANCHE PEAK - UNIT 1 Docket No. 50-445

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SECTION 1.0 DEFINITIONS

1.0 DEFINITIONS

The defined terms of this section appear in capitalized type and are applicable throughout these Technical Specifications.

ACTION

1.1 ACTION shall be that part of a Technical Specification which prescribes remedial measures required under designated conditions.

ACTUATION LOGIC TEST

1.2 An ACTUATION LOGIC TEST shall be the application of various simulated input combinations in conjunction with each possible interlock logic state and verification of the required logic output. The ACTUATION LOGIC TEST shall include a continuity check, as a minimum, of output devices.

ANALOG CHANNEL OPERATIONAL TEST

1.3 An ANALOG CHANNEL OPERATIONAL TEST shall be the injection of a simulated signal into the channel as close to the sensor as practicable to verify OPERABILITY of alarm, interlock and/or trip functions. The ANALOG CHANNEL OPERATIONAL TEST shall include adjustments, as necessary, of the alarm, interlock and/or Trip Setpoints such that the Setpoints are within the required range and accuracy.

AXIAL FLUX DIFFERENCE

1.4 AXIAL FLUX DIFFERENCE shall be the difference in normalized flux signals between the top and bottom halves of a four section excore neutron detector.

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CHANNEL CALIBRATION

1.5 A CHANNEL CALIBRATION shall be the adjustment, as necessary, of the channel such that it responds with the required range and accuracy to known values of input. The CHANNEL CALIBRATION shall encompass the entire channel including the sensors and alarm, interlock and/or trip functions and may be performed by any series of sequential, overlapping, or total channel steps such that the entire channel is calibrated.

CHANNEL CHECK

1.6 A CHANNEL CHECK shall be the qualitative assessment of channel behavior during operation by observation. This determination shall include, where possible, comparison of the channel indication and/or status with other indications and/or status derived from independent instrument channels measuring the same parameter.

CONTAINMENT INTEGRITY

- 1.7 CONTAINMENT INTEGRITY shall exist when:
 - All penetrations required to be clored during accident conditions are either:
 - Capable of being closed by an OPERABLE containment automatic isolation valve system, or
 - Closed by manual valves, blind flanges, or deactivated automatic valves secured in their closed positions, except as provided in Table 3.6-1 of Specification 3.6.2.
 - b. All equipment hatches are closed and sealed,
 - Each air lock is in compliance with the requirements of Specification 3.6.1.3,
 - d. The containment leakage rates are within the limits of Specification 3.6.1.2, and
 - e. The sealing mechanism associated with each penetration (e.g., welds, bellows, or O-rings) is OPERABLE.

CONTROLLED LEAKAGE

1.8 CONTROLLED LEAKAGE shall be that seal water flow supplied to the reactor coolant pump seals.

CORE ALTERATION

1.9 CORE ALTERATION shall be the movement or manipulation of any component within the reactor pressure vessel with the vessel head removed and fuel in the vessel. Suspension of CORE ALTERATION shall not preclude completion of movement of a component to a safe conservative position.

DOSE EQUIVALENT I-131

1.10 DOSE EQUIVALENT I-131 shall be that concentration of I-131 (microCurie/gram) which alone would produce the same thyroid dose as the quantity and isotopic mixture of I-131, I-132, I-133, I-134, and I-135 actually present. The thyroid dose conversion factors used for this calculation shall be those listed in Table E-7 of NRC Regulatory Guide 1.109, Revision 1, October 1977, TID 14844

E - AVERAGE DISINTEGRATION ENERGY

1.11 \overline{E} shall be the average (weighted in proportion to the concentration of each radionuclide in the sample) of the sum of the average beta and gamma energies per disintegration (MeV/d) for the radionuclides in the sample.

ENGINEERED SAFETY FEATURES RESPONSE TIME

1.12 The ENGINEERED SAFETY FEATURES (ESF) RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ESF Actuation Setpoint at the channel sensor until the ESF equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays where applicable.

FREQUENCY NOTATION

1.13 The FREQUENCY NUTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.1.

IDENTIFIED LEAKAGE

1.14 IDENTIFIED LEAKAGE shall be:

- Leakage (except CONTROLLED LEAKAGE) into closed systems, such as pump seal or valve packing leaks that are captured and conducted to a sump or collecting tank, or
- b. Leakage into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of Leakage Detection Systems or not to be PRESSURE BOUNDARY LEAKAGE, or
- Reactor Coolant System leakage through a steam generator to the Secondary Coolant System.

MASTER RELAY TEST

1.15 A MASTER RELAY TEST shall be the energization of each master relay and verification of OPERABILITY of each relay. The MASTER RELAY TEST shall include a continuity check of each associated slave relay.

MEMBER(S) OF THE PUBLIC

1.16 MEMBER(S) OF THE PUBLIC shall include all persons who are not occupationally associated with the plant. This category does not include employees of the licensee, its contractors or vendors. Also excluded from this category are persons who enter the site to service equipment or to make deliveries. This category does include persons who use portions of the site for recreational, occupational, or other purposes not associated with the plant.

OFFSITE DOSE CALCULATION MANUAL

1.17 The OFFSITE DOSE CALCULATION MANUAL (ODCM) shall contain the methodology and parameters used in the calculation of offsite doses due to radioactive gaseous and liquid effluents, in the calculation of gaseous and liquid effluent monitoring Alarm/Trip Setpoints, and in the conduct of the Environmental Radiological Monitoring Program.

OPERABLE - OPERABILITY

1.18 A system, subsystem, train, component or device shall be OPERABLE or have OPERABILITY when it is capable of performing its specified function(s), and when all necessary attendant instrumentation, controls, electrical power, cooling or seal water, lubrication or other auxiliary equipment that are required for the system, subsystem, train, component, or device to perform its function(s) are also capable of performing their related support function(s).

OPERATIONAL MODE - MODE

1.19 An OPERATIONAL MODE (i.e., MODE) shall correspond to any one inclusive combination of core reactivity condition, power level, and average reactor coolant temperature specified in Table 1.2.

PHYSICS TESTS

1.20 PHYSICS TESTS shall be those tests performed to measure the fundamental nuclear characteristics of the core and related instrumentation: (1) described in Chapter 14.0 of the FSAR, (2) authorized under the provisions of 10 CFR 50.59, or (3) otherwise approved by the Commission.

PRESSURE BOUNDARY LEAKAGE

1.21 PRESSURE BOUNDARY LEAKAGE shall be leakage (except steam generator tube leakage) through a nonisolable fault in a Reactor Coolant System component body, pipe wall, or vessel wall.

PROCESS CONTROL PROGRAM

1.22 The PROCESS CONTROL PROGRAM (PCP) shall contain the current formulas, sampling, analyses, tests, and determinations to be made to ensure that processing and packaging of solid radioactive wastes based on demonstrated processing of actual or simulated wet solid wastes will be accomplished in such a way as to assure compliance with 10 CFR Parts 20, 61, and 71 and Federal and State regulations, burial ground requirements, and other requirements governing the disposal of radioactive waste.

PURGE - PURGING

1.23 PURGE or PURGING shall be the controlled process of discharging air or gas from a confinement to maintain temperature, pressure, humidity, concentration or other operating conditions, in such a manner that replacement air or gas is required to purify the confinement.

QUADRANT POWER TILT RATIO

1.24 QUADRANT POWER TILT RATIO shall be the ratio of the maximum upper half excore detector calibrated output to the average of the upper half excore detector calibrated outputs, or the ratio of the maximum lower half excore detector calibrated output to the average of the lower half excore detector calibrated outputs, whichever is greater. With one excore detector inoperable, the remaining three detectors shall be used for computing the average.

RATED THERMAL POWER

1.25 RATED THERMAL POWER shall be a total core heat transfer rate to the reactor coolant of 3411 MWt.

REACTOR TRIP SYSTEM RESPONSE TIME

1.26 The REACTOR TRIP SYSTEM RESPONSE TIME shall be the time interval from when the monitored parameter exceeds its Trip Setpoint at the channel sensor until loss of stationary gripper coil voltage.

REPORTABLE EVENT

1.27 A REPORTABLE EVENT shall be any of those conditions specified in Section 50.73 of 10 CFR Part 50.

SHUTDOWN MARGIN

1.28 SHUTDOWN MARGIN shall be the instantaneous amount of reactivity by which the reactor is subcritical or would be subcritical from its present condition assuming all full-length rod cluster assemblies (shutdown and control) are fully inserted except for the single rod cluster assembly of highest reactivity worth which is assumed to be fully withdrawn.

SITE BOUNDARY

1.29 The SITE BOUNDARY shall be that line beyond which the land is neither owned, nor leased, nor otherwise controlled by the licensee.

SLAVE RELAY TEST

1.30 A SLAVE RELAY TEST shall be the energization of each slave relay and verification of OPERABILITY of each relay. The SLAVE RELAY TEST shall include a continuity check, as a minimum, of associated testable actuation devices.

SOLIDIFICATION

1.31 SOLIDIFICATION shall be the conversion of wet wastes into a form that meets shipping and burial ground requirements.

SOURCE CHECK

1.32 A SOURCE CHECK shall be the qualitative assessment of channel response when the channel sensor is exposed to a source of increased radioactivity.

STAGGERED TEST BASIS

1.33 A STAGGERED TEST BASIS shall consist of:

- A test schedule for n systems, subsystems, trains, or other designated components obtained by dividing the specified test interval into n equal subintervals, and
- b. The testing of one system, subsystem, train, or other designated component at the beginning of each subinterval.

THERMAL POWER

1.34 THERMAL POWER shall be the total core heat transfer rate to the reactor coolant.

TRIP ACTUATING DEVICE OPERATIONAL TEST

1.35 A TRIP ACTUATING DEVICE OPERATIONAL TEST shall consist of operating the Trip Actuating Device and verifying OPERABILITY of alarm, interlock and/or trip functions. The TRIP ACTUATING DEVICE OPERATIONAL TEST shall include adjustment, as necessary, of the Trip Actuating Device such that it actuates at the required Setpoint within the required accuracy.

UNIDENTIFIED LEAKAGE

1.36 UNIDENTIFIED LEAKAGE shall be all leakage which is not IDENTIFIED LEAKAGE or CONTROLLED LEAKAGE.

UNRESTRICTED AREA

1.37 An UNRESTRICTED AREA shall be any area at or beyond the SITE BOUNDARY access to which is not controlled by the licensee for purposes of protection of individuals from exposure to radiation and radioactive materials, or any area within the SITE BOUNDARY used for residential quarters or for industrial, commercial, institutional, and/or recreational purposes.

VENTILATION EXHAUST TREATMENT SYSTEM

1.38 A VENTILATION EXHAUST TREATMENT SYSTEM shall be any system designed and installed to reduce gaseous radioiodine or radioactive material in particulate form in effluents by passing ventilation or vent exhaust gases through charcoal adsorbers and/or HEPA filters for the purpose of removing iodines or particulates from the gaseous exhaust stream prior to the release to the environment. Such a system is not considered to have any ffect on noble gas effluents. Engineered Safety Features Atmospheric Clean: Systems are not considered to be VENTILATION EXHAUST TREATMENT SYSTEM components.

VENTING

1.39 VENTING shall be the controlled process of discharging air or gas from a confinement to maintain temperature, pressure, humidity, concentration, or other operating condition, in such a manner that replacement air or gas is not provided or required during VENTING. Vent, used in system names, does not imply a VENTING process

WASTE GAS HOLDUP SYSTEM

1.40 A WASTE GAS HOLDUP SYSTEM shall be any system designed and installed to reduce radioactive gaseous effluents by collecting Reactor Coolant System offgases from the Reactor Coolant System and providing for delay or holdup for the purpose of reducing the total radioactivity prior to release to the environment.

TABLE 1.1

FREQUENCY NOTATION

NOTATION	FREQUENCY
S	At least once per 12 hours.
D	At least once per 24 hours.
W	At least once per 7 days.
м	At least once per 31 days.
Q	At least once per 92 days.
SA	At least once per 184 days.
R	At least once per 18 months.
S/U	Prior to each reactor startup.
N.A.	Not applicable.
р	Completed prior to each release.

TABLE 1.2

OPERATIONAL MODES

MOD	<u>E</u>	REACTIVITY CONDITION, Keff	% RATED THERMAL POWER*	AVERAGE COOLANT
1.	POWER OPERATION	≥ 0.99	> 5%	≥ 350°F
2.	STARTUP	≥ 0.99	≤ 5%	≥ 350°F
3.	HOT STANDBY	< 0.99	0	≥ 350°F
4.	HOT SHUTDOWN	< 0.99	0	350°F > T _{avg} > 200°F
5.	COLD SHUTDOWN	< 0.99	0	≤ 200°F
6.	REFUELING**	≤ 0.95	0	≤ 140°F

*Excluding decay heat.

**Fuel in the reactor vessel with the vessel head closure bolts less than fully tensioned or with the head removed.

SECTION 2.0

SAFETY LIMITS

AND

LIMITING SAFETY SYSTEM SETTINGS

2.0 SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

2.1 SAFETY LIMITS

REACTOR CORE

2.1.1 The combination of THERMAL POWER, pressurizer pressure, and the highest operating loop coolant temperature (T_{avg}) shall not exceed the limits shown in Figures 2.1-1 and 2.1-2 for four and three loop operation. respectively.

APPLICABILITY: MODES 1 and 2.

ACTION:

Whenever the point defined by the combination of the highest operating loop average temperature and THERMAL POWER has exceeded the appropriate pressurizer pressure line, be in HOT STANDBY within 1 hour, and comply with the requirements of Specification 6.7.1.

REACTOR COOLANT SYSTEM PRESSURE

2.1.2 The Reactor Coolant System pressure shall not exceed 2735 psig.

APPLICABILITY: MODES 1, 2, 3, 4, and 5.

ACTION:

MODES 1 and 2

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, be in HOT STANDBY with the Reactor Coolant System pressure within its limit within 1 hour, and comply with the requirements of Specification 6.7.1.

MODES 3, 4 and 5

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, reduce the Reactor Coolant System pressure to within its limit within 5 minutes, and comply with the requirements of Specification 6.7.1.

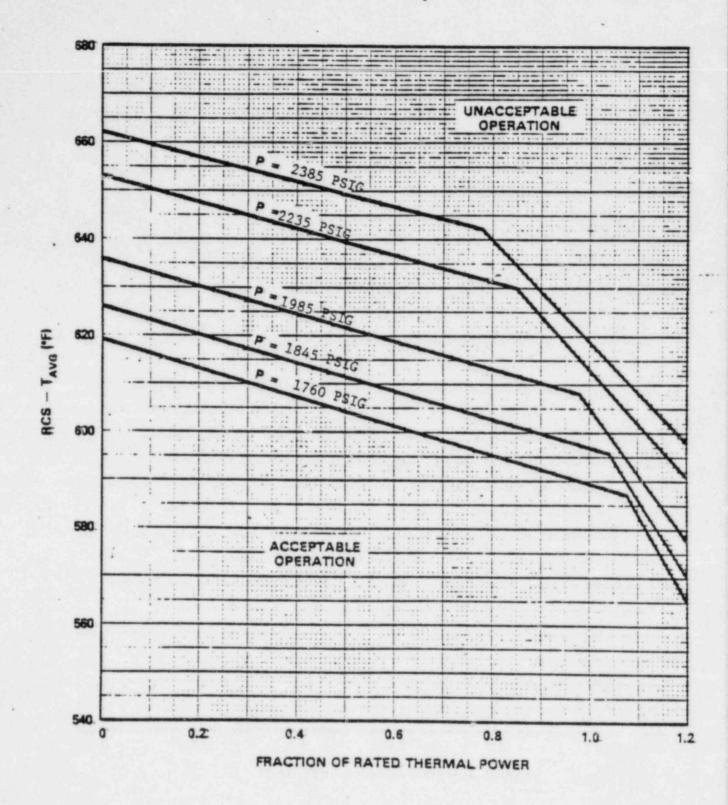


FIGURE 2.1-1 REACTOR CORE SAFETY LIMIT - FOUR LOOPS IN OPERATION

* *

REMOVE

Figure 2.1-2 left blank pending NRC approval of three loop operation

SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

2.2 LIMITING SAFETY SYSTEM SETTINGS

REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS

2.2.1 The Reactor Trip System Instrumentation and Interlocks Setpoints shall be set consistent with the Trip Setpoint values shown in Table 2.2-1.

APPLICABILITY: As shown for each channel in Table 3.3-1.

ACTION:

- a. With a Reactor Trip System Instrumentation or Interlock Setpoint less conservative than the value shown in the Trip Setpoint column of Table 2.2-1, adjust the Setpoint consistent with the Trip Setpoint value.
- b. With the Reactor Trip System Instrumentation or Interlock Setpoint less conservative than the value shown in the Allowable Values column of Table 2.2-1, place the channel in the tripped condition within 1 hour, and within the following 12 hours either:
 - and within 12hr
 - 1. A Determine that Equation 2.2-1 was satisfied for the affected channel and adjust the Setpoint consistent with the Trip Setpoint value of Table 2.2-1, or
 - Declare the channel inoperable and apply the applicable ACTION statement requirement of Specification 3.3.1 until the channel is restored to OPERABLE status within its Setpoint adjusted consistent with the Trip Setpoint value.

Equation 2.2-1 Z + R + S < TA

Where:

- Z = The value for Column Z of Table 2.2-1 for the affected channel, found
- R = The "as measured" value (in percent span) of rack error for the affected channel,
 OF
- S = Either the "as measured" value (in percent span) of the sensor error, or the value for Column S (Sensor Error) of Table 2.2-1 for the affected channel, and
- TA = The value for Column TA (Total Allowance) of Table 2.2-1 for the affected channel.

TABLE 2.2-1

FUNC	TIONAL UNIT	TOTAL ALLOWANCE (TA)	ž	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
1.	Manual Reactor Trip	N.A.	N.A.	N.A.	N.A.	N.A '
2.	Power Range, Neutron Flux					
	a. High Setpoint	7.5	4.56	0	<109% of RTP*	<111.2% of RTP*
	b. Low Setpoint	8.3	4.56	0	<25% of RTP*	<27.2% of RTP*
3.	Power Range, Neutron Flux, High Positive Rate	1.6	0.5	0	<pre><5% of RTP* with a time constant >2 seconds</pre>	<pre><6.3% of RTP* with a time constant >2 seconds</pre>
4.	Power Range, Neutron Flux, High Negative Rate	1.6	0.5	0	<pre><5% of RTP* with a time constant >2 seconds</pre>	<pre><6.3% of RTP* with a time constant >2 seconds</pre>
5.	Intermediate Range, Neutron Flux	17.0	8.4	0	<25% of RTP*	<31% of RTP*
6.	Source Range, Neutron Flux	17.0	10	0	≤10 ⁵ cps	≤1.4 x 10 ⁵ cps
7.	Overtemperature N-16	9.8 6.4	3.78	0.6 & 1.2	See Note 1	See Note 2
8.	Overpower N-16	4.0	1.98	0.012	<u>≤</u> 112%	≤Dex 114.5%
9.	Pressurizer Pressure-Low	8.8	1.91	1.5	1910 psig	31896 ps1g
10.	Pressurizer Pressure-High	7.5	0.71 4.96	15	<2385 psig	<2396 psig 2399
*RTP	= RATED THERMAL POWER			(20	20

COMANCHE PEAK - UNIT 1

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	CTIONAL UNIT	TOTAL ALLOWANCE (TA)	ž	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
11.	Pressurizer Water Level-High	5.0	2.18	1.5	<92% of instru- ment span	<93.8% of instrument
12.	Reactor Coolant Flow-Low	2.5	1203	0.6	≥90% of loop design flow** 43,4	≥88.8% of loop design flow** 42.1
13.	Steam Generator Water	34:4	20,88	1.5	>46% of narrow	>44,2% of narrow
	hevel Low how	8.8	7.08		range instrument span'	range instrument span
14.	Undervoltage - Reactor Coolant Pumps	7.7	0	0	≥4830 volts- each bus	≥4781 volts- each bus
15.	Underfrequency - Reactor Coolant Pumps	4.4	0	0	≥57.2 Hz	≥57.1 Hz
16.	Turbine Trip					
	a. Low Trip System Pressure	N.A.	N.A.	N.A.	≥45 psig	≥43 psig
	b. Turbine Stop Valve Closure	N.A.	N.A.	N.A.	≥1% open	Qu% open⊾ >
17.	Safety Injection Input from ESF	N.A.	N.A.	N.A.	N.A	N.A.
-18.	General Warning Alarm	N.A.	N.A.	N.A.	N.A.	-N.A

**Loop design flow = 95,700 gpm.

COMANCHE PEAK - UNIT 1

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUNC	CTION	AL UNIT	TOTAL ALLOWANCE (TA)	ž	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
19.	. Reactor Trip System Interlocks						
	a.	Intermediate Range Neutron Flux, P-6	N. A.	N.A.	N.A.	≥1 x 10- ¹⁰ amps	≥6 x 10-11 amps
	b.	Low Power Reactor Trips Blocks, P-7					
		1) P-10 input	N.A.	N.A.	N.A.	<10% of RTP*	<12.2% of RTP*
		2) P-13 input	N. A.	N. A.	N. A.	<10% RTP* Turbine Impulse Pressure Equivalent	Equivalent - fist st
		Power Range Neutron Flux, P-8	N.A.	N.A.	N. A.	≤ 48% of RTP*	<50.2% of RTP*
		Power Range Neutron Flux, P-10	N.A.	N.A.	N. A.	≥10% of RTP*	≥7.8% of RTP*
		Turbine Impulse Chamber Pressure, P-13	N. A.	N.A.	N.A	<10% RTP* Turbine Impulse Pressure Equivalent + 5 ⁴ m ₂ e	<12.2% RTP* Turbine Impulse Power Equivalent
20. Reactor Trip Breakers		tor Trip Breakers	N. A.	N.A.	N. A.	N.A. Filst	N.A.
21. Automatic Trip and Interlock Logic			N.A.	N.A.	N. A.	N.A.	N.A.

*RTP = RATED THERMAL POWER

TABLE NOTATIONS

NOTE 1: Overtemperature N-16

Where:

mp	cidcule n		14-6
		N =	$K_1 - K_2 \left[\frac{1 + \tau_1 S}{1 + \tau_2 S} + T_c - T_c^0 \right] + K_3 (P - P^1) - f_1 (\Delta q)$
	N	=	Measured N-16 concentration by ion chambers,
	Tc	=	Cold leg temperature, °F, 559.6
	T _c ⁰	=	-558.4°F, Reference T _c at RATED THERMAL POWER,
	К1	=	1.078,
	K ₂	=	0.00948,
	$1 + \tau_1 S$	1	The function approached by the lead les contaction for a constant T
	$1 + \tau_2 S$	ų,	The function generated by the lead-lag controller for measured T $_{\rm C}$,
	τ ₁ , τ ₂	=	Time constants utilized in the lead-lag controller for $\mathbb{F}_{c},\ \tau_{1}$ = 10 s, and τ_{2} = 3 s,
	Ka	=	0.000494.

TABLE NOTATIONS (Continued)

NOTE 1: (Continued)

S

Р	=	Pressurizer pressure, psig,
Ρ'	=	2235 psig (Nominal RCS operating pressure),

= Laplace transform operator, s⁻¹,

neutron

and $f_1(\Delta q)$ is a function of the indicated difference between top and bottom halves of detectors of the power-range nuclear ion chambers; with gains to be selected based on measured instrument response during plant STARTUP tests such that:

- (i) for $q_t q_b$ between -35% and +10%, $f_1(\Delta q) = 0$, where q_t and q_b are percent RATED THERMAL POWER in the top and bottom halves of the core respectively, and $q_t + q_b$ is total THERMAL POWER in percent of RATED THERMAL POWER,
- (ii) for each percent that the magnitude of $q_t q_b$ exceeds -35%, the N-16 Trip Setpoint shall be automatically reduced by 1.25% of its value at RATED THERMAL POWER, and
- (iii) for each percent that the magnitude of $q_t q_b$ exceeds +10%, the N-16 Trip Setpoint shall be automatically reduced by 1.55% of its value at RATED THERMAL POWER.

Note 2: The channel's maximum Trip Setpoint shall not exceed its computed Trip Setpoint by more than 1.2% of span.

BASES FOR SECTION 2.0 SAFETY LIMITS AND

LIMITING SAFETY SYSTEM SETTINGS



The BASES contained in Succeeding pages summarize the reasons for the Specifications in Section 2.0, but in accordance with 10 CFR 50.36 are not part of these Technical Specifications.

NOTE

The R-Grid "modification was incorporated into the W-3 DNB correlation to account for specific fuel assembly grid material and spacing characteristics and is based on actual test data

2.1 SAFETY LIMITS

BASES

2.1.1 REACTOR CORE

The restrictions of this Safety Limit prevent overheating of the fuel and possible cladding perforation which would result in the release of fission products to the reactor content. Overheating of the fuel cladding is prevented by restricting fuel operation to within the nucleate boiling regime where the heat transfer coefficient is large and the cladding surface temperature is slightly above the coolant saturation temperature.

Operation above the upper boundary of the nucleate boiling regime could result in excessive cladding temperatures because of the onset of departure from nucleate boiling (DNB) and the resultant sharp reduction in heat transfer coefficient. DNB is not a directly measurable parameter during operation and therefore THERMAL POWER and reactor coolant temperature and pressure have been related to DNB through the W-3 (R-Grid) correlation. The W-3 DNB correlation has been developed to predict the DNB flux and the location of DNB for axially uniform and nonuniform heat flux distributions. The local DNB heat flux ratio (DNBR) is defined as the ratio of the heat flux that would cause DNB at a particular core location to the local heat flux, and is indicative of the margin to DNB.

The minimum value of the DNBR during steady-state operation, normal operational transients, and anticipated transients is limited to 1.30. This value corresponds to a 95% probability at a 95% confidence level that DNB will not occur and is chosen as an appropriate margin to DNB for all operating conditions.

The curves of Figures 2.1-1 and 2.1-2 show the loci of points of THERMAL POWER, Reactor Coolant System pressure and average temperature for which the minimum DNBR is no less than 1.30, or the average enthalpy at the vessel exit is equal to the enthalpy of saturated liquid.

These curves are based on an enthalpy hot channel factor, $F_{\Delta H}^{N}$, of 1.55 and a reference cosine with a peak of 1.55 for axial power shape. An allowance is included for an increase in $F_{\Delta H}^{N}$ at reduced power based on the expression:

 $F_{AH}^{N} = 1.55 [1+ 0.2 (1-P)],$

Where P is the fraction of RATED THERMAL POWER.

These limiting heat flux conditions are higher than those calculated for the range of all control rods fully withdrawn to the maximum allowable control rod insertion assuming the axial power imbalance is within the limits of the f_1 (Δq) function of the Overtemperature N-16 trip. When the axial power imbalance is not within the tolerance, the axial power imbalance effect on the Overtemperature N-16 trips will reduce the Setpoints to provide protection consistent with core Safety Limits.

SAFETY LIMITS

BASES

2.1.2 REACTOR COOLANT SYSTEM PRESSURE

The restriction of this Safety Limit protects the integrity of the Reactor Coolant System from overpressurization and thereby prevents the release of radionuclides contained in the reactor coolant from reaching the containment atmosphere.

The reactor vessel, pressurizer, and Reactor Coolant System piping, valves and fittings are designed to Section III of the ASME Code for Nuclear Power Plants which permits a maximum transient pressure of 110% (2735 psig) of design pressure. The Safety Limit of 2735 psig is therefore consistent with the design criteria and associated Code requirements.

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The entire Reactor Coolant System is hydrotested at 3107 psig, 125% of design pressure, to demonstrate integrity prior to initial operation.

BASES

2.2.1 REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS

The Reactor Trip Setpoint Limits specified in Table 2.2-1 are the nominal values at which the Reactor trips are set for each functional unit. The Trip Setpoints have been selected to ensure that the core and Reactor Coolant System are prevented from exceeding their Safety Limits during normal operation and design basis anticipated operational occurrences and to assist the Engineered Safety Features Actuation System in mitigating the consequences of accidents. The Setpoint for a Reactor Trip System or interlock function is considered to be adjusted consistent with the nominal value when the "as measured" Setpoint is within the band allowed for calibration accuracy.

To accommodate the instrument drift assumed to occur between operational tests and the accuracy to which Setpoints can be measured and calibrated, Allowable Values for the Reactor Trip Setpoints have been specified in Table 2.2-1. Operation with Setpoints less conservative than the Trip Setpoint but within the Allowable Value is acceptable since an allowance has been made in the safety analysis to accommodate this error. An optional provision has been included for determining the OPERABILITY of a channel when its trip Setpoint is found to exceed the Allowable Value. The methodology of this option utilizes the "as measured" deviation from the specified calibration point for rack and sensor components in conjunction with a statistical combination of the other uncertainties of the instrumentation to measure the process variable and the uncertainties in calibrating the instrumentation. In Equation 2.2-1, Z + R + S < TA, the interactive effects of the errors in the rack and the sensor, and the "as measured" values of the errors are considered. Z, as specified in Table 2.2-1, in percent span, is the statistical summation of errors assumed in the analysis excluding those associated with the sensor and rack drift and the accuracy of their measurement. TA or Total Allowance is the difference, in percent span, between the Trip Setpoint and the value used in the analysis of Reactor trip. R or Rack Error is the "as measured" deviation, in percent span, for the affected channel from the specified Trip Setpoint. S or Sensor Error is either the "as measured" deviation of the sensor from its calibration point or the value specified in Table 2.2-1, in percent span, from the analysis assumptions. Use of Equation 2.2-1 allows for a sensor drift factor, an increased rack drift factor, and provides a threshold value for REPORTABLE EVENTS.

The methodology to derive the Trip Setpoints is based upon combining all of the uncertainties in the channels. Innerent to the determination of the Trip Setpoints are the magnitudes of these channel uncertainties. Sensors and other instrumentation utilized in these channels are expected to be capable of operating within the allowances of these uncertainty magnitudes. Rack drift in excess of the Allowable Value exhibits the behavior that the rack has not met its allowance. Being that there is a small statistical chance that this will happen, an infrequent excessive drift is expected. Rack or sensor drift, in excess of the allowance that is more than occasional, may be indicative of more serious problems and should warrant further investigation.

BASES

REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS (Continued)

The various Reactor trip circuits automatically open the Reactor trip breakers whenever a condition monitored by the Reactor Trip System reaches a preset or calculated level. In addition to redundant channels and chains, the design approach provides a Reactor Trip System which monitors numerous system variables, therefore, providing trip system functional diversity. The functional capability at the specified trip setting is required for those anticipatory or diverse Reactor trips for which no direct credit was assumed in the accident analysis to enhance the overall reliability of the Reactor Trip System. The Reactor Trip System initiates a Turbine trip signal whenever Reactor trip is initiated. This prevents the reactivity insertion that would otherwise result from excessive Reactor Coolant System cooldown and thus avoids unnecessary actuation of the Engineered Safety Features Actuation System.

Manual Reactor Trip

The Reactor Trip System includes manual Reactor trip capability.

Power Range, Neutron Flux

In each of the Power Range Neutron Flux channels there are two independent bistables, each with its own trip setting used for a high and low range trip setting. The Low Setpoint trip provides protection during subcritical and low power operations to mitigate the consequences of a power excursion beginning from low power, and the High Setpoint trip provides protection during power operations to mitigate the consequences of a reactivity excursion from all power levels.

The Low Setpoint trip may be manually blocked above P-10 (a power level of approximately 10% of RATED THERMAL POWER) and is automatically reinstated below the P-10 Setpoint.

Power Range, Neutron Flux, High Rates

The Power Range Positive Rate trip provides protection against rapid flux increases which are characteristic of a rupture of a control rod drive housing. Specifically, this trip complements the Power Range Neutron Flux High and Low trips to ensure that the criteria are met for rod ejection from mid-power.

The Power Range Negative Rate trip provides protection for control rod drop accidents. At high power, a rod drop accident of a single or multiple rods could cause local flux peaking which could cause an unconservative local DNBR to exist. The Power Range Negative Rate trip will prevent this from occurring by tripping the reactor. No credit is taken for operation of the Power Range Negative Rate trip for those control rod drop accidents for which DNBRs will be greater than the limit value.

BASES

Intermediate and Source Range, Neutron Flux

The Intermediate and Source Range, Neutron Flux trips provide core protection during reactor startup to mitigate the consequences of an uncontrolled rod cluster control assembly bank withdrawal from a subcritical condition. These trips provide redundant protection to the Low Setpoint trip of the Power Range, Neutron Flux channels. The Source Range channels will initiate a Reactor trip at about 10⁵ counts per second unless manually blocked when P-6 becomes active. The Intermediate Range channels will initiate a Reactor trip at a current level equivalent to approximately 25% of RATED THERMAL POWER unless manually blocked when P-10 becomes active.

Overtemperature N-16

The Overtemperature N-16 trip provides core protection to prevent DNB for all combinations of pressure, power, coolant temperature, and axial power distribution, provided that the transient is slow with respect to piping transit delays from the core to the temperature detectors (about 4 seconds), and pressure is within the range between the Pressurizer High and Low Pressure trips. The Setpoint is automatically varied with: (1) coolant temperature to correct for temperature induced changes in density and heat capacity of water and includes dynamic compensation for piping delays from the core to the loop temperature detectors, (2) pressurizer pressure, and (3) axial power distribution. With normal axial power distribution, this Reactor trip limit is always below the core Safety Limit as shown in Figure 2.1-1. If axial peaks are greater than design, as indicated by the difference between top and bottom power range nuclear detectors, the Reactor trip is automatically reduced according to the notations in Table 2.2-1.

Overpower N-16

The Overpower N-16 trip provides assurance of fuel integrity (no fuel pellet melting and less than 1% cladding strain) under all possible overpower conditions, limits the required range for Overtemperature trip, and provides a backup to the High Neutron Flux trip. The Overpower N-16 trip provides protection to mitigate the consequences of various size steam breaks as reported in WCAP-9226, "Reactor Core Response to Excessive Secondary Steam Releases."

Pressurizer Pressure

In each of the pressure channels, there are two independent bistables, each with its own trip setting to provide for a High and Low Pressure trip thus limiting the pressure range in which reactor operation is permitted. The Low Setpoint trip protects against low pressure which could lead to DNB by tripping the reactor in the event of a loss of reactor coolant pressure.

COMANCHE PEAK - UNIT 1

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BASES

Pressurizer Pressure (Continued)

On decreasing power the Low Setpoint trip is automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with turbine impulse chamber pressure at approximately 10% of full power equivalent); and on increasing power, automatically reinstated by P-7.

The High Setpoint trip functions in conjunction with the pressurizer relief and safety valves to protect the Reactor Coolant System against system overpressure.

Pressurizer Water Level

The Pressurizer High Water Level trip is provided to prevent water relief through the pressurizer safety valves. On decreasing power the Pressurizer High Water Level trip is automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with a turbine impulse chamber pressure at approximately 10% of full equivalent); and on increasing power, automatically reinstated by P-7.

Low Reactor Coolant Flow

The Low Reactor Coolant Flow trips provide core protection to prevent DNB by mitigating the consequences of a loss of flow resulting from the loss of one or more reactor coolant pumps.

On increasing power above P-7 (a power level of approximately 10% of RATED THERMAL POWER or a turbine impulse chamber pressure at approximately 10% of full power equivalent), an automatic Reactor trip will occur if the flow in more than one loop drops below 90% of nominal full loop flow. Above P-8 (a power level of approximately 48% of RATED THERMAL POWER) an automatic Reactor trip will occur if the flow in any single loop drops below 90% of nominal full loop flow. Gonversely on decreasing power between P-8 and the P-7 an automatic Reactor trip will occur on loss of flow in more than one loop and below P-7 the trip function is automatically blocked.

Steam Generator Water Level

The Steam Generator Water Level Low-Low trip protects the reactor from loss of heat sink in the event of a sustained steam/feedwater flow mismatch resulting from loss of normal feedwater. The specified Setpoint provides allowances for starting delays of the Auxiliary Feedwater System.

Undervoltage and Underfrequency - Reactor Coolant Pump Busses

The Undervoltage and Underfrequency Reactor Coolant Pump Bus trips provide core protection against DNB as a result of complete loss of forced coolant flow. The specified Setpoints assure a Reactor trip signal is generated before the

BASES

Undervoltage and Underfrequency - Reactor Coolant Pump Busses (Continued)

Low Flow Trip Setpoint is reached. Time delays are incorporated in the Underfrequency and Undervoltage trips to prevent spurious Reactor trips from momentary electrical power transients. For undervoltage, the delay is set so that the time required for a signal to reach the Reactor trip breakers following the simultaneous trip of two or more reactor coolant pump bus circuit breakers shall not exceed 1.2 seconds. For underfrequency, the delay is set so that the time required for a signal to reach the Reactor trip breakers after the Underfrequency Trip Setpoint is reached shall not exceed 0.3 second. On decreasing power the Undervoltage and Underfrequency Reactor Coolant Pump Bus trips are automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with a turbine impulse chamber pressure at approximately 10% of full power equivalent); and on increasing power, reinstated automatically by P-7.

Turbine Trip

A Turbine trip initiates a Reactor trip. On decreasing power the Turbine trip is automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER) and on increasing power, reinstated automatically by P-7.

Safety Injection Input from ESF

If a Reactor trip has not already been generated by the Reactor Trip System instrumentation, the ESF automatic actuation logic channels will initiate a Reactor trip upon any signal which initiates a Safety Injection. The ESF instrumentation channels which initiate a Safety Injection signal are shown in Table 3.3-3.

General Warning Alarm_

A General Warning Alarm in both Solid State Trip System trains initiates a Reactor trip. The General Warning Alarm is activated in each train of the Solid State Trip System when the train is being tested or is otherwise inoperable. The General Warning Alarm provides protection for conditions under which both trains of the Trip System may be rendered inoperable.

Reactor Trip System Interlocks

The Reactor Trip System Interlocks perform the following functions:

P-6 On increasing power, P-6 allows the manual block of the Source Range Reactor trip and de-energizing of the high voltage to the detectors and provides a backup block for Source Range, Neutron Flux Doubling. On decreasing power, Source Range level trips are automatically reactivated and high voltage restored. to be

tobe

Proper operation of P-6 will cause the

BASES

Reactor Trip System Interlocks (Continued)

- P-7 On increasing power, P-7 automatically enables Reactor trips on low flow in more than one reactor coolant loop, reactor coolant pump bus undervoltage and underfrequency, turbine trip, pressurizer low pressure and pressurize: high level. On decreasing power, the above listed trips are automatically blocked. the
- P-8 On increasing power, P-8 automatically enables Reactor tripy on low flow in one or more reactor coolant loopk. On decreasing power, the P-8 automatically blocks the above listed trips, reactor trip on Law flow in one reactor coolant 100p
- P-10 On increasing power, P-10 allows the manual block of the Intermediate Range trip and the Low Setpoint Power Range trip; and automatically blocks the Source Range trip and de-energizes the Source Range high voltage power. On decreasing power, the Intermediate Range trip and the Low Setpoint Power Range trip are automatically reactivated. Provides input to P-7.

P-13 Turbine impulse chamber pressure provides input to P-7.

first stage

SECTIONS 3.0 AND 4.0

LIMITING CONDITIONS FOR OPERATION

AND

SURVEILLANCE REQUIREMENTS

3/4 LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS

3/4.0 APPLICABILITY

LIMITING CONDITION FOR OPERATION

3.0.1 Compliance with the Limiting Conditions for Operation contained in the succeeding specifications is required during the OPERATIONAL MODES or other conditions specified therein; except that upon failure to meet the Limiting Conditions for Operation, the associated ACTION requirements shall be met.

3.0.2 Noncompliance with a specification shall exist when the requirements of the Limiting Condition for Operation and associated ACTION requirements are not met within the specified time intervals. If the Limiting Condition for Operation is restored prior to expiration of the specified time intervals, completion of the ACTION requirements is not required.

3.0.3 When a Limiting Condition for Operation is not met, except as provided in the associated ACTION requirements, within 1 hour action shall be initiated to place the unit in a MODE in which the specification does not apply by placing it, as applicable, in:

- a. At least HOT STANDBY within the next 6 hours,
- b. At least HOT SHUTDOWN within the following 6 hours, and
- c. At least COLD SHUTDOWN within the subsequent 24 hours.

Where corrective measures are completed that permit operation under the ACTION requirements, the action may be taken in accordance with the specified time limits as measured from the time of failure to meet the Limiting Condition for Operation. Exceptions to these requirements are stated in the individual specifications.

This specification is not applicable in MODE 5 or 6.

3.0.4 Entry into an OPERATIONAL MODE or other specified condition shall not be made unless the conditions for the Limiting Condition for Operation are met without reliance on provisions contained in the ACTION requirements. This provision shall not prevent passage through or to OPERATIONAL MODES as required to comply with ACTION requirements. Exceptions to these requirements are stated in the individual specifications.

APPLICABILITY

SURVEILLANCE REQUIREMENTS

4.0.1 Surveillance Requirements shall be met during the OPERATIONAL MODES or other conditions specified for individual Limiting Conditions for Operation unless otherwise stated in an individual Surveillance Requirement.

4.0.2 Each Surveillance Requirement shall be performed within the specified time interval with:

- A maximum allowable extension not to exceed 25% of the surveillance interval, but
- b. The combined time interval for any three consecutive surveillance intervals shall not exceed 3.25 times the specified surveillance interval.

4.0.3 Failure to perform a Surveillance Requirement within the specified time interval shall constitute a failure to meet the OPERABILITY requirements for a Limiting Condition for Operation. Exceptions to these requirements are stated in the individual specifications. Surveillance Requirements do not have to be performed on inoperable equipment.

4.0.4 Entry into an OPERATIONAL MODE or other specified condition shall not be made unless the Surveillance Requirement(s) associated with the Limiting Condition for Operation have been performed within the stated surveillance interval or as otherwise specified.

4.0.5 Surveillance Requirements for inservice inspection and testing of ASME Code Class 1, 2, and 3 components shall be applicable as follows:

a. Inservice inspection of ASME Code Class 1, 2, and 3 components and inservice testing of ASME Code Class 1, 2, and 3 pumps and valves shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR Part 50, Section 50.55a(g), except where specific written relief has been granted by the Commission pursuant to 10 CFR Part 50, Section 50.55a(g)(6)(i);

APPLICABILITY

SURVEILLANCE REQUIREMENTS (Continued)

b. Surveillance intervals specified in Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda for the inservice inspection and testing activities required by the ASME Boiler and Pressure Vessel Code and applicable Addenda shall be applicable as follows in these Technical Specifications:

ASME Boiler and Pressure Vessel Code and applicable Addenda terminology for inservice inspection and testing activities

Weekly Monthly Quarterly or every 3 months Semiannually or every 6 months Every 9 months Yearly or annually Required frequencies for performing inservice inspection and testing activities

At least once per 7 days At least once per 31 days At least once per 92 days At least once per 184 days At least once per 276 days At least once per 366 days

- The provisions of Specification 4.0.2 are applicable to the above required frequencies for performing inservice inspection and testing activities;
- Performance of the above inservice inspection and testing activities shall be in addition to other specified Surveillance, quirements; and
- e. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supersede the requirements of any Technical Specification.

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3/4.1.1 BORATION CONTROL

SHUTDOWN MARGIN - Taxa >200°F

LIMITING CONDITION FOR OPERATION

3.1.1.1 The SHUTDOWN MARGIN shall be greater than or equal to 1.6% $\Delta k/k$ for four loop operation.

APPLICABILITY: MODES 1, 2*, 3, and 4.

ACTION:

With the SHUTDOWN MARGIN less than 1.6% $\Delta k/k$, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or equivalent until the required SHUTDOWN MARGIN is restored.

SURVEILLANCE REQUIREMENTS

4.1.1.1.1 The SHUTDOWN MARGIN shall be determined to be greater than or equal to 1.6% Ak/k:

- Within 1 hour after detection of an inoperable control rod(s) and a at least once per 12 hours thereafter while the rod(s) is inoperable. If the inoperable control rod is immovable or untrippable, the above required SHUTDOWN MARGIN shall be verified acceptable with an increased allowance for the withdrawn worth of the immovable or untrippable control rod(s);
- b. When in MODE 1 or MODE 2 with K_{eff} greater than or equal to 1 at least once per 12 hours by verifying that control bank withdrawal is within the limits of Specification 3.1.3.6;
- When in MODE 2 with K_{eff} less than 1, within 4 hours prior to C. achieving reactor criticality by verifying that the predicted critical control rod position is within the limits of Specification 3.1.3.6;
- Prior to initial operation above 5% RATED THERMAL POWER after d. each fuel loading, by consideration of the factors of Specification 4.1.1.1.1e. below, with the control banks at the maximum insertion limit of Specification 3.1.3.6; and

*See Special Test Exception 3.10.1.

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SURVEILLANCE REQUIREMENTS (Continued)

- e. When in MODE 3 or 4, at least once per 24 hours by consideration of the following factors:
 - 1) Reactor Coolant System boron concentration,
 - 2) Control rod position,
 - 3) Reactor Coolant System average temperature,
 - 4) Fuel burnup based on gross thermal energy generation,
 - 5) Xenon concentration, and
 - 6) Samarium concentration.

4.1.1.1.2 The overall core reactivity balance shall be compared to predicted values to demonstrate agreement within $\pm 1\% \Delta k/k$ at least once per 31 Effective Full Power Days (EFPD). This comparison shall consider at least those factors stated in Specification 4.1.1.1.1e., above. The predicted reactivity values shall be adjusted (normalized) to correspond to the actual core conditions prior to exceeding a fuel burnup of 60 EFPD after each fuel loading.

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SHUTDOWN MARGIN - Tava < 200°F

LIMITING CONDITION FOR OPERATION

3.1.1.2 The SHUTDOWN MARGIN shall be greater than or equal to $1\% \Delta k/k$ and the reactor makeup flow capability to the CVCS shall be less than or equal to 150 gpm.

APPLICABI TTY: MODE E

ACTION:

- With the SHUTDOWN MARGIN less than 1% Δk/k, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or equivalent until the required SHUTDOWN MARGIN is restored.
- b. With the reactor makeup flow capability to the CVCS greater than 150 gpm, within 1 hour restore the flow to less than or equal to 150 gpm, or close Valves 1CS-8560, FCV-111B, 8439, 8441, and 8453.

SURVEILLANCE REQUIREMENTS

4.1.1.2.1 The SHUTDOWN MARGIN shall be determined to be greater than or equal to $1\% \Delta k/k$:

- a. Within 1 hour after detection of an inoperable control rod(s) and at least once per 12 hours thereafter while the rod(s) is inoperable. If the inoperable control rod is immovable or untrippable, the SHUTDOWN MARGIN shall be verified acceptable with an increased allowance for the withdrawn worth of the immovable or untrippable control rod(s); and
- b. At least once per 24 hours by consideration of the following factors:
 - 1) Reactor Coolant System boron concentration,
 - 2) Control rod position,
 - 3) Reactor Loolant System average temparature,
 - 4) Fuel burnup based on gross thermal energy generation,
 - 5) Xenon concentration, and
 - 6) Samarium concentration.

4.1.1.2.2 Reactor makeup flow capability to the CVCS shall be verified to be Tess than or equal to 150 gpm:-

-a. Prior to entering MODE 5, and

-b. At least once per 12 hours while in MODE 5.

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MODERATOR TEMPERATURE COEFFICIENT

LIMITING CONDITION FOR OPERATION

- 3.1.1.3 The moderator temperature coefficient (MTC) shall be:
 - a. Less positive than $0 \Delta k/k/^{\circ}F$ for the all rods withdrawn, beginning of cycle life (BOL), hot zero THERMAL POWER condition; or and
 - b. Less negative than -4.0 x $10^{-4} \Delta k/k/^{\circ}F$ for the all rods withdrawn, end of cycle life (EOL), RATED THERMAL POWER condition.

APPLICABILITY: Specification 3.1.1.3a. - MODES 1 and 2* only#. Specification 3.1.1.3b. - MODES 1, 2, and 3 only#.

ACTION:

- a. With the MTC more positive than the limit of Specification 3.1.1.3a. above, operation in MODES 1 and 2 may proceed provided:
 - 1. Control rod withdrawal limits are established and maintained sufficient to restore the MTC to less positive than $0 \Delta k/k/^{\circ}F$ within 24 hours or be in HOT STANDBY within the next 6 hours. These withdrawal limits shall be in addition to the insertion limits of Specification 3.1.3.6;
 - The control rods are maintained within the withdrawal limits established above until a subsequent calculation verifies that the MTC has been restored to within its limit for the all rods withdrawn condition; and
 - 3. In lieu of any other report required by Specification 6.9.1, A Special Report is prepared and submitted to the Commission pursuant to Specification 6.9.2 within 10 days, describing the value of the measured MTC, the interim control rod withdrawal limits, and the predicted average core burnup necessary for restoring the positive MTC to within its limit for the all rods withdrawn condition.
- b. With the MTC more negative than the limit of Specification 3.1.1.3b. above, be in HOT SHUTDOWN within 12 hours.

*With K_{eff} greater than or equal to 1. #See Special Test Exception 3.10.3.

SURVEILLANCE REQUIREMENTS

4.1.1.3 The MTC shall be determined to be within its limits during each fuel cycle as follows:

- The MTC shall be measured and compared to the BOL limit of Specifia. cation 3.1.1.3a., above, prior to initial operation above 5% of RATED THERMAL POWER, after each fuel loading; and
- The MTC shall be measured at any THERMAL POWER and compared to b. -3.1 x 10-4 $\Delta k/k/^{\circ}F$ (all rods withdrawn, RATED THERMAL POWER condition) within 7 EFPD after reaching an equilibrium boron concentration of 300 ppm. In the event this comparison indicates the MTC is more negative than $-3.1 \times 10^{-4} \Delta k/k/^{\circ}F$, the MTC shall be remeasured, and compared to the EOL MTC limit of Specification 3.1.1.3b., at least once per 14 EFPD during the remainder of the fuel cycle.

MINIMUM TEMPERATURE FOR CRITICALITY

LIMITING CONDITION FOR OPERATION

3.1.1.4 The Reactor Coolant System lowest operating loop temperature (T $_{\rm avg})$ shall be greater than or equal to 551°F.

APPLICABILITY: MODES 1 and 2#*.

ACTION:

551 With a Reactor Coolant System operating loop temperature (T $_{avg}$) less than (541)°F, restore T to within its limit within 15 minutes of be in HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.1.1.4 The Reactor Coolant System temperature (T_{avg}) shall be determined to be greater than or equal to 551°F:

- a. Within 15 minutes prior to achieving reactor criticality, and
- b. At least once per 30 minutes when the reactor is critical and the Reactor Coolant System T is less than 561°F with the T $_{avg}$ T ref

#With K greater than or equal to 1.0. *See Special Test Exception 3.10.3.

3/4.1.2 BORATION SYSTEMS

FLOW PATH - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.1 As a minimum, one of the following boron injection flow paths shall be OPERABLE and capable of being powered from an OPERABLE emergency power source:

- a. A flow path from the boric acid tanks via either a boric acid transfer pump or a gravity feed connection and a charging pump to the Reactor Coolant System if the boric acid storage tank in Specification 3.1.2.5a. is OPERABLE, or
- A The flow path from the refueling water storage tank via a charging pump to the Reactor Coolant System if the refueling water storage tank in Specification 3.1.2.5b. is OPERABLE.

APPLICABILITY: MODES 5 and 6.

ACTION:

With none of the above flow paths OPERABLE or capable of being powered from an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.1.2.1 At least one of the above required flow paths shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that the temperature of the heat traced portion of the flow path is greater than or equal to 65°F when a flow path from the boric acid tanks is used, and
- b. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.

FLOW PATHS - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.2 At least two" of the following three boron injection flow paths shall be OPERABLE:

- a. The flow path from the boric acid tarks via a boric acid transfer pump and a charging pump to the Reactor Coolant System, and
 b. Two flow paths from the refueling water storage tank via charging
- b. Two flow paths from the refueling water storage tank via charging pumps to the Reactor Coolant System.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With only one of the above required boron injection flow paths to the Reactor Coolant System OPERABLE, restore at least two boron injection flow paths to the Reactor Coolant System to OPERABLE status within 72 hours or be in at least HOT STANDBY and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F within the next 6 hours; restore at least two flow paths to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.

SURVEILLANCE REQUIREMENTS

4.1.2.2 At least two of the above required flow paths shall be demonstrated OPERABLE:

- At least once per 7 days by verifying that the temperature of the heat traced portion of the flow path from the boric acid tanks is greater than or equal to 65°F when it is a required water source;
- b. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- c. At least once per 18 months during shutdown by verifying that each automatic valve in the flow path actuates to its correct position on a Safety Injection test signal; and
- d. At least once per 18 months by verifying that the flow path required by Specification 3.1.2.2a. delivers at least 30 gpm to the Reactor Coolant System.

"Only one boron injection flow path is required to be OPERABLE whenever the temperature of one or more of the RCS cold legs is less than or equal to -295°F.

308.7

CHARGING PUMP - SHUTDOWN

LIMITING CONDITION FOR OPERATION

_ centrifugal

3.1.2.3 One charging pump in the boron injection flow path required by Specification 3.1.2.1 shall be OPERABLE and capable of being powered from an OPERABLE emergency power source.

APPLICABILITY: MODES 5 and 6.

. centri Sugal ACTION:

With no charging pump OPERABLE or capable of being powered from an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.1.2.3.1 The above required charging pump shall be demonstrated OPERABLE by verifying, on recirculation flow, that a differential pressure across the pump of greater than or equal to 2350 psid is developed when tested pursuant to Specification 4.0.5.

4.1.2.3.2 All charging pumps, excluding the above required OPERABLE pump, shall be demonstrated inoperable at least once per 31 days, except when the reactor vessel head is removed, by verifying that the motor circuit breakers are secured in the open position.

CHARGING PUMPS - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.4 At least two" charging pumps shall be OPERABLE.

APPLICABILITY: MCCCS 1, 2, 3, and 4.

ACTION:

centrifugal centrifugal With only one charging pump OPERABLE, restore at least two charging pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F within the next 6 hours; restore at least two, charging pumps to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.

centrifugal

SURVEILLANCE REQUIREMENTS

centrifugal

4.1.2.4.1 At least two charging pumps shall be demonstrated OPERABLE by verifying, on recirculation flow, that a differential pressure across each pump of greater than or equal to 2350 psid is developed when tested pursuant to Specification 4.0.5. trifugal allowed

4.1.2.4.2 All charging pumps, except the above required OPERABLE pump, shall be demonstrated inoperable at least once per 31 days whenever the temperature of one or more of the RCS cold legs is less than or equal to 295°F by verifying that the motor circuit breakers are secured in the open position.

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A maximum of one centrifugal charging pump shall be OPERABLE whenever the temperature of one or more of the RCS cold legs is less than or equal to 295°F.

308.7

BORATED WATER SOURCE - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.5 As a minimum, one of the following borated water sources shall be OPERABLE:

TANK

- a. A Boric Acid Storage System with:
 - 1) A minimum contained borated water volume of 6385 gallons,
 - 2) A minimum boron concentration of 7000 ppm, and
 - 3) A minimum solution temperature of 65°F.
- b. The refueling water storage tank (RWST) with:
 - 1) A minimum contained borated water volume of 24,965 gallons,
 - 2) A minimum boron concentration of 2000 ppm, and
 - 3) A minimum solution temperature of 40°F.

APPLICABILITY: MODES 5 and 6.

ACTION:

With no borated water source OPERABLE, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

- 4.1.2.5 The above required borated water source shall be demonstrated OPERABLE:
 - a. At least once per 7 days by:
 - 1) Verifying the boron concentration of the water,
 - Verifying the contained borated water volume, and
 - Verifying the boric acid storage tank solution temperature when it is the source of borated water.
 - b. At least once per 24 hours by verifying the RWST temperature when it is the source of borated water and the outside air temperature is less than 40°F.

BORATED WATER SOURCES - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.6 As a minimum, the following borated water source(s) shall be OPERABLE as required by Specification 3.1.2.2:

- a. A Buric Acid Storage System with:
 - 1) A minimum contained borated water volume of 22,870 gallons,
 - 2) A minimum boron concentration of 7000 ppm, and
 - 3) A minimum solution temperature of 65°F.
- b. The refueling water storage tank (RWST) with:

CAPS

- A contained borated water volume of between 479,900 and 526,300 gallons,
- 2) A minimum boron concentration of 2000 ppm,
- 3) A minimum solution temperature of 40°F, and
- 4) A maximum solution temperature of 120°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

TANK

- a. With the Boric Acid Storage System inoperable and being used as one of the above required borated water sources, restore the system to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F; restore the Boric Acid Storage System to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.
- b. With the RWST inoperable, restore the tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

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SURVEILLANCE REQUIREMENTS

- 4.1.2.6 Each borated water source shall be demonstrated OPERABLE:
 - a. At least once per 7 days by:
 - 1) Verifying the boron concentration in the water,
 - Verifying the contained borated water volume of the water source, and

tank

- Verifying the Boric Acid Storage -System solution temperature when it is the source of borated water.
- b. At least once per 24 hours by verifying the RWST temperature when the outside air temperature is either less than 40°F or greater than 120°F.

3/4.1.3 MOVABLE CONTROL ASSEMBLIES

GROUP HEIGHT

LIMITING CONDITION FOR OPERATION

3.1.3.1 All full-length shutdown and control rods shall be OPERABLE and positioned within \pm 12 steps (indicated position) of their group step counter demand position.

APPLICABILITY: MODES 1* and 2*.

ACTION:

- a. With one or more full-length rods inoperable due to being immovable as a result of excessive friction or mechanical interference or known to be untrippable, determine that the SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is satisfied within 1 hour and be in HOT STANDBY within 6 hours.
- b. With more than one full-length rod inoperable or misaligned from the group step counter demand position by more than ± 12 steps (indicated position), be in HOT STANDBY within 6 hours.
- c. With one full-length rod trippable but inoperable due to causes other than addressed by ACTION a., above, or misaligned from its group step counter demand height by more than ± 12 steps (indicated position), POWER OPERATION may continue provided that within 1 hour:
 - The rod is restored to OPERABLE status within the above alignment requirements, or
 - 2. The rod is declared inoperable and the remainder of the rods in the group with the inoperable rod are aligned to within ± 12 steps of the inoperable rod while maintaining the rod sequence and insertion limits of Figures 3.1-1 and 3.1-2. The THERMAL POWER level shall be restricted pursuant to Specification 3.1.3.6 during subsequent operation, or
 - 3. The rod is declared inoperable and the SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is satisfied. POWER OPERATION may then continue provided that:
 - A reevaluation of each accident analysis of Table 3.1-1 is performed within 5 days; this reevaluation shall confirm that the previously analyzed results of these accidents remain valid for the duration of operation under these conditions;
 - b) The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is determined at least once per 12 hours;

*See Special Test Exceptions 3.10.2 and 3.10.3.

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LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- c) A power distribution map is obtained from the movable incore detectors and $F_Q(Z)$ and $F_{\Delta H}^N$ are verified to be within their limits within 72 hours; and
- d) The THERMAL POWER level is reduced to less than or equal to 75% of RATED THERMAL POWER within the next hour and within the following 4 hours the High Neutron Flux Trip Setpoint is reduced to less than or equal to 85% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.1.3.1.1 The position of each full-length rod shall be determined to be within the group demand limit by verifying the individual rod positions at least once per 12 hours except during time intervals when the Rod Position Deviation Monitor is inoperable, then verify the group positions at least once per 4 hours.

4.1.3.1.2 Each full-length rod not fully inserted in the core shall be determined to be OPERABLE by movement of at least 10 steps in any one direction at least once per 31 days.

TABLE 3.1-1

ACCIDENT ANALYSES REQUIRING REEVALUATION IN THE EVENT OF AN INOPERABLE FULL-LENGTH ROD

Rod Cluster Control Assembly Insertion Characteristics

Rod Cluster Control Assembly Misalignment

Loss of Reactor Coolant from Small Ruptured Pipes or from Cracks in Large Pipes Which Actuates the Emergency Core Cooling System

Single Rod Cluster Control Assembly Withdrawal at Full Power

Major Reactor Coolant System Pipe Ruptures (Loss of Coolant Accident)

Major Secondary Coolant System Pipe Rupture

Rupture of a Control Rod Drive Mechanism Housing (Rod Cluster Control Assembly Ejection)

POSITION INDICATION SYSTEMS-OPERATING

LIMITING CONDITION FOR OPERATION

3.1.3.2 The Digital Rod Position Indication System and the Demand Position Indication System shall be OPERABLE and capable of determining the control rod positions within ± 12 steps.

APPLICABILITY: MODES 1 and 2.

ACTION:

- With a maximum of one digital rod position indicator per bank inoperable either:
 - Determine the position of the nonindicating rod(s) indirectly by the movable incore detectors at least once per 8 hours and immediately after any motion of the nonindicating rod which exceeds 24 steps in one direction since the last determination of the rod's position, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 8 hours.
- b. With a maximum of one demand position indicator per bank inoperable either:
 - Verify that all digital rod position indicators for the affected bank are OPERABLE and that the most withdrawn rod and the least withdrawn rod of the bank are within a maximum of 12 steps of each other at least once per 8 hours, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 8 hours.

SURVEILLANCE REQUIREMENTS

4.1.3.2 Each digital rod position indicator shall be determined to be OPERABLE by verifying that the Demand Position Indication System and the Digital Rod Position Indication System agree within 12 steps at least once per 12 hours except during time intervals when the rod position deviation monitor is inoperable, then compare the Demand Position Indication System and the Digital Rod Position Indication System at least once per 4 hours.

POSITION INDICATION SYSTEM-SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.3.3 One digital rod position indicator (excluding demand position indication) shall be OPERABLE and capable of determining the control rod position within \pm 12 steps for each shutdown or control rod not fully inserted.

APPLICABILITY: MODES 3*#, 4*# and 5*#.

ACTION:

With less than the above required position indicator(s) OPERABLE, immediately open the Reactor Trip System breakers.

SURVEILLANCE REQUIREMENTS

4.1.3.3 Each of the above required digital rod position indicator(s) shall be determined to be OPERABLE by verifying that the digital rod position indicator agrees with the demand position indicator within 12 steps when exercised over the full-range of rod travel at least once per 18 months.

*With the Reactor Trip System breakers in the closed position. #See Special Test Exception Specification 3.10.5.

ROD DROP TIME

LIMITING CONDITION FOR OPERATION

3.1.3.4 The individual full-length shutdown and control rod drop time from the fully withdrawn position shall be less than or equal to 2.4 seconds from beginning of decay of stationary gripper coil voltage to dashpet entry with:

- a. Taya greater than or equal to 551°F, and
- b. All reactor coolant pumps operating.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With the drop time of any full-length rod determined to exceed the above limit, restore the rod drop time to within the above limit prior to proceeding to MODE 1 or 2.
- b. With the rod drop times within limits but determined with three reactor coolant pumps operating, operation may proceed provided THERMAL POWER is restricted to less than or equal to (*)% of RATED THERMAL POWER.

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SURVEILLANCE REQUIREMENTS

4.1.3.4 The rod drop time of full-length rods shall be demonstrated through measurement prior to reactor criticality:

- a. For all rods following each removal of the reactor vessel head,
- b. For specifically affected individual rods following any maintenance on or modification to the Control Rod Drive System which could affect the drop time of those specific rods, and
- c. At least once per 18 months.

*This value left blank pending NRC approval of three loop operation.

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SHUTDOWN ROD INSERTION LIMIT

LIMITING CONDITION FOR OPERATION

3.1.3.5 All shutdown rods shall be fully withdrawn.

APPLICABILITY: MODES 1* and 2*#.

ACTION:

With a maximum of one shutdown rod not fully withdrawn, except for surveillance testing pursuant to Specification 4.1.3.1.2, within 1 hour either:

- a. Fully withdraw the rod, or
- b. Declare the rod to be inoperable and apply Specification 3.1.3.1.

SURVEILLANCE REQUIREMENTS

4.1.3.5 Each shutdown rod shall be determined to be fully withdrawn:

- a. Within 15 minutes prior to withdrawal of any rods in Control Bank A, B, C, or D during an approach to reactor criticality, and
- b. At least once per 12 hours thereafter.

*See Special Test Exceptions 3.10.2 and 3.10.3. #With K_{off} greater than or equal to 1.

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CONTROL ROD INSERTION LIMITS

LIMITING CONDITION FOR OPERATION

3.1.3.6 The control banks shall be limited in physical insertion as shown in Figures 3.1-1 and 3.1-2.

.PPLICABILITY: MODES 1* and 2*#.

ACTION:

With the control banks inserted beyond the above insertion limits, except for surveillance testing pursuant to Specification 4.1.3.1.2:

- a. Restore the control banks to within the limits within 2 hours, or
- b. Reduce THERMAL POWER within 2 hours to less than or equal to that fraction of RATED THERMAL POWER which is allowed by the bank position using the above figures, or
- c. Be in at least HOT STANDBY within 6 hours.

SURVEILLANCE REQUIREMENTS

4.1.3.6 The position of each control bank shall be determined to be within the insertion limits at least once per 12 hours except during time intervals when the Rod Insertion Limit Monitor is inoperable, then verify the individual rod positions at least once per 4 hours.

*See Special Test Exceptions 3.10.2 and 3.10.3. #With K_{eff} greater than or equal to 1.0



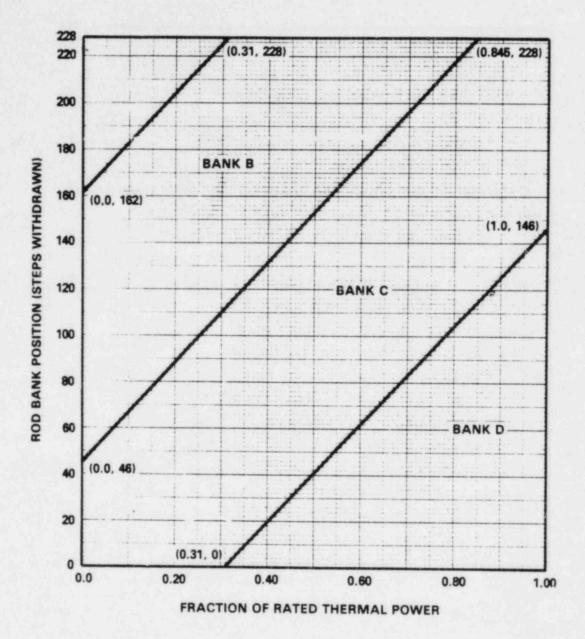


FIGURE 3.1-1

ROD BANK INSERTION LIMITS VERSUS THERMAL POWER FOUR LOOP OPERATION

3/4 1-22

REMOVE

Figure 3.1-2 left blank pending NRC approval of three loop operation.

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3/4.2.1 AXIAL FLUX DIFFE ENCE

LIMITING CONDITION FOR OPERATION

3.2.1 The indicated AXIAL FLUX DIFFERENCE (AFD) shall be maintained within the following target band (flux difference units) about the target flux difference:

- a. ± 5% for core average accumulated burnup of less than or equal to 3000 MWD/MTU; and
- b. + 3%, -12% for core average accumulated burnup of greater than 3000 MWD/MTU.

The indicated AFD may deviate outside the above required target band at greater than or equal to 50% but less than 90% of RATED THERMAL POWER provided the indicated AFD is within the Acceptable Operation Limits of Figure 3.2-1 and the cumulated penalty deviation time does not exceed 1 hour during the previous 24 hours.

The indicated AFD may deviate outside the above required target band at greater than 15% but less than 50% of RATED THERMAL POWER provided the cumulative penalty deviation time does not exceed 1 hour during the previous 24 hours.

APPLICABILITY: MODE 1, above 15% of RATED THERMAL POWER*.

ACTION:

- a. With the indicated AFD outside of the above required target band and with THERMAL POWER greater than or equal to 90% of RATED THERMAL POWER, within 15 minutes, either:
 - Restore the indicated AFD to within the above required target band limits, or
 - Reduce THERMAL POWER to less than 90% of RATED THERMAL POWER.
- b. With the indicated AFD outside of the above required target band for more than 1 hour of cumulative penalty deviation time during the previous 24 hours or outside the Acceptable Operation Limits of Figure 3.2-1 and with THERMAL POWER less than 90% but equal to or greater than 50% of RATED THERMAL POWER, reduce:
 - 1. THERMAL POWER to less than 50% of RATE THERMAL POWER within 30 minutes, and
 - The Power Range Neutron Flux-High# Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.

*See Special Test Exception Specification 3.10.2.

#Surveillance testing of the Power Range Neutron Flux channel may be performed pursuant to Specification 4.3.1.1 provided the indicated AFD is maintained within the Acceptable Operation Limits of Figure 3.2-1. A total of 16 hours operation may be accumulated with the AFD outside of the above required target band during testing without penalty deviation.

- UNIT 1

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

c. With the indicated AFD outside of the above required target band for more than 1 hour of cumulative penalty deviation time during the previous 24 hours and with THERMAL POWER less than 50% but greater than 15% of RATED THERMAL POWER, the THERMAL POWER shall not be increased equal to or greater than 50% of RATER THERMAL POWER until the indicated AFD is within the above required target band.

SURVEILLANCE REQUIREMENTS

4.2.1.1 The indicated AFD shall be determined to be within its limits during POWER OPERATION above 15% of RATED THERMAL POWER by:

- a. Monitoring the indicated AFD for each OPERABLE excore channel:
 - At least once per 7 days when the AFD Monitor Alarm is OPERABLE, and
 - At least once per hour for the first 24 hours after restoring the AFD Monitor Alarm to OPERABLE status.
- b. Monitoring and logging the indicated AFD for each OPERABLE excore channel at least once per hour for the first 24 hours and at least once per 30 minutes thereafter, when the AFD Monitor Alarm is inoperable. The logged values of the indicated AFD shall be assumed to exist during the interval preceding each logging.

4.2.1.2 The indicated AFD shall be considered outside of its target band when two or more OPERABLE excore channels are indicating the AFD to be outside the target band. Penalty deviation outside of the above required target band shall be accumulated on a time basis of:

- a. One minute penalty deviation for each 1 minute of POWER OPERATION outside of the target band at THERMAL POWER levels equal to or above 50% of RATED THERMAL POWER, and
- b. One-half minute penalty deviation for each 1 minute of POWER OPERATION outside of the target band at THERMAL POWER levels between 15% and 50% of RATED THERMAL POWER.

4.2.1.3 The target flux difference of each OPERABLE excore channel shall be determined by measurement at least once per 92 Effective Full Power Days. The provisions of Specification 4.0.4 are not applicable.

4.2.1.4 The target flux difference shall be updated at least once per 31 Effective Full Power Days by either determining the target flux difference pursuant to Specification 4.2.1.3 above or by linear interpolation between the most recently measured value and 0% at the end of the cycle life. The provisions of Specification 4.0.4 are not applicable.

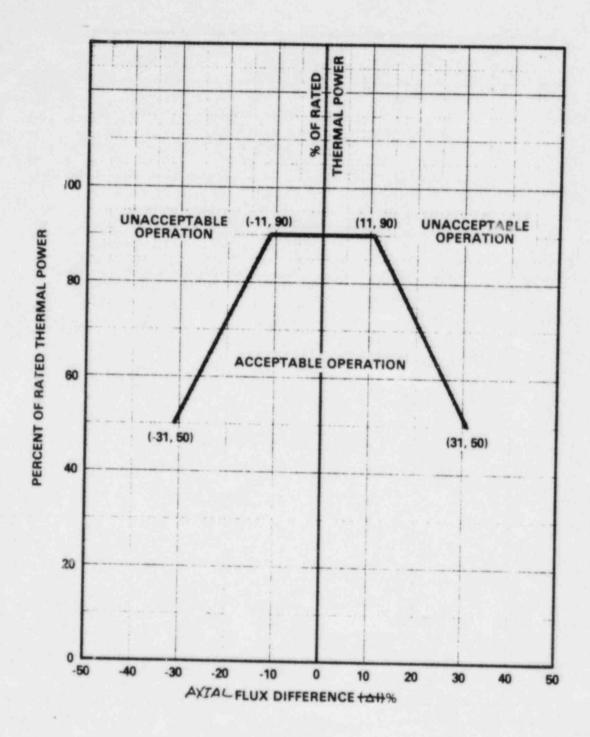


FIGURE 3.2-1

AXIAL FLUX DIFFERENCE LIMITS AS A FUNCTION OF RATED THERMAL POWER

COMANCHE PEAK - UNIT 1

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3/4.2.2 HEAT FLUX HOT CHANNEL FACTOR - FO(Z)

LIMITING CONDITION FOR OPERATION

3.2.2 $F_0(Z)$ shall be limited by the following relationships:

 $F_Q(Z) \leq [\frac{2.32}{P}] [K(Z)] \text{ for } P > 0.5$ $F_Q(Z) \leq [4.64] [K(Z)] \text{ for } P \leq 0.5$ Where: $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$, and

K(Z) = the function obtained from Figure 3.2-2 for a given core height location.

APPLICABILITY: MODE 1.

ACTION:

With $F_0(Z)$ exceeding its limit:

- a. Reduce THERMAL POWER at least 1% for each 1% $F_Q(Z)$ exceeds the limit within 15 minutes and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours; POWER OPERATION may proceed for up to a total of 72 hours; subsequent POWER OPERATION may proceed provided the Overpower N-16 Trip Setpoints have been reduced at least 1% for each 1% $F_Q(Z)$ exceeds the limit; and
- b. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced limit required by ACTION a., above; THERMAL POWER may then be increased provided $F_Q(Z)$ is demonstrated through incore mapping to be within its limit.

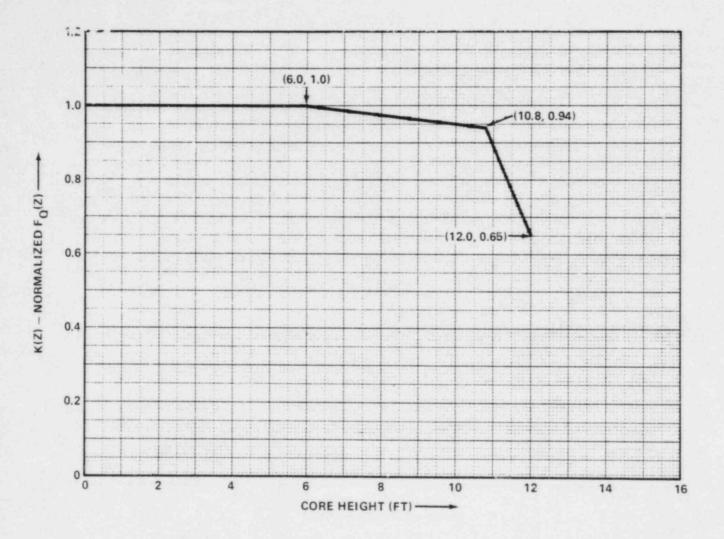


FIGURE 3.2-2

K(Z) - NORMALIZED $F_Q(Z)$ AS A FUNCTION OF CORE HEIGHT

SURVEILLANCE REQUIREMENTS

- 4.2.2.1 The provisions of Specification 4.0.4 are not applicable.
- 4.2.2.2 F_{yy} shall be evaluated to determine if $F_0(Z)$ is within its limit by:
 - a. Using the movable incore detectors to obtain a power distribution map at any THERMAL POWER greater than 5% of RATED THERMAL POWER,
 - b. Increasing the measured F_{XY} component of the power distribution map by 3% to account for manufacturing tolerances and further increasing the value by 5% to account for measurement uncertainties,
 - c. Comparing the F_{xy} computed (F_{xy}^{C}) obtained in Specification 4.2.2.2b., above to:
 - 1) The F limits for RATED THERMAL POWER (F_{xy}^{RTP}) for the appropriate measured core planes given in Specification 4.2.2.2e. and f., below, and
 - 2) The relationship:

 $F_{xy}^{L} = F_{xy}^{RTP} [1+0.2(1-P)],$

Where: F_{xy}^{L} is the limit for fractional THERMAL POWER operation expressed as a function of F_{xy}^{RTP} and P is the fraction of RATED THERMAL POWER at which F_{xy} was measured.

- d. Remeasuring F_{xy} according to the following schedule:
 - 1) When F_{xy}^{C} is greater than the F_{xy}^{RTP} limit for the appropriate measured core plane but less than the F_{xy}^{L} relationship, additional power distribution maps shall be taken and F_{xy}^{C} compared to F_{xy}^{RTP} and F_{xy}^{L} either:
 - a) Within 24 hours after exceeding by 20% of RATED THERMAL POWER or greater, the THERMAL POWER at which F_{xy}^{C} was last determined, or
 - b) At least once per 31 EFPD, whichever occurs first.

SURVEILLANCE REQUIREMENTS (Continued)

- 2) When the F_{xy}^{C} is less than or equal to the F_{xy}^{RTP} limit for the appropriate measured core plane, additional power distribution maps shall be taken and F_{xy}^{C} compared to F_{xy}^{RTP} and F_{xy}^{L} at least once per 31 EFPD.
- e. The F_{xy} limits for RATED THERMAL POWER (F_{xy}^{RTP}) shall be provided for all core planes containing Bank "D" control rods and all unrodded core planes in a Radial Peaking Factor Limit Report per Specification 6.9.1.9;
- f. The F_{xy} limits of Specification 4.2.2.2e., above, are not applicable in the following core planes regions as measured in percent of core height from the bottom of the fuel:
 - 1) Lower core region from 0 to 15%, inclusive,
 - 2) Upper core region from 85 to 100%, inclusive,
 - 3) Grid plane regions at 17.8 ± 2%, 32.1 ± 2%, 46.4 ± 2%, 60.6 ± 2% and 74.9 ± 2%, inclusive, and
 - 4) Core plane regions within ± 2% of core height (± 2.88 inches) about the bank demand position of the Bank "D" control rods.
- g. With F_{xy}^{C} exceeding F_{xy}^{L} the effects of F_{xy} on $F_{Q}(Z)$ shall be evaluated to determine if $F_{Q}(Z)$ is within its limits.

4.2.2.3 When $F_Q(Z)$ is measured for other than F_{xy} determinations, an overall measured $F_Q(Z)$ shall be obtained from a power distribution map and increased by 3% to account for manufacturing tolerances and further increased by 5% to account for measurement uncertainty.

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X 3/4.2.3 RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR

LIMITING CONDITION FOR OPERATION

3.2.3 The combination of indicated Reactor Coolant System (RCS) total flow rate and R_1 , R_2 shall be maintained within the region of allowable operation shown on Figure 3.2-3 for four loop operation. * All of 3/4.2.3 will be changed because NRC has agreed to remove rod bow Penalty and review request to lower

where:
a.
$$R_1 = \frac{F_{\Delta H}^N}{1.49 [1.0 + 0.2 (1.0 - P)]}$$

b.
$$R_2 = \frac{n_1}{[1-RBP(BU)]}$$
,

$$P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}},$$

d.
$$F_{\Delta H}^{N}$$
 = Measured values of $F_{\Delta H}^{N}$ obtained by using the movable incore
detectors to obtain a power distribution map. The measured
values of $F_{\Delta H}^{N}$ shall be used to calculate R since Figure 3.2-3
includes measurement uncertainties of 3.5% for flow and 4%
for incore measurement of $F_{\Delta H}^{N}$, and

flow uncertainties to 1.3%

RBP (BU) = Rod Bow Penalty as a function of region average burnup as e. shown in Figure 3.2-4, where a region is defined as those assemblies with the same loading date (reloads) or enrichment (first core).

APPLICABILITY: MODE 1.

ACTION:

With the combination of RCS total flow rate and R_1 , R_2 outside the region of acceptable operation shown on Figure 3.2-3:

- Within 2 hours either: a.
 - Restore the combination of RCS total flow rate and R1, R2 to 1. within the above limits, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER and 2. reduce the Power Range Neutron Flux - High Trip Setpoint to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.

will be supplied by W when flow uncertainty established See ¥

FIGURE 3.2-3

RCS TOTAL FLOWRATE VERSUS R1 AND R2 - FOUR LOOPS IN OPERATION

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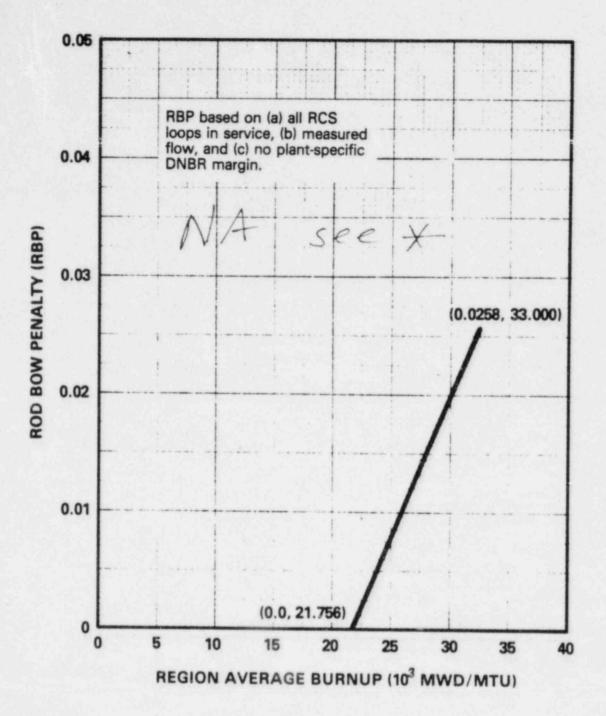


FIGURE 3.2-4

ROD BOW PENALTY AS A FUNCTION OF BURNUP

COMANCHE PEAK - UNIT 1

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LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- b. Within 24 hours of initially being outside the above limits, verify through incore flux mapping and RCS total flow rate comparison that the combination of R_1 , R_2 and RCS total flow rate are restored to within the above limits, or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 2 hours.
- c. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced THERMAL POWER limit required by ACTION a.2. and/or b., above; subsequent POWER OPERATION may proceed provided that the combination of R_1 , R_2 and indicated RCS

total flow rate are demonstrated, through incore flux mapping and RCS total flow rate comparison, to be within the region of acceptable operation shown on Figure 3.2-3 prior to exceeding the following THERMAL POWER levels:

Set X

- 1. A nominal 50% of RATED THERMAL POWER,
- 2. A nominal 75% of RATED THERMAL POWER, and
- Within 24 hours of attaining greater than or equal to 95% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.2.3.1 The provisions of Specification 4.0.4 are not applicable.

4.2.3.2 The combination of indicated RCS total flow rate and R_1 , R_2 shall be determined to be within the region of acceptable operation of Figure 3.2-3:

- a. Prior to operation above 75% of RATED THERMAL POWER after each fuel loading, and
- b. At least once per 31 Effective Full Power Days.

4.2.3.3 The indicated RCS total flow rate shall be verified to be within the region of acceptable operation of Figure 3.2-3 at least once per 12 hours when the most recently obtained values of R_1 and R_2 , obtained per Specification 4.2.3.2, are assumed to exist.

4.2.3.4 The RCS total flow rate indicators shall be subjected to a CHANNEL CALIBRATION at least once per 18 months.

4.2.3.5 The RCS total flow rate shall be determined by measurement at least once per 18 months.

3/4.2.4 QUADRANT POWER TILT RATIO

LIMITING CONDITION FOR OPERATION

3.2.4 The QUADRANT POWER TILT RATIO shall not exceed 1.02 above 50% of RATED THERMAL POWER.

APPLICABILITY: MODE 1.**

ACTION:

- a. With the QUADRANT POWER TILT RATIO determined to exceed 1.02 but less than or equal to 1.09:
 - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
 - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
 - 2. Within 2 hours either:
 - Reduce the QUADRANT POWER TILT RATIO to within its limit, or
 - b) Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1 and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours.
 - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 24 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
 - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER, subsequent POWER OPERATION above 50% of RATED THERMAL power may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.

*See Special Test Exception 3.10.2.

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LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- b. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to misalignment of either a shutdown or control rod:
 - Calculate the OHADRANT POWER TILT RATIO at least once per hour until either:
 - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
 - Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1, within 30 minutes;
 - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 2 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
 - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.
- c. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to causes other than the misalignment of either a shutdown or control rod:
 - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
 - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
- 3. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified at 95% or greater RATED THERMAL POWER.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.2.4.1 The QUADRANT POWER TILT RATIO shall be determined to be within the limit above 50% of RATED THERMAL POWER by:

- a. Calculating the ratio at least once per 7 days when the alarm is OPERABLE, and
- Calculating the ratio at least once per 12 hours during steady-state operation when the alarm is inoperable.

4.2.4.2 The QUADRANT POWER TILT RATIO shall be determined to be within the limit when above 75% of RATED THERMAL POWER with one Power Range channel inoperable by using the movable incore detectors to confirm that the normalized symmetric power distribution, obtained from two sets of four symmetric thimble locations or full-core flux map, is consistent with the indicated QUADRANT POWER TILT RATIO at least once per 12 hours.

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3/4.2.5 DNB PARAMETERS

LIMITING CONDITION FOR OPERATION

3.2.5 The following DNB related parameters shall be maintained within the limits shown on Table 3.2-1:

a. Reactor coolant system Tavo, and

b. Pressurizer Pressure.

APPLICABILITY: MODE 1.

ACTION:

With any of the above parameters exceeding its limit, restore the parameter to within its limit within 2 hours or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.5 Each of the parameters of Table 3.2-1 shall be verified to be within their limits at least once per 12 hours.

TABLE 3.2-1

DNB PARAMETERS

PARAMETER

LIMITS

	Four Loops in Operation	Three Loops in Operation
Indicated Reactor Coolant System Tavg	< 594°F	×
Indicatod Pressurizer Pressure	> 2220 psia*	**
	Later	

*Limit not applicable during either a THERMAL POWER ramp in excess of 5% of RATED THERMAL POWER per minute or a THERMAL POWER step in excess of 10% of RATED THERMAL POWER.

-**These values left blank pending NRC approval of three loop operation:

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3/4.3 INSTRUMENTATION

3/4.3.1 REACTOR TRIP SYSTEM INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.1 ... a minimum, the Reactor Trip System instrumentation channels and interlocks of Table 3.3-1 shall be OPERABLE with RESPONSE TIMES as shown in Table 3.3-2.

APPLICABILITY: As shown in Table 3.3-1.

ACTION:

As shown in Table 3.3-1.

SURVEILLANCE REQUIREMENTS

4.3.1.1 Each Reactor Trip System instrumentation channel and interlock and the automatic trip logic shall be demonstrated OPERABLE by the performance of the Reactor Trip System Instrumentation Surveillance Requirements specified in Table 4.3-1.

4.3.1.2 The REACTOR TRIP SYSTEM RESPONSE TIME of each Reactor trip function shall be demonstrated to be within its limit at least once per 18 months. Each test shall include at least one train such that both trains are tested at least once per 36 months and one channel per function such that all channels are tested at least once every N times 18 months where N is the total number of redundant channels in a specific reactor trip function as shown in the "Total No. of Channels" column of Table 3.3-1.

REACTOR TRIP SYSTEM INSTRUMENTATION

FU	NCTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
1.	Manual Reactor Trip	2	1	2	1, 2 3*, 4*, 5*	1
		2	1	2	3^, 4^, 5*	10
2.	Power Range, Neutron Flux					
	a. High Setpoint	4	2	3	1, 2	2#
	b. Low Setpoint	4	2	3	1###, 2	2#
3.	Power Range, Neutron Flux High Positive Rate	4	2	3	1, 2	2#
4.	Power Range, Neutron Flux High Negative Rate	4	2	3	1, 2	2#
5.	Intermediate Range, Neutron Flux	2	1	2	1###, 2	3
6.	Source Range, Neutron Flux					
	a. Startup	2	1	2	2##	4
	b. Shutdown c. Shutdown	2	1	2	3,4,5 	-10-5
7.	Overtemperature N-16					
	a. Four Loop Operation	4	2	3	1, 2	6#
	b. Three Loop Operation	**	**	**	**	**
8.	Overpower N-16					
	a. Four Loop Operation	4	2	3	1, 2	6#
	b. Three Loop Operation	**	**	**	**	**

COMANCHE PEAK - UNIT 1

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REACTOR TRIP SYSTEM INSTRUMENTATION

FUN	CTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS C	INIMUM HANNELS PERABLE	APPLICABLE MODES	ACTION
9.	Pressurizer Pressure-Low (above P-7)	4	2	3	1	6#
10.	Pressurizer Pressure-High	4	2	3	1, 2	6 [#]
	Pressurizer Water Level-High (above P-7) Reactor Coolant Flow-Low	3	2	2	1	7#
	a. Single Loop (Above P-8)	3/1oop	any oper	n 2/loop - in any op operating loop	1	7#
	b. Two Loops (Above P-7 and below P-8)	3/1oop	2/loop in two operatin loops	2/loop in each g operating loop	1	7*
13.	Steam Generator Water Level-Low-Low	4/stm. gen.	2/stm. g in any operatin stm. gen	g ating stm.	1, 2	6#
14.	Undervoltage-Reactor Coolant Pumps $(Above P - 7)$	4-1/bus	2	3	1	6#
15.	Underfrequency-Reactor Coolant	4-1/bus	2	3	1	6#
16.	Turbine Trip (Above P-7)					
	a. Low Fluid Oil Pressure	3	2	2	1	7
	 b. Turbine Stop Valve Closure 	4	4	1	1	11″

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REACTOR TRIP SYSTEM INSTRUMENTATION

FUN	CT10	NAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APFLICABLE MODES	ACTION
17.		ety Injection Input m ESF	2	1	2	1, 2	× 9
18.	Gen	eral Warning Alarm	2	2	1	1, 2	11#
19.	Rea	ctor Trip System Interlocks					
	a.	Intermediate Range Neutron Flux, P-6	2	1	2	2##	8
	b.	Low Power Reactor Trip Block, P-7 P-10 Input or	4	2	3	1	8
	с.	P-13 Input Power Range Neutron	2	1	2	1	8
		Flux, P-8	4	2	3	1	8
	d.	Power Range Neutron Flux, P-10	4	2	3	1, 2	8
	e.	Turbine Impulse Chamber Pressure, P-13	2	1	2	1	8
21.	Rea	ctor Trip Breakers	2 2	1	2	1, 2 3*, 4*, 5*	9 10
22.		omatic Trip and erlock Logic	2 2	1 1	2 2	1, 2 3*, 4*, 5*	9 10

TABLE NOTATIONS

*Only if the Reactor Trip System breakers happen to be in the closed position and the Control Rod Drive System is capable of rod withdrawal.

**Values left blank pending NRC approval of three loop operation.

#The provisions of Specification 3.0.4 are not applicable.

##Below the P-6 (Intermediate Range Neutron Flux Interlock) Setpoint.

###Below the P-10 (Low Setpoint Power Range Neutron Flux Interlock) Setpoint.

ACTION STATEMENTS

- ACTION 1 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or be in HOT STANDBY within the next 6 hours.
- ACTION 2 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
 - The inoperable channel is placed in the tripped condition within 1 hour,
 - b. The Minimum Channels OPERABLE requirement is met; however, the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.1.1, and
 - c. Either, THERMAL POWER is restricted to less than or equal to 75% of RATED THERMAL POWER and the Power Range Neutron Flux Trip Setpoint is reduced to less than or equal to 85% of RATED THERMAL POWER within 4 hours; or, the QUADRANT POWER TILT RATIO is monitored at least once per 12 hours per Specification 4.2.4.2.
- ACTION 3 With the number of channels OPERABLE one less than the Minimum Channels OPERABLE requirement and with the THERMAL POWER level:
 - Below the P-6 (Intermediate Range Neutron Flux interlock) Setpoint, restore the inoperable channel to OPERABLE status prior to increasing THERMAL POWER above the P-6 Setpoint; and
 - b. Above the P-6 (Intermediate Range Neutron Flux interlock) Setpoint but below 10% of RATED THERMAL POWER, restore the inoperable channel to OPERABLE status prior to increasing THERMAL POWER above 10% of RATED THERMAL POWER.

ACTION STATEMENTS (Continued)

- ACTION 4 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement suspend all operations involving positive reactivity changes.
- ACTION 5 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or open the Reactor trip breakers, suspend all operations involving positive reactivity changes and verify Valves are closed and secured in

- position within the next hour. 105 LCS-8560, FCV-111B, 8439,8441, and 8453 ACTION 6 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
 - a. The inoperable channel is placed in the tripped condition within 1 hour, and
 - The Minimum Channels OPERABLE requirement is met; however, b. the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.1.1.
- ACTION 7 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed until performance of the next required ANALOG CHANNEL OPERATIONAL TEST provided the inoperable channel is placed in the tripped condition within 4 hour.
- ACTION 8 With less than the Minimum Number of Channels OPERABLE, within 1 hour determine by observation of the associated permissive annunciator window(s) that the interlock is in its required state for the existing plant condition, or apply Specification 3.0.3.
- ACTION 9 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.1.1, provided the other channel is OPERABLE.
- ACTION 10 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or open the Reactor trip breakers within the next hour.
- ACTION 11 With the number of OPERABLE channels less than the Total Number of Channels, operation may continue provided the inoperable channels are placed in the tripped condition within 1 hour.

TABLE 3.32

REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES

FUNC	CTIONAL UNIT	RESPONSE TIME
1.	Manual Reactor Trip	N.A.
2.	Power Range, Neutron Flux	≤ 0.5 second*
3.	Power Range, Neutron Flux, High Positive Rate	N.A.
4.	Power Range, Neutron Flux, High Negative Rate	\leq 0.5 second*
5.	Intermediate Range, Neutron Flux	N. A.
6.	Source Range, Neutron Flux	N.A.
7.	Overtemperature, N-16	<pre>< 7 seconds #</pre>
8.	Overpower N-16	N.A. <7 sec
9.	Pressurizer PressureLow	< 2 seconds
10.	Pressurizer PressureHigh	< 2 seconds
11.	Pressurizer Water LevelHigh	N.A.

#Response time includes the thermal well response time

^{*}Neutron detectors are exempt from response time testing. Response time of the neutron flux signal portion of the channel shall be measured from detector output or input of first electronic component in channel.

REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES

FUNC	CTIONAL UNIT	RESPONSE TIME
12.	Low Reactor Coolant Flow-Low	
	a. Single Loop (Above P-8) b. Two Loops (Above P-7 and below P-8)	≤ 1 second ≤ 1 second
13.	Steam Generator Water LevelLow-Low	≤ 2 seconds
14.	Undervoltage-Reactor Coolant Pumps	\leq 1.5 seconds
15.	Underfrequency-Reactor Coolant Pumps	< 0.6 second
16.	Turbine Trip	
	a. Low Fluid Oil Pressure b. Turbine Stop Valve Closure	N.A. N.A.
17.	Safety Injection Input from ESF	N.A.
	General Warning Alarm	N.A.
19.	Reactor Trip System Interlocks	N. A.
20	Reactor Trip Breakers	N. A.
21.	Automatic Trip and Interlock Logic	N.A.



TABLE 4.3-1

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUN	CTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
1.	Manual Reactor Trip	N.A.	N.A.	N.A.	R	N.A.	1, 2, 3*, 4*, 5*
2.	Power Range, Neutron Flux a. High Setpoint	S	D(2, 4), M(3, 4), Q(4, 6) R(4, 5)	м	N.A.	N.A.	1, 2
	b. Low Setpoint	S	R(4)	м	N.A.	N.A.	1###, 2
3.	Power Range, Neutron Flux, High Positive Rate	N. A.	R(4)	м	N.A.	N. A.	1, 2
4.	Power Range, Neutron Flux, High Negative Rate	N. A.	R(4)	м	N.A.	N. A.	1, 2
5.	Intermediate Range, Neutron Flux	S	R(4, 5)	S/U(1),M	N.A.	N.A.	1###, 2
6.	Source Range, Neutron Flux	S	R(4, 12)	S/U(1),M(9)	N.A.	N.A.	2##, 3, 4, 5
7.	Overtemperature N-16	S	R (13	м	N.A.	N.A.	1, 2
8.	Overpower N-16	S	R	M	N.A.	N.A.	1, 2
9.	Pressurizer PressureLow	S	R	м	N.A.	N.A.	1
10.	Pressurizer PressureHigh	S	R	м	N.A.	N.A.	1, 2
11.	Pressurizer Water LevelHigh	S	R	м	N.A.	N.A.	1
12.	Reactor Coolant Flow-Low	S	R	м	N.A.	N.A.	1

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	TIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION '	MODES FOR WHICH SURVEILLANCE IS REQUIRED
13.	Steam Generator Water Level Low-Low	S	R	м	N.A.	N.A.	1, 2
14.	Undervoltage - Reactor Coolant Pumps	N.A.	R	N.A.	м	N.A.	1
15.	Underfrequency - Reactor Coolant Pumps	N. A.	R	N.A.	м	N. A.	1
16.	Turbine Trip a. Low Fluid Oil Pressure	N. A.	R	N.A.	S/U(1, 10)	N. A.	1
	b. Turbine Stop Valve Closure	N.A.	R	N.A.	S/U(1, 10)	N. A.	1
17.	Safety Injection Input from ESF	N.A.	N. A.	N.A.	R	N.A.	1, 2
18.	General Warning Alarm	N.A.	N. A.	N.A.	R .	N.A.	_1, 2
19.	Reactor Trip System Interlocks						
	a. Intermediate Range Neutron Flux, P-6	N.A.	R(4)	м	N.A.	N.A.	2##
	b. Low Power Reactor Trips Block, P-7	N.A.	R(4)	M (8)	N. A.	N.A.	1
	c. Power Range Neutron Flux, P-8	N. A.	R(4)	M (8)	N.A.	N.A.	1

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	TIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
19.	Reactor Trip System Interlocks	(Continue	d)				
	d. Low Setpoint Power Range Neutron Flux, P-10 first stage	N. A.	R(4)	M (8)	N. A.	N.A.	1, 2
	e. Turbine Impulse Chamber Pressure, P-13	N.A.	R	M (8)	N.A.	N. A.	1
20.	Reactor Trip Breaker	N.A.	N.A.	N.A.	M (7, 11)	N.A.	1, 2, 3*, 4*, 5*
21.	Automatic Trip and Interlock Logic	N.A.	N.A.	N.A.	N.A.	M (7)	1, 2, 3*, 4*, 5*

TABLE NOTATIONS

onlyif

happen to be

- With the Reactor Trip System breakers closed and the Control Rod Drive System capable of rod withdrawal.
- Below P-6 (Intermediate Range Nuetron Flux Interlock) Setpoint. ##
- ### Below P-10 (Low Setpoint Power Range Neutron Flux Interlock) Setpoint.
- (1) If not performed in previous 7 days.
- (2) Comparison of calorimetric to excore power indication above 15% of RATED THERMAL POWER. Adjust excore channel gains consistent with calorimetric power if absolute difference is greater than 2%. The provisions of Specification 4.0.4 are not applicable to entry into MODE 2 or 1.
- (3) Single point comparison of incore to excore axial flux difference above 15% of RATED THERMAL POWER. Recalibrate if the absolute difference is greater than or equal to 3%. The provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (4) Neutron detectors may be excluded from CHANNEL CALIBRATION. Initial for each detector. Subsequent pleatau curves shall be obtained

(5) Detector plateau curves shall be to the initial curves manufacturer's data. For the Intermediate Range and Power Range Neutron Flux channels the provisions of Spec fication 4.0.4 are not applicable for entry into MODE 2 or 1. measured

- (6) Incore Excore Calibration, above 75% of RATED THERMAL POWER. The provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (7) Each train shall be tested at least every 62 days on a STAGGERED TEST BASIS.
- (8) With power greater than or equal to the Interlock Setpoint the required ANALOG CHANNEL OPERATIONAL TEST shall consist of verifying that the interlock is in the required state by observing the permissive annunciator window.
- (9) Monthly surveillance in MODES 3*, 4*, and 5* shall also include verification that permissives P-6 and P-10 are in their required state for existing plant conditions by observation of the permissive annunciator window. Monthly surveillance shall include verification of the Boron Dilution Alarm Setpoint of less than or equal to an increase of twice the count rate within a 10-minute period.



TABLE NOTATIONS (Continued)

- (10) Setpoint verification is not applicable.
- (11) At least once per 18 months and following maintenance or adjustment of the Reactor trip breakers, the TRIP ACTUATING DEVICE OPERATIONAL TEST shall include independent verification of the Undervoltage and Shunt trips.
- (12) At least once per 18 months during shutdown, verify that on a simulated Boron Dilution Doubling test signal the normal CVCS discharge valves will close and the centrifugal charging pumps suction valves from the RWST will open within 30 seconds.
- (13) with the high voltage setting varried as recommended by the manufacture, an initial discriminator bias curve shall be measured for each detector, subsequent discriminator bias curves shall be obtained evaluated and compared to the initial curves.

INSTRUMENTATION

3/4.3.2 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.2 The Engineered Safety Features Actuation System (ESFAS) instrumentation channels and interlocks shown in Table 3.3-3 shall be OPERABLE with their Trip Setpoints set consistent with the values shown in the Trip Setpoint column of Table 3.3-4 and with RESPONSE TIMES as shown in Table 3.3-5.

APPLICABILITY: As shown in Table 3.3-3.

ACTION:

- With an ESFAS Instrumentation or Interlock Trip Setpoint less a. conservative than the value shown in the Trip Setpoint column but more conservative than the value shown in the Allowable Value column of Table 3.3-4 adjust the Setpoint consistent with the Trip Setpoint value.
- With an ESFAS Instrumentation or Interlock Trip Setpoint less b. conservative than the value shown in the Allowable Values column of Table 3.3-4, either:
 - Adjust the Setpoint consistent with the Trip Setpoint value of 1. Table 3.3-4 and determine within 12 hours that Equation 2.2-1 was satisfied for the affected channel, or
 - Declare the channel inoperable and apply the applicable ACTION 2. statement requirements of Table 3.3.3 until the channel is restored to OPERABLE status with its Setpoint adjusted consistent with the Trip Setpoint value.

Equation 2.2-1

Z + R + S < TA

Where:

- Z = The value from Column Z of Table 3.3-4 for the affected R = The "as measured" value (in percent span) of rack error
- for the affected channel,
- S = Either the "as measured" value (in percent span) of the sensor error, or the value from Column S (Sensor Error) of Table 3.3-4 for the affected channel, and
- TA = The value from Column TA (Total Allowance) of Table 3.3-4 for the affected channel.
- With an ESFAS instrumentation channel or interlock inoperable, take the C. ACTION shown in Table 3.3-3.

SURVEILLANCE REQUIREMENTS

4.3.2.1 Each ESFAS instrumentation channel and interlock and the automatic actuation logic and relays shall be demonstrated OPERABLE by the performance of the ESFAS Instrumentation Surveillance Requirements specified in Table 4.3-2.

4.3.2.2 The ENGINEERED SAFETY FEATURES RESPONSE TIME of each ESFAS function shall be demonstrated to be within the limit at least once per 18 months. Each test shall include at least one train such that both trains are tested at least once per 36 months and one channel per function such that all channels are tested at least once per N times 18 months where N is the total number of redundant channels in a specific ESFAS function as shown in the "Total No. of Channels" Column of Table 3.3-3.

- UNIT 1

3/4 3-25 14 4 15

TABLE 3.3-3

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ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNCTION	AL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
Tri Con Sta	tety Injection (Reactor ip, Feedwater Isolation, iponent Cooling Water art Diesel Generators, I Station Service Water). Station Service Water, Control Room	m Emergency Re	circulation			
a.	Manual Initiation	2	1	2	1, 2, 3, 4	18
b.	Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	14
с.	Containment Pressure-High-1	3	2	2	1, 2, 3	15*
d.	Pressurizer Pressure - Low	4	2	3	1, 2, 3	19*
e.	Steam Line Pressure-Low				1, 2, 300	_
	1) Four Loops Operating	3/steam line	2/steam line in any steam line	2/steam line		15*
	2) Three Loops Operating	**	**	**		**

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUN	ICTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
2.	Containment Spray					
	a. Manual Initiation	4	2 associated switches operate simultaneously	2 ed	1, 2, 3, 4	18
	b. Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	14
	c. Containment Pressure High-3	4	2	3	1, 2, 3	16
3.	Containment Isolation					
	a. Phase "A" Isolation					
	1) Manual Initiation	2	1	2	1, 2, 3, 4	18
	 Automatic Actuation Logic and Actuation Relays 	2	1	2	1, 2, 3, 4	14
	3) Safety Injection	See Item requirem		Safety Inj	ection initial	ting functions and

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

and

FUN	CTION	IAL L	JNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE		ACTION
3.			nment Isolation nued)					
	b.	Pha	ase "B" Isolation					
		1)	Manual Initiation	4	2 associated switches operated simultaneously	2	1, 2, 3, 4	18
		2)	Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	14
		3)	Containment PressureHigh-3	4	2	3	1, 2, 3	16
	c.	100.0000	ntainment Vent Diation					
		1)	Manual Initiation	2	1	2	1, 2, 3, 4	17
		2)	Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	17
		3)	Safety Injection	See Item requirem		1 Safety	Injection initiating	g functions a

COMANCHE PEAK - UNIT 1

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	CTION	NAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
4.	Ste	eam Line Isolation					
	a.	Manual Initiation					
		 System Individual 	2 1/steam line	l l/steam line	1 1/operating steam line	1, 2, 3 1, 2, 3	22 23
	b.	Automatic Actuation Logic anc Actuation Relays	2	1	2	1, 2, 3	21
	c.	Containment Pressure High-2	3	2	2	1, 2,	15*
		Steam Line Pressure-Low				MI	_
		1) Four Loops Operating	3/steam line	2/steam line in any steam line	2/steam line	1, 2, 3	15*
		2) Three Loops Operating	**	**	**	**	**
Neca	e. tive	Negative Steam Line Pressure Rate-High					
9		1) Four Loops Operating	3/steamline	2/steam line in any steam lins	2/steam line	3###	15*
		2) Three Loops Operating	**	**	**	**	**

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUN	CT 1 01	NAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
5.		rbine Trip & edwater Isolation					
	a.	Automatic Logic and Actuation Relay	2	1	2	1, 2	Ax 26
	b.	Steam Generator Water Level High-High (P-14)	3/stm. gen.***	in any oper-	2/stm. gen. in each oper- ating stm. gen.	1, 2	15*
6.	Aux	kiliary Feedwater					
	a.	Manual Initiation	2	1	2	1, 2, 3	22
	b.	Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3	21
	c.	Stm. Gen. Water Level- Low-Low					
		1) Start Motor- Driven Pumps	4/stm. gen.	2/stm. gen. in any opera- ting stm gen.	3/stm. gen. in each operating stm. gen.	1, 2, 3	19*
		2) Start Turbine- Driven Pump	4/stm. gen.	2/stm. gen. in any 2 operating stm. gen.	3/stm. gen. in each operating stm. gen.	1, 2, 3	19*

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUN	CTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
6.	Auxiliary Feedwater (Continued)					
	d. Safety Injection Start Motor-Driven Pumps	See Item 1. a requirements.		Safety Injection	initiating fund	ctions and
	e. Loss-of-Offsite Power Start Turbine-Driven Pump and Motor-Driver Pumps	2	1	2	1, 2, 3	18
	f. Trip of All Main Feedwater Pumps Start Motor- Driven Pumps	2/pump	1/pump	1/pump	1, 2	22
7.	Automatic Initiation of ECCS Switchover to Containment Sump					
	a. Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	14
	b. RWST Level - Low-Low Coincident with	4	2	3	1, 2, 3, 4	16
	Safety Injection	See Item 1. a and requireme	bove for all nts.	Safety Injection	initiating fund	tions
8.	Loss of Power (6.9 kV Safeguards System Undervoltage)					
	a. Preferred Offsite Source Undervoltage			1/Bus		27*
	1) Undervoltage Relay	2/Bus	2/Bus	2/Bus	1, 2, 3, 4	10*

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUN	CTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
8.	Loss of Power (Continued)					
	 Diesel Start Timer Source Bkr Trip Timer 	1/Bus 1/Bus	1/Bus 1/Bus	1/Bus 1/Bus	1, 2, 3, 4 1, 2, 3, 4	19* 25* 19* 25*
	b. Bus Undervoltage					<u> </u>
	1) Diesel Start			1/Bus		27*
	a) Undervoltage Relay b) Timer	2/Bus 1/Bus	2/Bus 1/Bus	2/Bus 1/Bus	1, 2, 3, 4 1, 2, 3, 4	19* 25*
	2) Initiation of Solid State Safeguards System Sequencer					
	a) Undervoltage Relay b) Timer	4/Bus 4/Bus	2/Bus 2/Bus	3/Bus 3/Bus	1, 2, 3, 4 1, 2, 3, 4	19* 19*
9.	Safety Chilled Water System Actuation					
	a. Automatic Actuation Logic and Actuation Relays	2	1	2	1, 2, 3, 4	14
	b. Safety Injection	See Item requireme	 above for al nts. 	1 Safety Injec		
	c. Loss-of-Offsite Power	2	1	2	1, 2, 3	22

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	Emergency Recir	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	AFPLICABLE MODES	ACTION
10.	Control Room Isolation	culation				
	a. Manual Initiation	2	1	2	A11	1x 28 1x 28
	 Automatic Actuation Logic and Actuation Relays 	2	1	2	ATT-1,2,3	x 28
	c. Loss-of-Offsite Power	2	1	2	1, 2, 3	22
11.	Engineered Safety Features Actuation System Interlocks					
	a. Pressurizer Pressure, P-11	3	2	2	1, 2, 3	20
	b. Low-Low Tavg, P-12	4	2	3	1, 2, 3	20
	c. Reactor Trip, P-4	2	2	2	1, 2, 3	22
	d. Steam Generator Level, P-1 High - High	4 3/stm gen	2/stm gen in any operating stm gen	2/stm gen in each operating stm gen	1, 2, 3	20

TABLE NOTATIONS

#Trip function may be blocked in this MODE below the P-11 (Pressurizer Pressure Interlock) Setpoint.

##Trip function may be blocked in this MODE below the P=12 (Low-Low T Interlock) Setpoint. My le unblaked

###Trip function automatically blocked above P-11 and may be blocked below P-11 when Safety Injection on low steam line pressure is not blocked. by blocking the

*The provisions of Specification 3.0.4 are not applicable.

**These values left blank pending NRC approval of three loop operation.

***The channel which provides a steam generator water level control signal (if one of three specific channels is selected to provide input into steam generator water level control) must be maintained in the tripped condition with the exception that the channel may be taken out of the tripped condition for up to 2 hours to allow testing of redundant channels.

ACTION STATEMENTS

- ACTION 14 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours; however, one channel may be bypassed for up to 2 hour for surveillance testing per Specification 4.3.2.1, provided the other channel is OPERABLE.
- ACTION 15 With the number of OPERABLE channels one less than the Total Number of Channels, operation may proceed until performance of the next required ANALOG CHANNEL OPERATIONAL TEST provided the inoperable channel is placed in the tripped condition within 1 hour.
- ACTION 16 With the number of OPERABLE channels one less than the Total Number of Channels, operation may proceed provided the inoperable channel is placed in the bypassed condition and the Minimum Channels OPERABLE requirement is met. One additional channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1.
- ACTION 17 With less than the Minimum Channels OPERABLE requirement, operation may continue provided the containment purge supply and exhaust valves are maintained closed.
- ACTION 18 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

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ACTION 27 - With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1 provided the other channel is OPERABLE.

ACTION 27 - With the number of OPERABLE channels one live then the Total number of Channele, STARTUP and/or POUER OPERATION may proceed provided the definition of the Start of the Start provided the following condition are settiefied: a. The inspirable channel is placed in the tryject condition A. The Ininimum Channels OPERABLE requirement is met.

ACTION 25 - with the number of OPERADLE chemile one live then the minimum Channele OPER ABLE requiriment, retare the injecolle channel to OPERABLE status within 48 hours ar initiate and maintain operation of the Control Room Emergency Recirculation

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ACTION STATEMENTS (Continued)

- ACTION 19 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
 - a. The inoperable channel is placed in the tripped condition within 1 hour.
 - b. The Minimum Channels OPERABLE requirements is met; however, one additional channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.2.1.
- ACTION 20 With less than the Minimum Number of Channels OPERABLE, within 1 hour determine by observation of the associated permissive annunciator window(s) that the interlock is in its required state for the existing plant condition, or apply Specification 3.0.3.
- ACTION 21 With the number of OPERABLE Channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1 provided the other channel is OPERABLE.
- ACTION 22 With the number of OPERABLE channels one less than the Total Number of Channels, restore the inoperable channel to OPERABLE status within 48 hours or be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours.
- ACTION 23 With the number of OPERABLE channels one less than the Total Number of Channels, restore the inoperable channel to OPERABLE status within 48 hours or declare the associated valve inoperable and take the ACTION required by Specification 3.7.1.5.
- ACTION 24 With the number of OPERABLE channels one less than the Total Number of Channels, initiate and maintain operation of the Control Room Emergency Air Cleanup System in the emergency recirculation mode.

ACTION 25- With the number of OPERABLE channels less than the Minimum Channels OPERABLE requirement, startup and/or power operations may proceed provided the timer in the affected channel is bypassed and actions are begun immediately to restore the timer to an OPERABLE condition.

COMANCHE PEAK - UNIT 1

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	FUNCTIONAL UNIT		TOTAL ALLOWANCE (TA)	ž	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
Feedw Cooli		ety Injection (Reactor Trip, dwater Isolation, Component ling Waters, Start Diesel erators, and Station Service er) Auxiliary Feedwater, Control	Room Emergency	Recircul	ation		
	a.	Manual Initiation	N.A.	N.A.	N.A.	N.A.	N.A.
	b.	Automatic Actuation Logic	N.A. 2,5	N.A.	N.A.	N.A. 3,35	N.A.
	с.	Containment Pressure-High 1	2.0	0.71	1.5	< 3.7 psig	< 3.9 psig
	d.	Pressurizer PressureLow	16,1 13,1 17,3	14.41 10:71 14:81	1.5	⊘ 1810 psig) (1823 (1799 psig 586
	e.	Steam Line PressureLow	13.1	10.71	1.5 2	€ 605 psig*	> 586 587 psig*
2.	Con	tainment Spray					
	a.	Manual Initiation	N. A.	N.A.	N.A.	N.A.	N.A.
	b.	Automatic Actuation Logic	N.A.	N.A.	N.A.	N.A.	N. A.
		and Actuation Relays	25			18.35	
	с.	Containment Pressure-High-3	2.0	0.71	1.5	< 18.7 psig	< 18.9 psig

	ENGINEERED SAFETY FEAT	TABLE 3.3-4 (Co URES ACTUATION SYST		UMENTATION	TRIP SETPOINTS	
UNCTION/	AL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
. Cont	tainment Isolation					•
a.	Phase "A" Isolation					
	1) Manual Initiation	N. A.	N.A.	N.A.	N.A.	N.A.
	 Automatic Actuation Logic and Actuation Relays 	N.A.	N.A.	N.A.	N.A.	N.A.
	3) Safety Injection	See Item 1. above	for all	Safety Inj	ection Setpoints	and Allowable Value
b.	Phase "B" Isolation					
	1) Manual Initiation	N.A.	N.A.	N.A.	N.A.	N.A.
	2) Automatic Actuation Logic and Actuation	N.A.	N. A.	N.A.	N.A.	N.A.
	Relays	2,5			18,35	
	Containment Pressure- High-3	2.0	0.71	1.5	< 18.7 psig	≤ 18.9 psig
с.	Containment Vent Isolation					
	1) Manual Initiation	N. A.	N.A.	N.A.	N. A.	N.A.
	 Automatic Actuation Logic and Actuation Relays 	N.A.	N. A.	N. A.	N.A.	N.A.
	3) Safety Injection	See Item 1. above	for all	Safety Inj	ection Setpoints	and Allowable Value

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPCINTS

FUNC	CTION	AL UNIT	TOTAL ALLOWANCE (TA)	ž	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE
4.	Ste	am Line Isolation					
	a.	Manual Initiation	N.A.	N. A.	N.A.	N.A.	N.A.
	b.	Automatic Actuation Logic	N.A.	N.A.	N.A.	N.A.	N.A.
		and Actuation Relays	2,5			6,35	
	с.	Containment Pressure-High-2	2.0	0.71	1.5	< 6.7 psig	≤ 6.9 psig
	d.	Steam line Pressure - Low	13.1	10.71	1.5 2	(1)605 psig*	2 586 587 psig*
C	×. (Negative) Steam Line Pressure	8.0	0.5	0	<i>≤ ©</i> 100 psi/s*	* < P11.6 psi/s**
5.		bine Trip and Feedwater lation					
	a.	Automatic Actuation Logic Actuation Relays	N.A.	N.A.	N.A.	N.A.	N.A.
	b.	Steam Generator Water Level - High-High (P-14)	7.6	4.3	1.5	<u>< 82.4%</u> of narrow range instrument span	<u><</u> 84.2% of narrow range instrument span

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUNC	TIONA	L UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S	TRIP S) SETPOINT	ALLOWABLE
6.	Auxi	liary Feedwater					•
	a.	Manual Initiation	N. A.	N.A.	N.A.	N. A.	N.A.
	b.	Automatic Actuation Logic	N.A.	N.A.	N.A.	N.A.	N.A.
		and Actuation Relays	8.8	7,08		43.4	42.1
	c.	Steam Generator Water Level - Low-Low	-24.4-	20.88	1.5	<pre>> 46% of narrow range instrument span</pre>	<u>44.2%</u> of narrow range instrument span
	d.	Safety Injection	See Item 1. above	for all	Safety 1	Injection Setpoints バム	and Allowable Values. $\mathcal{N}\mathcal{A}$
	e.	Loss-of-Offsite Power	N.A.	N. A.	N.A.	- <u>≻ 4800 V</u>	≥ 4692-V ≤ 0.55.s NA
	f.	Trip of All Main Feedwater Pump	N.A.	N.A.	N.A.	N.A.	N.A.
7.		omatic Initiation of ECCS tchover to Containment Sump					
	a.	Automatic Actuation Logic and Actuation Relays	N.A.	N.A.	N.A.	N. A.	N.A.
	b.	RWST Level Low-Low Coincident With	N.A.	N.A.	N.A.	> 41.1% of span	≥ 40.2% of span
		Safety Injection	See Item 1. above	for all	Safety		and Allowable Values.

COMANCHE PEAK - UNIT 1

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	CTION	AL UN	<u>111</u>	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
8.	(6.9	9 kV	Power Safeguards System tage)					
	a.		eferred Offsite Source Mervoltage					
		1) 2) 3)	Undervoltage Relay Diesel Start Timer Source Bkr. Trip Timer	N. A. N. A. N. A.	N.A. N.A. N.A.	N. A. N. A. N. A.	>4800 V <0.75 s <0.5 s	≥ 4692 V ≤ 0.825 s ≤ 0.55 s
	b.	Bus	Undervoltage					
		1)	Diesel Start					
			a) Undervoltage Relay	N.A.	N.A.	N.A.	≥ 2100 V	≥1992 V
		2)	 b) Timer Initiation of Solid State Safeguards System Sequence 	N. A.	N. A.	N.A.	≤ 0.75s	≤ 0.825s
			a) Undervoltage Relays	N.A.	N.A.	N.A.	≥ 4800 V	≥4692 V
			b) Timer	N.A.	N.A.	N.A.	≤ 0.5 s	≤ 0.55 s
9.			hilled Water ctuation					
	a.		omatic Actuation Logic Actuation Relays	N. A.	N.A.	N.A.	N.A.	N.A.
	b.	Saf	ety Injection	See ltem 1. above Values.	e for all	Safety Inj	ection Setprints	s and Allowable

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	CTIONAL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
9.	Safety Chilled Water System Actuation (Continued)					
10	c. Loss-of-Offsite Power Emergency Recirculat	N.A.	N. A.	N.A.	N.A.	N. A.
10.	Control Room Isolation-	N. A.	N.A.	N.A	N. A.	N.A.
		н. д.	н. н.	1.0	n.n.	n. n.
	 Automatic Actuation Logic and Actuation Relays 	N.A.	N.A.	N.A.	N.A.	N.A.
	c. Loss-of-Offsite Power	N. A.	N.A.	N.A.	N.A.	N.A.
11.	Engineered Safety Features Actuation System Interlocks					
	a. Pressurizer Pressure, P-11	N.A.	N. A.	N.A.	≤ 1960 psig	≤ 1971 psig
	b. Low-Low Tavg, P-12	N.A.	N. A.	N.A.	≥ 553°F	≥ 549°F
	c. Reactor Trip, P-4 Water High - High	N. A.	N.A.	N.A.	N.A.	N.A.
	d. Steam Generaton Level, P-14	See Item 5.b. ab	ove for	all Trip Set	points and Allo	wable Values.

TABLE NOTATIONS

*Time constants utilized in the lead-lag controller for Steam Line Pressure-Low are τ_1 , (5) 50 seconds and $\tau_2 \leq 5$ seconds. CHANNEL CALIBRATION shall ensure that these time constants are adjusted to these values.

**The time constant utilized in the rate-lag controller for Negative Steam Line Pressure Rate-High is 50 seconds. CHANNEL CALIBRATION shall ensure that this time constant is adjusted to this value.

> Proposed Change

>

TABLE 3.3-5

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INIT	IATING SIG	NAL AND FUNCTION	RESPONSE TIME IN SECONDS
1.	Manual In	itiation	
	a. Safe	ty Injection (ECCS)	N.A.
	b. Cont	ainment spray	N.A.
	c. Phas	e "A" Isolation	N. A.
	d. Phas	e "B" Isolation	N. A.
	e. Cont	ainment Vent Isolation	N.A.
	f. Stea	m Line Isolation	N. A.
	g. Feed	water Isolation	N. A.
	h Auxi	liary Feedwater	N.A.
	i Stat	ion Service Water	N. A.
	j. Comp	onent Cooling Water	N.A.
	k. Cont	rol Room Isolation	N.A.
		tor Trip	N. A.
	m. Star	t Diesel Generator	N. A.
	n. Safe	ty Chilled Water	N.A.
2.	Containme	ent Pressure-High - 1	4
	a. Safe	ty Injection (ECCS)	$\leq 27^{(1)}/12^{(3)}$
	b17	Reactor Trip	< 2
	C. 21	Feedwater Isolation	< 7 ⁽⁸⁾
	d. or	Phase "A" Isolation	$\leq 17^{(2)}/27^{(1)}$
	e. *1	Containment Vent Isolation	<u>< 25(1)/10(2)</u> NA
	f. 85	Auxiliary Feedwater	< 60 (I) (2
	9 .85	Station Service Water	$\leq \frac{60}{47(1)} \leq 47''/37'^2$
	h. 27	Component Cooling Water	N. A.
	i en	Safety Chilled Water	N.A.
	J. 2)	Start Diesel Generator	≤ 10
3.	K. Cont Pressuriz	er Pressure-Low	NA. y
	a. Safe	ety Injection (ECCS)	$\leq 27^{(1)}/12^{(1)}$
	b. 27	Reactor Trip	< 2 mm
	C. 27	Feedwater Isolation	< 7
	d. 5	Phase "A" Isolation	$\leq 17^{(2)}/27^{(1)}$
COM	ANCHE PEAK	- UNIT 1 3/4 3-33	

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INITIATING SIGNAL AND FUNCTION **RESPONSE TIME IN SECONDS** 3. Pressurizer Pressure-Low (Continued) -25(1)/10(2) NA e. 30 Containment Vent Isolation $\leq \frac{60}{47^{(1)}/32^{(2)}} \frac{47^{(1)}}{37^{(2)}}$ 30 Auxiliary Feedwater 9. Station Service Water SX. Component Cooling Water N.A hi X Safety Chilled Water 30 N. A. 1. Start Diesel Generators < 10 3. K. Control Room Emergency Recirculation Steam Line Pressure-Low N.A. 4. < 22(A)/12(10) Safety Injection (ECCS) a. 6. Reactor Trip < 2 x < 75% C. -35 Feedwater Isolation < 172)/27(1) d. 32 Phase "A" Isolation < 25(1)/10(2) NA. C. 🛠 Containment Vent Isolation f. 5 Auxiliary Feedwater < 60 < 47(1) 37(2) 9. 😥 Station Service Water Component Cooling Water n. 82 N.A. 1. 80 Safety Chilled Water N.A. 3 < 10 20 Start Diesel Generators Control Room Emergency Recirculation Steam Line Isolation NI.A < 790 XX. 5. Containment Pressure-High-3 < 45(2)/57(1) 60 Containment Spray a. < 65(1)/75(2) NIA. Phase "B" Isolation b. Containment Pressure--High-2 6. < 7437 Steam Line Isolation Negative Steam Line Pressure Rate-High 7. < 760 Steam Line Isolation 8. Steam Generator Water Level-High-High Turbine Trip < 2.5 a. < 11 (d) Feedwater Isolation b. COMANCHE PEAK - UNIT 1 3/4 3-34

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INIT	IATING	SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
9.	Steam	Generator Water Level - Low-Low	
	a.	Motor-Drive Auxiliary Feedwater Pumps	<u>≤</u> 60
	b.	Turbine-Driven Auxiliary Feedwater Pump	≤ 60
10.	Loss-	of-Offsite Puwer	
	a.	Auxiliary Feedwater	Se N.A.
	b.	Safety Chilled Water	
	c.	Control Room Isolation	N. A.
11.	Trip	of All Main Feedwater Pumps	
		All Auxiliary Feedwater Pumps	N.A.
12.		Level-Low-Low Coincident With y Injection	
		Automatic Initiation of ECCS Switchover to Containment Sump	≤ 30
		of Power (6.9 kV Safeguards System woltage)	
-	- a.	Preferred Offsite Source Undervoltage	(70)
	-	1) Diesel Start (Signat) ready to Load	< 0.75- - 10
		2) Source Breaker Trip	20.5
	-b	Bus Undervoltage (10)	· 5 5
	-	1) Diesel Start Roady to Load	<u>< 0.75</u> 10
		2) Initiation Solid State - Safeguards System Sequencer	<u></u>
			.55

TABLE NOTATIONS

- (1) Diesel generator starting and sequence loading delays included.
- (2) Diesel generator starting and sequence loading delay <u>not</u> included. Offsite power available.
- (3) Air operated valves .--

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- Diesel generator starting and sequence loading delay included. RHR pumps not included.
- (\$) Diesel generator starting and sequence loading delays not included. RHR pumps not included.

TABLE 4.3-2

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FU	NCT	IONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY <u>TEST</u>	SLAVE RSLAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
1.	Fe	fety Injection (Reactor edwater Isolation, Comp oling Water, Start Dies nerators, and Station S ter) Auxiliary Feeduk	onent	ntrol Room	Emorgency	Recirculati	on			
	a.	Manual Initiation	N. A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3, 4
	b.	Automatic Actuation Logic and Actuation Relays	N. A.	N. A.	N.A.	N. A.	M(1)	M(1)	Q	1, 2, 3, 4
	c.	Containment Pressure- High-1	S	R	м	N.A.	N.A.	N.A.	N.A.	1, 2, 3
	d.	Pressurizer Pressure- Low	S	R	м	N. A.	N.A.	N.A.	N.A.	1, 2, 3
	e.	Steam Line PressureLow	S	R	м	N.A.	N.A.	N.A.	N.A.	1, 2, 3
2.	Co	ntainment Spray								
	a.	Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3, 4
	b.	Automatic Actuation Logic and Actuation Relays	N.A.	N.A.	N. A.	N. A.	M(1)	M(1)	Q	1, 2, 3, 4
	с.	Containment Pressure- High-3	S	R	м	N. A.	N.A.	N.A.	N.A.	1, 2, 3

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNCT	IONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
3. Co	ntainment Isolation								
a.	Phase "A" Isolation								
	1) Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A	1, 2, 3, 4
	 Automatic Actuation Logic and Actuation Relays 	N. A.	N.A.	N. A.	N.A.	M(1)	M(1)	Q	1, 2, 3, 4
	3) Safety Injection	See Item	1. above for	all Safety J	njection Surv	eillance Rec	quirement	s.	
b.	Phase "B" Isolation								
	1) Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A	1, 2, 3, 4
	2) Automatic Actuation Logic Actuation Relays	N. A.	N.A.	N.A.	N.A.	M(1)	M(1)	Q	1, 2, 3, 4
	3) Containment Pressure-High-3	S	R	м	N. A.	N. A.	N.A.	N.A.	1, 2, 3
с.	Containment Vent Isola	tion							
	1) Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3, 4
	 Automatic Actuation Logic and Actuation Relays 	N. A.	N.A.	N.A.	N.A.	M(1)	4(1)	Q	1, 2, 3, 4
	3) Safety Injection	See Item	1. above for	all Safety I	njection Surv	veillance Rec	uirement	s.	

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FU	UNCTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE REĽAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED			
4.	Steam Line Isolation											
	a. Manual Initiation	N. A.	N.A.	N. A.	R	N.A.	N.A.	N.A.	1, 2, 3			
	 b. Automatic Actuatio Logic and Actuatio Relays 		N. A	N. A	N. A.	M(1)	M(1)	Q	1, 2, 3			
	c. Containment Pressu High-2	re- S	R	м	N.A.	N.A.	N.A.	N.A.	1, 2, 3			
	d. Steam Line Pressure-Low	S	R	м	N.A.	N.A.	N.A.	N.A.	1, 2, 3			
	e. Negative Steam Lin Pressure Rate - Hi		R	м	N.A.	N.A.	N.A.	N.A.	3			
5.	Turbine Trip and Feedwater Isolation											
	a. Automatic Actuatio Logic and Actuatio Relay		N. A.	N.A.	N.A.	M(1)	M(1)	Q	1, 2			
	b. Steam Generator Wa Level-High-High	ter S	R	м	N.A.	N.A.	N.A.	N.A.	1, 2			
6.	Auxiliary Feedwater											
	a. Manual Initiation	N. A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3			
	b. Automatic Actuation and Actuation Rela		N. A	N. A.	N.A.	M(1)	M(1)	Q	1, 2, 3			

COMANCHE PEAK - UNIT 1

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNCTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY <u>TEST</u>	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
6. Auxiliary Feedwater (Continued)							
c. Steam Generator Wa Level-Low-Low	ter S	R	м	N. A.	N.A.	N.A	N.A	1, 2, 3
d. Safety Injection	See Item	1. above for	all Safety	Injection Surv	eillance Rec	uirement	s.	
e. Loss-of-Offsite Po	wer N.A.	R	N.A.	м	N.A.	N.A.	N.A.	1, 2, 3
f. Trip of All Main F water Pumps	eed- N.A.	N.A.	N. A.	R	N.A.	N.A.	N.A.	1, 2
 Automatic Initiation Switchover to Contai 								
a. Automatic Actuatio Logic and Actuatio Relays		N. A.	N. A.	N. A.	M(1)	M(1)	Q	1, 2, 3, 4
b. RWST Level - Low-L Coincident With		R	м	N.A.	N.A.	N.A.	N.A.	1, 2, 3, 4
Safety Injection	See Item	1. above for	all Safety	Injection Surv	eillance Rec	quirement	ts.	

COMANCHE PEAK - UNIT 1

3/4 3+40

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	TIO	NAL	UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
	oss of Power (6.9 kV) afeguards System Undervolt			oltage)							
a			erred Offsite ce Undervoltage								
	1		Undervoltage Relay	N.A.	R	N.A.	м	N. A.	N. A.	N.A.	1, 2, 3, 4
	2		Diesel Start Timer	N. A.	R	N. A.	м	N.A.	N.A.	N.A.	1, 2, 3, 4
	3		Source Bkr. Trip Timer	N. A.	R	N.A.	м	N. A.	N.A.	N.A.	1, 2, 3, 4
b	B		rvoltage								
	1) (Diesel Start								
		ė	a) Undervoltage Relay	N. A.	R	N. A.	м	N. A.	N. A.	N. A.	1, 2, 3, 4
		t	b) Timer	N.A.	R	N.A.	м	N.A.	N.A.	N.A.	1, 2, 3, 4
	2		Initiation of Soli State Safeguards System Sequence	d							
		â	a) Undervoltage Relay	N. A.	R	N.A.	м	N.A.	N.A.	N. A.	1, 2, 3, 4
		t	b) Timer	N.A.	R	N.A.	м	N.A.	N.A.	N.A.	1, 2, 3, 4

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS TRIP ANALOG ACTUATING MODES CHANNEL DEVICE MASTER FOR WHICH SLAVE CHANNEL CHANNEL **OPERATIONAL OPERATIONAL** ACTUATION RELAY FUNCTIONAL UNIT RELAY SURVEILLANCE CHECK CALIBRATION TEST TEST LOGIC TEST TEST TEST IS REQUIRED 9. Safety Chilled Water System Actuation a. Automatic Actuation N.A. N.A. N.A. N.A. M(1) M(1) 0 1, 2, 3, 4 Logic and Activation Relays U b. Safety Injection See Item 1. above for all Safety Injection Surveillance Requirements. c. Loss-of-Offsite Power N.A. R N.A. M N.A. N.A. N.A. 1, 2, 3 10. Control Room Isolation Emergency Recirculation a. Manual Initiation N.A. N.A. N.A. R N.A. N.A. N.A. A11 b. Automatic Actuation N. A. N.A. N.A. N.A. M(1) M(1) ATT 1,2,3 Logic and Actuation Q Relays c. Loss-of-Offsite Power N.A. R N. A. M N.A. N.A. N.A. 1, 2, 3 11. Engineered Safety Features Actuation System Interlocks a. Pressurizer Pressure, N.A. R M N.A. N.A. N.A. N.A. 1, 2, 3 P-11 b. Low-Low Tavg, P-12 N.A. R M N.A. N.A. N.A. 1, 2, 3 N.A. c. Reactor Trip, P-4 N. A. N.A N.A. R N.A. N.A. N. A. 1, 2, 3 d. Steam Generator Level, P-14 S R M N.A. M(1) M(1) 0 1, 2, 3

High - High

COMANCHE PEAK - UNIT

TABLE NOTATION

(1) Each train shall be tested at least every 62 days on a STAGGERED TEST BASIS.

3/4.3.3 MONITORING INSTRUMENTATION

RADIATION MONITORING FOR PLANT OPERATIONS

LIMITING CONDITION FOR OPERATION

3.3.3.1 The radiation menitoring instrumentation channels for plant operations shown in Table 3.3-6 shall be OPERABLE with their Alarm/Trip Setpoints within the specified limits.

APPLICABILITY: As shown in Table 3.3-6.

ACTION:

- a. With a radiation monitoring channel Alarm/Trip Setpoint for plant operations exceeding the value shown in Table 3.3-6, adjust the setpoint to within the limit within 4 hours or declare the channel inoperable.
- b. With one or more radiation monitoring channels for plant operations inoperable, take the ACTION shown in Table 3.3-6.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.1 Each radiation monitoring instrumentation channel for plant operations shall be demonstrated OPERABLE by the period whole of the CHANNEL CHECK, CHANNEL CALL RATION and ANALOG CHANNEL OPERATION L 1 ST operations for the MODES and at the frequencies shown in Table 4.3 %.

	RADIATION M	IONITORING INSTRU	MENTATION F	OR PLANT OPER	ATIONS
FUN	CTIONAL UNIT	CHANNELS TO TRIP/ALARM	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ALARM/TRIP SETPOINT
1.	Containment Ventilation Isolation				
	a. Containment Atmosphere Radioactivity - High				
	-1) Particulate (1RE-5502) 2) Gas (1RE-5503) -3) Todine (1RE-5566)	1 1 1	1 1 1	A11 A11 A11	<pre>< 1X10-8 μCi/m1 </pre> < 1X10-5 μCi/m1 < 9X10-9 μCi/m1
2.	Containment Atmosphere				
	a. Particulate Radioactivity- RCS Leakage Detection (1RE-550%)	N. A.	1	1, 2, 3, 4	N.A.
	b. Gaseous Radioactivity- RCS Leakage Detection (1RE-550%)	N. A.	1	1, 2, 3, 4	N.A.
3	Fuel Handling Area Alarms				

1

1

TABLE 3.3-6

Fuel Handling Area Alarms 3.

a. Criticality-High Radiation Level

1) Pool No. 1 (XRE-6274 and 6275) 2 * 1 2) Pool No. 2 (XRE-6272 and 6273) 2 * Emergency Reviewtation

1

Control Room Ventilation Isolation 4. a. Plant Vent Radioactivity-High 1 (XRE-5570 A & B)

> b. Control Room Ventilation Radioactivity-High

> > Intake Vent (XRE-5895 and 5896)

A11

A11

< 1X10-5 µCi/ml 27

< 15 mR/hr

< 15 mR/hr

ACTION

26

26

26

29

29

28

28

27

TABLE NOTATIONS

* With fuel in the fuel storage pool areas or fuel building.
Must satisfy Specification 3.11.2.1 requirements.

ACTION STATEMENTS

- ACIION 26 With less than the Minimum Channels OPERABLE requirement, operation may continue provided the containment purge valves are maintained closed.
- ACTION 27 With the number of operable channels one less than the Minimum Channels OPERFLE requirements, within 1 hour initiate and maintain operation of the Control Room Emergency Air Cleanup System in the emergency recirculation mode.
- ACTION 28 With less than the Minimum Channels OPERABLE requirement, operation may continue for up to 30 days provided an appropriate portable continuous monitor with the same Alarm Setpoint is provided in the fuel pool area. Restore the inoperable monitors to OPERABLE status within 30 days or suspend all operations involving fuel movement in the respective fuel pool area.

ACTION 29 - Must satisfy the ACTION requirement for Specification 3.4.6.1.

TABLE 4.3-3

RADIATION MONITORING INSTRUMENTATION FOR PLANT OPERATIONS SURVEILLANCE REQUIREMENTS

FUI	NCTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	MODES REQUIRING SURVEILLANCE
1.	Containment Ventilation Isolation	n			
	Containment Atmosphere Radioactivity-High (1RE-5502, 5503 & 5566)	s	R	м	A11
2.	Containment Atmosphere RSC Leakage Detection (1RE-5503 and 5502)	s	R	м	1, 2, 3, 4
3.	Fuel Handling Area Alarms				
	Criticality-High Radiation Level (XRE-6272, 6273, 6274 & 6275)	S	R	м	*
4.	Control Room Ventilation Emergy Isolation Recirculation	ency			
	a. Plant Vent Radioactivity- High (XRE 5570 A & B)	s	R	м	A11
	b. Control Room Ventilation Radioactivity-High (XRE-5895 & 5896)	s	R	м	A11

TABLE NOTATIONS

* With fuel in the fuel storage areas or fuel building.

MOVABLE INCORE DETECTORS

LIMITING CONDITION FOR OPERATION

- **3**.3.3.2 The Movable Incore Detection System shall be OPERABLE with: (44)
 - a. At least 75% of the detector thimbles,
 - b. A minimum of two detector thimbles per core quadrant, and
 - c. Sufficient movable detectors, drive, and readout equipment to map these thimbles.

APPLICABILITY: When the Movable Incore Detection System is used for:

- a. Recalibration of the Excore Neutron Flux Detection System, or
- b. Monitoring the QUADRANT POWER TILT RATIO, or
- c. Measurement of $F_{\Delta H}^{N}$, $F_{0}(Z)$ and F_{XY} .

ACTION:

With the Movable Incore Detection System inoperable, do not use the system for the above applicable monitoring or calibration functions. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.2 The Movable Incore Detection System shall be demonstrated OPERABLE at least once per 24 hours by normalizing each detector output when required for:

- a. Recalibration of the Excore Neutron Flux Detection system, or
- b. Monitoring the QUADRANT POWER TILT RATIO, or
- c. Measurement of $F_{\Delta H}^{N}$, $F_{0}(Z)$, and F_{xy} .

SEISMIC INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.3 The seismic monitoring instrumentation shown in Table 3.3-7 shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

a. With one or more of the above required seismic monitoring instruments inoperable for more than 30 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the instrument(s) to OPERABLE status.

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.3.1 Each of the above required seismic monitoring instruments shall be demonstrated OPERABLE by the performance of the CHANNEL CHECK, CHANNEL CALI-BRATION and ANALOG CHANNEL OPERATIONAL TEST operations at the frequencies shown in Table 4.3-4.

4.3.3.3.2 Each of the above required seismic monitoring instruments actuated during a seismic event greater than or equal to 0.01 g shall be restored to OPERABLE status within 24 hours and a CHANNEL CALIBRATION performed within 10 days following the seismic event. Data shall be retrieved from actuated instruments and analyzed to determine the magnitude of the vibratory ground motion. A Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 14 days describing the magnitude, frequency spectrum, and resultant effect upon facility features important to safety.

TABLE 3.3-7

SEISMIC MONITORING INSTRUMENTATION

MEASUREMENT RANGE	MINIMUM INSTRUMENTS OPERABLE
± lg	1
± lg	1
± lg	1
± 5g	1
± 5g	1
± 5g	1
.10	
± 0.12g Horizontal	1*
± 0.10g Vertical ./2	1*
	z 1
± 2g from 2 to 32 Hz	
± 1g from 1 to 1.6 H	z 1
± 2g from2 to 32 Hz	
	z 1
± 2g from 2 to 32 Hz	
	# ANGE ± 1g ± 1g ± 1g ± 5g ± 5g ± 5g ± 5g ± 5g ± 10 ± 11 ± 5g ± 5g ± 5g ± 10

*With reactor control room indication

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TABLE 4.3-4

SEISMIC MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

IN	STRUMENTS AND SENSOR LOCATIONS	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST
1.	Triaxial Time-History Accelerographs			
	a. Fuel Building, El. 814'-6"	M*	R	SA
	b. Containment, El. 1000'-6"	M*	R	SA
	c. Electrical Manhole, E1A2	M*	R	SA
2.	Triaxial Peak Accelerographs			
	a. Steam Generator Pressurizer Listing to	menton.A.	R	N.A.
	b. Reactor Piping No. 1 Steum Gene	N.A.	R	N.A.
	c. Component Cooling Water Heat Exchanger	N.A.	R	N.A.
3.	Triaxial Seismic Switches			
	a. Containment, El. 814'-6"** Fuel Building	м	R	SA
4.	Triaxial Response-Spectrum Recorders			
	a. Fuel Building, El. 814'-6"**	м	R	SA
	b. Reactor Bidg Internal Str., El. 861'-6"	N.A.	R	N.A.
	c. Safeguards Bldg, El. 773'-0"	N.A.	R	N.A.

*Except seismic trigger. **With reactor control room indications.

COMANCHE PEAK - UNIT 1 3/4 3-51

METEOROLOGICAL INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

5.3.3.4 The meteorological monitoring instrumentation channels shown in Table 3.3-8 shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

- a. With one or more required meteorological monitoring channels inoperable for more than 7 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the channel(s) to OPERABLE status.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.4 Each of the above meteorological monitoring instrumentation channels shall be demonstrated OPERABLE by the performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies shown in Table 4.3-5.

TABLE 3.3-8

METEOROLOGICAL MONITORING INSTRUMENTATION

INSTRUMENT		LOCATION	MINIMUM OPERABLE		
1.	WIND	SPEED			1053
	a.	*-ST-4118 ×-5Y-4117	Nominal Elev	. 200 ft	-1-
	ь. С	X-ST-4117A X-SY-4118 X=ST-41178*X-SY 4128*	Nominal Elev Nominal Elev		1 of 2-
2.	WIND	DIRECTION			10f 3
	a.	X-27-4116 X- 2Y-4115	Nominal Elev	200 ft	1-
	b. L.	X-27-4115A X-2 Y-4116 X-27-41158*X-2 Y-4126	Nominal Elev Nominal Elev		-1 of 2
3.	AIR	TEMPERATURE - AT			1 of 2
	a.	X-TT-4126-1 X-TY-4119	Nominal Elev Nominal Elev	200 ft and 30 ft	
	b.	X-TT-4126-2-X-TY-4120	Nominal Elev Nominal Elev	200 ft and 30 ft	

*Mounted on backup tower.

COMANCHE PEAK - UNIT 1 3/4 3-53

TABLE 4.3-5

METEOROLOGICAL MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUME	INT				CHANNEL	CHANNEL CALIBRATION
1.	WINE	SPEED					
	a.	Nominal	Elev.	200 ft		D	SA
	b	Nominal				D	SA
	с.	Nominal	Elev.	30 ft*		D	SA
2.	WIN	DIRECT	ION				
	a.	Nominal	Elev.	200 ft		D	SA
	b.	Nominal	Elev.	30 ft		D	SA
	ς,	Nominal	Elev.	30 ft*		D	SA
3.	AIR	TEMPERA	TURE -	ΔΤ	•		
	a.	Nominal	Elev.	200 ft		D	SA
		Nominal	Elev.	30 ft		D	SA
	b.	Nominal	Elev.	200 ft		D	SA
		Nominal	Elev.	30 ft		D	SA

*Mounted on backup tower.

COMANCHE PEAK - UNIT 1 3/4 3-54

REMOTE SHUTDOWN INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.5 The remote shutdown monitoring instrumentation channels shown in Table 3.3-9 shall be OPERABLE with readouts displayed external to the control room

Minimum CHANIELS OPERABLE APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- With the number/of OPERABLE remote shutdown monitoring channels less a. than required by Table 3.3-9, restore the inoperable channel(s) to OPERABLE status within 7 days, or be in HOT SHUTDOWN within the next 12 hours.
- b. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.5 Each remote shutdown monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies shown in Table 4.3-6.

TABLE 3.3-9

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REMOTE SHUTDOWN MONITORING INSTRUMENTATION

INS	TRUMENT	READOUT LOCATION	TOTAL NO. OF CHANNELS	MINIMUM CHANNELS OPERABLE
1.	Turbine-Driven AFW Pump- Speed Indication	HSP*	1	1
2.	Charging Pump to CVCS Charging and RCP Seals - Flow Indication	H\$P*	1	1
3.	Letdown - Flow Indication	HSP*	1	1
4.	Wide Range Reactor Coolant Temp. Hot Leg Loop	HSP*	1/ Loop	1/Loop -(2 Per-Rec.)
5.	AFW to Steam Generator-Flow Indication	H\$P*	2/SG	1/SG
6.	-Jurbine-Driven AFW Pump-Suction Pressure Indicator	HSP*		
7	- Jurbine-Driven AFW Pump-Discharge -Pressure Indicator	HSP*	-1	<u> </u>
8	Motor-Driven AFW Pump Suction Pressure Indicator	HSP*	1/pump	1/pump -
9.	Motor-Driven AFW Pump-Discharge Pressure Indicator	HSP*		1/pump
10.	SSW - Flow Indicator	HSP*	1/Train	1/Train
11.	6.9 kV Bus Voltage-Indicator	HSP*	2	1
		RSPX		

COMANCHE PEAK - UNIT 1

.

REMOTE SHUTDOWN MONITORING INSTRUMENTATION

INS	TRUMENT	READOUT LOCATION	TOTAL NO. OF CHANNELS	MINIMUM CHANNELS OPERABLE
12.	6.9 kV Bus Frequency Indicator	HSP*	2	1
13.	6.9 kV Bus Preferred Offsite Source-Amperes Indicator	HSP*	2	1
14.	6.9 kV Bus Onsite Source-Amperes Indicator	HSP*	2	1
15.	6.9 kV Bus Alternate Offsite Source-Amperes Indicator	HSP*	2	1
16.	Steam Generator - Level Indicator	нбр*	1/SG	1/SG
17.	Steam Generator - Pressure Indicator	HSP*	1/SG	1/SG
18.	Pressurizer-Pressure Indicator	HSP*	1	1
19.	Pressurizer-Level Indicator	HSP*	2	1
20.	Condensate Storage Tank-level	HSP*	2	1
21.	Wide Range RCS Temp - Tc	H\$P*	1/Loop	1/Loop
22.	Source Range-Neutron Flux	HSP*	2	1
		RSPX		

*Hot Shutdown Panel.

Remote

TABLE 4.3-6

.

REMOTE SHUTDOWN MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENT	CHANNEL CHECK	CHANNEL CALIBRATION
1.	Turbine-Driven AFW Pump-Speed Indication	м	R
2.	Charging Pump to CVCS Charging and RCP Seals - Flow Indication	м	R
3.	Letdown - Flow Indication	м	R
4.	Wide Range Reactor Coolant Temp. Hot Leg Loop	м	R
5.	AFW to Steam Generator-Flow Indication	м	R
-6	Turbine-Driven AFW Pump-Suction Pressure Indicator		R
1.	Turbine-Driven AFW Pump-Discharge Pressure Indicator	м	R
8-	Motor-Driven AFW Pump-Suction Pressure Indicator	Μ	
9.	Motor-Driven AFW Pump-Discharge Pressure Indicator	м	R
10.	SSW-Flow Indicator	м	R
11.	6.9 kV Bus Voltage Indicator	м	R
12.	6.9 kV Bus Frequency Indicator	м	R
13.	6.9 kV Bus Preferred Offsite Source Amperes Indicator	м	R

COMANCHE PEAK - UNIT 1

TABLE 4.3-6 (Continued)

.

REMOTE SHUTDOWN MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENT	CHANNEL CHECK	CHANNEL CALIBRATION
14.	6.9 kV Bus Onsite Source - Amperes Source-Amperes Indicator	м	R
15.	6.9 kV Bus Alternate Offsite Indicator	м	R
16.	Steam Generator - Level Indicator	м	R
17.	Steam Generator-Pressure Indicator	м	R
18.	Pressurizer-Pressure Indicator	м	R
19.	Pressurizer-Level Indicator	м	R
20.	Condensate Storage Tank-Level	м	R
21.	Wide Range RCS Temp. TC	м	R
22.	Source Range-Neutron Flux	м	R

ACCIDENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.6 The accident monitoring instrumentation channels shown in Table 3.3-10 shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

Required

- a. With the number of OPERABLE accident monitoring instrumentation channels less than the Total Number of Channels shown in Table 3.3-10, restore the inoperable channel(s) to OPERABLE status within 7 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With the number of OPERABLE accident monitoring instrumentation plant channels, except the containment radiation level monitor and the unit vent thigh range noble gas monitor, less than the Minimum Channels OPERABLE requirements of Table 3.3-10, restore the inoperable channel(s) to OPERABLE status within 48 hours; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- c. With the number of OPERABLE channels for the containment radiation level monitor or the unit vent <u>high range</u> noble gas monitor less than the Minimum Channels OPERABLE requirements of Table 3.3-10, initiate the proplanned alternate method of monitoring the appropriate parameter(s) within 72 hours and either restore the inoperable channel to OPERABLE status within 7 days, or prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 14 days that provides actions taken, cause of the inoperability and plans and schedule for restoring the channels to OPERABLE status.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.6 Each accident monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies shown in Table 4.3-7.

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ACCIDENT MONITORING INSTRUMENTATION

INST	TRUMENT	NO. OF	MINIMUM CHANNELS OPERABLE
1.	Containment Pressure (Wide Range)	2	1
2.	Containment Pressure (Narrow Range)	2	1
3.	Reactor Coolant Outlet Temperature - THOT (Wide Range)	2	1
4.	Reactor Coolant Inlet Temperature - T _{COLD} (Wide Range)	2	1
5.	Reactor Coolant Pressure - Wide Range	2	1
6.	Pressurizer Water Level	2	1
7.	Steam Line Pressure	2/steam generator	1/steam generator
8.	Steam Generator Water Level - Narrow Range	1/steam generator	1/steam generator
9.	Steam Generator Water Level - Wide Range	1/steam generator	1/steam generator
10.	Refueling Water Storage Tank Water Level	2	1
11.	Condensate Storage Tank Level	2	1
12.	Auxiliary Feedwater Flow Rate	2/steam generator	1/steam generator
13.	Reactor Coolant System Subcooling Margin Monitor or	2	1
14.	Containment Radiation Level - High Range (1RE-6290 A&B)	XNA.	1
15.	Neutron Flux (Source Range)	2	1
16.	Neutron Flux (Intermediate Range)	2	1
17.	Containment Hydrogen Concentration	2 (2 sensors per channel)	1 (1 sensor per channel)
18.	Containment Water Level (Wide Range)	2	1

	ACCIDENT MONI	ITORING INSTRUEMNTAT	ION
INSTRU	MENT	Required TOTAL NO. OF CHANNELS	MINIMUM CHANNELS OPERABLE
19. C	ore Exit Temperature (Thermocouples)	4/core quadrant	2/core quadrant
20. P	lant Vent Stack - Noble Gas Monitors		
a	Intermediate Range (XRE-5570A/PVG-484 apd 5844 XRE-5570B/PVG-485)	* NA	1
b	A 584 OF High Range (XRE-55708/PVG-485 and E85) XRE-55708/PVG-585	X NA	1
Contraction of the second second	team Relief Vent - Noble Gas Monitors 1RE-2325, 2326, 2327, and 2328)	* NA	4
22. R	leactor Vessel Water Level	2	1 first refueling outage

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T	0.1	100		100	-
TA	ю	Sec	а.	4	1
	22	Sec. 1			

ACCIDENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	RUMENT	CHANNEL CHECK	CHANNEL CALIBRATION
1.	Containment Pressure (Wide Range)	м	R
2.	Containment Pressure (Narrow Range)	м	R
3.	Reactor Coolant Outlet Temperature - THOT (Wide Range)	м	R
4.	Reactor Coolant Inlet Temperature - T _{COLD} (Wide Range)	м	R
5.	Reactor Coolant Pressure - Wide Range	м	R
6.	Pressurizer Water Level	м	R
7.	Steam Line Pressure	м	R
8.	Steam Generator Water Level - Narrow Range	м	R
9.	Steam Generator Water Level - Wide Range	м	R
10.	Refueling Water Storage Tank Water Level	м	R
11.	Condensate Storage Tank Level	м	R
12.	Auxiliary Feedwater Flow Rate	м	R
13.	Reactor Coolant System Subcooling Margin Monitor	м	R
14.	Containment Radiation-High Range (1RE-6290 A & B)	м	R 🗡
15.	Neutron Flux (Source Range)	м	R
16.	Neutron Flux (Intermediate Range)	м	R
17.	Containment Hydrogen Concentration	м	R
18.	Containment Water Level (Wide Range)	м	R

1)

TABLE 4.3-7 (Continued)

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ACCIDENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INST	TRUMENT	CHANNEL CHECK	CHANNEL CALIBRATIO	N
19.	Core Exit Temperature (Thermocouples)	м	R	
20.	Plant Vent Stack - Noble Gas Monitors	E- 55708 HOVG - 485)		
	a. Intermediate Range (XRE-5570A/PVG-484 and 56 A 584 XRE-5570B/ b. High Range (XRE-5570B/PVG-485 and 585)	H7 IPUG - 585) M	R R	
21.	Steam Relief Vent-Noble Gas Monitors (1RE-2325, 2326, 2327, and 2328)	м	R	see P314 3-62
22.	Reactor Vessel Water Level	м	R	
23.	Radiation Level in Reactor Coolant	м	R	

*CHANNEL CALIBRATION may consist of an electronic calibration of the channel, not including the detector, for range decades above 10R/h and a one point calibration check of the detector below 10R/h with an installed or portable gamma source.

CHLORINE DETECTION SYSTEMS

LIMITING CONDITION FOR OPERATION

for each fresh air intake

5.3.3.7 Two independent Chlorine Detection Systems, with their Alarm/Trip Setpoints adjusted to actuate at a chlorine concentration of less than or equal to 5 ppm shall be OPEDABLE

APPLICABILITY: All MODES

ACTION:

on the open freshair intake

- a. With one Chlorine Detection system inoperable, restore the inoperable system to OPERABLE status within 7 days or within the next 6 hours
 () initiate and maintain operation of the Control Room Emergency Air
 Cleanup System in the emergency recirculation mode of operation, Ore
- b. With both Chlorine Detection Systems inoperable, within 1 hour initiate and maintain operation of the Control Room Emergency Air Cleanup System in the emergency recirculation mode of operation.
- c. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.7 Each Chlorine Detection System shall be demonstrated OPERABLE by performance of a CHANNEL CHECK at least once per 12 hours, an ANALOG CHANNEL OPERATIONAL TEST at least once per 31 days and a CHANNEL CALIBRATION at least once per 18 months.

2) initiate and maintain operation of the Control Room Emergency Air Cleanup System Via the opposite fresh air intake

FIRE DETECTION INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.8 As a minimum, the fire detection instrumentation for each fire detection zone shown in Table 3.3-11 shall be OPERABLE.

APPLICABILITY: Whenever equipment protected by the fire detection instrument is required to be OPERABLE.

ACTION:

- a. With any, but not more than one-half the total in any fire zone, Function A fire detection instruments shown in Table 3.3-11 inoperable, restore the inoperable instrument(s) to OPERABLE status within 14 days or within the next 1 hour establish a fire watch patrol to inspect the zone(s) with the inoperable instrument(s) at least once per hour, unless the instrument(s) is located inside the containment, then inspect that containment zone at least once per 8 hours or monitor the containment air temperature at least once per hour at the locations listed in Specification 4.6.1.6,
- b. With more than one-half of the Function A fire detection instruments in any fire zone shown in Table 3.3-11 inoperable, or with any Function B fire detection instruments shown in Table 3.3-11 inoperable, or with any two or more adjacent fire detection instruments shown in Table 3.3-11 inoperable, within 1 hour establish a fire watch patrol to inspect the zone(s) with the inoperable instrument(s) at least once per hour, unless the instrument(s) is located inside the containment or inside supply or return HVAC ductwork, then inspect that containment zone at least once per 8 hours or monitor the containment air temperature at least once per hour at the locations listed in Specification 4.6.1.g or realign the HVAC System(s) to the alternate train within 1 hour, as applicable.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.8.1 Each of the above required fire detection instruments which are accessible during plant operation shall be demonstrated OPERABLE at least once per 6 months by performance of a TRIP ACTUATING DEVICE OPERATIONAL TEST. Fire detectors which are not accessible during plant operation shall be demonstrated OPERABLE by the performance of a TRIP ACTUATING DEVICE OPERATIONAL TEST during each COLD SHUTDOWN exceeding 24 hours unless performed in the previous 6 months.

4.3.3.8.2 The NFPA Standard 72D supervised circuits supervision associated with the detector alarms of each of the above required fire detection instruments shall be demonstrated OPERABLE at least once per 6 months.

4.3.3.8.3 The nonsupervised circuits, associated with detector alarms, between the instrument and the control room shall be demonstrated OPERABLE at least. once per 31 days. J Have NONE }

COMANCHE PEAK - UNIT 1

DNSERT FOR SR 4,3.3.8,1

For inaccessible detectors required tobe tested during cold shutdown, Trip Actuating Device Operational - Testing will commince only if the shutdown period is concluded to exceed 72 nours, and the detectors have not been tested in the previous six months. The actual testing will begin within 48 hours after reaching the cold shutdown Condition. Completion of scheduled testing shall not delay a return to power operation. Detectors not tested during a cold shutdown will be the first detectors tested at the next cold shutdown.

TABLE 3.3-11

FIRE DETECTION INSTRUMENTATION

		ZONE	ZONE			TOTAL NUMBER OF INSTRUMENTS*			
INS	TRUMENT LOCATION	FIRE AREA	ROOM	ELEV.	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	SMOKE (x/y)		
1.	Safeguards Building				(~,))	(~/) /	(~) 3)		
		la	60 56a 51 52	773' 0" 773' 0" 773' 0" 773' 0"			1/0 2/0 1/0 1/0		
		2a	62 56B 54 53	773' 0" 773' 0" 773' 0" 773' 0"			1/0 2/0 1/0 1/0		
		lc	63 66 68	790' 6" 790' 6" 790' 6"			2/0 2/0 1/0		
		2c	69 67 65	790' 6" 790' 6" 790' 6"			1/0 2/0 2/0		
		4	70 71 64 Vent Chase	790' 6" 790' 6" 790' 6" 831' 6"			12/0 6/0 2/0 1/0		
		5	72	790' 6"			3/0		
		6	73	790' 6"			3/0		
		7	74	790' 6"			4 8/0		
		8	78 82	810' 6" 810' 6"			1 1/0 16/0		
	(Rad. Pen. Area)	142	77	810' 6"		-	5 6/0		
	(Rad. Pen. Area)	143	77A	810' 6"			5/0		
		2d (143)	76	800' 6"			1/0		
		ld (142)	75	800' 6"			1/0		
		2e	80	810' 6"			1/0		
		104 a	84	810' 6"	12/0				
		10b	99B	844' 0"			5/0		
		11	99D	844' 0"	0/2				
		12a	85	810' 6"	12/0				

COMANCHE PEAK - UNIT 1 3/4 3-67

FIRE DETECTION INSTRUMENTATION

			TOTAL NUMBER OF INSTRUMENTS*			
INSTRUMENT LOCATION	ZONE FIRE AREA	ROOM	ELEV.	HEAT	$\frac{FLAME}{(x/y)}$	SMOKE
1. Safeguards Building	(Continued)			(x/y)	(x/y)	(x/y)
	12b 13	99A 99C	844' 0" 844' 0"	0/2		5/0
	9	83	844' 0"			24(1)(6)/0
	15	94 95	831' 6" 831' 6"			20 ⁽¹⁾ /0 5/0
(Vol. Con. Tank Rm.)	14	89				1/0
	16	96	831' 6"			22 ⁽¹⁾⁽⁶⁾ /0
	144	88	831' 6"			5/0
	2g	92	831' 6"			1/0
	17a	100A 100	859' 6" 852' 6"			7/0 2/0
	18	103 104	852' 6" 852' 6"			23 ⁽¹⁾⁽⁶⁾ /0 6/0
	17c	110	880' 6"			7/0
	19	107	873' 6"			3/0
(Emer. Air Lock Access)	20	111				1/0
	142 Pipe	106 chase 163	790' 6"	- 1/0-		1/0
2. Auxiliary Building	143 0.	e chase				1/0
	21a	179 175 162 166 176 180 167 165 174 177 178 184 185	790' 6" 790' 6"			6/0 10/0 1/0 1/0 1/0 16/0 1/0 2/0 11/0 1/0 1/0 1/0 1/0

FIRE DETECTION INSTRUMENTATION

	ZONE			TOTAL NUMBER OF INSTRUMENTS*			
INSTRUMENT LOCATION	FIRE AREA	ROOM	ELEV.	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	SMOKE (x/y)	
2. Auxiliary Building	(Continued)			(x/y)	(~/ y)	(~/y)	
	21b	207 207A 202 203 188 189 190 193	810' 6" 810' 6" 810' 6" 810' 6" 810' 6" 810' 6" 810' 6" 810' 6"		3	5 34 /0 2/0 1/0 1/0 1/0 1/0 1/0 1/0	
-(DET. Z-218)-	21c	208 209	822' 0" 822' 0"			1/0 1/0	
(Stair No. A-12a) (Stair No. A-12a) (Stair No. A-13a) (Stair No. A-11) (Stair No. A-10)		226 219 223 214 212 210 213 218 216	831' 6" 831' 6" 831' 6" 831' 6" 831' 6" 831' 6" 831' 6" 831' 6"		D	19/0 2 P0/0 2/0 2/0 2/0 2/0 11/0 1/0 1/0	
(Stair No. A-12) (Stair No. A-13)	21e	230 232 233	842' 0" 842' 0" 842' 0"			8/0 2/0 2/0	
Run snoke 224 910	21f	235	852' 6"		2	2,58/0	
234 970 241 28/0	21g	243	852' 6"			3/0	
141 140	23	194	810' 6"			1/0	
	24	195	810' 6"			1/0	
	25	196	810' 6"			1/0	
	26	197	810' 6"			1/0	
	27	198	810' 6"			1/0	
	28	199	810' 6"			1/0	
	29	200	810' 6"			1/0	
	30	201	810' 6"			1/0	
	315	225	831' 6"			5 #10	
	32	204	810' 6"			1/0	

COMANCHE PEAK - UNIT 1

FIRE DETECTION INSTRUMENTATION

	ZONE				TOTAL NUMBER OF INSTRUMENTS*			
INSTRUMENT LOCATION	FIRE AREA	ROOM	ELEV	÷	HEAT	FLAME	SMOKE	
2. Auxiliary Building	(Continued)				(x/y)	(x/y)	(x/y)	
	33	205	810'	6"			1/0	
	38	245	873'	6"			34/0	
	39	244 244	973' 873'	6" 6"	0/8		22/0	
	40	239 246 246	886' 886'		0/8		3/0 14/0	
3. Electrical & Contr	rol Building							
	43	113	778'	0"			31(1)/0	
	44	114	778'	0"			4/0	
	47	115	778'	0"			3/0	
	49	117	792'	0"			2/0	
	51	119	792'	0"			2/0	
	153	115A	792'	0"			5/0	
	154	115B	778'	0"			5/0	
	149	1150	778'	0"			2/0	
	150	115C	778'	0"			2/0	
	48	116	792'	0"			2/0	
	50	118	792'	0"			2/0	
	52	120	792'	0"			2/0	
	53	121	792'	0"			2/0	
	54	122	792'	0"			3/0	
	55	123	792'	0"			2/0	
	56	124	792'	0"			2/0	
	57	125	792'	0"			3/0	
	58	126	792'	0"			-1/0-2/0	
	59	128	792'	0"			2/0	
	60	127	792'	0"			2/0	
	61	129	792'	0"			2/0	

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FIRE DETECTION INSTRUMENTATION

		200	IE			OTAL NUMB	
INST	RUMENT LOCATION	FIRE -AREA	ROOM	ELEV.	HEAT	FLAME	SMOKE
3.	Electrical & Contro	1 Building	(Continu	ed)	(x/y)	(x/y)	(x/y)
		63	134	807' 0"			0/27(1)(6)
		64	133	807' 0"			0/27(1)(6)
	(Unit 1 Con. Cons.)	65	135	830' 0"	19 S. S.		11/0
	(Unit 2 - Cons.)		135	830' 0"			11/0
	(Unit 1 Relay Rack)		135	830' 0"			26/0
	(Unit 2 Relay Rack)		135	830' 0"	i		26/0
	(Oper. Area)		135	830' 0"	•		8/0
	(Above False Ceilin	g)	135	830' 0"			27 ⁽¹⁾ /0
		65	135,	8301 01 840 6			1/0
	(Mech. Equip. Room)	74	150A	840' 6' 854' 4"			1 ⁽²⁾ /0
			(Control	Room Air	Supply I	Duct Deter	ctors)
		74	150A	854' 4"			1 ⁽³⁾ /0
			150A	854' 4"			1 ⁽⁵⁾ /0
			150A	854' 4"	•		1 ⁽⁵⁾ /0
			150A	854' 4"	•		1 ⁽³⁾ /0
		73	150	854' 4"	•		1 ⁽²⁾ /0
			150	854' 4"			1 ⁽⁴⁾ /0
			150	854' 4"	•		1 ⁽⁵⁾ /0
			150	854' 4"	1		1 ⁽⁴⁾ /0
		66	136 136	830' 0" Above F Ceiling	alse		0/3 1/0
		67	137	830' 0'			1/0
		68	148	830' 0'	1		1/0
		69	147 147	830' 0' 830' 0'			0/3 1/0
		70	149 149A	840' 6' 840' 6'			- 2/0 2/0

FIRE DETECTION INSTRUMENTATION

		2014	-			TOTAL NUMBER OF INSTRUMENTS*			
INS	TRUMENT LOCATION	FIRE AREA	ROOM	ELEV.	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	SMOKE (x/y)		
3.	Electrical & Cont	rol Building (Continu	ed)	(~/ y)	(~/ y)	(~/y)		
		71	148A	840' 6"			5/0		
		72	148B	840' 6"			4/0		
		73	150 150	854' 4" 854' 4"	0/2		11/0		
		74	150A 150A	854' 4" 854' 4"	0/2		11/0		
		75	151 151A	854' 4" 854' 4"			9/0 2/0		
		161	151B	854' 4"			2/0		
		140	1480	840' 6"			4/0		
		162	144	830' 0"	1/0				
		163	142	830' 0"	1/0				
	(Prod. Supv. Office)	65	139		1/0				
	(Process Mon. Racks)	141	148D				4 \$10		
4.	Fuel Building					FLAME			
		96	249	810' 6"		N	2/0		
			248	810' 6"		510	-5/0		
		97	249A	810' 6"		510	2/0		
		99a	255 256 247A 250A - 257A	810' 6" 810' 6" 808' 6" 810' 6" 810' 6"			5/0 1/0 1/0 2/0 3/0		
		99b	247	800' 2"			2/0		
		99c	253 251 252 262	810' 6" 810' 6" 810' 6" 82%' 6"			1/0 1/0 2/0 1/0		
			261	822'6			110		

FIRE DETECTION INSTRUMENTATION

	ZON	E			TAL NUMBI	
INSTRUMENT LOCATION	FIRE AREA	ROOM	ELEV.	HEAT	FLAME	SMOKE
4. Fuel Building (Co	ntinued)			(x/y)	(x/y)	(x/y)
	99d	270 264 265 268	841' 0" 831' 9" 838' 4" 841' 0"		4/0 3/0 2/0	2/0 1/0
	99e	263	844' 6"			1/0
		Spent	Fuel Pool	Area		
	99e	272A	860' 0" 860' 0"		12/0 2/0	
		Powde	red Hot Ph	ase Separ	rator Ar	ea
			860' 0"			1/0
	99a	261 262	822' 6" 822' 6"		1/0-1/0	
•	99b	257 257A	810 6"			1/0 3 ×1/0
5. Service Water Int	ake Structure					
	103	276	796' 0"	4/0		
	104b	275	796' 0"	4/0		8/0
6. Containment Are	a					
Charcoal Filter Beds	101d		831'-6"	0/2		
Steam Generator Compartments (reactant coolant pump)	101d 101f 101h		832'-6" 860' 905'	3/0		
Rod Position Indicator Room	101f		860'	1/0		
General Area Protection	101b 101d 101f	10.63	810' 832' 860'	3/6		
Reactor Area	101f		860'	1/0		

COMANCHE PEAK - UNIT 1

TABLE NOTATIONS

- *(x/y): x is number of Function A (early warning fire detection and notification only) instruments.
 - y is number of Function B (actuation of Fire Suppression Systems and early warning and notification).
- Two or more adjacent inoperable detectors are not permitted unless all points within the affected area are within 21 feet (horizontal distance) of an OPERABLE detector.
- (2) The detection instrument is located in the return air ductwork for the Control Room HVAC System.
- (3) These detection instruments are located in HVAC ductwork and detect smoke entering the fresh air supply to the Control Room (Fire Area 65) from the south side of the Electrical and Control Building. ZoNE
- (4) These detection instruments are located in HVAC ductwork and detect smoke entering the fresh air supply to the Control Room (Fire Area 65) from the north side of the Electrical and Control Building.
- (5) These detection instruments are located in HVAC ductwork and detect smoke entering the air supply to the Control Room (Fire Area 65) from the HVAC units serving that system.
- (6) Detectors initiate an alarm in the Control Room for manual actuation of the pre-action system in this area.

LOOSE-PART DETECTION INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.9 The Loose-Part Detection System shall be OPERABLE.

"APPLICABILITY: MODES 1 and 2

ACTION:

- With one or more Loose-Part Detection System channels inoperable for more than 30 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the channel(s) to OPERABLE status.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.9 Each channel of the Loose-Part Detection Systems shall be demonstrated OPERABLE by performance of:

- a. A CHANNEL CHECK at least once per 24 hours.
- b. An ANALOG CHANNEL OPERATIONAL TEST at least once per 31 days, and
- c. A CHANNEL CALIBRATION at least once per 18 months.

RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.10 The radioactive liquid effluent monitoring instrumentation channels shown in Table 3.3-12 shall be OPERABLE with their Alarm/Trip Setpoints set to ensure that the limits of Specification 3.11.1.1 are not exceeded. The Alarm/ Trip Setpoints of these channels shall be determined and adjusted in accordance with the methodology and parameters in the OFFSITE DOSE CALCULATION MANUAL (ODCM).

APPLICABILITY: At all times.

ACTION:

- a. With a radioactive liquid effluent monitoring instrumentation channel Alarm/Trip Setpoint less conservative than required by the above specification, immediately suspend the release of radioactive liquid effluents monitored by the affected channel, or declare the channel inoperable.
- b. With less than the minimum number of radioactive liquid effluent monitoring instrumentation channels OPERABLE, take the ACTION shown in Table 3.3-12. Restore the inoperable instrumentation to OPERABLE status within the time specified in the ACTION, or explain in the next Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7 why this inoperability was not corrected within the the time specified.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.10 Each radioactive liquid effluent monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK, SOURCE CHECK, CHANNEL CALIBRATION, and ANALOG CHANNEL OPERATIONAL TEST operations at the frequencies shown in Table 4.3-8.

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RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION

	INSTRUMENT	MINIMUM CHANNELS OPERABLE	ACTION
1.	Radioactivity Monitors Providing Alarm and Automatic Termination of Release		
	★ Liquid Radwaste Effluent Line (XRE-5253)	1	35
1	b. Turbine Building (Floor Drains) Sumps Effluent Line (¥RE-5100)	1	36-37
2.	Radioactivity Monitors Providing Alarm But Not Providing Automatic Termination of Release		
/	<pre></pre>	1	36.27
3-	Continuous Composite Samplers and Sampler Flow Monitor		
	Condensate Demineralizer Backwash and Decant Effluent	-1	
3*	Flow Rate Measurement Devices		
	a. Liquid Radwaste Effluent Line (XFE -5288)	1	37 -38
	b. Circulating Water Discharge Canal (2 pump interlock minimum flow limit)	1	38 39

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ACTION STATEMENTS

ACTION 35 -

b.

With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 14 days provided that prior to initiating a release:

a. At least two independent samples are analyzed in accordance with Specification (4.11.1.1.3), and 4.11.1.1.1 members

At least two technically qualified (facility staff/

contractor) independently verify the release rate calculations and discharge line valving.

Otherwise, suspend release of radioactive effluents via this pathway.

- ACTION 36 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided grab samples are analyzed for radioactivity at a lower limit of detection of no more than 10⁻⁷ microCurie/ml:-
 - -a. At least once per 12 hours when the specific activity of the secondary coolant is greater than 0.01 microCurie/gram DOSE EQUIVALENT I-131, or
 - b. At least once per 24 hours when the specific activity of the secondary coolant is less than or equal to 0.01 microCurie/gram DOSE EQUIVALENT I-131.
- ACTION 37 -36 With the number of channels OPERABLE less than required by the 36 Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided that, at least once per 12 hours, grab samples are collected and analyzed for radioactivity at a lower limit of detection of no more than 10-⁷microCurie/ml.
- ACTION 38 -37 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided the flow rate is estimated at least once per 4 hours during actual releases. Pump performance curves generated in place may be used to estimate flow.

ACTION 39 -38 With the number of channel OPERABLE less than required by the Minimum Channels OPERABLE requirement, ensure that Valve XWP-D120 is closed and that liquid radwaste effluent releases requiring dilution are terminated.

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COMANCHE PEAK - UNIT 1

TABLE 4.3-8

RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

HE DEAK	NSTRUMENT	CHANNEL CHECK	SOURCE	CHANNEL CALIBRATION	ANALOG CHANNEL FUNCTIONALOPERATIONAL TEST
	. Radioactivity Monitors Providing Alarm and Automatic Termination of Release				
	a. Liquid Radwaste Effluent Line (XRE-5253)	D	Р	R(3)	Q(1)
1	b. Turbine Building (Floor Drains) Sumps Effluent Line (1RE-5100)	D	м	R(3)	2 Q(4)
2	. Radioactivity Monitors Providing Alarm But Not Providing Automatic Termination of Release				2
, /	Q. Service Water Effluent Line (1RE-4269/4270)	D	м	R(3)	g(2)
-	Continuous Composite Samplers and Sampler	-will a	of have		
	-Condensate Demineralizer Backwash and Decant Effluent Line -	- D	N.A.	R	
3 A.	Flow Rate Measurement Devices				
	a. Liquid Radwaste Effluent Line(XFF-5288)	D(A)	N.A.	R	Q
	 b. Circulating Water Discharge Canal 	-0(#)	N. A.	R	Q

COMANCHE PEAK - UNIT 1

TABLE 4.3-8 (Continued)

TABLE NOTATIONS

- (1) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that automatic isolation of this pathway and control room alarm annunication occur if any of the following conditions exists:
 - a. Instrument indicates measured levels above the ALARM/Trip Setpoint, or
 - b. Circuit failure, or
 - c. Instrument indicates a downscale failure, or
 - d. Instrument controls not set in operate mode.
- (X) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that control room alarm annunication occurs if any of the following conditions exists:
 - a. Instrument indicates measured levels above the Alarm Setpoint, or
 - b. Circuit failure, or
 - c. Instrument indicates a downscale failure, or
 - d. Instrument controls not set in operate mode.
- The initial CHANNEL CALIBRATION shall be performed using one or more of the reference standards certified by the National Bureau of Standards (NBS) or using standards that have been obtained from suppliers that participate in measurement assurance activities with NBS. These standards shall permit calibrating the system over its intended range of energy and measurement range. For subsequent CHANNEL CALIBRATION, sources that have been related to the initial calibration shall be used.
- (*) CHANNEL CHECK shall consist of verifying indication of flow during periods of release. CHANNEL CHECK shall be made at least once per 24 hours on days on which continuous, periodic, or batch releases are made.
- (2) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that automatic flow diversion of this pathway (from the row Volume Waste Treatmant system to the G-Current Waste Treatment System) and Control Room alarm annunciation Occurs if any of the following conditions exhist: a. b. Same as in attend. in (1) above

COMANCHE PEAK - UNIT 1

INSTRUMENTATION

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

And 3.11.2.5

3.3.3.11 The radioactive gaseous effluent monitoring instrumentation channels shown in Table 3.3-13 shall be OPERABLE with their Alarm/Trip Setpoints set to ensure that the limits of Specification 3.11.2.1 are not exceeded. The Alarm/Trip Setpoints of these channels shall be determined and adjusted in accordance with the methodology and parameters in the ODCM. meeting 3.11,2,1

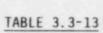
APPLICABILITY: As shown in Table 3.3-13

ACTION:

- With a radioactive gaseous effluent monitoring instrumentation channel a. Alarm/Trip Setpoint less conservative than required by the above specification, immediately suspend the release of radioactive gaseous effluents monitored by the affected channel, or declare the channel inoperable.
- b. With less than the minimum number of radioactive gaseous effluent monitoring instrumentation channels OPERABLE, take the ACTION shown in Table 3.3-13. Restore the inoperable instrumentation to OPERABLE status within the time specified in the ACTION, or explain in the next Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7 why this inoperability was not corrected within the time specified.
- The provisions of Specifications 3.0.3 and 3.0.4 are not applicable. C.

SURVEILLANCE REQUIREMENTS

4.3.3.11 Each radioactive gaseous effluent monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK, SOURCE CHECK, CHANNEL CALIBRATION, and ANALOG CHANNEL OPERATIONAL TEST operations at the frequencies shown in Table 4.3-9.



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RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

	INSTRUMENT	MINIMUM CHANNELS OPERABLE	APPLICABILITY	ACTION
1.	Plant Vent Stack			
	a. Noble Gas Activity Monitor			
	 Providing Alarm and Automati Termination of WASTE GAS HOLDUP SYSTEM Tank Releases (XRE-5570A/PVG-084 or XRE-55 PVG-085) 	70B/	*	46
		167A/ PVG-384 78/PV6-385)1	*	42
	b. Iodine Sampler & add	ent 1	*	45
	c. Particulate Sampler numbe		*	45
	d. Flow Rate Monitor	1	*	41
	e. Sampler Flow Rate Monitor	1	*	41
2.	WASTE GAS HOLDUP SYSTEM Explosive Gas Monitoring System			
	a. Hydrogen Monitors	2	**	44, 43
	b. Oxygen Monitors	2	**	44
3	WASTE GAS HOLDUP SYSTEM			
	Noble Gas Activity Monitor- Providing Alarm and Automatic Termination of Release (XRE-5701)	1	**	40

TABLE 3.3-13 (Continued)

TABLE NOTATIONS

* At all times.

** During WASTE GAS HOLDUP SYSTEM operation.

ACTION 40 - With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, the contents of the lank(s) may be released to the environment for up to 14 days provided that prior to initiating the release:

See words in green version Proof and Review)

 At least two independent samples of the tank's contents are analyzed, and

b. At least two technically qualified individuals (facility staff/contractors) independently verify the release rate calculations and discharge valve lineup.

Otherwise, suspend release of radioactive effluents via this pathway.

- ACTION 41 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided the flow rate is estimated at least once per 4 hours.
- ACTION 42 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue provided a plant vent monitor (XRE-5570A/PVG-084 or XRE-5570B/PVG-085) is OPERABLE and its effluent system flow rate measuring device is OPERABLE.
- ACTION 43 With the number of channels OPERABLE one less than required by the Minimum Channels OPERABLE requirement, suspend oxygen supply to the recombiner.
- ACTION 44 With the number of channels OPERABLE one less than required by the Minimum Channels OPERABLE requirement, operation of this system may continue provided grab samples are taken and analyzed at least, every 24 hours. With both channels inoperable, operation may continue provided grab samples are taken and analyzed at least, every 4 hours during degassing operations and at least once every 24 hours during other operations.
- ACTION 45 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via the affected pathway may continue for up to 30 days provided samples are continuously collected with auxiliary sampling equipment as required in Table 4.11-2.

TABLE 3.3-13 (Continued)

TABLE NOTATIONS

ACTION 46 -	With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 14 days provided:
	a. A plant vent stack gas monitor (XRE-5567A or B) and the plant vent flow measuring device are OPERADLE, and
	 Releases from the WASTE GAS HOLDUP SYSTEM Tanks are terminated.

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COMANCHE PEAK - UNIT 1

INS	TRUMENT	CHANNEL	SOURCE CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	MODES FOR WHICH SURVEILLANCE IS RÉQUIRED
1.	Plant Vent Stack					
	a. Noble Gas Activity Monitor					
	 Providing Alarm and Automatic Termination of WASTE GAS HOLDUP SYSTEM Tank Releases (XRE-5570A/ PVG-084 or XRE-5570B/ PVG-085) 	D	M#	R(3)	Q(1)	*
					4(1)	
	2) Providing Alarm Only (XRE-5567A/ or B) PVG-384 Or XRE-5567B/PVG-385)	D	м	R(3)	Q(2)	*
	b. Iodine Sampler	W	N.A.	N.A.	N. A.	*
	c. Particulate Sampler add	where	N.A.	N.A.	N.A	*
	d. Flow Rate Monitor a Number	5 D	N. A.	R	Q	*
	e. Sampler Flow Rate Monitor	D	N.A.	R	Q	*
2.	WASTE GAS HOLDUP SYSTEM Explosive Gas Monitoring System					
	a. Hydrogen Monitor	D	N. A.	Q(4)	м	**
	b. Hydrogen Monitor (alternate)	D	N.A.	Q(4)	м	**
	c. Oxygen Monitor	D	N.A.	Q(5)	м	**
	d. Oxygen Monitor (alternate	D	N.A.	Q(5)	м	**

TABLE 4.3-9

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

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TABLE 4.3-9 (Continued)

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RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENT	CHANNEL CHECK	SOURCE CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
3.	WASTE GAS HOLDUP SYSTEM					
	Noble Gas Activity Monitor (XRE-5701)	D	м	R(3)	Q(1)	*

TABLE 4.3-9 (Continued)

TABLE NOTATIONS

- * At all times.
- ** During WASTE GAS HOLDUP SYSTEM operation.
- # Also prior to any release from the WASTE GAS HOLDUP SYSTEM or containment PURGING or VENTING.
- The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that automatic isolation of this pathway and control room alarm annunciation occurs if any of the following conditions exists:
 - Instrument indicates measured levels above the Alarm/Trip Setpoint, cr
 - b. Circuit failure, or
 - c. Instrument indicates a downscale failure, or
 - d. Instrument controls not set in operate mode.
- (2) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that control room alarm annunication occurs if any of the following conditions exists:
 - a. Instrument indicates measured levels above the Alarm Setpoint, or
 - b. Circuit failure, or
 - c. Instrument indicates a downscale failure, or
 - d. Instrument controls not set in operate mode.
- (3) The initial CHANNEL CALIBRATION shall be performed using one or more of the reference standards certified by the National bureau of Standards (NBS) or using standards that have been obtained from suppliers that participate in measurement assurance activities with NBS. These standards shall permit calibrating the system over its intended range of energy and measurement range. For subsequent CHANNEL CALIBRATION, sources that have been related to the initial calibration shall be used.
- (4) The CHANNEL CALIBRATION shall include the use of standard gas samples containing a nominal:
 - 1500 ppm
 - a. One volume percent hydrogen, balance nitrogen, and
 - b. Four volume percent hydrogen, balance nitrogen.
 - Eight
- (5) The CHANNEL CALIBRATION shall include the use of standard gas samples containing a nominal:
 - 75ppm
 - a. One volume percent oxygen, balance nitrogen, and
 - b. Four volume percent oxygen, balance nitrogen.

INSTRUMENTATION

3/4.3.4 TURBINE OVERSPEED PROTECTION

LIMITING CONDITION FOR OPERATION

3.3.4 At least one Turbine Overspeed Protection System shall be OPERABLE.

APPICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With one stop valve or one control valve per high pressure turbine steam line inoperable and/or with one reheat stop valve or one control valve per low pressure turbine steam line inoperable, restore the inoperable valve(s) to OPERABLE status within 72 hours, or isolate the turbine from the steam supply within the next 6 hours.
- b. With the above required Turbine Overspeed Protection System otherwise inoperable, within 6 hours isolate the turbine from the steam supply.

SURVEILLANCE REQUIREMENTS

4.3.4.1 The provisions of Specification 4.0.4 are not applicable.

4.3.4.2 The above required Turbine Overspeed Protection System shall be demonstrated OPERABLE:

- a. At least once per X days by cycling each of the following valves through at least one complete cycle from the running position using the manual test or Automatic Turbine Tester (ATT):
 - 1) Four high pressure turbine stop valves,
 - 2) Four high pressure turbine control valves,
 - 3) Four low pressure turbine stop valves, and
 - Four low pressure turbine control valves.
- At least once per 31 days by direct observation of the movement of each of the above valves through one complete cycle from the running position,

c. At least once per 18 months by performance of a CHANNEL CALIBRATION on the Turbine Overspeed Protection Systems, and

d. At least once per 40 months by disassembling at least one of each of the above valves and performing a visual and surface inspection of valve seats, disks and stems and verifying no unacceptable flaws or corrosion.

_ at least once per 14 days by testing the two mechinical overspeed devices using the Att or manual test, and

COMANCHE PEAK - UNIT 1

3/4.4 REACTOR COOLANT SYSTEM

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

STARTUP AND POWER OPERATION

LIMITING CONDITION FOR OPERATION

3.4.1.1 All reactor coolant loops shall be in operation.

APPLICABILITY: MODES 1 and 2.*

ACTION:

-

With less than the above required reactor coolant loops in operation, be in at least HOT STANDBY within X hour.

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SURVEILLANCE REQUIREMENTS

4.4.1.1 The above required reactor coclant loops shall be verified in operation and circulating reactor coolant at least once per 12 hours.

*See Special Test Exception 3.10.4.



HOT STANDBY

LIMITING CONDITION FOR OPERATION

3.4.1.2 At least three of the reactor coolant loops listed below shall be OPERABLE and at least two of these reactor coolant loops shall be in operation:*

- a. Reactor Coolant Loop X and its associated steam generator and reactor coolant pump.
 - Reactor Coolant Loop & and its associated steam generator and b. reactor coolant pump,
 - c. Reactor Coolant Loop & and its associated steam generator and reactor coolant pump, and
 - Reactor Coolant Loop & and its associated steam generator and d. reactor coolant pump.

APPLICABILITY: MODE 3.

ACTION.

- With less than the above required reactor coolant loops OPERABLE, a. restore the required loops to OPERABLE status within 72 hours or be in HOT SHUTDOWN within the next 12 hours.
- With only one reactor coolant loop in operation, restore at least two b. loops to operation within 72 hours or be in HOT SHUTDOWN within the next 12 hours within I hour open the reactor trip system breakers.
- With no reactor coolant loop in operation, suspend all operations с. involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required reactor coolant loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.2.1 At least the above required reactor coolant pumps, if not in operation, shall be determined OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.2.2 The required steam generators shall be determined OPERABLE by verifying secondary side wide range water level to be greater than or equal to at least once per 12 hours.

4.4.1.2.3 At least two reactor coolant loops shall be verified in operation and circulating reactor coolant at least once per 12 hours.

*All reactor coolant pumps may be deenergized for up to 1 hour provided:

(1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature. ** Special Test Exception Specification 3.10.4.

- UNIT 1

HOT SHUTDOWN

LIMITING CONDITION FOR OPERATION

- 3.4.1.3 At least two of the reactor coolant and/or residual heat removal (RHR) locps listed below shall be OPERABLE and at least one of these reactor coolant and/or RHR loops shall be in operation:**
 - Reactor Coolant Loop A and its associated steam generator and reactor coolant pump,*
 - Reactor Coolant Loop & and its associated steam generator and reactor coolant pump,*
 - c. Reactor Coolant Loop & and its associated steam generator and reactor coolant pump,*
 - d. Reactor Coolant Loop & and its associated steam generator and reactor coolant pump,*
 - e. RHR Loop A, and
 - f. RHR Loop B.

APPLICABILITY: MODE 4.

ACTION:

- a. With less than the above required reactor coolant and/or RHR loops OPERABLE, immediately initiate corrective action to return the required loops to OPERABLE status as soon as possible; if the remaining OPERABLE loop is an RHR loop, be in COLD SHUTDOWN within 24 hours.
- b. With no reactor coolant or RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required coolant loop to operation.

308.7

COMANCHE PEAK - UNIT 1

^{*}A reactor coolant pump shall not be started with one or more of the Reactor Coolant System cold leg temperatures less than or equal to 295°F unless the secondary water temperature of each steam generator is less than 50°F above each of the Reactor Coolant System cold leg temperatures.

^{**}All reactor coolant pumps and RHR pumps may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

SURVEILLANCE REQUIREMENTS

and/or RHR pumps

4.4.1.3.1 The required reactor coolant pump(s), if not in operation, shall be determined OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4 1 3 2 The required steam generator(s) shall be determined OPERABLE by verifying secondary side water level to be greater than or equal to 17% at least once per 12 hours.

Narrow Vange

4.4.1.3.3 At least one reactor coolant or RHR loop shall be verified in operation and circulating reactor coolant at least once per 12 hours.

COLD SHUTDOWN - LOOPS FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.1 At least one residual heat removal (RHR) loop shall be OPERABLE and in operation*, and either:

- a. One additional RHR loop shall be OPERABLE#, or
- b. The secondary side water level of at least two steam generators shall be greater than 17%. Narrow Range

APPLICABILITY: MODE 5 with Reactor Coolant loops filled##.

ACTION:

- a. With one of the RHR loops inoperable and with less than the required steam generator level, immediately initiate corrective action to return the inoperable RHR loop to OPERABLE status or restore the required steam generator level as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.1.1 The secondary side water level of at least two steam generators when required shall be determined to be within limits at least once per 12 hours.

4.4.1.4.1.2 At least one RHR loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

#One RHR loop may be inoperable for up to 2 hours for surveillance testing provided the other RHR loop is OPERABLE and in operation. -208.7

- ##A reactor coolant pump shall not be started with one or more of the Reactor Coolant System cold leg temperatures less than or equal to 285°F unless the secondary water temperature of each steam generator is less than 50°F above each of the Reactor Coolant System cold leg temperatures.
- *The RHR pump may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

COLD SHUTDOWN - LOOPS NOT FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.2 Two residual heat removal (RHR) loops shall be OPERABLE# and at least one RHR loop shall be in operation.*

APPLILABILITY: MODE 5 with reactor coolant loops not filled.

ACTION:

- a. With less than the above required RHR loops OPERABLE, immediately initiate corrective action to return the required RHR loops to OPERABLE status as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.2 At least one RHR loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

#One RHR loop may be inoperable for up to 2 hours for surveillance testing provided the other RHR loop is OPERABLE and in operation.

*The RHR pump may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.



3/4.4.2 SAFETY VALVES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.4.2.1 A minimum of one pressurizer Code safety valve shall be OPERABLE with a lift setting of 2485 psig ± 1%.*

APPLICABILITY: MODES 4 and 5.

ACTION:

With no pressurizer Code safety valve OPERABLE, immediately suspend all operations involving positive reactivity changes and place an OPERABLE RHR

Toop into operation in the shutdown cooling mode. Placing the RHR Loop in operation is not procluded by suspension of operations involving positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.4.2.1 No additional requirements other than those required by Specification 4.0.5.

*The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.



OPERATING

LIMITING CONDITION FOR OPERATION

3.4-2.2 All pressurizer Code safety valves shall be OPERABLE with a lift setting of 2485 psig ± 1%.*

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

With one pressurizer Code safety valve inoperable, either restore the inoperable valve to OPERABLE status within 15 minutes or be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.4.2.2 No additional requirements other than those required by Specification 4.0.5.

*The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.



3/4.4.3 PRESSURIZER

LIMITING CONDITION FOR OPERATION

-1596 (92% SPAN)

3.4+3 The pressurizer shall be OPERABLE with a water volume of less than or equal to 1656 cubic feet, and at least two groups of pressurizer heaters each having a capacity of at least 150 PM

APPLICABILITY: MODES 1, 2, and 3.

only

ACTION:

- a. With one group of pressurizer heaters properable, restore at least two groups to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With the pressurizer otherwise inoperable, be in at least HOT STANDBY with the Reactor trip breakers open within 6 hours and in HOT SHUT-DOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.4.3.1 The pressurizer water volume shall be determined to be within its limit at least once per 12 hours.

4.4.3.2 The capacity of each of the above required groups of pressurizer heaters shall be verified by energizing the heaters and measuring circuit current at least once per 92 days.

4.4.3.3 The emergency power supply for the pressurizer heaters shall be demonstrated OPERABLE at least once per 18 months by manually transferring power from the normal to the emergency power supply and energizing the heaters.

DO NOT HAVE

COMANCHE PEAK - UNIT 1

3/4.4.4 RELIEF VALVES

LIMITING CONDITION FOR OPERATION

3.4.4 All power-operated relief valves (PORVs) and their associated block valves shall be OPERABLE.

APPLICABILITY: MODES 1 2, and 3.

ACTION:

- a. With one or more PORV(s) inoperable, within 1 hour either restore the PORV(s) to OPERABLE status or close the associated block valve(s) and remove power from the block valve(s) or close the PORV and remove power from its associated solenoid valve; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one or more block valve(s) inoperable, within 1 hour either restore the block valve(s) to OPERABLE status or close the block valve(s) and remove power from the block valve(s) or close the PORV and remove power from its associated solenoid valve; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.4.1 In addition to the requirements of Specification 4.0.5, each PORV shall be demonstrated OPERABLE at least once per 18 months by:

- a. Performance of a CHANNEL CALIBRATION, and
- b. Operating the valve through one complete cycle of full travel.

4.4.2 Each block valve shall be demonstrated OPERABLE at least once per 92 days by operating the valve through one complete cycle of full travel unless the block valve is closed with power removed in order to meet the requirements of ACTION a. in Specification 3.4.4.

4.4.3 The emergency power supply for the PORVs and block valves shall be demonstrated OPERABLE at least once per 18 months by:-

a. Manually transferring motive and control power from the normal to the emergency power supply, and

-b. Operating the valves through a complete cycle of full travel.

DO NOT HAVE! Always fed from Emergency Bus

3/4.4.5 STEAM GENERATORS

LIMITING CONDITION FOR OPERATION

3.4.5 Each steam generator shall be OPERABLE.

APPLICARTITY. MODES 1, 2, 3 and 4.

ACTION:

With one or more steam generators inoperable, restore the inoperable generator(s) to OPERABLE status prior to increasing T_{avo} above 200°F.

SURVEILLANCE REQUIREMENTS

4.4.5.0 Each steam generator shall be demonstrated OPERABLE by performance of the following augmented inservice inspection program and the requirements of Specification 4.0.5.

4.4.5.1 <u>Steam Generator Sample Selection and Inspection</u> - Each steam generator shall be determined OPERABLE during shutdown by selecting and inspecting at least the minimum number of steam generators specified in Table 4.4-1.

4.4.5.2 Steam Generator Tube Sample Selection and Inspection - The steam generator tube minimum sample size, inspection result classification, and the corresponding action required shall be as specified in Table 4.4-2. The inservice inspection of steam generator tubes shall be performed at the frequencies specified in Specification 4.4.5.3 and the inspected tubes shall be verified acceptable per the acceptance criteria of Specification 4.4.5.4. The tubes selected for each inservice inspection shall include at least 3% of the total number of tubes in all steam generators; the tubes selected for these inspections shall be selected on a random basis except:

remaining

a. Where experience in similar plants with similar water chemistry indicates critical areas to be inspected, then at least 50% of the tubes inspected shall be from these critical areas:

 The first sample of tubes selected for each inservice inspection (subsequent to the preservice inspection) of each steam generator shall include:

COMANCHE PEAK - UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

- All nonplugged tubes that previously had detectable wall penetrations (greater than 20%),
- Tubes in those areas where experience has indicated potential problems, and
- 3) A tube inspection (pursuant to Specification 4.4.5.4a.8) shall be performed on each selected tube. If any selected tube does not permit the passage of the eddy current probe for a tube inspection, this shall be recorded and an adjacent tube shall be selected and subjected to a tube inspection.
- c. The tubes selected as the second and third samples (if required by Table 4.4-2) during each inservice inspection may be subjected to a partial tube inspection provided:
 - The tubes selected for these samples include the tubes from those areas of the tube sheet array where tubes with imperfections were previously found, and
 - The inspections include those portions of the tubes where imperfections were previously found.

The results of each sample inspection shall be classified into one of the following three categories:

Category	Inspection Results
C-1	Less than 5% of the total tubes inspected are degraded tubes and none of the inspected tubes are defective.
C-2	One or more tubes, but not more than 1% of the total tubes inspected are defective, or between 5% and 10% of the total tubes inspected are degraded tubes.
C-3	More than 10% of the total tubes inspected are degraded tubes or more than 1% of the inspected tubes are defective.
	all inspections, previously degraded tubes must exhibit gnificant (greater than 10%) further wall penetrations

to be included in the above percentage calculations.

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SURVEILLANCE REQUIREMENTS (Continued)

4.4.5.3 Inspection Frequencies - The above required inservice inspections of steam generator tubes shall be performed at the following frequencies:

- The first inservice inspection shall be performed after 6 Effective a. Full Power Months but within 34 enlender menthe of initial criticality Subsequent inservice inspections shall be performed at intervals of not less than 12 nor more than 24 calendar months after the previous inspection. If two consecutive inspections, not including the preservice inspection, result in all inspection results falling into the C-1 category or if two consecutive inspections demonstrate that previously observed degradation has not continued and no additional degradation has occurred, the inspection interval may be extended to a maximum of once per 40 months;
- If the results of the inservice inspection of a steam generator b. conducted in accordance with Table 4.4-2 at 40-month intervals fall in Category C-3, the inspection frequency shall be increased to at least once per 20 months. The increase in inspection frequency shall apply until the subsequent inspections satisfy the criteria of Specification 4.4.5.3a.; the interval may then be extended to a maximum of once per 40 months; and
- Additional, unscheduled inservice inspections shall be performed on C. each steam generator in accordance with the first sample inspection specified in Table 4.4-2 during the shutdown subsequent to any of the following conditions:
 - 1) Reactor-to-secondary tubes leak (not including leaks originating from tube-to-tube sheet welds) in excess of the limits of Specification 3.4.6.2, or
 - 2)
 - A seismic occurrence greater than the Operating Basis Earthquake, or the A loss-of-coolant accident requiring actuation of the Engineered of Safety Features, or 3) Safety Features, or
 - 4) A main steam line or feedwater line break.

m

SURVEILLANCE REQUIREMENTS (Continued)

4.4.5.4 Acceptance Criteria

- a. As used in this specification:
 - Imperfection means an exception to the dimensions, finish or contour of a tube from that required by fabrication drawings or specifications. Eddy-current testing indications below 20% of the nominal tube wall thickness, if detectable, may be considered as imperfections;
 - Degradation means a service-induced cracking, wastage, wear or general corrosion occurring on either inside or outside of a tube;
 - <u>Degraded Tube</u> means a tube containing imperfections greater than or equal to 20% of the nominal wall thickness caused by degradation;
 - <u>% Degradation</u> means the percentage of the tube wall thickness affected or removed by degradation;
 - Defect means an imperfection of such severity that it exceeds the plugging limit. A tube containing a defect is defective;
 - Plugging Limit means the imperfection depth at or beyond which the tube shall be removed from service and is equal to 40% of the nominal tube wall thickness;
 - 7) Unserviceable describes the condition of a tube if it leaks or contains a defect large enough to affect its structural integrity in the event of an Operating Basis Earthquake, a loss-ofcoolant accident, or a steam line or feedwater line break as specified in 4.4.5.3c., above;
 - 8) <u>Tube Inspection means an inspection of the steam generator tube</u> from the point of entry (hot leg side) completely around the U-bend to the top support of the cold leg; and

SURVEILLANCE REQUIREMENTS (Continued)

3

- 9) Preservice Inspection means an inspection of the full length of each tube in each steam generator performed by eddy current techniques prior to service to establish a baseline condition of the tubing. This inspection shall be performed prior to initial POWER OPERATION using the equipment and techniques expected to be used during subsequent inservice inspections.
- b. The steam generator shall be determined OPERABLE after completing the corresponding actions (piug all tubes exceeding the plugging limit and all tubes containing through-wall cracks) required by Table 4.4-2.

4.4.5.5 Reports

- a. Within 15 days following the completion of each inservice inspection of steam generator tubes, the number of tubes plugged in each steam generator shall be reported to the Commission in a Special Report pursuant to Specification 6.9.2;
- b. The complete results of the steam generator tube inservice inspection shall be submitted to the Commission in a Special Report pursuant to Specification 6.9.2 within 12 months following the completion of the inspection. This Special Report shall include:
 - 1) Number and extent of tubes inspected,
 - Location and percent of wall-thickness penetration for each indication of an imperfection, and
 - 3) Identification of tubes plugged.
- c. Results of steam generator tube inspections which fall into Category C-3 and require prompt notification of the Commission shall be reported pursuant to Specification 6.9. prior to resumption of plant operation. The written followup of this report shall provide a description of investigations conducted to determine cause of the tube degradation and corrective measures taken to prevent recurrence.

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TABLE 4.4-1

1

MINIMUM NUMBER OF STEAM GENERATORS TO BE

INSPECTED DURING INSERVICE INSPECTION

Preservice Inspection	No		Yes			
No. of Steam Generators per Unit	Two	Three	Four	Two	Three	Four
First Inservice Inspection		All		One	Two	Two
Second & Subsequent Inservice Inspections	One ¹ One ¹		One ²	Cne ³		

TABLE NOTATIONS

- 1. The inservice inspection may be limited to one steam generator on a rotating schedule encompassing 3 N % of the tubes (where N is the number of steam generators in the plant) if the results of the first or previous inspections indicate that all steam generators are performing in a like manner. Note that under some circumstances, the operating conditions in one or more steam generators may be found to be more severe than those in other steam generators. Under such circumstances the sample sequence shall be modified to inspect the most severe conditions.
- 2. The other steam generator not inspected during the first inservice inspection shall be inspected. The third and subsequent inspections should follow the instructions described in 1 above.
- 3. Each of the other two steam generators not inspected during the first inservice inspections shall be inspected during the second and third inspections. The fourth and subsequent inspections shall follow the instructions described in 1 above.

TABLE 4.4-2

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STEAM GENERATOR TUBE INSPECTION

1ST SAMPLE INSPECTION			2ND SAM	MPLE INSPECTION	3RD SAMPLE INSPECTION		
Sample Size	Result	Action Required	Result Action Required		Result	Action Required	
A minimum of S Tubes per	C-1	None	N. A.	N. A.	N. A.	N. A.	
S. G.	C-2	Plug defective tubes	C-1	None	N. A.	N. A.	
the second second		and inspect additional 2S tubes in this S. G.		Plug defective tubes	C-1	None	
1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 - 1993 -		25 tubes in this 5. G.	C-2	and inspect additional 4S tubes in this S. G.	C-2	Plug defective tubes	
				45 tubes in this 5. G.	C-3	Perform action for C-3 result of first sample	
			C-3	Perform action for C-3 result of first sample	N. A.	N. A.	
	each other S. G.C-2 but ne additionalPrompt notification to NRC pursuant to specificationS. G. are C-3Additional Additional	this S. G., plug de- fective tubes and	S. G.s are	None	N. A.	N. A.	
		S. G. are	Perform action for C-2 result of second sample	N. A.	N. A.		
		Additional S. G. is C-3	Inspect all tubes in each S. G. and plug defective tubes. Prompt notification to NRC pursuant to specification 6.9.1	N. A.	N. A.		

 $S = 3 \frac{N}{n} \%$ Where N is the number of steam generators in the unit, and n is the number of steam generators inspected during an inspection

3/4.4.5 REACTOR COOLANT SYSTEM LEAKAGE

LEAKAGE DETECTION SYSTEMS

LIMITING CONDITION FOR OPERATION

3.4.6.1 The following Reactor Coolant System Leakage Detection Systems shall be OPERABLE:

- a. The Containment Atmosphere Particulate Radicactivity Monitoring System,
- b. The Containment Sump Level and Flow Monitoring System, and
- c. Either the Containment Air Cooler Condensate Flow Rate or a Containment Atmosphere Gaseous Radioactivity Monitoring System.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

With only two of the above required Leakage Detection Systems OPERABLE, operation may continue for up to 30 days provided grab samples of the containment atmosphere are obtained and analyzed at least once per 24 hours when the required Gaseous or Particulate Radioactive Monitoring System is inoperable; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.6.1 The Leakage Detection Systems shall be demonstrated OPERABLE by:

- a. Containment Atmosphere Gaseous and/or Particulate Monitoring Systemperformance of CHANNEL CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST at the frequencies specified in Table 4.3-3,
- b. Containment Sump Level and Fiow Monitoring System-performance of CHANNEL CALIBRATION at least once per 18 months, and
- c. Containment Air Cooler Condensate Flow Rate Monitoring Systemperformance of an ANALOG CHANNEL OPERATIONAL TEST at least once per 18 months.

OPERATIONAL LEAKAGE

LIMITING CONDITION FOR OPERATION

- #3.4.6.2 Reactor Coolant System leakage shall be limited to:
 - a. No PRESSURE BOUNDARY LEAKAGE
 - b. 1 gpm UNIDENTIFIED LEAKAGE,
 - c. 1 gpm total reactor-to-secondary leakage through all steam generators not isolated from the Reactor Goolant System and 500 gallons per day through any one steam generator not isolated from the Reactor Coolant System.
 - d. 10 gpm IDENTIFIED LEAKAGE from the Reactor Coolant System,
 - e. 40 gpm CONTROLLED LEAKAGE at a Reactor Coolant System pressure of 2235 ± 20 psig, and
 - f. 1 gpm leakage at a Reactor Coolant System pressure of 2235 ± 20 psig from and Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With any PRESSURE BOUNDARY LEAKAGE, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any Reactor Coolant System leakage greater than any one of the above limits, excluding PRESSURE BOUNDARY LEAKAGE and leakage from Reactor Coolant System Pressure Isolation Valves, reduce the leakage rate to within limits within 4 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With any Reactor Coolant System Pressure Isolation Valve leakage greater than the above limit, isolate the high pressure portion of the affected system from the low pressure portion within 4 hours by use of at least two closed manual or deactivated automatic valves, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.6.2.1 Reactor Coolant System leakages shall be demonstrated to be within each of the above limits by:

- a. Monitoring the containment atmosphere, gaseous or particulate, radioactivity monitor at least once per 12 hours;
- Monitoring the containment sump inventory and discharge at least once per 12 hours;
- c. Measurement of the CONTROLLED LEAKAGE to the reactor coolant pump seals when the Reactor Coolant System pressure is 2235 ± 20 psig at least once per 31 days with the modulating valve fully open. The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 or 4:
- Performance of a Reactor Coolant System water inventory balance at least once per 72 hours; and
- Monitoring the Reactor Head Flange Leakoff System at least once per 24 hours.

4.4.6.2.2 Each Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1 shall be demonstrated OPERABLE by verifying leakage to be within its limit:

- a. At least once per 18 months,
- b. Prior to entering MODE 2 whenever the plant has been in COLD SHUTDOWN for 72 hours or more and if leakage testing has not been performed in the previous 9 months,
- c. Prior to returning the valve to service following maintenance, repair or replacement work on the valve, and
- d. Within 24 hours following valve actuation due to automatic or manual action or flow through the valve.

The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 or 4.

TABLE 3.4-1

REACTOR COOLANT SYSTEM PRESSURE ISOLATION VALVES

VALVE NUMBER

	8948	Α,	Β,	С,	D
	8956	Α,	Β,	С,	D
SI-	8905	Α,	Β,	C,	D
	8949	Α,	8,	C,	D
	8818	Α,	Β,	С,	D
SI-	8819	Α,	Β,	С,	D
	8701	Α,	в		
	8702	Α,	в		
	RH-87	705	Α,	В	
	8841	Α,	В		

FUNCTION

Accumulator Tank Discharge Accumulator Tank Discharge SI Hot Leg Injection SI Hot Leg Injection RHR Cold Leg Injection SI Cold Leg Injection RHR Suction Isolation RHR Suction Isolation RHR Suction Isolation Relief RHR Hot Leg Injection

3/4.4.7 CHEMISTRY

LIMITING CONDITION FOR OPERATION

*3.4.7 The Reactor Coolant System chemistry shall be maintained within the limits specified in Table 3.4-2.

APPLICABILITY: At all times.

ACTION:

MODES 1, 2, 3, and 4:

- a. With any one or more chemistry parameter in excess of its Steady-State Limit but within its Transient Limit, restore the parameter to within its Steady-State Limit within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours; and
- b. With any one or more chemistry parameter in excess of its Transient Limit, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

At All Other Times:

With the concentration of either chloride or fluoride in the Reactor Coolant System in excess of its Steady-State Limit for more than 24 hours or in excess of its Transient Limit, reduce the pressurizer pressure to less than or equal to 500 psig, if applicable, and perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the Reactor Coolant System; determine that the Reactor Coolant System remains acceptable for continued operation prior to increasing the pressurizer pressure above 500 psig or prior to proceeding to MODE 4.

SURVEILLANCE REQUIREMENTS

4.4.7 The Reactor Coolant System chemistry shall be determined to be within the limits by analysis of those parameters at the frequencies specified in Table 4.4-3.

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TABLE 3.4-2

REACTOR COOLANT SYSTEM

CHEMISTRY LIMITS

PARAMETER	STEADY-STATE	TRANSIENT LIMIT	
Disolved Oxygen*	\leq 0.10 ppm	<pre>< 1.00 ppm</pre>	
Chloride	≤ 0.15 ppm	<pre>< 1.50 ppm</pre>	
Fluoride	≤ 0.15 ppm	<pre>< 1.50 ppm</pre>	

*Limit not applicable with Tavg less than or equal to 250°F.

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TABLE 4.4-3

REACTOR COOLANT SYSTEM

CHEMISTRY LIMITS SURVEILLANCE REQUIREMENTS

SAMPLE AND PARAMETER ANALYSIS FREQUENCY Dissolved Oxygen* At least once per 72 hours Chloride At least once per 72 hours Fluoride At least once per 72 hours

*Not required with T avg less than or equal to 250°F.

COMANCHE PEAK - UNIT 1

3/4.4.8 SPECIFIC ACTIVITY

LIMITING CONDITION FOR OPERATION

3.4.8 The specific activity of the reactor coolant shall be limited to:

- Less than or equal to 1 microCurie per gram DOSE EQUIVALENT I-131. and
- b. Less than or equal to $100/\overline{E}$ microCuries per gram of gross radioactivity.

APPLICABILITY: MODES 1, 2, 3, 4, and 5.

ACTION:

MODES 1, 2 and 3*:

- a. With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 but within the Allowable Limit (below and to the left of the line) shown on Figure 3.4-1, operation may continue for up to 48 hours provided that the cumulative operating time under these circumstances does not exceed 800 hours in any consecutive 12-month period. The provisions of Specification 3.0.4 are not applicable;
- b. With the total cumulative operating time at a reactor coolant specific activity greater than 1 microCurie per gram DOSE EQUIV-ALENT I-131 exceeding 500 hours in any consecutive 6-month period, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days indicating the number of hours above this limit. The provisions of Specification 3.0.4 are not applicable;
- c. With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 for more than 48 hours during one continuous time interval or exceeding the limit line shown on Figure 3.4-1, be in at least HOT STANDBY with T less than 500°F within 6 hours; and
- d. With the gross specific activity of the reactor coolant greater than $100/\overline{E}$ microCuries per gram of gross radioactivity, be in at least HOT STANDBY with T less than 500°F within 6 hours.

*With T greater than or equal to 500°F.

COMANCHE PEAK - UNIT 1

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

MODES 1, 2, 3, 4, and 5:

With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 or greater than 100/E microcuries per gram of gross radioactivity, perform the sampling and analysis requirements of item 4.a) of Table 4.4-4 until the specific activity of the reactor coolant is restored to within its limits.

For this ACTION statement, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days with a copy to the Director, Nuclear Reactor Regulation, Attention: Chief, Core Performance Branch, and Chief, Accident Evaluation Branch, U.S. Nuclear Regulatory Commission, Washington, D.C., 20555. This report shall contain the results of the specific activity analyses together with the following information:

- Reactor power history starting 48 hours prior to the sample in which the limit was exceeded;
- Results of the last isotopic analysis for radioiodines performed prior to exceeding the limit, while limit was exceeded, and one analysis after the radioiodine activity was reduced to less than the limit, including for each isotopic analysis, the date and time of sampling and the radioiodine concentrations;
- Clean-up flow history starting 48 hours prior to the first sample in which the limit was exceeded;
- 4. History of degassing operations, if any, starting 48 hours prior to the first sample in which the limit was exceeded; and
- The time duration when the specific activity of the reactor coolant exceeded 1 microCurie per gram DOSE EQUIVALENT I-131.

SURVEILLANCE REQUIREMENTS

reactor

4.4.8 The specific activity of the primary coolant shall be determined to be within the limits by performance of the sampling and analysis program of Table 4.4-4.

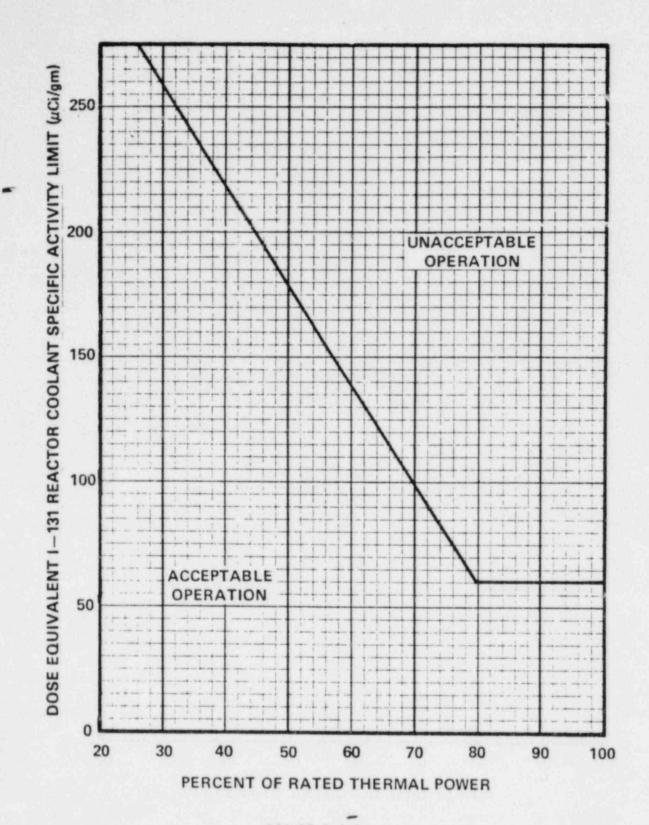


FIGURE 3.4x1 DOSE EQUIVALENT I-131 REACTOR COOLANT SPECIFIC ACTIVITY LIMIT VERSUS PERCENT OF RATED THERMAL POWER WITH THE REACTOR COOLANT SPECIFIC ACTIVITY > 1 µCi/gram DOSE EQUIVALENT I-131

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TABLE 4.4-4

REACTOR COOLANT SPECIFIC ACTIVITY SAMPLE AND ANALYSIS PROGRAM

TYPE OF MEASUREMENT AND ANALYSIS

- Gross Radioactivity Determination**
- Isotopic Analysis for DOSE EQUIVA-LENT I-131 Concentration
- SAMPLE AND ANALYSIS FREQUENCY
- At least once per 72 hours
- 1 per 14 days

1 per 6 months*

- Radiochemical for E Determination***
- Isotopic Analysis for Iodine Including I-131, I-133, and I-135
- a) Once per 4 hours, whenever the specific activity exceeds 1 μCi/gram DOSE EQUIVALENT I-131 or 100/Ē μrCi/gram of gross radioactivity, and

b) One sample between 2 and 6 hours following a THERMAL POWER change exceeding 15% of the RATED THERMAL POWER within a 1-hour period.

			AMPLE
1,		nry	OTALD
1			

R.

1" 2", 3", 4", 5"

1, 2, 3

1

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TABLE 4.4-4 (Continued)

TABLE NOTATIONS

"Until the specific activity of the Reactor Coolant System is restored within its limits.

- *Sample to be taken after a minimum of 2 EFPD and 20 days of POWER OPERATION have elapsed since reactor was last subcritical for 48 hours or longer.
- **A gross radioactivity analysis shall consists of the quantitative measurement of the total specific activity of the reactor coolant except for radionuclides with half-lives less than 10 minutes and all radioiodines. The total specific activity shall be the sum of the degassed beta-gamma activity and the total of all identified gaseous activities in the sample within 2 hours after the sample is taken and extrapolated back to when the sample was taken. Determination of the contributors to the gross specific activity shall be based upon those energy peaks identifiable with a 95% confidence level. The latest available isotopic decay data may be used for pure beta-emitting radionuclides.
- ***A radiochemical analysis for E shall consists of the quantitative measurement of the specific activity for each radionuclide, except for radionuclides with half-lives less than 10 minutes and all radioiodines, which is identified in the reactor coolant. The specific activities for these individual radionuclides shall be used in the optermination of E for the reactor coolant sample. Determination of the contributors to E shall be based upon those energy peaks identifiable with a \$5% confidence level.

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REACTOR COOLANT SYSTEM

3/4.4.9 PRESSURE/TEMPERATURE LIMITS

REACTOR COOLANT SYSTEM

LIMITING CONDITION FOR OPERATION

3.4.9.1 The Reactor Coolant System (except the pressurizer) temperature and pressure shall be limited in accordance with the limit lines shown on Figures 3.4-2 and 3.4-3 during heatup, cooldown, criticality, and inservice leak and hydrostatic testing with:

- a. A maximum heatup of \$1003°F in any 1-hour period,
- b. A maximum cooldown of \$1002°F in any 1-hour period, and
- c. A maximum temperature change of less than or equal to 10°F in any 1-hour period during inservice hydrostatic and leak testing operations above the heatup and cooldown limit curves.

APPLICABILITY: At all times.

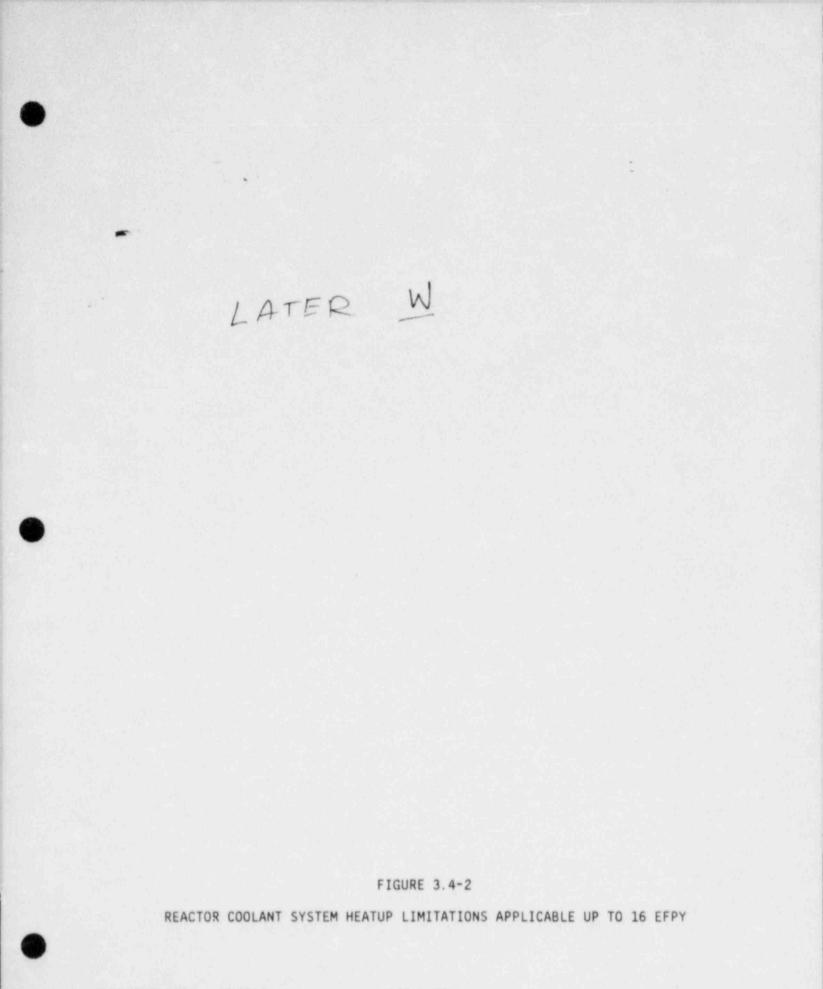
ACTION:

With any of the above limits exceeded, restore the temperature and/or pressure to within the limit within 30 minutes; perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the Reactor Coolant System; determine that the Reactor Coolant System remains acceptable for continued operation or be in at least HOT STANDBY within the next 6 hours and reduce the RCS T_{avg} and pressure to less than 200°F and 500 psig, respectively, within the following 30 hours.

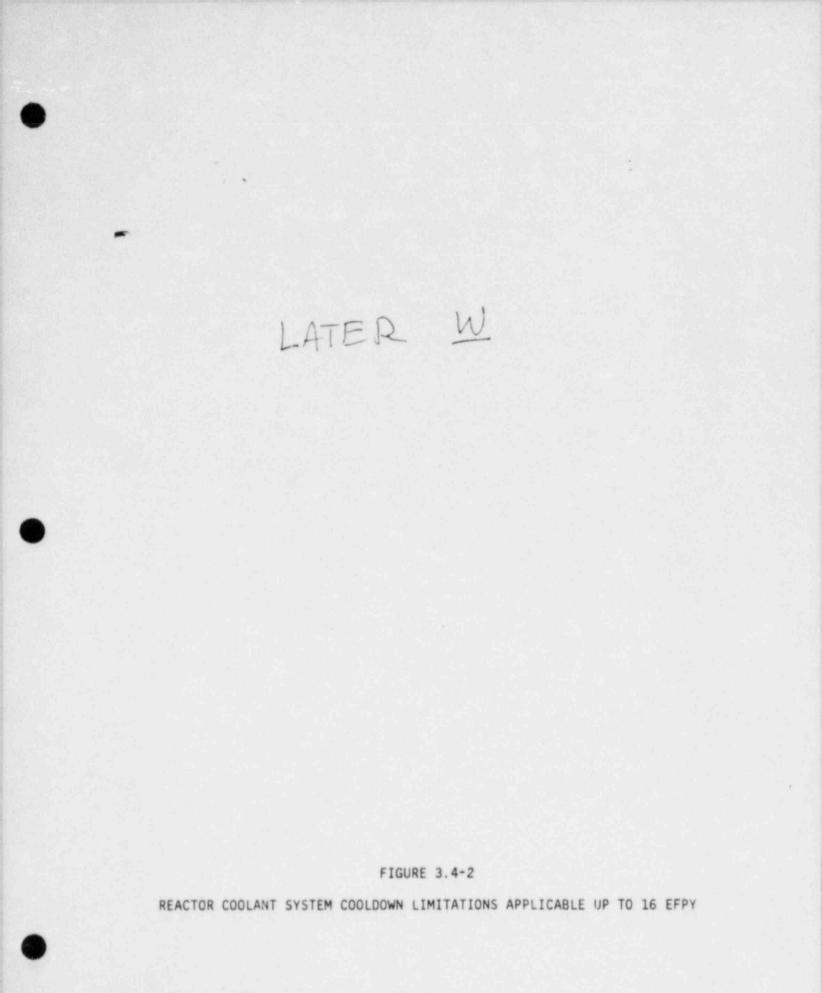
SURVEILLANCE REQUIREMENTS

4.4.9.1.1 The Reactor Coolant System temperature and pressure shall be determined to be within the limits at least once per 30 minutes during system heatup, cooldown, and inservice leak and hydrostatic testing operations.

4.4.9.1.2 The reactor vessel material irradiation surveillance specimens shall be removed and examined, to determine changes in material properties, as required by 10 CFR Part 50, Appendix H in accordance with the schedule in Table 4.4-5. The results of these examinations shall be used to update Figures 3.4-2 and 3.4-3.



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COMANCHE PEAK - UNIT 1

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REACTOR	VESSEL MATERIAL SURVEILLANCE PROGRAM - WITHDRAWAL SCHEDU			
CAPSULE NUMBER	VESSEL	LEAD	WITHDRAWAL TIME (EFPY)	
U	58.5°	4.00	1st Refueling	
Y	241°	3.69	6	
v	61°	3.69	9	
x	238.5°	4.00	15	
W	121.5°	4.00	Standby	
Z	301.5°	4.00	Standby	

TABLE 4.4-5

REACTOR COOLANT SYSTEM

PRESSURIZER

LIMITING CONDITION FOR OPERATION

*

3.4.9.2 The pressurizer temperature shall be limited to:

- a. A maximum heatup of 100°F in any 1-hour period, and
- b. A maximum cooldown of 200°F in any 1-hour period.

APPLICABILITY: At all times.

ACTION:

With the pressurizer temperature limits in excess of any of the above limits, restore the temperature to within the limits within 30 minutes; perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the pressurizer; determine that the pressurizer remains acceptable for continued operation or be in at least HOT STANDBY within the next 6 hours and reduce the pressurizer pressure to less than 500 psig within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.9.2 The pressurizer temperatures shall be determined to be within the limits at least once per 30 minutes during system heatup or cooldown.

REACTOR COOLANT SYSTEM

OVERPRESSURE PROTECTION SYSTEMS

LIMITING CONDITION FOR OPERATION

3.4.9.3 At least one of the following Overpressure Protection Systems shall be OPERABLE:

- a. Two power operated relief valves (PORVs) with maximum setpoint which varies with RCS temperature as shown on Figure 3.4-4, or
- b. The Reactor Coolant System (RCS) depressurized with an RCS vent of greater than or equal to 2.98 square inches.

APPLICABILITY: MODE 4 when the temperature of any RCS cold leg is less than or equal to 295°F, MODE 5 and MODE 6 with the reactor vessel head on.

ACTION: ~ 308.7

- a. With one PORV inoperable, restore the inoperable PORV to OPERABLE status within 7 days or depressurize and vent the RCS through at least a 2.98 square inch vent within the next 8 hours.
- b. With both PORVs inoperable, depressurize and vent the RCS through at least a 2.98 square inch vent within 8 hours.
- c. In the event either the PORVs or the RCS vent(s) are used to mitigate an RCS pressure transient, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 30 days. The report shall describe the circumstances initiating the transient, the effect of the PORVs or RCS vent(s) on the transient, and any corrective action necessary to prevent recurrence.
- d. The provisions of Specification 3.0.4 are not applicable.

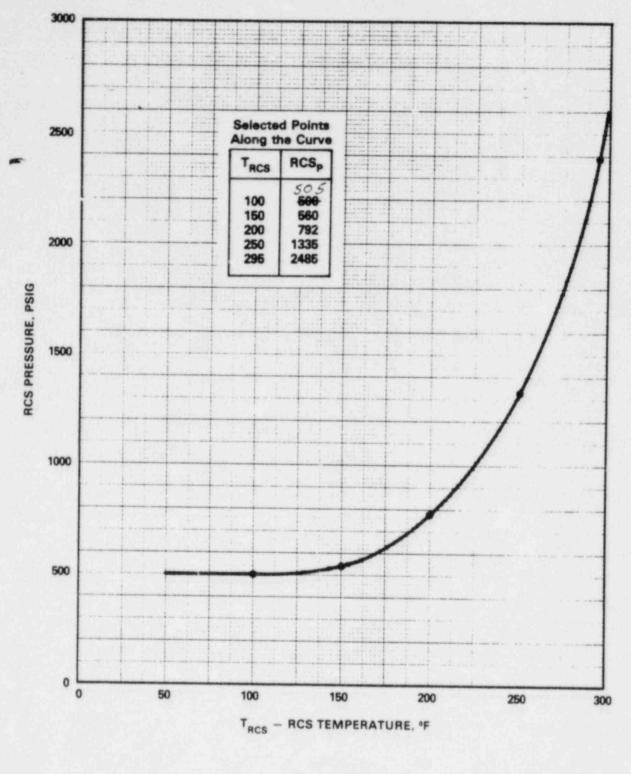


Figure 3.4-4

PORV SETPOINTS FOR OVERPRESSURE MITIGATION (Up to IDEFPY)

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REACTOR COOLANT SYSTEM

SURVEILLANCE REQUIREMENTS

4.4.9.3.1 Each PORV shall be demonstrated OPERABLE by:

- a. Performance of an ANALOG CHANNEL OPERATIONAL TEST on the PORV actuation channel, but excluding valve operation, within 31 days prior to entering a condition in which the PORV is required OPERABLE and at least once per 31 days thereafter when the PORV is required OPERABLE:
- Performance of a CHANNEL CALIBRATION on the PORV actuation channel at least once per 18 months; and
- c. Verifying the PORV isolation valve is open at least once per 72 hours when the PORV is being used for overpressure protection.

4.4.9.3.2 The RCS vent(s) shall be verified to be open at least once per 12 hours* when the vent(s) is being used for overpressure protection.

*Except when the vent pathway is provided with a valve which is locked, sealed, or otherwise secured in the open position, then verify these valves open at least once per 31 days.

REACTOR COOLANT SYSTEM

3/4.4.10 STRUCTURAL INTEGRITY

LIMITING CONDITION FOR OPERATION

5.4.10 The structural integrity of ASME Code Class 1, 2, and 3 components shall be maintained in accordance with Specification 4.4.10.

APPLICABILITY: All MODES.

ACTION:

- a. With the structural integrity of any ASME Code Class 1 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) prior to increasing the Reactor Coolant System temperature more than 50°F above the minimum temperature required by NDT considerations.
- b. With the structural integrity of any ASME Code Class 2 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) prior to increasing the Reactor Coolant System temperature above 200°F.
- c. With the structural integrity of any ASME Code Class 3 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) from service.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.10 In addition to the requirements of Specification 4.0.5, each reactor coolant pump flywheel shall be inspected per the recommendations of Regulatory Position C.4.b of Regulatory Guide 1.14, Revision 1, August 1975.

3/4.5.1 ACCUMULATORS

LIMITING CONDITION FOR OPERATION

5.5.1.% Each Reactor Coolant System accumulator shall be OPERABLE with:

a. The isolation valve open,

- b. A contained borated water volume of between 6190 and 6560 gallons,
- c. A boron concentration of between 1900 and 2100 ppm, and
- d. A nitrogen cover-pressure of between 603 and 686 psig.

APPLICABILITY: MODES 1, 2, and 3*.

ACTION:

- a. With one accumulator inoperable, except as a result of a closed isolation valve, restore the inoperable accumulator to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With one accumulator inoperable due to the isolation valve being closed, either immediately open the isolation valve or be in at least HOT STANDBY within X hour and in HOT SHUTDOWN within the following 1/2 hours.

SURVEILLANCE REQUIREMENTS

4.5.1.1.X Each accumulator shall be demonstrated OPERABLE:

- a. At least once per 12 hours by:
 - Verifying, by the absence of alarms, the contained borated water volume and nitrogen cover-pressure in the tanks, and
 - 2) Verifying that each accumulator isolation valve is open.
- At least once per 31 days and within 6 hours after each solution volume increase of greater than or equal to 101 gallons by verifying the poron concentration of the accumulator solution;

*Pressurizer pressure above 1000 psig.

SURVEILLANCE REQUIREMENTS (Continued)

- c. At least once per 31 days when the RCS pressure is above 2000 psig by verifying that power to the isolation valve operator is disconnected by removal of the breaker from the circuit; and
- d. At least once per 18 months by verifying that each accumulator isola-
- tion valve opens automatically under each of the following conditions:
 - When an actual or a simulated RCS pressure signal exceeds the P-11 (Pressurizer Pressure Block of Safety Injection) Setpoint, and
 - 2) Upon receipt of a Safety Injection test signal.

4.5.1. 2 Each accumulator water level and pressure channel shall be demonstrated OPERABLE:

- At least once per 31 days by the performance of an ANALOG CHANNEL OPERATIONAL TEST, and
- b. At least once per 18 months by the performance of a CHANNEL CALIBRATION.

3/4.5.2 ECCS SUBSYSTEMS - Tavg 2 350°F

LIMITING CONDITION FOR OPERATION

3.5.2 Two independent Emergency Core Cooling System (ECCS) subsystems shall be OPERABLE with each subsystem comprised of:

- a. One OPERABLE centrifugal charging pump,
- b. One OPERABLE Safety Injection pump,
- c. One OPERABLE RHR heat exchanger,
- d. One OPERABLE RHR pump, and
- e. An OPERABLE flow path capable of taking suction from the refueling water storage tank on a Safety Injection signal and automatically transferring suction to the containment sump during the recirculation phase of operation.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

-

- a. With one ECCS subsystem inoperable, restore the inoperable subsystem to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. In the event the ECCS is actuated and injects water into the Reactor Coolant System, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 90 days describing the circumstances of the actuation and the total accumulated actuation cycles to date. The current value of the usage factor for each affected Safety Injection nozzle shall be provided in this Special Report whenever its value exceeds 0.70.

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SURVEILLANCE REQUIREMENTS

4.5.2 Each ECCS subsystem shall be demonstrated OPERABLE:

 At least once per 12 hours by verifying that the following valves are in the indicated positions with power to the valve operators removed:

Valve Number	Valve Function	Valve Posicion	
8802A & B	SI Pump to Hot Legs	Closed	
8808A, B, C, D	Accum Discharge	Open *	
8809A & B	RHR to Cold Legs	Open	
8835	SI Pump to Cold Legs	Open	
8840	RHR to Hot Legs	Closed	
8806	SI Pump Suction from RWST	Open	
		Open an ited of	
* When Pressur	izer pressure above	Open 1000 PSIG & Requested of NRC	

b. At least once per 31 days by:

- Verifying that the ECCS piping is full of water by venting the ECCS pump casings and accessible discharge piping high points, and
- 2) Verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.
- c. By a visual inspection which verifies that no loose debris (rags, trash, clothing, etc.) is present in the contairment which could be transported to the containment sump and cause restriction of the pump suctions during LOCA conditions. This visual inspection shall be performed:
 - For all accessible areas of the containment prior to establishing CONTAINMENT INTEGRITY, and
 - Of the areas affected within containment at the completion of each containment entry when CONTAINMENT INTEGRITY is established.
- d. At least once per 18 months by:
 - Verifying automatic isolation and interlock action of the RHR system from the Reactor Coolant System by ensuring that:
 - With a simulated or actual Reactor Coolant System pressure signal greater than or equal to 425 psig the interlocks prevent the valves from being opened, and
 - b) With a simulated or actual Reactor Coolant System pressure signal less than or equal to 750 psig the interlocks will cause the valves to automatically close.

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SURVEILLANCE REQUIREMENTS (Continued)

- 2) A visual inspection of the containment sump and verifying that the subsystem suction inlets are not restricted by debris and that the sump components (trash racks, screens, etc.) show no evidence of structural distress or abnormal corrosion.
- e. At least once per 18 months, during shutdown, by:
 - Verifying that each automatic valve in the flow path actuates to its correct position on Safety Injection Actuation test signals, and
 - Verifying that each of the following pumps start automatically upon receipt of a Safety Injection actuation test signal:
 - a) Centrifugal charging pumps,
 - b) Safety Injection pumps, and
 - c) RHR pumps.
- f. By verifying that each of the following pumps develops the indicated differential pressure on recirculation flow when tested pursuant to Specification 4.0.5:
 - 1) Centrifugal charging pumps > 2350 psid,
 - Safety Injection pumps > 1435 psid, and
 - 3) RHR pumps > 170 psid.
- g. By verifying the correct position of each electrical and/or mechanical position stop for the following ECCS throttle valves: 400K
 - Within 4 hours following completion of each valve stroking operation or maintenance on the valve when the ECCS subsystems are required to be OPERABLE, and
 - 2) At least once per 18 months.

CCP/SI System	SI System
Valve Number	Valve Number
SI -8810A	SI - 8822A
SI - 8810B	ST - 8822B
ST -8810C	6±
51-8810D	SI-8822D

SURVEILLANCE REQUIREMENTS (Continued)

h. By performing a flow balance test, during shutdown, following completion of modifications to the ECCS subsystems that alter the subsystem flow characteristics and verifying that:

- 1) For centrifugal charging pump lines, with a single rump running:
 - a) The sum of the injection line flow rates, excluding the highest flow rate, is greater than or equal to 338 gpm, and
 - b) The total pump flow rate is less than or equal to 550 gpm.
- 2) For Safety Injection pump lines, with a single pump running:

 - -b) The total pump flow rate is less than or equal to 650 gpm.
- 3) For RHR pump lines, with a single pump running, the sum of the injection line flow rates is greater than or equal to 4844 gpm.

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SURVEILLANCE REQUIREMENTS (continued)

h. By performing a flow balance test, during shutdown, following completion of modifications to the ECCS subsystems that alter the subsystem flow characteristics and verifying that:

1. For centrifugal charging pump lines

Single Pump Running:

 The sum of the injection line flow rates, excluding the highest flow rate, is greater than or equal to 333 gpm, and

Both Pumps Running:

- b) The total flow rate is less than or equal to 876 gpm.
- 2. For safety injection pump lines

Single Pump Running:

- cold leg
- The sum of the Ainjection line flow rates, excluding the highest flow rate, is greater than or equal to 437 gpm, and

Both Pumps Running:

b) The total flow rate is less than or equal to 845 gpm.

- i. By performing a flow test, during shutdown, following completion of modifications to the ECCS subsystems that alter the subsystem flow characteristics and verifying that:
 - 1. For residual heat removal pump lines

Single Pump Running:

cold leg

 a) The sum of the injection line flow rates is greater than or equal to 4652 gpm.

Both Pumps Running:

b) The total flow rate is less than or equal to 10027 gpm.

By verifying that the refueling cavity to containment sump drain values, SF-027 and SE-028, are open prior to establishing CONTAINMENT INTEGRITY

3/4.5.3 ECCS SUBSYSTEMS - T < 350°F

LIMITING CONDITION FOR OPERATION

3.5.3 As a minimum, one ECCS subsystem comprised of the following shall be OPERABLE:

- a. One OPERABLE centrifugal charging pump,#
- b. One OPERABLE RHR heat exchanger,
- c. One OPERABLE RHR pump, and
- d. An OPERABLE flow path capable of taking suction from the refueling water storage tank upon being manually realigned and transferring suction to the containment sump during the recirculation phase of operation.

APPLICABILITY: MODE 4.

ACTION:

a. With no ECCS subsystem OPERABLE because of the inoperability of either the centrifugal charging pump or the flow path from the refueling water storage tank, restore at least one ECCS subsystem to OPERABLE status within 1 hour or be in COLD SHUTDOWN within the next 20 hours. 8

- b. With no ECCS subsystem OPERABLE because of the inoperability of either the residual heat removal heat exchanger or RHR pump, restore at least one ECCS subsystem to OPERABLE status or maintain the Reactor Coolant System T avg less than 350°F by use of alternate heat removal methods.
- c. In the event the ECCS is actuated and injects water into the Reactor Coolant System, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 90 days describing the circumstances of the actuation and the total accumulated actuation cycles to date. The current value of the usage factor for each affected Safety Injection nozzle shall be provided in this Special Report whenever its value exceeds 0.70.

A maximum of one centrifugal charging pump and one Safety Injection pump shall be OPERABLE whenever the temperature of one or more of the RCS cold legs is less than or equal to 295°F.

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SURVEILLANCE REQUIREMENTS

4.5.3.1 The ECCS subsystem shall be demonstrated OPERABLE per the applicable requirements of Specification 4.5.2.

- 308.7

4.5.3.2 All charging pumps and Safety Injection pumps, except the above allowed required OPERABLE pumps. shall be demonstrated inonerable by verifying that the motor circuit breakers are secured in the open position at least once per 12 hours whenever the temperature of one or more of the RCS cold legs is less than or equal to 295°F.

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3/4.5.4 REFUELING WATER STORAGE TANK

LIMITING CONDITION FOR OPERATION

3.5.4 The refueling water storage tank (RWST) shall be OPERABLE with:

- A contained borated water volume of between 479.900 and 526,300 gallons,
- b. A boron concentration of between 2000 and 2100 ppm of boron,
- c. A minimum solution temperature of 40°F, and
- d. A maximum solution temperature of 120°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the RWST inoperable, restore the tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.5.4 The RWST shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
 - 1) Verifying the contained borated water volume in the tank, and
 - 2) Verifying the boron concentration of the water.
- b. At least once per 24 hours by verifying the RWST temperature when the outside air temperature is less than 40°F or greater than 120°F.

3/4.6 CONTAINMENT SYSTEMS

3/4.6.1 PRIMARY CONTAINMENT

CONTAINMENT INTEGRITY

LIMITING CONDITION FOR OPERATION

3 6 1.1 Primary CONTAINMENT INTECRITY shall be maintained.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

Without primary CONTAINMENT INTEGRITY, restore CONTAINMENT INTEGRITY within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.1 Primary CONTAINMENT INTEGRITY shall be demonstrated:

- At least once per 31 days by verifying that all penetrations* not a. capable of being closed by OPERABLE containment automatic isolation valves and required to be closed during accident conditions are closed by valves, blind flanges, or deactivated automatic valves secured in their positions, except as provided in Table 3.6-1 of Specification 3.6.3;
- By verifying that each containment air lock is in compliance with b. the requirements of Specification 3.6.1.3; and
- After each closing of each penetration subject to Type B testing, C. except the containment air locks, if opened following a Type A or B test, by leak rate testing the seal with gas at a pressure not less than P, 48.1 psig, and verifying that when the measured leakage

rate for these seals is added to the leakage rates determined pursuant to Specification 4.6.1.2d. for all other Type B and C penetrations, the combined leakage rate is less than 0.60 L_.

^{*}Except valves, blind flanges, and deactivated automatic valves which are located inside the containment and are locked, sealed or otherwise secured in the closed position. These penetrations shall be verified closed during each COLD SHUTDOWN except that such verification need not be performed more often than once per 92 days.

CONTAINMENT LEAKAGE

LIMITING CONDITION FOR OPERATION

- 5.5.1.2 Containment leakage rates shall be limited to:
 - a. An overall integrated leakage rate of.
 - 1) Less than or equal to L_a , 0.10% by weight of the containment air per 24 hours at P_a , 48.1 psig, or 0.036
 - 2) Less than or equal to L_t , 0.07% by weight of the containment air per 24 hours at a reduced pressure of P₊, 24.05 psig.
 - b. A combined leakage rate of less than 0.60 L_a for all penetrations and valves subject to Type B and C tests, when pressurized to P_a.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With either the measured overall integrated containment leakage rate exceeding 0.75 L_a or 0.75 L_t , as applicable, or the measured combined leakage rate for all penetrations and valves subject to Types . and C tests exceeding 0.60 L_a , restore the overall integrated leakage rate to less than 0.75 L_a or less than to 0.75 L_t , as applicable, and the combined leakage rate for all penetrations subject to Type B and C tests to less than 0.60 L_a prior to increasing the Reactor Coolant System temperature above 200°F.

SURVEILLANCE REQUIREMENTS

4.6.1.2 The containment leakage rates shall be demonstrated at the following test schedule and shall be determined in conformance with the criteria specified in Appendix J of 10 CFR Part 50 using the methods and provisions of ANSI N45.4-1972:

a. Three Type A tests (Overall Integrated Containment Leakage Rate) shall be conducted at 40 \pm 10 month intervals during shutdown at a pressure not less than either P_a, 48.1 psig, or at P_t, 24.05 psig, during each 10-year service period. The third test of each set shall be conducted during the shutdown for the 10-year plant

inservice inspection;

SURVEILLANCE REQUIREMENTS (Continued)

b. If any periodic Type A test fails to meet either 0.75 L or 0.75 L,

the test schedule for subsequent Type A tests shall be reviewed and approved by the Commission. If two consecutive Type A tests fail to meet either 0.75 L_a or 0.75 L_t , a Type A test shall be performed at least every 18 months until two consecutive Type A tests meet either 0.75 L_a or 0.75 L_t at which time the above test schedule may be resumed;

- c. The accuracy of each Type A test shall be verified by a supplemental test which:
 - 1) Confirms the accuracy of the Type A test by verifying that the difference between the supplemental and Type A test data is within 0.25 L_a , or 0.25 L_t ;
 - 2) Has a duration sufficient to establish accurately the change in leakage rate between the Type A test and the supplemental test; and $-75^{\circ}/_{0}$
 - 3) Requires the quantity of gas injected into the containment or bled from the containment) during the supplemental test to be equivalent to at least 35% of the total measured leakage at ^Pa, 48.1 psig, or P_t, 24.05 psig. (except as provided in specification 7.4.3)
- d. Type B and C tests shall be conducted with gas, at a pressure not 7.6.3) less than P_a, 48.1 psig, at intervals no greater than 24 months except for tests involving:
 - 1) Air locks,

resilient

 Purge supply and exhaust isolation valves with resident material seals, and

3) Penetrations using continuous Leakage Monitoring Systems. do not have

- e. Air locks shall be tested and demonstrated OPERABLE by the requirements of 4.6.1.3;
- f. Purge supply and exhaust isolation valves with resident material seals shall be tested and demonstrated OPERABLE by the requirements of Specification 4.6.1.7.3 or 4.6.1.7.4, as applicable;
- g. Type B tests for penetrations employing a continuous Leakage Monitoring System shall be conducted at P, 48.1 psig, at intervals nogreater than once per 3 years; and a do Not have

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CONTAINMENT AIR LOCKS

LIMITING CONDITION FOR OPERATION

2-6.1.3 Each containment air lock shall be OPERABLE with:

- a. Both doors closed except when the air lock is being used for normal transit entry and exit through the containment, then at least one air lock door shall be closed, and
- b. An overall air lock leakage rate of less than or equal to 0.05 L at P_a, 48.1 psig.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With one containment air lock door inoperable:
 - Maintain at least the OPERABLE air lock door closed and either restore the inoperable air lock door to OPERABLE status within 24 hours or lock the OPERABLE air lock door closed.
 - Operation may then continue until performance of the next required overall air lock leakage test provided that the OPERABLE air lock door is verified to be locked closed at least once per 31 days,
 - 3. Otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours, and
 - 4. The provisions of Specification 3.0.4 are not applicable.
- b. With the containment air lock inoperable, except as the result of an inoperable air lock door, maintain at least one air lock door closed; restore the inoperable air lock to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.3 Each containment air lock shall be demonstrated OPERABLE:

a. Within 72 hours following each closing, except when the air lock is being used for multiple entries, then at least once per 72 hours, by valifying no detectable seal leakage by pressure decay when the volume between the door seals is pressurized to greater than or equal to P₅, 48.1 psig, for at least 15 minutes;

- b. By conducting overall air lock leakage tests at not less than P_a,
 48.1 psig, and verifying the overall air lock leakage rate is within its limit:
 - 1) At least once per 6 months,# and
 - Prior to establishing CONTAINMENT INTEGRITY when maintenance has been performed on the air lock that could affect the air lock sealing capability.*
- c. At least once per 6 months by verifying that only one door in each air lock can be opened at a time.

-by verifying a seal leakage of less than 0.01 ha at Pa(48.1 psig)

#The provisions of Specification 4.0.2 are not applicable. *This represents an exemption to Appendix J of 10 CFR Part 50.

COMANCHE PEAK - UNIT 1

INTERNAL PRESSURE

LIMITING CONDITION FOR OPERATION

3.6.1.4 Primary containment internal pressure shall be maintained between -1.5 and +3.0 psig.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the containment internal pressure outside of the limits above, restore the internal pressure to within the limits within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.4 The primary containment internal pressure shall be determined to be within the limits at least once per 12 hours.

AIR TEMPERATURE

LIMITING CONDITION FOR OPERATION

5.6.1.5 Primary containment average air temperature shall not exceed 120°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the containment average air temperature greater than 120°F, reduce the average air temperature to within the limit within 8 hours, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.5 The primary containment average air temperature shall be the arithmetical average of the temperatures at the following locations and shall be determined at least once per 24 hours:

Location

- a. Dome Area, E1. 1066'-0"
- Near b. Containment, Az. 270°, El. 911'-9"
- c. Containment, Az. 152°, El. 866'-0"
- d Top of CRDM/RAMS, E1. 865'-0"
- e. Containment, Az. 210°, El. 814'-0" Near

COMANCHE PEAK - UNIT 1

CONTAINMENT STRUCTURAL INTEGRITY

LIMITING CONDITION FOR OPERATION

3.6.1.6 The structural integrity of the containment vessel shall be maintained at a level consistent with the acceptance criteria in Specification 4.6.1.6.1

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

With the structural integrity of the containment vessel not conforming to the above requirements, restore the structural integrity to within the limits within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.6.1. <u>Containment Vessel Surfaces</u>. The structural integrity of the exposed accessible interior and exterior surfaces of the containment vessel, including the liner plate, shall be determined during the shutdown for each Type A containment leakage rate test (reference Specification 4.6.1.2) by a visual inspection of these surfaces. This inspection shall be performed prior to the Type A containment leakage rate test to verify no apparent changes in appearance or other abnormal degradation.

4.6.1.6.2 <u>Reports</u>. Any abnormal degradation of the containment vessel structure detected during the above required inspections shall be reported to the Commission pursuant to Specification 6.9.X.Z This report shall include a description of the condition of the concrete, the inspection procedure, the tolerances on cracking, and the corrective actions taken.

CONTAINMENT VENTILATION SYSTEMS

LIMITING CONDITION FOR OPERATION

3.6.1.7 The containment ventilation systems shall be OPERABLE with the following:

- a. Each 48-inch containment purge supply and exhaust isolation valve shall be locked closed, and
- b. The 12-inch containment hydrogen purge supply and exhaust isolation valves and the 18-inch containment pressure relief isolation valves may be opened for up to a total of 500 hours during a calendar year.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With any 48-inch containment purge supply and/or exhaust isolation valve open or not locked closed, lock close that valve or isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With the 12-inch containment hydrogen purge supply and exhaust isolation valves and the 18-inch containment pressure relief isolation valves open for more than 500 hours during a calendar year, close the open valve(s) or isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.
- c. With a containment hydrogen purge supply or exhaust isolation valve(s) or a containment pressure relief isolation valve(s) having a measured leakage rate in excess of the limits of Specification 4.6.1.7.4, restore the inoperable valve(s) to OPERABLE status within 24 hours. otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS.

4.6.1.7.1 Each 48-inch containment purge supply and exhaust isolation valves shall be verified to be locked closed at least once per 31 days.

4.6.1.7.2 The cumulative time that all three (3) penetrations for the containment hydrogen purge supply and exhaust and containment pressure relief have been used during a calendar year shall be determined at least once per 7 days.

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SURVEILLANCE REQUIREMENTS (Continued)

4.6.1.7.3 During each refueling outage or after use prior to entering Mode 4 the 48-inch containment purge supply and exhaust isolation valves shall be demonstrated OPERABLE by verifying that the measured leakage rate is less than 0.05 La when pressurized to P_a . and it is trace per 24 months

4.6.1.7.4 After each use of the 12-inch containment hydrogen purge supply and exhaust isolation valves or the 18-inch containment pressure relief isolation valves demonstrate OPERABLE by verifying that the measured leakage rate is less than 0.01 L_a when pressurized to P_a , unless performed within the last six (6) months, as well as, in accordance with 4.6.1.2,d.

but at least once per 24 mentils

COMANCHE PEAK - UNIT 1

3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS

CONTAINMENT SPRAY SYSTEM

LIMITING CONDITION FOR OPERATION

3.6.2.1 Two independent Containment Spray Systems shall be CPERABLE with cach Containment Spray System capable of taking suction from the RWST and transferring suction to the containment sump.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one Containment Spray System inoperable, restore the inoperable Containment Spray System to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours; restore the inoperable Containment Spray System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.2.1 Each Containment Spray System shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- By verifying, that in the injection mode, each pump provides a discharge flow through the test header of greater than or equal to 2900 gpm with the pump eductor line open when tested pursuant to Specification 4.0.5;
- c. At least once per 18 months during shutdown, by:
 - Verifying that each automatic valve in the flow path actuates to its correct position on a Containment Spray Actuation test signal, and
 - Verifying that each spray pump starts automatically on a Containment Spray Actuation or Safety Injection test signal.
- d. At least once per 5 years by performing an air or smoke flow test through each spray header and verifying each spray nozzle is unobstructed.

SPRAY ADDITIVE SYSTEM

LIMITING CONDITION FOR OPERATION

3.6.2.2 The Spray Additive System shall be OPERABLE with:

- a. A spray additive tank containing a volume of between 4900 and 5167 gallons of between 28 and 30% by weight NaOH solution, and
 - b. Two spray additive eductors each capable of adding NaOH solution from the chemical additive tank to respective Containment Spray System pump flow.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the Spray Additive System inoperable, restore the system to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours; restore the Spray Additive System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.2.2 The Spray Additive System shall be demonstrated OPERABLE:

- At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- b. At least once per 6 months by:
 - 1) Verifying the contained solution volume in the tank, and
 - Verifying the concentration of the NaOH solution by chemical analysis.
- c. At least once per 18 months during shutdown, by verifying that each automatic valve in the flow path actuates to its correct position on a Containment Spray Actuation test signal; and
- d. At least once per 5 years by verifying spray additive and RWST flow (to be determined during preoperational tests) through the respective test loops of the Spray Additive System.

") the flow path through the spray additive spray Line and, 2) RWST test water flow rates of between 50 gpm and 100 gpm through the eductor test loop of each train of the spray Additive system. COMANCHE PEAK - UNIT 1 3/4 6-12

3/4.6.4 CONTAINMENT ISOLATION VALVES

LIMITING CONDITION FOR OPERATION

3.6.4 The containment isolation valves specified in Table 3.6-1 shall be "OPERABLE with isolation times as shown in Table 3.6-1.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

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With one or more of the isolation valve(s) specified in Table 3.6-1 inoperable, maintain at least one isolation valve OPERABLE in each affected penetration that is open and:

- a. Restore the inoperable valve(s) to OPERABLE status within 4 hours, or
- b. Isolate each affected penetration within 4 hours by use of at least one deactivated automatic valve secured in the isolation position, or
- c. Isolate each affected penetration within 4 hours by use of at least one closed manual valve or blind flange, or
- d. Be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6. $\cancel{4}$.1 The isolation values specified in Table 3.6-1 shall be demonstrated OPERABLE prior to returning the value to service after maintenance, repair, or replacement work is performed on the value or its associated actuator, control, or power circuit by performance of a cycling test, and verification of isolation time.

4.6.4.2 Each isolation valve specified in Table 3.6-1 shall be demonstrated OPERABLE during the COLD SHUTDOWN or REFUELING MODE at least once per 18 months by:

- a. Verifying that on a Phase "A" Isolation test signal, each Phase "A" isolation valve actuates to its isolation position;
- b. Verifying that on a Phase "B" Isolation test signal, each Phase "B" isolation valve actuates to its isolation position; and
- c. Verifying that on a Containment Ventilation Isolation test signal, each ventilation valve actuates to its isolation position.

4.6.4.3 The isolation time of each power operated or automatic value of Table 3.6-1 shall be determined to be within its limit when tested pursuant to Specification 4.0.5.

COMANCHE PEAK - UNIT 1

TABLE 3.6-1

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CONTAINMENT ISOLATION VALVES

	VALVE NO.	FSAR TABLE REFERENCE NO. HT.	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1.	Phase "A"	Isolation Valves			
	₩V-2154	20	Feedwater to Steam (FW to Stm Gen #1)	5	Note 1
	1HV-2155	22	Secondary Sample (FW to Stm Gen #2)	5	Note 1
	1HV-2156	24	Feedwater Sample (FW to Stm Gen #3)	5	Note 1
	1HV-2157	26	Feedwater Sample (FW to Stm Gen #4)	5	Note 1
	1HV-2399	27	Blowdown From Steam Generator #3	5	Note 1
	1HV-2398	28	Blowdown From Steam Generator #2	5	Note 1
	1HV-2397	29	Blowdown From Steam Generator #1	5	Note 1
	1HV-2400	30	Blowdown From Steam Generator #4	5	Note 1
	1-8152 1-8160	32 32	Letdown Line to Letdown Heat Exchanger	10 -10-	Note C Note C
	1-8890A	35	RHR to Cold Leg Loops #1 & #2	15	ENote 2 L. Te. 9
	1-8890B	36	RHR to Cold Leg Loops #3 & #4	15	ENote 2 Note 9
	1-8047	41	Reactor Makeup Water to Pressure Relief Tank & RC Pump Stand	10	-Note C
	1-5593	42	Pipe	7	이 아이 아이 주요.
	1-8881	43	SI to RC System Hot / Leg Loops #2 & #3	10	ENote 2 Note 7
	1-8824	44	SI to RC System Hot Leg Loops #1 & #4	10	SNote 2
		(Leg Logis #	to d. Systam Cold	70	ENote 2, Vote

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VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1-8823	45	SI to RC System Cold	10	Note 2
-		Leg Loops #1, #2, #3 & #4		Crite 4
- 1-8105 -	-46	Charging Line to - Regenerative Heat Exchanger	-10	Note-C-
1-8100	51	Seal Water Return and Excess Letdown	10	Note C
1-8112	51	Seal Water Return and Excess Letdown	10	Note C
1-7136	52	RCDT Heat Exchanger to Waste Hold Up Tank	10	Note C
LCV-1003	52	RCDT Heat Exchanger to Waste Hold Up Tank	10	Note C
1HV-5365	60	Demineralized Water Supply	5	Note C Acte 1
1HV-5366	60	Demineralized Water Supply	5	Stote C
1HV-5157	61	Containment Sump Pump Discharge	5	Note C
1HV-5158	61	Containment Sump Pump Discharge	5	Note C
1HV-3847	62	Instrument Air to Containment	5	-Note C
1-8825	63	RHR to Hot Leg Loops #2 & #3	15 7	Note 2
1HV-2405	73	Sample From Steam Generator #1	5	Note 1
1HV-4170	74	RC Sample From Hot Legs	5	Note C
1HV-4168	.74	RC Sample From Hot Legs	5	Note C Note 9

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VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1HV-4169	74	RC Sample From Hot Legs	5 7	Note C Note 9
IAV-2406	76	Sample From Steam Generator) 2-	5	Note 1
1HV-4167	77	Pressurizer Liquid Space Sample	5 .	{Note C Note 9
1HV-4166	77	Pressurizer Liquid Space Sample	5	{Note C Note 9
1HV-4176	78	Pressurizer Steam Space Sample	5	Note C Note 9
1HV-4165	78	Pressurizer Steam Space Sample	5	Note C Note 7
1HV-2407	79	Sample From Steam Generator #3	5	Note 1
1HV-4175	80	Sample From Accumulators	5	Nota C
1HV-4171	80	Sample From Accumulators	5	Note C
1HV-4172	80	Sample From Accumulators	5	S-Note-C
1HV-4173	80	Sample From Accumulators	5	Note C
1HV-4174	80	Sample From Accumulators	5	Note C
1HV-7311	81	RC PASS Sample Discharge to RCDT	5	Note C
1HV-7312	81	RC PASS Sample Discharge to RCDT	5	Note C
1HV-2408	82	Sample From Steam Generator #4	5	Note -1.
1-8871	83	Accumulator Test and Fill	10	Cr Note 9

			ISOLATION TYPE
VALVE NO.	FSAR TABLE REFERENCE NO. (1)	LINE OR SERVICE	TIME. LEVEL (SECONDS) TESTING
1-8888	83	Accumulator Test and Fill	10 \$ 10 A
1-8964	83	Accumulator Test and Fill	10 $\begin{cases} L \\ L \\ T \\$
1HV-5556	84	Containment Air PASS Return	5 Note C
1HV-5557	84	Containment Air PASS Return	5 Note C
1HV-5544	94	Radiaiton Monitoring Sample	5 Note C
1HV-5545	94	Radiation Monitoring Sample	5 Note C
1HV-5558	97	Containment Air PASS Inlet	5 Note.C
1HV-5559	97	Containment Air PASS Inlet	5 -Note C
1HV-5560	100	Containment Air PASS Inlet	5 Note C
1HV-5561	100	Containment Air PASS Inlet	5 Note C
1HV-5546	102	Radiation Monitoring Sample Return	5 Note-C
1HV-5547	102	Radiation Monitoring Sample Return	5 Note C
1-8880	104	N ₂ Supply to Accumulators	10 S Note C
1-7126	105	H ₂ Supply to RC Drain Tank	10 -Note-C
1-7150	105	H ₂ Supply to RC Drain Tank	10 Note-C
1HV-4710	111	CC Supply to Excess Letdown & RC Drain Tank Heat Exchanger	5 Note 1

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	VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
	1HV-4711	112	CC Return From Excess Letdown & RC Drain Tank Heat Exchanger	5	Note 1
	1HV-3486	113	Service Air to Containment	5	Note C
	1HV-4725	114	Containment CCW Drain Tank Pumps Discharge	5	Note C
	1HV-4726	114	Containment CCW Drain Tank Pumps Discharge	5	Note C
	1-8027	116	Nitrogen Supply to PRT	10	Note C
	1-8026	116	Nitrogen Supply to PRT	10	Note C
	1HV-6084	120	Chilled Water Supply to Containment Coolers	10	Note C
	1HV-6082	121	Chilled Water Return From Containment Coolers	10	Note C
	1HV-6083	121	Chilled Water Return From Containment Coolers	10	Note C
	1HV-4075B	124	Fire Protection System Isolation	10 §	Note C Note 9
	1HV-4075C	124	Fire Protection System Isolation	10 {	Note C
2.	Phase "B" Is	olation Valves			
	1HV-4708	117	CC Return From RCP's Motors	10	Note C
	1HV-4701	117	CC Return From RCP's Motors	10	Note C
	1HV-4700	118	CC Return to RCP's Motors	10	Note C
	1HV-4709	119	CC Return from RCP's Thermal Barrier	10	Note C

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	VALVE NO.	FSAR TABLE REFERENCE NO. (1)	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
	1HV-4696	119	CC Return from RCP's Thermal Barrier	10	-Note C
	Containment	Ventilation Isolati	ion Valves		
	1HV-5542	58	Hydrogen Purge Supply	10	SNote C
	1HV-5543	58	Hydrogen Purge Supply	10	Note C
	1HV-5563	58	Hydrogen Purge Supply	10	SNote C
	1HV-5540	59	Hydrogen Purge Exhaust	10	S-Note C
	1HV-5541	59	Hydrogen Purge Exhaust	10	S-Note C
	1HV-5562	59	Hydrogen Purge Exhaust	10	ENote-C
	1HV-5536	109	Containment Purge Air Supply	5	SNote C
	1HV-5537	109	Containment Purge Air Supply	5	ENote C
	1HV-5538	110	Containment Purge Air Exhaust	5	ENote C
	1HV-5539	110	Containment Purge Air Exhaust	5.	E Note C
	-1HV-6084	-120-	-Chilled Water Supply to Containment Coolers	0 10	Note C
	1HV-5548	122	Containment Pressure Relief	5	-Note C
	1HV-5549	122	Containment Pressure Relief	5	Note-C
•	Manual Valve	2S			
	1FW-158	205	Chemical Feed to Steam Generator #1	N/A	Note 1
	1FW-106	20c	N2 Supply to Steam Generator #1	N/A	Note 1

VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1FW-157	22b	Chemical Feed to Steam Generator #2	N/A	Note 1
1FW-104	22c	N ₂ Supply to Steam Generator #2	N/A	Note 1
1FW-156	24b	Chemical Feed to Steam Generator #3	N/A	Note 1
1FW-102	24c	N ₂ Supply to Steam Generator #3	N/A	Note 1
1FW-159	26 b	Chemical Feed to Steam Generator #4	N/A	Note 1
1FW-108	26 c	N ₂ Supply to Steam Generator #4	N/A	Note 1
1-87088	33	RHR From Hot Leg Loop #4 (Relief)	N/A	Note 5
1-8708A	34	RHR From Hot Leg Loop #1 (Relief)	N/A	Note 5
1-7135	52	RCDT Heat Exchanger to Waste Holdup Tank	N/A	Note C
1SF-011	56	Refueling Water Purification to Refueling Cavity	N/A	-Note C
1SF-012	56	Refueling Water Purification to Refueling Cavity	N/A	Note C
1SF-021	67	To Refueling Water Purification Pump	N/A	Note C
1SF-022	67	To Refueling Water Purification Pump	N/A	Note C
1SF-053	71	Refueling Cavity Skimmer Pump	N/A	Note-C
1SF-054	71	Refueling Cavity Skimmer Pump	N/A	Note-C

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	VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
5.	Power-Operat	ed Isolation Valves			
	1HV-2452-1	4	Main Steam to Aux. FPT From Steam Line #1	N/A	Note 1
	1PV-2325	5	Main Steam From Steam Generator #1	N/A	Note 1
	1PV-2326	9	Main Steam From Steam Generator #2	N/A	Note 1
	1PV-2327	13	Main Steam From Steam Generator #3	N/A	Note 1
	1HV-2452-2	17	Main Steam to Aux. FPT From Steam Line #4	N/A	Note I
	1PV-2328	18	Main Steam From Steam Generator #4	N/A	Note 1
	1HV-2491A	20a	Main & Auxiliary Feedwater to Steam Generator #1	N/A	Note 1
	1HV-2491B	20a	Main & AuxiliaryN/A Feedwater to Steam Generator #1	Note 1	-34
	1HV-2492A	22a	Main & Auxiliary Feedwater to Steam Generator #2	N/A	Note 1
	1HV-2492B	22a	Main & Auxiliary Feedwater to Steam Generator #2	N/A	Note 1
	1HV-2493A	24a	Main & Auxiliary Feedwater to Steam Generator #3	N/A	Note 1
	1HV-2493B	24a	Main & Auxiliary Feedwater to Steam Generator #3	N/A	Note 1
	1HV-2494A	26 a	Main & Auxiliary Feedwater to Steam Generator #4	N/A	Note 1

CONTAINMENT ISOLATION VALVES

VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1HV-2494B	26 a	Main & Auxiliary N/A Feedwater to Steam Generator #4	Note 1 -	-77
1-8701B	33	RHR From Hot Leg Loop #4	N/A	Note 5
1-8701A	34	RHR From Hot Leg Loop #1	N/A	Note 5
1-8809A	35	RHR to Cold Leg Loops #1 and #2	N/A	Note 4
1-8809B	36	RHR to Cold Leg Loops #3 and #4	N/A	Note 4
1-8801A	42	SafeTy Boron Injection to Cold Leg Loops #1, #2, #3 and #4	I N/A	Note 7
1-8801B	42	Sofer Boron Injection to Cold Leg Loops #1, #2, #3 and #4	I N/A	Note 7
1-8802A	43	SI Injection to Hot Leg Loops #2 and #3	N/A	pir. I
1-8802B	44	SI Injection to Hot Leg Loops #1 and #4	N/A	Z t. 5
1-8835	45	SI to RC System Cold Leg Loops #1, #2, #3 and #4	N/A	Note •4
1-8351A	47	Seal Injection to RC Pump (Loop #1)	N/A	Note C
1-8351B	48	Seal Injection to RC Pump (Loop #2)	N/A	Note C
1-8351C	49	Seal Injection to RC Pump (Loop #3)	N/A	-Note C
1-8351D	50	Seal Injection to RC Pump (Loop #4)	N/A	-Note-C

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	VALVE NO.	FSAR TABLE NO. (1)	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
	1HV-4777	54	Containment Spray to Spray Header (Tr. B)	N/A	Note 3
	1HV-4776	55	Containment Spray to Spray Header (Tr. A)	N/A	Note 3
	1-8840	63	RHR to Hot Leg Loops #2 and #3	N/A	N. te, S
	1-8811A	125	Containment Recirc. Sump to RHR Pump (Train B)	N/A	Note C
	1-88118	126	Containment Recirc. Sump to RHR Pump (Train B)	N/A	Note C
	1HV-4782	127	Containment Recirc. to Spray Pumps (Train A)	N/A	-Note C
	1HV-4783	128	Containment Recirc. to Spray Pumps (Train B)	N/A	Note C
	1FP-591	***	-Fire Protection	10	
	1FP-592	***	-Fire-Protection		
•	Check Valves				
	1-8818A	35	RHR to Cold Leg Loops #1 and #2	N/A	Note 2
	1-8818B	35	RHR to Cold Leg Loops #1 and #2	N/A	Note 2
	1-8818C	36	RHR to Cold Leg Loops #3 and #4	N/A	Note 2
	1-8818D	36	RHR to Cold Leg Loops #3 and #4	N/A	Note 2
	1-8046	41	Reactor Makeup Water to Pressurizer Relief Tank and RC Pump Stand Pipe	N/A	-Note-C

VALVE NO.	FSAR TABLE REFERENCE NO. (1)	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1-8815	42	Saferer Injection to Cold Leg Loops #1, #2, #3 and #4	N/A	Note 2
1SI-8905B	43	SI to RC System Hot Leg Loops #2 & #3	N/A	Note 2
1SI-8905C	43	SI to RC System Hot Leg Loops #2 & #3	N/A	Note 2
1SI-8905A	44	SI to RC System Hot Leg Loops #1 & #4	N/A	Note 2
1SI-8905D	44	SI to RC System Hot Leg Loops #1 & #4	N/A	Note 2
1SI-8819A	45	SI to RC System Cold Leg Loops #1, #2, #3 & #4	N/A	Note 2
1SI-8819B	45	SI to RC System Cold Leg Loops #1, #2, #3 & #4	N/A	Note 2
1SI-8819C	45	SI to RC System Cold Leg Loops #1, #2, #3 & #4	N/A	Note 2
1SI-8819D	45	SI to RC System Cold Leg Loops #1, #2, #3 & #4	N/A	Note 2
1-8381	46	Charging Line to Regenerative Heat Exchanger	N/A	Note C
1CS-8368A	47	Seal Injection to RC Pump (Loop #1)	N/A	Note C
1CS-83688	48	Seal Injection to RC Pump (Loop #2)	N/A	Note-C
1CS-8368C	49	Seal Injection to RC Pump (Loop #3)	N/A	-Note C
1CS-8368D	50	Seal Injection to RC Pump (Loop #4)	N/A	Note C

CONTAINMENT ISOLATION VALVES

VALVE NO.	FSAR TABLE *	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING
1CS-8180	51	Seal Water Return and Excess Letdown	N/A	-Note C
1CT-145	54	Containment Spray to Spray Header (Tr. B)	N/A	Note 3
1CT-142	55	Containment Spray to Spray Header (Tr. A)	N/A	Note 3
1CI-030	62	Instrument Air to Containment	N/A	-Note C
1-8841A	63	RHR to Hot Leg Loops #2 & #3	N/A	Note 2
1-88418	63	RHR to Hot Leg Loops #2 & #3	N/A	Note 2
1SI-8968	104	N ₂ Supply to Accumulators	N/A	Note C
1CA-016	113	Service Air to Containment	N/A	Note C
1CC-629	117	CC Return From RCP's Motors	N/A	_Note C
1CC-713	118	CC Supply to RCP's Motors	N/A	Note C
1CC-831	119	CC Return From RCP's Thermal Barrier	N/A	Note C
1CH-024	120	Chilled Water Supply to Containment Coolers	N/A	Note C
Steam Line	Isolation Signal			
1HV-2333A	1	Main Steam From Generator #1	5	Note 1
1HV-2333B	2	Main Steam From Generator ⊯2 ;≠1	5	Note 1
1HV-2409	3	Drain From Main Steam Line #1	5	Note 1

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CONTAINMENT ISOLATION VALVES

	VALVE NO.	FSAR TABLE *	LINE OR S	EDUICE	ISOLATION TIME	TYPE LEVEL
		ner energe no.	LINE UK S	ERVILE	(SECONDS)	TESTING
	1HV-2334A	6	Main Stea Generator	m From Steam 料 世紀	5	SNote 1 Note 10
	1HV-2334B	7	Main Stea Generator	m From Steam #2	5	Note 1
	1HV-2410	8	Drain From Line #2	m Main Steam	5	Note 1
	1HV-2335A	10	Main Stear Generator	m From Steam #3	5	S Note 1 Note 1C
	1HV-2335B	11	Main Steam Generator	n From Steam #3	5	Note 1
	1HV-2411	12	Drain From Generator	n Main Steam ₩ #3	5	Note 1
	1HV-2336A	14	Main Stear	n From Steam	5 (- Note 1
	1HK-25500		Generator		5	Note 1
	1HV-2412	16	Drain from Line #4	n Main Steam	5	Note 1
8.	Feedwater Li	ne Isolation Signal				
	1411-2124	14	Feedmater	to Standauser	Sec # 1	1. 1. 1
	1FV-2193	20 d	Feedwater Line	Tempering	5	Note 1
	1HV-2185	20e	Feedwater	Bypass Line	5	Note 1
	1HV-2125 1FV-2194	21	FREMWHEEP	T- Stericherow	1.5	Note 1
	164-2194	22 d	Feedwater Line	Tempering	5	Note 1 {ALT Y
	1HV-2186	22e	Feedwater	Bypass Line	5	Note 1
	1FV-2195	24d	Jap to all	x (* #		die to 1
		240	Line	Tempering	5	Note 1
	1HV-2187	24e	Feedwater	Bypass Line	5	Note 1
	1HV-2137	25	Feedwater Generator		5	Note 1
	1FV-2196	26 d	Feedwater Line	Tempering	5 {	SNote 1 Acts 1

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	VALVE NO.	FSAR TABLE	LINE OR SERVICE	ISOLATION TIME (SECONDS)	TYPE LEVEL TESTING			
	1HV-2188	26e	Feedwater Bypass Line	5	Note 1			
-	/	TA	BLE NOTATIONS					
(1) ⁴ Identification code for containment penetration and associated isolation valves in FSAR Tables 6.2.4-1, 6.2.4-2, and 6.2.4-3.								
** The provisions of specification 3.0.4 are not applicable.								
/ ***	May be open (normally c	ned on an intermitte losed manual valves	nt basis under administr only).	ative contro	1			
/				Ì	remon			
1 1			tion Icolation					
.2	1-8165	46 CI Re Es	harging Live te generati e deat Kohangea	ιζ	C			

CPSES/FSAR TABLE 6.2.4-2 (Sheet 10 of 10)

CONTAINMENT ISOLATION VALVING APPLICATION

These are closed systems which meet the requirements of NUREG-0800 Section 6.2.4. 11.6. paragraph o.

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NOTES

	These valves are therefore not required to be tested.
2.	These valves inside containment are part of closed systems outside containment which are in service post accident at a pressure in excess of containment design pressure and satisfy single failure criteria. These valves are therefore not required to be tested.
3.	These are closed systems outside containment which are in service post accident and have a water filled loop seal on the containment side of the valves for a period greater than 30 days following the accident. These valves are therefore leakrate tested with water.
4.	These ESF values are normally open and remain open during post-accident conditions. Post-accident they are continually pressurized in excess of containment pressure from an ESF source which meets the single failure criteria. These values are therefore not required to be tested.
5.	An effective fluid seal on these penetrations is provided by the suction sources to the residual heat

removal pumps during and following an accident. In addition, these containment isolation valves are non-automatic, are not required to operate post-accident and are located inside containment. These valves are therefore not required to be tested.

6. These ESF valves are normally closed, but are designed to open during post-accident conditions. They are part of closed systems outside containment which are in service post accident at a pressure in excess of containment design pressure and satisfy single failure criteria. In the event the valve is not opened post-accident, leakage of containment atmosphere is prevented by pump pressure on the system side and a water seal on the containment side of the valve. The combination of the valve disc seal and the double stem seals preclude the possibility of significant stem leakage under the low containment pressure conditions seen in the postulated post-accident condition. Therefore, these valves are not required to be tested.

7. These are parallel ESF valves that are normally closed, but are designed to open during post-accident conditions. Failure of one valve to open will not prevent system pressurization on both sides of both valves in excess of containment pressure. These valve are therefore not required to be tested.

So The south a located outside containment are nerveally chered and the in pie take in contract of containment, in face on parta contrat conditions. I also there look on thick will be precimed an a quarterly having the in the the significant stear lankage would 9 The with a cire che that as provin " in accordance with Specification 405 and are Stake time tested only relleving rout more which could effect the stake time 10. These values require steam to be tested and use thus not required to be tested watil +1- about is in alede 3.

CONTAINMENT SYSTEMS

3/4.6.5 COMBUSTIBLE GAS CONTROL

HYDROGEN MONITORS

LIMITING CONDITION FOR OPERATION

channels (with at least one monitor per channel) 3.6.5.1 Two independent containment hydrogen monitor per channel)

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With one containment hydrogen analyzer inoperable, restore the inoperable analyzer to OPERABLE status within 30 days or be in at least HOT STANDBY within the next 6 hours.
- b. With both hydrogen analyzers inoperable, restore at least one analyzer to OPERABLE status within 72 hours or be in at least HOT STANDBY with the next 6 hours.

SURVEILLANCE REQUIREMENTS

Channel

4.6.5.1 Each hydrogen monitor shall be demonstrated OPERABLE by the performance of a CHANNEL CHECK at least once per 12 hours, a ANALOG CHANNEL OPERATIONAL TEST at least once per 31 days, and at least once per 92 days on a STAGGERED TEST BASIS by performing a CHANNEL CALIBRATION using sample gas containing:

a. Two volume percent hydrogen, balance nitrogen, and

b. Six volume percent hydrogen, balance nitrogen.

COMANCHE PEAK - UNIT 1

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CONTAINMENT SYSTEMS

ELECTRIC HYDROGEN RECOMBINERS

LIMITING CONDITION FOR OPERATION

3.6(5) 2 Two independent Hydrogen Recombiner Systems shall be OPERABLE.

APPLICABILITY: MODES 1 and 2.

ACTION: Electroc

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With one Hydrogen Recombiner System inoperable, restore the inoperable system to OPERABLE status within 30 days or be in at least HOT STANDBY within the next 6 hours.

SURVEILLANCE REQUIREMENTS

Electric

4.6.5.2 EachAHydrogen Recombiner System shall be demonstrated OPERABLE:

- a. At least once per 6 months by verifying, during a Hydrogen Recombiner System functional test, that the minimum heater sheath temperature increases to greater than or equal to 700°F within 90 minutes. Upon reaching 700°F, increase the power setting to maximum power for 2 minutes and verify that the power meter reads greater than or equal to 60 kW, and
- b. At least once per 18 months by:

electric

- Performing a CHANNEL CALIBRATION of all recombiner instrumentation and control circuits,
- Verifying through a visual examination that there is no evidence of abnormal conditions within the recombiner enclosure (i.e., loose wiring or structural connections, deposits of foreign materials, etc.), and
- 3) Verifying the integrity of all heater electrical circuits by performing a resistance to ground test following the above required functional test. The resistance to ground for any heater phase shall be greater than or equal to 10,000 ohms.

3/4.7 PLANT SYSTEMS

3/4.7.1 TURBINE CYCLE

SAFETY VALVES

LIMITING CONDITION FOR OPERATION

3.7.1.1 All main steam line Code safety valves associated with each steam generator of an unisolated reactor coelant loop shall be OPERABLE with lift settings as specified in Table 3.7-3.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With four reactor coolant loops and associated steam generators in operation and with one or more main steam line Code safety valves inoperable, operation in MODES 1, 2, and 3 may proceed provided, that within 4 hours, either the inoperable valve is restored to OPERABLE status or the Power Range Neutron Flux High Trip Setpoint is reduced per Table 3.7-1; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With three reactor coolant loops and associated steam generators in operation and with one or more main steam line Code safety values associated with an operating loop inoperable, operation in MODES I, 2, and 3 may proceed provided, that within 4 hours, either the inoperable value is restored to OPERABLE status or the Power Range Neutron Flux High Trip Setpoint is reduced per Table 3.7-2; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. The provisions of Specification 3.0.4 are not applicable.

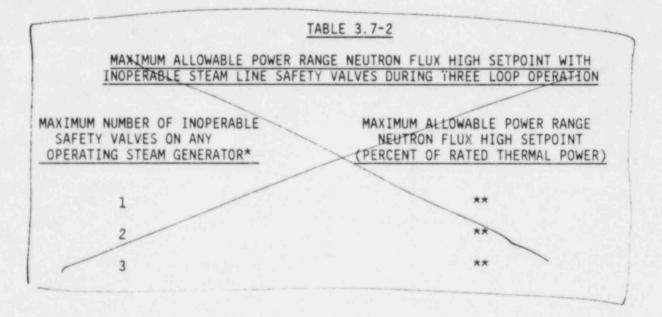
SURVEILLANCE REQUIREMENTS

4.7.1.1 No additional requirements other than those required by Specification 4.0.5.

TABLE 3.7-1

MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT WITH INOPERABLE STEAM LINE SAFETY VALVES DURING FOUR LOOP OPERATION

MAXIMUM NUMBER OF INOPERABLE SAFETY VALVES ON ANY OPERATING STEAM GENERATOR	MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT (PERCENT OF PATED THERMAL POWEP)	
1	87	
2	64	
3	43	



*At least two safety valves shall be OPERABLE on the non-operating steam generator.

**These values left blank pending NRC approval of three loop operation.

TABLE 3.7-3

STEAM LINE SAFETY VALVES PER LOOP

VALVE NUMBER	LIFT SETTING (+ 1%)*	ORIFICE SIZE	
TMS-021, 058, 093, 129	1185 psig	16 in ²	
1MS-022, 059, 094, 130	1195 psig	16 in ²	
1MS-023, 060, 095, 131	1205 psig	16 in ²	
1MS-024, 061, 096, 132	1215 psig	16 in ²	
1MS-025, 062, 097, 133	1235 psig	16 in ²	

*The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.

AUXILIARY FEEDWATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.1.2 At least three independent steam generator auxiliary feedwater pumps and associated flow paths shall be OPERABLE with:

- Two motor-driven auxiliary feedwater pumps, each capable of being a. powered from separate emergency busses, and
- b. One steam turbine-driven auxiliary feedwater pump capable of being powered from an OPERABLE steam supply system.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With one auxiliary feedwater pump inoperable, restore the required auxiliary feedwater pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With two auxiliary feedwater pumps inoperable, be in at least HOT STANDBY witin 6 hours and in HOT SHUTDOWN within the following 6 h hours.
- With three auxiliary feedwater pumps inoperable, immediately initiate C. corrective action to restore at least one auxiliary feedwater pump to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

- 4.7.1.2.1 Each auxiliary feedwater pump shall be demonstrated OPERABLE:
 - At least once per 31 days on a STAGGERED TEST BASIS by: a.
 - Verifying that each motor-driven pump develops a total dynamic 1) 90 days head of greater than or equal to 3274 feet at a flow of greater than or equal to 470 gpm;

discussing.

2) Verifying that the steam turbine-driven pump develops a total dynamic head of greater than or equal to 3438 feet at a flow of greater than or equal to 985 gpm when the secondary steam supply pressure is greater than 1185 psig. The provisions of Specification 4.0.4 are not appli/cable for entry into MODE 3;

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COMANCHE PEAK - UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that each non-automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in its correct position; and
- 4) Verifying that each automatic valve in the flow path is in the fully open position whenever the Auxiliary Feedwater System is placed in automatic control or when above 10% RATED THERMAL POWER.
- b. At least once per 18 months during shutdown by verifying that each auxiliary feedwater pump starts* as designed automatically upon receipt of an Auxiliary Feedwater Actuation test signal.

4.7.1.2.2 An auxiliary feedwater flow path to each steam generator shall bedemonstrated OPERABLE following each COLD SHUTDOWN of greater than 30 days prior to entering MODE 2 by verifying normal flow to each steam generator.

*When the secondary steam supply pressure is greater than 110 psig for the steam turbine-driven auxiliary feedwater pump.

CONDENSATE STORAGE TANK

LIMITING CONDITION FOR OPERATION

3.7.1.3 The condensate storage tank (CST) shall be OPERABLE with a contained water volume of at least 282,540 gallons of water.

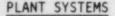
APPLICABILITY: MODES 1, 2, and 3.

ACTION:

With the CST inoperable, within 4 hours restore the CST to OPERABLE status or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.7.1.3 The CST shall be demonstrated OPERABLE at least once per 12 hours by verifying the contained water volume is within its limits when the tank is the supply source for the auxiliary feedwater pumps.



SPECIFIC ACTIVITY

LIMITING CONDITION FOR OPERATION

.7.1.4 The specific activity of the Secondary Coolant System shall be less than or equal to 0.1 microCurie/gram DOSE EQUIVALENT I-131.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the specific activity of the Secondary Coolant System greater than 0.1 microCurie/gram DOSE EQUIVALENT I-131, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.1.4 The specific activity of the Secondary Coolant System shall be determined to be within the limit by performance of the sampling and analysis program of Table 4.7-1.

TABLE 4.7-1

SECONDARY COOLANT SYSTEM SPECIFIC ACTIVITY SAMPLE AND ANALYSIS PROGRAM

TYPE OF MEASUREMENT AND ANALYSIS

- Gross Radioactivity Determination*
- 2. Isotopic Analysis for DOSE EQUIVALENT I-131 Concentration

SAMPLE AND ANALYSIS FREQUENCY

At least once per 72 hours.

- a) Once per 31 days, whenever the gross radioactivity determination indicates concentrations greater than 10% of the allowable limit for radioiodines.
 - b) Once per 6 months, whenever the gross radioactivity determination indicates concentrations less than or equal to 10% of the allowable limit for radioiodines.

*A gross radioactivity analysis shall consist of the quantitative measurement of the total specific activity of the secondary coolant except for radionuclides with half-lives less than 10 minutes. Determination of the contributors to the gross specific activity shall be based upon those energy peaks identifiable with a 95% confidence Yevel.

MAIN STEAM LINE ISOLATION VALVES

LIMITING CONDITION FOR OPERATION

MSIV

3.7.1.5 Each main steam line isolation valve (MSLIV) shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

MODE 1:

MSIV

With one HSLIV inoperable but open, POWER OPERATION may continue provided the inoperable valve is restored to OPERABLE status within 4 hours; otherwise be in HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.

MODES 2 and 3:

MSD/

With one **HSLIV** inoperable, subsequent operation in MODE 2 or 3 may proceed provided the isolation valve is maintained closed; otherwise, be in HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

MSIV

4.7.1.5 Each <u>MSLTV</u> shall be demonstrated OPERABLE by verifying full closure within 5 seconds when tested pursuant to Specification 4.0.5. The provisions of Specification 4.0.4 are not applicable for entry into MODE 3.

Lafter receipt of signal to close

3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION

LIMITING CONDITION FOR OPERATION

primary

3.7.2 The temperatures of both the reactor and secondary coolants in the steam generators shall be greater than 70°F when the pressure of either coolant in the steam generator is greater than 200 psig.

APPLICABILITY: At all times.

ACTION:

With the requirements of the above specification not satisfied:

- a. Reduce the steam generator pressure of the applicable side to less than or equal to 200 psig within 30 minutes, and
- b. Perform an engineering evaluation to determine the effect of the overpressurization on the structural integrity of the steam generator. Determine that the steam generator remains acceptable for continued operation prior to increasing its temperatures above 200°F.

SURVEILLANCE REQUIREMENTS

4.7.2 The pressure in each side of the steam generator shall be determined to be less than 200 psig at least once per hour when the temperature of either the reactor or secondary coolant is less than 70°F.

pr:mary

3/4.7.3 COMPONENT COOLING WATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.3 At least two independent component cooling water loops shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

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With only one component cooling water loop OPERABLE, restore at least two loops to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.3 At least two component cooling water loops shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position is in its correct position; and
- b. At least once per 18 months during shutdown, by verifying that:
 - Each automatic valve servicing safety-related equipment actuates to its correct position on a Safety Injection or Phase "B" Isolation test signal, and
 or "P'signal"
 - Each Component Cooling Water System pump starts automatically on a Safety Injection test signal.

- as appropriate

3/4.7.4 STATION SERVICE WATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.4 At least two independent station service water loops shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With only one station service water loop OPERABLE, restore at least two loops to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

station

4.7.4 At least two service water loops shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position is in its correct position; and
- b. At least once per 18 months during shutdown, by verifying that:
 - Each automatic valve servicing safety-related equipment actuates to its correct position on a Safety Injection or Phase "B" Isolation test signal, and
 C do not have
 - Each Service Water System pump starts automatically on a Safety Injection test signal.

3/4.7.5 ULTIMATE HEAT SINK

LIMITING CONDITION FOR OPERATION

3.7.5 The ultimate heat sink (UHS) shall be OPERABLE with:

- A minimum water level at or above elevation 770 feet Mean Sea Level, USGS datum,
- b. A station service water intake temperature of less than or equal to $96^{\circ}F$, and $105^{\circ}F$
- c. A maximum average sediment depth of less than or equal to 1.5 feet in the service water intake channel.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With the above requirements for water level and intake temperature not satisfied, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With the average sediment depth in the service water intake channel greater than 1.5 feet, the channel shall be cleaned within 30 days to reduce the average sediment depth to less than 0.5 foot.

SURVEILLANCE REQUIREMENTS

4.7.5 The UHS shall be determined OPLRABLE:

- a. At least once per 24 hours by verifying the station service water intake temperature and UHS water level to be within their limits,
- At least once per 12 months by visually inspecting the dam and verifying no abnormal degradation or erosion, and
- c. At least once per 12 months by verifying that the average sediment depth in the service water intake channel is less than or equal to 1.5 feet.

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3/4.7.6 FLOOD PROTECTION

LIMITING CONDITION FOR OPERATION

3.7.6 Flood protection shall be provided for all Safety-Related Systems, components, and structures.

APPLICABILITY: When the water level of the Squaw Creek Reservoir (SCR) exceeds elevation 777.5 feet Mean Sea Level USGS datum and an open flow path exists from the SCR to the turbine building.

ACTION:

With the above requirement not met, initiate and complete within 2 hours, the flood protection measure verifying that any equipment which is to be opened or is open for maintenance is isolated from the SCR by isolation valves, or stop gates, or is at an elevation above 790 feet.

SURVEILLANCE REQUIREMENTS

4.7.6 The SCR water level shall be determined:

- a. Prior to opening a flow path from the SCR to the turbine building,
- At least once per 8 hours whenever an open flow path exists from the SCR to the turbine building,
- c. At least once per 2 hours when the water level is above elevation 775 feet Mean Sea Level USGS datum and an open flow path exists from the SCR to the turbine building, and

above

d. At least once per 30 minutes when the water level is about 777 feet Mean Sea Level USGS datum and an open flow path exists from the SCR to the turbine building.

3/4.7.7 CONTROL ROOM EMERGENCY AIR CLEANUP SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.7 Two independent Control Room Emergency Air Cleanup Systems shall be OPERABLE.

APPLICABILITY: A11 MODES.

ACTION:

MODES 1, 2, 3 and 4:

With one Control Room Emergency Air Cleanup System inoperable, restore the inoperable system to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

MODES 5 and 6:

- With one Control Room Emergency Air Cleanup System inoperable, а. restore the inoperable system to OPERABLE status within 7 days or initiate and maintain operation of the remaining OPERABLE Control Room Emergency Air Cleanup System in the emergency recirculation mode.
- b. With both Control Room Emergency Air Cleanup Systems inoperable. or with the OPERABLE Control Room Emergency Air Cleanup System, required to be in the emergency recirculation mode by ACTION a... not capable of being powered by an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.7.7 Each Control Room Emergency Air Cleanup System shall be demonstrated OPERABLE:

- At least once per 12 hours by verifying that the control room a. air temperature is less than or equal to 80°F:
- b. At least once per 31 days on a STAGGERED TEST BASIS by initiating. from the control room, flow through the HEPA filters and charcoal adsorbers and verifying that the system operates for at least 10 continuous hours with the heaters operating;

A Problem: R.G. 1.52, Rev 2, March 1978 references ANSI NSID 1975 but we used ANISI NSID 1980 see FSAR PAGE IALB) -22

SURVEILLANCE REQUIREMENTS (Continued)

- c. At least once per 18 months or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% and uses the test procedure guidance in Regulatory Position C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revisions 2, March 1978, and the sytem flow rate is 8000 cfm ± 10% for the Recirculation System and 800 cfm ± 10% from the Emergency Pressurization System;
 - Verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52,
 - Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 0.2 %; and
 - 3) Verifying a system flow rate of 8000 cfm ± 10% during Recirculation System operation and 800 cfm ± 10% during Emergency Pressurization System operation when tested in accordance with ANSI N510-1975.
- d. After every 720 hours of charcoal adsorber operation, by verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl fr iodide penetration of less than 0.200%;
- e. At least once per 18 months by:
 - Verifying that the pressure drop across the combined HEPA 7.7 or filters and charcoal adsorber banks is less than & inches Water 9.25 Gauge while operating the Recirculation System at a flow rate of £. EF 8000 cfm ± 10% and the Emergency Pressurization System at a flow rate of 800 cfm ± 10%;
 - 2) Verifying that on a Loss-of-Offsite Power, or Intake Vent-High Radiation, or Plant Vent-High Radiation, or Smoke Density-Hightest signal, the system automatically switches into an emergency recirculation mode of operation with flow through the HEPA filters and charcoal adsorber banks;

COMANCHE PEAK - UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

- 3) Verifying that the Emergency Pressurization System maintains the control room at a positive pressure of greater than or equal to 1/8 inch Water Gauge relative to the adjacent areas, including the outside atmosphere, at a flow rate of less than or equal to 250 cfm during system operation;
 - 4) Verifying that the heaters in the Emergency Pressurization System dissipate 20 ± 1 kW when tested in accordance with ANSI N510-1975 and A
 - 5) Verifying that on a High Chlorine test signal, the system automatically switches into an emergency recirculation mode of operation with flow through the HEPA filters and charcoal adsorber banks within 10 seconds. _____recirculation
- f. After each complete or partial replacement of a HEPA filter bank in the Recirculation System, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI
- (N510-1975 for a DOP test aerosol while operating the system at a flow rate of 8000 cfm ± 10%;
- g. After each complete or partial replacement of a charcoal adsorber bank in the Recirculation System, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI
 - ✓ √N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 8000 cfm ± 10%;
- h. After each complete or partial replacement of a HEPA filter bank in the Emergency Pressurization System, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI
- N510-1975 for a DOP test aerosol while operating the system at a flow rate of 800 cfm ± 10%; and
- i. After each complete or partial replacement of a charcoal adsorber bank in the Emergency Pressurization System, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with [ANSI N510-1975] for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 800 cfm ± 10%.

COMANCHE PEAK - UNIT 1

3/4.7.8 ESF EXHAUST AIR CLEANUP SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.8 Two independent ESF Exhaust Air Cleanup Systems shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one ESF Exhaust Air Cleanup System inoperable, restore the inoperable system to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.8 Each ESF Exhaust Air Cleanup System shall be demonstrated OPERABLE:

- a. At least once per 31 days on a STAGGERED TEST BASIS by initiating, from the control room, flow through the HEPA filters and charcoal adsorbers and verifying that the system operates for at least 10 continuous hours with the heaters operating;
- b. At least once per 18 months or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire, or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52.
 Revision 2. March 1978, and the system flow rate is 15,000 cfm ± 10% per cleanup train;
 - Verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory \Guide 1.52,
 - Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 0.20%; and

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying a system flow rate of 15,000 cfm ± 10% during system 3) operation when tested in accordance with ANSI N510-1975.
- After every 720 hours of charcoal adsorber operation, by verifying, C. within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl 🖈 iodide penetration of less than 0.2102;
- d At least once per 18 months by:
- Verifying that the pressure drop across the combined HEPA 8.25 filters and charcoal adsorber banks of loss themetined HEPA 8.25 1) Water Gauge while operating the system at a flow rate of 15,000 cfm ± 10%,
 - 2) Verifying that the system starts on a Safety Injection test signal,
 - 3) Verifying that the filter cooling bypass valves can be manually Don't have any opened.
 - Verifying that the heaters dissipate 100 ± 5 kW when tested 4) in accordance with ANSI N510-1975, and
 - 5) Verifying that the system maintains the ECCS pump room at a negative pressure of greater than or equal to 1/8 inch Water - Gauge relative to the outside atmosphere.

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- After each complete or partial replacement of a HEPA filter bank, e. by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI W510-1975 for a DOP test aerosol while 🎾 operating the system at a flow rate of 15,000 cfm ± 10%; and
- f. After each complete or partial replacement of a charcoal adsorber bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 0.05% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 15,000 cfm ± 10%.

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PLANT SYSTEMS

3/4.7.9 SNUBBERS

LIMITING CONDITION FOR OPERATION

3.7.9 All snubbers shall be OPERABLE. Snubbers excluded from this inspection program are those installed on Nonsafety-Related Systems and then only if their failure or failure of the system on which they are installed, would have no adverse effect on any Safety-Related System

APPLICABILITY: MODES 1, 2, 3 and 4. MODES 5 and 6 for snubbers located on systems required OPERABLE in those MODES.

ACTION:

With one or more snubbers inoperable, on any system, within 72 hours replace or restore the inoperable snubber(s) to OPERABLE status and perform an engineering evaluation per Specification 4.7.9g on the attached component or declare the attached system inoperable and follow the appropriate ACTION statement for that system.

SURVEILLANCE REQUIREMENTS

4.7.9 Each snubber shall be demonstrated OPERABLE by performance of the following augumented inservice inspection program in lieu of the requirements of Specification 4.0.5.

a. Inspection Types

As used in this specification, type of snubber shall mean snubbers of the same design and manufacturer, irrespective of capacity.

b. Visual Inspections

Snubbers are categorized as inaccessible or accessible during reactor operation. Each of these groups (inaccessible and accessible) may be inspected independently according to the schedule below. The first visual inspection of each type of snubber shall be performed after 4 months but within 10 months of commencing POWER OPERATION and shall include all snubbers. If all snubbers of each type on any system are found OPERABLE during the first inservice visual inspection, the second inservice visual inspection on that system shall be performed at the first refueling outage. Otherwise, subsequent visual inspections of a given system shall be performed in accordance with the following schedule:

NO.	INOPERABLE SNUBBERS OF TYPE ON ANY SYSTEM	EACH	SI	UBSEQUE	NT
	PER INSPECTION PERIOD			and the second	TION PERIOD * #
	0		18	months	± 25%
	1		12	months	± 25%
	2		6	months	± 25%
	3,4		124	days ±	25%
	5,6,7		62	days ±	25%
	8 or more		31	days ±	25%

c. Visual Inspection Acceptance Criteria

Visual inspections shall verify (1) that there are no visible indications of damage or impaired OPERABILITY, (2) attachments to the foundation or supporting structure are functional, and (3) fasteners for attachment of the snubber to the component and to the snubber anchorage are functional. Snubbers which appear inoperable as a result of visual inspections may be determined OPERABLE for the purpose of establishing the next visual inspection interval, provided that: (1) the cause of the rejection is clearly established and remedied for that particular snubber and for other snubbers, irrespective of type, on that system, that may be generically susceptible; and (2) the affected snubber is functionally tested in the as-found condition and determined OPERABLE per Specification 4.7.9.f. All snubbers connected to an inoperable common hydraulic fluid reservoir shall be counted as inoperable snubbers. For those snubbers common to more than one system, the OPERABILITY of such snubbers shall be considered in assessing the surveillance schedule for each of the related systems.

d. An inspection shall be performed of all snubbers attached to sections of systems that have experienced unexpected, potentially damaging transients, as determined from a review of operational data. A visual inspection of those systems shall be performed within 6 months following such an event. In addition to satisfying the visual inspection acceptance criteria, freedon-of-motion of mechanical snubbers shall be verified using at least one of the following: (1) manually induced snubber movement; or (2) evaluation of in place snubber piston setting; or (3) stroking the mechanical snubber through its full range of travel.

*The inspection interval for each type of snubber on a given system shall not be lengthened more than one step at a time unless a generic problem has been identified and corrected; in that event, the inspection interval may be lengthened one step the first time and two steps thereafter if no inoperable snubbers of that type are found on that system. #The provisions of Specification 4.0.2 are not applicable.

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e. Functional Tests

During the first refueling shutdown and at least once per 18 months thereafter during a shutdown, a representative sample of each type of snubber shall be tested using one of the following sample plans. The sample plan shall be selected prior to the test period and cannot be changed during the test period. The NRC Regional Administrator shall be notified in writing of the sample plan selected for each type snubber prior to the test period, or the sample plan used in the prior test period shall be implemented

- At least 10% of the total of each type of snubber shall be functionally tested either in place or in a bench test. For each snubber of a type that does not meet the functional test acceptance criteria of Specification 4.7.9f, an additional 10% of that type of snubber shall be functionally tested until no more failures are found or until all snubbers of that type have been functionally tested; or
- 2. A representative sample of each type of snubber shall be functionally tested in accordance with Figure 4.7-1. "C" is the total number of snubbers of a type found not meeting the acceptance requirements of Specification 4.7.9f. The cumulative number of snubbers of a type tested is denoted by "N". At the end of each day's testing, the new values of "N" and "C", (previous day's total plus current cay's increments) shall be plotted on Figure 4.7-1. If at any time the point plotted falls in the "Reject" region, all snubbers of that type shall be functionally tested. If at any time the point plotted falls in the "Accept" region, testing of snubbers of that type may be terminated. When the point plotted lies in the "Continue Testing" region, additional snubbers of that type shall be tested until the point falls in the "Accept" region or all the snubbers of that type have been tested.
- 3. An initial representative sample of 55 snubbers shall be functionally tested. For each snubber type which does not meet the functional test acceptance criteria, another sample of at least one-half the size of the initial sample shall be tested until the total number tested is equal to the initial sample size multiplied by the factor, 1 + C/2, where "C" is the number of snubbers found which do not meet the functional test acceptance criteria. The results from this plan can be plotted using an "Accept" line which follows the equation N=55 (1+C/2). Each snubber point should be plotted as soon as the snubber is tested. If the point plotted falls on or below the "Accept" line, testing of that type of snubber may be terminated. If the point plotted falls above the "Accept" line, testing must continue until the point falls in the "Accept region or all the snubbers of that type have been tested.

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The representative sample selected for the functional test sample plans shall be randomly selected from the snubbers of each type and reviewed before beginning the testing. The review shall ensure as far as practicable, that they are representative of the various configurations, operating environments, range of size, and capacity of snubbers of each type. Snubbers placed in the same location as snubbers which failed the previous functional test shall be retested at the time of the next functional test but shall not be included in the sample plan. If, during the functional testing, additional sampling is required due to failure of only one type of snubber, the functional test results shall be reviewed at that time to determine if additional samples should be limited to the type of snubber which has failed the functional testing.

Testing equipment failure during functional testing may invalidate that day's testing and allow that day's testing to resume anew at a later time, provided all snubbers tested with the failed equipment during the day of equipment failure are retested.

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f. Functional Test Acceptance Criteria

The snubber functional test shall verify that:

- Activation (restraining action) is achieved within the specified range in both tension and compression;
- Snubber bleed, or release rate where required, is present in both tension and compression, within the specified range;
- 3. Where required, the force required to initiate or maintain motion of the snubber is within the specified range in both directions of travel; and
- For snubbers specifically required not to displace under continuous load, the ability of the snubber to withstand load without displacement.

Testing methods may be used to measure parameters indirectly or parameters other than those specified if those results can be correlated to the specified parameters through established methods.

g. Functional Test Failure Analysis

An engineering evaluation shall be made of each failure to meet the functional test acceptance criteria to determine the cause of the failure. The results of this evaluation shall be used, if applicable, in selecting snubbers to be tested in an effort to determine the OPERABILITY of other snubbers, irrespective of type, which may be subject to the same failure mode.

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For the snubbers found inoperable, an engineering evaluation shall be performed on the components to which the inoperable snubbers are attached. The purpose of this engineering evaluation shall be to determine if the components to which the inoperable snubbers are attached were adversely affected by the inoperability of the snubbers in order to ensure that the component remains capable of meeting the designed service.

If any snubber selected for functional testing either fails to lock up or fails to move, i.e., frozen in place, the cause will be evaluated and, if caused by manufacturer or design deficiency, all snubbers of the same type subject to the same defect shall be functionally tested. This testing requirement shall be independent of the requirements stated in Specification 4.7.9e for snubbers not meeting the functional test acceptance criteria.

h. Functional Testing of Repaired and Replaced Snubbers

Snubbers which fail the visual inspection or functional test acceptance criteria shall be repaired or replaced. Replacement snubbers and snubbers which have repairs which might affect the functional test results shall be tested to meet the functional test criteria before installation in the unit. Mechanical snubbers shall have met the acceptance criteria subsequent to their most recent service, and the freedom-of- motion tests must have been performed within 12 months before being installed in the unit.

1. Snubber Seal Replacement Program

The seal service life of hydraulic snubbers shall be monitored to ensure that the service life is not exceeded between surveillance inspections. The expected service life for the various seals, seal materials, and applications shall be determined and established based on engineering information. The seals shall be replaced so that the expected service life will not be exceeded during a period when the snubber is required to be OPERABLE. The seal replacements shall be documented and the documentation shall be retained in accordance with Specification 6.10.2.

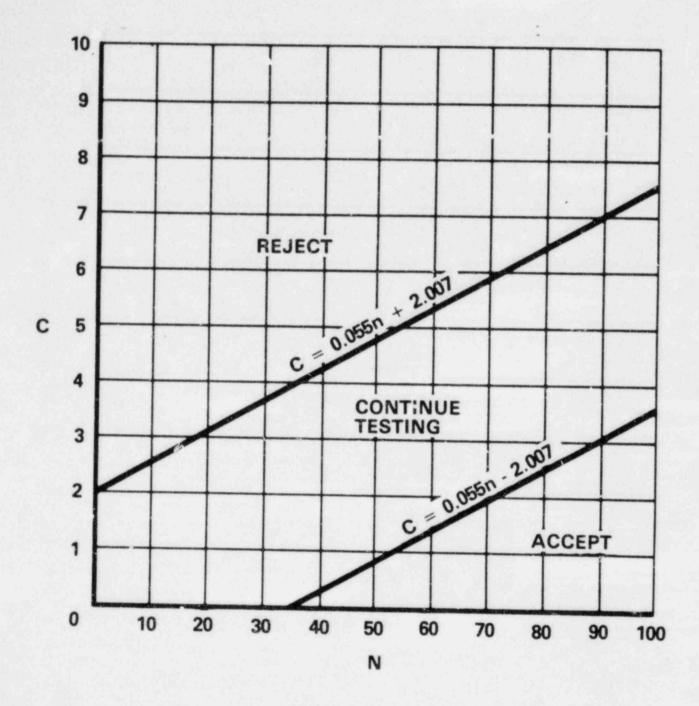


FIGURE 4.7-1 SAMPLE PLAN 2) FOR SNUBBER FUNCTIONAL TEST

COMANCHE PEAK - UNIT 1

3/4.7.10 SEALED SOURCE CONTAMINATION

LIMITING CONDITION FOR OPERATION

3.7.10 Each sealed source containing radioactive material either in excess of 100 microCuries of beta and/or gamma emitting material or 5 microCuries of alpha emitting material shall be free of greater than or equal to 0.005 microCurie of removable contamination.

APPLICABILITY: At all times.

ACTION:

- a. With a sealed source having removable contamination in excess of the above limits, immediately withdraw the sealed source from use and either:
 - 1. Decontaminate and repair the sealed source, or
 - Dispose of the sealed scurce in accordance with Commission Regulations.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLAMCE REQUIREMENTS

4.7.10.1 Test Requirements - Each sealed source shall be tested for leakage and/or contamination by:

- a. The licensee, or
- Other persons specifically authorized by the Commission or an Agreement State.

The test method shall have a detection sensitivity of at least 0.005 microCurie per test sample.

4.7.10.2 Test Frequencies - Each category of sealed sources (excluding startup sources and fission detectors previously subjected to core flux) shall be tested at the frequency described below.

- a. Sources in use At least once per 6 months for all sealed sources containing radioactive materials:
 - With a nalf-life greater than 30 days (excluding Hydrogen 3), and
 - 2) In any form other than gas.

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SURVEILLANCE REQUIREMENTS (Continued)

- b. Stored sources not in use Each sealed source and fission detector shall be tested prior to use or transfer to another licensee unless tested within the previous 6 months. Sealed sources and fission detectors transferred without a certificate indicating the last test data shall be tested prior to being placed into use; and
- c. Startup sources and fission detectors Each sealed startup source and fission detector shall be tested within 31 days prior to being subjected to core flux or installed in the core and following repair or maintenance to the source.

4.7.10.3 Reports - A report shall be prepared and submitted to the Commission on an annual basis if sealed source or fission detector leakage tests reveal the presence of greater than or equal to 0.005 microCurie of removable contamination.

3/4.7.11 FIRE SUPPRESSION SYSTEMS

FIRE SUPPRESSION WATER SYSTEM

LIMITING CONDITION FOR OPERATION

- 3.7.11.1 The Fire Suppression Water System shall be OPERABLE with.
 - a. At least two fire suppression pumps, each with a capacity of 2500 gpm, with their discharge aligned to the fire suppression header, and
 - b. An OPERABLE flow path capable of taking suction from the Safe Shutdown Impoundment (SSI) and transferring the water through distribution piping with OPERABLE sectionalizing control or isolation valves to the yard hydrant curb valves, the last valve ahead of the water flow alara device on each sprinkler or hose standpipe, and the last valve ahead of the deluge valve on each Deluge or Spray System required to be OPERABLE per Specifications 3.7.11.2, 3.7.11.3, and 3.7.11.4.

APPLICABILITY: At all times.

ACTION:

- a. With one pump inoperable, restore the inoperable equipment to OPERABLE status within 7 days or provide an alternate backup pump. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.
- b. With the Fire Suppression Water System otherwise inoperable establish a backup Fire Suppression Water System within 24 hours.

SURVEILLANCE REQUIREMENTS

4.7.11.1.1 The Fire Suppression Water System shall be demonstrated OPERABLE:

- a. At least once per 31 days on a STAGGERED TEST BASIS by starting each electric motor-driven pump and operating it for at least 15 minutes on recirculation flow.
- b. At least once per 31 days by verifying that each valve (manual, poweroperated, or automatic) in the flow path is in its correct position,
- c. At least once per 6 months by performance of a system flush, except the Containment Standpipe System, which will undergo an air flow test to ensure the flow path to each hose station is unobstructed during each COLD SHUTDOWN exceeding 24 hours unless performed in the previous 6 months, (moving to 4.7.11,3)
- d. At least once per 12 months by cycling each testable valve in the flow path through at least one complete cycle of full travel,
- e. At least once per 18 months by performing a system functional test which includes simulated automatic actuation of the system throughout its operating sequence, and:

1) Verifying that each automatic value in the flow path actuates to its correct position, covered in 3.7.11.2 and added +• 3.7.11.3 (4)

- Verifying that each pump develops at least 3750 gpm at a system head of 208 feet.
- Cycling each valve in the flow path that is not testable during plant operation through at least one complete cycle of full travel, and
- 4) Verifying that each fire suppression pump starts (sequentially) to maintain the Fire Suppression Water System pressure greater than or equal to 80 psig.
- f. At least once per 3 years by performing a flow test of the system in accordance with Chapter 5, Section 11 of the Fire Protection Handbook, 14th Edition, published by the National Fire Protection Association.

SURVEILLANCE REQUIREMENTS (Continued)

4.7.11.1.2 The fire pump diesel engine shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying:
 - The fuel storage tank contains at least 400 gallons or ruei, and

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- The diesel starts from ambient conditions and operates for at least 30 minutes on recirculation flow.
- b. At least once per 92 days by verifying that a sample of diesel fuel from the fuel storage tank, obtained in accordance with ASTM-D270-1975 is within the acceptable limits specified in Table 1 of ASTM D975-1977 when checked for viscosity, water, and sediment; and
- c. At least once per 18 months, during shutdown, by subjecting the diesel to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for the class of service.

4.7.11.1.3 The fire pump diesel starting 24-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1) The electrolyte level of each battery is above the plates, and
 - 2) The overall battery voltage is greater than or equal to 24 volts.
- b. At least once per 92 days by verifying that the specific gravity is appropriate for continued service of the battery, and
- c. At least once per 18 months by verifying that:
 - The batteries, cell plates, and battery racks show no visual indication of physical damage or abnormal deterioration, and
 - The battery-to-battery and terminal connections are clean, tight, free of corrosion, and coated with anticorrosion material.

SPRAY AND/OR SPRINKLER SYSTEMS

LIMITING CONDITION FOR OPERATION

3.7.11.2 The Spray and/or Sprinkler Systems listed in Table 3.7-4 shall be OPERABLE.

APPLICABILITY: Whenever equipment protected by the Spray/Sprinkler System is required to be OPERABLE.

ACTION:

With one or more of the above required Spray and/or Sprinkler Systems а. inoperable, within 1 hour establish a continuous fire watch with backup fire suppression equipment for those areas in which redundant systems or components could be damaged; for other areas, establish a

in the containment pre-access filter units and for other areas establish an hourly fire watch patrol

The provisions of Specifications 3.0.3 and 3.0.4 are not applicable. b.

SURVEILLANCE REQUIREMENTS

4.7.11.2 Each of the above required Spray and/or Sprinkler Systems shall be demonstrated OPERABLE: not locked, sealed, or otherwise secured

- At least once per 31 days by verifying that each valve (manual, powera. operated, or automatic) in the flow path is in its correct position, locked, sealed, or otherwise secured values shall be verified every
- At least once per 12 months by cycling each testable valve in the 6 months, b. flow path through at least one complete cycle of full travel,
- C. At least once per 18 months:
 - 1) By performing a system functional test which includes simulated automatic actuation of the system, and:
 - a) Verifying that the automatic valves in the flow path actuate to their correct positions on a manual initiation test signal, and
 - b) Cycling each valve in the flow path that is not testable during plant operation through at least one complete cycle of full travel.

SURVEILLANCE REQUIREMENTS (Continued)

- By a visual inspection of the dry pipe spray and sprinkler 2) headers to verify their integrity; and
- 3) By a visual inspection of each nozzle's spray area to verify the spray pattern is not obstructed.
- d. At least once per 3 years by performing an air flow test through each open head spray/sprinkler header and verifying each open head spray/sprinkler nozzle is unobstructed.

TABLE 3.7-4

SPRAY/SPRINKLER SYSTEMS

	i santa sele non si santa di si si ili santa	ZON	ES
BUILDING	AREA DESCRIPTION	FIRE AREAS	AFFECTED
Fuel	Railroad Loading & Unloading Area El. 810'-0"	99	
Electrical Control	Cable Spreading Rm. North Half El. 807'-0"	64	
	Cable Spreading Rm. South Half El. 807'-0"	64	
	Cable Spreading Rm. South Half El. 807'-0"	63 - 63	
	Cable Spreading Rm. North Half El. 807'-0"	63	
	Deluge System for Emergency Filtration Unit CPX-VAFUPK-23 El. 854'-4"	73	
	Deluge System for Emergency Pressurization Unit CPX-VAFUPK-21 El. 854'-4"	73	
	Deluge System for Emergency Pressurization Unit CPX-VAFUPK-22 El. 854'-4"	74	
	Deluge System for Emergency Pressurization Unit CPX-VAFUPK-24 El. 854'-4"	74	
Diesel Generator	Diesel Day Tank Enclosure - Train B El. 844'-0"	13	
	Diesel Generator Rm Train B El. 810'-6"	12	
	Diesel Day Tank Enclosure - Train A El. 844'-0"	11	
	Diesel Generator Rm Train A El. 810'-6"	10	
Safeguards	Corridor & Pipe Penetration Area El. 831'-6"	15	& 144
	Electrical Equip. Rm. El. 831'-6"	16	

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TABLE 3.7-4 (Continued)

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SPRAY/SPRINKLER SYSTEMS

		Zones
BUILDING	AREA DESCRIPTION	FIRE AREAS AFFECTED
Safeguards	Electrical Equip. Rm. El. 852'-6"	18
	Curridor & Chem. Tank Km. El. 790'-6"	1C, 4, 142, 5, 6
	Corridor El. 810'-6"	8
	Electrical Equipment Rm. El. 810'-6"	9
	Pipe Penetration Area & Elec. Equip. Rm. El. 852'-6", 880'-6"	17a, 17c
Auxiliary	Deluge System for CPX-VAFUPK-02 -04 -06 -08 -10 -12 -14 -16 -20 Deluge System for CPX-VAFUPK-01 -03 -05 -07 -09 -11 -13 -15 -19	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
	Stair Area A-11 Filter Storage El. 831'-6", El. 873'-6" & El. 852'-6"	21d, 19*, 21f
	South Half Corr. El. 852'-6"	21f
	North Half Corr. El. 852'-6"	21f, 73**

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TABLE 3.7-4 (Continued)

SPRAY/SPRINKLER SYSTEMS

	and the second secon	Zones
BUILDING	AREA DESCRIPTION	FIRE AREAS AFFECTED
Auxiliary	Mech. Equip. Area 873'-6" Stair Area A-10 51. 931'-6", 842'-C"	38, 21f, 21d
	South Half Corr. El. 831'-6"	21d
	North Half Corr. El. 831'-6"	21d
	North Half Corr. El. 810'-6"	21b
	South Half Corr. El. 810'-6"	21b
	Heat Exchange & Tube Removal Area El. 790'-6"	21g 21a
	North Aux. Corr. El. 790'-6" Chiller Eq. Area (Unit 2) El. 778'-0" Batt. Rm. Corr. El. 792'-0" & Mech. Eq. Area El. 778'-0"	43,** 44,** 21a,** 54,** 154**
	South Aux. Corr. El. 790'-6" Chiller Eq. Area (Unit 1) El. 778'-0" Batt. Rm. Corr. El. 792'-0" & Mech. Eq. Area El. 778'-0"	43,** 47,** 21a, 57,** 153**
Service Water Intake Structure	Diesel Fire Pump Area El. 796'-0"	103
	SWIS (General Area) El. 796'-0", El. 810'6"	1048, 104¢
Containment	CPX-VAFUPK-17	101e
	CPX-VAFUPK-18	101e

TABLE NOTATIONS

Zones *Fire areas are located in Safeguards Building. **Fire areas are located in E&C Building.

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FIRE HOSE STATIONS

LIMITING CONDITION FOR OPERATION

3.7.11.3 The fire hose stations listed in Table 3.7-5 shall be OPERABLE.

APPLICABILITY: Whenever equipment in the areas protected by the fire nose stations is required to be OPERABLE.

ACTION:

With one or more of the fire hose stations listed in Table 3.7-5 а. inoperable, provide gated wye(s) on the nearest OPERABLE hose station(s). One outlet of the wye shall be connected to the standard length of hose provided for the hose station. The second outlet of the wye shall be connected to a length of hose sufficient to provide coverage for the area left unprotected by the inoperable hose station. Where it can be demonstrated that the physical routing of the fire hose would result in a recognizable hazard to operating technicians, plant equipment, or the hose itself, the fire hose shall be stored in a roll at the outlet of the OPERABLE hose station. Signs shall be mounted above the gated wye(s) to identify the proper hose to use. The above ACTION requirement shall be accomplished within 1 hour if the inoperable fire hose is the primary means of fire suppression; otherwise route the additional hose within 24 hours.

The provisions of Specifications 3.0.3 and 3.0.4 are not applicable. b.

SURVEILLANCE REQUIREMENTS

4.7.11.3 Each of the fire hose stations listed in Table 3.7-5 shall be demonstrated OPERABLE:

- At least once per 31 days, by a visual inspection of the fire hose а. stations accessible during plant operations to assure all required equipment is at the station.
- At least once per 18 months, by: b.
 - Visual inspection of the stations not accessible during plant 1) operations to assure all required equipment is at the station,
 - 2) Removing the hose for inspection and reracking, and
 - Inspecting all gaskets and replacing any degraded gaskets in 3) 4) Verity that each automatic value in the flow path actuates to its correct
 At least once per 3 years, by: [Not including Containment and Control Roon hose stations]
 1) Partially opening each hose station valuento verify value
 - - OPERABILITY and no flow blockage, and
 - Conducting a hose hydrostatic test at a pressure of 150 psig or 32) at least 50 psig above maximum fire main operating pressure, whichever is greater.

c.

TABLE 3.7-5

FIRE HOSE STATIONS

			Zones :
BUILDING	HOSE STATION TAG NO.	ELEVATION	AREAS AFFECTED
Fuel	CPX-FPFEFH-03 CPX-FPFEFH-02	810'-6" 810'-6"	96, 97, 99a, 99b 99a, 99c
Electric Control	CP2-FPFFEH-01	792'-0"	45, 48, 50, 52, 54, 55, 58, 59
	CP1-FPFEEE02	792'-0"	49, 51, 53, 56, 57, 60, 61, 62
vill be neved by	CI-FPFEEH 03	807'-0"	62, 64, 75
voadded turbue	CP2-FPFEEH-02	807'-0"	63, 45, 161
idy .	CPX-FPFEEH-03	831'-6"	45, 62, 65, 66, 67, 68, 69, 162, 163
	CPX-FPFEEH-01	831'-6"	65
	CPX-FPFEEH-02	831'-4"	65
	CP2-FPFEEH-04	854'-4"	45, 73, 75, 161
	CP1-FPFEEH-07	854'-4"	45, 74, 75
Diesel Generator	CP1-FPFESH-16 CP1-FPFESH-17	810'-6" 844'-0"	10a, 10b, 11 12a, 12b, 13
Safeguards	CP1-FPFESH-12	773'-6"	la, 3
	CP1-FPFESH-11	773'-6"	2a, 4
	CP1-FPFESH-02	790'-6"	ic, 1d, 3, 4
	CP1-FPFESH-13	790'-6"	lc, 4
	CP1-FPFESH-01	790'-6"	2c, 2d, 4
	CP1-FPFESH-14	790'-6"	2c, 4, 5, 6, 7
	CP1-FPFESH-05	810'-6"	3, 8
	CP1-FPFESH-15	810'-6"	2e, 2f, 8, 142, 143
	CP1-FPFESH-03	810'-6"	9
	CP1-FPFESH-04	810'-6"	9, 157
	CP1-FPFESH-07	831'-6"	15, 16
	CP1-FPFESH-08	831'-6"	2g, 3, 14, 15, 16 144, 15
	CP1-FPFESH-06	831'-6"	16, 157
	CP1-FPFESH-18	852'-6"	17a, 17c
	CP1-FPFESH-09	852'-6"	17a, 18, 158
	CP1-FPFESH-10	852'-6"	18, 157
	CP1-FPFESH-19	873'-6"	3, 19, 20

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TABLE 3.7-5 (Continued)

FIRE HOSE STATIONS

		and the second second	ZONES
BUILDING	HOSE STATION TAG NO.	ELEVATION	AREAS AFFECTED
Service Water			101 101 100
Intake Struc.	CPX-FPFEIH-01	796'~0"	104c, 104b, 103
Auxiliary	CPX-FPFEXH-01	790'-6"	21a, 154*
	CPX-FPFEXH-02	790'-6"	21a, 153*
	CPX-FPFEXH-05	810'-6"	21b, 21c, 27, 28, 29, 30, 33
	CPX-FPFEXH-06	810'-6"	21b, 21c, 23, 24, 25, 26, 32
	CPX-FPFEXH-21	831'-6"	21d
	CPX-FPFE%H-09	831'-6"	21d, 34, 36
	CPX-FPFEXH-U8	831'-6"	21b, 21h, 31b, 35, 37
	CPX-FPFEXH-20	831'-6"	21d
	CPX-FPFEXH-22	842'-0"	21d, 21e
	CPX-FPFEXH-23	842'-0"	21d, 21e
	CPX-SPFEXH-11	852'-6"	21f
	CPX-FPFEXH-10	852'-6"	21f
	CPX-FPFEXH-13	873'-6"	39
	CPX-FPFEXH-17	886'-6"	40
Containment	CPI-FPFECH-01	808'-0"	101b
Containment Unit	CPI-FPFECH-02	808'-0"	101b
UNIC	CPI-FPFECH-02	808'-0"	101b
	CPI-FPFECH-04	832'-6"	101b
	CPI-FPFECH-05	832'-6"	101d
	CPI-FPFECH-06	832'-6"	101d
	CPI-FPFECH-07	852'-6"	101d
	CPI-FPFECH-08	852'-6"	101f
	CPI-FPFECH-09	852'-6"	101f
	CPI-FPFECH-10	905'-0"	101h
	CPI-FPFECH-11	905'-0"	101h
Turbine Build	ding		
>	J TABLE N	UTATION	
*Fire areas are	located in E&C Building		
0.01 CPCC	H-13 810-6"		11
CPI-FPFET			111
CPI - FPFET	4 27 810-6		

YARD FIRE HYDRANTS AND HYDRANT HOSE HOUSES

LIMITING CONDITION FOR OPERATION

3.7.11.4 The yard fire hydrants and associated hydrant hose houses listed in Table 3.7-6 shall be OPERABLE.

APPLICABILITY: Whenever equipment in the areas protected by the word fire hydrants is required to be OPERABLE.

ACTION:

- With one or more of the vard fire hydrants or associated hydrant а. hose houses listed in Table 3.7-6 inoperable, within 1 hour have sufficient additional lengths of 2 1/2 inch diameter hose located in an adjacent OPERABLE hydrant hose house to provide service to the unprotected area(s) if the inoperable fire hydrant or associated hydrant hose house is the primary means of fire suppression; otherwise, provide the additional hose within 24 hours.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.11.4 Each of the yard fire hydrants and associated hydrant hose houses listed in Table 3.7-6 shall be demonstrated OPERABLE:

- At least once per 31 days, by visual inspection of the hydrant hose а. house to assure all required equipment is at the hose house,
- b. At least once per 6 months (once during March, April, or May and once during September, October, or November), by visually inspecting each yard fire hydrant and verifying that the hydrant barrel is dry and that the hydrant is not damaged, and
- C. At least once per 12 months by:
 - Conducting a hose hydrostatic test at a pressure of 150 psig or 1) at least 50 psig above maximum fire main operating pressure, whichever is greater.
 - 2) Inspecting all the gaskets and replacing any degraded gaskets in the couplings, and
 - Performing a flow check of each hydrant to verify its 3) OPERABILITY.

TABLE 3.7-6

YARD FIRE HYDRANTS AND ASSOCIATED HYDRANT HOSE HOUSES

LOCATION

HYDRANT NUMBER

CPX-FPFEHY-01

Adjacent to service water intake structure

Adjacent to condensate

Storage Tank

CPX-FPFEHY-12

HALON SYSTEMS

LIMITING CONDITION FOR OPERATION

3.7.11.45 The following Halon systems shall be OPERABLE.

(Plant dependent - to be listed by name and location.)
 A. Cable Spread Room: Fire Area 64 Voit 1.

X

APPLICABILITY: Whenever equipment protected by the Halon system is required to be OPERABLE.

ACTION:

a. With one or more of the above required Halon systems inoperable, within 1 hour establish a continuous fire watch with backup fire suppression equipment for those areas in which redundant systems or components could be damaged; for other areas, establish an hourly fire watch patrol. Restore the system to OPERABLE status within 14 days or, in lieu of any other report required by Specification 6.9.1, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 30 days outlining the action taken, the cause of the inoperability and the plans and schedule for restoring the system to OPERABLE status.

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE RECUIREMENTS

4.7.11.4 SEach of the above required Halon systems shall be demonstrated OPERABLE:

- A: At least once per 6 months by verifying Halon storage tank weight to be at least 95% of full charge weight (or level) and pressure to be at least 90% of full charge pressure.
- At least once per 18 months by:
 - Verifying the system, including associated ventilation dampers and fire door release mechanisms, actuates manually and automatically, upon receipt of a simulated actuation signal, and
 - Performance of a flow test through headers and nozzles to assure no blockage.

3/4.7.12 FIRE RATED ASSEMBLIES

LIMITING CONDITION FOR OPERATION

3.7.12 All fire rated assemblies (walls, floor/ceilings, cable tray enclosures and other fire barriers) separating safety-related fire areas or separating portions of redundant systems important to safe shutdown within a fire area and all sealing devices in fire rated assembly penetrations (fire doors, fire windows, fire dampers, cable, piping, and ventilation duct penetration seals) shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

- a. With one or more of the above required fire rated assemblies and/or sealing devices inoperable, within 1 hour either establish a continuous fire watch on at least one side of the affected assembly, or verify the OPERABILITY of fire detectors on at least one side of the inoperable assembly and establish an hourly fire watch patrol.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.12.1 At least once per 18 months the above required fire rated assemblies and penetration sealing devices shall be verified OPERABLE by performing a visual inspection of:

- a. The exposed surfaces of each fire rated assembly,
- b. Each fire window/fire damper and associated hardware, and
- c. At least 10% of each type of sealed penetration. (If apparent changes in appearance or abnormal degradations are found, a visual inspection of an additional 10% of each type⁶ of sealed penetration shall be made. This inspection process shall continue until a 10% sample with no apparent changes in appearance or abnormal degradation is found. Samples shall be selected such that each penetration will be inspected every 15 years.

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SURVEILLANCE REQUIREMENTS (Continued)

4.7.12.2 Each of the above required fire doors shall be verified OPERABLE by inspecting the automatic hold-open, release and closing mechanism and latches at least once per 6 months, and by verifying:

- a. The OPERABILITY of the fire door supervision system for each electrically supervised fire door by performing a TRIP ACTUATING DEVICE OPERATIONAL TEST at least once per 31 days,
- That each locked closed fire door is closed at least once per 7 days,
- c. That doors with automatic hold-open and release mechanisms are free of obstructions at least once per 24 hours, and a functional test is performed at least once per 18 months, and normally closed
- d. That each Aunlocked fire door without electrical supervision is closed at least once per 24 hours.

3/4.7.13 AREA TEMPERATURE MONITORING

LIMITING CONDITION FOR OPERATION

3.7.13 The temperature limit of each area given in Table 3.7-8 shall not be exceeded for more than 8 hours or by more than 30°F.

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APPLICABILITY: Whenever the equipment in an affected area is required to be OPERABLE.

ACTION:

- a. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-7 for more than 8 hours, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that provides a record of the cumulative time and the amount by which the temperature in the affected area(s) exceeded the limit(s) and an analysis to demonstrate the continued OPERABILITY of the affected equipment.
- b. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-7 by more than 30°F, prepare and submit a Special Report as required by ACTION a. above and within 4 hours either restore the area(s) to within the temperature limit(s) or declare the equipment in the affected area(s) inoperable.

SURVEILLANCE REQUIREMENTS

4.7.13 The temperature in each of the areas shown in Table 3.7-7 shall be determined to be within its limit at least once per 12 hours.

TABLE 3.7-7

AREA TEMPERATURE MONITORING

AREA

TEMPERATURE LIMIT (°F)

1.	Control Room	80		
2.	Fuel Handling Building (Normal access areas)	104		
3.	Safeguards Building (Normal access areas)			
4.	Auxiliary Building (Normal access areas)			
5.	Electrical & Control Building (Normal			
	access areas)	104		
6.	Diesel Generator Building	122		
7.	Service Water Intake Structure	122		
8.	Turbine Building - Switchgear Area	115		
9.	9. Containment (Outside missile shield)			
	CRDM Shroud	163		
	Detector Well	135		
	Inside Missile Shield	140		
10.	RHR Pump Rooms	122		
11.	SIS Pump Rooms	122		
12.	CCWS Pump Rooms	122		
13.	Centrifugal Charging Pump Rooms	122		
14.	UPS/Battery Room Areas			
15.	Spent Fuel Pool Cooling & Cleanup Pump			
	and Heat Exchanger Rooms	122		
16.	AFW Pump Rooms	122		
17.	CCS Pump Rooms	122		

3/4.8.1 A.C. SOURCES

OPERATING

LIMITING CONDITION FOR OPERATION

3.8.1.1 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. Two physically independent circuits between the offsite transmission network and the Onsite Class IE Distribution System, and
- b. Two separate and independent diesel generators, each with:
 - A separate day fuel tank containing a minimum volume of 1440 gallons of fuel,
 - A separate Fuel Storage System containing a minimum volume of 88,175 gallons of fuel, and
 - 3) A separate fuel transfer pump.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With either an offsite circuit or diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Surveillance Specifications 4.8.1.1.1a. and 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter; restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one offsite circuit and one diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Specifications 4.8.1.1.1a. and 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter; restore at least one of the inoperable sources to OPERABLE status within 12 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours from the time of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With one diesel generator inoperable in addition to ACTION a. or b. above, verify that:
 - All required systems, subsystems, trains, components and devices that depend on the remaining OPERABLE diesel generator as a source of emergency power are also OPERABLE, and
 - When in MODE 1, 2, or 3, the steam-driven auxiliary feedwater pump is OPERABLE.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

If these conditions are not satisfied within 2 hours be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

- d. With two of the above required offsite A.C. circuits imperative, demonstrate the OPERABILITY of two diesel generators by performing Specfication 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter, unless the diesel generators are already operating; restore at least one of the inoperable offsite sources to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours. With only one offsite source restored, restore at least two offsite circuits to OPERABLE status within 72 hours from time of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- e. With two of the above required diesel generators inoperable, demonstrate the OPERABILITY of two offsite A.C. circuits by performing Specification 4.8.1.1.1a. within 1 hour and at least once per 8 hours thereafter; restore at least one of the inoperable diesel generators to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore at least two diesel generators to OPERABLE status within 72 hours from time of initial loss or be in least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.1.1.1 Each of the above required independent circuits between the offsite transmission network and the Onsite Class 1E Distribution System shall be:

- a. Determined OPERABLE at least once per 7 days by verifying correct breaker alignments, indicated power availability, and
- b. Demonstrated OPERABLE at least once per 18 months during shutdown by transferring (manually and automatically) the 6.9 kV safeguards bus power supply from the preferred offsite circuit to the alternate offsite circuit.
- 4.8.1.1.2 Each diesel generator shall be demonstrated OPERABLE:
 - a. In accordance with the frequency specified in Table 4.8-1 on a STAGGERED TEST BASIS by:
 - 1) Verifying the fuel level in the day fuel tank,

SURVEILLANCE REQUIREMENTS (Continued)

- 2) Verifying the fuel level in the fuel storage tank,
- Verifying the fuel transfer pump starts and transfers fuel from the storage system to the day and engine-mounted tank,
- 4) Verifying the diesel starts from ambient condition and accelerates to at least 450 rpm in less than or equal to 10 seconds. ★ The generator voltage and frequency shall be 6900 ± 690 volts and 60 ± 1.2 Hz within 10 seconds after the start signal. The diesel generator shall be started for this test by using one of the following signals:
 - a) Manual, or
 - b) Startup transformer secondary winding undervoltage, or
 - c) Simulated loss of preferred offsite power by itself, or
 - d) Simulated safeguards bus undervoltage, or
 - Safety Injection Actuation Test signal in conjunction with loss of preferred offsite power, or
 - f) Safety Injection Actuation test signal by itself.

to between 5800 Kw and

- 5) Verifying the generator is synchronized, loaded to greater than 5980 KW or equal to 7000 KW in less than or equal to 60 seconds, and operates with a load greater than or equal to 7000 kW for at least 60 minutes, and between 5800 KW and 5980 KW
- Verifying the diesel generator is aligned to provide standby power to the associated emergency busses.
- b. At least once per 31 days and after each operation of the diesel where the period of operation was greater than or equal to 1 hour by checking for and removing accumulated water from the day and engine -mounted fuel tank;
- At least once per 92 days by checking for and removing accumulated water from the fuel oil storage tanks;
- d. At least once per 92 days and from new fuel oil prior to its addition to the storage tanks by verifying that a sample obtained in accordance with ASTM-D270-1975 meets the following minimum requirements in accordance with the tests specified in ASTM-D975-1977:
 - -1) A water and sediment content of less than or equal to 0.05 -volume percent;-

SURVEILLANCE REQUIREMENTS (Continued)

- A kinematic viscosity at 40°C of greater than or equal to 1.9 centistokes, but less than or equal to 4.1 centistokes;
- 3) A specific gravity as specified by the manufacturer at <u>60/60°F of greater than or equal to 0.83 but less than or equal</u> to 0.89 or an API gravity at 60°F of greater than or equal to -27 degrees but less than or equal to 39 degrees;
- 4) An impurity leve of less than 2 mg. of insolubles per 100 ml. when tested in accordance with ASTM-D2274-70; analysis shall be completed within 7 days after obtaining the sample but may be performed after the addition of new fuel oil; and
 - 5) The other properties specified in Table 1 of ASTM-D975-1977 and Regulatory Guide 1.137, Revision 1, October 1979, Position 2.a., when tested in accordance with ASTM-D975-1977; analysis shall be completed within 14 days after obtaining the sample but may be performed after the addition of new fuel oil. TNSERT

- 1) Subjecting the diesel to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for this class of standby service; 6,75
- 2) Verifying the generator capability to reject a load of greater than or equal to 791 kW while maintaining voltage at 6900 ± 690 volts and frequency at 60 ± 1.2 Hz (less than or equal to 75% of the difference between nominal, speed and the Overspeed Trip Setpoint, or 15% above nominal, whichever is less);
- Verifying the generator capability to reject a load of 7000 kW without tripping. The generator voltage shall not exceed 7590 volts during and following the load rejection;
- 4) Simulating a loss-of-offsite power by itself, and:
 - Verifying deenergization of the emergency busses and load shedding from the emergency busses, and
 - b) Verifying the diesel starts on the auto-start signal, energizes the emergency busses with permanently connected loads within 10 seconds, energizes the auto-connected shutdown loads through the load sequencer and operates for greater than or equal to 5 minutes while its generator is loaded with the shutdown loads. After energization, the

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SURVEILLANCE REQUIREMENTS (Continued)

steady-state voltage and frequency of the emergency busses shall be maintained at 6900 \pm 690 volts and 60 \pm 1.2 Hz during this test.

- 5) Verifying that on an Safety Injection Actuation test signal, without loss-of-offsite power, the diesel generator starts on the auto-start signal and operates on standby for greater than or equal to 5 minutes. The generator voltage and frequency shall be 6900 ± 690 volts and 60 ± 1.2 Hz within 10 seconds after the auto-start signal; the steady-state generator voltage and frequency shall be maintained within these limits during this test;
- 6) Liulating a loss-of-offsite power in conjunction with an EST Actuation test signal, and
 - Verifying deenergization of the emergency busses and load shedding from the emergency busses;
 - b) Verifying the diesel starts on the auto-start signal, energizes the emergency busses with permanently connected loads within 10 seconds, energizes the auto-connected emergency (accident) loads through the load sequencer and operates for greater than or equal to 5 minutes while its generator is loaded with the emergency loads. After energization, the steady-state voltage and frequency of the emergency busses shall be maintained at 6900 ± 690 volts and 60 ± 1.2 Hz during this test; and
 - c) Verifying that all automatic diesel generator trips, except engine overspeed and generator differential, are automatically bypassed upon loss-of-voltage on the emergency bus concurrent with a Safety Injection Actuation signal. **between 5800** W and 5980 Kuj
- 7) Verifying the diesel generator operates for at least 24 hours. During the first 2 hours of this test, the diesel generator shall be loaded to greater than or equal to 7700 kW and during the remaining 22 hours of this test, the diesel generator shall be loaded to greater than or equal to 7000 kW. The generator voltage and frequency shall be 6900 ± 690 volts and 60 ± 1.2 Hz within 10 seconds after the start signal; the steady-state generator voltage and frequency shall be maintained within these limits during this test. Within 5 minutes after completing this 24-hour test, perform Specification 4.8.1.1.2e.6)b);*

*If Specification 4.8.1.1.2e.6)b) is not satisfactorily completed, it is not necessary to repeat the preceding 24-hour test. Instead, the diesel generator may be operated at 7000-kW for 1 hour or until operating temperature has stabilized.

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that the auto-connected loads to each diesel generator do not exceed the continuous rating of 7000 kW;
- 9) Verifying the diesel generator's capability to:
 - a) Synchronize with the offsite power source while the generator is loaded with its emergency loads upon a simulated restoration of offsite power.
 - b) Transfer its loads to the offsite power source, and
 - c) Be restored to its standby status.
- Verifying that with the diesel generator operating in a test mode, connected to its bus, a simulated Safety Injection signal overrides the test mode by: (1) returning the diesel generator to standby operation, and (2) automatically energizing the emergency loads with offsite power;
- Verifying that the fuel transfer pump transfers fuel from the fuel storage tank to the day tank of its associated diesel via the installed lines;
- Verifying that the automatic load sequence timer is OPERABLE with the interval between each load block within ± 10% of its design interval;
- 13) Verifying that the following diesel generator lockout features prevent diesel generator starting by an SI signal:
 - a) Barring device engaged (PS-13B closed), or
 - b) Maintenance lock out mode, or

c) Local/remote emergency stop.

9 %. At least once per 10 years or after any modifications which could affect diesel generator interdependence by starting both diesel generators simultaneously, during shutdown, and verifying that both diesel generators accelerate to at least 450 rpm in less than or equal to 10 seconds; and

h g. At least once per 10 years by:

- Draining each fuel oil storage tank, removing the accumulated sediment and cleaning the tank using a sodium hypochlorite solution, and
- Performing a pressure test of those portions of the diesel fuel oil system designed to Section III, subsection ND of the ASME Code at a test pressure equal to 110% of the system design pressure.

SURVEILLANCE REQUIREMENTS (Continued)

4.8.1.1.3 <u>Reports</u> - All diesel generator failures, valid or non-valid, shall be reported to the Commission pursuant to Specification 6.9.1. Reports of diesel generator failures shall include the information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977. If the number of failures in the last 100 valid tests (on a per nuclear unit basis) is greater than or equal to 7, the report shall be supplemented to include the additional information recommended in Regulatory Position C.3.t of Regulatory Guide 1.108, Revision 1, August 1977.

- d. By sampling new fuel oil in accordance with ASTM-D4057 prior to addition to storage tanks and:
 - By verifying in accordance with the tests specified in ASTM-D975-81 prior to addition to the storage tanks that the sample has:
 - a) An API Gravity of within 0.3 degrees at 60°F, or a specific gravity of within 0.0016 at 60/60°F, when compared to the supplier's certificate, or an absolute specific gravity at 60/60°F of greater than or equal to 0.83 but less than or equal to 0.89, or an API gravity of greater than or equal to 27 degrees but less than or equal to 39 degrees;

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- b) A kinematic viscosity at 40°C of greater than or equal to 1.9 centistokes, but less than or equal to 4.1 centistokes, if gravity was not determined by comparison with the supplier's certification;
- c) A flash point equal to or greater than 125°F; and
- d) A clear and bright appearance with proper color when tested in accordance with ASTM-D4176-82.
- 2) By verifying within 30 days of obtaining the sample that the other properties specified in Table 1 of ASTM-D975-81 are met when tested in accordance with ASTM-D975-81 except that the analysis for sulfur may be performed in accordance with ASTM-D1552-79 or ASTM-D2622-82.
- e. At least once every 31 days by obtaining a sample of fuel oil in accordance with ASTM-D2276-78, and verifying that total particulate contamination is less than 10 mg/liter when checked in accordance with ASTM-D2276-78, Method A;

^{*}These diesel generator starts from ambient conditions shall be performed only once per 184 days in these surveillance tests and all other engine starts for the purpose of this surveillance testing shall be preceded by an engine prelube period and/or other warmup procedures recommended by the manufacturer so that the mechanical stress and wear on the diesel engine is minimized.

TABLE 4.8-1

DIESEL GENERATOR TEST SCHEDULE

NUMBER OF FAILURES IN AST 100 VALID TESTS*	TEST FREQUENCY		
<u><</u> 1	At least once per 31 days		
2	At least once per 14 days		
3	At least once per 7 days		
<u>></u> 4	At least once per 3 days		

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^{*}Criteria for determining number of failures and number of valid tests shall be in accordance with Regulatory Position C.2.e of Regulatory Guide 1.108, Revision 1, August 1977, where the last 100 tests are determined on a per nuclear unit basis. For the purposes of this test schedule, only valid tests conducted after the OL issuance date shall be included in the computation of the "last 100 valid tests." Entry into this test schedule shall be made at the 31 day test frequency.

A.C. SOURCES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.1.2 As a minimum, the following A.C. electrical power sources shall be OPERAPLE:

a. One circuit between the offsite transmission network and the Onsite Class 1E Distribution System, and

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- b. One diesel generator with:
 - Day fuel tank containing a minimum volume of 1440 gallons of fuel,
 - A fuel storage system containing a minimum volume of 88,175 gallons of fuel, and
 - A fuel transfer pump.

APPLICABILITY: MODES 5 and 6.

ACTION:

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With less than the above minimum required A.C. electrical power sources OPERABLE, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes, movement of irradiated fuel, or crane operation with loads over the fuel storage pool, and within 8 hours, depressurize and vent the Reactor Coolant System through a greater than or equal to 2.98 square inch vent. In addition, when in MODE 5 with the Reactor Coolant loops not filled, or in MODE 6 with the water level less than 23 feet above the reactor vessel flange, immediately initiate corrective action to restore the required sources to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

4.8.1.2 The above required A.C. electrical power sources shall be demonstrated OPERABLE by the performance of each of the requirements of Specifications 4.8.1.1.1, 4.8.1.1.2 (except for Specification 4.8.1.1.2a.6)), and 4.8.1.1.3.

3/4.8.2 D.C. SOURCES

OPERATING

LIMITING CONDITION FOR OPERATION

-

- 3.8.2.1 As a minimum the following D.C. electrical sources shall be OPERABLE:
 - a. Train A-125-Volt Battery Banks BTIED1 and BTIED3 and at least one full capacity charger associated with each battery, and
 - b. Train B-125-Volt Battery Banks BT1ED2 and BT1E4 and at least one full capacity charger associated with each battery.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one of the required battery banks and/or full-capacity chargers inoperable, restore the inoperable battery bank and/or full-capacity charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

b. With both of the full capacity chargers of one battery train inoperable, demonstrate the OPERABILITY of its associated battery train by performing the requirements of Specification 4.8.2.1a.1) within 1 hour, and at least once per 8 hours thereafter. If any Category A limitin Table 4.8-2 is not met, declare the battery inoperable.

SURVEILLANCE REQUIREMENTS

- 4.8.2.1 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:
 - a. At least once per 7 days by verifying that:
 - 1) The parameters in Table 4.8-2 meet the Category A limits, and
 - The total battery terminal voltage is greater than or equal to 128 volts on float charge.
 - b. At least once per 92 days and within 7 days after a battery discharge with battery terminal voltage below 110 volts, or battery overcharge with battery terminal voltage above 150 volts, by verifying that:

SURVEILLANCE REQUIREMENTS (Continued)

- 1) The parameters in Table 4.8-2 meet the Category P limits,
- 2) There is no visible corrosion at either terminals or connectors, or the connection resistance of these items is less than 150×10^{-6} ohm, and
- The average electrolyte temperature of 12 of connected cells is above 70°F.
- c. At least once per 18 months by verifying that:
 - The cells, cell plates, and battery racks show no visual indication of physical damage or abnormal deterioration,
 - The cell-to-cell and terminal connections are clean, tight, and coated with anticorrosion material,
 - 3) The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohm, and
 - The battery charger will supply at least 300 amperes at 125 volts for at least 12 hours.
- d. At least once per 18 months, during shutdown, by verifying that the battery capacity is adequate to supply and maintain in OPERABLE status all of the actual or simulated emergency loads for the design duty cycle when the battery is subjected to a battery service test;
- e. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. This performance discharge test may be performed in lieu of the battery service test required by Specification 4.8.2.1d.; and
- f. At least once per 18 months during shutdown, by giving performance discharge tests of battery capacity to any battery that shows signs of degradation or has reached 85% of the service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its aveage on previous performance tests, or is below 90% of the manufacturer's rating.

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TABLE 4.8-2

BATTERY SURVEILLANCE REQUIREMENTS

	CATEGORY A ⁽¹⁾	CATEGORY B(2)			
PARAMETER	LIMITS FOR EACH DESIGNATED PILOT CELL	LIMITS FOR EACH CONNECTED CELL	ALLOWABLE ⁽³⁾ VALUE FOR EACH CONNECTED CELL		
Electrolyte Level	>Minimum level indication mark, and < 참" above maximum level indication mark	>Minimum level indication mark, and < 'a" above maximum level indication mark	Above top of plates, and not overflowing		
Float Voltage	≥ 2.13 volts	2.13 volts ⁽⁶⁾	> 2.07 volts		
Specific Gravity ⁽⁴⁾	≥ 1.200 ⁽⁵⁾	≥ 1.195	Not more than 0.020 below the average of all connected cells		
unuvroy		Average of all connected cells > 1.205	Average of all connected cells > 1.195 ⁽⁵⁾		

TABLE NOTATIONS

- (1) For any Category A parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that within 24 hours all the Category B measurements are taken and found to be within their allowable values, and provided all Category A and B parameter(s) are restored to within limits within the next 6 days.
- (2) For any Category B parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that the Category B parameters are within their allowable values and provided the Category B parameter(s) are restored to within limits within 7 days.
- (3) Any Category B parameter not within its allowable value indicates an inoperable battery.
- (4) Corrected for electrolyte temperature and level.
- (5) Or battery charging current is less than 2 amps when on charge.
- (6) Corrected for average electrolyte temperature.

D.C. SOURCES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

two

at least one

3.8.2.2 As a minimum, the Al23-volt battery banks of one train and Associated full capacity charger for each battery bank shall be CPERADLE.

APPLICABILITY: MODES 5 and 6.

ACTION:

- a. With the required battery train inoperable, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes or movement of irradiated fuel; initiate corrective action to restore the required battery bank to OPERABLE status as soon as possible, and within 8 hours, depressurize and vent the Reactor Coolant System through at least a 2.98 square inch vent.
- b. With the required full capacity charger inoperable, demonstrate the OPEKABILITY of its associated battery bank by performing Specification 4.8.2.1a.1) within 1 hour, and at least once per 8 hours thereafter. If any Category A limit in Table 4.8-2 is not met, declarethe battery inoperable.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The above required 125-volt battery bank and charger shall be demonstrated OPERABLE in accordance with Specification 4.8.2.1.

ACTION:

With the required battery bank and/or full-capacity charger inoperable, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes or movement of irradiated fuel; initiate corrective action to restore the required battery bank and/or full-capacity charger to OPERABLE status as soon as possible.

3/4.8.3 ONSITE POWER DISTRIBUTION

OPERATING

LIMITING CONDITION FOR OPERATION

3.8.3.1 The following electrical busses shall be energized in the specified manner: Remove all #

- Train A A.C. Emergency Busses consisting of: а.
 - 6900-Volt Emergency Bus (#1EA1, 1)
 - 480-Volt Emergency Bus 1EB1 from transformer T1EB1, and 2)
 - 480-Volt Emergency Bus #1EB2 from transformer T1EB3. 3)

Train B A.C. Emergency Busses consisting of: b. 2

- 6900-Volt Emergency Bus (#1EA2. 1)
- 480-Volt Emergency Bus #IEB2 from transformer TIEB2, and 480-Volt Emergency Bus #IEB4 from transformer TIEB4. 2)
- 3)
- 118-Volt A.C. Instrument Busses (#)PC1, 1PC3, and 1EC1 energized C ... from their associated inverters connected to D.C. Bus #1ED1*;
- 118-Volt A.C. Instrument Busses @APC2, 1PC4 and 1EC2 energized from d. their associated inverters connected to D.C. Bus #1ED2*;
- 118-Volt A.C. Instrument Bus #1EC5 energized from i's associated inverter connected to D.C. Bus #1ED3*; e.
- 118-Volt A.C. Instrument Bus #AEC6 energized from its associated f. inverter connected to D.C. Bus #1ED4*;
- Train A 125-Volt D.C. Busses 1ED1 and 1ED3 energized from Battery q. Banks BTIED1 and BTIED3, respectively; and
- Train B 125-Volt D.C. Busses 1ED2 and 1ED4 energized from Battery h. Banks BT1ED2 and BT1ED4 respectively.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- With one of the required trains of A.C. emergency busses not fully а. energized, reenergize the train within 8 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- With one A.C. instrument bus either not energized from its associated b. inverter, or with the inverter not connected to its associated D.C. bus: (1) reenergize the A.C. instrument bus within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours; and (2) reenergize the A.C. instrument

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^{*}Two inverters may be disconnected from their D.C. bus for up to 24 hours as necessary, for the purpose of performing an equalizing charge on their associated battery bank provided: (1) their instrument busses are energized, and (2) the instrument busses associated with the other battery bank are energized from their associated inverters and connected to their associated D.C. bus.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

bus from its associated inverter connected to its associated D.C. bus within 24 hours or be in at least HCT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

c. With one D.C. bus not energized from its associated battery bank, reenergize the D.C. bus from its associated battery bank within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.3.1 The specified busses shall be determined energized in the required manner at least once per 7 days by verifying correct breaker alignment and indicated voltage on the busses.

ONSITE POWER DISTRIBUTION

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.3.2 As a minimum, the following electrical busses shall be energized in the specified manner:

- a. One train of A.C. emergency busses consisting of one 6900-volt and two 480-volt A.C. emergency bus,
- b. Two 118-volt A.C. instrument busses (channel-oriented) energized from their associated inverters connected to their respective D.C. busses,
- c. One train of A.C. instrument busses consisting of two 118-volt A.C. instrument busses energized from their associated inverters connected to their respectives D.C. basses. Busses shall be of the same train as Specifications 3.8.3.2a. and d.,
- d. One train of D.C. busses consisting of two 125-volt D.C. busses energized from their associated battery banks. Busses shall be of the same train as Specifications 3.8.3.2a. and c.

APPLICABILITY MODES 5 and 6.

ACTION:

With any of the above required electrical busses not energized in the required manner, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes, or movement of irradiated fuel, initiate corrective action to energize the required electrical busses in the specified manner as soon as possible, and within 8 hours depressurize and vent the RCS through at least a 2.98 square inch vent.

SURVEILLANCE REQUIREMENTS

4.8.3.2 The specified busses shall be determined energized in the required manner at least once per 7 days by verifying correct breaker alignment and indicated voltage on the busses.

3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

LIMITING CONDITION FOR OPERATION

3.8.4.2 All containment penetration conductor overcurrent protective devices shown in Table 3.8-1 shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one or more of the containment penetration conductor overcurrent protective device(s) shown in Table 3.8-1 inoperable:

- a. Restore the protective device(s) to OPERABLE status or de-energize the circuit(s) by tripping the associated backup circuit breaker or racking out or removing the inoperable circuit breaker within 72 hours, declare the affected system or component inoperable, and verify the backup circuit breaker to be tripped or the inoperable circuit breaker racked out or removed at least once per 7 days thereafter; the provisions of Spacification 3.0.4 are not applicable to overcurrent devices in circuits which have their backup circuit breakers tripped, their inoperable circuit breakers racked out, or removed, or
- b. Be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.4.2 All containment penetration conductor overcurrent protective devices shown in Table 3.8-1 shall be demonstrated OPERABLE:

- a. At least once per 18 months:
 - By verifying that the medium voltage 6.9 kV circuit breakers are OPERABLE by selecting, on a rotating basis, at least one circuit breaker of each current rating, and performing the following:
 - a) A CHANNEL CALIBRATION of the associated protective relays,
 - b) An intergrated system functional test which includes simulated automatic actuation of the system and verifying that each relay and associated circuit breakers and control circuits function as designed and as specified in Table 3.8-1, and

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SURVEILLANCE REQUIREMENTS (Continued)

- c) For each circuit breaker found inoperable during these functional tests, one additional circuit breaker of the inoperable type shall also be functionally tested until no more failures are found or all circuit breakers of that type have been functionally tested.
- 2) By selecting and functionally testing a representative sample of at least 10% of each type of lower voltage circuit breakers. Circuit breakers selected for functional testing shall be selected on a rotating basis. For the lower voltage circuit breakers the nominal Trip Setpoint and short circuit Response-Times are listed in Table 3.8-1. Testing of these circuit breakers shall consist of injecting a current in excess of the breakers nominal Trip Setpoint and measuring the Response Time. The measured Response Time will be compared to the manufacturer's data to ensure that it is less than or equal to a value specified by the manufacturer. Circuit breakers found inoperable during functional testing shall be restored to OPERABLE status prior to resuming operation. For each circuit breaker found inoperable during these functional tests, an additional representative sample of a least 10% of all the circuit breakers of the inoperable type shall also be functionally tested until no more failures are found or all circuit breakers of that type have been functionally tested; and
- 3) By selecting and functionally testing a representative sample of each type of fuse on a rotating basis. Each representative sample of fuses shall include at least 10% of all fuses of that type. The functional test shall consist of a non-destructive over resistance measurement test which demonstrates that the fuse meets its manufacturer's design criteria. Fuses found inoper-See able during these functional tests shall be replaced with OPERABLE fuses prior to resuming operation. For each fuse found inoperable during these functional tests, an additional representative sample of at least 10% of all fuses of that type shall be functionally tested until no more failures are found or all fuses of that type have been functionally tested.
- b. At least once per 60 months by subjecting each circuit breaker to an inspection and preventive maintenance in accordance with procedures prepared in conjunction with its manufacturer's recommendations.

Remove "Test POTNIT" and "Responde TIME" from table 3.8-1

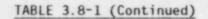
COMANCHE PEAK - UNIT 1

TABLE 3.8-1

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION	TEST POINT	RESPONSE TIME	SYSTEM
1. 6.9 KVAC from Switchgears	\backslash /	\setminus /	
a. Switchgear Bus 1A1		$\langle \rangle$	RCP #11
1) Primary Breaker 1PCPXI		$\langle \rangle$	
a) Relay 50/M1-51	Long Time - 4000	<23	
	Instantaneous - 5456	Instantaneous	
b) Relay 26	Long Time -6400	<2.7	
c) Relay 86M	N.A.	Instantaneous	
 Backup Breakers 1A1-1 or 1A1-2 	X		
a) Relay 51M2	Long Time - 4000	<33	
b) Relay 51 for 1A1-1	Long time - 16000	<2.7	
c) Relay 51 for 1A1-2	Long Time - 16000	<2.7	
d) Relay 86/1A1	N.A.	Instantaneous	
b. Switchgear Bus 1A2			RCP #12
1) Primary Breaker 1PCPX2			
a) Relay 50M1-51	Long Time - 4000	<23	
	Instantaneous - 5456	Instantaneous	

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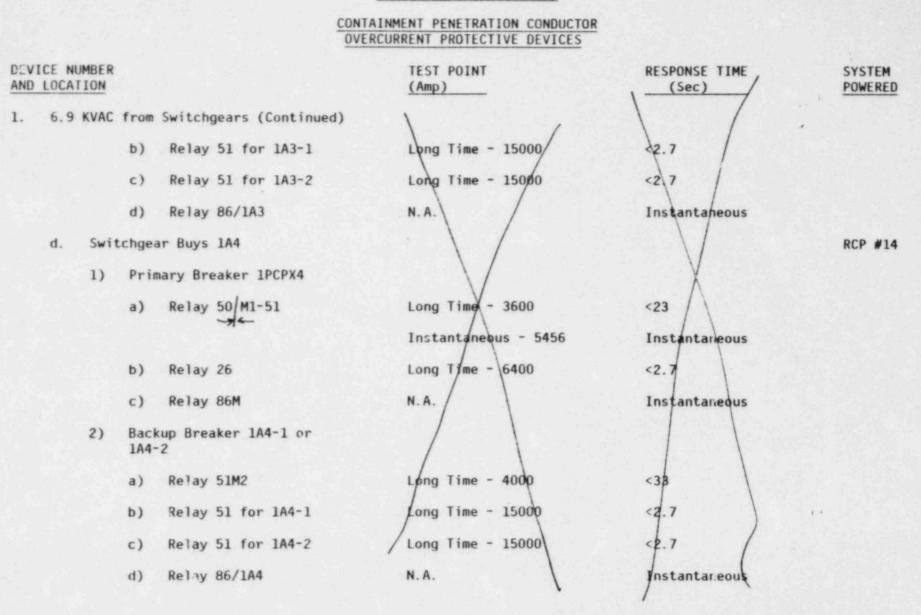
CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER		TEST POINT	RESPONSE TIME SYSTEM (Sec) POWERE
1. 6.9 KVAC	from Switchgears (Continued)		1 .
	b) Relay 26	Long Time - 6400	\ <2.7
	c) Relay 86M	N. A.	Instantaneous
2)	Backup Breakers 1A2-1 or 1A2-2		
	a) Relay 51M2	Long Time - 4000	<33
	b) Relay 51 for 1A2-1	Long Time - 16000	<2.7
	c) Relay 51 for 1A2-2	Long Time - 16000	<2.7
	d) Relay 86/1A2	N.A.	Instantaneous
c. Swi	tchgear Bus 1A3	\wedge	· / \ RCP #1
1)	Primary Breaker 1PCPX3		
	a) Relay 50M1-51	Long Time - 4000	<\$3
		Instantaneous - 5456	Instantaneous
	b) Relay 26	Long/Time - 6400	1.7)
	c) Relay 86M	N. A	Instantareous
2)	Backup Breaker 1A3-1 or 1A3-2		
	a) Relay 51M2	Long Time - 4000	l _{<33}

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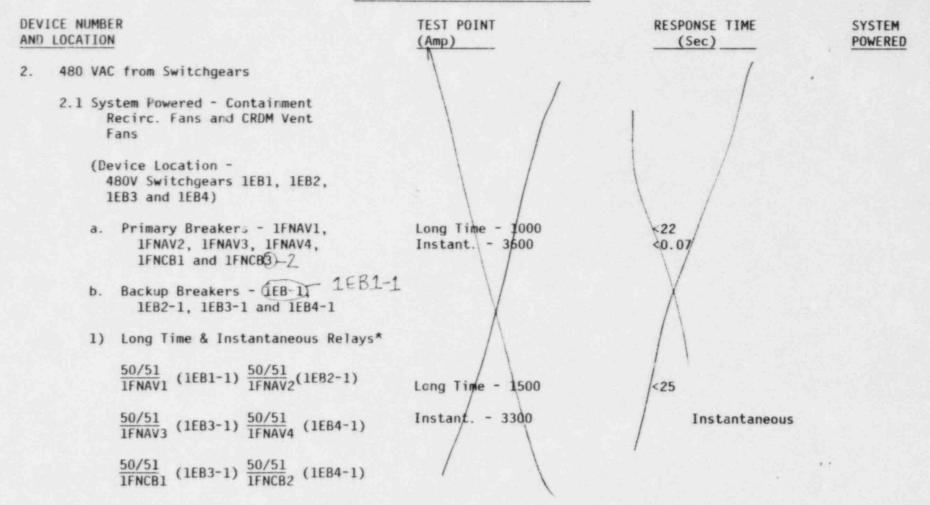


COMANCHE PEAK - UNIT

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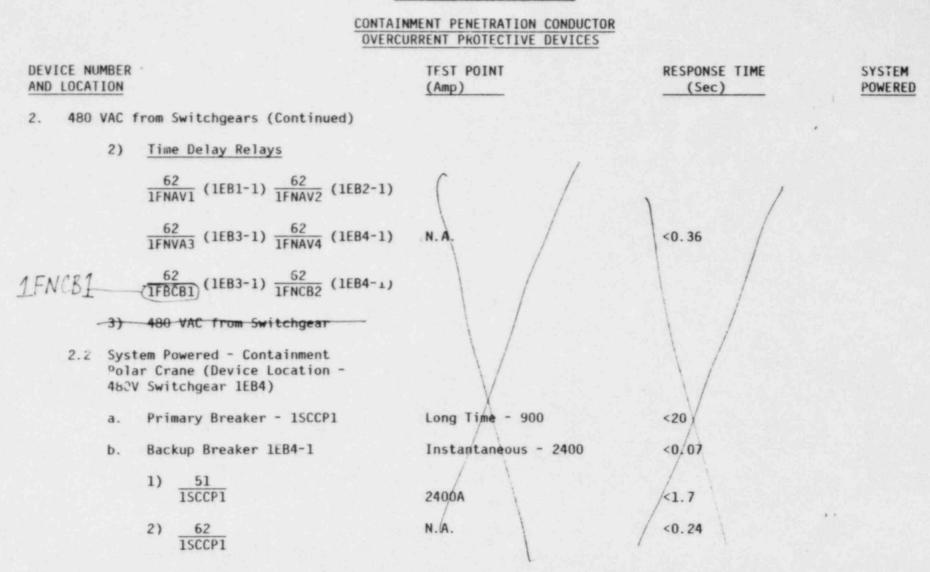
CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES



1 3. 64

*Associated circuit breaker shown in parentheses; e.g., 1EB3-1, is backup to 1FNAV3 and 1FNCB1.

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CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

- 480VAC from Motor Control Centers
 - MCC 1EB1-2 Containment Numbers listed below.

Primary and Backup breakers

3.1 Device Location

 Both primary and backup breakers have identical trip ratings and are in the same MCC Compt. These breakers are Gereral Electric type THED or THFK with thermal-magnetic trip elements. Short circuit response time of THED and THFK breakers shall be less than 0.021 and 0.027 second, respectively. The breaker type and overload response time are listed below:

MCC 1EB1-2	G.E.	NOMINAL TRIP SETPOINT &	OVERLOAD TIME LESS	and the second se
COMPT. NO.	BKR. TYPE	RATING AMP.	(Sec)	(Amp)
4G	THED	, 15AT /	44.4	45
4M	THED	15AT /	44.4	45
3F	THED	15AT	44 4	45
9H	THED	15AT	44.4	45
9M	THED	15AT	44.4	45
7H	THED	15AT	44.4	45
7M	THED	15AT	44.4	45
6H	THED	15AT	44.4	45
6M	THED	15AT	44.4	45

SYSTEM POWERED

Motor Operated Valve 1-TV-4691 Motor Operated Valve 1-TV-4693 Containment Drain Tank Pump-03 Reactor Cavity Sump Pump-01 Reactor Cavity Sump Pump-02 Containment Sump #1 Pump-01 Containment Sump #1 Pump-02 RCP #11 Motor Space Heater-01 RCP #13 Motor Space Heater-03

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

3. 480VAC from Motor Control Centers (Continued)

MCC 1EB1-2 COMPT. NO.	G.E. BKR. TYPE	NOMINAL TRIP SETPOINT & RATING AMP.	OVERLAAD TIME LES (Sec)	RESPONSE S THAN (Amp)
88	THED	15AT-	44.4	A5
8D 7B	THED THED	15AT 15AT	44.4	45
5D	THED	15AT	44.4	45
38	THED	15AT	44.4	45
70	THED	15AT	44.4	45
4B	THED	15AT)	44.4	45
8H	THED	40AT	44.4	120
8M	THED	40AT	44.4	120
5H	THED	40AT	44.9	120
5M	THED	40AT	44.4	120
108	THED	4047	44.4	120
5B	THED	45AT	44.4	135
IOF	THE D	1	1	/
12 M	THED			
12H	THEK			

SYSTEM POWERED Incore Detector Drive "A" Incore Detector Drive "B" Incore Detector Drive "F" Fuel Transfer System Reactor Side Cont. Pnl FDR-01 Stud Tensioner Hoist Outlet-01 Hydraulic Deck Lift-01 Reactor Coolant Pump Motor Hoist Receptacle-42 RC Pipe Penetration Cooling Unit-01 RC Pipe Fenetration Cooling Unit-02 RCP #11 Oil Lift Pump-01 RCP #13 Oil Lift Pump-03 Preacces: Filter Train Package Receptacle-17 Containment Ltg XFMR-14 (PNL-C3) St Wet LAYUP Circ Pump 01 (PI-CFAPRP-0) 11 11 03 CPI- CFAPRP-03 11

Containment Ltg. Trans. - DIBLTANT - 7 9 / DIILC - 11 AMC - 12)

COMANCHE PEAK - UNIT

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CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

3. 480VAC from Motor Control Centers (Continued)

MCC 1EB1-2 COMPT. NO.	G.E. <u>BKR. TYPE</u>	NOMINAL TRIP SETPOINT & RAIING AMP.	OVERCOAD TOME LES (Sec)	RESPONSE STHAN (Amp)	SYSTEM POWERED
6D	THED	50AT	168	150	Refueling Machine (Manipulator Crane-01)
2M	THED	(70AT	168	/ 210	RC Drain Tank Pump No. 1
2F	THED	TOAT	168	219	Containment Ltg XFMR-16 (PNL C7素C9)
1M	THED	ZÓAT	168	210	Containment Ltg XFMR-12 (PNL C1 & C5)
3M	THED	100AT	\$168	300	Preaccess Fan No. 11
3.2 Devic	e Location	- MCC 1EB2-2 Con	/ itainment Num	bers listed be	elow.
Prima	ry and Backup	- Roth primary a	nd backup by	aakama bassa is	landian? Anto and to an a

Primary and Backup Breakers Both primary and backup breakers have identical trip ratings and are located in the same MCC compt. These breakers are General Electric type THED and THFK with thermal-magnetic trip elements. Short circuit response time of THED and THFK breakers shall be less than 0.023 and 0.027 second, respectively. The breaker type and overload response time are listed below:

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

480VAC from Motor Control Centers (Continued)

MCC 1EB2-2	G.E.	NOMINAL TRIP SETPOINT &		OVERLOAD RESPONSE TIME LESS THAN		
COMPT. NO.	BKR. TYPE	RATING AMP.	(Sec)	(Amp)	SYSTEM	
4G	THED	15AT	44.4	45	Motor	
4M	THED	15AT	44.4	45	Motor	
3F	THED	15AT	44.4	45	Contai	
7H	THED	15AT	44.4	45	Contai	
7M	THED	15AT	44.4	45	Contai	
6H	THED	15AT	44.4	45	RCP No	
6M	THED	15AT	44.4	45	RCP No	
5B	THED	15AT	44.4	45	Incore	
2B	THED	15AT	44.4	45	Incore	
7B	THED	15AT	44.4	45	Incore	
5D	THED	15AT	44.4	45	Contai	
3B	THED	15AT	44.4	45	Stud T	
4B	THED	15AT	44.4	45	Contai Compac	
108	THED	15AT	44.4	45	RCC Ch Drive-	
10F	THED	30AT	44.4	90	Refuel	
128	THED				Pump-0	
IM	THED				Power R	
12M	THED				SG. Wet SG Wet	

SYSTEM POWERED

Operated Valve 1-TV-4692 Operated Valve 1-TV-4694 inment Drain Tank Pump-04 inment Sump No. 2 Pump-03 inment Sump No. 2 Pump-04 o. 12 Motor Space Heater-02 o. 14 Motor Space Heater-04 e Detector Drive "C" e Detector Drive "D" e Detector Drive "E" inment Fuel Storage Crane-01 Tensioner Hoist Outlet-02 inment Solid Rad Waste ctor-01 hance Fixture Hoist -01 ling Cavity Skimmer 01 Receptacles (containment 51841-0") SG. Wet Layup Cire. Pump-02 CPI-CFAPRD-10 2 SG. Wet Layup Circ. Pwap-04

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

3. 480VAC from Motor Control Centers (Continued)

MCC 1EB2-2 COMPT. NO.	G.E. BKR. TYPE	NOMINAL TRIP SETPOINT & RATING AMP.		RESPONSE S THAN (Amp)
SN H -5H SNA MIZH	THED	TOAT	44.4	120
-5H 8M	THED	AUAT	(44.4	(120)
(*12H	THED	AUAT	44.4	20
5m	THED	40AT	44.4	Y120
6D	THED	LAOP	(44.4	(120
2F	THED	45AT	44.9	135
70	THED	SOAT	1.68	150
2D	THED	60AV	(168	/180

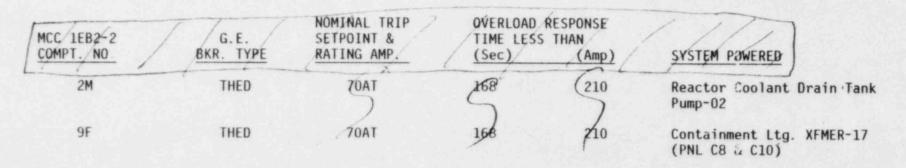
SYSTEM POWERED

RC Pipe Penetration Fan-03

RC Pipe Penetration Fan-04 RCP # 12 0il 1:64 Pump -02 Preaccess Filter Train Package Receptacles - 18 RCP #14 0il Lift Pump -04 Containment Auxiliary Upper Crane-01 Containment Ltg. XFMR-13 (PNL C2)

Containment Elevator-01

Containment Access Rotating Platform-01



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CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

3.

		NOMINAL TRIP		RESPONSE	
MCC 1EB2-2 COMPT. NO.	G.E. BKR. TYPE	SETPOINT & RATING AMP.	(Sec)	(Amp)	SYSTEM POWERED
9M	THED	TOAT	168	210	Containment Ltg. XFMR-15 (PNL C4 & C6)
3M	THED	100AT	144	(300	Preaccess Fan-12
1G	THFK	150AT	85	450	Containment Welding Machine Power Supply Unit

3.3 Device Location

- MCC 1EB3-2 Containment numbers listed below.

Primary and Backup Breakers-

480VAC from Motor Control Centers (Continued)

Unless noted otherwise, both primary and backup breakers have identical trip ratings and are located in the same MCC compt. These breakers are General Electric type THED or THFK with therma:-magnetic trip elements. Short circuit response time of THED and THFK breakers shall be less than 0.023 and 0.027 second, respectively. The breaker type and overload response time are listed below:

MCC 1EB3-2 COMPT. NO.	G.E. <u>BKR. TYPE</u>	NOMINAL TRIP SETPOINT & RATING AMP.	OVERLOAD TIME LES	RESPONSE S THAN (AMP)	SYSTEM POWERED
8RF	THED	15AT	44.4	45	JB-1S-1005 for Altern. Feed to Motor Operated Valve 1-8702A
1G	THED	15AT	44.4	43	Motor Operated Valve 1-8112
9G	THED	15AT	A4.4	45	Motor Operated Valve 1-8701A

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

MCC 1EB3-2	G.E.	NOMINAL TRIP SETPOINT &	OVERLOAD	
COMPT. NO.	BKR. TYPE	RATING AMP.	(Sec)	(Amp)
9M	THED	15AT	44.4	45)
5M	THED	15AT	44.4	45
5G	THED	SAT	44.4	45
4G	THED	15AT	44.4	45
4M	THED*	15AT*	44.4	45
2G	THED	1/5AT	44.4	45
2M	THED	15AT	44.4	(45
3G	THED	15AI	44.4	45
3M	THED	15A7	44.4)	45
1M	THED	15AT	44/4	45
9RF	THED	30AT	44.4	90
9RM	THED	ADAT	44.4	120
6F	THED	50AT /	168	150
6M	THED	50AT/	168	(150
7M	THED	TOAT	168	2107
8M	THED	100AT	144	300
7F	THFK	125A1	85	375
8RM	THED			

480VAC from Motor Control Centers (Continued)

*Primary protection is provided by GE type QMR fusible switch with 3.2A fuse.

SYSTEM POWERED

Motor Operated Valve 1-8701B Motor Operated Valve 1-8000A Motor Operated Valve 1-HV-6074 Motor Operated Valve 1-HV-6076 Motor Operated Valve 1-HV-6078 Motor Operated Valve 1-HV-4696 Motor Operated Valve 1-HV-4701 Motor Operated Valve 1-HV-5541 Motor Operated Valve 1-HV-5543 Motor Operated Valve 1-HV-6083 Motor Operated Valve 1-HV-4782 Motor Operated Valve 1-HV-8811A Motor Operated Valve 1-HV-8808A Motor Operated Valve 1-HV-8808C Containment tg. XFMR-18 (PNL SCI 1.5C3) Neutron Detector Well Fan-09 Electric H₂ Recombiner Power Supply INL-01 Fire protection containment isolation MOV 1-HV-4075C

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CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

3. 480VAC from Motor Control Centers (Continued)

3.4 Device Location - MCC 1EB4-2 Containment numbers listed below.

Primary and Backup Breakers Breakers - Unless noted otherwise, both primary and backup breakers have identical trip ratings and are located in the same MCC compt. These breakers are General Electric type THED or THFK with thermal-magnetic trip elements. Short circuit response time of THED and THFK breakers shall be less than 0.023 and 0.027 second, respectively. The breaker type and overload response time are listed below:

MCC 1EB4-2 COMPT. NO.	G.E. BKR. TYPE	NOMINAL TRIP SETPOINT & RATING AMP.	OVERLOAD TIME LESS (Sec)	the second se	SYSTEM POWERED
1M	THED	15AT	44.4	45	JB-15-1230G, Altern. Power Supply
8G	THED	15AT	A4.4	45	Feed to Mov 1-8701B Motor Operated Valve 1-8702A
8M	THED	15AT	44.4)	45	Motor Operated Valve 1-87028
4M	THED	ISAL	44.4	(45	Motor Operated Valve 1-8000B
4G	THED	15AT/	44.4	45)	Motor Operated Valve 1-HV-6075
3G	THED	15AT	44.4	45	Motor Operated Valve 1-HV-6077
3M	THED*	16AT*	44.9	(45	Motor Operated Valve 1-HV-6079
2G	THED	15AT	44.4	45)	Motor Operated Valve 1-HV-5562
2M	THED	15A.F	44.4	45	Motor Operated Valve 1-HV-5563
8RF	THED	POAT	44.4)	60	Motor Operated Valve 1-HV-4873 4783
8RM	THED	40AT	44.A	170	Sump to #2 RHR Pump MOV 1-8811B

*Primary protection is provided by G.E. type QMR fusible switch with 3.2A fuse.

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

6F

3. 480VAC fro MCC 1EB4-2 COMPT. NO.	G.E. BKR. TYPE	NOMINAL TRIP SETPOINT & RATING AMP.	OVERLOAD TIME LES (Sec)	RESPONSE S THAN
5F	THED	50AT	168	250
5M	THED	EOAT	168	(150
6M	THED	TOAT	168	220
7M	THED	10001	449	(300

SYSTEM POWERED

\$75

Accumulator Iso. VLV, Mov-1-8808B Accumulator Iso. VLV, Mov-1-8808D Containment Ltg. XFMR-19 (PNL SC2 & SC4)

Neutron Detector Well Fan-10

Elect. H₂ Recombiner Power Supply -0NL-02 PNL

4. 480VAC From Panelboards For Pressurizer Heaters

THFK

System Powered - Pressurizer Heaters

Primary Breakers - General Electric Type TJJ Thermal Magnetic breaker. a.

125AT

Breaker No. & Location - Ckt. Nos. 2 thru 4 of Panelboards 1EB1-1, 1EB1-2, 1EB2-2, 1EB3-2, 1EB4-1, 1EB4-2 and Ckt. Nos. 2 thru 5 of Panelboards 1EB2-1 and 1EB3-1.

TEST POINTS RESPONSE TIME (Amp) (Sec) Long Time-250 < 371 < .029 Instantaneous-1375

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

4. 480VAC From Panelboards for Pressurizer Heaters (Continued)

b. Backup Breakers - General Electric Type THJS with longtime and insts solid stite trip device with 400 Amp. sensor.

Breaker No. & Location - Ckt. No. 1 of Panelboards 1EB1-1, 1EB1-2, 1EB2-1, 1EB2-2, 1EB3-1, 1EB3-2, 1EB4-1 and 1EB4-2.

Breaker Settings - Eor Ckt. No. 1 of Panelboards 1EB1-1, 1EB1-2, 1EB2-2, 1EB3-2, 1EB4-1 and 1EB4-2.

	TEST POINT	RESPONSE TIME
Breaker Settings For CKt.	Long Time-840 Instantaneous-3080	<120 <0.31 652-/ 200 (FR2-/
1	Long Time-1080 Instantaneous-3960	<60 <0/31

5. DC Power From Rod Control Power Cabinets

System Powered - Rod control

Fuse Location - Rod control power Cabinets 1AC, 1BD, 2AC, 2BD and SCDE.

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

10.1

DEVICE NUMBER AND LOCATION

b.

5. DC Power From Rod Control Power Cabinets (Continued)

a. Primary Fuses

FUSE LOCATION & NUMBER

SYSTEM POWERED

FU13 to FU20	Stationary Gripper Coils	
FU21 to FU24	Moving Gripper Coils	
FU25 to FU32	Stationary Gripper Coils	
FU33 to FU36	Moving Gripper Coils	
FU37 to FU44	Stationary Gripper Coils	
FU45 to FU52	Moving Gripper Coils	
A51/FU1 & FU2 to A58/FU1 & FU2	Lift Coils	
Backup Fuses		
FU1 to FU9	Stationary Gripper Coils	
Movable Bus-Duct Plug-in Unit Al02- FU1 to FU3	Moving Gripper Coils	
Lift Bus-Duct Plug-in Unit AlOl- FUl to FU3	Lift Coils	

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CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

6. 120V Space Heater Circuits from 480V Switchgears.

System Powered Containment Recirc. Fan and CRDM Vent. Fan Motor Space Heaters.

a. Primary Breakers

BKR. LOCATION	WESTINGHOUSE	NOMINAL TRIP SETPOINT &	OVERLOAD RESPONSE TIME LESS THAN	INST. RESPONSE TIME LESS THAN
& NUMBER	BKR. TYPE	RATING AMP.	(Sec) (Amp)	(Sec) (Amp)
Swgr. 1EB1, Cubicle 3A CP1-VAFNAV-01 Space Heater Bkr.	EB1010	10	30.5 30	0.022 1000
Swgr. 1EB2, Cubicle 3A CP1-VAFNAV-02 Space Heater Bkr.	EB1010	10	30.5 30	0.022 1000
Swgr. 1EB3, Cubicle 9A CP1-VAFNAV-03 Space Heater Bkr.	EB1010	10	30 (5 30	0.622 1000
Swgr. 1EB4, Cubicle 9A CP1-VAFNAV-04 Space Heater Bkr.	EB1010	10	30.5 30	0.022 1000
Swgr. 1EB3, Cubicle 8A, CP1-VAFNCB-01 Space Heater Bkr.	EB1010	10/	30.5 30	0.022 1000

CONTAINMENT PENTRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

6. 120V Space Heater Circuits from 480V Switchgears (Continued)

b. Backup Breakers

	BKR. LOCATION & NUMBER	WESTINGHOUSE BKR. TYPE	NOMINAL TRIP SETPOINT & RAJING AMP.	OVERLOAD RESPONSE TIME LESS THAN (Sec) (Amp)	INST. RESPONSE TIME LESS THAN (Sec) (Amp)
1	Swgr. 1EB4, Cubicle 8A CP1-VAFNAV-02 Space Heater Bkr.	EB1010	10	30.6 30	0.022 1600
	Panel 1EC3-2 Ckt. No. 3	TED	25	44.4 75	0.022 2500
	Panel 1EC3-2 Ckt. No. 4	TED	25)	44.4 75	0.022 2500
	Panel 1EC4-2 Ckt. No. 3	TED	25	44.4 75	0.022 2500
	Panel 1EC4-2 Ckt. No. 4	TED	25	44.4 75	0.022 2500

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a. Primary Briaker

CONTAINMENT PENTRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

7. 120V Space Heater Circuits From 480V MCC's

a. Primary Fuses

Location - Each MCC Starter Compartment MCC's 1EB1-2, 1EB2-2, 1EB3-2 and 1EB4-2.

b. Backup Fuses

FUSE LOCATION AND NUMBER	SYSTEM POWERED
MCC 1EB1-2	Space Heater Circuits from
Compt. 12E,1FU	MCC1EB1-2
MCC 1EB2-2	Space Heater Circuits from
Compt. 12F, 1FU	MCC 1EB2-2
MCC 1EB3-2	Space Heater Circuits from
Compt. 7C, 1FU	MCC 1EB3-2
MCC 1EB4-2	Space Heater Circuits from
Compt. 6C, 1FU	MCC 1EB4-2

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

DEVICE NUMBER AND LOCATION

8. 125V DC Lighting

System Powered - Emergency DC Lighting

a. Primary Breaker

BREAKER LOCATION	G.E. Bkr. TYPE	NOMINAL PIP SETPOINT & RATING AMP.	OVERLOAD RESPONSE TIME LESS THAN (Sec) (Amp)	INST. RESPONSE TIME LESS THAN (Sec) (Amp)
DC Panelboard 1D2-1, Ckt #6	TFJ	80 Amp (Inst. Set at LO-680A)	93.8/ 240	0.126 1050
h Backup Euco				

b. Backup Fuse

FUSE LOCATION AND NUMBER

DC Switchboard 1D2, Ckt. #1-2

DEVICE NUMBER AND LOCATION

9. 125V DC Control Power

(System Powered - Various)

a. Primary Devices - 3 Amp fuses in termination cabinets listed below with backup devices.

b. Backup Breakers

			GENERAL ELECTRIC	NOMINA! TRIP	OVERLOAD RESPONSE TIME LESS THAN
CAB. NO.	PANELBOARD NO.	CKT. NO.	BREAKER TYPE	RATING (Amp)	(Sec) (Amp)
01	XED1-1	1	TED	30	44.4 90
02	XED2-1	1	TED	30	44.4 90
03	XD2-3	8	TED	20/	44.4 60)
04	XED1-1	1	TED	30	44.4 90
05	1ED2-1	17	TED	30	44.4 60
06	XD2-3	8	TED	(30	44.4 60
07	1ED1-1	14	TED	30	44.4 60
08	XED2-1	31	TED	3.0	44.4 90
09	102-3	10	TED	/30	44.4 60
10	1ED1-1	14	TED	(30	- 44.4 60
11	1ED2-1	17	TED	30	44,4 60
13	1ED1-1	17	TED	30 /	44.4 60
39A	XD2-1	11	TED	30/	44.4 60
)

COMANCHE PEAK - UNIT 1

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MOTOR-OPERATED VALVES THERMAL OVERLOAD PROTECTION AND BYPASS DEVICES

LIMITING CONDITION FOR OPERATION

3.8.4.2 The thermal overload protection and bypass devices, integral with the motor starter of each valve listed in Table 3.8-2 shall be OPERABLE.

APPLICABILITY: Whenever the motor-operated valve is required to be OPERABLE.

ACTION:

With one or more of the thermal overload protection and/or bypass devices inoperable, declare the affected valve(s) inoperable and apply the appropriate ACTION Statement(s) for the affected valve(s).

SURVEILLANCE REQUIREMENTS

4.8.4.2 The above required thermal overload protection and bypass devices shall be demonstrated OPERABLE:

- a. At least once per 18 months, by the performance of a TRIP ACTUATING DEVICE OPERATIONAL TEST of the bypass circuitry for those thermal overload devices which are either:
 - Continuously bypassed and temporarily placed in-force only when the valve motors are undergoing periodic or maintenance testing, or
 - Normally in-force during plant operation and bypassed under accident conditions.
- b. At least once per 18 months by the performance of a CHANNEL CALIBRA-TION of a representative sample of at least 25% of:
 - All thermal overload devices which are not bypassed, such that each non-bypassed device is calibrated at least once per 6 years; and
 - 2) All thermal overload devices which are continuously bypassed and temporarily placed in-force only when the valve motors are undergoing periodic or maintenance testing, and thermal overload devices normally in-force and bypassed under accident conditions such that each thermal overload is calibrated and each volve is cycled through at least one complete cycle of full-travel with the motor-operator when the thermal overload is OPERABLE and not bypassed, at least once per 6 years.

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COMANCHE PEAK - UNIT 1

3.8-2

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TABLE 3.8-2

MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER		ASS DEVICE YES/NO)
1HV-2480	Motor-Driven AFB Pump 01 Service Water Supply Valve	Yes*
1HV-2481	Motor-Driven AFW Pump 02 Service Water Supply Valve	Yes*
1HV-2482	Turbine-Driven AFW Pump B Service Water Supply Valve	Yes*
1HV-2484	Condensate Storage Tank Isolation Valve	Yes*
1HV-2485	Condensate Storage Tank Isolation Valve	Yes*
1HV-2491A	Aux Feedwater Isolation Valve - Stm. Gen. No. 1 (Turbine Pump)	Yes*
1HV-2491B	Aux Feedwater Isolation Valve - Stm. Gen. No. 1 (Motor Pump)	Yes*
1HV-2492A	Aux Feedwater Isolation Valve - Stm. Gen. No. 2 (Turbine Pump)	Yes*
1HV-2492B	Aux Feedwater Isolation Valve - Stm. Gen. No. 2 (Motor Pump)	Yes*
1HV-2493A	Aux Feedwater Isolation Valve - Stm. Gen. No. 3 (Motor Pump)	Yes*
1HV-24938	Aux Feedwater Isolation Valve - Stm. Gen. No. 3 (Turbine Pump)	Yes*
1HV-2494A	Aux Feedwater Isolation Valve - Stm. Gen. No. 4 (Motor Pump)	Yes*
1HV-2494B	Aux Feedwater Isolation Valve - Stm. Gen. No. 4 (Turbine Pump)	Yes*
1HV-4075C	Fire Protection Containment Isolation	Yes*
1HV-4512	CCW Non-Safeguard Loop 1 Return Hdr. Control VIv.	Yes*

MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	YPASS DEVICE (YES/NO)
1HV-4513	CCW Non-Safeguard Loop 2 Return Hdr. Control Vlv.	Yes*
1HV-4514	CCW Hx to Non-Safeguard Loop 1 Control VIv.	Yes*
1HV-4515	CCW Hx to Non-Safeguard Loop 2 Control VIv.	Yes*
1HV-4524	Non-Safeguard Loop Return to CCW Hdr Iso. Viv	Yes*
1HV-4525	Non-Safeguard Loop Return to CCW Hdr. Iso Viv.	Yes*
1HV-4526	CCW Hx to Non-Safeguard Loop Iso. Viv.	Yes*
1HV-4527	CCW Hx to Non-Safeguard Loop Iso. Viv.	Yes*
1HV-4572	CCW Hx 1 Outl. Motor Opr. Control Viv.	Yes*
1HV-4573	RHR Hx 2 Outl. Motor Opr. Control Viv.	Yes*
1HV-4574	Cont Spray Hx 1 Disch. Mtr. Opr. Control Vlv.	Yes*
1HV-4575	Cont Spray Hx 2 Disch. Mtr. Opr. Control VIv.	Yes*
1HV-4696	RC Pumps Thrm. Bar. CLRS CCW Cont. Mtr. Opr. Isol. Viv.	Yes*
1HV-4699	CCW Supply to Recirc. Pumps Coolers Control Valve	Yes*
1HV-4700	CCW to RC Pumps Coolers Cont Mtr. O Isol. Vlv.	or. Yes*
1HV-4701	RCP Mtr. Air & LO CLRS CCW Mtr. Opr Isol. Vlv.	Yes*
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MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	YPASS DEVICE (YES/NO)
1HV-4708	RCP Mtr. Air & LO CLRS CCW Cont. Mtr. Opr. Isol. Viv.	Yes*
1HV-4709	RCP Therm. Bar. Clr. CCW Opr. Recirc. Vlv.	yes*
1FV-4772-1	Cont. Spray Pump 1 Mtr. Opr. Recirc. Viv.	Yes*
1FV-4772-2	Cont. Spray Pump 3 Mtr. Opr. Recirc. Viv.	Yes*
1FV-4773-1	Cont. Spray Pump 2 Mtr. Opr. Recirc. Vlv.	Yes*
1FV-4773-2	Cont. Spray Pump 4 Mtr. Opr. Recirc. Vlv.	Yes*
1HV-4558	Refueling Water to Containment Spray Pump 01 and 03 Control Valves	Yes*
1HV-4559	Refueling Water to Containment Spray Pump 01 and 03 Mtr. Opr. Vlv.	Yes*
1HV-4776	Containment Spray HX-1 Outlet Control Valve	Yes*
1HV-4777	Cont. Spray Hdr. Hx-2 Outlet Mtr. Opr. Vlv.	Yes*
1HV-4782	Isolation Tank Control Valve	Yes*
1HV-4783	Sump Recirc. Viv. Isol. Tnk-2 Mtr. Opr. Viv.	Yes*
1LV-4754	Chemical Additive Tank Discharge Isolation Valve	Yes*
1LV-4755	Chemical Additive Tank Mtr. Opr. Is Vlv.	ol. Yes*
1HV-4286	SSW Auto Strainer Inlet Valve	Yes*
1HV-4287	SSW Auto Strainer Inlet Valve	Yes*
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MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	YPASS DEVICE (YES/NO)
1HV-4393	Diesel Generator Pack A to Service Water Control Vlv.	Yes*
1HV-4394	Diesel Generator Pack B to Service Water Control Vlv.	Yes*
1HV-4395	SSW Train A to Aux. FW Pumps Control Viv.	Yes*
1HV-4396	SSW Train B to Aux. FW Pumps Control Viv.	Yes*
1-8000A	Pressurizer Relief Isolation Valve	Yes*
1-8000B	Pressurizer Relief Isolation Valve	Yes*
1-8100	Reactor Coolant Pump Seal Water Isolation	Yes*
1-8112	RCP Seal Water Isolation Valve	Yes*
1-8351A	CVCS Seal Water Injection Isolation Valve	Yes*
1-83518	CVCS Seal Water Injection Isolation Valve	Yes*
1-83510	CVCS Seal Water Injection Isolation Valve	Yes*
1-83510	CVCS Seal Water Injection Isolation Valve	Yes*
1LCV-112B	Volume Control Tank Outlet Isolation Valve	Yes*
1LCV-112C	Volume Control Tank Outlet Isolation Valve	Yes*
1LCV-1120	Refueling Water Storage Tank to Charging Pump Vlv.	Yes*

COMANCHE PEAK - UNIT 1

MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	BYPASS DEVICE (YES/NO)
1LCV-112E	Refueling water Storage Tank to Charging Pump Vlv.	Yes*
1-8104	Boric Acid Tank Filter to Charging Pump	Yes*
1-8105	Charging Pump to Reactor Coolant System Isolation	Yes*
1-8106	Charging Pump to Reactor Coolant System Isolation	Yes*
1-8110	Centrifugal Charging Pump Miniflow Isolation Vlv.	Yes*
1-8111	Centrifugal Charging Pump Miniflow Isolation Vlv.	Yes*
1FCV-610	RHR Pump 1 Miniflow Valve	Yes*
1FCV-611	RHR Pump 2 Miniflow Valve	Yes*
1-8701A	RHR Loop 1 Inlet Isolation Valve	Yes*
1-8701B	RHR Loop 2 Inlet Isolation Valve	Yes*
1-8702A	RHR Loop 1 Inlet Isolation Valve	Yes*
1-8702B	RHR Loop 2 Inlet Isolation Valve	Yes*
1-8716A	RHR Cross Connect Valve	Yes*
1-8716B	RHR Cross Connect Valve	Yes*
1-8801A	Safety Injection Isolation Valve	Yes*
1-88018	Safety Injection Isolation Valve	Yes*
1-8804A	RHR Pump 1 to SI Pump	Yes*
1-8804B	RHR Pump 2 to SI Pump	Yes*

MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	BYPASS DEVICE (YES/NO)
1-8807A	Suction Header Cross Connect	Yes*
1-88078	Suction Header Cross Connect	Yes*
1-8924	Safety Injection Charging Suction Cross Connection	Yes*
1-8808A	Accumulator Isolation Valve	Yes*
1-88088	Accumulator Isolation Valve	Yes*
1-8808C	Accumulator Isolation Valve	Yes*
1-8808D	Accumulator Isolation Valve	Yes*
1-8802A	Safety Injection Pump to Hot Legs Isolation Valve	Yes*
1-8802B	Safety Injection Pump to Hot Legs Isolation Valve	Yes*
1-8806	Refueling Water Storage Tank to Safety Injection Pumps	Yes*
1-8809A	RHR System to Cold Leg Isolation Valve	Yes*
1-8809B	RHR System to Cold Leg Isolation Valve	Yes*
1-8811A	Containment Sump to RHR Pump 1	Yes*
1-88118	Containment Sump to RHR Pump 2	Yes*
1~8812A	Refueling Water Storage Tank to RHR Pump 1 Isolation Valve	Yes*
1-8812B	Refueling Water Storage Tank to RHR Pump 2 Isolation Valve	Yes*

MOTOR-OPERATED VALVES THERMAL OVERLOAD

PROTECTION AND/OR BYPASS DEVICES

BUDACE DEVICE

VALVE NUMBER	FUNCTION	BYPASS DEVICE (YES/NO)
1-8813	Safety Injection Pump Miniflow Isolation Valve	Yes*
1-8814A	 Safety Injection Pump Miniflow Isolation Valve 	Yes*
1-88148	Safety Injection Pump Miniflow Isolation Valve	Yes*
1-8821A	Safety Injection Pump Cross Connection Valve	Yes*
1-8821B	Safety Injection Pump Cross Connection Valve	Yes*
1-8835	Safety Injection Pump to Cold Legs Isolation Valve	Yes*
1-8840	RHR to Hot Leg Isolation Valve	Yes*
1-8923A	No. 1 Safety Injection Pump Suction Valve	Yes*
1-8923B	No. 2 Safety Injection Pump Suction Valve	Yes*
1HV-5540	H ₂ Controlled Purge Exhaust	Yes*
1-HV-5541	H ₂ Controlled Purge Exhaust	Yes*
1HV-5542	H ₂ Controlled Purge Supply	Yes*
1HV-5543	H ₂ Controlled Purge Supply	Yes*
1HV-5562	H_2 Controlled Purge Exhaust	Yes*
1HV-5563	H ₂ Controlled Purge Supply	Yes*
XHV-5825A	Motor Operated Damper 16	Yes*
XHV-5826	Motor Operated Damper 18	Yes*

TABLE 3.8-2 (Continued)

MOTOR-OPERATED VALVES THERMAL OVERLOAD

1

PROTECTION AND/OR BYPASS DEVICES

VALVE NUMBER	FUNCTION	BYPASS DEVICE (YES/NO)
XHV-5828A	Motor Operated Damper 19	Yes*
XHV-5829	Motor Operated Damper 21	Yes*
XHV-5831	Motor Operated Damper 22	Yes*
XHV-5834	Motor Operated Damper 23	Yes*
XPV-5855	Motor Operated Damper 5	Yes*
XPV-5856	Motor Operated Damper 6	Yes*
XHV-5857	Motor Operated Damper 27	Yes*
XHV-5858	Motor Operated Damper 28	Yes*
1HV-6082	Chilled Wtr Return Header/Chilled Wtr	Yes*
1HV-6083	Header/Chilled Wtr Chilled Wtr Return	Yes*
1HV-6084	Header/Chilled Wtr	Yes*
XHV-5579	H ₂ Purge Exh Bypass Vlv.	Yes*
XHV-5526	Cont't H ₂ Purge Air Exh to Fan Ol Damper	Yes*
XHV-5529	Cont't H ₂ Purge Air Exh to Fan O2 Damper	Yes*
XHV-5580	H ₂ Purge Exhaust Bypass Valve	Yes*

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TABLE 3.8-2 (Continued)

MOTOR-OPERATED VALVES THERMAL OVERLOAD

VALVE NUMBER

XHV-5825E

PROTECTION AND/OR BYPASS DEVICES Function Control Bldg. Control Room Make-up Air Supply ran 57 Exhaust Damper 44

XHV-5828E

Control Bldg. Control Room Make-up Air Supply Fan 38 Exhaust Damper 45

TABLE NOTATION

*Permanently bypassed - provides alarm only.

Yes*

Yes*

BY PASS DEVICE

3/4.9 REFUELING OPERATIONS

3/4.9.1 BORON CONCENTRATION

LIMITING CONDITION FOR OPERATION

2.9.1 The boron concentration of all filled portions of the Reactor Coolant System and the refueling canal shall be maintained uniform and sufficient to ensure that the more restrictive of the following reactivity conditions is met either:

a. A K_{off} of 0.95 or less, or

b. A boron concentration of greater than or equal to 2000 ppm.

APPLICABILITY: MODE 6.*

ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes and initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until K is reduced to less than or equal to 0.95 or the boron concentration is restored to greater than or equal to 2000 ppm, whichever is the more restrictive.

SURVEILLANCE REQUIREMENTS

4.9.1.1 The more restrictive of the above two reactivity conditions shall be determined prior to:

- a. Removing or unbolting the reactor vessel head, and
- b. Withdrawal of any full-length control rod in excess of 3 feet from its fully inserted position within the reactor vessel.

4.9.1.2 The boron concentration of the Reactor Coolant System and the refueling canal shall be determined by chemical analysis at least once per 72 hours.

4.9.1.3 Valves 1CS-8560, FCV-111B, 48439, 8441, and 8453 shall be verified closed and secured in position by mechanical stops or by removal of air or electrical power at least once per 1/2 hours. Locks

*The reactor shall be maintained in MODE 6 whenever fuel is in the reactor vessel with the vessel head closure bolts less than fully tensioned or with the head removed.

31 days

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3/4.9.2 INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.9.2 As a minimum, two Source Range Neutron Flux Monitors shall be OPERABLE, each with continuous visual indication in the control room and one with audible indication in the containment and control room.

APPLICABILITY: MODE 6.

ACTION:

- a. With one of the above required monitors inoperable or not operating, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes.
- b. With both of the above required monitors inoperable or not operating, determine the boron concentration of the Reactor Coolant System at least once per 12 hours.

SURVEILLANCE REQUIREMENTS

4.9.2 Each Source Range Neutron Flux Monitor shall be demonstrated OPERABLE by performance of:

- a. A CHANNEL CHECK at least once per 12 hours,
- b. An ANALOG CHANNEL OPERATIONAL TEST within 8 hours prior to the initial start of CORE ALTERATIONS, and
- c. An ANALOG CHANNEL OPERATIONAL TEST at least once per 7 days.



3/4.9.3 DECAY TIME

LIMITING CONDITION FOR OPERATION

3.9.3 The reactor shall be subcritical for at least 100 hours.

APPLICABILITY: During movement of irradiated fuel in the reactor vessel.

ACTION:

With the reactor subcritical for less than 100 hours, suspend all operations involving movement of irradiated fuel in the reactor vessel.



SURVEILLANCE REQUIREMENTS

4.9.3 The reactor shall be determined to have been subcritical for at least 100 hours by verification of the date and time of subcriticality prior to movement of irradiated fuel in the reactor vessel.

3/4.9.4 CONTAINMENT BUILDING PENETRATIONS

LIMITING CONDITION FOR OPERATION

3.9.4 The containment building penetrations shall be in the following status:

- The equipment door closed and held in place by a minimum of four bolts,
- b. A minimum of one door in each airlock is closed, and
- c. Each penetration providing direct access from the containment atmosphere to the outside atmosphere shall be either:
 - 1) Closed by an isolation valve, blind flange, or manual valve, or
 - Be capable of being closed by an OPERABLE automatic containment purge and exhaust isolation valve.

APPLICABILITY: During CORE ALTERATIONS or movement of irradiated fuel within the containment.

ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or movement of irradiated fuel in the containment building.

SURVEILLANCE REQUIREMENTS

4.9.4 Each of the above required containment building penetrations shall be determined to be either in its closed/isolated condition or capable of being closed by an OPERABLE automatic containment purge and exhaust isolation valve within 10C hours prior to the start of and at least once per 7 days during CORE ALTERATIONS or movement of irradiated fuel in the containment building by:

- Verifying the penetrations are in their closed/isolated condition, or
- b. Testing the containment purge and exhaust isolation valves per the applicable portions of Specification 4.6.3.2.

3/4.9.5 COMMUNICATIONS

LIMITING CONDITION FOR OPERATION

3.9.5 Direct communications shall be maintained between the control room and personnel at the refueling station.

APPLICABILITY: During CORE ALTERATIONS.

ACTION:

When direct communications between the control room and personnel at the refueling station cannot be maintained, suspend all CORE ALTERATIONS.

SURVEILLANCE REQUIREMENTS

4.9.5 Direct communications between the control room and personnel at the refueling station shall be demonstrated within 1 hour prior to the start of and at least once per 12 hours during CORE ALTERATIONS.

3/4.9.6 REFUELING MACHINE

LIMITING CONDITION FOR OPERATION

Refueling Machine Main Hoist

3.9.6 The manipulator crame and auxiliary hoist shall be used for movement of drive rods or fuel assemblies and shall be OPERABLE with:

Main Hoist

- The manipulator crane used for movement of fuel assemblies having: a
 - A minimum capacity of 2750 pounds, and 1)
 - An overload cutoff limit less than or equal to 2700 pounds. 2)
- The auxiliary hoist used for latching and unlatching drive rods b. having:
 - A minimum capacity of 610 pounds, and 1)
 - 2) A load indicator which shall be used to prevent lifting loads in excess of 600 pounds.

APPLICABILITY: During movement of drive rods or fuel assemblies within the reactor vessel.

Refueling Machine Main Hoist ACTION:

With the requirements for Acrane and/or hoist OPERABILITY not satisfied, suspend use of any inoperable manipulator crane and/or auxiliary hoist from operations incolving the movement of drive rods and fuel assemblies within the reactor vessel.

Refueling Machine Main Hoist

SURVEILLANCE REQUIREMENTS

Refueling Machine Main Hoist

4.9.6.1 Each manipulator crane used for movement of fuel assemblies within the reactor vessel shall be demonstrated OPERABLE within 100 hours prior to the start of such operations by performing a load test of at least 2750 pounds and demonstrating an automatic load cutoff when the grane load exceeds Refueling Machine Main Hoist 2700 pounds.

4.9.6.2 Each auxiliary hoist and associated load indicator used for movement of drive rods within the reactor vessel shall be demonstrated OPERABLE within 100 hours prior to the start of such operations by performing a load test of at least 610 pounds.

3/4.9.7 CRAME TRAVEL - SPENT FUEL STORAGE AREAS

LIMITING CONDITION FOR OPERATION

3.9.7 Loads in excess of 2150 pounds shall be prohibited from trave! over fuel assemblies in the storage pool.

APPLICABILITY: With fuel assemblies in the storage pool.

ACTION:

- a. With the requirements of the above specification not satisfied, place the crane load in a safe condition.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.7 Each hoist load indicator used for loads over spent fuel storage areas shall be demonstrated OPERABLE within 7 days prior to the start of such operations and at least once per 7 days thereafter during operation by performing a load test of at least 2200 pounds.

3/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

HIGH WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.3.8.1 At least one residual heat removal (RHR) loop shall be UPERABLE and in operation.*

APPLICABILITY: MODE 6, when the water level above the top of the reactor vessel flange is greater than or equal to 23 feet.

ACTION:

With no RHR loop OPERABLE and in operation, suspend all operations involving an increase in the reactor decay heat load or a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to OPERABLE and operating status as soon as possible. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.

SURVEILLANCE REQUIREMENTS

4.9.8.1 At least one RHR loop shall be verified in operation and circulating reactor coolant at a flow rate of greater than or equal to 3800 gpm at least once per 12 hours.

*The RHR loop may be removed from operation for up to 1 hour per 8-hour period during the performance of CORE ALTERATIONS in the vicinity of the reactor vessel hot legs.

LOW WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.2 Two independent Residual Heat Removal (RHR) loops shall be OPERABLE, and at least one RHR loop shall be in operation.*

APPLICABILITY: MODE 6, when the water level above the top of the reactor vessel flange is less than 23 feet.

ACTION:

- a. With less than the required RHR loops OPERABLE, immediately initiate corrective action to return the required RHR loops to OPERABLE status, or to establish greater than or equal to 23 feet of water above the reactor vessel flange, as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.

SURVEILLANCE REQUIREMENTS

4.9.8.2 At least one RHR loop shall be verified in operation and circulating reactor coclant at a flow rate of greater than or equal to 3800 gpm at least once per 12 hours.

*Prior to initial criticality, the RHR loop may be removed from operation for up to 1 hour per 8-hour period during the performance of CORE ALTERATIONS in the vicinity of the reactor vessel hot legs.

3/4.9.9 CONTAINMENT VENTILATION ISOLATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.9.9 The Containment Ventilation Isolation System shall be OPERABLE.

APPLICABILITY: During CORE ALTERATIONS or movement of irradiated fuel within the containment.

ACTION:

a. With the Containment Ventilation Isolation System inoperable, close each of the purge and exhaust penetrations providing direct access from the containment atmosphere to the outside atmosphere.

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.9 The Containment Ventilation Isolation System shall be demonstrated OPERABLE within 100 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS by verifying that containment ventilation isolation occurs on manual initiation and on a High Radiation test signal from each of the containment air radiation monitor.

3/4.9.10 WATER LEVEL - REACTOR VESSEL

LIMITING CONDITION FOR OPERATION

3.9.10 At least 23 feet of water shall be maintained over the top of the reactor vessel flange.

<u>APPLICABILITY</u>: During movement of fuel assemblies or control rods within the containment when either the fuel assemblies being moved or the fuel assemblies seated within the reactor vessel are irradiated while in MODE 6.

ACTION:

With the requirements of the above specification not satisfied, suspend all operations involving movement of fuel assemblies or control rods within the reactor vessel.

SURVEILLANCE REQUIREMENTS

4.9.10 The water level shall be determined to be at least its minimum required depth within 2 hours prior to the start of and at least once per 24 hours thereafter during movement of fuel assemblies or control rods.

(23 feet)

3/4.9.11 WATER LEVEL-STORAGE POOL

LIMITING CONDITION FOR OPERATION

3.9.11 At least 23 feet of water shall be maintained over the top of irradiated fuel assemblies seated in the storage racks. <u>APPLICABILITY</u>: Whenever irradiated fuel assemblies are in the storage pool.

ACTION:

- a. With the requirements of the above specification not satisfied, suspend all movement of fuel assemblies and crane operations with loads in the fuel storage areas and restore the water level to within its limit within 4 hours.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.11 The water level in the storage pool shall be determined to be at least its minimum required depth at least once per 7 days when irradiated fuel assemblies are in the fuel storage pool.

(Spent (23 Feet)

3/4.10 SPECIAL TEST EXCEPTIONS

3/4.10.1 SHUTDOWN MARGIN

LIMITING CONDITION FOR OPERATION

3.10.1 The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 may be suspended for measurement of control rod worth and shutdown margin provided reactivity equivalent to at least the highest estimated control rod worth is available for trip insertion from OPERABLE control rod(s).

APPLICABILITY: MODE 2.

ACTION:

- a. With any full-length control rod not fully inserted and with less than the above reactivity equivalent available for trip insertion immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.
- b. With all full-length control rods fully inserted and the reactor subcritical by less than the above reactivity equivalent, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.

SURVEILLANCE REQUIREMENTS

4.10.1.1 The position of each full-length control rod either partially or fully withdrawn shall be determined at least once per 2 hours.

4.10.1.2 Each full-length control rod not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 24 hours prior to reducing the SHUTDOWN MARGIN to less than the limits of Specification 3.1.1.1.

3/4.10.2 GROUP HEICHT, INSERTION, AND POWER DISTRIBUTION LIMITS

LIMITING CONDITION FOR OPERATION

3.10.2 The group height, insertion, and power distribution limits of Specifications 3.1.3.1, 3.1.3.5, 3.1.3.6, 3.2.1, and 3.2.4 may be suspended during the performance of PHYSICS TESTS provided:

- a. The THERMAL POWER is maintained less than or equal to 85% of RATED THERMAL POWER, and
- b. The limits of Specifications 3.2.2 and 3.2.3 are maintained and determined at the frequencies specified in Specification 4.10.2.2 below.

APPLICABILITY: MODE 1.

ACTION:

With any of the limits of Specification 3.2.2 or 3.2.3 being exceeded while the requirements of Specifications 3.1.3.1, 3.1.3.5, 3.1.3.6, 3.2.1, and 3.2.4 are suspended, either:

- a. Reduce THERMAL POWER sufficient to satisfy the ACTION requirements of Specifications 3.2.2 and 3.2.3, or
- b. Be in HOT STANDBY within 6 hours.

SURVEILLANCE REQUIREMENTS

4.10.2.1 The THERMAL POWER shall be determined to be less than or equal to 85% of RATED THERMAL POWER at least once per hour during PHYSICS TESTS.

4.10.2.2 The requirements of the below listed specfications shall be performed at least once per 12 hours during PHYSICS TESTS:

- a. Specifications 4.2.2.2 and 4.2.2.3, and
- b. Specification 4.2.3.2.

3/4.10.3 PHYSICS TESTS

LIMITING CONDITION FOR OPERATION

3.10.3 The limitations of Specifications 3.1.1.3, 3.1.1.4, 3.1.3.1, 3.1.3.5, and 3.1.3.6 may be suspended during the performance of PHYSICS TESTS provided:

- a. The THERMAL POWER does not exceed 5% of RATED THERMAL POWER,
- b. The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range Channels are set at less than or equal to 25% of RATED THERMAL POWER, and
- c. The Reactor Coolant System lowest operating loop temperature (T avg) is greater than or equal to 541°F.

APPLICABILITY: MODE 2.

ACTION:

- a. With the THERMAL POWER greater than 5% of RATED THERMAL POWER, immediately open the Reactor trip breakers.
- b. With a Reactor Coolant System operating loop temperature (T_{avg}) less than 541°F, restore T_{avg} to within its limit within 15 minutes or be in at least HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.10.3.1 The THERMAL POWER shall be determined to be less than or equal to 5% of RATED THERMAL POWER at least once per hour during PHYSICS TESTS.

4.10.3.2 Each Intermediate and Power Range Channel shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating PHYSICS TESTS.

4.10.3.3 The Reactor Coolant System temperature (T_{avg}) shall be determined to be greater than or equal to 541°F at least once per 30 minutes during PHYSICS TESTS.

3/4.10.4 REACTOR COOLANT LOOPS

LIMITING CONDITION FOR OPERATION

3.10.4 The limitations of Specification 3.4.1.1 may be suspended during the performance of STARTUP and PHYSICS TESTS provided:

- The THERMAL POWER does not exceed the P-7 Interlock Setpoint, and
- b. The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range channels are set less than or equal to 25% of RATED THERMAL POWER.

APPLICABILITY: During operation below the P-7 Interlock Setpoint.

ACTION:

With the THERMAL POWER greater than the P-7 Interlock Setpoint, immediately open the Reactor trip breakers.

SURVEILLANCE REQUIREMENTS

4.10.4.1 The THERMAL POWER shall be determined to be less than P-7 Interlock Setpoint at least once per hour during STARTUP and PHYSICS TESTS.

4.10.4.2 Each Intermediate and Power Range channel, and P-7 Interlock shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating STARTUP and PHYSICS TESTS.

3/4.10.5 POSITION INDICATION SYSTEM - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.10.5 The limitations of Specification 3.1.3.3 may be suspended during the performance of individual full-length shutdown and control rod drop time measurements provided;

- a. Only one shutdown or control bank is withdrawn from the fully inserted position at a time, and
- b. The rod position indicator is OPERABLE during the withdrawal of the rods.*

APPLICABILITY: MODES 3, 4, and 5 during performance of rod drop time measurements.

ACTION:

With the Position Indication System inoperable or with more than one bank of rods withdrawn, immediately open the Reactor trip breakers.

SURVEILLANCE REQUIREMENTS

4.10.5 The above required Position Indication Systems shall be determined to be OPERABLE within 24 hours prior to the start of and at least once per 24 hours thereafter during rod drop time measurements by verifying the Demand Position Indication System and the Digital Position Indication System agree:

- a. Within 12 steps when the rods are stationary, and
- b. Within 24 steps during rod motion.

^{*}This requirement is not applicable during the initial calibration of the Position Indication System provided: (1) K eff is maintained less than or equal to 0.95, and (2) only one shutdown or control rod bank is withdrawn from the fully inserted position at one time.

3/4.11 RADIOACTIVE EFFLUENTS

3/4.11.1 LIQUID EFFLUENTS

CONCENTRATION

LIMITING CONDITION FOR OPERATION

3.11.1.1 The concentration of radioactive material released in liquid effluents to UNRESTRICTED AREAS (see Figure 5.1-4) shall be limited to the concentrations specified in 10 CFR Part 20, Appendix B, Table II, Column 2 for radionuclides other than dissolved or entrained noble gases. For dissolved or entrained noble gases, the concentration shall be limited to 2×10^{-4} microCurie/ml total activity.

APPLICABILITY: At all times.

ACTION:

With the concentration of radioactive material released in liquid effluents to UNRESTRICTED AREAS exceeding the above limits, immediately restore the concentration to within the above limits.

SURVEILLANCE REQUIREMENTS

4.11.1.1.1 Radioactive liquid wastes shall be sampled and analyzed according to the sampling and analysis program of Table 4.11-1.

4.11.1.1.2 The results of the radioactivity analyses shall be used in accordance with the methodology and parameters in the ODCM to assure that the concentrations at the point of release are maintained within the limits of Specification 3.11.1.1.

TABLE 4.11-1

RADIOACTIVE LIQUID WASTE SAMPLING AND ANALYSIS PROGRAM

LIQUID RELEASE TYPE	SAMPLING FREQUENCY	MINIMUM ANALYSIS FREQUENCY	TYPE OF ACTIVITY ANALYSIS	LOWER LIMIT OF DETECTION (LLD) ⁽¹⁾ (µCi/m1)
 Batch Waste Release Tanks⁽²⁾ 	P Each Batch	P Each Batch	Principal Gamma Emitters ⁽³⁾	5×10-7
a Masta			I-131	1×10-6
a. Waste Monitor Tanks b. Laundry Holdup and Monitor Tanks c. Component Cooling Water Drain Tanks	P One Batch/M	м	Dissolved and Entrained Gases (Gamma Emitters)	1×10-5
	P M (4) Each Batch Composite	H-3	1×10-5	
		composite	Gross Alpha	1×10-7
	P Q Q (4) Each Batch Composite	Sr-89, Sr-90	5×10-8	
		composite"	Fe-55	1x10-6
2. Continuous Releases ⁽⁵⁾	P Continuous ⁽⁶⁾	17 Gomposite	Principal Gamma Emitters ⁽³⁾	5×10-7
	Each Batch	EACH Batch	I-131	1×10-6
-Condensate. Demineralizer Backwash & Decant. Effluent	Grab Somple	M	Dissolved and Entrained Gases (Gamma Emitters)	1x10-5
	Continuous ⁽⁶⁾ Co	Composite	H-3	1×10-5
		/	Gross Alpha	1×10-7
	Continuous (6)	Q Composite ⁽⁶⁾	SR-89, Sr-90	5×10-8
	/		Fe-55	1×10-6

e condensate Polisher Backwash Recovery tanks

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TABLE 4.11-1 (Continued)

LIQUID RELEASE TYPE	SAMPLING FREQUENCY	MINIMUM ANALYSIS FREQUENCY	TYPE OF ACTIVITY ANALYSIS	LOWER LIMIT OF DETECTION (LLD) ⁽¹⁾ (µCi/m1)
X. Continuous Releases Turbine Bldg Sumps No. 1 & 2 Effluent	D W Grab Sample Composite ⁽⁴⁾		Principal Gamma Emitters ⁽³⁾	5×10-7
			I-131	1×10-6
	M Grab Sample	м	Dissolved and Entrained Gases (Gamma Emitters)	1×10-5
	D Q (4) Grab Sample Composite	Sr-89, Sr-90	5x10-8	
	Grab Sample	Grab Sample Composite	Fe~55	1×10-6
	D	M Composite ⁽⁴⁾	H-3	1×10-5
	Grab sample	Grab sample composite	Gross Alpha	1×10-7

RADIOACTIVE LIQUID WASTE SAMPLING AND ANALYSIS PROGRAM

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TABLE 4.11-1 (Continued)

TABLE NOTATIONS

(1) The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LLD = \frac{4.66 \text{ s}_{b}}{E \cdot V \cdot 2.22 \times 10^{6} \cdot \text{ exp } (-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (microCurie per unit mass or volume),

 s_b = the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume),

 2.22×10^{-6} = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

 λ = the radioactive decay constant for the particular radionuclide (s⁻¹), and

 Δt = the elapsed time between the midpoint of sample collection and the time of counting (s).

Typical values of E, V, (Y), and Δt should be used in the calculation.

It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an a posteriori (after the fact) limit for a particular measurement.

(2) A batch release is the discharge of liquid wastes of a discrete volume. Prior to sampling for analyses, each batch shall be isolated, and then thoroughly mixed, by a method described in the ODCM to assure representative sampling. Not IN ODCM.

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TABLE 4.11-1 (Continued)

TABLE NOTATIONS (Continued)

- (3) The principal gemma emmitters for which the LLD specification applies include the following radionuclides: Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, Cs-134, Cs-137, Ce-141, and Ce-144. This list does not mean that only these nuclides are to be considered. Other gamma peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7 in the format outlined in Regulatory Guide 1.21, Appendix B, Revision 1, June 1974.
- (4) A composite sample is one in which the quantity of liquid sampled is proportional to the quantity of liquid waste discharged and in which the method of sampling employed results in a specimen that is representative of the liquids released.
- (5) A continuous release is the discharge of liquid wastes of a nondiscrete volume, e.g., from a volume of a system that has an input flow during the continuous release.
- (6) To be representative of the quantities and concentrations of radioactive materials in liquid effluents, samples shall be collected continuously in proportion to the rate of flow of the effluent stream. Prior to analyses, all samples taken for the composite shall be thoroughly mixed in order for the composite sample to be representative of the effluent release.

DOSE

LIMITING CONDITION FOR OPERATION

3.11.1.2 The dose or dose commitment to a MEMBER OF THE PUBLIC from radioactive materials in liquid effluents released, from each unit, to UNRESTRICTED AREAS (see Figure 5.1-4) shall be limited:

- a. During any calendar quarter to less than or equal to 1.5 mrems to the whole body and to less than or equal to 5 mrems to any organ, and
- b. During any calendar year to less than or equal to 3 mrems to the whole body and to less than or equal to 10 mrems to any organ.

APPLICABILITY: At all times.

ACTION:

- a. With the calculated dose from the release of radioactive materials in liquid effluents exceeding any of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit(s) and defines the corrective actions that have been taken to reduce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits. This Special Report shall also include: (1) the results of radiological analyses of the drinking water source, and (2) the radiological impact on finished drinking water supplies with regard to the requirements of 40 CFR Part 141, Safe Drinking Water Act.*
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.2 Culmulative dose contributions from liquid effluents for the current calendar quarter and the current calendar year shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.

^{*}The requirements of ACTION a.(1) and (2) are applicable only if drinking water supply is taken from the receiving water body within 3 miles of the plant discharge. In the case of river-sited plants this is 3 miles downstream only.

LIQUID RADWASTE TREATMENT SYSTEM

LIMITING CONDITION FOR OPERATION

3.11.1.3 The Liquid Radwaste Treatment System shall be OPERABLE and appropriate portions of the system shall be used to reduce releases of radioactivity when the projected doses due to the liquid effluent, from each unit, to UNRESTRICTED AREAS (see Figure 5.1-3) would exceed 0.06 mrem to the whole body or 0.2 mrem to any organ in a 31-day period.

APPLICABILITY: At all times.

ACTION:

- a. With radioactive liquid waste being discharged without treatment and in excess of the above limits and any portion of the Liquid Radwaste Treatment System not in operation, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that includes the following information:
 - Explanation of why liquid radwaste was being discharged without treatment, identification of any inoperable equipment or subsystems, and the reason for the inoperability.
 - Action(s) taken to restore the inoperable equipment to OPERABLE status, and
 - Summary description of action(s) taken to prevent a recurrence.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.3.1 Doses due to liquid releases from each unit to UNRESTRICTED AREAS shall be projected at least once per 31 days in accordance with the methodology and parameters in the ODCM, when Liquid Radukste Treatment systems are

4.11.1.3.2 The installated Liquid Radwaste Treatment System shall be considered OPERABLE by meeting Specifications 3.11.1.1 and 3.11.2.

3.11.1.2

LIQUID HOLDUP TANKS

LIMITING CONDITION FOR OPERATION

3.11.1.4 The quantity of radioactive material contained in each outside temporary tank shall be limited to less than or equal to 10 Curies, excluding tritium and dissolved or entrained noble gases.

APPLICABILITY: At all times.

ACTION:

- a. With the quantity of radioactive material in any of the tanks exceeding the above limit, immediately suspend all additions of radioactive material to the tank, within 48 hours reduce the tank contents to within the limit, and describe the events leading to this condition in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.4 The quantity of radioactive material contained in each of the tanks shall be determined to be within the above limit by analyzing a representative sample of the tank's contents at least once per 7 days when radioactive materials are being added to the tank.

4.11.1.4

RADIOACTIVE EFFLUENTS EVAPORATION SETTLING PONDS

LIMITING CONDITION FOR OPERATION

3.11.1.5 The quantity of radioactive material contained in each cettling pond shall be limited by the following expression: <u>The evaporation</u>

$$\frac{264}{V} \cdot \sum_{j=1}^{A} \frac{j}{C_{j}} < 1.0,$$

excluding tritium and dissolved or entrained noble gases.

where:

A; = pond inventory limit for single radionuclide "j" (Curies);

- C_j = 10 CFR 20, Appendix B, Table II, Column 2, concentration for single radionuclide "j" (microCuries/ml);
- V = design volume of liquid and slurry in the pond in (gallons); and

264 = conversion unit (microCuries/Curie per milliliter/gallon).

APPLICABILITY: At all times.

ACTION:

the evaporation

- a. With the quantity of radioactive material in any of the above listed pond# exceeding the above limit, immediately suspend all additions of radioactive material to the pond and within 48 hours reduce the pond contents to within the limit.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.5 The quantity of radioactive material contained in each batch of slurry (used powdex resin) to be transferred to the settling pond's shall be determined to be within the above limit by analyzing a representative sample of the slurry, and batches to be transferred to the settling pond's shall be limited by the expression:

$$\sum_{j=1}^{Q} \frac{j}{c_{j}} < 0.6 \frac{\mu Ci/gm}{\mu Ci/ml}$$

Where:

Q_j = concentration of radioactive materials in wet, drained slurry (used powdex resin) for radionuclide "j", excluding tritium, dissolved or entrained noble gases, and radionuclides with less than an 8 day half-life. The analysis shall include at least Ce-144, Cs-134, Cs-137, Co-58 and Co-60, in microCuries/gram. Estimates of the Sr-89 and Sr-90 batch concentration shall be included based on the most recent monthly composite analysis (within 3 months); and

C_j = 10 CFR 20, Appendix B, Table II, Column 2, concentration for single radionuclide "j" (microCuries/milliliter).

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3/4.11.2 GASEOUS EFFLUENTS

DOSE RATE

LIMITING CONDITIONS FOR OPERATION

3.11.2.1 The dose rate due to radioactive materials released in gaseous effluents from the site to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) small be inmited to the following:

- a. For noble gases: Less than or equal to 500 mrems/yr to the whole body and less than or equal to 3000 mrems/yr to the skin, and
- b. For Iodine-131, for Iodine-133, for tritium, and for all radionuclides in particulate form with half-lives greater than 8 days: Less than or equal to 1500 mrem/yr to any organ.

APPLICABILITY: At all times.

ACTION:

With the dose rate(s) exceeding the above limits, immediately restore the release rate to within the above limit(s).

SURVEILLANCE REQUIREMENTS

4.11.2.1.1 The dose rate due to noble gases in gaseous effluents shall be determined to be within the above limits in accordance with the methodology and parameters in the ODCM.

4.11.2.1.2 The dose rate due to Iodine-131, Iodine-133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days in gaseous effluents shall be determined to be within the above limits in accordance with the methodology and parameters in the ODCM by obtaining representative samples and performing analyses in accordance with the sampling and analysis program specified in Table 4.11-2.

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GASEOUS RELEASE TYPE	SAMPLING FREQUENCY	MINIMUM ANALYSIS FREQUENCY	TYPE OF ACTIVITY ANALYSIS	LOWER LIMIT OF DETECTION (LLD)(1) (µCi/ml)
 Waste Gas Storage Tank 	P Each Tank Grab Sample	P Each Tank	Principal Gamma Emitters ⁽²⁾	1×10-4
 Containment Purge or Vent 	P Each Release ⁽³⁾ Grab Sample	P Each Release ⁽³⁾	Principal Gamma Emitters ⁽²⁾	1×10-4
	drub Sumpre	м	H-3 (oxide)	1×10-6
3. Plant Vent	M ⁽³⁾ ,(4), (5)		Principal Gamma Emitters ⁽²⁾	1×10-4
	Grah Sample	M ⁽³⁾	H-3	1×10-6
동네 이와 성격을 통해	Continuous ⁽⁶⁾	w ⁽⁷⁾	I-131	1×10-12
		Charcoal Sample	I-133	1×10-10
	Continuous ⁽⁶⁾	W ⁽⁷⁾ Particulate Sample	Principal Gamma Emitters ⁽²⁾	1×10-11
	Continuous ⁽⁶⁾	M Composite Par- ticulate Sample	Gross Alpha	1×10-11
	Continuous ⁽⁶⁾	Q Composite Par- ticulate Sample	S R -89, Sr-90	1×10-11

TABLE 4.11-2

RADIOACTIVE GASEOUS WASTE SAMPLING AND ANALYSIS PROGRAM

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1.1.

TABLE 4.11-2 (Continued)

TABLE NOTATIONS

(1) The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LLD = \frac{4.66 \text{ s}_{b}}{E \cdot V \cdot 2.22 \times 10^{6} \text{ exp } (-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (microCurie per unit mass or volume),

 s_b = the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume),

 2.22×10^{-6} = the number of disintegrations per minute per microCurie.

Y = the fractional radiochemical yield, when applicable,

 λ = the radioactive decay constant for the particular radionuclide (s⁻¹), and

 Δt = the elapsed time between the midpoint of sample collection and the time of counting (s).

Typical values of E, V, Y, and Δt should be used in the calculation.

It should be recognized that the LLD is defined as an a priori (before the fact) limit representing the capability of a measurement system and not as an a posteriori (after the fact) limit for a particular measurement.

TABLE 4.11-2 (Continued)

TABLE NOTATIONS (Continued)

- (2) The principal gamma emitters for which the LLD specification applies include the following radionuclides: Kr-87, Kr-88, Xe-133, Xe-133m, Xe-135, and Xe-138 in noble gas releases and Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, I-131, Cs-134, CS-137, Ce-141 and Ce-144 in Iodine and particulate releases. This list does not mean that only these nuclides are to be considered. Other gamma perks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Seminannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7 in the format outlined in Regulatory Guide 1.21, Appendix B, Revision 1, June 1974.
- (3) Sampling and analysis shall also be performed following shutdown, startup, or a THERMAL POWER change exceeding 15% of RATED THERMAL POWER within a 1-hour period.
- (4) Tritium grab samples shall be taken at least once per 24 hours when the refueling canal is flooded.
- (5) Tritium grab samples shall be taken at least once per 7 days from the ventilation exhaust from the spent fuel pool area, whenever spent fuel is in the spent fuel pool.
- (6) The ratio of the sample flow rate to the sampled stream flow rate shall be known for the time period covered by each dose or dose rate calculation made in accordance with Specifications 3.11.2.1, 3.11.2.2, and 3.11.2.3.
- (7) Samples shall be changed at least once per 7 days and analyses shall be completed within 48 hours after changing, or after removal from sampler. Sampling shall also be performed at least once per 24 hours for at least 7 days following each shutdown, startup or THERMAL POWER change exceeding 15% of RATED THERMAL POWER within a 1-hour period and analyses shall be completed within 48 hours of changing. When samples collected for 24 hours are analyzed, the corresponding LLDs may be increased by a factor of 10. This requirement does not apply if: (1) analysis shows that the DOSE EQUIVALENT I-131 concentration in the reactor coolant has not increased more than a factor of 3; and (2) the noble gas monitor shows that effluent activity has not increased more than a factor of 3.

These Notes [13) and (7)] are Not correct for Comande Poak because the RM-21 Report Processor Performs Effluent Accounting + tracking.

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DOSE - NOBLE GASES

LIMITING CONDITION FOR OPERATION

3.11.2.2 The air dose due to noble gases released in gaseous effluents, from each unit, to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) shall be limited to the following:

- a. During any calendar quarter: Less than or equal to 5 mrads for gamma radiation and less than or equal to 10 mrads for beta radiation, and
- b. During any calendar year: Less than or equal to 10 mrads for gamma radiation and less than or equal to 20 mrads for beta radiation.

APPLICABILITY: At all times.

ACTION

- a. With the calculated air dose from radioactive noble gases in gaseous effluents exceeding any of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9. a Special Report that identifies the cause(s) for exceeding t. mit(s) and defines the corrective actions that have been taken to resuce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.2 Cumulative dose contributions for the current calendar quarter and current calendar year for noble gases shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.

DOSE - IODINE-131, IODINE-133, TRITIUM, AND RADIOACTIVE MATERIAL IN PARTICULATE FORM

LIMITING CONDITION FOR OPERATION

3.11.2.3 The dose to a MEMBER OF THE PUBLIC from Iodine-131, Iodine-133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days in gaseous effluents released, from each unit, to areas at and beyond the SITE BOUNDARY (see rigure 5.1-3) shall be limited to the following:

- During any calendar quarter: Less than or equal to 7.5 mrems to any organ and,
- During any calendar year: Less than or equal to 15 mrems to any organ.

APPLICABILITY: At all times.

ACTION:

a. With the calculated dose from the release of Iodine-131, Iodine-133, tritium, and radionuclides in particulate form with half-lives greater than 8 days, in gaseous effluents exceeding any of the above limits, prepare and submit the the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit and defines the corrective actions that have been taken to reduce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits.

+0

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.3 Cumulative dose contributions for the current calendar quarter and current calendar year for Iodine-131, Iodine-133, tritium, and radionuclides in particulate form with half-lives greater than 8 days shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.

GASEOUS RADWASTE TREATMENT SYSTEM

LIMITING CONDITION FOR OPERATION

3.11.2.4 The VENTILATION EXHAUST TREATMENT SYSTEM and the WASTE GAS HOLDUP SYSTEM shall be OPERABLE and appropriate portions of these systems shall be used to reduce releases of radioactivity when the projected doses in 31 days due to gaseous effluent releases, from each unit, to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) would exceed either:

- a. 0.2 mrad to air from gamma radiation, or
- b. 0.4 mrad to air from beta radiation, or
- c. 0.3 mrem to any organ of a MEMBER OF THE PUBLIC.

APPLICABILITY: At all times.

ACTION:

- a. With radioactive gaseous waste being discharged without treatment and in excess of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that includes the following information:
 - Identification of any inoperable equipment or subsystems, and the reason for the inoperability.
 - Action(s) taken to restore the inoperable equipment to OPERABLE status, and
 - 3. Summary description of action(s) taken to prevent a recurrence.
- b. The provision of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.4.1 Doses due to gaseous releases from each unit to areas at and beyond the SITE BOUNDARY shall be projected at least once per 31 days in accordance with the methodology and parameters in the ODCM when Gaseous Radwaste Treatment Systems are not being fully utilized.

4.11.2.4.2 The installed VENTILATION EXHAUST TREATMENT SYSTEM and WASTE GAS HOLDUP SYSTEM shall be considered OPERABLE by meeting Specification 3.11.2.1 and 3.11.2.2 or 3.11.2.3.

EXPLOSIVE GAS MIXTURE

LIMITING CONDITION FOR OPERATION

3.11.2.5 The concentration of oxygen in the WASTE GAS HOLDUP SYSTEM shall be limited to less than or equal to 23 by volume whenever the hydrogen concentration exceeds 4% by volume.

3%

APPLICABILITY. At all times.

ACTION:

- a. With the concentration of oxygen in the WASTE GAS HOLDUP SYSTEM greater than (2%) by volume but less than or equal to 4% by volume, reduce the oxygen concentration to the above limits with 48 hours.
- b. With the concentration of oxygen in the WASTE GAS HOLDUP SYSTEM greater than 4% by volume and the hydrogen concentration greater than 4% by volume, immediately suspend all additions of waste gases to the system and reduce the concentration of oxygen to less than or equal to 4% by volume, then take ACTION a. above.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.5 The concentrations of hydrogen and oxygen in the WASTE GAS HOLDUP SYSTEM shall be determined to be within the above limits by continuously monitoring the waste gases in the WASTE GAS HOLDUP SYSTEM with the hydrogen and oxygen monitors required OPERABLE by Table 3.3-13 of Specification 3.3.3.11. RADIOACTIVE EFFLUENTS DECAY GAS STORAGE TANKS

LIMITING CONDITION FOR OPERATION

3.11.2.6 The quantity of radioactivity contained in each gas shall be limited to less than or equal to 35,000 Curies of noble gases considered as Xe-133 equivalent. 200,000

APPLICABILITY: At all times.

ACTION:

- a. With the quantity of radioactive material in any gas storage tank exceeding the above limit, immediately suspend all additions of radioactive material to the tank and within 48 hours reduce the tank contents to within the limit and describe the events leading to this condition in the next Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable

SURVEILLANCE REQUIREMENTS

4.11.2.6 The quantity of radioactive material contained in each gar tank shall be determined to be within the above limit at least once, -24 hours when radioactive materials are being added to the tank.

7 days

and within 7 days following any addition of radioactive material

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RADIOACTIVE EFFLUENTS

3/4.11.3 SOLID RADWASTE TREATMENT SYSTEM

LIMIITNG CONDITION FOR OPERATION

3.11.3 Radioactive wastes shall be solidified or dewatered in accordance with the PROCESS CONTROL PROGRAM to meet shipping and transportation requirements during transit, and disposal site requirements when received at the disposal site.

APPLICABILITY: At all times.

ACTION:

- a. With SOLIDIFICATION or dewatering not meeting disposal site and shipping and transportation requirements, suspend shipment of the inadequately processed wastes and correct the PROCESS CONTROL PROGRAM, the procedures and/or the Solid Radwaste System as necessary to prevent recurrence.
- b. With SOLIDIFICATION or dewatering not performed in accordance with the PROCESS CONTROL PROGRAM, test the improperly processed waste in each container to ensure that it meets burial ground and shipping requirements and take appropriate administrative action to prevent recurrence.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.3 SOLIDIFICATION of at least one representative test specimen from at least every tenth batch of each type of wet radioactive wastes (e.g., filter sludges, spent resins, evaporator bottoms, boric acid solutions and sodium sulfate solutions) shall be verified in accordance with the PKROCESS CONTROL PROGRAM:

- a. If any test specimen fails to verify SOLIDIFICATION, the SOLIDIFICATION of the batch under test shall be suspended until such time as additional test specimens can be obtained, alternative SOLIDIFIT TON parameters can be determined in accordance with the PROCESS CONTROL PROGRAM, and a subsequent test verifies SOLIDIFICATION. SOLIDIFICATION of the batch may then be resumed using the alternative SOLIDIFICATION parameters determined by the PROCESS CONTROL PROGRAM;
- b. If the initial test specimen from a batch of waste fails to verify SOLIDIFICATION, the PROCESS CONTROL PROGRAM shall provide for the collection and testing of representative test specimens from each consecutive batch of the same type of wet waste until at least three consecutive initial test specimens dependent of SOLIDIFICATION. The PROCESS CONTROL PROGRAM shall be modified as required, as provided in Specification 6.13, to assure SOLIDIFICATION of subsequent batches of waste: and
- c. With the installed equipment incapable of meeting Specification 3.11.3 or declared inoperable, restore the equipment to OPERABLE status or provide for contract capability to process wastes as necessary to satisfy all applicable transportation and disposal requirements.

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RADIOACTIVE EFFLUENTS

3/4.11.4 TOTAL DOSE

LIMITING CONDITION FOR OPERATION

3.11.4 The annual (calendar year) dose or dose commitment to any MEMBER OF THE PUBLIC due to releases of radioactivity and to radiation from uranium fuel cycle sources shall be limited to less than or equal to 25 mrems to the whole body or any organ, except the thyroid, which shall be limited to less than or equal to 75 mrems.

APPLICABILITY: At all times.

ACTION:

- a. With the calculated doses from the release of radioactive materials in liquid or gaseous effluents exceeding twice the limits of Specification 3.11.1.2a., 3.11.1.2b., 3.11.2.2a., 3.11.2.2b., 3.11.2.3a., or 3.11.2.3b., calculations shall be made including direct radiation contributions from the units and from outside storage tanks to determine whether the above limits of Specification 3.11.4 have been exceeded. If such is the case, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that defines the corrective action to be taken to reduce subsequent releases to prevent recurrence of exceeding the above limits and includes the schedule for achieving conformance with the above limits. This Special Report, as defined in 10 CFR 20.405c, shall include an analysis that estimates the radiation exposure (dose) to a MEMBER OF THE PUBLIC from uranium fuel cycle sources, including all effluent pathways and direct radiation, for the calendar year that includes the release(s) covered by this report. It shall also describe levels of radiation and concentrations of radioactive material involved, and the cause of the exposure levels or concentrations. If the estimated dose(s) exceeds the above limits, and if the release condition resulting in violation of 40 CFR Part 190 has not already been corrected, the Special Report shall include a request for a variance in accordance with the provisions of 40 CFR Part 190. Submittal of the report is considered a timely request, and a variance is granted until staff action on the request is complete.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.4.1 Cumulative dose contributions from liquid and gaseous effluents shall be determined in accordance with Specifictions 4.11.1.2, 4.11.2.2, and 4.11.2.3, and in accordance with the methodology and parameters in the ODCM.

4.11.4.2 Cumulative dose contributions from direct radiation from the units and from radwaste storage tanks shall be determined in accordance with the methodology and parameters in the ODCM. This requirement is applicable only under conditions set forth in ACTION a. of Specification 3.11.4.

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3/4.12 RADIOLOGICAL ENVIRONMENTAL MONITORING

3/4.12.1 MONITORING PROGRAM

LIMITING CONDITION FOR OPERATION

3.12.1 The Radiological Environmental Monitoring Program shall be conducted as specified in Table 3.12-1.

APPLICABILITY: At all times.

ACTION:

- a. With the Radiological Environmental Monitoring Program not being conducted as specified in Table 3.12-1, prepare and submit to the Commission, in the Annual Radiological Environmental Operating Report required by Specification 6.9.1.6, a description of the reasons for not conducting the program as required and the plans for preventing a recurrence.
- b. With the level of radioactivity as the result of plant effluents in an environmental sampling medium at a specified location exceeding the reporting levels of Table 3.12-2 when averaged over any calendar quarter, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit(s) and defines the corrective actions to be taken to reduce radioactive effluents so that the potential annual dose* to a MEMBER OF THE PUBLIC is less than the calendar year limits of Specification 3.11.1.2, 3.11.2.2, or 3.11.2.3. When more than one of the radionuclides in Table 3.12-2 are detected in the sampling medium, this report shall be submitted if:

 $\frac{\text{concentration (1)}}{\text{reporting level (1)}} + \frac{\text{concentration (2)}}{\text{reporting level (2)}} + \dots \ge 1.0$

When radionuclides other than those in Table 3.12-2 are detected and are the result of plant effluents, this report shall be submitted if the potential annual dose* to A MEMBER OF THE PUBLIC from all radionuclides is equal to or greater than the calendar year limits of Specification 3.11.1.2, 3.11.2.2, or 3.11.2.3. This report is not required if the measured level of radioactivity was not the result of plant effluence; however, in such an event, the condition shall be reported and described in the Annual Radiological Environmental Operating Report required by Specification 6.9.1.6.

*The methodology and parameters used to estimate the potential annual dose to a MEMBER OF THE PUBLIC shall be indicated in this report.

RADIOLOGICAL ENVIRONMENTAL MONITORING

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- c. With milk or fresh leafy vegetable samples unavailable from one or more of the sample locations required by Table 3.12-1, identify locations for obtaining replacement samples and add them within 30 days to the Radiological Environmental Monitoring Program given in the ODCM. The specific locations from which samples were unavailable may then be deleted from the monitoring program. Pursuant to Specification 6.14, submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM, including a revised figure(s) and table for the ODCM reflecting the new location(s) with supporting information identifying the cause of the unavailability of samples and justifying the selection of the new location(s) for obtaining samples.
- d. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLAINLE REQUIREMENTS

4.12.1 The radiological environmental monitoring samples shall be collected pursuant to Table 3.12-1 from the specific locations given in the table and figure(s) in the ODCM, and shall be analyzed pursuant to the requirements of Table 3.12-1 and the detection capabilities required by Table 4.12-1.

TABLE 3.12-1

RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM*

EXPOSURE PATHWAY SAMPL AND/OR SAMPLE SAMPL

NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS⁽¹⁾

SAMPLING AND COLLECTION FREQUENCY

TYPE AND FREQUENCY OF ANALYSIS

1. Direct Radiation⁽²⁾

Forty routine monitoring stations Quarterly. either with two or more dosimeters or with one instrument for measuring and recording dose rate continuously, placed as follows:

An inner ring of stations, one in each meteorological sector in the general area of the SITE BOUNDARY;

An outer ring of stations, one in each meteorological sector in the 6- to 8-km range from the site; and

The balance of the stations to be placed in special interest areas such as population centers, nearby residences, schools, and in one or two areas to serve as control stations.

Gamma dose quarterly.

RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS⁽¹⁾

Samples from five locations:

Three samples from close to the three SITE BOUNDARY locations, in different sectors, of the highest calculated annual average ground-level D/Q;

One sample from the vicinity of a community having the highest calculated annual average ground-level D/O: and

One sample from a control location, as for example 15 to 30 km distant and in the least prevalent wind direction.

Control - Lake Granbury

Samples from one or two sources,

only if likely to be affected⁽⁷⁾

3. Waterborne

EXPOSURE PATHWAY

Radioiodine and

Particulates

AND/OR SAMPLE

2. Airborne

- a. Surface(5)
- Squaw Creek Res.

One sample downstream.

b. Ground

Monthly(6) Composite sample over 1-month period. (6)

(see tage 3/4 4-29)

Quarterly.

Gamma isotopic analysis⁽⁴⁾ monthly. Composite for tritium analysis quarterly.

Gamma isotopic⁽⁴⁾ and tritium analysis quarterly.

Continuous sampler operation with sample collection weekly, or more

SAMPLING AND

dust loading.

COLLECTION FREQUENCY

frequently if required by

TYPE AND FREQUENCY OF ANALYSIS

Radioiodine Cannister: I-131 analysis weekly.

Particulate Sampler: Gross beta radioactivity analysis following filter change;⁽³⁾ and gamma isotopic analysis⁽⁴⁾ of composite (by location) guarterly.

RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

	POSURE PATHWAY	NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS ⁽¹⁾	SAMPLING AND COLLECTION FREQUENCY	TYPE AND FREQUENCY OF ANALYSIS
-	Waterborne (Continu c. Drinking	ed) One sample of each of one to three of the nearest water supplies that could be affected by its discharge. One sample from a control	grab Gomposite sample over 2-week period ⁽⁶⁾ when I-131 analysis is per- formed; monthly com- posite otherwise. grap	I-131 analysis on each grad composite when the dose calculated for the con- sumption of the water is greater than 1 mrem per year ⁽⁸⁾ . Composite- for gross beta and gamma isotopic analyses ⁽⁴⁾ monthly. Composite for
	d. Sediment from Shoreline	One sample from downstream area with existing or potential recreational value.	Semiannually.	tritium analysis quarterly. Gamma isotopic analysis ⁽⁴⁾ semiannually.
	Ingestion a. Milk Me to e to Lack milk cows]	Samples from milking animals in three locations within 5 km distance having the highest dose potential. If there are none, sample from milking animals in each of three areas between 5 to 8 km distant where doses doses are calculated to be greater than 1 mrem per yr. One sample from milking animals at a control loca- tion, 15 to 30 km distant and in the least prevalent wind direction.	Semimonthly when animals are on pasture; monthly at other times.	Gamma isotopic ⁽⁴⁾ and I-131 analysis semi- monthly when animals are on pasture; monthly at other times.

(see page 3/4 4-29

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RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

	POSURE PATHWAY ND/OR SAMPLE	NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS ⁽¹⁾	SAMPLING AND COLLECTION FREQUENCY	TYPE AND FREQUENCY OF ANALYSIS			
4.	Ingestion (Contin	ngestion (Continued)					
	b. Fish and Inverte- brates	One sample of each commercially and recreationally important species in vicinity of plant discharge area.	Sample in season, or semiannually if they. are not seasonal.	Gamma isotopic analysis ⁽⁴⁾ on edible portions.			
		One sample of same species in areas not influenced by plant discharge.					
	c. Food Products	One sample of each principal class of food products from any area that is irrigated by water in which liquid plant wastes have been discharged.	At time of harvest ⁽⁹⁾ .	Gamma isotopic analyses ⁽⁴⁾ on edible portion.			
		Samples of three different kinds of broad leaf vegeta- tion grown nearest each of two different offsite loca- tions of highest predicted annual average ground level D/Q if milk sampling is not performed.	Monthly during growing season.	Gamma isotopic ⁽⁴⁾ and I-131 analysis.			
		One sample of each of the similar broad leaf vegeta- tion grown 15 to 30 km dis- tant in the least prevalent wind direction if milk sam- pling is not performed.	Monthly during · growing season.	Gamma isotopic ⁽⁴⁾ and I-131 analysis.			

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TABLE NOTATIONS

- (1) Specific parameters of distance and direction sector from the centerline of one reactor, and additional description where pertinent, shall be provided for each and every sample location in Table 3.12-1 in a table and figure(s) in the ODCM. Refer to NUREG-0133, "Preparation of Radiological Effluent Technical Specifications for Nuclear Power Plants," October 1978, and to Radiological Assessment Branch Technical Position, Revision 1, November 1979. Deviations are permitted from the required sampling schedule if specimens are unobtainable due to circumstances such as hazardous conditions, seasonal unavailability, and malfunction of automatic sampling equipment. If specimens are unobtainable due to sampling equipment malfunction, effort shall be made to complete corrective action prior to the end of the next sampling period. All deviations from the sampling schedule shall be documented in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6. It is recognized that, at times, it may not be possible or practicable to continue to obtain samples of the media of choice at the most desired location or time. In these instances suitable specific alternative media and locations may be chosen for the particular pathway in question and appropriate substitutions made within 30 days in the Radiological Environmental Monitoring Program given in the ODCM. Pursuant to Specification 6.14, submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM including a revised figure(s) and table for the ODCM reflecting the new location(s) with supporting information identifying the cause of the unavailability of samples for that pathway and justifying the selection of the new location(s) for obtaining samples.
- (2) One or more instruments, such as a pressurized ion chamber, for measuring and recording dose rate continuously may be used in place of, or in addition to, integrating dosimeters. For the purposes of this table, a thermoluminescent dosimeter (TLD) is considered to be one phosphor; two or more phosphors in a packet are considered as two or more dosimeters. Film badges shall not be used as dosimeters for measuring direct radiation. (The 40 stations is not an absolute number. The number of direct radiation monitoring stations may be reduced according to geographical limitations; e.g., at an ocean site, some sectors will be over water so that the number of dosimeters may be reduced accordingly. The frequency of analysis or readout for TLD systems will depend upon the characteristics of the specific system used and should be selected to obtain optimum dose information within minimal fading.)
- (3) Airborne particulate sample filters shall be analyzed for gross beta radioactivity 24 hours or more after sampling to allow for radon and thoron daughter decay. If gross beta activity in air particulate samples is greater than 10 times the yearly mean of control samples, gamma isotopic analysis shall be performed on the individual samples.

TABLE NOTATIONS (Continued)

- (4) Gamma isotopic analysis means the identification and quantification of gamma-emitting radionuclides that may be attributable to the effluents from-the-facility-
- (5) The "upstream sample" shall be taken at a distance beyond significant influence of the discharge. The "downstream" sample shall be taken in an area beyond but near the mixing zone. "Upstream" samples in an estuary must be taken far enough upstream to be beyond the plant influence. Salt water shall be sampled only when the receiving water is utilized for recreational activities.
- (6) A composite sample is one in which the quantity (aliquot) of liquid sampled is proportional to the quantity of flowing liquid and in which the method of sampling employed results in a specimen that is representative of the liquid flow. In this program composite sample aliquots shall be collected at time intervals that are very short (e.g., hourly) relative to the compositing period (e.g., monthly) in order to assure obtaining a representative sample.
- (7) Groundwater samples shall be taken when this source is tapped for drinking or irrigation purposes in areas where the hydraulic gradient or recharge properties are suitable for contamination.
- (8) The dose shall be calculated for the maximum organ and age group, using the methodology and parameters in the ODCM.
- (9) If harvest occurs more than once a year, sampling shall be performed during each discrete harvest. If harvest occurs continuously, sampling shall be monthly. Attention shall be paid to including samples of tuberous and root food products.
- 15) Saupu' CREEK RESERVOIR is a closed cooling water Lasin which receives plant effluents at the circulation inter discharge. The reservoir shall be caricilii in an area of or beyond but near the mixing Eons. Also the reservoir shall be simpled at a distance beyond significant influence of the discharge.

(6) SQUAW CREEK RESERVOIR is a closen cectime water Lasiv relich is compositori naturally. sec page 34 4-29

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TABLE 3.12-2

REPORTING LEVELS FOR RADIOACTIVITY CONCENTRATIONS IN ENVIRONMENTAL SAMPLES

REPORTING LEVELS

ANALYSIS	WATER (pCi/g)	AIRBORNE PARTICULATE OR GASES (pCi/m ³)	FISH (pCi/kg, wet)	MILK (pCi/l)	FOOD PRODUCTS (pCi/kg, wet)
H-3	20,000 ⁽¹⁾				
Mn-54	1,000		30,000		
Fe-59	400		10,000		
Co-58	1,000		30,000		
Co-60	300		10,000		
Zn-65	300		20,000		
Zr-Nb-95	400				
I-131	2	0.9		3	100
Cs-134	30	10	1,000	60	1,000
Cs-137	50	20	2,000	70	2,000
Ba-La-140	200			300	

(1) For drinking water samples. This is 40 CFR Part 141 value. If no drinking water pathway exists, a value of 30,000 pCi/2 may be used.



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TABLE 4.12-1

DETECTION CAPABILITIES FOR ENVIRONMENTAL SAMPLE ANALYSIS⁽¹⁾ (2)

LOWER LIMIT OF DETECTION (LLD)(3)

ANALYSIS	WATER (pCi/l)	AIRBORNE PARTICULATE OR GASES (pCi/m ³)	FISH (pCi/kg, wet)	MILK (pCi/1)	FOOD PRODUCTS (pCi/kg, wet)	SEDIMENT (pCi/kg, dry)
Gross Beta	4	0.01				
H-3	2000*					
Mn-54	15		130			
Fe-59	30		260			
Co-58,60	15		130			
Zn-65	30		260			
Zr-Nb-95	15					
1-131	1 ⁽⁴⁾	0.07		1	60	
Cs-134	15	0.05	130	15	60	150
Cs-137	18	0.06	150	18	80	180
8a-La-140	15			15		

*If no drinking water pathway exists, a value of 3000 pCi/l may be used.

TABLE NOTATIONS

- (1) The list does not mean that only these nuclides are to be considered. Other peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Annual Radiological Environmental Operating Report pursuant to Spectification 6.9.1.6.
- (2) Required detection capabilities for thermoluminescent dosimeters used for environmental measurements shall be in accordance with the recommendations or Regulatory Guide 4.13.
- (3) The LLD is defined, for purposes of these specifications, as the smallest concentrations of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability falsely concluding that a blank observation represents a "real" signal.

$$LLD = \frac{4.66 \text{ s}_{b}}{E \cdot V \cdot 2.22 \times 10^{6} \cdot \exp(-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (microCurie per unit mass or volume),

- s_b = the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate. (counts per minute),
- E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume), χ_{10}^{-6}

2.22 = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

- λ = the radioactive decay constant for the particular radionuclide (s⁻¹), and
- Δt = the elapsed time between the midpoint of sample collection and the time of counting (s).

Typical values of E, V, Y, and Δt should be used in the calculation.

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TABLE NOTATIONS (Continued)

It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an <u>a posteriori</u> (after the fact) limit for a particular measurement. Analyses shall be performed in such a mannger that the stated LLDs will be achieved under routine conditions. Occasionally background fluctuations. unavoidable small sample sizes, the presence of interfering nuclides, or other uncontrollable circumstances may render these LLDs unachievable. In such cases, the contributing factors shall be identified and described in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.

⁽⁴⁾ LLD for drinking water samples. If no drinking water pathway exists, the LLD of gamma isotopic analysis may be used.

RADIOLOGICAL ENVIROMENTAL MONITORING

3/4.12.2 LAND USE CENSUS

LIMITING CONDITION FOR OPERATION

3.12.2 A Land Use Census shall be conducted and shall identify within a distance of 8 km (5 miles) the location in each of the 16 meteorological sectors of the nearest milk animal, the nearest residence, and the nearest garden* of greater than 50 m² (500 ft²) producing broad leaf vegetation.

APPLICABILITY: At all times.

ACTION:

- a. With a Land Use Census identifying a location(s) that yields a calculated dose or dose commitment greater than the values currently being calculated in Specification 4.11.2.3, identify the new location(s) in the next Semiannual Radioactive Effluent Release Report.
- b. With a Land Use Census identifying a location(s) that yields a calculated dose or dose commitment (via the same exposure pathway) 20% greater than at a location from which samples are currently being obtained in accordance with Specification 3.12.1, add the new location(s) within 30 days to the Radiological Environmental Monitoring Program given in the ODCM. The sampling location(s), excluding the control station location, having the lowest calculated dose or dose commitment(s), via the same exposure pathway, may be deleted from this monitoring program after October 31 of the year in which this Land Use Census was conducted. Pursuant to Specification 6.14, submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM including a revised figure(s) and table(s) for the ODCM reflecting the new location(s) with information supporting the change in sampling locations.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.12.2 The Land Use Census shall be conducted during the growing season at least once per 12 months using that information that will provide the best results, such as by a door-to-door survey, aerial survey, or by consulting local agriculture authorities. The results of the Land Use Census shall be included in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.

^{*}Broad leaf vegetation sampling of at least three different kinds of vegetation may be performed at the SITE BOUNDARY in each of two different direction sectors with the highest predicted D/Qs in lieu of the garden census. Specifications for broad leaf vegetation sampling in Table 3.12-1.4.c. shall be followed, including analysis of control samples.

RADIOLOGICAL ENVIROMENTAL MONITORING

3/4.12.3 INTERLABORATORY COMPARISON PROGRAM

LIMITING CONDITION FOR OPERATION

3.12.3 Analyses shall be performed on all radioactive materials, supplied as part of an Interlaboratory Comparison Program that has been approved by the Commission, that correspond to samples required by Table 3.12-1.

APPLICABILITY: At all times.

ACTION:

- a. With analyses not being performed as required above, report the corrective actions taken to prevent a recurrence to the Commission in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.12.3 The Interlaboratory Comparison Program shall be described in the ODCM. A summary of the results obtained as part of the above required Interlaboratory Comparison Program shall be included in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.

BASES FOR

SECTIONS 3.0 AND 4.0

LIMITING CONDITIONS FOR OPERATION

AND

SURVEILLANCE REQUIREMENTS

NOTE

The BASES contained in succeeding pages summarize the reasons for the Specifications in Sections 3.0 and 4.0, but in accordance with 10 CFR 50.36 are not part of these Technical Specifications.







3/4.0 APPLICABILITY

BASES

The specifications of this section provide the general requirements applicable to each of the Limiting Conditions for Operation and Surveillance Requirements within Section 3/4. In the event of a disagreement between the requirements stated in these Technical Specifications and those stated in an applicable Federal Regulation or Act, the requirements stated in the applicable Federal Regulation or Act, shall take precedence and shall be met.

3.0.1 This specification defines the applicability of each specification in terms of defined OPERATIONAL MODES or other specified conditions and is provided to delineate specifically when each specification is applicable.

3.0.2 This specification defines those conditions necessary to constitute compliance with the terms of an individual Limiting Condition for Operation and associated ACTION requirement.

3.0.3 The specification delineates the measures to be taken for those circumstances not directly provided for in the ACTION statements and whose occurrence would violate the intent of a specification. For example, Specification 3.5.2 requires two independent ECCS subsystems to be OPERABLE and provides explicit ACTION requirements if one ECCS subsystem is inoperable. Under the requirements of Specification 3.0.3, if both the required ECCS subsystems are inoperable, within 1 hour measures must be initiated to place the unit in at least HOT STANDBY within the next 6 hours, and in at least HOT SHUTDOWN within the following 6 hours. As a further example, Specification 3.6.2.1 requires two Containment Spray Systems to be OPERABLE and provides explicit ACTION requirements if one Spray System is inoperable. Under the requirements of Specification 3.0.3 if both the required Containment Spray Systems are inoperable, within 1 hour measure must be initiated to place the unit in at least HOT STANDBY within the next 6 hours, in at least HOT SHUTDOWN within the following 6 hours, and in COLD SHUTDOWN within the subsequent 24 hours. It is acceptable to initiate and complete a reduction in OPERATIONAL MODES in a shorter time interval than required in the ACTION statement and to add the unused portion of this allowable out-of-service time to that provided for operation in subsequent lower OPERATION MODE(S). Stated allowable out-ofservice times are applicable regardless of the OPERATIONAL MODE(S) in which the inoperability is discovered but the times provided for achieving a mode reduction are not applicable if the inoperability is discovered in a mode lower than the applicable mode. For example, if the Containment Spray System was discovered to be inoperable while in STARTUP, the ACTION Statement would allow up to 156 hours to achieve COLD SHUTDOWN. If HOT STANDBY is attained in 16 hours rather than the allowed 78 hours, 140 hours would still be available before the plant would be required to be in COLD SHUTDOWN. However, if this system was discovered to be inoperable while in HOT STANDBY, the 6 hours provided to achieve HOT STANDBY would not be additive to the time available to achieve COLD SHUTDOWN so that the total allowable time is reduced from 156 hours to 150 hours.

3.0.4 This specification provides that entry into an OPERATIONAL MODE or other specified applicability condition must be made with: (1) the full complement of required systems, equipment, or components OPERABLE and (2) all

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APPLICABILITY

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other parameters as specified in the Limiting Conditions for Operation being met without regard for allowable deviations and out-of-service provisions contained in the ACTION statements.

The intent of this provision is to ensure that facility operation is not initiated with either required equipment or systems inoperable or other specified limits being exceeded.

Exceptions to this provision have been provided for a limited number of specifications when STARTUP with inoperable equipment would not affect plant safety. These exceptions are stated in the ACTION statements of the appropriate specifications.

4.0.1 This specification provides that surveillance activities necessary to ensure the Limiting Conditions for Operation are met and will be performed during the OPERATIONAL MODES or other conditions for which the Limiting Conditions for Operation are applicable. Provisions for additional surveillance activities to be performed without regard to the applicable OPERATIONAL MODES or other conditions are provided in the individual Surveillance Requirements. Surveillance Requirements for Special Test Exceptions need only be performed when the Special Test Exception is being utilized as an exception to an individual specification.

4.0.2 The provisions of this specification provide allowable tolerances for performing surveillance activities beyond those specified in the nominal surveillance interval. These tolerances are necessary to provide operational flexibility because of scheduling and performance considerations. The phrase "at least" associated with a surveillance frequency does not negate this allowable tolerance value and permits the performance of more frequent surveillance activities.

The tolerance values, taken either individually or consecutively over three test intervals, are sufficiently restrictive to ensure that the reliability associated with the surveillance activity is not significantly degraded beyond that obtained from the nominal specified interval.

4.0.3 The provisions of this specification set forth the criteria for determination of compliance with the OPERABILITY requirements of the Limiting Conditions for Operation. Under this criteria, equipment, systems or components are assumed to be OPERABLE if the associated surveillance activities have been satisfactorily performed within the specified time interval. Nothing in this provision is to be construed as defining equipment, systems or components OPERABLE, when such items are found or known to be inoperable although still meeting the Surveillance Requirements. Items may be determined inoperable during use, during surveillance tests, or in accordance with this specification. Therefore, ACTION statements are entered when the Surveillance Requirements should have been performed rather than at the time it is discovered that the tests were not performed.

4.0.4 This specification ensures that the surveillance activities associated with a Limiting Condition for Operation have been performed within the specified time interval prior to entry into an OPERATIONAL MODE or other

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applicable condition. The intent of this provision is to ensure that surveillance activities have been satisfactorily demonstrated on a current basis as required to meet the OPERABILITY requirements of the Limiting Condition for Operation.

Under the terms of this specification, for example, during initial plant STARTUP or following extended plant outages, the applicable surveillance activities must be performed within the stated surveillance interval prior to placing or returning the system or equipment into OPERABLE status.

4.0.5 This specification ensures that inservice inspection of ASME Code Class 1, 2 and 3 components and inservice testing of ASME Code Class 1, 2 and 3 pumps and valves will be performed in accordance with a periodically updated version of Section XI of the ASME Boiler and Pressure Vessel Code and Addenda as required by 10 CFR 50.55a. Relief from any of the above requirements has been provided in writing by the Commission and is not a part of these Technical Specifications.

This specification includes a clarification of the frequencies for performing the inservice inspection and testing activities required by Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda. This clarification is provided to ensure consistency in surveillance inter als throughout these Technical Specifications and to remove any ambiguities relative to the frequencies for performing the required inservice inspection and testing activities.

Under the terms of this specification, the more restrictive requirements of the Technical Specifications take precedence over the ASME Boiler and Pressure Vessel Code and applicable Addenda. For example, the requirements of Specification 4.0.4 to perform surveillance activities prior to entry into an OPERATIONAL MODE or other specified applicability condition takes precedence over the ASME Boiler and Pressure Vessel Code provision which allows pumps to be tested up to 1 week after return to normal operation. And for example, the Technical Specification definition of OPERABLE does not grant a grace period before a device that is not capable of performing its specified function is declared inoperable and takes precedence over the ASME Boiler and Pressure Vessel Code provision which allows a valve to be incapable of performing its specified function for up to 24 hours before being declared inoperable.

3/4.1 REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.1 BORATION CONTROL

3/4.1.1.1 and 3/4 1.1 2 SHUTDOWN MARGIN

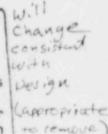
A sufficient SHUTDOWN MARGIN ensures that: (1) the reactor can be made subcritical from all operating conditions, (2) the reactivity transients associated with postulated accident conditions are controllable within acceptable limits, and (3) the reactor will be maintained sufficiently subcritical to preclude inadvertent criticality in the shutdown condition.

SHUTDOWN MARGIN requirements vary throughout core life as a function of fuel depletion, RCS boron concentration, and RCS Tavg The most restrictive condition occurs at EOL, with T_{avg} at no load operating temperature, and is

associated with a postulated steam line break accident and resulting uncontrolled RCS cooldown. In the analysis of this accident, a minimum SHUTDOWN MARGIN of 1.6% Ak/k is required to control the reactivity transient. Accordingly, the SHUTDOWN MARGIN requirement is based upon this limiting condition and is consistent with FSAR safety analysis assumptions. With T avg less than

200°F, the reactivity transients resulting from a postulated steam line break cooldown are minimal and a 1% 4k/k SHUTDOWN MARGIN provides adequate protection.

The OPERABILITY of the four charging pump suction valves ensures adequate capability for negative reactivity insertion to prevent a transfent caused by the uncontrolled dilution of the RCS. The functioning of the valve precludes the necessity of operator action to prevent further dilution by terminating flow to the charging pumps from possible unborated water sources Design and initiating flow from the ROST. The restriction on unborated water flow rate of 150 gpm during COLD SHUTDOWN and actions taken by the microprocessor Cappropriate if the neutron count rate is doubled will prevent return to a criticality in the remove) these MODES.



3/4.1.1.3 MODERATOR TEMPERATURE COEFFICIENT

The limitations on moderator temperature coefficient (MTC) are provided to ensure that the value of this coefficient remains within the limiting condition assumed in the FSAR accident and transient analyses.

The MTC values of this specification are applicable to a specific set of plant conditions; accordingly, verification of MTC values at conditions other than those explicitly stated will require extrapolation to those conditions in order to permit an accurate comparison.

The most negative MTC value equivalent to the most positive moderator density coefficient (MDC), was obtained by incrementally correcting the MDC used in the FSAR analyses to nominal operating conditions. These corrections

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REACITIVITY CONTROL SYSTEMS

BASES

MODERATOR TEMPERATURE COEFFICIENT (Continued)

involved subtracting the incremental change in the MDC associated with a core condition of all rods inserted (most positive MDC) to an all rods withdrawn condition and, a conversion for the rate of change of moderator density with temperature at RATED THERMAL POWER conditions. This value of the MDC was then transformed into the limiting MTC value -4.0 x $10^{-4} \Delta k/k/^{\circ}F$. The MTC value of $-3.1 \times 10^{-4} \Delta k/k/^{\circ}F$ represents a conservative value (with corrections for burnup and soluble boron) at a core condition of 300 ppm equilibrium boron concentration and is obtained by making these corrections to the limiting MTC value of -4.0 x 10-4 Ak/k/°F.

The Surveillance Requirements for measurement of the MTC at the beginning and near the end of the fuel cycle are adequate to confirm that the MTC remains within its limits since this coefficient changes slowly due principally to the reduction in RCS boron concentration associated with fuel burnup.

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3/4.1.1.4 MINIMUM TEMPERATURE FOR CRITICALITY

This specification ensures that the reactor will not be made critical with the Reactor Coolant System average temperature less than (541)°F. This limitation is required to ensure: (1) the moderator temperature coefficient is within it analyzed temperature range, (2) the trip instrumentation is within its normal operating range, (3) the P-12 interlock is above its setpoint. (4) the pressurizer is capable of being in an OPERABLE status with a steam bubble, and (5) the reactor vessel is above its minimum RT_{NDT} temperature.

3/4.1.2 BORATION SYSTEMS

The Boron Injection System ensures that negative reactivity control is available during each mode of facility operation. The components required to perform this function include: (1) borated water sources, (2) charging pumps, (3) separate flow paths, (4) boric acid transfer pumps, (5) associated Heat Tracing Systems, and (6) an emergency power supply from OPERABLE diesel generators.

With the RCS average temperature above 200°F, a minimum of two boron injection flow paths are required to ensure single functional capability in the event an assumed failure renders one of the flow paths inoperable. The boration capability of either flow path is sufficient to provide a SHUTDOWN MARGIN from expected operating conditions of 1.6% Ak/k after xenon decay and cooldown to 200°F. The maximum expected boration capability requirement occurs at EOL from full power equilibrium xenon conditions and requires 17,000 gallons of 7000 ppm borated water from the boric acid storage tanks or 132,000 gallons of 2000 ppm borated water from the refueling water storage tank.

REACITIVITY CONTROL SYSTEMS

BASES

BORATION SYSTEMS (Continued)

With the RCS temperature below 200°F, one Boron Injection System is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the additional restrictions prohibiting CORE ALTERATIONS and positive reactivity changes in the event the single Boron Injection System becomes inoperable. 208.7

The limitation for a maximum of one centrifugal charging pump to be OPERABLE and the Surveillance Requirement to verify all charging pumps except the required OPERABLE pump to be inoperable below 295°F provides assurance that a mass addition pressure transient can be relieved by the operation of a single PORV.

The boron capability required below 200°F is sufficient to provide a SHUTDOWN MARGIN of 1% $\Delta k/k$ after xenon decay and cooldown from 200°F to 140°F. This condition requires either 920 gallons of 7000 ppm borated water from the boric acid storage tanks or 7,120 gallons of 2000 ppm borated water from the refueling water storage tank (RWST).

The contained water volume limits include allowance for water not available because of discharge line location and other physical characteristics.

The limits on contained water volume and boron concentration of the RWST also ensure a pH value of between 6.5 and 11.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components.

The OPERABILITY of one Boron Injection System during REFUELING ensures that this system is available for reactivity control while in MODE 6.

3/4.1.3 MOVABLE CONTROL ASSEMBLIES

The specifications of this section ensure that: (1) acceptable power distribution limits are maintained, (2) the minimum SHUTDOWN MARGIN is maintained, and (3) the potential effects of rod misalignment on associated safety analyses are limited. OPERABILITY of the control rod position indicators is required to determine control rod positions and thereby ensure compliance with the control rod alignment and insertion limits. The Digital Position Indication System does not indicate the actual position of the shutdown rods between 18 steps and 210 steps withdrawn. Proposed Change

The ACTION statements which permit limited variations from the basic requirements are accompanied by additional restrictions which ensure that the original design criteria are met. Misalignment of a rod requires measurement of peaking factors and a restriction in THERMAL POWER. These restrictions provide assurance of fuel rod integrity during continued operation. In addition, those safety analyses affected by a misaligned rod are reevaluated to confirm that the results remain valid during future operation.

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REACITIVITY CONTROL SYSTEMS

BASES

MOVABLE CONTROL ASSEMBLIES (Continued)

The maximum rod drop time restriction is consistent with the assumed rod drop time used in the safety analyses. Measurement with T_{avg} greater than or equal to 551°F and with all reactor coolant pumps operating ensures that the measured drop times will be representative of insertion times experienced during a Reactor trip at operating conditions.

Control rod positions and OPERABILITY of the rod position indicators are required to be verified on a nominal basis of once per 12 hours with more frequent verifications required if an automatic monitoring channel is inoperable. These verification frequencies are adequate for assuring that the applicable LCOs are satisfied.

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Froposed Change Verification that the Digital Rod Position Indicator agrees with the demanded position within ± 12 steps at 24, 48, 120 and 228 steps withdrawn for the Control Banks and 18, 210, 228 for the Shutdown Banks provides assurances that the Digital Rod Position Indicator is operating correctly over the full range of indication. Since the Digital Rod Position System does not indicate the actual shutdown rod position between 18 steps and 210 steps, only points in the indicated ranges are picked for verification of agreement with demanded position.

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3/4.2 POWER DISTRIBUTION LIMITS

BASES

The specifications of this section provide assurance of fuel integrity during Condition I (Normal Operation) and II (Incidents of Moderate Frequency) events by: (1) maintaining the minimum DNBR in the core greater than or equal to 1.30 during normal operation and in short-term transients, and (2) limiting the fission gas release, fuel pellet temperature, and cladding mechanical properties to within assumed design criteria. In addition, limiting the peak linear power density during Condition I events provides assurance that the initial conditions assumed for the LOCA analyses are met and the ECCS acceptance criteria limit of 2200°F is not exceeded.

The definitions of certain hot channel and peaking factors as used in these specifications are as follows:

- FQ(Z) Heat Flux Hot Channel Factor, is defined as the maximum local heat flux on the surface of a fuel rod at core elevation Z divided by the average fuel rod heat flux, allowing for manufacturing tolerances on fuel pellets and rods;
- F^N∆H

Nuclear Enthalpy Rise Hot Channel Factor, is defined as the ratio of the integral of linear power along the rod with the highest integrated power to the average rod power; and

F_{xy}(Z) Radial Peaking Factor, is defined as the ratio of peak power density to average power density in the horizontal plane at core elevation Z.

3/4.2.1 AXIAL FLUX DIFFERENCE

The limits on AXIAL FLUX DIFFERENCE (AFD) assure that the $F_Q(Z)$ upper bound envelope of 2.32 times the normalized axial peaking factor is not exceeded during either normal operation or in the event of xenon redistribution following power changes.

Target flux difference is determined at equilibrium xenon conditions. The full-length rods may be positioned within the core in accordance with their respective insertion limits and should be inserted near their normal position for steady-state operation at high power levels. The value of the target flux difference obtained under these conditions divided by the fraction of RATED THERMAL POWER is the target flux difference at RATED THERMAL POWER for the associated core burnup conditions. Target flux differences for other THERMAL POWER ievels are obtained by multiplying the RATED THERMAL POWER value by the appropriate fractional THERMAL POWER level. The periodic updating of the target flux difference value is necessary to reflect core burnup considerations.

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POWER DISTRIBUTION LIMITS

BASES

AXIAL FLUX DIFFERENCE (Continued)

Although it is intended that the plant will be operated with the AFD within the target band required by Specification 3.2.1 about the target flux difference, during rapid plant THERMAL POWER reductions, control rod motion will cause the AFD to deviate outside of the target band at reduced THERMAL POWER levels.

This deviation will not affect the xenon redistribution sufficiently to change the envelope of peaking factors which may be reached on a subsequent return to RATED THERMAL POWER (with the AFD within the target band) provided the time duration of the deviation is limited. Accordingly, a 1-hour penalty deviation limit cumulative during the previous 24 hours is provided for operation outside of the target band but within the limits of Figure 3.2-1 while at THERMAL POWER levels between 50% and 90% of RATED THERMAL POWER. For THERMAL POWER levels between 15% and 50% of RATED THERMAL POWER, deviations of the AFD outside of the target band are less significant. The penalty of 2 hours actual time reflects this reduced significance.

Provisions for monitoring the AFD on an automatic basis are derived from the plant process computer through the AFD Monitor Alarm. The computer determines the 1-minute average of each of the OPERABLE excore detector outputs and provides an alarm message immediately if the AFD for two or more OPERABLE excore channels are outside the target band and the THERMAL POWER is greater than 90% of RATED THERMAL POWER. During operation at THERMAL POWER is greater between 50% and 90% and between 15% and 50% RATED THERMAL POWER, e computer outputs an alarm message when the penalty deviation accumulates beyond the limits of 1 hour and 2 hours, respectively.

Figure B 3/4 2-1 shows a typical monthly target band.

3/4.2.2 and 3/4.2.3 HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR

The limits on heat flux hot channel factor, RCS flow rate, and nuclear enthalpy rise hot channel factor ensure that: (1) the design limits on peak local power density and minimum DNBR are not exceeded and (2) in the event of a LOCA the peak fuel clad temperature will not exceed the 2200°F ECCS acceptance criteria limit.

Each of these is measurable but will normally only be determined periodically as specified in Specifications 4.2.2 and 4.2.3. This periodic surveillance is sufficient to insure that the limits are maintained provided:

- Control rods in a single group move together with no individual rod insertion differing by more than ± 12 steps, indicated, from the group demand position;
- Control rod groups are sequenced with overlapping groups as described in Specification 3.1.3.6;

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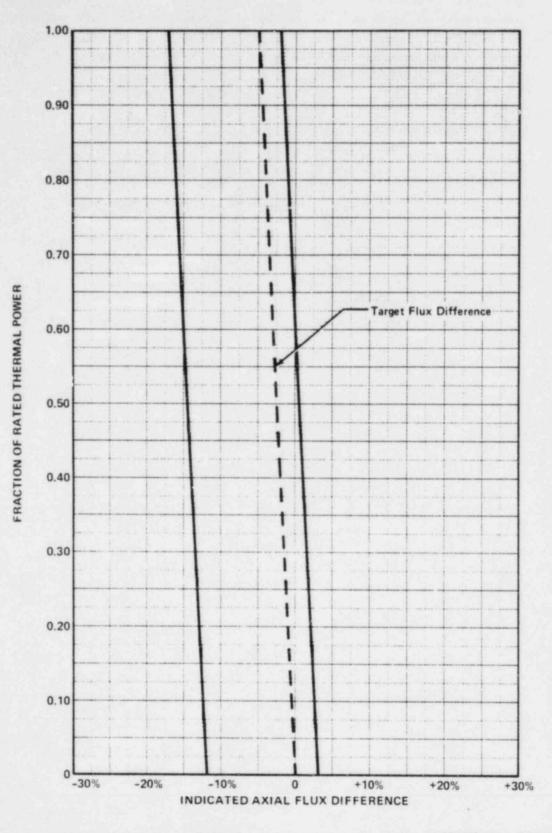


FIGURE B 3/4 2-1 TYPICAL INDICATED AXIAL FLUX DIFFERENCE VERSUS THERMAL POWER

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POWER DISTRIBUTION LIMITS

BASES

HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

- c. The control rod insertion limits of Specifications 3.1.3.5 and 3.1.3.6 are maintained; and
- d. The axial power distribution, expressed in terms of AXIAL FLUX DIFFERENCE, is maintained within the limits.

 $F_{\Delta H}^{N}$ will be maintained within its limits provided Conditions a. through d. above are maintained. As noted on Figures 3.2-3 and 3.2-4, RCS flow rate and $F_{\Delta H}^{N}$ may be "traded off" against one another (i.e., a low measured RCS flow rate is acceptable if the measured $F_{\Delta H}^{N}$ is also low) to ensure that the calcu lated DNBR will not be below the design DNBR value. The relaxation of $F_{\Delta H}^{N}$ as a function of THERMAL POWER allows changes in the radial power shape for all permissible rod insertion limits.

 R_1 as calculated in Specification 3.2.3 and used in Figure 3.2-3, accounts for $F_{\Delta H}^{N1}$ less than or equal to 1.49. This value is used in the various accident analyses where $F_{\Delta H}^{N}$ influences parameters other than DNBR, e.g., peak clad temper ature, and thus is the maximum "as measured" value allowed. R_2 , as defined, allows for the inclusion of a penalty for rod bow on DNBR only. Thus, knowing the "as measured" values of $F_{\Delta H}^{N}$ and RCS flow allows for "tradeoffs" in excess of R equal to 1.0 for the purpose of offsetting the rod bow DNBR penalty.

Fuel rod bowing reduces the value of DNB ratio. Credit is available to offset this reduction. This credit comes from generic design margins totaling -9.1% when the analysis is performed with the approved interim methods. The penalties applied to $F_{\Delta H}^{N}$ to account for rod bow (Figure 3.2-4) as a function of burnup are consistent with those described in Mr. John F. Stolz's (NRC) - letter to T. M. Anderson (Westinghouse) dated April 5, 1979 and WCAP-8691 Rev. 1 (partial rod bow test data).

When an F_Q measurement is taken, an allowance for both experimental error and manufacturing tolerance must be made. An allowance of 5% is appropriate for a full-core map taken with the Incore Detector Flux Mapping System, and a 3% allowance is appropriate for manufacturing tolerance.

INSERT For Page B 3/4 2-4

Fuel rod bowing reduces the value of DNB ratio. Credit is available to offset this reduction in the generic margin. The generic design margins, totaling 9.1% DNBR, completely offset any rod bow penalties. This margin includes the following:

- 1) Design limit DNBR of 1.30 vs. 1.28
- Grid Spacing (K.) of 0.046 vs. 0.059
 Thermal Diffusion Coefficient of 0.038 vs. 0.059
 DNBR Multiplier of 0.86 vs. 0.88
- 5) Pitch reduction

The applicable value of rod bow penalties are referenced in the FSAR.

* These Bases will be changed because NRC has agreed to remove rod bow penalty and review our request to lower flow uncertainties to 1.3%

POWER DISTRIBUTION LIMITS

BASES

X

HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

The Radial Peaking Factor, $F_{xy}(Z)$, is measured periodically to provide assurance that the Hot Channel Factor, $F_Q(Z)$, remains within its limit. The F_{xy} limit for RATED THERMAL POWER (F_{xy}) as provided in the Radial Peaking Factor Limit Report per Specification 6.9.1.9 was determined from expected power control manuevers over the full range of burnup conditions in the core.

When RCS flow rate and $F_{\Delta H}^{N}$ are measured, no additional allowances are necessary prior to comparison with the limits of Figures 3.2-3 and 3.2-4. Measurement errors of 3.5% for RCS total flow rate and 4% for $F_{\Delta H}^{N}$ have been allowed for in determination of the design DNBR value.

The 12-hour periodic surveillance of indicated RCS flow is sufficient to detect only flow degradation which could lead to operation outside the acceptable region of operation shown on Figure 3.2-3.

3/4.2.4 QUADRANT POWER TILT RATIO

The QUADRANT POWER TILT RATIO limit assures that the radial power distribution satisfies the design values used in the power capability analysis. Radial power distribution measurements are made during STARTUP testing and periodically during power operation.

The limit of 1.02, at which corrective action is required, provides DNB and linear heat generation rate protection with x-y plane power tilts. A limit of 1.02 was selected to provide an allowance for the uncertainty associated with the indicated power tilt.

The 2-hour time allowance for operation with a tilt condition greater than 1.02 but less than 1.09 is provided to allow identification and correction of a dropped or misaligned control rod. In the event such action action does not correct the tilt, the margin for uncertainty on F_Q is reinstated by reducing the maximum allowed power by 3% for each percent of tilt in excess of 1.

For purposes of monitoring QUADRANT POWER TILT RATIO when one excore detector is inoperable, the moveable incore detectors are used to confirm that the normalized symmetric power distribution is consistent with the QUADRANT POWER TILT RATIO. The incore detector monitoring is done with a full incore flux map or two sets of four symmetric thimbles. The two sets of four symmetric thimbles is a unique set of eight detector locations. These locations are C-8, E-5, E-11, H-3, H-13, L-5, L-11, N-8.

POWER DISTRIBUTION LIMITS

BASES

3/4.2.5 DNB PARAMETERS

The limits on the DNB-related parameters assure that each of the parameters are maintained within the normal steady-state envelope of operation assumed in the transient and accident analyses. The limits are consistent with the initial FSAR assumptions and have been analytically demonstrated adequate to maintain a minimum DNBR of 1.30 throughout each analyzed transient.

The 12-hour periodic surveillance of these parameters through instrument readout is sufficient to ensure that the parameters are restored within their limits following load changes and other expected transient operation.

3/4.3 INSTRUMENTATION

BASES

3/4.3.1 and 3/4.3.2 REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

The OPERABILITY of the Reactor Trip System and the Engineered Safety Features Actuation System instrumentation and interlocks ensures that: (1) the associated ACTION and/or Reactor trip will be initiated when the parameter monitored by each channel or combination thereof reaches its Setpoint, (2) the specified coincidence logic is maintained, (3) sufficient redundancy is maintained to permit a channel to be out-of-service for testing or maintenance, and (4) sufficient system functional capability is available from diverse parameters.

The OPERABILITY of these systems is required to provide the overall reliability, redundancy, and diversity assumed available in the facility design for the protection and mitigation of accident and transient conditions. The integrated operation of each of these systems is consistent with the assumptions used in the safety analyses. The Surveillance Requirements specified for these systems ensure that the overall system functional capability is maintained comparable to the original design standards. The periodic surveillance tests performed at the minimum frequencies are sufficient to demonstrate this capability.

The Engineered Safety Features Actuation System Instrumentation Trip Setpoints specified in Table 3.3-4 are the nominal values at which the bistables are set for each functional unit. A Setpoint is considered to be adjusted consistent with the nominal value when the "as measured" Setpoint is within the band allowed for calibration accuracy. As found

To accommodate the instrument drift assumed to occur between operational tests and the accuracy to which Setpoints can be measured and calibrated, Allowable Values for the Setpoints have been specified in Table 3.3-4. Operation with Setpoints less conservative than the Trip Setpoint but within the Allowable Value is acceptable since an allowance has been made in the safety analysis to accommodate this error. An optional provision has been included for determining the OPERABILITY of a channel when its Trip Setpoint is found to exceed the Allowable Value. The methodology of this option utilizes the "as measured" deviation from the specified calibration point for rack and sensor components in conjunction with a statistical combination of the other uncertainties of the instrumentation to measure the process variable and the uncertainties in calibrating the instrumentation. In Equation 3.3-1. Z + R+S \leq TA, the interactive effects of the errors are considered. Z, as specified in Table 3.3-4, in percent span, is the statistical summation of errors assumed in the analysis excluding those associated with the sensor and rack drift and the accuracy of their measurement. TA or Total Allowance is the difference, in percent span, R or Rack Error is the "as measured"

Found

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INSTRUMENTATION

BASES

REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION (Continued)

deviation, in the percent span, for the affected channel from the specified Trip Setpoint. S or Sensor Error is either the "as measured" deviation of the sensor from its calibration point or the value specified in Table 3.3-4, in percent span, from the analysis assumptions. Use of Fouation 3.3-1 allows for a sensor drift factor, an increased rack drift factor, and provides a threshold value for REPORTABLE EVENTS.

The methodology to derive the Trip Setpoints is based upon combining all of the uncertainties in the channels. Inherent to the determination of the Trip Setpoints are the magnitudes of these channel uncertainties. Sensor and rack instrumentation utilized in these channels are expected to be capable of operating within the allowances of these uncertainty magnitudes. Rack drift in excess of the Allowable Value exhibits the behavior that the rack has not met its allowance. Being that there is a small statistical chance that this will happen, an infrequent excessive drift is expected. Rack or sensor drift, in excess of the allowance that is more than occasional, may be indicative of more serious problems and should warrant further investigation.

The measurement of response time at the specified frequencies provides assurance that the Reactor trip and the Engineered Safety Features actuation associated with each channel is completed within the time limit assumed in the safety analyses. No credit was taken in the analyses for those channels with response times indicated as not applicable. Response time may be demonstrated by any series of sequential, overlapping or total channel test measurements provided that such tests demonstrate the total channel response time as defined. Sensor response time verification may be demonstrated by either: (1) in place, onsite, or offsite test measurements, or (2) utilizing replacement sensors with certified response time.

The Engineered Safety Features Acutation System senses selected plant parameters and determines whether or not predetermined limits are being exceeded. If they are, the signals are combined into logic matrices sensitive to combinations indicative of various accidents, events, and transients. Once the required logic combination is completed, the system sends actuation signals to those Engineered Safety Features components whose aggregate function best serves the requirements of the condition. As an example, the following actions may be initiated by the Engineered Safety Features Actuation System to mitigate the consequences of a steam line break or loss-of-coolant accident: (1) Safety Injection pumps start and automatic valves position, (2) Reactor trip, (3) feedwater isolation, (4) startup of the emergency diesel generators, (5) containment spray pumps start and automatic valves position, (6) containment isolation. (7) steam line isolation, (8) Turbine trip, (9) auxiliary feedwater pumps start and automatic valves position, (10) containment cooling fans start and automatic valves position, (11) station service water pumps start and automatic valves position, and (12) Control Room Isolation and Ventilation System start.

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INSTRUMENTATION

BASES

REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION (Continued)

The Engineered Safety Features Actuation System interlocks perform the following functions:

P-4

P-14

Reactor tripped - Actuates Turbine trip, closes main feedwater valves on T_{avg} below Setpoint, prevents the opening of the main feedwater valves which were closed by a Safety Injection or High Steam Generator Water Level signal, allows safety injection block so that components can be reset or tripped.

Reactor not tripped - prevents manual block of Safety Injection. and low steamline pressure

- P-11 On increasing pressurizer pressure, P-11 automatically reinstates Safety Injection actuation on low pressurizer pressure. On decreasing pressure, P-11 allows the manual block of safety injection actuation on low pressurizer pressure and low steamline pressure
- P-12 On increasing reactor coolant loop temperature, P-12 automatically reinstates Safety Injection actuation on high steam flow coincident with either low-low T or low steam line pressure, and provides an avg

arming signal to the steam dump system. On decreasing reactor coolant loop temperature, P-12 allows the manual block of Safety Injection actuation on high steam flow coincident with either low-low-Tow steam line pressure and automatically removes the arming

signal from the Steam Dump System and allows the operator to go to by pars interlock to continue cooldown using 3 cooldown values.

On increasing steam generator water level, P-14 automatically trips all feedwater isolation valves and inhibits feedwater control valve modulation, trips the main Feed pumps and trips the main turpine.

3/4.3.3 MONITORING INSTRUMENTATION

3/4.3.3.1 RADIATION MONITORING FOR PLANT OPERATIONS

The OPERABILITY of the radiation monitoring instrumentation for plant operations ensures that: (1) the associated action will be initiated when the radiation level monitored by each channel or combination thereof reaches its Setpoint, (2) the specified coincidence logic is maintained, and (3) sufficient redundancy is maintained to permit a channel to be out-of-service for testing or maintenance. The radiation monitors for plant operations senses radiation levels in selected plant systems and locations and determines whether or not predetermined limits are being exceeded. If they are, the signals are combined into logic matrices sensitive to combinations indicative of various accidents and abnormal conditions. Once the required logic combination is completed, the system sends actuation signals to initiate alarms or automatic isolation action and actuation of Emergency Exhaust or Ventilation Systems.

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INSTRUMENTATION

BASES

3/4.3.3.2 MOVABLE INCORE DETECTORS

The OPERABILITY of the movable incore detectors with the specified minimum complement of equipment ensures that the measurements obtained from use of this system accurately represent the spatial neutron flux distribution of the core. The OPFRABILITY of this system is demonstrated by irradiating each detector used and determining the acceptability of its voltage curve.

For the purpose of measuring $F_Q(Z)$ or $F_{\Delta H}^N$ a full incore flux map is used. Quarter-core flux maps, as defined in WCAP-8648, June 1976, may be used in recalibration of the Excore Neutron Flux Detection System, and full incore flux maps or symmetric incore thimbles may be used for monitoring the QUADRANT POWER TILT RATIO when one Power Range channel is inoperable.

3/4.3.3.3 SEISMIC INSTRUMENTATION

The OPERABILITY of the seismic instrumentation ensures that sufficient capability is available to promptly determine the magnitude of a seismic event and evaluate the response of those features important to safety. This capability is required to permit comparison of the measured response to that used in the design basis for the facility to determine if plant shutdown is required pursuant to Appendix A of 10 CFR Part 100. The instrumentation is consistent with the recommendations of Regulatory Guide 1.12, "Instrumentation for Earthguakes," April 1974.

3/4.3.3.4 METEOROLOGICAL INSTRUMENTATION

The OPERABILITY of the meteorological instrumentation ensures that sufficient meteorological data are available for estimating potential radiation doses to the public as a result of routine or accidental release of radioactive materials to the atmosphere. This capability is required to evaluate the need for initiating protective measures to protect the health and safety of the public and is consistent with the recommendations of Regulatory Guide 1.23, Rev | "Onsite Meteorological Programs," February 1972.

3/4.3.3.5 REMOTE SHUTDOWN SYSTEM

The OPERABILITY of the Remote Shutdown System ensures that sufficient capability is available to permit safe shutdown of the facility from locations outside of the control room. This capability is required in the event control room habitability is lost and is consistent with General Design Criterion 19 of 10 CFR Part 50.

INSTRUMENTATION

BASES

3/4.3.3.6 ACCIDENT MONITORING INSTRUMENTATION

The OPERABILITY of the accident monitoring instrumentation ensures that sufficient information is available on selected plant parameters to monitor and assess these variables following an accident. This capability is consistent the recommendations of Regulatory Guide 1.97, Revision 3, "Instrumentation for Light-Water-Cooled Nuclear Power Plants to Assess Plant and Environs Conditions During and Following an Accident," May 1983, Dec 80 and NUREG-0737, "Clarification of TMI Action Plan Requirements," November 1980.

3/4.3.3.7 CHLORINE DETECTION SYSTEMS

The OPERABILITY of the Chlorine Detection System ensures that sufficient capability is available to promptly detect and initiate protective action in the event of an accidental chlorine release. This capability is required to protect control room personnel and is consistent with the recommendations of Regulatory Guide 1.95, Revision 1, "Protection of Nuclear Power Plant Control Room Operators Against an Accidental Chlorine Release." January 1977.

3/4.3.3.8 FIRE DETECTION INSTRUMENTATION

OPERABILITY of the detection instrumentation ensures that both adequate warning capability is available for prompt detection of fires and that Fire Suppression Systems, that are actuated by fire detectors, will discharge extinguishing agents in a timely manner. Prompt detection and suppression of fires will reduce the potential for damage to safety-related equipment and is an integral element in the overall facility Fire Protection Program.

Fire detectors that are used to actuate Fire Suppression Systems represent a more critically important component of a plant's Fire Protection Program than detectors that are installed solely for early fire warning and notification. Consequently, the minimum number of OPERABLE fire detectors must be greater.

The loss of detection capability for Fire Suppression Systems, actuated by fire detectors, represents a significant degradation of fire protection for any area. As a result, the establishment of a fire watch patrol must be initiated at an earlier stage than would be warranted for the loss of detectors that provide only early fire warning. The establishment of frequent fire patrols in the affected areas is required to provide detection capability until the inoperable instrumentation is restored to OPERABILITY.

3/4.3.3.9 LOOSE-PART DETECTION INSTRUMENTATION

The OPERABAILITY of the loose-part detection instrumentation ensures that sufficient capability is available to detect loose metallic parts in the

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INSTRUMENTATION

BASES

LOOSE-PART DETECTION INSTRUMENTATION (Continued)

Reactor System and avoid or mitigate damage to Reactor System components. The allowable out-of-service times and surveillance requirements are consistent with the recommendations of Regulatory Guide 1.133, "Loose-Part Detection Program for the Primary System of Light-Water-Cooled Reactors," May 1981

3/4.3.3.10 RADIOACTIVE LIQUID EFFLUENT MONITOPING INSTRUMENTATION

The radioactive liquid effluent instrumentation is provided to monitor and control, as applicable, the releases of radioactive materials in liquid effluents during actual or potential releases of liquid effluents. The Alarm/Trip Setpoints for these instruments shall be calculated and adjusted in accordance with the methodology and parameters in the ODCM to ensure that the alarm/trip will occur prior to exceeding the limits of 10 CFR Part 20. The OPERABILITY and use of this instrumentation is consistent with the requirements of General Design Criteria 60, 63, and 64 of Appendix A to 10 CFR Part 50. The purpose of tank level indicating devices is to assure the detection and control of leaks that if not controlled could potentially result in the transport of radioactive materials to UNRESTRICTED AREAS.

3/4.3.3.11 RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

The radioactive gaseous effluent instrumentation is provided to monitor and control, as applicable, the releases of radioactive materials in gaseous effluents during actual or potential releases of gaseous effluents. The Alarm/Trip Setpoints for these instruments shall be calculated and adjusted in accordance with the methodology and parameters in the ODCM to ensure that the alarm/trip will occur prior to exceeding the limits of 10 CFR Part 20. This instrumentation also includes provisions for monitoring (and controlling) the concentrations of potentially explosive gas mixtures in the WASTE GAS HOLDUP SYSTEM. The OPERABILITY and use of this instrumentation is consistent with the requirements of General Design Criteria 60, 63, and 64 of Appendix A to 10 CFR Part 50. The sensitivity of any noble gas activity monitor used to show compliance with the gaseous effluent release requirements of Specification 3.11.2.2 shall be such that concentrations as low as 1 x 10-6 µCi/cc are measurable.

3/4.3.4 TURBINE OVERSPEED PROTECTION

This specification is provided to ensure that the turbine overspeed protection instrumentation and the turbine speed control valves are OPERABLE and will protect the turbine from excessive overspeed. Although the orientation of the turbine is such that potentially damaging missiles which could impact and damage safety-related components, equipment, or structures is minimal, protection from excessive turbine overspeed is required.

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3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

The plant is designed to operate with all reactor coolant loops in operation and maintain DNBR above 1.30 during all normal operations and anticipated transients. In MODES 1 and 2 with one reactor coolant loop not in sporation this specification requires that the plant be in at least HOT STANDBY within 1' hour.

In MODE 3, a single reactor coolant loop5provides sufficient heat removal capability for removing decay heat; however, single failure considerations require that two loops be OPERABLE.

In MODE 4, and in MODE 5 with reactor coolant loops filled, a single reactor coolant loop or RHR loop provides sufficient heat removal capability for removing decay heat; but single failure considerations require that at least two loops (either RHR or RCS) be OPERABLE.

In MODE 5 with reactor coolant loops not filled, a single RHR loop provides sufficient heat removal capability for removing decay heat; but single failure considerations, and the unavailability of the steam generators as a heat removing component, require that at least two RHR loops be OPERABLE.

The operation of one reactor coolant pump (RCP) or one RHR pump provides adequate flow to ensure mixing, prevent stratification and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. The reactivity change rate associated with boron reduction will, therefore, be within the capability of operator recognition and control.

308.7

The restrictions on starting/a Reactor Coolant Pump with one or more RCS cold legs less than or equal to $\frac{295^\circ}{F}$ are provided to prevent RCS pressure transients, caused by energy additions from the Secondary Coolant System, which could exceed the limits of Appendix G to 10 CFR Part 50. The RCS will be protected against overpressure transients and will not exceed the limits of Appendix G by either: (1) restricting the water volume in the pressurizer and thereby providing a volume for the reactor coolant to expand into, or (2) by restricting starting o the RCPs to when the secondary water temperature of each steam generator is less than 50°F above each of the RCS cold leg temperatures.

3/4.4.2 SAFETY VALVES

The pressurizer Code safety values operate to prevent the RCS from being pressurized above its Safety Limit of 2735 psig. Each safety value is designed to relieve 420,000 lbs per hour of saturated steam at the value Setpoint. The relief capacity of a single safety value is adequate to relieve any overpressure condition which could occur during shutdown. In the event that no safety values are OPERABLE, an operating RHR loop, connected to the RCS, provides overpressure

BASES

SAFETY VALVES (Continued)

relief capability and will prevent RCS overpressurization. In addition, the Overpressure Protection System provides a diverse means of protection against RCS overpressurization at low temperatures.

During operation, all pressurizer Code safety valves must be OPERABLE to prevent the RCS from being pressurized above its Safety Limit of 2735 psig. The combined relief capacity of all of these valves is greater than the maximum surge rate resulting from a complete loss-of-load assuming no Reactor trip until the first Reactor Trip System Trip Setpoint is reached (i.e., no credit is taken for a direct Reactor trip on the loss-of-load) and also assuming no operation of the power-operated relief valves or steam dump valves.

Demonstration of the safety valves' lift settings will occur only during shutdown and will be performed in accordance with the provisions of Section XI of the ASME Boiler and Pressure Code.

3/4.4.3 PRESSURIZER

The limit on the maximum water volume in the pressurizer assures that the parameter is maintained within the normal steady-state envelope of operation assumed in the SAR. The limit is consistent with the initial SAR assumptions. The 12-hour periodic surveillance is sufficient to ensure that the parameter is restored to within its limit following expected transient operation. The maximum water volume also ensures that a steam bubble is formed and thus the RCS is not a hydraulically solid system. The requirement that a minimum number of pressurizer heaters be OPERABLE enhances the capability of the plant to control Reactor Coolant System pressure and establish natural circulation.

3/4.4.4 RELIEF VALVES

The power-operated relief valves (PORVs) and steam bubble function to relieve RCS pressure during all design transients up to and including the design step load decrease with steam dump. Operation of the PORVs minimizes the undesirable opening of the spring-loaded pressurizer Code safety valves. Each PORV has a remotely operated block valve to provide a positive shutoff capability should a relief valve become inoperable.

3/4.4.5 STEAM GENERATORS

The Surveillance Requirements for inspection of the steam generator tubes ensure that the structural integrity of this portion of the RCS will be maintained. The program for inservice inspection of steam generator tubes is based on a modification of Regulatory Guide 1.83, Revision 1. Inservice inspection of steam generator tubing is essential in order to maintain surveillance of the conditions of the tubes in the event that there is evidence of mechanical damage or progressive degradation due to design, manufacturing errors, or inservice conditions that lead to corrosion. Inservice inspection of steam

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BASES

STEAM GENERATORS (Continued)

generator tubing also provides a means of characterizing the nature and cause of any tube degradation so that corrective measures can be taken.

The plant is expected to be operated in a manual such that the secondary coolant will be maintained within those chemistry limits found to result in negligible corrosion of the steam generator tubes. If the secondary coolant chemistry is not maintained within these limits, localized corrosion may likely result in stress corrosion cracking. The extent of cracking during plant operation would be limited by the limitation of steam generator tube leakage between the Reactor Coolant System and the Secondary Coolant System (reactor-to-secondary leakage = 500 gallons per day per steam generator). Cracks having a reactor-to-secondary leakage less than this limit during operation will have an adequate margin of safety to withstand the loads imposed during normal operation and by postulated accidents. Operating plants have demonstrated that reactor-to-secondary leakage of 500 gallons per day per steam generator can readily be detected by radiation monitors of steam generator blowdown. Leakage in excess of this limit will require plant shutdown and an unscheduled inspection, during which the leaking tubes will be located and plugged.

Wastage-type defects are unlikely with proper chemistry treatment of the secondary coolant. However, even if a defect should develop in service, it will be found during scheduled inservice steam generator tube examinations. Plugging will be required for all tubes with imperfections exceeding the plugging limit of 40% of the tube nominal wall thickness. Steam generator tube inspections of operating plants have demonstrated the capability to reliably detect degradation that has penetrated 20% of the original tube wall thickness.

Whenever the results of any steam generator tubing inservice inspection fall into Category C-3, these results will be promptly reported to the Commission pursuant to Specification 6.9.1 prior to resumption of plant operation. Such cases will be considered by the Commission on a case-by-case basis and may result in a requirement for analysis, laboratory examinations, tests, additional eddy-current inspection, and revision of the Technical Specifications, if necessary.

3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE

3/4.4.6.1 LEAKAGE DETECTION SYSTEMS

The RCS Leakage Detection Systems required by this specification are provided to monitor and detect leakage from the reactor coolant pressure boundary. These Detection Systems are consistent with the recommendations of Regulatory Guide 1.45, "Reactor Coolant Pressure Boundary Leakage Detection Systems," May 1973.

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total seal line dp of 100 psi

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REACTOR COOLANT SYSTEM

BASES

3/4.4.6.2 OPERATIONAL LEAKAGE

PRESSURE BOUNDARY LEAKAGE of any magnitude is unacceptable since it may be indicative of an impending gross failure of the pressure boundary. Therefore, the presence of any PRESSURE BOUNDARY LEAKAGE requires the unit to be promptly placed in COLD SHUTDOWN.

Industry experience has shown that while a limited amount of leakage is expected from the RCS, the unidentified portion of this leakage can be reduced to a threshold value of less than 1 gpm. This threshold value is sufficiently low to ensure early detection of additional leakage.

The total steam generator tube leakage limit of 1 gpm for all steam generators not isolated from the RCS ensures that the dosage contribution from the tube leakage will be limited to a small fraction of 10 CFR Part 100 dose guideline values in the event of either a steam generator tube rupture or steam line break. The 1 gpm limit is consistent with the assumptions used in the analysis of these accidents. The 500 gpd leakage limit per steam generator ensures that steam generator tube integrity is maintained in the event of a main steam line rupture or under LOCA conditions.

The 10 gpm IDENTIFIED LEAKAGE limitation provides allowance for a limited amount of leakage from known sources whose presence will not interfere with the detection of UNIDENTIFIED LEAKAGE by the Leakage Detection Systems.

The CONTROLLED LEAKAGE limitation restricts operation when the total flow supplied to the reactor coolant pump seals exceeds 40 gpm with the modulating to value in the supply line fully open at a nominal RCS pressure of 2235 psig. This limitation ensures that in the event of a LOCA, the safety injection flow will not be less than assumed in the safety analyses.

The 1 gpm leakage from any RCS pressure isolation value is sufficiently low to ensure early detection of possible in-series check value failure. It is apparent that when pressure isolation is provided by two in series check values and when failure of one value in the pair can go undetected for a substantial length of time, verification of value integrity is required. Since these values are important in preventing overpressurization and rupture of the ECCS low pressure piping which could result in a LOCA that bypasses containment, these values should be tested periodically to ensure low probability of gross failure.

The Surveillance Requirements for RCS pressure isolation valves provide added assurance of valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA. Leakage from the RCS pressure isolation valve is IDENTIFIED LEAKAGE and will be considered as a portion of the allowed limit.

BASES

3/4.4.7 CHEMISTRY

The limitations on Reactor Coolant System chemistry ensure that corrosion of the Reactor Coolant System is minimized and reduces the potential for Reactor Coolant System leakage or failure due to stress corrosion. Maintaining the chemistry within the Strady State Limits provides adequate corrosion protection to ensure the structural integrity of the Reactor Coolant System over the life of the plant. The associated effects of exceeding the oxygen, chloride, and fluoride limits are time and temperature dependent. Corrosion studies show that operation may be continued with contaminant concentration levels in excess of the Steady-State Limits, up to the Transient Limits, for the specified limited time intervals without having a significant effect on the structural integrity of the Reactor Coolant System. The time interval permitting continued operation within the restrictions of the Transient Limits provides time for taking corrective actions to restore the contaminant concentrations to within the Steady-State Limits.

The Surveillance Requirements provide adequate assurance that concentrations in excess of the limits will be detected in sufficient time to take corrective action.

3/4.4.8 SPECIFIC ACTIVITY

The limitations on the specific activity of the reactor coolant ensure that the resulting 2-hour doses at the SITE BOUNDARY will not exceed an appropriately small fraction of Part 100 limits following a steam generator tube rupture accident in conjunction with an assumed steady-state reactor-tosecondary steam generator leakage rate of 1 gpm. The values for the limits on specific activity represent limits based upon a parametric evaluation by the NRC of typical site locations. These values are conservative in that specific site parameters of the Comanche Peak site, such as SITE BOUNDARY location and meteorological conditions, were not considered in this evaluation

The ACTION statement permitting POWER OPERATION to continue for limited time periods with the reactor coolant's specific activity greater than 1 microCurie/gram DOSE EQUIVALENT I-131, but within the allowable limit shown on Figure 3.4-1, accommodates possible iodine spiking phenomenon which may occur following changes in THERMAL POWER. Operation with specific activity levels exceeding 1 microCurie/gram DOSE EQUIVALENT I-131 but within the limits shown on Figure 3.4-1 must be restricted to no more than 800 hours per year (approximately 10% of the unit's yearly operating time) since the activity levels allowed by Figure 3.4-1 increase the 2-hour thyroid dose at the SITE BOUNDARY by a factor of up to 20 following a postulated steam generator tube rupture. The reporting of cumulative operating time over 500 hours in any 6-month consecutive period with greater than 1 microCurie/gram DOSE EQUIVALENT I-131 will allow sufficient time for Commission evaluation of the circumstances prior to reaching the 800-hour limit.

COMANCHE PEAK - UNIT 1

BASES

SPECIFIC ACTIVITY (Continued)

The sample analysis for determining the gross specific activity and E can exclude the radioiodines because of the low reactor coolant limit of 1 microCurie/ gram DOSE EQUIVALENT I-131, and because, if the limit is exceeded, the radioiodine level is to be determined every 4 hours. If the gross specific activity level and radioiodine level in the reactor coolant were at their limits, the radioiodine contribution would be approximately 1%. In a release of reactor ccolant with a typical mixture of radioactivity, the actual radioiodine contribution would probably be about 20%. The exclusion of radionuclides with half-lives less than 10 minutes from these determinations has been made for several reasons. The first consideration is the difficulty to identify shortlived radionuclides in a sample that requires a significant time to collect, transport, and analyze. The second consideration is the predictable delay time between the postulated release of radioactivity from the reactor coolant to its release to the environment and transport to the SITE BOUNDARY, which is relatable to at least 30 minutes decay time. The choice of 10 minutes for the half-life cutoff was made because of the nuclear characteristics of the typical reactor coolant radioactivity. The radionuclides in the typical reactor coolant have half-lives of less than 4 minutes or half-lives of greater than 14 minutes, which allows a distinction between the radionuclides above and below a half-life of 10 minutes. For these reasons the radionuclides that are excluded from consideration are expected to decay to very low levels before they could be transported from the reactor coolant to the SITE BOUNDARY under any accident condition.

the sample analysis is

Based upon the above considerations for excluding certain radionuclides from the sample analysis, the allowable time of 2 hours between sample taking and completing the initial analysis is based upon a typical time necessary to perform the sampling, transport the sample, and perform the analysis of about 90 minutes. After 90 minutes Athe gross count should be made in a reproducible geometry of sample and counter having reproducible beta or gamma self-shielding properties. The counter should be reset to a reproducible efficiency versus energy. It is not necessary to identify specific nuclides. The radiochemical determination of nuclides should be based on multiple counting of the samplewithin typical counting basis following sampling of less than 1 hour, about-.2 hours; about 1 day, about 1 week; and about 1 month.

Reducing T_{ava} to less than 500°F prevents the release of activity should a steam generator tube rupture since the saturation pressure of the reactor coolant is below the lift pressure of the atmospheric steam relief valves. The Surveillance Requirements provide adequate assurance that excessive specific activity levels in the reactor coolant will be detected in sufficient time to take corrective action. Information obtained on iodine spiking will be used to assess the parameters associated with spiking phenomena. A reduction in frequency of isotopic analyses following power changes may be permissible if justified by the data obtained.

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BASES

3/4.4.9 PRESSURE/TEMPERATURE LIMITS

The temperature and pressure changes during heatup and cooldown are limited to be consistent with the requirements given in the ASME Boiler and Pressure Vessel Code, Section III, Appendix G:

- The reactor coolant temperature and pressure and system heatup and cooldown rates (with the exception of the pressurizer) shall be limited in accordance with Figures 3.4-2 and 3.4-3 for the service period specified thereon:
 - a. Allowable combinations of pressure and temperature for specific temperature change rates are below and to the right of the limit lines shown. Limit lines for cooldown rates between those presented may be obtained by interpolation; and
 - b. Figures 3.4-2 and 3.4-3 define limits to assure prevention of non-ductile failure only. For normal operation, other inherent plant characteristics, e.g., pump heat addition and pressurizer heater capacity, may limit the heatup and cooldown rates that can be achieved over certain pressure-temperature ranges.
- These limit lines shall be calculated periodically using methods provided below,
- The secondary side of the steam generator must not be pressurized above 200 psig if the temperature of the steam generator is below 70°F.
- 4. The pressurizer heatup and cooldown rates shall not exceed 100°F/h and 200°F/h, respectively. The spray shall not be used if the temperature difference between the pressurizer and the spray fluid is greater than 625°F, and
- System preservice hydrotests and in-service leak and hydrotests shall be performed at pressures in accordance with the requirements of ASME Boiler and Pressure Vesse¹ Code, Section XI

The fracture toughness properties of the ferritic materials in the reactor vessel are determined in accordance with the NRC Standard Review Plan, ASTM E185-73, and in accordance with additional reactor vessel requirements. These properties are then evaluated in accordance with Appendix G of the 1976 Summer Addenda to Section III of the ASME Boiler and Pressure Vessel Code and the calculation methods described in WCAP-7924-A, "Basis for Heatup and Cooldown Limit Curves," April 1975.

Heatup and cooldown limit curves are calculated using the most limiting value of the nil-ductility reference temperature, RT_{NDT}, at the end of 16 effective full power years (EFPY) of service life. The 16 EFPY service

INSTRUMENTATION

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

life period is chosen such that the limiting RT_{NDT} at the 1/4T location in the core region is greater than the RT_{NDT} of the limiting unirradiated material. The selection of such a limiting RT_{NDT} assures that all components in the Reactor Coolant System will be operated conservatively in accordance with applicable Code requirements.

The reactor vessel materials have been tested to determine their initial RT_{NDT} ; the results of these tests are shown in Table B 3/4.4-1. Reactor operation and resultant fast neutron (E greater than 1 MeV) irradiation can cause an increase in the RT_{NDT} . Therefore, an adjusted reference temperature, based upon the fluence, copper content, and phosphorus content of the material in question, can be predicted using Figure B 3/4.4-1 and the largest value of ΔRT_{NDT} computed by either Regulatory Guide 1.99, Revision 1, "Effects of

Residual Elements on Predicted Radiation Damage to Reactor Vessel Materials," or the Westinghouse Copper Trend Curves shown in Figure B 3/4.4-2. The heatup and cooldown limit curves of Figures 3.4-2 and 3.4-3 include predicted adjustments for this shift in RT_{NDT} at the end of 16 EFPY as well as adjustments

for possible errors in the pressure and temperature sensing instruments.

Values of ART_{NDT} determined in this manner may be used until the results

from the material surveillance program, evaluated according to ASTM E185, are available. Capsules will be removed in accordance with the requirements of ASTM E185-73 and 10 CFR Part 50, Appendix H. The surveillance specimen with drawal schedule is shown in Table 4.4-5. The lead factor represents the relationship between the fast ne true flux density at the location of the capsule and the inner wall of the pressure vessel. Therefore, the results obtained from the surveillance specimens can be used to predict future radiation damage to the pressure vessel material by using the lead factor and the withdrawal time of the capsule. The heatup and cooldown curves must be recalculated when the $\Delta RT_{\rm NDT}$ determined from the surveillance capsule exceeds the calculated

 ΔRT_{NDT} for the equivalent capsule radiation exposure.

Allowable pressure-temperature relationships for various heatup and cooldown rates are calculated using methods derived from Appendix G in Section III of the ASME Boiler and Pressure Vessel Code as required by Appendix G to 10 CFR Part 50, and these methods are discussed in detail in WCAP-7924-A.

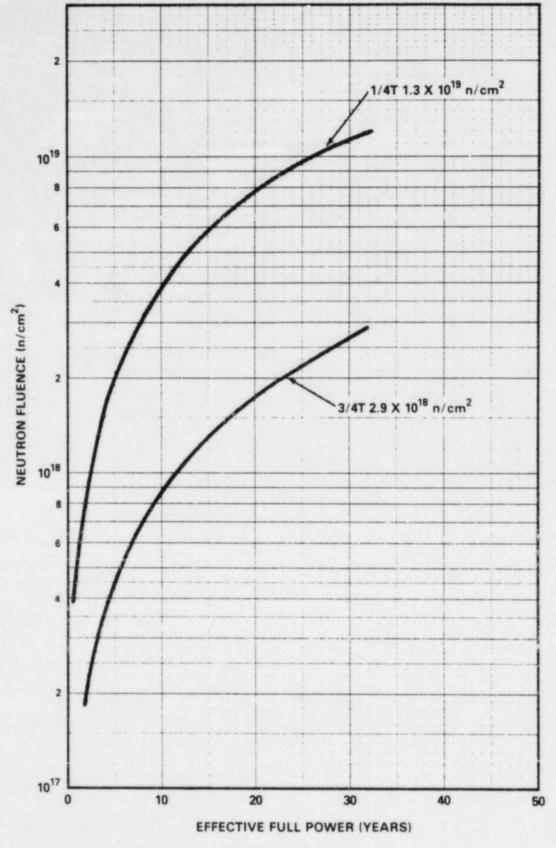
the surveillance specimen withdrawal schedule is chown in Table 4,4-5, and is based on the requirements of ASTME-183-73. Tost procedures and reporting requirements shall meet the requirements of ASTM E 185-82, to the extent practical for configuration of the specimens in the capsule.

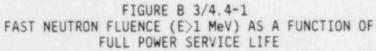
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TABLE B 3/4.4-1

REACTOR VESSEL TOUGHNESS

GRADE	CGDE NO.	Cu %	Р %	NDT °F	35 MIL TEMP. °F	RT _{NDT}	MWD SHELF ENERGY FT-LB	NMWD SHELF EMERGY FT-LB
			7					
	R1110-1	-	-	10	100	40	-	126.0
A533B, C1. 1	R1111-1	-	-	-50	30	-30	-	116.5
A508 C1. 2	R1102-1	-		40	100	40		119.0
A508 C1. 2	R1101-1	-	-	10	70	10		97.0
A503 C1. 2	R1105-1	-	-	-10	50	-10		147.0
A508 C1. 2	R1105-2	-	-	-20	40	-20	-	136.5
A508 C1. 2	R1105-3	-	-	-10	50	-10	-	134.0
A508 C1. 2	R1105-4	-	-	-20	40	-20	1911-01-0	156.5
A508 C1. 2	R1106-1	-	-	-20	40	-20	-	135.0
A508 C1. 2	R1106-2	-	-	-10	50	-10	-	111.0
A508 C1. 2	R1106-3	-	-	-20	50	-10	-	135.5
A508 C1. 2	R1106-4	-	-	-20	40	-20	-	117.5
A533B, C1. 1	R1104-1	.07	.012	- 30	100	40	-	83.0
A5338, Cl. 1	R1104-2	.08	.011	-50	100	40	÷	75.0
A533B, C1. 1	R1104-3	. 05	.010	-20	70	10	-	107.5
A533B, C1. 1	R1107-1	.06	.010	-20	70	10	111.5	93.5
A533B, C1. 1	R1107-2	. 06	.010	-20	50	-10	123.5	103.6
A533B, C1. 1	R1107-3	. 05	.007	-20	70	10	131.0	88.0
A533B, Cl. 1	R1108-1	. 08	.008	-20	60	0	119.0	85.0
A533B, C1. 1	R1108-2	.05	.006	-30	80	20	124.5	78.0
A533B, Cl. 1	R1108-3	.07	.008	-30	60	0	122.0	98.0
A533B, C1. 1	R1112-1	-	-	-50	50	-10	-	112.0
A533B, C1. 1	R1113-1	-	-	-50	70	10	-	90.0
A533B, C1. 1	G.1.67	. 04	. 008	-70	-10	-70	-	150.0
	A5336, C1. 1 A5338, C1. 1 A508 C1. 2 A508 C1. 1 A5338, C1. 1	GRADF NO. A5336, Cl. 1 R1110-1 A5338, Cl. 1 R1110-1 A5338, Cl. 1 R1111-1 A508 Cl. 2 R1102-1 A508 Cl. 2 R1101-1 A508 Cl. 2 R1105-1 A508 Cl. 2 R1105-2 A508 Cl. 2 R1105-3 A508 Cl. 2 R1105-4 A508 Cl. 2 R1106-1 A508 Cl. 2 R1106-2 A508 Cl. 2 R1106-1 A508 Cl. 2 R1106-4 A508 Cl. 2 R1106-2 A508 Cl. 2 R1106-3 A508 Cl. 2 R1106-4 A5338, Cl. 1 R1104-1 A5338, Cl. 1 R1104-1 A5338, Cl. 1 R1104-2 A5338, Cl. 1 R1107-1 A5338, Cl. 1 R1107-3 A5338, Cl. 1 R1108-1 A5338, Cl. 1 R1108-2 A5338, Cl. 1 R1108-3 A5338, Cl. 1 R1108-3 A5338, Cl. 1 R1108-1 A5338, Cl. 1 R1108-3	GRADF NO. % A5336, Cl. 1 R1110-1 - A5338, Cl. 1 R1110-1 - A5338, Cl. 2 R1102-1 - A508 Cl. 2 R1102-1 - A508 Cl. 2 R1105-1 - A508 Cl. 2 R1105-2 - A508 Cl. 2 R1105-3 - A508 Cl. 2 R1105-4 - A508 Cl. 2 R1105-3 - A508 Cl. 2 R1105-3 - A508 Cl. 2 R106-1 - A508 Cl. 2 R1106-3 - A508 Cl. 2 R1106-4 - A508 Cl. 2 R1106-4 - A5338, Cl. 1 R1104-1 .07 A5338, Cl. 1 R1104-3 .05 A5338, Cl. 1 R1107-1 .06 A5338, Cl. 1 R1107-3 .05 A5338, Cl. 1 R1107-3 .05 A5338, Cl. 1 R1108-1 .08 A5338, Cl. 1 R1108-3 .07 <	GRADE NO. % % A5336, Cl. 1 R1110-1 - - A5338, Cl. 1 R1111-1 - - A508 Cl. 2 R1102-1 - - A508 Cl. 2 R1101-1 - - A508 Cl. 2 R1105-1 - - A508 Cl. 2 R1105-2 - - A508 Cl. 2 R1105-3 - - A508 Cl. 2 R1105-4 - - A508 Cl. 2 R1106-1 - - A508 Cl. 2 R1106-2 - - A508 Cl. 2 R1106-3 - - A508 Cl. 2 R1106-4 - - A508 Cl. 2 R1106-4 - - A5338, Cl. 1 R1104-1 .07 .012 A5338, Cl. 1 R1104-3 .05 .010 A5338, Cl. 1 R1107-1 .06 .010 A5338, Cl. 1 R1107-3 .05 .007 A5338, Cl. 1	GRADENO. \mathfrak{X} \mathfrak{X} \mathfrak{P} A5336, Cl. 1R1110-110A5338, Cl. 1R1111-1A508 Cl. 2R1102-140A508 Cl. 2R1101-110A503 Cl. 2R1105-110A503 Cl. 2R1105-1A508 Cl. 2R1105-2A508 Cl. 2R1105-3A508 Cl. 2R1105-4A508 Cl. 2R1106-1A508 Cl. 2R1106-2A508 Cl. 2R1106-3A508 Cl. 2R1106-4A508 Cl. 2R1106-4A508 Cl. 1R1104-1.07.012-30A5338, Cl. 1R1104-1.07.012-30A5338, Cl. 1R1107-1.06.010-20A5338, Cl. 1R1107-3.05.007-20A5338, Cl. 1R1107-3.05.007-20A5338, Cl. 1R1108-1.08.008-20A5338, Cl. 1R1108-2.05.006-30A5338, Cl. 1R1108-3.07.008-30A5338, Cl. 1R1108-3.07.008-30A5338, Cl. 1R1112-150A5338, Cl. 1R1113-150 <td>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</td> <td>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</td> <td>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</td>	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$





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BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

The general method for calculating heatup and cooldown limit curves is based upon the principles of the linear elastic fracture mechanics (LEFM) technology. In the calculation procedures a semielliptical surface defect with a depth of one-quarter of the wall thickness, T, and a length of 3/2Tis assumed to exist at the inside of the vessel wall as well as at the outside of the vessel wall. The dimensions of this postulated crack, referred to in Appendix G of ASME Section III as the reference flaw, amply exceed the current capabilities of inservice inspection techniques. Therefore, the reactor operation limit curves developed for this reference crack are conservative and provide sufficient safety margins for protection against nonductile failure. To assure that the radiation embrittlement effects are accounted for in the calculation of the limit curves, the most limiting value of the nil-ductility reference temperature, RT_{NDT} , is used and this includes the radiation-induced shift, ΔRT_{NDT} , corresponding to the end of the period for which heatup and cooldown curves are generated.

The ASME approach for calculating the allowable limit curves for various heatup and cooldown rates specifies that the total stress intensity factor, K_{I} , for the combined thermal and pressure stresses at any time during heatup or cooldown cannot be greater than the reference stress intensity factor, K_{IR} , for the metal temperature at that time. K_{IR} is obtained from the reference fracture toughness curve, defined in Appendix G to the ASME Code. The K_{IR} curve is given by the equation:

$$K_{IR} = 26.78 + 1.223 \exp \left[0.0145(T-RT_{NDT} + 160)\right]$$
 (1)

Where: K_{IR} is the reference stress intensity factor as a function of the metal temperature T and the metal nil-ductility reference temperature R^{T}_{NDT} . Thus, the governing equation for the heatup-cooldown analysis is defined in Appendix G of the ASME Code as follows:

$$C K_{IM} + K_{It} \leq K_{IR}$$

(2)

Where: K_{IM} = the stress intensity factor caused by membrane (pressure) stress,

 K_{It} = the stress intensity factor caused by the thermal gradients,

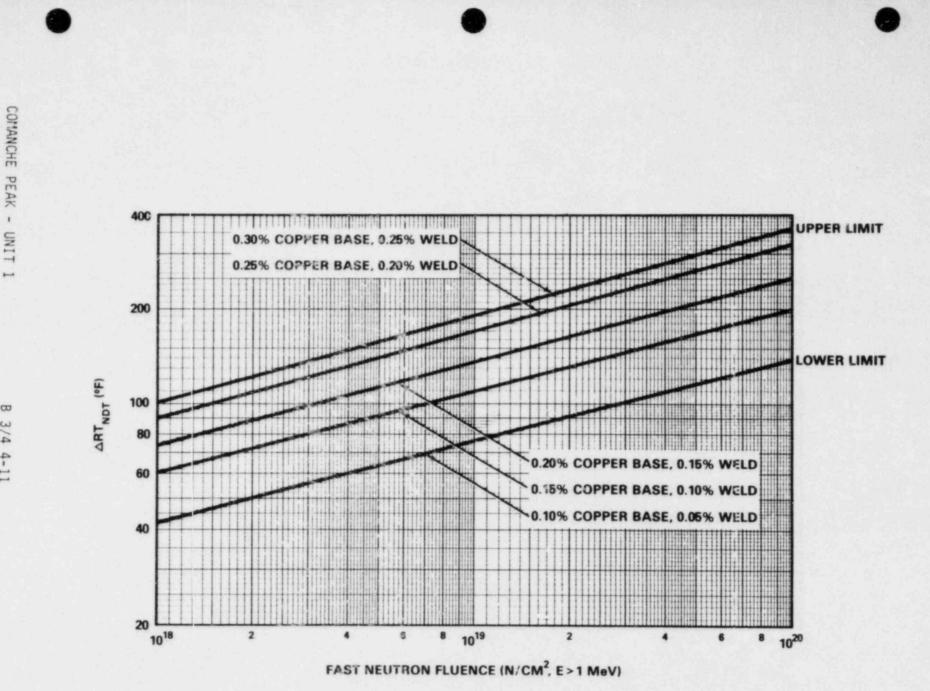
 K_{IR} = constant provided by the Code as a function of temperature relative to the RT_{NDT} of the material,

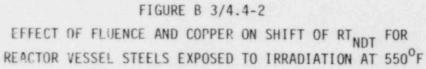
C = 2.0 for level A and B service limits, and

C = 1.5 for inservice hydrostatic and leak test operations.

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COMANCHE PEAK . UNIT

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

At any time during the heatup or cooldown transient, K_{IR} is determined by the metal temperature at the tip of the postulated flaw, the appropriate value for kT_{NDT} , and the reference fracture toughness curve. The thermal stresses resulting from temperature gradients through the vessel wall are calculated and then the corresponding thermal stress intensity factor, K_{TT} , for the

reference flaw is computed. From Equation (2) the pressure stress intensity factors are obtained and, from these, the allowable pressures are calculated.

COOLDOWN

For the calculation of the allowable pressure versus coolant temperature during cooldown, the Code reference flaw is assumed to exist at the inside of the vessel wall. During cooldown, the controlling location of the flaw is always at the inside of the wall because the thermal gradients produce tensile stresses at the inside, which increase with increasing cooldown rates. Allowable pressure-temperature relations are generated for both steady-state and finite cooldown rate situations. From these relations, composite limit curves are constructed for each cooldown rate of interest.

The use of the composite curve in the cooldown analysis is necessary because control of the cooldown procedure is based on measurement of reactor coolant temperature, whereas the limiting pressure is actually dependent on the material temperature at the tip of the assumed flaw. During cooldown, the 1/4T vessel location is at a higher temperature than the fluid adjacent to the vessel ID. This condition, of course, is not true for the steady-state situation. It follows that at any given reactor coolant temperature, the ΔT developed during cooldown results in a higher value of $K_{\rm TR}$ at the 1/4T location

for finite cooldown rates than for steady-state operation. Furthermore, if conditions exist such that the increase in K_{IR} exceeds K_{It} , the calculated allowable pressure during cooldown will be greater than the steady-state value.

The above procedures are needed because there is no direct control on temperature at the 1/4T location; therefore, allowable pressures may unknowingly be violated if the rate of cooling is decreased at various intervals along a cooldown ramp. The use of the composite curve eliminates this problem and assures conservative operation of the system for the entire cooldown period.

HEATUP

Three separate calculations are required to determine the limit curves for finite heatup rates. As is done in the cooldown analysis, allowable pressure-temperature relationships are developed for steady-state conditions as well as finite heatup rate conditions assuming the presence of a 1/4T defect at the inside of the vessel wall. The thermal gradients during heatup produce compressive stresses at the inside of the wall that alleviate the

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

tensile stresses produced by internal pressure. The metal temperature at the crack tip lags the coolant temperature; therefore, the K_{IR} for the 1/4T crack during heatup is lower than the K_{IR} for the 1/4T crack during steady-state conditions at the same coolant temperature. During heatup, especially at the end of the transient, conditions may exist such that the effects of compressive thermal stresses and different K_{IR} 's for steady-state and finite heatup rates

do not offset each other and the pressure-temperature curve based on steady-state conditions no longer represents a lower bound of all similar curves for finite heatup rates when the 1/4T flaw is considered. Therefore, both cases have to be analyzed in order to assure that at any coolant temperature the lower value of the allowable pressure calculated for steady-state and finite heatup rates is obtained.

The second portion of the heatup analysis concerns the calculation of pressure-temperature limitations for the case in which a 1/4T deep outside surface flaw is assumed. Unlike the situation at the vessel inside surface, the thermal gradients established at the outside surface during heatup produce stresses which are tensile in nature and thus tend to reinforce any pressure stresses present. These thermal stresses, of course, are dependent on both the rate of heatup and the time (or coolant temperature) along the heatup ramp. Furthermore, since the thermal stresses, at the outside are tensile and increase with increasing heatup rate, a lower bound curve cannot be defined. Rather, each heatup rate of interest must be analyzed on an individual basis.

Following the generation of pressure-temperature curves for both the steady-state and finite heatup rate situations, the final limit curves are produced as follows. A composite curve is constructed based on a point-bypoint comparison of the steady-state and finite heatup rate data. At any given temperature, the allowable pressure is taken to be the lesser of the three values taken from the curves under consideration.

The use of the composite curve is necessary to set concervative heatup limitations because it is possible for conditions to exist such that over the course of the heatup ramp the controlling condition switches from the inside to the outside and the pressure limit must at all times be based on analysis of the most critical criterion.

Finally, the composite curves for the heatup rate data and the cooldown rate data are adjusted for possible errors in the pressure and temperature sensing instruments by the values indicated on the respective curves.

Although the pressurizer operates in temperature ranges above those for which there is reason for concern of nonductile failure, operating limits are provided to assure compatibility of operation with the fatigue analysis performed in accordance with the ASHE Code requirements. A maximum spray water temperature differential limit is not needed provided the difference between the RWST minimum temperature and the RCS operating temperature is less than 625°F, the temperature used in the transient analysis for pressurizer design.

COMANCHE PEAK - UNIT 1

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

The OPERABILITY of two PORVs or an RCS vent opening of at least 2.98 square inches ensures that the RCS will be protected from pressure transients which could exceed the limits of Appendix G to 10/CFR Part 50 when one or more of the RCS cold legs are less than or equal to 295°F. Either PORV has adequate relieving capability to protect the RCS from overpressurization when the transient is limited to ether: (1) the start of an idle RCK pwith the secondary water temperature of the steam generator less than or equal to 50°F above the RCS cold leg temperatures, or (2) the start of a HPSI pump and its injection into a water-solid RCS.

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3/4.4.10 STRUCTURAL INTEGRITY

The inservice inspection and testing programs for ASME Code Class 1, 2, and 3 components ensure that the structural integrity and operational readiness of these components will be maintained at an acceptable level throughout the life of the plant. These programs are in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR 50.55a(g) except where specific written relief has been granted by the Commission pursuant to 10 CFR 50.55a(g)(6)(i).

Components of the Reactor Coolant System were designed to provide access to permit inservice inspections in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1974 Edition and Addenda through Summer 1975.

3/4.5 EMERGENCY CORE COOLING SYSTEMS

BASES

3/4.5.1 ACCUMULATORS

The OPERABILITY of each Reactor Coolant System (RCS) accumulator ensures that a sufficient volume of borated water will be immediately forced into the reactor core through each of the cold legs in the event the RCS pressure falls below the pressure of the accumulators. This initial surge of water into the core provides the initial cooling mechanism during large RCS pipe ruptures.

The limits on accumulator volume, boron concentration and pressure ensure that the assumptions used for accumulator injection in the safety analysis are met.

The accumulator power operated isolation valves are considered to be "operating bypasses" in the context of IEEE Std. 279-1971, which requires that bypasses of a protective function be removed automatically whenever permissive conditions are not met. In addition, as these accumulator isolation valves fail to meet single failure criteria, removal of power to the valves is required.

The limits for operation with an accumulator inoperable for any reason except an isolation valve closed minimizes the time exposure of the plant to a LOCA event occurring concurrent with failure of an additional accumulator which may result in unacceptable peak cladding temperatures. If a closed isolation valve cannot be immediately opened, the full capability of one accumulator is not available and prompt action is required to place the reactor in a mode where this capability is not required.

3/4.5.2 and 3/4.5.3 ECCS SUBSYSTEMS

The OPERABILITY of two independent ECCS subsystems ensures that sufficient emergency core cooling capability will be available in the event of a LOCA assuming the loss of one subsystem through any single failure consideration. Either subsystem operating in conjunction with the accumulators is capable of supplying sufficient core cooling to limit the peak cladding temperatures within acceptable limits for all postulated break sizes ranging from the double ended break of the largest RCS cold leg pipe downward. In addition, each ECCS subsystem provides long-term core cooling capability in the recirculation mode during the accident recovery period.

With the RCS temperature below 350°F, one OPERABLE ECCS subsystem is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the limited core cooling requirements.

The limitation for a maximum of one centrifugal charging pump and one Safety Injection pump to be OPERABLE and the Surveillance Requirement to verify all charging pumps and Safety Injection pumps except the required OPERABLE

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EMERGENCY CORE COOLING SYSTEMS

BASES

ECCS SUBSYSTEMS (Continued)

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charging pump to be inoperable below 295° F provides assurance that a mass addition pressure transient can be relieved by the operation of a single PORV.

The Surveillance Requirements provided to ensure OPERABILITY of each component ensure that at a minimum, the accumptions used in the safety analyses are met and that subsystem OPERABILITY is maintained. Surveillance Requirements for throttle valve position stops and flow balance testing provide assurance that proper ECCS flows will be maintained in the event of a LOCA. Maintenance of proper flow resistance and pressure drop in the piping system to each injection point is necessary to: (1) prevent total pump flow from exceeding runout conditions when the system is in its minimum resistance configuration, (2) provide the proper flow split between injection points in accordance with the assumptions used in the ECCS-LOCA analyses, and (3) provide an acceptable level of total ECCS flow to all injection points equal to or above that assumed in the ECCS-LOCA analyses.

3/4.5.4 REFUELING WATER STORAGE TANK

The OPERABILITY of the refueling water storage tank (RWST) as part of the ECCS ensures that a sufficient supply of borated water is available for injection by the ECCS in the event of a LOCA. The limits on RWST minimum volume and boron concentration ensure that: (1) sufficient water is available within containment to permit recirculation cooling flow to the core, and (2) the reactor will remain subcritical in the cold condition following mixing of the RWST and the RCS water volumes with all control rods inserted except for the most reactive control assembly. These assumptions are consistent with the LOCA analyses.

The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics.

The limits on contained water volume and boron concentration of the RWST also ensure a pH value of between 8.5 and 11.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components.

the system total flow from exceeding the maximum delivered flow alalyzed for the containment mass and energy release following a large LOCA,

3/4.6 CONTAINMENT SYSTEMS

BASES

3/4.6.1 PRIMARY CONTAINMENT

3/4.6.1.1 CONTAINMENT INTEGRITY

Primary CONTAINMENT INTEGRITY ensures that the release of radioactive materials from the containment atmosphere will be restricted to those leakage paths and associated leak rates assumed in the safety analyses. This restriction, in conjunction with the leakage rate limitation, will limit the SITE BOUNDARY radiation doses to within the dose guideline values limits of 10 CFR Part 100 during accident conditions.

3/4.6.1.2 CONTAINMENT LEAKAGE

The limitations on containment leakage rates ensure that the total containment leakage volume will not exceed the value assumed in the safety analyses at the peak accident pressure, P_a. As an added conservatism, the measured overall integrated leakage rate is further limited to less than or equal to 0.75 L, or 0.75 L,, as applicable, during performance of the periodic test to account for possible degradation of the containment leakage barriers between leakage tests.

The surveillance testing for measuring leakage rates are consistent with the requirements of Appendix J of 10 CFR Part 50.

3/4.6.1.3 CONTAINMENT AIR LOCKS

The limitations on closure and leak rate for the containment air locks are required to meet the restrictions on CONTAINMENT INTEGRITY and containment leak rate. Surveillance testing of the air lock seals provides assurance that the overall air lock leakage will not become excessive due to seal damage during the intervals between air lock leakage tests.

3/4.6.1.4 INTERNAL PRESSURE

The limitations on containment internal pressure ensure that: (1) the containment structure is prevented from exceeding its design negative pressure differential with respect to the outside atmosphere of 5 psig, and (2) the containment peak pressure does not exceed the design pressure of 50 psig during LOCA.

The maximum peak pressure expected to be obtained from a LOCA event is 44.2 psig. The limit of 3 psig for initial positive containment pressure will

CONTAINMENT SYSTEMS

BASES

INTERNAL PRESSURE (Continued)

limit the total pressure to 47.2 psig, which is less than design pressure and is consistent with the safety analyses.

3/4.6.1.% AIR TEMPERATURE

The limitations on containment average air temperature ensure that the overall containment average air temperature does not exceed the initial temperature condition assumed in the safety analysis for a (LOCA or steam line break accident). Measurements shall be made at all listed locations, whether by fixed or portable instruments, prior to determining the average air temperature.

3/4.6.1. CONTAINMENT STRUCTURAL INTEGRITY

This limitation ensures that the structural integrity of the containment will be maintained comparable to the original design standards for the life of the facility. Structural integrity is required to ensure that the containment will withstand the maximum pressure of 48.1 psig in the event of a LOCA. A visual inspection in conjunction with the Type A leakage tests is sufficient to demonstrate this capability.

3/4.6.1.8 CONTAINMENT VENTILATION SYSTEM (see proposed change) ->

The 48-inch containment purge supply and exhaust isolation valves are required to be locked closed during plant operations since these valves have not been demonstrated capable of closing during a LOCA or steam line break accidenty. Maintaining these valves locked closed during plant operation ensures that excessive quantities of radioactive materials will not be released via the Containment Ventilation System. To provide assurance that these containment valves cannot be inadvertently opened, the valves are locked closed in accordance with Standard Review Plan 6.2.4 which includes mechanical devices to seal or lock the valve closed, or prevents power from being supplied to the valve operator.

The use of the containment purge lines is restricted to the 18-inch purge supply and exhaust isolation-valves since, unlike the 48-inch valves, the 18-inch valves are capable of closing during a LOCA or steam line break accident. Therefore, the SITE BOUNDARY dose guideline of 10 CFR Part 100 would not be exceeded in the event of an accident during containment purging operation. Operation with one pair of these valves open will be limited to 500 hours during a calendar year. The total time these valves may be open is a function of anticipated need and operating experience. Only safety-related reasons, e.g., containment pressure control or the reduction of airborne radioactivity to facilitate personnel access for surveillance and maintenance activities, may be used to support additional time requests.

Leakage integrity tests with a maximum allowable leakage rate for containment purge supply and exhaust supply valves will provide early indication of resilient material seal degradation and will allow opportunity for repair

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The use of the containment ventilation systems during operations is restricted to the 18-inch pressure relief line and the 12-inch containment hydrogen purge supply and exhaust lines since, unlike the 48-inch values, the 18-inch and the 12-inch values are capable of closing during a LOCA or steam line break accident. There fore, the SITE BOUNDARY dose guideline of 10 CFR Part 100 would not be exceeded in the event of an accident during containment purging operations. Operations with any of the three pairs of isolation values open will be limited to 500 hours during a calender year. The total time...

CONTAINMENT SYSTEMS

BASES

CONTAINMENT VENTILATION SYSTEM (Continued)

before gross leakage failures could develop. The 0.60 L_a leakage limit of Specification 3.6.1.2b shall not be exceeded when the leakage rates determined by the leakage integrity tests of these valves are added to the previously determined total for all valves and penetrations subject to Type B and C tests.

3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS

3/4.6.2.1 CONTAINMENT SPRAY SYSTEM

The OPERABILITY of the Containment Spray System ensures that containment depressurization and cooling capability will be available in the event of a LOCA or steam line break. The pressure reduction and resultant lower containment leakage rate are consistent with the assumptions used in the safety analyses.

The Containment Spray System, which is composed of two redundant trains, provides post-accident cooling of the containment atmosphere. However, the Containment Spray System also provides a mechanism for removing iodine from the containment atmosphere and therefore the time requirements for restoring an inoperable Spray System to OPERABLE status have been maintained consistent with that assigned other inoperable ESF equipment.

3/4.6.2.2 SPRAY ADDITIVE SYSTEM

The OPERABILITY of the Spray Additive System ensures that sufficient NaOH is adde to the containment spray in the event of a LOCA. The limits on NaOH volume and concentration ensure a pH value of between 8.5 and 11.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components. The contained solution volume limit includes an allowance for solution not usable because of tank discharge line location or other physical characteristics. These assumptions are consistent with the iodine removal efficiency assumed in the safety analyses.

3/4.6.3 CONTAINMENT ISOLATION VALVES

The OPERABILITY of the containment isolation valves ensures that the containment atmosphere will be isolated from the outside environment in the event of a release of radioactive material to the containment atmosphere or pressurization of the containment and is consistent with the requirements of GDC 54 through 57 of Appendix A to 10 CFR Part 50. Containment isolation within the time limits specified for those isolation valves designed to close automatically ensures that the release of radioactive material to the environment will be consistent with the assumptions used in the analyses for a LOCA.

3/4.6.4 COMBUSTIBLE GAS CONTROL

The OPERABILITY of the equipment and systems required for the detection and control of hydrogen gas ensures that this equipment will be available to maintain the hydrogen concentration within containment below its flammable limit during post-LOCA conditions. Either recombiner unit (or the Purge

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CONTAINMENT SYSTEMS

BASES

COMBUSTIBLE GAS CONTROL (Continued)

System) is capable of controlling the expected hydrogen generation associated with: (1) zirconium-water reactions, (2) radiolytic decomposition of water, and (3) corrosion of metals within containment. (Sumulative operation of the Purge System with the heaters operating for 10 continuous hours in a 31 day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters). These Hydrogen Control Systems are consistent with the recommendations of Regulatory Guide 1.7, "Control of Combustible Gas Concentrations in Containment Following a LOCA," March 1971.

3/4.7 PLANT SYSTEMS

BASES

3/4.7.1 TURBINE CYCLE

3/4 7 1 1 SAFETY VALVES

The OPERABILITY of the main steam line Code safety valves ensures that the Secondary System pressure will be limited to within 110% (1303.5 psig) of its design pressure of 1185 psig during the most severe anticipated system operational transient. The maximum relieving capacity is associated with a Turbine trip from 100% RATED THERMAL POWER coincident with an assumed loss of condenser heat sink (i.e., no steam bypass to the condenser).

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The specified valve lift settings and relieving capacities are in accordance with the requirements of Section III of the ASME Boiler and Pressure Code, 1974 Edition. The total relieving capacity for all valves on all of the steam lines is 18,190, 884 lbs/h which is 120% of the total secondary steam flow of 15,140,106 lbs/h at 100% RATED THERMAL POWER. A minimum of two OPERABLE safety valves per steam generator ensures that sufficient relieving capacity is available for the allowable THERMAL POWER restriction in Table 3.7-2- 1

STARTUP and/or POWER OPERATION is allowable with safety valves inoperable within the limitations of the ACTION requirements on the basis of the reduction in Secondary Coolant System steam flow and THERMAL POWER required by the reduced Reactor trip settings of the Power Range Neutron Flux channels. The Reactor Trip Setpoint reductions are derived on the following bases:

For four loop operation

$$SP = \frac{(X) - (Y)(V)}{X} \times (109)$$

For three loop operation

$$SP = \frac{(X) - (Y)(U)}{X} \times (*)$$

Where:

- SP = Reduced Reactor Trip Setpoint in percent of RATED THERMAL POWER.
- V = Maximum number of inoperable safety valves per steam line,
- U = Maximum number of inoperable safety valves per operating steam line.

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*

Y

BASES

SAFETY VALVES (Continued)

- = Power Range Neutron Flux-High Trip Setpoint for four loop 109 operation,
 - = Maximum percent of RATED THERMAL POWER permissible by P-8 Setpoint for three loop operation. This value left blank pending NRC approval of three loop operation,
- X = Total relieving capacity of all safety valves per steam line in 1bs/hour, and
 - = Maximum relieving capacity of any one safety valve in 1bs/hour

3/4.7.1.2 AUXILIARY FEEDWATER SYSTEM

The OPERABILITY of the Auxiliary Feedwater System ensures that the Reactor Coolant System can be cooled down to less than 350°F from normal operating conditions in the event of a total loss-of-offsite power.

Each electric motor-driven auxiliary feedwater pump is capable of delivering a total feedwater flow of 470 gpm at a pressure of 1221 psig to the entrance of the steam generators. The steam-driven auxiliary feedwater pump is capable of delivering a total feedwater flow of 940 gpm at a pressure of 1221 psig to the entrance of the steam generators. This capacity is sufficient to ensure that adequate feedwater flow is available to remove decay heat and reduce the Reactor Coolant System temperature to less than 350°F when

3/4.7.1.3 CONDENSATE STORAGE TANK

The OPERABILITY of the condensate storage tank with the minimum water volume ensures that sufficient water is available to maintain the RCS at HOT STANDBY conditions for 18 hours with steam discharge to the atmosphere concurrent with total loss-of-offsite power. The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics.

3/4.7.1.4 SPECIFIC ACTIVITY cooldown to 350°F at a rate of 50°F /hr.

The limitations on Secondary Coolant System specific activity ensure that the resultant offsite radiation dose will be limited to a small fraction of 10 CFR Part 100 dose guideline values in the event of a steam line rupture. This dose also includes the effects of a coincident 1 gpm reactor-to-secondary tube leak in the steam generator of the affected steam line. These values are consistent with the assumptions used in the safety analyses.

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BASES

3/4.7.1.5 MAIN STEAM LINE ISOLATION VALVES

The OPERABILITY of the main steam line isolation valves ensures that no more than one steam generator will blow down in the event of a steam line rupture. This restriction is required to: (1) minimize the positive reactivity effects of the Reactor Coolant System cooldown associated with the blowdown, and (2) limit the pressure rise within containment in the event the steam line rupture occurs within containment. The OPERABILITY of the main steam isolation valves within the closure times of the Surveillance Requirements are consistent with the assumptions used in the safety analyses.

3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION

The limitation on steam generator pressure and temperature ensures that the pressure-induced stresses in the steam generators do not exceed the maximum allowable fracture toughness stress limits. The limitations of 70° F and 200 psig are based on a steam generator RT_{NDT} of 60° F and are sufficient to prevent brittle fracture.

3/4.7.3 COMPONENT COOLING WATER SYSTEM

The OPERABILITY of the Component Cooling Water System ensures that sufficient cooling capacity is available for continued operation of safety-related equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the safety analyses.

3/4.7.4 STATION SERVICE WATER SYSTEM

The OPERABILITY of the Station Service Water System ensures that sufficient cooling capacity is available for continued operation of safety-related equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the accident conditions within acceptable limits.

3/4.7.5 ULTIMATE HEAT SINK

The limitations on the ultimate heat sink level and temperature ensure that sufficient cooling capacity is available either: (1) provide normal cooldown of the facility, or (2) mitigate the effects of accident conditions within acceptable limits.

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BASES

ULTIMATE HEAT SINK (Continued)

The limitation on minimum water level is based on providing a 30-day cooling water supply to safety-related equipment without exceeding its design basis temperature and is consistent with the recommendations of Regulatory Guide 1.27, "Ultimate Heat Sink for Nuclear Plants," March 1974. The limitation on maximum temperature is based on the recommended cooling for the diesel generators. The limitation on average sediment depth is based on the possible excessive sediment buildup in the service water intake channel.

3/4.7.6 FLOOD PROTECTION

The limitation on flood protection ensures that facility protective actions will be taken in the event of flood conditions. The limit of elevation 778 Mean Sea Level is based on the maximum elevation at which facility flood control measures need to be augmented to provide protection to safetyrelated equipment in the electrical and control building.

3/4.7.7 CONTROL ROOM EMERGENCY AIR CLEANUP SYSTEM

The OPERABILITY of the Control Room Emergency Air Cleanup System ensures that: (1) the ambient air temperature does not exceed the allowable temperature for continuous-duty rating for the equipment and instrumentation cooled by this system, and (2) the control room will remain habitable for operations personnel during and following all credible accident conditions. Operation of the system with the heaters operating for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters. The OPERABILITY of this system in conjunction with control room design provisions is based on limiting the radiation exposure to personnel occupying the control room to 5 rems or less whole body, or its equivalent. This limitation is consistent with the requirements of General Design Criterion 19 of Appendix A, 10 CFR Part 50. ANSI N510-1975 will be used as a procedural guide for surveillance testing.

3/4.7.8 ESF EXHAUST AIR CLEANUP SYSTEM

The OPERABILITY of the ESF Exhaust Air Cleanup System ensures that radioactive materials leaking from the ECCS equipment within the pump room following a LOCA are filtered prior to reaching the environment. Operation of the system with the heaters operating for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters. The operation of this system and the resultant effect on offsite dosage calculations was assumed in the safety analyses. ANSI N510-1975 will be used as a procedural guide for surveillance testing.

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BASES

3/4.7.9 SNUBBERS

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3.7.9 SNUBBERS

All snubbers are required OPERABLE to ensure that the structural integrity of the Reactor Coolant System and all other safety-related systems is maintained during and following a seismic or other event initiating dynamic loads. Snubbers excluded from this inspection program are those installed on nonsafety-related systems and then only if their failure or failure of the system on which they are installed, would have no adverse effect on any safety-related system.

Snubbers are classified and grouped by design and manufacturer but not by size. For example, mechanical snubbers utilizing the same design features of the 2-kip, 10-kip and 100-kip capacity manufactured by Company "A" are of the same type. The same design mechanical snubbers manufactured by Company "B" for the purposes of this Technical Specification would be of different type, as would hydraulic snubbers from either manufacturer.

A list of individual snubbers with detailed information of snubber location and size and of system affected shall be available at the plant in accordance with Section 50.71(c) of 10 CFR Part 50. The accessibility of each snubber shall be determined and approved by the Station Operations Review Committee. The determination shall be based upon the existing radiation levels and the expected time to perform a visual inspection in each snubber location as well as other factors associated with accessibility during plant operations (e.g., temperature, atmosphere, location etc.), and the recommendations of Regulatory Guides 8.8 and 8.10. The addition or deletion of any hydraulic or mechanical snubber shall be made in accordance with Section 50.59 of 10 CFR Part 50.

The visual inspection frequency is based upon maintaining a constant level of snubber protection to each safety-related system during an earthquake or severe transient. Therefore, the required inspection interval varies inversely with the observed snubber failures on a given system and is determined by the number of inoperable snubbers found during an inspection of each system. In order to establish the inspection frequency for each type of snubber on a safety-related system, it was assumed that the frequency of snubber failures and initiating events are constant with time and that the failure of any snubber on that system could cause the system to be unprotected and to result in failure during an assumed initiating event. Inspections performed before that interval has elapsed may be used as a new reference point to determine the next inspection. However, the results of such early inspections performed before the original required time interval has elapsed (nominal time less 25%) may not be used to lengthen the required inspection interval. Any inspection whose results require a shorter inspection interval will override the previous schedule.

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The acceptance criteria are to be used in the visual inspection to determine OPERABILITY of the snubbers. For example, if a fluid port of a hydraulic snubber is found to be uncovered, the snubber shall be declared inoperable and shall not be determined OPERABLE via functional testing.

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To provide assurance of snubber functional reliability, one of three sampling methods are used with the stated acceptance criteria:

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- Functionally test 10% of a type of snubber with an additional 10% tested for each functional testing failure, or
- 2. Functionally test a sample size and determine sample acceptance or rejection using Figure 4.7-1, or
- 3. Functionally test a representative sample size and determine sample acceptance or rejection using the stated equation.

Figure 4.7-I was developed using "Wald's Sequential Probability Ratio Plan" as described in "Quality Control and Industrial Statistics" by Acheson J. Duncan.

Permanent or other exemptions from the surveillance program for individual snubbers may be granted by the Commission if a justifiable basis for exemption is presented and, if applicable, snubber life destructive testing was performed to qualify the snubber for the applicable design conditions at either the completion of their fabrication or at a subsequent date. Snubbers so exempted shall be listed in the list of individual snubbers indicating the extent of the exemptions.

The service life of a snubber is established via manufacturer input and information through consideration of the snubber service conditions and associated installation and maintenance records (newly installed snubbers, seal replaced, spring replaced, in high radiation area, in high temperature area, etc. . .). The requirement to monitor the snubber service life is included to ensure that the snubbers periodically undergo a performance evaluation in view of their age and operating conditions. These records will provide statistical bases for future consideration of snubber service life.

3/4.7.10 SEALED SOURCE CONTAMINATION

The limitations on removable contamination for sources requiring leak testing, including alpha emitters, is based on 10 CFR 70.39(a)(3) limits for plutonium. This limitation will ensure that leakage from Byproduct, Source, and Special Nuclear Material sources will not exceed allowable intake values.

Sealed sources are classified into three groups according to their use, with Surveillance Requirements commensurate with the probability of damage to a source in that group. Those sources which are frequently handled are required to be tested more often than those which are not. Sealed sources which are continuously enclosed within a shielded mechanism (i.e., sealed sources within radiation monitoring or boron measuring devices) are considered to be stored and need not be tested unless they are removed from the shielded mechanism.

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BASES

3/4.7.11 FIRE SUPPRESSION SYSTEMS

The OPERABILITY of the Fire Suppression Systems ensures that adequate fire suppression capability is available to confine and extinguish fires occurring in any portion of the facility where safety-related equipment is located. The Fire Suppression System consists of the water system, spray, and/or sprinklers. 06, Halon, fire hose stations, and yard fire hydrants.

The collective capability of the Fire Suppression Systems is adequate to minimize potential damage to safety-related equipment and is a major element in the facility Fire Protection Program.

In the event that portions of the Fire Suppression Systems are inoperable, alternate backup fire-fighting equipment is required to be made available in the affected areas until the inoperable equipment is restored to service. When the inoperable fire-fighting equipment is intended for use as a backup means of fire suppression, a longer period of time is allowed to provide an alternate means of fire fighting than if the inoperable equipment is the primary means of fire suppression.

The Surveillance Requirements provide assurance that the minimum OPERABILITY requirements of the Fire Suppression Systems are met. An allowance is made for ensuring a sufficient volume of Halon in the Halon storage tanks by verifying either the weight or the level of the tanks. Level measurements are made by either a U.L. or F.M. approved method.

In the event the Fire Suppression Water System becomes inoperable. immediate corrective measures must be taken since this system provides the major fire suppression capability of the plant.

3/4.7.12 FIRE RATED ASSEMBLIES

The functional integrity of the fire rated assemblies and barrier penetrations ensures that fires will be confined or adequately retarded from spreading to adjacent portions of the facility. These design features minimize the possibility of a single fire rapidly involving several areas of the facility prior to detection and extinguishing of the fire. The fire barrier penetrations are a passive element in the facility fire protection program and are subject to periodic inspections.

Fire barrier penetrations, including cable penetration barriers, fire doors and dampers are considered functional when the visually observed condition is the same as the as-designed condition. For those fire barrier penetrations that are not in the as-designed condition, an evaluation shall be performed to show that the modification has not degraded the fire rating of the fire barrier penetration.

During periods of time when a barrier is not functional, either: (1) a continuous fire watch is required to be maintained in the vicinity of the affected barrier, or (2) the fire detectors on at least one side of the

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BASES

FIRE RATED ASSEMBLIES (Continued)

affected barrier must be verified OPERABLE and an hourly fire watch patrol established, until the barrier is restored to functional status.

3/4.7.13 AREA TEMPERATURE MONITORING

The area temperature limitations ensure that safety-related equipment will not be subjected to temperatures in excess of their environmental qualification temperatures. Exposure to excessive temperatures may degrade equipment and can cause a loss of its OPERABILITY.

3/4.8 ELECTRICAL POWER SYSTEMS

BASES

3/4.8.1, 3/4.8.2, and 3/4.8.3 A.C. SOURCES, D.C. SOURCES, and ONSITE POWER DISTRIBUTION

The OPERABILITY of the A.C. and D.C power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety-related equipment required for: (1) the safe shutdown of the facility, and (2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D.C. power sources and distribution systems satisfy the requirements of General Design Criterion 17 of Appendix A to 10 CFR Part 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degracation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the safety analyses and are based upon maintaining at least one redundant set of onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss-of-offsite power and single failure of the other onsite A.C. source. The A.C. and D.C. source allowable out-ofservice times are based on Regulatory Guide 1.93, "Availability of Electrical Power Sources," December 1974. When one diesel generator is inoperable, there is an additional ACTION requirement to verify that all required systems. subsystems, trains, components and devices, that depend on the remaining OPERABLE diesel generator as a source of emergency power, are also OPERABLE, and that the steam-driven auxiliary feedwater pump is OPERABLE. This requirement is intended to provide assurance that a loss-of-offsite power event will not result in a complete loss of safety function of critical systems during the period one of the diesel generators is inoperable. The term, verify, as used in this context means to administratively check by examining logs or other information to determine if certain components are out-of-service for maintenance or other reasons. It does not mean to perform the Surveillance Requirements needed to demonst, ate the OPERABILITY of the component.

The OPERABILITY of the minimum specified A.C. and D.C. power sources and associated distribution systems during shutdown and refueling ensures that: (1) the facility can be maintained in the shutdown or refueling condition for extended time periods, and (2) sufficient instrumentation and control capability is available for monitoring and maintaining the unit status.

The Surveillance Requirements for demonstrating the OPERABILITY of the diesel generators are in accordance with the recommendations of Regulatory Guides 1.9, "Selection of Diesel Generator Set Capacity for Standby Power Supplies," March 10, 1971, 1.108, "Periodic Testing of Diesel Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants," Revision 1, August 1977, and 1.137, "Fuel-Oil Systems for Standby Diesel Generators," Revision 1, October 1979.

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ELECTRICAL POWER SYSTEMS

BASES

A.C. SOURCES, D.C. SOURCES, and ONSITE POWER DISTRIBUTION (Continued)

The Surveillance Requirement for demonstrating the OPERABILITY of the station batteries are based on the recommendations of Regulatory Guide 1.129, "Maintenance Testing and Replacement of Large Lead Storage Batteries for Nuclear Power Plants," February 1978, and IEEE Ctd 450-1980, "IEEE Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations."

Verifying average electrolyte temperature above the minimum for which the battery was sized, total battery terminal voltage on float charge, connection resistance values and the performance of battery service and discharge tests ensures the effectiveness of the charging system, the ability to handle high discharge rates and compares the battery capacity at that time with the rated capacity.

Table 4.8-2 specifies the normal limits for each designated pilot cell and each connected cell for electrolyte level, float voltage and specific gravity. The limits for the designated pilot cells float voltage and specific gravity, greater than 2.13 volts and 0.015 below the manufacturer's full charge specific gravity or a battery charger current that had stabilized at a low value, is characteristic of a charged cell with adequate capacity. The normal limits for each connected cell for float voltage and specific gravity, greater than 2.13 volts and not more than 0.020 below the manufacturer's full charge specific gravity with an average specific gravity of all the connected cells not more than 0.010 below the manufacturer's full charge specific gravity, ensures the OPERABILITY and capability of the battery.

Operation with a battery cell's parameter outside the normal limit but within the allowable value specified in Table 4.8-2 is permitted for up to 7 days. During this 7-day period: (1) the allowable values for electrolyte. level ensures no physical damage to the plates with an adequate electror transfer capability; (2) the allowable value for the average specific gravity of all the cells, not more than 0.020 below the manufacturer's recommended full charge specific gravity, ensures that the decrease in rating will be less than the safety margin provided in sizing; (3) the allowable value for an individual cell's specific gravity, ensures that an individual cell's specific gravity will not be more than 0.040 below the manufacturer's full charge specific gravity and that the overall capability of the battery will be maintained within an acceptable limit; and (4) the allowable value for an individual cell's float voltage, greater than 2.07 volts, ensures the battery's capability to perform its design function.

3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES

Containment electrical penetrations and penetration conductors are protected by either deenergizing circuits not required during reactor operation or by demonstrating the OPERABILITY of primary and backup overcurrent protection circuit breakers during periodic surveillance.

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ELECTRICAL POWER SYSTEMS

BASES

ELECTRICAL EQUIPMENT PROTECTIVE DEVICES (Continued)

The Surveillance Requirements applicable to lower voltage circuit breakers and fuses provide assurance of breaker and fuse reliability by testing at least one representative sample of each manufacturer's brand of circuit breaker and/or fuse. Each manufacturer's molded case and metal case circuit breakers and/or fuses are grouped into representative samples which are then tested on a rotating basis to ensure that all breakers and/or fuses are tested. If a wide variety exists within any manufacturer's brand of circuit breakers and/or fuses, it is necessary to divide that manufacturer's breakers and/or fuses into groups and treat each group as a separate type of breaker or fuses for surveillance purposes.

The OPERABILITY of the motor-operated values thermal overload protection and bypass devices ensures that these devices will not prevent safety-related values from performing their function. The Surveillance Requirements for demonstrating the OPERABILITY of these devices are in accordance with Regulatory Guide 1.106, "Thermal Overload Protection for Electric Motors on Motor Operated Values," Revision 1, March 1977. All thermal overload protection is Permanently by passed and provides alarm only, there are no operability or surveillance requirements for permanently by passed devices.

3/4.9 REFUELING OPERATIONS

BASES

3/4.9.1 BORON CONCENTRATION

The limitations on reactivity conditions during REFUELING ensure that: (1) the reactor will remain subcritical during CORE ALTERATIONS, and (2) a uniform boron concentration is maintained for reactivity control in the water volume having direct access to the reactor vessel. These limitations are consistent with the initial conditions assumed for the boron dilution incident in the safety analyses. The value of 0.95 or less for K_{off} includes a 1% $\Delta k/k$

conservative allowance for uncertainties. Similarly, the boron concentration value of 2000 ppm or greater includes a conservative uncertainty allowance of 50 ppm boron. The locking closed of the required valves during refueling operation precludes the possibility of uncontrolled boron dilution of the filled portion of the RCS. This action prevents flow to the RCS of unborated water by closing flow paths from sources of unborated water.

3/4.9.2 INSTRUMENTATION

The OPERABILITY of the Source Range Neutron Flux Monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core.

3/4.9.3 DECAY TIME

The minimum requirement for reactor subcriticality prior to movement of irradiated fuel assemblies in the reactor vessel ensures that sufficient time has elapsed to allow the radioactive decay of the short-lived fission products. This decay time is consistent with the assumptions used in the safety analyses.

3/4.9.4 CONTAINMENT BUILDING PENETRATIONS

The requirements on containment building penetration closure and OPERA-BILITY ensure that a release of radioactive material within containment will be restricted from leakage to the environment. The OPERABILITY and closure restrictions are sufficient to restrict radioactive material release from a fuel element rupture based upon the lack of containment pressurization potential while in the REFUELING MODE.

3/4.9.5 COMMUNICATIONS

The requirement for communications capability ensures that refueling station personnel can be promptly informed of significant changes in the facility status or core reactivity conditions during CORE ALTERATIONS.

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REFUELING OPERATIONS

BASES

3/4.9.6 REFUELING MACHINE

The OPERABILITY requirements for the manipulator cranes ensure that: (1) manipulator cranes will be used for movement of drive rods and fuel assemblies, (2) each crane has sufficient load capacity to lift a drive rod or fuel assembly, and (3) the core internals and reactor vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE AREAS

The restriction on movement of loads in excess of the nominal weight of a fuel and control rod assembly and associated handling tool over other fuel assemblies in the storage pool ensures that in the event this load is dropped: (1) the activity release will be limited to that contained in a single fuel assembly, and (2) any possible distortion of fuel in the storage racks will not result in a critical array. This assumption is consistent with the activity release assumed in the safety analyses.

3/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

The requirement that at least one residual heat removal (RHR) loop be in operation ensures that: (1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor vessel below 140°F as required during the REFUELING MODE, and (2) sufficient coolant circulation is maintained through the core to minimize the effect of a boron dilution incident and prevent boron stratification.

The requirement to have two RHR loops OPERABLE when there is less than 23 feet of water above the reactor vessel flange ensures that a single failure of the operating RHR loop will not result in a complete loss of residual heat removal capability. With the reactor vessel head removed and at least 23 feet of water above the reactor pressure vessel flange, a large heat sink is available for core cooling. Thus, in the event of a failure of the operating RHR loop, adequate time is provided to initiate emergency procedures to cool the core.

3/4.9.9 CONTAINMENT VENTILATION ISOLATION SYSTEM

The OPERABILITY of this system ensures that the containment vent and purge penetrations will be automatically isolated upon detection of high radiation levels within the containment. The OPERABILITY of this system is required to restrict the release of radioactive material from the containment atmosphere to the environment.

REFUELING OPERATIONS

BASES

3/4.9.10 and 3/4.9.11 WATER LEVEL - REACTOR VESSEL and STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. The minimum water depth is consistent with the assumptions of the safety analysis.

3/4.10 SPECIAL TEST EXCEPTIONS

BASES

3/4.10.1 SHUTDOWN MARGIN

This special test exception provides that a minimum amount of control rod worth is immediately available for reactivity control when tests are performed for control rod worth measurement. This special test exception is required to permit the periodic verification of the actual versus predicted core reactivity condition occurring as a result of fuel burnup or fuel cycling operations.

3/4.10.2 GROUP HEIGHT, INSERTION, AND POWER DISTRIBUTION LIMITS

This special test exception permits individual control rods to be positioned outside of their normal group heights and insertion limits during the performance of such PHYSICS TESTS as those required to: (1) measure control rod worth, and (2) determine the reactor stability index and damping factor under xenon oscillation conditions.

3/4.10.3 PHYSICS TESTS

This special test exception permits PHYSICS TESTS to be performed at less than or equal to 5% of RATED THERMAL POWER with the RCS T avg slightly lower

than normally allowed so that the fundamental nuclear characteristics of the core and related instrumentation can be verified. In order for various characteristics to be accurately measured, it is at times necessary to operate outside the normal restrictions of these Technical Specifications. For instance, to measure the moderator temperature coefficient at BOL, it is necessary to position the various control rods at heights which may not normally be allowed by Specification 3.1.3.6 which in turn may cause the RCS T to fall slightly below the minimum temperature of Specification 3.1.1.4.

3/4.10.4 REACTOR COOLANT LOOPS

This special test exception permits reactor criticality under no flow conditions and is required to perform certain STARTUP and PHYSICS TESTS while at low THERMAL POWER levels.

3/4.10.5 POSITION INDICATION SYSTEM - SHUTDOWN

This special test exception permits the Position Indication Systems to be inoperable during rod drop time measurements. The exception is required since the data necessary to determine the rod drop time are derived from the induced voltage in the position indicator coils as the rod is dropped. This induced voltage is small compared to the normal voltage and, therefore, cannot be observed if the Position Indication Systems remain OPERABLE.

3/4.11 RADIOACTIVE EFFLUENTS

BASES

3/4.11.1 LIQUID EFFLUENTS

3/4.11.1.1 CONCENTRATION

This specification is provided to ensure that the concentration of radioactive materials released in liquid waste effluents to UNRESTRICTED AREAS will be less than the concentration levels specified in 10 CFR Part 20, Appendix B, Table II, Column 2. This limitation provides additional assurance that the levels of radioactive materials in volumes of water in UNRESTRICTED AREAS will result in exposures within: (1) the Section II.A design objectives of Appendix I, 10 CFR Part 50, to a MEMBER OF THE PUBLIC, and the (2) the limits of 10 CFR 20.106(e) to the population. The concentration limit for dissolved or entrained noble gases is based upon the assumption that Xe-135 is the controlling radioisotope and its MPC in the air (submersion) was converted to an equivalent concentration in water using the methods described in International Commission on Radiological Protection (ICRP) Publication 2.

This specification applies to the release of radioactive materials in liquid effluents from all units at the site.

The required detection capabilities for radioactive materials in liquid waste samples are tabulated in terms of the lower limits of detection (LLDs). Detailed discussion of LLD, and other detection limits can be found in HASL Procedures Manual, <u>HASL-300</u> (revised annually), Currie, L. A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radio-chemistry," <u>Annal. Chem. 40</u>, 586-93 (1968), and Hartwell, J. K., "Detection Limits for Radioanalytical Counting Techniques," Atlantic Richfield Hanford Company Report ARH-SA-215 (June 1975).

3/4.11.1.2 DOSE

This specification is provided to implement the requirements of Sections II.A, III.A and IV.A of Appendix I, 10 CFR Part 50. The Limiting Condition for Operation implements the guides set forth in Section II.A of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive material in liquid effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." Also, for fresh water sites with drinking water supplies that can be potentially affected by plant operations, there is reasonable assurance that the operation of the facility will not result in radionuclide concentrations in the finished drinking water that are in excess of the requirements of 40 CFR Part 141. The dose calculation methodology and parameters in the ODCM implement the requirements in Section III. A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data, such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The equations specified in the ODCM for calculating the doses due to the actual release rates of radioactive materials

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BASES

DOSE (Continued)

in liquid effluents are consistent with the methodology provided in Regulatory Guide 1.109, "Calculation of Annual Doses to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50, Appendix I," Revision 1, October 1977 and Regulatory Guide 1.113, "Estimating Aquatic Dispersion of Effluents from Accidental and Routine Scattor Releases for the Purpose of Implementing Appendix I," April 1977.

This specification applies to the release of radioactive materials in liquid effluents from each unit at the site. When shared Radwaste Treatment Systems are used by more than one unit on a site, the wastes from all units are mixed for shared treatment; by such mixing, the effluent releases cannot accurately be ascribed to a specific unit. An estimate should be made of the contributions from each unit based on input conditions, e.g., flow rates and radioactivity concentrations, or, if not practicable, the treated effluent releases may be allocated equally to each of the radioactive waste producing units sharing the Radwaste Treatment System. For determining conformance to LCOs, these allocations from shared Radwaste Treatment Systems are to be added to the releases specifically attributed to each unit to obtain the total releases per unit.

3/4.11.1.3 LIQUID RADWASTE TREATMENT SYSTEM

The OPERABILITY of the Liquid Radwaste Treatment System ensures that this system will be available for use whenever liquid effluents require treatment prior to release to the environment. The requirement that the appropriate portions of this system be used when specified provides assurance that the releases of radioactive materials in liquid effluents will be kept "as low as is reasonably achievable." This specification implements the requirements of 10 CFR 50.36a, General Design Criterion 60 of Appendix A to 10 CFR Part 50, and the design objective given in Section II.D of Appendix I to 10 CFR Part 50. The specified limits governing the use of appropriate portions of the Liquid Radwaste Treatment System were specified as a suitable fraction of the dose design objectives set forth in Section II.A of Appendix I, 10 CFR Part 50, for liquid effluents.

This specification applies to the release of radioactive materials in liquid effluents from each unit at the site. When shared Radwaste Treatment Systems are used by more than one unit on a site, the wastes from all units are mixed for shared treatment; by such mixing, the effluent releases cannot accurately be ascribed to a specific unit. An estimate should be made of the contributions from each unit based on input conditions, e.g., flow rates and radioactivity concentrations, or, if not practicable, the treated effluent releases may be allocated equally to each of the radioactive waste producing units sharing the Radwaste Treatment System. For determining conformance to LCOs, these allocations from shared Radwaste Treatment Systems are to be added to the releases specifically attributed to each unit to obtain the total releases per unit.

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BASES

3/4.11.1.4 LIQUID HOLDUP TANKS

The tanks in this specification include all those outdoor radwaste tanks that are not surrounded by liners, dikes, or walls capable of holding the tank contents and that do not have tank overflows and surrounding area drains connected to the Liquid Radwaste Treatment System.

Restricting the quantity of radioactive material contained in the specified tanks provides assurance that in the event of an uncontrolled release of the tank's contents, the resulting concentrations would be less than the limits of 10 CFR Part 20, Appendix B, Table II, Column 2, at the nearest potable water supply and the nearest surface water supply in an UNRESTRICTED AREA.

3/4.11.1.5 SETTLING PONDS

Evaporation EP

The inventory limits of the settling ponds (SR) are based on limiting the consequences of an uncontrolled release of the pond inventory. The expression in Specification 3.11.1.5 assumes the pond inventory is uniformly mixed, that the pond is located in an uncontrolled area as defined in 10 CFR Part 20, and that the concentration limit in Note 1 to Appendix B of 10 CFR Part 20 applies.

The batch limits of slurry to the settling ponds assure that radioactive material in the slurry transferred to the SP are "as low as is reasonably achievable" in accordance with 10 CFR 50.36a. The expression in Specifica- FP tion 4.11.1.5 assures no batch of slurry will be transferred to the SP unless the sum of the ratios of the activity of the radionuclides to their respective concentration limitation is less than the ratio of the 10 CFR Part 50, Appendix I, Section II.A, total body level to the 10 CFR 20.105(a), whole body dose limita-tion, or that:

$$\frac{\sum_{j=1}^{2} \frac{j}{C_{j}}}{\sum_{j=1}^{2} \frac{3 \text{ mrems/yr}}{500 \text{ mrems/yr}}} = 0.006$$

Where:

c = radioactive slurry concentration for radionuclide "j" entering the UNRESTRICTED AREA SP, in microCuries/milliliter, and EP

C_j = 10 CFR 20, Appendix B, Table II, Column 2, concentration for single radionuclide "j", in microCuries/milliliter.

For the design of filter/demineralizers using powder resin, the slurry wash volume and the weight of resin used per batch is fixed by the cell surface area and the slurry volume to resin weight ratio is constant at 100 milliliters/gram of wet, drained resin with a moisture content of approximately 55 to 60% (bulk density of about 58 pounds per cubic feet). The wet drained slurry density is approximately 1 gm/ml and the absorption characteristics for gamma radiation is essentially that of water. Therefore,

BASES

EVATORATION SETTLING PONDS (Continued) $\frac{z}{j} \frac{c_j}{c_j} = \frac{z}{j} \frac{Q_j}{C_j (10^2 \text{ m1/gm})} < 0.006$, and $\frac{z}{j} \frac{Q_i}{c_j} < C.6 \frac{\text{mCi/gm}}{\text{mCi/m1}}$

Where the terms are defined in Specification 4.11.1.5.

The batch limits provide assurance that activity input to the *SP* will be minimized, and a means of identifying radioactive material in the inventory limitation of Specification 3.11.1.5.

EP

3/4.11.2 GASEOUS EFFLUENTS

3/4.11.2.1 DOSE RATE

This specification is provided to ensure that the dose at any time at and beyond the SITE BOUNDARY from gaseous effluents from all units on the site will be within the annual dose limits of 10 CFR Part 20 to UNRESTRICTED AREAS. The annual dose limits are the doses associated with the concentrations of 10 CFR Part 20, Appendix B, Table II, Column 1. These limits provide reasonable assurance that radioactive material discharged in gaseous effluents will not result in the exposure of a MEMBER OF THE PUBLIC in an UNRESTRICTED AREA, either within or outside the SITE BOUNDARY, to annual average concentrations exceeding the limits specified in Appendix B, Table II of 10 CFR Part 20 (10 CFR 20.106(b)). For MEMBERS OF THE PUBLIC who may at times be within the SITE BOUNDARY, the occupancy of that MEMBER OF THE PUBLIC will usually be sufficiently low to compensate for any increase in the atmospheric diffusion factor above that for the SITE BOUNDARY. Examples of calculations for such MEMBERS OF THE PUBLIC, with the appropriate occupancy factors, shall be given in the ODCM. The specified release rate limits restrict, at all times, the corresponding gamma and beta dose rates above background to a MEMBER OF THE PUBLIC at or beyond the SITE BOUNDARY to less than or equal to 500 mrems/year to the whole body or to less than or equal to 3000 mrems/year to the skin. These release rate limits also restrict, at all times, the corresponding thyroid rate above background to a child via the inhalation pathway to less than or equal to 1500 mrems/year.

This specification applies to the release of radioactive materials in gaseous effluents from all units at the site.

The required detection capabilities for radioactive material in gaseous waste samples are tabulated in terms of the lower limits of detection (LLDs). Detailed discussion of the LLD, and other detection limits can be found in

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BASES

DOSE RATE (Continued)

HASL Procedures Manual, <u>HASL-300</u> (revised annually), Currie, L.A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radiochemistry," <u>Anal. Chem. 40</u>, 586-93 (1968), and Hartwell, J.K., "Detection Limits for Radioanalytical Counting Techniques," Atlantic Richfield Hanford Company Report ARH-SA-215 (June 1975).

3/4.11.2.2 DOSE - NOBLE GASES

This specification is provided to implement the requirements of Sections II.B, III.A and IV.A of Appendix I, 10 CFR Part 50. The Limiting Condition for Operation implements the guides set forth in Section II.B of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive material in gaseous effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." The Surveillance Requirements implement the requirements in Section III.A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The dose calculation methodology and parameters established in the ODCM for calculating the doses due to the actual release rates of radioactive noble gases in gaseous effluents are consistent with the methodology provided in Regulatory Guide 1.109, "Calculation of Annual Dose to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50, Appendix I," Revision 1, October 1977, and Regulatory Guide 1.111, "Methods for Estimating Atmospheric Transport and Dispersion of Gaseous Effluents in Routine Releases from Light-Water Cooled Reactors." Revision 1, July 1977. The ODCM equations provided for determining the air doses at and beyond the SITE BOUNDARY are based upon the historical average atmospheric conditions.

This specification applies to the release of radioactive materials in gaseous effluents from each unit at the site. When shared Radwaste Treatment Systems are used by more than one unit on a site, the wastes from all units are mixed for shared treatment; by such mixing, the effluent releases cannot accurately be ascribed to a specific unit. An estimate should be made of the contributions from each unit based on input conditions, e.g., flow rates and radioactivity concentrations, or, if not practicable, the treated effluent releases may be allocated equally to each of the radioactive waste producing units sharing the Radwaste Treatment System. For determining conformance to LCOs, these allocations from shared Radwaste Treatment Systems are to be added to the releases specifically attributed to each unit to obtain the total releases per unit.

BASES

3/4.11.2.3 DOSE - IODINE-131, IODINE-133, TRITIUM, AND RADIOACTIVE MATERIAL IN PARTICULATE FORM

This specification is provided to implement the requirements of Sections II.C, III.A, and IV.A of Appendix I, 10 CFR Part 50. The Limiting Conditions for Operation are the guides set forth in Section II.C of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive materials in gaseous effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." The ODCM calculational methods specified in the Surveillance Requirements implement the requirements in Section III.A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data, such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The ODCM calculational methodology and parameters for calculating the doses due to the actual release rates of the subject materials are consistent with the methodology provided in Regulatory Guide 1.109, "Calculation of Annual Doses to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50. Appendix I," Revision 1, October 1977, and Regulatory Guide 1.111, "Methods for Estimating Atmospheric Transport and Dispersion of Gaseous Effluents in Routine Releases from Light-Water-Cooled Reactors,' Revision 1, July 1977. These equations also provide for determining the actual doses based upon the historical average atmospheric conditions. The release rate specifications for Iodine-131. Iodine-133, tritium, and radionuclides in particulate form with half-lives greater than 8 days are dependent upon the existing radionuclide pathways to man in the areas at and beyond the SITE BOUNDARY. The pathways that were examined in the development of the calculations were: (1) individual inhalation of airborne radionucludes, (2) deposition of radionuclides onto green leafy vegetation with subsequent consumption by man, (3) deposition onto grassy areas where milk animals and meat-producing animals graze with consumption of the milk and meat by man, and (4) deposition on the ground with subsequent exposure of man.

This specification applies to the release of radioactive materials in gaseous effluents from each unit at the site. When shared Radwaste Treatment Systems are used by more than one unit on a site, the wastes from all units are mixed for shared treatment; by such mixing, the effluent releases cannot accurately be ascribed to a specific unit. An estimate should be made of the contributions from each unit based on input conditions, e.g., flow rates and radioactivity concentrations, or, if not practicable, the treated effluent releases may be allocated equally to each of the radioactive waste producing units sharing the Radwaste Treatment System. For determining conformance to LCOs, these a locations from shared Radwaste Treatment Systems are to be added to the releases specifically attributed to each unit to obtain the total releases per unit.

BASES

3/4.11.2.4 GASEOUS RADWASTE TREATMENT SYSTEM

The OPERABILITY of the WASTE GAS HOLDUP SYSTEM and the VENTILATION EXHAUST TREATMENT SYSTEM ensures that the systems will be available for use whenever gaseous effluents require treatment prior to release to the environment. The requirement that the appropriate portions of these sytems be used, when specified, provides reasonable assurance that the releases of radioactive materials in gaseous effluents will be kept "as low as is reasonably achievable." This specification implements the requirements of 10 CFR 50.36a, General Design Criterion 60 of Appendix A to 10 CFR Part 50, and the design objectives given in Section II.D of Appendix I to 10 CFR Part 50. The specified limits governing the use of appropriate portions of the systems were specified as a suitable fraction of the dose design objectives set forth in Section II.B and II.C of Appendix I, 10 CFR Part 50, for gaseous effluents.

This specification applies to the release of radioactive materials in gaseous effluents from each unit at the site. When shared Radwaste Treatment Systems are used by more than one unit on a site, the wastes from all units are mixed for shared treatment; by such mixing, the effluent releases cannot accurately be ascribed to a specific unit. An estimate should be made of the contributions from each unit based on input conditions, e.g., flow rates and radioactivity concentrations, or, if not practicable, the treated effluent releases may be allocated equally to each of the radioactive waste producing units sharing the Radwaste Treatment System. For determining conformance to LCOs, these allocations from shared Radwaste Treatment Systems are to be added to the releases specifically attributed to each unit to obtain the total releases per unit.

3/4.11.2.5 EXPLOSIVE GAS MIXTURE

This specification is provided to ensure that the concentration of potentially explosive gas mixtures contained in the WASTE GAS HOLDUP SYSTEM is maintained below the flammability limits of hydrogen and oxygen. Automatic control features are included in the system to prevent the hydrogen and oxygen concentrations from reaching these flammability limits. These automatic control features include isolation of the source of hydrogen and/or oxygen, automatic diversion to recombiners, or injection of dilutants to reduce the concentration below the flammability limits. Maintaining the concentration of hydrogen and oxygen below their flammability limits provides assurance that the releases of radioactive materials will be controlled in conformance with the requirements of General Design Criterion 60 of Appendix A to 10 CFR Part 50.

3/4.11.2.6 GAS STORAGE TANKS

The tanks included in this specification are those tanks for which the quantity of radioactivity contained is not limited directly or indirectly by another Technical Specification to a quantity that is less than the quantity that provides assurance that in the event of an uncontrolled release of the tank's contents, the resulting whole body exposure to a MEMBER OF THE PUBLIC at the nearest SITE BOUNDARY will not exceed 0.5 rem, the annual dose limit in 10 CFR Part 20.

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BASES

GAS STORAGE TANKS (Continued)

Restricting the quantity of radioactivity contained in each gas storage tank provides assurance that in the event of an uncontrolled release of the tank's contents, the resulting whole body exposure to a MEMBER OF THE PUBLIC at the nearest SITE BOUNDARY will not exceed 0.5 rem. This is consistent with Standard Review Plan 11.3, Branch Technical Position ETSB 11-5, "Postulated Radioactive Releases Due to a Waste Gas System Leak or Failure," in NUREG-0800, July 1981.

3/4.11.3 SOLID RADWASTE TREATMENT SYSTEM

This specification implements the requirements of 10 CFR 50.36a and General Design Criterion 60 of Appendix A to 10 CFR Part 50. The process parameters included in establishing the PROCESS CONTROL PROGRAM may include, but are not limited to waste type, waste pH, waste/liquid/SOLIDIFICATION agent/catalyst ratios, waste oil content, waste principal chemical constituents, and mixing and curing times.

3/4.11.4 TOTAL DOSE

This specification is provided to meet the dose limitations of 40 CFR Part 190 that have been incorporated into 10 CFR Part 20 by 46 FR 18525. The specification requires the preparation and submittal of a Special Report whenever the calculated doses due to releases of radioactivity and to radiation from uranium fuel cycle sources exceed 25 mrems to the whole body or any organ, except the thyroid, which shall be limited to less than or equal to 75 mrems. For sites containing up to four reactors, it is highly unlikely that the resultant dose to a MEMBER OF THE PUBLIC will exceed the dose limits of 40 CFR Part 190 if the individual reactors remain within twice the dose design objectives of Appendix I, and if direct radiation doses from the units and outside storage tanks are kept small. The Special Report will describe a course of action that should result in the limitation of the annual dose to a MEMBER OF THE PUBLIC to within the 40 CFR Part 190 limits. For the purposes of the Special Report, it may be assumed that the dose commitment to the MEMBER of the PUBLIC from other uranium fuel cycle sources is negligible, with the exception that dose contributions from other nuclear fuel cycle facilities at the same site or within a radius of 8 km must be considered. If the dose to any MEMBER OF THE PUBLIC is estimated to exceed the requirements of 40 CFR Part 190, the Special Report with a request for a variance (provided the release conditions resulting in violation of 40 CFR Part 190 have not already been corrected), in accordance with the provisions of 40 CFR 190.11 and 10 CFR 20.405c, is considered to be a timely request and fulfills the requirements of 40 CFR Part 190 until NRC staff action is completed. The variance only relates to the limits of 40 CFR Part 190, and does not apply in any way to the other requirements for dose limitation of 10 CFR Part 20, as addressed in Specifications 3.11.1.1 and 3.11.2.1. An individual is not considered a MEMBER OF THE PUBLIC during any period in which he/she is engaged in carrying out any operation that is part of the nuclear fuel cycle.

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RADIO

3/4.12 RATIOLOGICAL ENVIRONMENTAL MONITORING

BASES

3/4.12. MONITORING PROGRAM

The Radiological Environmental Monitoring Program required by this specification provides representative measurements of radiation and of radioactive materials in those exposure pathways and for those radionuclides that lead to the highest potential radiation exposure of MEMBERS OF THE PUBLIC resulting from the plant operation. This monitoring program implements Section IV.B.2 of Appendix I to 10 CFR Part 50 and thereby supplements the Radiological Effluent Monitoring Program by verifying that the measurable concentrations of radioactive materials and levels of radiation are not higher than expected on the basis of the effluent measurements and the modeling of the environmental exposure pathways. Guidance for this monitoring program is provided by the Radiological Assessment Branch Technical Position on Environmental Monitoring. The initially specified monitoring program will be effective for at least the first 3 years of commercial operation. Following this period, program changes may be initiated based on operational experience.

The required detection capabilities for environmental sample analyses are tabulated in terms of the lower limits of detection (LLDs). The LL's required by Table 4.12-1 are considered optimum for routine environmental measurements in industrial laboratories. It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an <u>a posteriori</u> (after the fact) limit for a particular measurement.

Detailed discussion of the LLD, and other detection limits, can be found in HASL Procedures Manual <u>HASL-300</u> (revised annually), Currie, L.A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radiochemistry," <u>Anal. Chem. 40</u>, 586-93 (1968), and Hartwell, J. K., "Detection Limits for Radioanalytical Counting Techniques" Atlantic Richfield Hanford Company Report <u>ARH-SA-215</u> (June 1975).

3/4.12.2 LAND USE CENSUS

This specification is provided to ensure that changes in the use of areas at and beyond the SITE BOUNDARY are identified and that modifications to the Radiological Environmental Monitoring Program given in the ODCM are made if required by the results of this census. The best information from the door-to-door survey, from aerial survey, or from consulting with local agricultural authorities shall be used. This census satisfies the requirements of Section IV.B.3 of Appendix I to 10 CFR Part 50. Restricting the census to gardens of greater than 50 m² provides assurance that significant exposure pathways via leafy vegetables will be identified and monitored since a garden of this size is the minimum required to produce the quantity (26 kg/year) of leafy vegetables assumed in Regulatory Guide 1.109 for consumption by a child. To determine this minimum garden size, the following assurance is were made: (1) 20% of the garden was used for growing broad leaf vegetation (i.e., similar to lettuce and cabbage), and (2) a vegetation yield of 2 kg/m².

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RADIOLOGICAL ENVIRONMENTAL MONITORING

BASES

3/4.12.3 INTERLABORATORY COMPARISON PROGRAM

The requirement for participation in an approved Interlaboratory Comparison Program is provided to ensure that independent checks on the precision and accuracy of the measurements of radioactive materials in environmental sample matrices are performed as part of the quality assurance program for environmental monitoring in order to demonstrate that the results are valid for the purposes of Section IV.B.2 of Appendix I to 10 CFR Part 50. SECTION 5.0

DESIGN FEATURES

5.0 DESIGN FEATURES

5.1 SITE

EXCLUSION AREA

5.1.1 The Exclusion Area shall be as shown in Figure 5.1-1.

LOW POPULATION ZONE

5.1.2 The Low Population Zone shall be as shown in Figure 5.1-2.

MAPS DEFINING UNRESTRICTED AREAS AND SITE BOUNDARY FOR RADIOACTIVE GASEOUS AND LIQUID EFFLUENTS

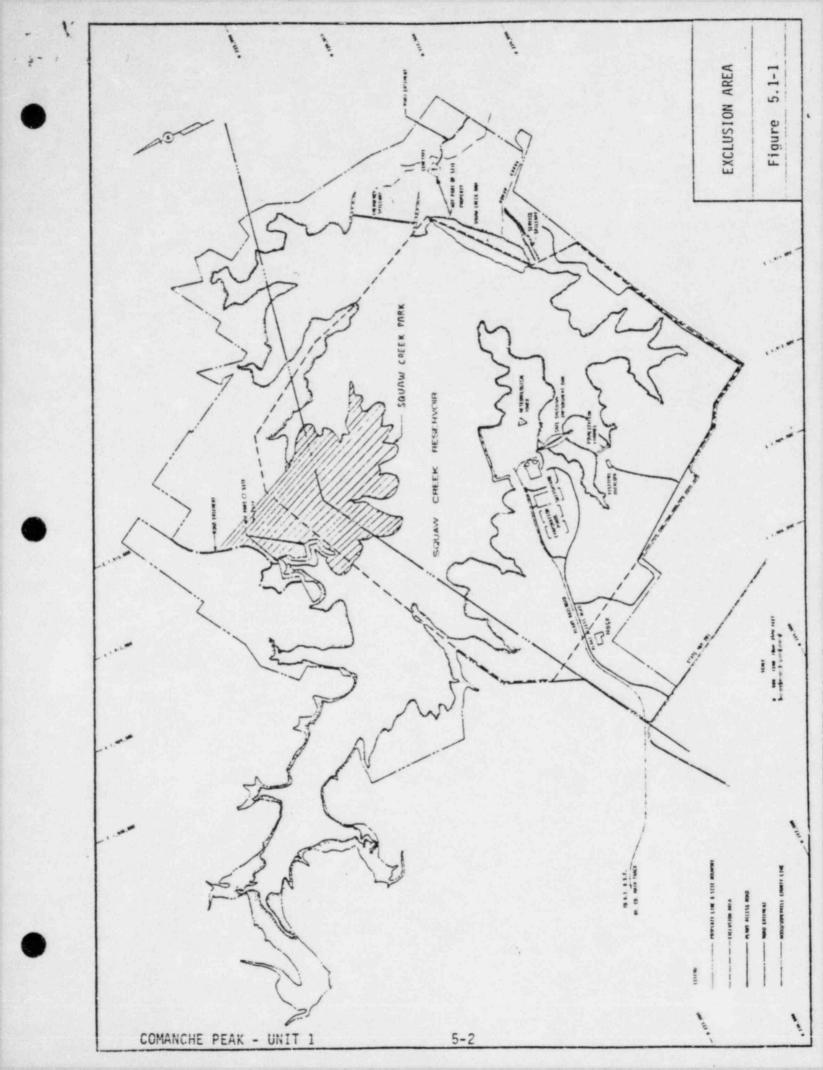
5.1.3 Information regarding radioactive gaseous and liquid effluents, which will allow identification of structures and release points as well as definition of UNRESTRICTED AREAS within the SITE BOUNDARY that are accessible to MEMBERS OF THE PUBLIC, shall be as shown in Figures 5.1-3 and 5.1-4. The definition of UNRESTRICTED AREA used in implementing these Technical Specifications has been expanded over that in 10 CFR 20.3(a)(17). The UNRESTRICTED AREA boundary may coincide with the Exclusion (fenced) Area boundary, as defined in 10 CFR 100.3(a), but the UNRESTRICTED AREA does not include areas over water bodies. The concept of UNRESTRICTED AREAS, established at or beyond the SITE BOUNDARY, is utilized in the Limiting Conditions for Operation to keep levels of radioactive materials in liquid and gaseous effluents as low as is reasonably achievable, pursuant to 10 CFR 50.36a.

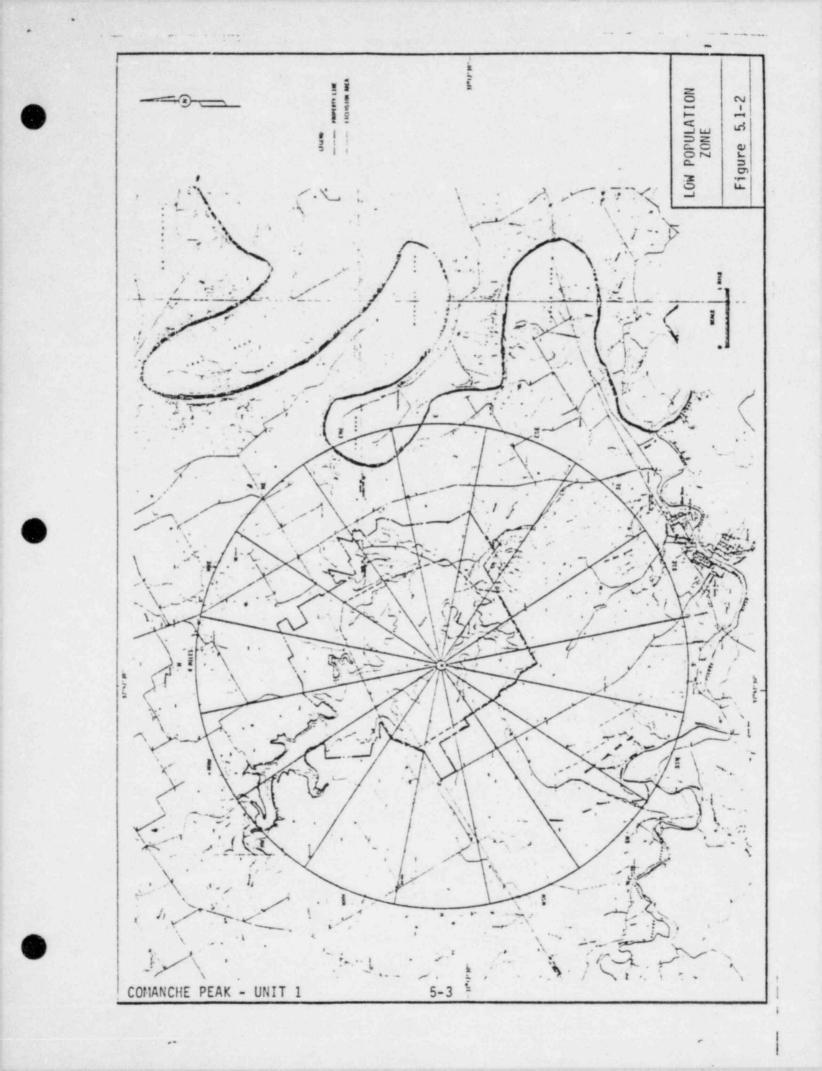
5.2 CONTAINMENT

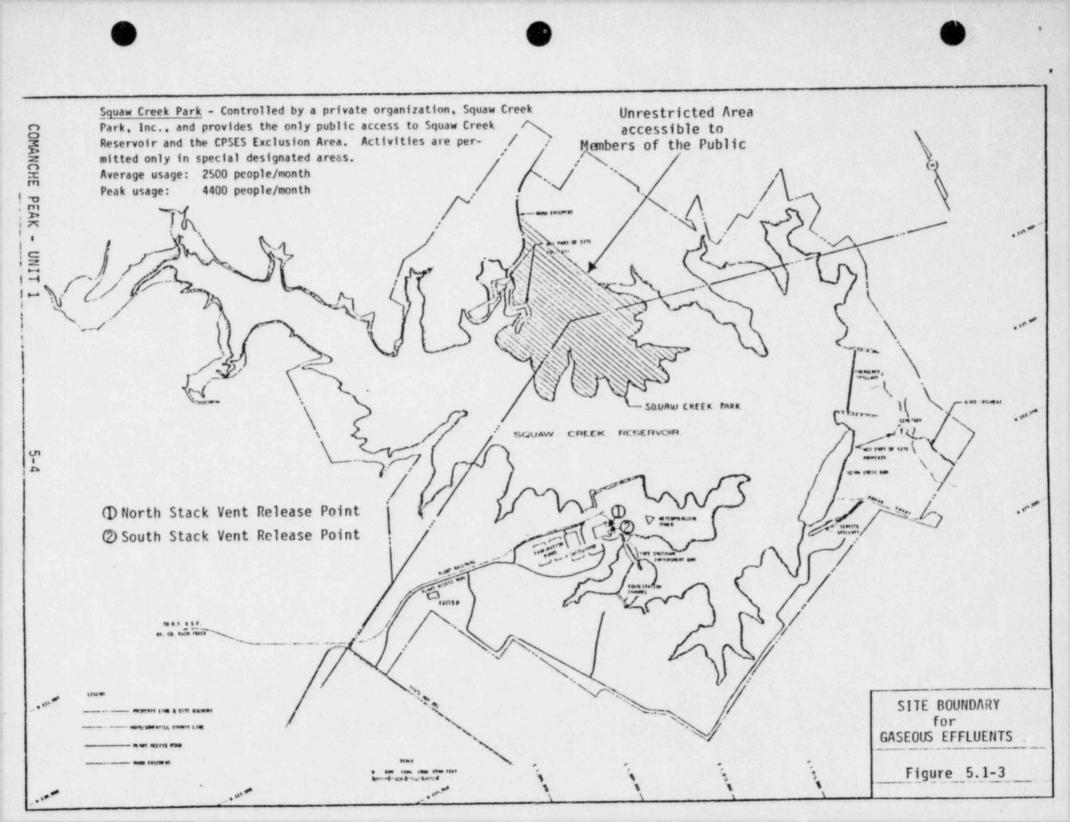
CONFIGURATION

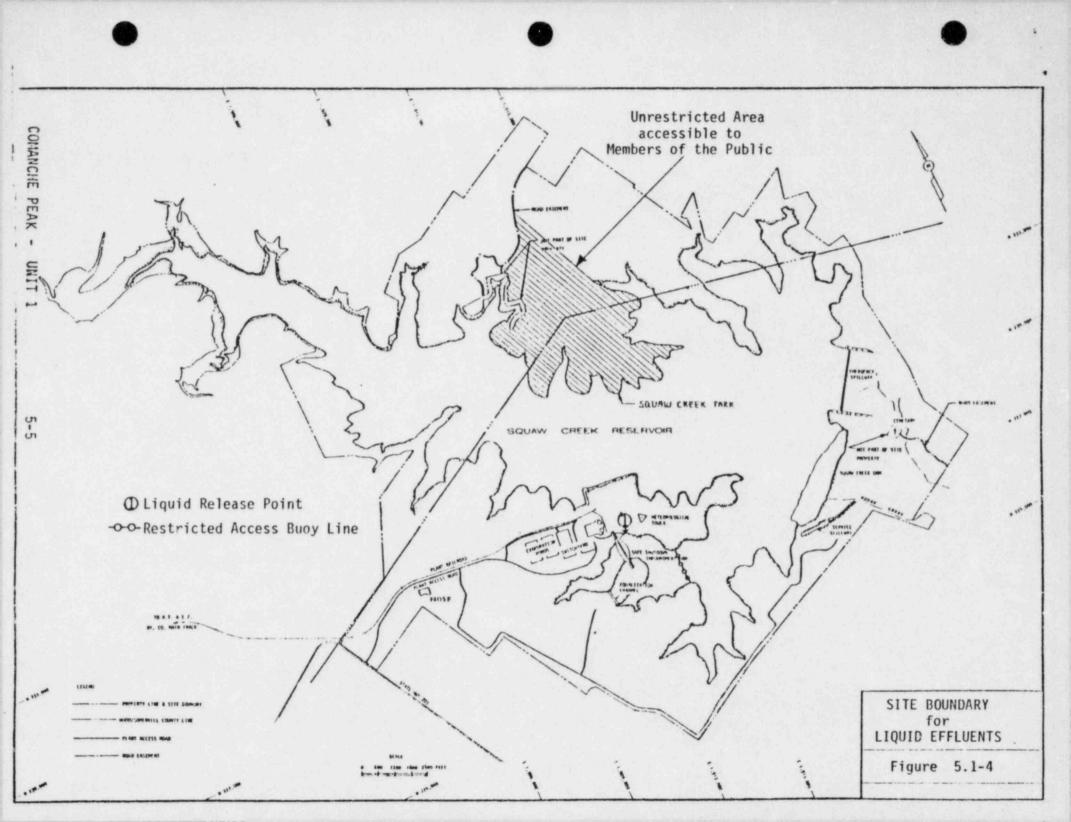
5.2.1 The reactor containment building is a steel lined, reinforced concrete building of cylindrical shape, with a dome roof and having the following design features:

- a. Nominal inside diameter = 135 feet.
- Nominal inside height = 192.5 feet (Dome = 67.5 feet; Total = 260 feet), b. Noninal
- Minimum thickness of concrete walls = 4.5 feet, C.
 - Noninal
- d. Minimum thickness of concrete roof = 2.5 feet, Minimum thickness of concrete floor pad = 14.5 feet,
- e.
- Nominal thickness of steel liner wall = 3/8 inch (Dome = 1/2 inch. f. Base Mat = 1/4 inch), and
- Net free volume = 2,985,000 cubic feet. g.









DESIGN FEATURES

DESIGN PRESSURE AND TEMPERATURE

5.2.2 The reactor containment building is designed and shall be maintained for a maximum internal pressure of 50 psig and a temperature of 280°F.

5.3 REACTOR CORE

FUEL ASSEMBLIES

Nomina

5.3.1 The core shall contain 193 fuel assemblies with each fuel assembly containing 264 fuel rods clad with Zircaloy-4. Each fuel rod shall have a nominal active fuel length of 144 inches and contain a maximum total weight of 1766 grams uranium. The initial core loading shall have a maximum enrichment of 3.15 weight percent U-235. Reload fuel shall be similar in physical design to the initial core loading and shall have a maximum enrichment of 3.5 weight percent U-235.

CONTROL ROD ASSEMBLIES

5.3.2 The core shall contain 53 full-length control rod assemblies. The fulllength control rod assemblies shall contain a nominal 142 inches of absorber material. The nominal values of absorber material shall be 95.5% hafnium with the remainder zirconium. All control rods shall be clad with stainless steel tubing.

5.4 REACTOR COOLANT SYSTEM

DESIGN PRESSURE AND TEMPERATURE

5.4.1 The Reactor Coolant System is designed and shall be maintained:

- a. In accordance with the Code requirements specified in Section 5.2 of the FSAR, with allowance for normal degradation pursuant to the applicable Surveillance Requirements,
- b. For a pressure of 2485 psig, and
- c. For a temperature of 650°F, except for the pressurizer which is 680°F.

VOLUME

5.4.2 The total water and steam volume of the Reactor Coolant System is 12,500 \pm 100 cubic feet at a nominal T_{avo} of 589.5°F.

5.5 METEOROLOGICAL TOWER LOCATION

5.5.1 The primary meteorological tower shall be located as shown on Figure 5.1-1.

DESIGN FEATURES

5.6 FUEL STORAGE

CRITICALITY

5.6.1.1 The spent fuel storage racks are designed and shall be maintained with:

- a. A k_{eff} equivalent to less than or equal to 0.95 when flooded with unborated water with fuel assemblies of the highest anticipated enrichment in place, and
- A nominal 16 inch center-to-center distance between fuel assemblies placed in the storage racks.

5.6.1.2 The k_{eff} for new fuel for the first core loading stored dry in the spent fuel storage racks shall not exceed 0.98 when aqueous foam moderation is assumed.

DRAINAGE

5.6.2 The spent fuel storage pool is designed and shall be maintained to prevent inadvertent draining of the pool below elevation 854 feet.

CAPACITY

5.6.3 The spent fuel storage pool is designed and shall be maintained with a storage capacity limited to no more than 556 fuel assemblies.

260

5.7 COMPONENT CYCLIC OR TRANSIENT LIMIT

5.7.1 The components identified in Table 5.7-1 are designed and shall be maintained within the cyclic or transient limits of Table 5.7-1.

TABLE 5.7-1

COMPONENT CYCLIC OR TRANSIENT LIMITS

COMPONENT

Reactor Coolant System

CYCLIC OR TRANSIENT LIMIT

200 heatup cycles at \leq 100°F/h and 200 cooldown cycles at < 100°F/h.

200 pressurizer cooldown cycles at \leq 200°F/h.

80 loss of load cycles, without immediate Turbine or Reactor trip.

40 cycles of loss-of-offsite A.C. electrical power.

80 cycles of loss of flow in one reactor coolant loop.

400 Reactor trip cycles.

10 auxiliary spray actuation cycles.

200 leak tests.

1 steam line break.

10 hydrostatic pressure tests.

Secondary Coolant System

10 hydrostatic pressure tests.

DESIGN CYCLE OR TRANSIENT

Heatup cycle - T avg from $\leq 200^{\circ}$ F to $\geq 550^{\circ}$ F. Cooldown cycle - T avg from $\geq 550^{\circ}$ F to $\leq 200^{\circ}$ F.

Pressurizer cooldown cycle temperatures from \geq 650°F to \leq 200°F.

 $\geq 15\%$ of RATED THERMAL POWER to 0% of RATED THERMAL POWER.

Loss-of-offsite A.C. electrical ESF Electrical System.

Loss of only one reactor coolant pump.

100% to 0% of RATED THERMAL POWER.

Spray water temperature differential > 320°F.

Pressurized to > 2485 psig.

Pressurized to > 3.06 psig.

Break in a > 6-inch steam line.

Pressurized to > 1481 psig.

Marked up 6-7-84 to incorporate soec comments

SECTION 6.0 ADMINISTRATIVE CONTROLS

ADMINISTRATIVE CONTROLS

6.1 RESPONSIBILITY

6.1.1 The Manager, Plant Operation, shall be responsible for overall unit operation and shall delegate in writing the succession to this responsibility during his absence.

6.1.2 The Shift Supervisor (or during his absence from the control room, an Assistant Shift Supervisor or licensed Operator) shall be responsible for the control room command function. A management directive to this effect, signed by the Vice President, Nuclear shall be resissued to all station personnel on an annual basis.

6.2 ORGANIZATION

OFFSITE

6.2.1 The offsite organization for unit management and technical support is shall be shown in Figure 6.2-1.

UNIT STAFF

6.2.2 The Unit organization shall beens shown in Figure 6.2-2 and:

- Each on duty shift shall be composed of at least the minimum shift crew composition shown in Table 6.2-1;
- b. At least one licensed Operator shall be in the control room when fuel is in the reactor. In addition, while the unit is in MODE 1, 2, 3 or 4, at least one licensed Senior Operator shall be in the control room;
 - Radiation Protection
- c. A Health Physics Technician" shall be on site when fuel is in the reactor;
- d. All CORE ALTERATIONS shall be observed and directly supervised by either a licensed Senior Operator or licensed Senior Operator Limited to Fuel Handling who has no other concurrent responsibilities during this operation;
- e. A site Fire Brigade of at least 5 members shall be maintained onsite at all times." The Fire Brigade shall not include the Shift Supervisor, and the 2 other members of the minimum shift crew necessary for safe shutdown of the unit and any personnel required for other essential functions during a fire emergency; and

· izadiation Protection

The Heaten Physics Technician and Fire Brigade composition may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence provided immediate action is taken to fill the required positions.

ADMINISTRATIVE CONTROLS

UNIT STAFF (Continued)

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signer

Administrative procedures shall be developed and implemented to 1. limit the working hours of unit staff who perform safety-related functions; e.g., licensed Senior Operators, licensed Operators, Ficketies Health Physicists, auxiliary operators, and key maintenance RADIAtion Protection

personnel. Technickins

Adequate shift coverage shall be maintained without routine heavy use of overtime. The objective shall be to have operating personnel However, in the event that unforeseen problems require substantial amounts of overtime to be used, or during extended periods of shutdown for refueling, major maintenance or major plant modification on a temporary basis, the following guidelines shall be followed:

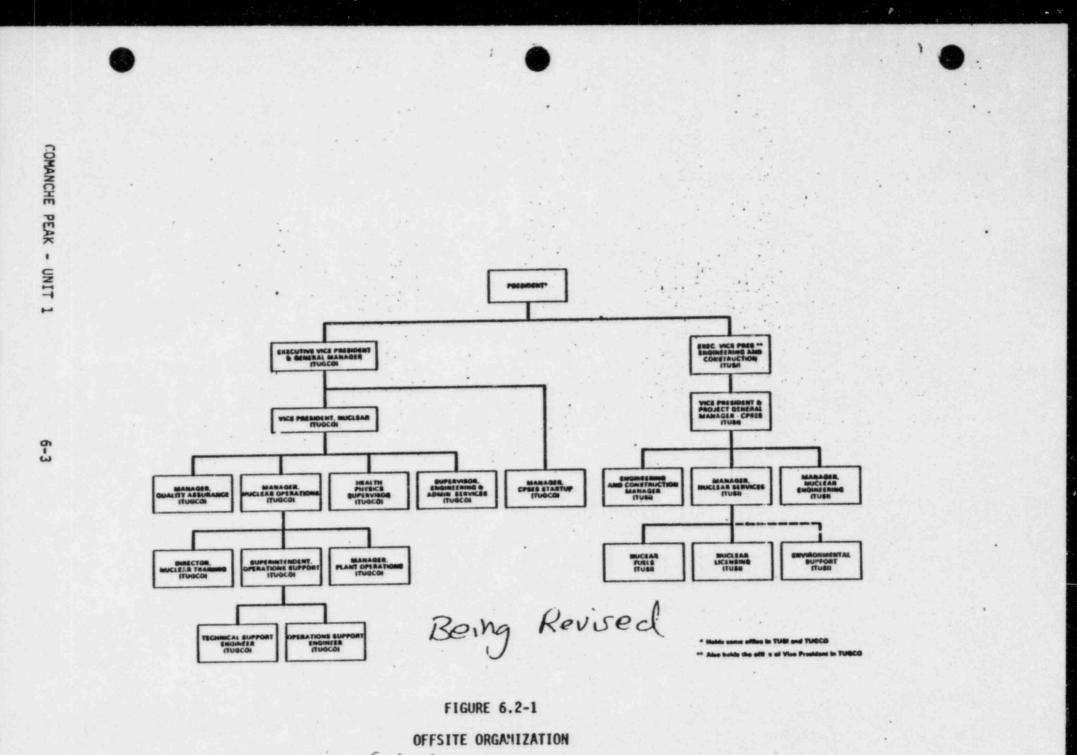
- An individual should not be permitted to work more than 16 hours 1) straight, excluding shift turnover time;
- An individual should not be permitted to work more than 2) 16 hours in any 24-hour period, nor more than 24 hours in any 48-hour period, nor more than 72 hours in any 7-day period, all excluding shift turnover time;
- A break of at least 8 hours should be allowed between work 3) periods, including shift turnover time; and
- Except during extended shutdown periods, the use of overtime 4) should be considered on an individual basis and not for the entire staff on a shift.

Any deviation from the above guidelines shall be authorized by the Manager, Plant Operations, or his deputy, or higher levels of management, in accordance with established procedures and with documentation of the basis for granting the deviation. Generals shall be factaded in the procedures such that individual overtime shall be rowing menthly by the Managur, Alant Operations, or his designe assure that excessive hours have not been assigned. Routing of bion from the above guidelines is not authenized.

and/or instructions

COMANCHE PEAK - UNIT 1

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New Figure from the FSAR .:

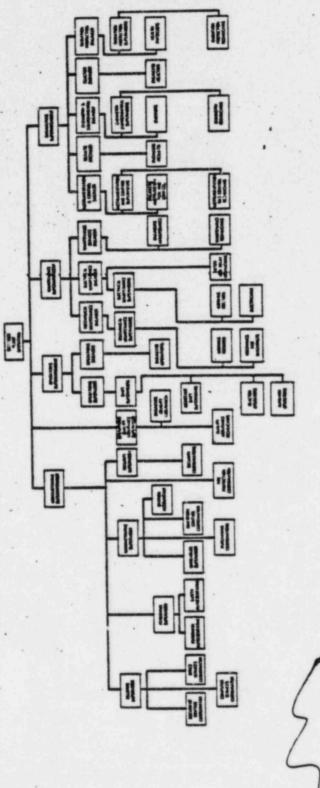
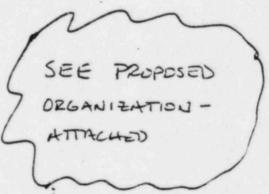
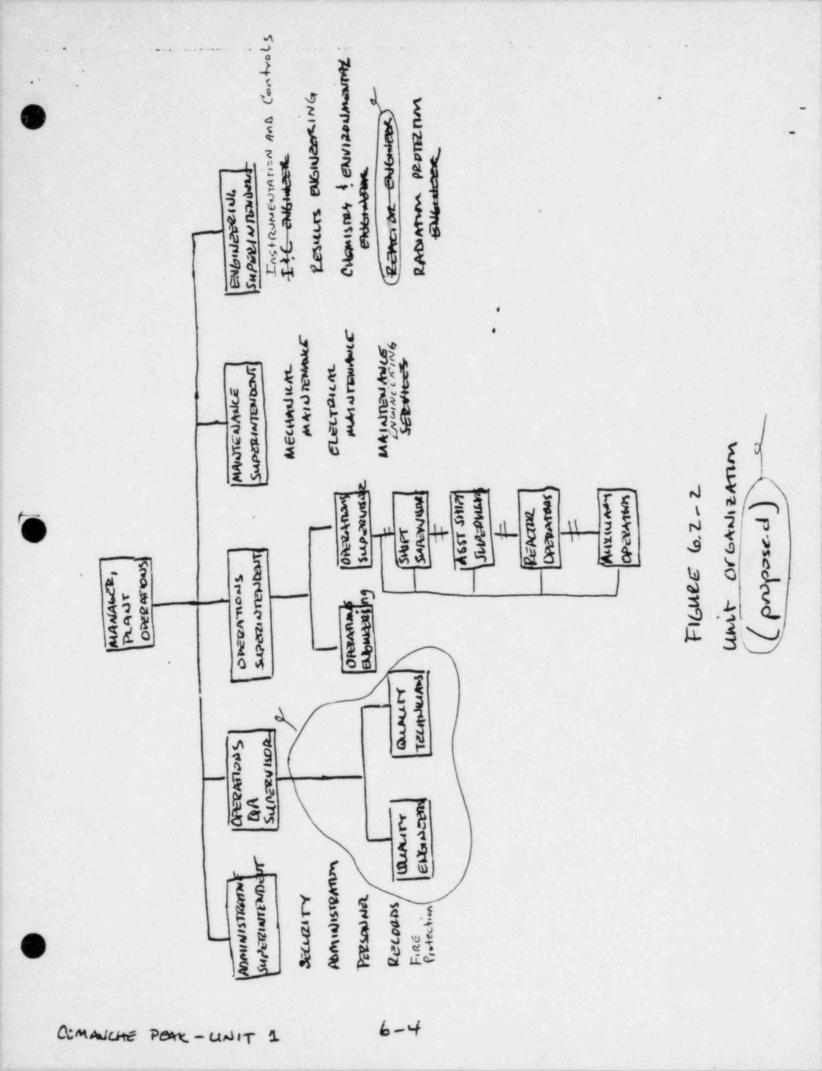


FIGURE 6.2-2 UNIT ORGANIZATION



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DMINISTRATIVE CONTROLS

TABLE 6.2-1

MINIMUM SHIFT CREW COMPOSITION

	POSITION	NUMBER OF INDIVIDUALS REQUIRED TO FILL POSITION
	and a state	MODE 1, 2, 3, or 4 MODE 5 or 6
	SS	· · · · · · · · · · · · · · · · · · ·
	SRO	1 None
· *	RO	2
	STA	14* None

SS - Shift Supervisor with a Senior Operator license on Unit 1 SPO - Individual with a Senior Operator license on Unit 1

SEO - Individual with a Senior Operator license on Unit 1 RO - Individual with an Operator license on Unit 1

AO - Auxiliary Operator

STA - Shift Technical Advisor

The Shift Crew composition may be one less than the minimum requirements of Table 6.2-1 for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on-duty shift crew members provided immediate action is taken to restore the Shift Crew composition to within the minimum requirements of Table 6.2-1. This provision does not permit any shift crew position to be unmanned upon shift change due to an oncoming shift crewman being late or absent.

During any absence of the Shift Supervisor from the control room while the unit is in MODE 1, 2, 3, or 4, an individual (other than the Shift Technical Advisor) with a valid Senior Operator license shall be designated to assume the control room command function. During any absence of the Shift Supervisor from the control room while the unit is in MODE 5 or 6, an individual with a valid Senior Operator or Operator license shall be designated to assume the control room command function.

member of * Shift Supervisor or SRO Licensed, management person ** Unless the SS or S20 meet the qualifications for an STA

ADMINISTRATIVE CONTROLS

6.2.3 INDEPENDENT SAFETY ENGINEERING GROUP (ISEG)

FUNCTION

6.2.3.1 The ISEG shall function to examine plant operating characteristics, NRC issuances, industry advisories, Licensee Event Reports and other sources of plant design and operating experience information, including plants of similar design, which may indicate areas for improving plant safety. The ISEG shall make detailed recommendations for revised procedures, equipment modification, maintenance activities, operation activities, or other means of improving plant safety to the Operations Support Superintendent.

COMPOSITION

6.2.3.2 The ISEG shall be composed of at least five, dedicated, full-time engineers and under the day to day direction of the Operations Support Engineer Each ISEG engineer shall have a bachelor's degree in engineering or related science and at least 2 years professional level experience in his field.

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discipline

RESPONSIBILITIES

evaluating 6.2.3.3 The ISEG shall be responsible for mintaining surveillance of plant activities to provide independent verification that these activities are performed correctly and that human errors are reduced as much as practical.

RECORDS

6.2.3.4 Records of activities performed by ISEG shall be prepared, maintained, and periodically forwarded to the Operations Support Superintendent. A report summarizing ISEG review activities shall be prepared and provided each calendar month to the Operations Support Superintendent.

6.2.4 SHIFT TECHNICAL ADVISOR

The Shift Technical Advisor (STA) shall provide technical support to the Shift Supervisor in the areas of thermal hydraulics, reactor engineering and plant analysis with regard to the safe operation of the unit. The STA shall have a bachelor's degree or equivalent in a scientific or engineering discipline and shall have received specific training in the response and analysis of the unit for transients and accidents, and in unit design and layout including the capabilities of instrumentation and controls in the control room.

6.3 UNIT STAFF QUALIFICATIONS

either delete 6.3.1 Each member of the unit staff shall meet or exceed the minimum qualifi- Note cations of ANSI N18.1-1971 for comparable positions percept for the Radietienas shown Protection Engineer, who shall meet or exceed the qualifications of Regulatory use the Goide 1.8. September 1975, for a Radiation Protection Manager. The licensed tions of the supplemental requirements specified in Sections A and C of Enclo- attached alternate sich

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ALTERNATE Section 6.3.1:

6.3 UNIT STAFF QUALIFICATIONS

6.3.1 Each member of the unit staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions, except for the Radiation Protection Engineer, who shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975, for a Radiation Protection Manager.* The licensed Operators and Senior Operators shall also meet or exceed the minimum qualifications of the supplemental requirements specified in Sections A and C of Enclosure 1 of the March 28, 1980 NRC letter to all licensees.

* Until the present Redintion Protection the meinen med all the quelification recommended in Regulatory Spirite 1.8, September 1975, he shall be orgjerted by an individual who must all these quelification,

ADMINISTRATIVE CONTROLS

6.4 TRAINING

6.4.1 A retraining and replacement training program for the unit staff shall be maintained under the direction of the Director, Nuclear Training, and shall meet or exceed the requirements and recommendations of Section 5.5.1 and 5.5.2, respectively, of ANSI N-18.1-1971 and Appendix A of 10 CFR Part 55 with the supplemental requirements specified in Sections A and C of Enclosure 1 of the March 28, 1980 NRC letter to all licensees, and shall include familiarization with relevant industry operational experience, mentioned by the ENC.

6.5 REVIEW AND AUDIT

6.5.1 STATION OPERATIONS REVIEW COMMITTEE (SORC) ,

FUNCTION

6.5.1.1 The SORC shall function to advise the Manager, Plant Operations, on all matters related to nuclear safety.

COMPOSITION

6.5.1.2 The SORC shall be composed of the:

Chairman: Member: Member: Member: Member: Member: Manager, Plant Operations Operations Superintendent Engineering Superintendent Maintenance Superintendent Quality Assurance Supervisor Radiation Protection Engineer

Vice-Chairman:

Administrat

Superintade

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the SORC Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in SORC activities at any one time.

MEETING FREQUENCY

6.5.1.4 The SORC shall meet at least once per calendar month and as convened by the SORC Chairman or his designated alternate.

ADMINISTRATIVE CONTROLS

QUORUM

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afety evaluations

Assuring

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6.5.1.5 The quorum of the SORC necessary for the performance of the SORC responsibility and authority provisions of these Technical Specifications shall consist of the Chairman or his designated alternate and four members including alternates.

RESPONSIBILITIES

1.

.5.1.6 The SORC shall be responsible for:

or: Administrative Procedures

Review of all Station

or involves a change in Technical Speces;)

Review of: (1) all procedures required by Specification 6.8 and changes thereto, (2) all programs required by Specification 5.8 and changes thereto, and (3) any other proposed procedures or changes thereto as determined by the Manager, Plant Operations, to affect nuclear safety;

a .

Review of all proposed tests and experiments that affect nuclear safety;

de Review of all proposed changes to Appendix the Technical Specifications?

equipment that affact success safety;

Investigation of all violations of the Technical Specifications including the process of forwarding of reports covering evaluation and recommendations to prevent recurrence to the Manager, Plant Operations, and to the Operations Review Committee;

Review of all REPORTABLE EVENTS;

Review of unit operations to detect potential, nuclear safety;

H. Performance of special reviewe, investigations or analyses and reports thereon as requested by the Menager, Plant Operations, or the Operations Revise Committee;

Review of the Security Plan and implementing procedures and shall submit recommended changer to the Operations Review Committee;

j. Review of the Emergency Plan and implementing procedures; and shall submit second and the Operations Review Committee;

Review of proposed tests or experiments 3. Review of reports of operating which involve an unreviewed satchy question as defined in IDCFR 50.59 for alinormalities, deviations from expected performance of plant Requires a change in Technical Specifications; equipment and of unanticipated eficiencies in the design or operation C. Review of proposed procedures and changes of structures, systems or components to procedures, equipment, systems or - Aafety COMANCHE PEAK - UNIT I 6-8 tacilities which involve an unreviewed satchy question as defined in IDCFR DS.

ADMINISTRATIVE CONTROLS

RESPONSIBILITIES (Continued)

k. Review of any accidental, unplanned, or uncontrolled radioactive release including the preparation of reports covering evaluation, recommendations and disposition of the corrective action to prevent recurrence and the forwarding of these reports to the Manager, Plant Operations, and to the Operations Review Committee: and

Review of changes in the FROCESS CONTROL PROGRAM, the OFFSITE DOSE CALCULATION MANUAL, and the Radioactive Marte Treatment Systems. ZADWASTE.

6.5.1.7 The SORC shall:

disposition

appropriate Recommend in writing to the Manager, Plant Operations, approved to t dicepprosed of items considered under Specification 6.5.1.6g. through denote prior to their implementation;

- Be responsible for Rendering b. A Remuter determinations in writing with regard, to whether or not each item considered under Specification 6.5.1.62. through e. above constitutes an unreviewed safety question; and and
 - Provide written notification within 24 hours to Manager, Plant Opera-C. tions, and the Operations Review Committee of disagreement between the SORC and the Manager, Plant Operations; however, the Manager, Plant Operations, shall have responsibility for resolution of such disagreements pursuant to Specification 6.1.1 above; and

Forward items of potential concern to the operations review committee for their review and approved as d. RECORDS appropriate.

6.5.1.8 The SORC shall maintain written minutes of each SORC meeting that, at a minimum, document the results of all SORC activities performed under the responsibility provisions of these Technical Specifications. Copies shall be provided to the Manager, Plant Operations, and the Operations Review Committee.

6.5.2 OPERATIONS REVIEW COMMITTEE (ORC)

FUNCTION

6.5.2.1 The ORC shall function to provide independent review of designated activities in the following areas:

- Nuclear power plant operations. a.
- Nuclear engineering, b.
- Chemistry and radiochemistry, c.
- e. Metallurgy,
- e. Instrumentation and control.
- f. Radiological safety,
- g. Mechanical and electrical engineering.
- Administrative controls and quality assurance practices, and h.

6-9

ADMINISTRATIVE CONTROLS

FUNCTION (Continued)

1. Emergency preparedness.

The ORC shall report to and advise the Vice President, Nuclear, on those areas of responsibility specified in Specifications 6.5.2.7 and 6.5.2.8.

COMPOSITION

6.5.2.2 The ORC shall be composed of no more than nine members of whom no more than a minority are members having line responsibility for operations at CPSES. Members will be appointed by the PEGED Vice President, Nuclear populations

The ORC members shall hold a Bachelor's degree in an engineering or physical science field or equivalent experience and a minimum of 5 years of technical experience of which a minimum of 3 years shall be in one or more of the disciplines of Specification 6.5, 1/2a. through i.

2.1.

ALTERNATES

6.5.2.3 All alternate members shall be appointed in writing by the BSEC Vice-President, Nuclear to serve on a temporary basis; however, no more than two alternates shall participate as voting members in ORC activities at any one time.

CONSULTANTS

6.5.2.4 Consultants shall be utilized as determined by the Chairman, ORC, to provide expert advice to the ORC.

MEETING FREQUENCY

6.5.2.5 The ORC shall meet at least once per calendar quarter during the initial year of unit operation following fuel loading and at least once per 6 months thereafter.

QUORUM

6.5.2.6 The quorum of the ORC necessary for the performance of the ORC review and audit functions of these Technical Specifications shall consist of not less than a majority of the appointed members (or their alternatives) including the Chairman or his designated alternate. No more than a minority of the quorum shall have line responsibility for operation of the unit.

REVIEW

- 6.5.2.7 The ORC shall be responsible for the review of:
 - a. The safety evaluations for: (1) changes to procedures, equipment or systems, and (2) tests or experiments completed under the provision of Section 50.59, 10 CFR, to verify that such actions did not constitute an unreviewed safety question;
 - b. Proposed changes to procedures, equipment or systems which involve an unreviewed safety question as defined in Section 50.59, 10 CFR;
 - c. Proposed tests or experiments which involve an unreviewed safety question as defined in Section 50.59, 10 CFR;
 - Proposed changes to Technical Specifications or this Operating License;
 - Viclations of Codes, regulations, orders, Technical Specifications, license requirements, or of internal procedures or instructions having nuclear safety significance;
 - Significant operating abnormalities or deviations from normal and expected performance of unit equipment that affect nuclear safety:
 - g. ATT REPORTABLE EVENTS;
 - All recognized indications of an unanticipated deficiency in some aspect of design or operation of structures, systems, or components that could affect nuclear safety; and
 - 1. Reports and meetings minutes of the SORC.

AUDITS

- 6.5.2.8 Audits of unit activities shall be performed under the cognizance of the ORC. These audits shall encompass:
 - The conformance of unit operation to provisions contained within the Technical Specifications and applicable license conditions at least once per 12 months;
 - b. The performance, training and qualifications of the entire unit staff at least once per 12 months;
 - c. The results of actions taken to correct deficiencies occurring in unit equipment, structures, systems or method of operation that affect nuclear safety at least once per 6 months;

AUDITS (Continued)

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d. The performance of activities required by the Operational Quality Assurance Program to meet the criteria of Appendix B, 10 CFR Part 50, at least once per 24 months;

The fire protection programmatic controls including the implementing procedures at least once per 24 months by qualified licensee QA personnel;

The fire protection equipment and program implementation at least once per 12 months utilizing either qualified offsite licensee fire protection engineer or an outside independent fire protection consultant. An outside independent fire protection consultant shall be used at least every third year;

- g. The Radiological Environmental Monitoring Program and the results thereof at least once per 12 months;
- h. The OFFSITE DOSE CALCULATION MANUAL and implementing procedures at least once per 24 months;
 - The PROCESS CONTROL PROGRAM and implementing procedures for SOLIDIFI-CATION of radioactive wastes at least once per 24 months;
- j. The performance of activities required by the Quality Assurance Program for effluent and environmental monitoring at least once per 12 months; and
- k. Any other area of unit operation considered appropriate by the ORC or the Vice President, Nuclear.

RECORDS

6.5.2.9 Records of ORC activities shall be prepared, approved and distributed as indicated below:

- a. Minutes of each ORC meeting shall be prepared, approved and forwarded to the Vice President, Nuclear, and the Executive Vice President, TUGCO, within 14 days following each meeting;
- b. Reports of reviews encompassed by Specification 6.5.2.7 above, shall be prepared, approved and forwarded to the Vice President, Nuclear and the Executive Vice President, TUGCO, within 14 days following completion of the review; and
- c. Audit reports encompassed by Specification 6.5.2.8 above, shall be forwarded to the Vice President, Nuclear, and the Executive Vice

6.5.3 TECHNICAL REVIEW AND CONTROL (SEE INSEIZT)

ADMINISTRATIVE CONTROLS

RECORDS Continued)

6.53

President, TUGCO, and to the management positions responsible for the areas audited within 30 days after completion of the audit by the auditing organization.

6.6 REPORTABLE EVENT ACTION

6.6.1 The following actions shall be taken for REPORTABLE EVENTS:

a. The Commission shall be notified and/or a report submitted pursuant to the requirements of Section 50.73 of 10 CFR Part 50; and

b. Each REPORTABLE EVENT shall be reviewed by the SORC and submitted to the ORC and the Manager, Nuclear Operations.

6.7 SAFETY LIMIT VIOLATION

6.7.1 The following actions shall be taken in the event a Safety Limit is violated:

a. The NRC Operations Center shall be notified by telephone as soon as possible and in all cases within one hour. The Manager, Nuclear Operations and the ORC shall be notified within 24 hours;

b. A Safety Limit VioTation Report shall be prepared. The report shall be reviewed by the SORC. This report shall describe: (1) applicable circumstances preceding the violation, (2) effects of the violation upon facility components, systems or structures, and (3) corrective action taken to prevent recurrence;

- c. The Safety Limit Violation Report shall be submitted to the Commission, the ORC and the Manager, Nuclear Operations, within 14 days of the violation; and
- d. Critical operation of the unio that be resumed until authorized by the Commission.

(INSTRUCTIONS

6.8 PROCEDURES AND PROGRAMS

and/or instructions

6.8.1 Written procedures, shall be established, implemented, and maintained covering the activities referenced below:

and/or instructions

a. The applicable procedures recommended in Appendix A of Regulatory Guide 1.33, Revision 2, February 1978;

and/or instructions

 The applicable procedures, required to implement the requirements of NUREG-0737; 6.5.3 TECHNICAL REVIEW AND CONTROL

6.5.3.1 Activities which offect nuclear safety shall be conducted as follows:

a. Procedures and instructions required by Specification 6.8 and other procedures and instructions which affect plant nuclear safety, and changes thereto, shall be prepared, reviewed and approved. Each such procedure and instruction or procedure and instruction change shall be reviewed by a qualified individual | group other than the individual group which prepared the procedure and instruction or change, but who may be from the same organization as the individual/ group which prepared the procedure and instruction or procedure and instruction change. Procedures and instructions, other than Station Administrative Procedures shall be approved by the appropriate supervisor shall be designation of the appropriate supervisor shall be designated in writing by the sore and approved by taked in writing by the sore and approved by The Manager, Plant Operations. The Manager, Plant Operations shall approve Station Administrative Procedures, Security Plan implementing procedures and Radiological Emergency Response Plan implementing procedures. Temporary changes to procedures and instructions which do not change the intent of the approved procedures and instructions shall be approved for

implementation in accordance with Specification 6.8.4. For changes to procedures and instructions which may involve a change in intent of the approved procedures and instructions, the person authorized above to approve the procedure or instruction shall approve the change prior to implementation;

the first of the second second second

- b. Apposed changes or modifications to plant nuclear safety-related structures, systems and components shall be reviewed as designated by the Manager, Plant Opnations. Each such modification shall be reviewed by a qualified individual / gwup other than the individual / group which designed the modification, but who may be from the same organization as the individual / group which designed the modifications. Proposed modifications to plant nuclear safety-related structures, systems and components shall be approved prior to implementation as specified by the sore;
- c. Proposed tests and experiments which affect plant nuclear papety and are not addressed in the Final Safety Analysis Report or Technical Specifications shall be prepared,

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reviewed, and approved. Each such test or experiment shall be reviewed by a qualified individual / group other than the individual / group which prepared the proposed test or experiment. These proposed tests and experiments shall be approved before implementation by the SORC;

- d. Individuals responsible for reviews performed in accordance with specifications 65.3.1a., 6.5.3.16., and 6.5.3.1c., shall be members of the plant management staff previously designated by the SORC. Each such review shall include a determination of whether or not additional, cross disciplinary, review is necessary. If deened necessary, puch review shall be performed by gualified phemmel of the appropriate discipline;
- e. Each review shall include a detainmation of whether or not an unreviewed safety question is involved. Dursmant to Section 50.59, 10 CFR, NZC approval of items involving inreviewed safety question shall be obtained prior to approval for implementation.

64 Some activities may be controlled the use of instructions. Instructions provide directions for spacific activities within a particular department or section that donot affect the operavility of the plant. Enstructions are OMINISTRATIVE CONTROLS approved at an appropriate level of plant management withm the department INSTRUCTIONS or section that is responsible for PROCEDURES AND PROGRAMS (Continued) performing such activities. Instruction Security Plan implementation; c. shall be reviewed und approved prior to implementation as net Emergency Plan implementation; d. forth in Specification 10.5 PROCESS CONTROL PROGRAM implementation; . OFFSITE DOSE CALCULATION MANUAL implementation, and 1. Quality Assurance Program for effluent and environmental monitoring. g. including temporan changes and administrative policy 6.8.2 Each procedure of Specification 6.8.1 above, and changes thereto, shall be reviewed by the SCRC and approved by the Manager Alex Operations, prior to implementation and reviewed periodically as set forth in administrative specification 65. procedures. a toma to tor the time 2 Sector * Section for 6.8.3 Temporary changes to procedures of Specification 6.8.1 above may be made provided: The intent of the original procedure is not altered; The charge is approved by two members of the plant management staff. b at least one of whom holds a Senior Operator license on the unit ¥ affected; and The change is documented, reviewed by the SORC and approved by the C. Manager, Plant Operations, within 14 days of implementation.

6.8.4 The following programs shall be established, implemented, and maintained:

a. Reactor Coolant Sources Outside Containment

A program to reduce leakage from those portions of systems outside containment that could contain highly radioactive fluids during a serious transient or accident to as low as practical levels. The systems include the Containment Spray System, Safety Injection System, Chemical and Volume Control System, RHR System, and RCS Sampling System. The program shall include the following:

- Preventive maintenance and periodic visual inspection requirements, and
- Integrated leak test requirements for each system at refueling cycle intervals or less.

Insert Page 6-14

6.8.3 The Station Administrative Procedures and changes there to shall be reviewed in accordance with specification 6.5.1.6 and approved in accordance with specification 6.5.3.1. The associated implementing procedures and instructions and changes there to shall be reviewed and approved in accordance with Specification 6.5.3.1.

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6.8.4 Temporary changes to procedures and instructions of Specification 6.8.1 above may be made as follows:

4.8.4.1 Procedures

a. The intent of the procedure is not altered;

b. The procedure change is approved by two members of the statim staff knowledgalle in the area affected by the procedure, at least one of whom is a member of the station management stuff. For changes that may affect the operation status of statim equipment, a third approval by the shift Augeniew or an Assistant Shift Supervisor on the unit affected is required; and

c. The procedure change is documental,

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reviewed and approved by the original approval authority within 30 days of implementation.

6,8.4.2 Instructions

a. Temporary changes to instruction shall be revised and approved in the same manner as a permanent unision to that instruction or as otherwise directed in mixing by the sole.

PROCEDURES AND PROGRAMS (Continued)

b. In-Plant Radiation Monitoring

A program which will ensure the capability to accurately determine the airborne iodine concentration in vital areas under accident conditions. This program shall include the following:

- 1) Training of personnel.
 - and or instructions)
- 2) Procedures for monitoring, and
- 3) Provisions for maintenance of sampling and analysis equipment.

c. Secondary Water Chemistry

A program for monitoring of secondary water chemistry to inhibit steam generator tube degradation. This program shall include:

- 1) Identification of a sampling schedule for the critical variables and control points for these variables.
- Identification of the procedures/used to measure the values of the critical variables,
- Identification of process sampling points, which shall include monitoring the discharge of the condensate pumps for evidence of condenser in-leakage,

- 4) Procedures for the recording and management of data, (and or instructions)
- 5) Procedures defining corrective actions for all off-control point chemistry conditions, and (and or instruction)
- 6) A procedure identifying: (a) the authority responsible for the interpretation of the data, and (b) the sequence and timing of administrative events required to initiate corrective action.
- d. Backup Method for Determining Subcooling Margin

A program which will ensure the capability to accurately monitor the Reactor Coolant System subcooling margin. This program shall include the following:

- 1) Training of personnel, and (and/or instructions
- 2) Procedures for monitoring.

PROCEDURES AND PROGRAMS (Continued)

e. Post-Accident Sampling

A program which will ensure the capability to obtain and analyze reactor coolant, radioactive iodines and particulates in plant gaseous effluents, and containment atmosphere samples under accident conditions. The program shall include the following:

- 2) Procedures for sampling and analysis, and
- 3) Provisions for maintenance of sampling and analysis equipment.

6.9 REPORTING REQUIREMENTS

ROUTINE REPORTS

6.9.1 In addition to the applicable reporting requirements of Title 10, Code of Federal Regulations, the following reports shall be submitted to the Regional Administrator of the Regional Office of the NRC unless otherwise noted.

STARTUP REPORT

6.9.1.1 A summary report of plant startup and power escalation testing shall be submitted following: (1) receipt of an Operating License, (2) amendment to the License involving a planned increase in power level, (3) installation of fuel that has a different design or has been manufactured by a different fuel supplier, and (4) modifications that may have significantly altered the nuclear, thermal, or hydraulic performance of the plant.

6.9.1.2 The Startup Report shall address each of the tests identified in the FSAR and shall include a description of the measured values of the operating conditions or characteristics obtained during the test program and a comparison of these values with design predictions and specifications. Any corrective actions that were required to obtain satisfactory operation shall also be described. Any additional specific details required in license conditions based on other commitments shall be included in this report.

6.9.1.3 Startup Reports shall be submitted within: (1) 90 days following completion of the Startup Test Program, (2) 90 days following resumption or commencement of commercial power operation, or (3) 9 months following initial criticality, whichever is earliest. If the Startup Report does not cover all three events (i.e., initial criticality, completion of Startup Test Program, and resumption or commencement of commercial operation) supplementary reports shall be submitted at least every 3 months until all three events have been completed.

ANNUAL REPORTS*

6.9.1.4 Annual Reports covering the activities of the unit as described below for the previous calendar year shall be submitted prior to March 1 of each year. The initial report shall be submitted prior to March 1 of the year following initial criticality.

6.9.1.5 Reports required on an annual basis shall include a tabulation on an annual basis of the number of station, utility, and other personnel (including contractors) receiving exposures greater than 100 mrems/yr and their associated man-rem exposure according to work and job functions, ** e.g., reactor operations and surveillance, inservice inspection, routine maintenance, special main-tenance (describe maintenance), waste processing, and refueling. The dose assignments to various duty functions may be estimated based on pocket dosimeter, TLD, or film badge measurements. Small exposures totalling less than 20% of the individual total dose need not be accounted for. In the aggregate, at least 80% of the total whole body dose received from external sources should be assigned to specific major work functions.

ANNUAL RADIOLOGICAL ENVIRONMENTAL OPERATING REPORT***

6.9.1.6 Routine Annual Radiological Environmental Operating Reports covering the operation of the unit during the previous calendar year shall be submitted prior to May 1 of each year. The initial report shall be submitted prior to May 1 of the year following initial criticality.

The Annual Radiological Environmental Operating Reports shall include summaries, interpretations, and an analysis of trends of the results of the radiological environmental surveillance activities for the report period, including a comparison with preoperational studies, with operational controls as appropriate, and with previous environmental surveillance reports, and an assessment of the observed impacts of the plant operation on the environment. The reports shall also include the results of land use censuses required by Specification 3.12.2.

The Annual Radiological Environmental Operating Reports shall include the results of analysis of all radiological environmental samples and of all environmental radiation measurements taken during the period pursuant to the locations specified in the table and figures in the ODCM, as well as summarized and tabulated results of these analyses and measurements in the format of the table in the Radiological Assessment Branch Technical Position, Revision 1, November 1979. In the event that some individual results are not available for inclusion with the report, the report shall be submitted noting and explaining the reasons for the missing results. The missing data shall be submitted as soon as possible in a supplementary report.

*A single submittal may be made for a multiple unit station. The submittal should combine these sections that are common to all units at the station. **This tabulation supplements the requirements of §20.407 of 10 CFR Part 20. ***A single submittal may be made for a multiple unit station.

ANNUAL RADIOLOGICAL ENVIRONMENTAL OPERATING REPORT (Continued)

The reports shall also include the following: a summary description of the Radiological Environmental Monitoring Program; at least two legible maps* covering all sampling locations keyed to a table giving distances and directions from the centerline of one reactor; the results of licensee participation in the Interlaboratory Comparison Program; the corrective actions being taken if the specified program is not being performed as required by Specification 3.12.3: discussion of all deviations from the sampling schedule of Table 3.12-1; reasons for not conducting the Radiological Environmental Monitoring Program as required by Specification 3.12.1 and discussion of environmental sample measurements that exceed the reporting levels of Table 3.12-2 but are not the result of plant effluents, pursuant to ACTION b. of Specification 3.12.1; and discussion of all analyses in which the LLD required by Table 4.12-1 was not achievable.

SEMIANNUAL RADIOACTIVE EFFLUENT RELEASE REPORT**

6.9.1.7 Routine Semiannual Radioactive Effluent Release Reports covering the operation of the unit during the previous 6 months of operation shall be submitted within 60 days after January 1 and July 1 of each year. The period of the first report shall begin with the date of initial criticality.

The Semiannual Radioactive Effluent Release Reports shall include a summary of the quantities of radioactive liquid and gaseous effluents and solid waste released from the unit as outlined in Regulatory Guide 1.21, "Measuring, Evaluating, and Reporting Radioactivity in Solid Wastes and Releases of Radioactive Materials in Liquid and Gaseous Effluents from Light-Water-Cooled Nuclear Power Plants," Revision 1, June 1974, with data summarized on a quarterly basis following the format of Appendix B thereof. For solid wastes, the format for Table 3 in Appendix B shall be supplemented with three additional categories; class of solid wastes (as defined by 10 CFR Part 61), type of container (e.g., LSA, Type A, Type B, Large Quantity), and SOLIDIFICATION agent or absorbent (e.g., cement, urea formaldehyde).

The Semiannual Radioactive Effluent Release Report to be submitted within 60 days after January 1 of each year shall include an annual summary of hourly meteorological data collected over the previous year. This annual summary may be either in the form of an hour-by-hour listing on magnetic tape of wind speed, wind direction, atmospheric stability, and precipitation (if measured), or in the form of joint frequency distributions of wind speed, wind direction, and atmospheric stability.*** This same report shall include an assessment of the

*One map shall cover stations near the SITE BOUNDARY; a second shall include the more distant stations.

**A single submittal may be made for a multiple unit station. The submittal should combine those sections that are common to all units at the station; however, for units with separate radwaste systems, the submittal shall specify the releases of radioactive material from each unit.

***The licensee has the option of retaining the required meteorological data between the date of initial criticality and January 1 of the following year on site in a file that shall be provided to the NRC upon request.

SEMIANNUAL RADIOACTIVE EFFLUENT RELEASE REPORT (Continued)

radiation doses due to the radioactive liquid and gaseous effluents released from the unit or station during the previous calendar year. This same report shall also include an assessment of the radiation doses from radioactive liquid and gaseous effluents to MEMBERS OF THE PUBLIC due to their activities inside the SITE BOUNDARY (Figure 5.1-3) during the report period. All assumptions used in making these assessments, i.e., specific activity, exposure time and location, shall be included in these reports. The meteorological conditions concurrent with the time of release of radioactive materials in gaseous effluents, as determined by sampling frequency and measurement, shall be used for determining the gaseous pathway doses. The assessment of radiation doses shall be performed in accordance with the methodology and parameters in the OFFSITE DOSE CALCULATION MANUAL (ODCM).

The Semiannual Radioactive Effluent Release Report to be submitted 60 days after January 1 of each year shall also include an assessment of radiation doses to the likely most exposed MEMBER OF THE PUBLIC from reactor releases and other nearby uranium fuel cycle sources, including doses from primary effluent pathways and direct radiation, for the previous calendar year to show conformance with 40 CFR Part 190, "Environmental Radiation Protection Standards for Nuclear Power Operation." Acceptable methods for calculating the dose contribution from liquid and gaseous effluents are given in Regulatory Guide 1.109, Rev. 1, October 1977.

The Semiannual Radioactive Effluent Release Reports shall include a list and description of unplanned releases from the site to UNRESTRICTED AREAS of radioactive materials in gaseous and liquid effluents made during the reporting period.

The Radioactive Effluent Release Reports shall include any changes made during the reporting period to the PCP and to the ODCM, pursuant to Specification 6.13 and 6.14, respectively, as well as as any major changes to Liquid, Gaseous or Solid Radwaste Treatment Systems, pursuant to Specification 6.15. It shall also include a listing of new locations for dose calculations and/or environmental monitoring identified by the Land Use Census pursuant to Specification 3.12.2.

The Radioactive Effluent Release Reports shall also include the following: an explanation as to why the inoperability of liquid or gaseous effluent monitoring instrumentation was not corrected within the time specified in Specifications 3.3.3.10 or 3.3.3.11, respectively; and description of the events leading to liquid holdup tanks or gas storage tanks exceeding the limits of Specifications 3.11.1.4 or 3.11.2.6, respectively.

MONTHLY OPERATING REPORTS

6.9.1.8 Routine reports of operating statistics and shutdown experience, including documentation of all challenges to the PORVs or safety valves, shall be submitted on a monthly basis to the Director, Office of Resource Management, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, with a copy to the Regional Administrator of the Regional Office of the NRC, no later than the 15th of each month following the calendar month covered by the report.

RADIAL PEAKING FACTOR LIMIT REPORT

6.9.1.9 The F_{xy} limit for RATED THERMAL POWER (F_{xy}^{RTP}) shall be provided to the NRC Regional Administrator with a copy to the Director of Nuclear Reactor Regulation, Attention: Chief, Core Performance Branch, U. S. Nuclear Regulatory Commission, Washington, D.C. 20555, for all core planes containing Bank "D"

control rods and all unrodded core planes and the plot of predicted (F T.PRE)

vs Axial Core Height with the limit envelope at least 60 days prior to each cycle initial criticality unless otherwise approved by the Commission by letter. In addition, in the event that the limit should change requiring a new submittal to the Radial Peaking Factor Limit Report, it shall be submitted 60 days prior to the date the limit would become effective unless otherwise approved by the

Commission by letter. Any information needed to support F_{xy}^{RTP} will be by request from the NRC and need not be included in this report.

SPECIAL REPORTS

6.9.2 Special reports shall be submitted to the Regional Administrator of the Regional Office of the NRC within the time period specified for each report.

6.10 RECORD RETENTION

In addition to the applicable record retention requirements of Title 10, Code of Federal Regulations, the following records shall be retained for at least the minimum period indicated.

6.10.1 The following records shall be retained for at least 5 years:

- Records and logs of unit operation covering time interval at each power level;
- Records and logs of principal maintenance activities, inspections, repair and replacement of principal items of equipment related to nuclear safety;
- c. All REPORTABLE EVENTS;
- d. Records of surveillance activities; inspections and calibrations required by these Technical Specifications:
- Records of changes made to the procedures required by Specification 6.8.1;
- f. Records of radioactive shipments;
- Records of sealed source and fission detector leak tests and results; and
- Records of annual physical inventory of all sealed source material of record.

RECORD RETENTION (Continued)

6.10.2 The following records shall be retained for the duration of the unit Operating License:

- Records and drawing changes reflecting unit design modifications made to systems and equipment described in the Final Safety Analysis Report;
- Records of new and irradiated fuel inventory, fuel transfers and assembly burnup histories;
- Records of radiation exposure for all individuals entering radiation control areas;
- Records of gaseous and liquid radioactive material released to the environs;
- Records of transient or operational cycles for those unit components identified in Table 5.7-1;
- Records of reactor tests and experiments;
- g. Records of training and qualification for current members of the unit staff;
- Records of in-service inspections performed pursuant to these Technical Specifications;
- 1. Records of Quality Assurance activities required by the QA Manual:
- Records of reviews performed for changes made to procedures or equipment or reviews of tests and experiments pursuant to 10 CFR 50.59;
- k. Records of meetings of the SORC and the ORC;
- Records of the service lives of all hydraulic and mechanical snubbers required by Specification 3.7.9 including the date at which the service life commences and associated installation and maintenance records;
- B. Records of secondary water sampling and water quality; and
- n. Records of analyses required by the Radiological Environmental Monitoring Program that would permit evaluation of the accuracy of the and a analysis at a later date. This should include procedures effective at specified times and QA records showing that these procedures, were followed.

6.11 RADIATION PROTECTION PROGRAM

and instructions

Procedures for personnel radiation protection shall be prepared consistent with the requirements of 10 CFR Part 20 and shall be approved, maintained and adhered to for all operations involving personnel radiation exposure.

6.12 HIGH RADIATION AREA

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Protection

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6.12.1 In lieu of the "control device" or "alarm signal" required by paragraph 20.203(c)(2) of 10 CFR Part 20, each high radiation area, as defined in 10 CFR Part 20, in which the intensity of radiation is equal to or less than 1000 mR/h at 45 cm (18 in.) from the radiation source or from any surface which the radiation penetrates shall be barricaded and conspicuously posted as a high radiation area and entrance thereto shall be controlled by requiring issuance of a Radiation Work Permit (RWP). Individuals qualified in radiation protection procedures (e.g., "Health Physics Technician) or personnel continuously escorted by such individuals may be exempt from the RWP issuance requirement during the performance of their assigned duties in high radiation areas with exposure rates equal to or less than 1000 mR/h, provided they are otherwise following plant radiation protection procedures for entry into such high radiation areas. Any individual or group of individuals permitted to enter such areas shall be provided with or accompanied by one or more of the following:

- a. A radiation monitoring device which continuously indicates the radiation dose rate in the area, or
- b. A radiation monitoring device which continuously integrates the radiation dose rate in the area and alarms when a preset integrated dose is received. Entry into such areas with this monitoring device may be made after the dose rate levels in the area have been established and personnel have been made knowledgeable of them, or
- c. An individual qualified in radiation protection procedures with a radiation dose rate monitoring device, who is responsible for providing positive control over the activities within the area and shall perform periodic radiation surveillance at the frequency specified by the Radiation Protection Manager in the RWP.

Engineer

6.12.2 In addition to the requirements of Specification 6.12.1, areas accessible to personnel with radiation levels greater than 1000 mR/h at 45 cm (18 in.) from the radiation source or from any surface which the radiation penetrates shall be provided with locked doors to prevent unauthorized entry, and the keys shall be maintained under the administrative control of the Shift Foreman on duty and/or bealth physics supervision. Doors shall remain locked except during periods of access by personnel under an approved RWP which shall specify the dose rate levels in the immediate work areas and the maximum allowable stay time for individuals in that area. In lieu of the stay time specification of the RWP, direct or remote (such as closed circuit TV cameras) continuous surveillance may be made by personnel qualified in radiation protection procedures to provide positive exposure control over the activities being performed within the area.

For individual high radiation areas accessible to personnel with radiation levels of greater than 1000 mR/h that are located within large areas, such as PWR containment, where no enclosure exists for purposes of locking, and where no enclosure can be reasonably constructed around the individual area, that individual area shall be barricaded, conspicuously posted, and a flashing light shall be activiated as a warning device.

6.13 PROCESS CONTROL PROGRAM (PCP)

6.13.1 The PCP shall be approved by the Commission prior to implementation.

- 6.13.2 Licensee-initiated changes to the PCP:
 - a. Shall be submitted to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the change(s) was made. This submittal shall contain:
 - Sufficiently detailed information to totally support the rationale for the change without benefit of additional or supplemental information;
 - A determination that the change did not reduce the overall conformance of the solidified waste product to existing criteria for solid wastes; and
 - Bocumentation of the fact that the change has been reviewed and found acceptable by the SORC.
 - b. Shall become effective upon review and acceptance by the SORC.

6.14. OFFSITE DOSE CALCULATION MANUAL (ODCM)

- 6.14.1 The ODCM shall be approved by the Commission prior to implementation.
- 6.14.2 Licensee-initiated changes to the ODCM:
 - a. Shall be submitted to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the change(s) was made effective. This submittal shall contain:
 - Sufficiently detailed information to totally support the rationale for the change without benefit of additional or supplemental information. Information submitted should consist of a package of those pages of the ODCM to be changed with each page numbered, dated and containing the revision number, together with appropriate analyses or evaluations justifying the change(s);
 - A determination that the change will not reduce the accuracy or reliability of dose calculations or Setpoint determinations; and
 - Documentation of the fact that the change has been reviewed and found acceptable by the SORC.
 - b. Shall become effective upon review and acceptance by the SORC.

6.15 MAJOR CHANGES TO LIQUID, GASEOUS, AND SOLID RADWASTE TREATMENT SYSTEMS*

6.15.1 Licensee-initiated major changes to the Radwaste Treatment Systems (liquid, gaseous, and solid):

- a. Shall be reported to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the evaluation was reviewed by the SORC. The discussion of each change shall contain:
 - A summary of the evaluation that led to the determination that the change could be made in accordance with 10 CFR 50.59;
 - Sufficient detailed information to takally support the reason for the change without benefit of additional or supplemental information;
 - A detailed description of the equipment, components, and processes involved and the interfaces with other plant systems;
 - 4) An evaluation of the change, which shows the predicted releases of radioactive materials in liquid and gaseous effluents and/or quantity of solid waste that differ from those previously predicted in the License application and amendments thereto;
 - 5) An evaluation of the change, which shows the expected maximum exposures to individual in the UNRESTRICTED AREA and to the general population that differ from those previously estimated in the License application and amendments thereto;
 - 6) A comparison of the predicted releases of radioactive materials, in liquid and gaseous effluents and in solid waste, to the actual releases for the period prior to when the changes are to be made;
 - An estimate of the exposure to plant operating personnel as a result of the change; and
 - B) Documentation of the fact that the change was reviewed and found acceptable by the SORC.
- Shall become effective upon review and acceptance by the SORC.

*Licensees may chose to submit the information called for in this specification as part of the annual FSAR update.