U-0729 L40-84(08-22)-L 0982-L

ILLINOIS POWER COMPANY

.



CLINTON POWER STATION, P.O. BOX 678, CLINTON, ILLINOIS 61727

August 22, 1984

Docket No. 50-461

Director of Nuclear Reactor Regulation Attention: Mr. A. Schwencer, Chief Licensing Branch No. 2 Division of Licensing U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Subject: Clinton Power Station Unit 1 Independent Design Review Program Plan

Dear Mr. Schwencer:

Your letter to me of August 6, 1984 provided the comments of the NRC Staff on the Independent Design Review (IDR) Program Plan (Rev. 1) for the Clinton Power Station prepared by Bechtel Power Corporation (Bechtel).

We have received the attached Bechtel letter of August 17, 1984 (from Mr. G. L. Parkinson to Mr. J. D. Geier) forwarding Bechtel's response to the NRC Staff's comments. We have reviewed Bechtel's response and believe that it both improves the Program Plan and provides a satisfactory resolution to the NRC comments. Accordingly, we are concurring in Bechtel's suggestion that the response be considered as an immediately effective amendment to the Program Plan, and the IDR is proceeding in that fashion.

Sincerely yours,

Vice President

MA/1m

Enclosure

cc: See attached distribution list

8408270135 840822 PDR ADDCK 05000461 A PDR

U-0729 L40-84(08-22)-L 0982-L

Clinton Power Station

Independent Design Review Standard Distribution List

Director of Nuclear Reactor Regulation Attn: Mr. A. Schwencer, Chief Licensing Branch No. 2 Division of Licensing U. S. Nuclear Regulatory Commission Washington, D.C. 20555

James G. Keppler Regional Administrator Region III U. S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, Illinois 60137

Byron Siegel Clinton Licensing Project Manager Mail Code 416 U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Fred Christianson Mail Code V-690 NRC Resident Office Clinton Power Station R.R. #3, Box 228 Clinton, Illinois 61727

James L. Milhoan Section Chief, Licensing Section Quality Assurance Branch Office of Inspection and Enforcement Mail Stop EWS - 305A U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Richard C. Knop Section Chief Projects Section 1-C U. S. Nuclear Regulatory Commission 739 Reasevelt Road Glen Ellyn, Illinois 60137 Richard J. Goddard, Esq. Office of the Legal Director U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Don Etchison Director, Illinois Department of Nuclear Safety 1035 Outer Park Drive Springfield, Illinois 62704

Allen Samelson, Esq. Assistant Attorney General Environmental Control Division Southern Region 500 South Second Street Springfield, Illinois 62706

Jean Foy Spokesperson, Prairie Alliance 511 W. Nevada Urbana, Illinois 61801

Richard Hubbard MHB Technical Associates 1723 Hamilton Avenue Suite K San Jose, California 95125

Gordon L. Parkinson Bechtel Power Corporation Fifty Beal Street P. O. Box 3965 San Francisco, California 94119

Roger Heider Sargent & Lundy Engineers 55 East Monroe Street Chicago, Illinois 60603

Bechtel Power Corporation

Engineers-Constructors

Faty Deme Super



Ban Francisco, Gamoinia Mail Address: P.O. Box 3965, San Francisco, CA 94119

August 17, 1984

8L1-11

Mr. J. D. Geier Illinois Power Co SOC South 27th St. . Decatur, Illinois 62525

Subject: Clinton Independent Design Review Illinois Power Company Job Ho. 15478-003 Program Plan - July 1984 (Rev. 1)

Enclosure (a): Responses to MRC compents, dated 8/16/84.

Reference (a): Letter from A. Schwencer to D.P. Hall, dated August 6, 1984, subject: Clinton Independent Design Review (IDR) Program Plan.

Reference (b): Program Plan, Independent Design Review of Clinton Power Station, Unit 1, dated July 1984. (Rev. 1)

Dear Mr. Galer:

As requested, we are providing Enclosure (a), as our response to the NRC letter of Reference (a), which commented on the Program Plan, Reference (b).

This response is intended to be fully responsive to the key elements of the NRC comments (Reference (a). We believe that the Program Plan, as clarified by Reference (a), fully complies with the NRC comments.

Unless you instruct us otherwise, we intend to attach the enclosed response to the Program Plan and consider it an immediately effective amendment to the Program Plan. J. D. Geter Page Two August 17, 1984

Please advise if we can be of further assistance.

Yery truly yours,

6. L. Parkinson

Project Manager

cc: M.

M. Axelrad, w/att. C. D. Fox, w/att.

Foy, w/att. J.

R. Goddard, w/att. D. P. Hall, w/att. R. C. Heider, w/att. R. Hubbard, w/att.

J. L. Milhoan, w/att. A. Samelson, w/att.

8. L. Siegel, w/ett.

00010

August 17, 1984

Responses to MRC Comments on Clinton 10R Plan (Sy item number of MRC comments of 8/6/84)

1. After consideration of the MRC concerns, it is agreed that a modification is appropriate to the proposed system selection and scope for mechanical design aspects of the systems to be covered by the Clinton IDR. Accordingly, we now propose a full review of the shutdown service water (SSW) system and a limited review of the high pressure core spray (HPCS) system from the containment penetration to the reactor vessel, to cover design areas described below. This would be in addition to the review of the Class IE ac electrical distribution system already proposed.

The SSW system is a reasonably complex system requiring several different modes of operations, has redundancy, and the full range of single failure considerations. In addition, the conceptual and implementing design is done by Sargent and Lundy (SEL). It has significant interfaces with General Electric such as heat loads and the safe shutdown control panel. However, it is essentially independent of General Electric design influence and is sufficiently complex to be representative of other systems.

The proposed section of the HPCS system selected provides for the enalysis and support of a piping system with a higher design temperature, end the qualification of components in a harsh environment. The analysis and support design are both done by S&L for the HPCS system.

Design for HELB/MELB protection will be reviewed on a functional basis, across systems, and will not be limited by scope of the above systems. The depth and breadth of this review will be consistent with the example review plan provided with the NRC comments.

 We agree with the NRC that procedural violations and trends in even minor deficiencies in technical or procedural violations should be identified and recorded. This was always intended. Accordingly, the interpretation of Observations will be that of including all meaningful deficiencies. However, we believe there is a minimum threshold below which it cannot be justified to pursue insignificant deficiencies. Thus the individual reviewer will identify and record deficiencies (other than trivial ones), and will identify each deficiency which he determines should not be reviewed further because in his judgement is not significant. These review records will be maintained and will be available for NRC inspection.

August 17, 1984

3. Implementing procedures will be a combination of existing EDPs and IDR-special procedures. Both types are combined into a single project procedures manual, which is approved by the Project Manager and Project Quality Assurance Engineer. A listing of planned IDR-special procedures not based on EDP's procedures is as follows:

IDR Procedure IDR Procedure IDR Procedure IDR Procedure	12 13	Communications Review Process Processing of Observations Walkdown
Tox Procedure		

We believe the titles are sufficiently descriptive to indicate the intended scope.

- 4. The civil-structural aspects will be covered in the IDR as described during the referenced June 20 meeting. (See Transcript pages 89-90). This assures reviews which evaluate the safe load path from system supports to the building foundation, where appropriate.
- 5. We agree that potential generic deficiencies should be pursued and the IDR will do this. However, we believe there should be some flexibility in the IDR as to how they are pursued and by whom. Accordingly, we propose that Sechtel be given discretion as to whether such matters are investigated outside the systems of IDR scope, by Bechtel or by others. If by others, then Bechtel would have responsibility of reviewing the results and concurring with determinations made. Bechtel will do enough examination itself to determine if generic deficiencies exist, or will vorify that the examination has been performed by others. The basis for deciding how and by whom generic issues are to be pursued will be documented.

AUG 17 1984

- It is intended that documents of the type mentioned by NRC will be included in the IDR. The listings in the Program Plan are typical but not complete.
- There is every intention of reviewing requirements as stated in the NRC comments to reflect ANSI N45.2.11 and no intention to do otherwise.
- 8. The IDR recognizees the situation described by IEE Notice 84-54 and is prepared to cover it in the review, including missing calculations reflecting undocumented judgements. These instances will be documented, and meaningful situations covered in the final report.
- 9. The April 1, 1984 cutoff date will be observed and subsequent work will be identified. That work will be assessed as to its impact on meeting requirements, on design adequacy, and on the design process. It will also be assessed for its significance to other areas outside the immediate scope of the IDR. Where the IDR team concludes there is a concern, this will be pursued.
- 1C. The purpose of the field as-built review is for Bechtel to ascertain whether the S&L design documents were effectively understood by the users. This will be accomplished by selection of representative design documents and development of a review plan based on the essential features called for by such design documents. This is an engineering/design check, not a construction work inspection. Therefore, IDR Procedure #4 - Walkdown will emphasize general arrangements, correct orientation of parts, selection of options for specific applications, and satisfactory appearance of installation. The review plan will be developed and made available to the NAC during the course of the IDR.
 - Activities for which procedures were not followed will be documented, as described in the NRC comments.
 - 12. Where procedures are required but not available, they will be documented as described in the NRC comments.

1 . 1 \$

- 13. The IDR will follow the requirements of AMSI M45.2.11 in evaluating the design process as described in the MRC comments.
- 14. All potential observations will be retained in files of the IDR.
- 15. We concur with the MRC comments and expect to discuss its recommendations for the IDR report content at a later date.
- 16. We concur that Protocol will not be construed as ifsiting discussions with the NRC.
- 17. The Protocol will be interpreted as stated in the MRC comments.
- 18. The example review plans are intended to be used in the vertical reviews. The samples provided by the NRC are consistent in depth of review with what we intend for the specific design activities covered. The same depth of review is intended for other design activities. We do not believe it is necessary to rewrite the existing Bechtel plans to provide additional detail.