

PECO Energy Company PO Box 2300 Sanatoga, PA 19464-0920

T.S.6.9.1.6

December 12, 1995

Docket Nos. 50-352 50-353 License Nos. NPF-39 NPF-85

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555

Subject: Limerick Generating Station Monthly Operating Report For Units 1 and 2

Enclosed are the monthly operating reports for Limerick Units 1 and 2 for the month of November 1995 forwarded pursuant to Technical Specification 6.9.1.6.

Very truly yours,

Michael P. Gallagher

Is Reid for MPG

Director - Site Engineering

drh

Enclosures

cc: T. T. Martin, Administrator, Region I, USNRC

N. S. Perry, USNRC Senior Resident Inspector LGS

W. G. MacFarland, Vice President, LGS

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Docket No. 50-352
Attachment to Monthly
Operating Report for
November 1995

## Limerick Generating Station Unit 1 November 1 through November 30, 1995

## Narrative Summary of Operating Experiences

Unit 1 began the month of November at a nominal 100% of rated thermal power (RTP).

- On November 19, 1995 at 0010 hours, power was reduced to 92% RTP for main turbine valve testing. Power was restored to 100% RTP at 0336 hours.
- On November 27, 1995 at 0240 hours, power was reduced to 88% RTP for main turbine valve testing. Power was restored to 98% RTP at 0430 hours.
- On November 29, 1995 at 0941, power was reduced to 95% RTP in order to remove the sixth feedwater heaters from service. Power was restored to 100% RTP at 1200 hours.

Unit 1 ended this operating period at 100% of RTP.

# II. Challenges to Main Steam Safety Relief Valves

There were no challenges to the Main Steam Safety Relief Valves during the month of November.

#### AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO. 50 - 352

UNIT LIMERICK UNIT 1

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DATE DECEMBER 12, 1995

COMPANY PECO ENERGY COMPANY

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DAVID R. HENRICKS REPORTS ENGINEER SITE ENGINEERING

LIMERICK GENERATING STATION

TELEPHONE (610) 718-3772

#### MONTH NOVEMBER 1995

AVERAGE DAILY POWER LEVEL (MWE-NET)	DAV	AVERAGE DAILY POWER LEVEL (MWE-NET)
1050	17	1060
1045	18	1055
1045	19	1048
1058	20	1059
1064	21	1051
1061	22	1062
1056	23	1050
1061	24	1059
1065	25	1055
1052	26	1055
1048	27	1035
1065	28	1037
1060	29	1040
1055	30	1055
1056		
1059		
	(MWE-NET)  1050  1045  1045  1045  1058  1064  1061  1066  1061  1065  1062  1048  1065  1060  1055  1056	1050       17         1045       18         1045       19         1058       20         1064       21         1061       22         1056       23         1061       24         1065       25         1052       26         1048       27         1065       28         1060       29         1055       30         1056       30

DOCKET NO. 50 - 352

DATE DECEMBER 12, 1995

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DAVID R. HENRICKS REPORTS ENGINEER

SITE ENGINEERING

GREATER THAN 20% THIS MONTH.

LIMERICK GENERATING STATION

TELEPHONE (610) 718-3772

| NOTES: THERE WERE NO LOAD DROPS

#### OPERATING STATUS

1. UNIT NAME: LIMERICK U.IT 1

2. REPORTING PERIOD: NOVEMB R. 1995

3. LICENSED THERMAL POWER (MW7):

4. NAMEPLATE RATING (GROSS MWE):

5. DESIGN ELECTRICAL RATING (NET MWE):

6. MAXIMUM DEPENDABLE CAPACITY (GROSS MWE): 1092

7. MAXIMUM DEPENDABLE CAPACITY (NET MWE): 1055

B. IF CHANGES OCCUR IN CAPACITY RATINGS (ITEMS NUMBER 3 THROUGH 7) SINCE LAST REPOR!. GIVE REASONS:

1092

- 9. POWER LEVEL TO WHICH RESTRICTED. IF ANY (NET MWE):
- 10. REASONS FOR RESTRICTIONS. IF ANY:

	THIS MONTH	VR-TO-DATE	CUMULATIVE
11. HOURS IN REPORTING PERIOD	720	8.016	86,160
12. NUMBER OF HOURS REACTOR WAS CRITICAL	720.0	7,371.4	71,479.7
13. REACTOR RESERVE SHUTDOWN HOURS	0.0	0.0	0.0
14. HOURS GENERATOR ON-LINE	720.0	7,230.4	70.255.9
15. UNIT RESERVE SHUTDOWN HOURS	0.0	0.0	0.0
16. GROSS THERMAL ENERGY GENERATED (MWH)	2,361,274	23,390,343	217,706,881
17. GROSS ELECTRICAL ENERGY GENERATED (MWH)	788.100	7,646,700	70,830,980
18. NET ELECTRICAL ENERGY GENERATED (MWH)	758,883	7,373,458	68.017.464

		DAT	E DECEMBER 12. 1	1995
		THIS MONTH	VR-TO-DATE	CUMULATIVE
19. UNIT	SERVICE FACTOR	100.0	90.2	81.5
20. UNIT	AVAILABILITY FACTOR	100.0	90.2	81.5
21. UNIT	CAPACITY FACTOR (USING MDC NET)	99.9	87.2	74.8
22. UNIT	CAPACITY FACTOR (USING DER NET)	99.9	87.2	74.8
23. UNIT	FORCED OUTAGE RATE	0.0	5.1	4.3

- 24. SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS (TYPE, DATE, AND DURATION OF EACH):
  - 1. REFUELING OUTAGE, SCHEDULED FOR 2/2/96, LASTING 22 DAYS.
- 25. IF SHUTDOWN AT END OF REPORT PERIOD. ESTIMATED DATE OF STARTUP:
- 26. UNITS IN TEST STATUS (PRIOR TO COMMERCIAL OPERATION): FORECAST ACHIEVED

  INITIAL CRITICALITY 12/19/84 12/22/84

  INITIAL ELECTRICITY MID APRIL 85 4/13/85

COMMERCIAL OPERATION

1ST QTR 86 2/01/86

UNIT SHUTDOWNS AND POWER REDUCTIONS

REPORT MONTH NOVEMBER, 1995

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DOCKET NO. 50 - 352

UNIT NAME LIMERICK UNIT 1

DATE DECEMBER 12, 1995

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--------DAVID R. HENRICKS

REPORTS ENGINEER SITE ENGINEERING

LIMERICK GENERATING STATION

TELEPHONE (610) 718-3772

NO.	DATE		DURATION (HOURS)		METHOD OF SHUTTING DOWN REACTOR (3)		SYSTEM   CODE   (4)	COMPONENT   CODE   (5)	CAUSE AND CORRECTIVE ACTION TO PREVENT RECURRENCE	
87	951119	5	0.00	В	4	N/A	НА	VALVEX	REACTOR POWER WAS REDUCED TO 92% DUE TO MAIN TURBINE VALVE TESTING.	4 4
88	951127	S	000.0	В	4	N/A	HA	VALVEX	REACTOR POWER WAS REDUCED TO 88% DUE TO MAIN TURBINE VALVE TESTING.	4 4
89	951129	5	0.000	В	Δ	N/A	СН	HTEXCH	REACTOR POWER WAS REDUCED TO 95% TO REMOVE THE SIXTH FEEDWATER HEATERS FROM SERVICE:	4 4 4

(1)

F - FORCED

(2)

REASON S - SCHEDULED A - EQUIPMENT FAILURE (EXPLAIN)

B - MAINTENANCE OR TEST

C - REFUELING

D - REGULATORY RESTRICTION

E - OPERATOR TRAINING + LICENSE EXAMINATION

F - ADMINISTRATIVE

G - OPERATIONAL ERROR (EXPLAIN)

H - OTHER (EXPLAIN)

(3)

4 - OTHER (EXPLAIN)

METHOD

1 - MANUAL

2 - MANUAL SCRAM.

3 - AUTOMATIC SCRAM.

EVENT REPORT (LER)

FILE (NUREG-0161)

(5)

EXHIBIT 1 - SAME SOURCE

# Limerick Generating Station Unit 2 November 1 through November 30, 1995

# Narrative Summary of Operating Experiences

Unit 2 began the month of November at a nominal 100% of rated thermal power (RTP).

- On November 3, 1995 at 2204 hours, power was reduced to 98% RTP for main turbine valve testing. Power was restored to 100% RTP on November 4, 1995 at 0027 hours.
- On November 8, 1995 at 1218 hours, power was reduced to 98% RTP for a control rod pattern adjustment. Power was restored to 100% RTP at 1315 hours.
- On November 12, 1995 at 0606 hours, power was reduced to 88% RTP for main turbine valve testing. Power was restored to 100% RTP shortly thereafter.
- On November 17, 1995 at 2309 hours, power was reduced to 98% RTP for main turbine valve testing. Power was restored to 100% RTP at 2312 hours.
- On November 22, 1995 at 1700 hours, a planned power reduction began to replace stator water cooling filters. Power was reduced to 21% RTP at 2210 hours and the main turbine was removed from service at 2218 hours. Repairs were completed and the main turbine was synchronized to the grid on November 23, 1995 at 0932 hours. Power was restored to 100% RTP on November 24, 1995 at 0915 hours.
- On November 24, 1995 at 2228 hours, power was reduced to 90% RTP for a control rod pattern adjustment. Power was restored to 100% RTP on November 25, 1995 at 0220 hours.

Unit 2 ended this operating period at 100% of RTP.

## II. Challenges to Main Steam Safety Relief Valves

There were no challenges to the Main Steam Safety Relief Valves during the month of November.

#### AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO. 50 - 353

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UNIT LIMERICK UNIT 2

DATE DECEMBER 12. 1995

COMPANY PECO ENERGY COMPANY

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DAVID R. HENRICKS REPORTS ENGINEER

SITE ENGINEERING

LIMERICK GENERATING STATION

### TELEPHONE (610) 718-3772

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## MONTH NOVEMBER 1995

DAV	AVERAGE DAILY POWER LEVEL (MWE-NET)	DAY	AVERAGE DAILY POWER LEVEL (MWE-NET)
	1130	17	1139
2	1126	18	1134
3	1124	19	1139
4	1136	20	1138
5	1141	21	1139
6	1139	22	984
. 7	1135	23	361
8	1138	24	1076
9	1137	25	1133
10	1138	26	1137
3.1	1122	27	1154
12	1122	28	1145
13	1133	29	1153
14	1130	30	1157
15	1134		
16	1139		

DOCKET NO. 50 - 353

DATE DECEMBER 12, 1995

COMPLETED BY PECO ENERGY COMPANY

DAVID R. HENRICKS REPORTS ENGINEER SITE ENGINEERING

LIMERICK GENERATING STATION

TELEPHONE (610) 718-3772

#### OPERATING STATUS

1. UNIT NAME: LIMERICK UNIT 2 I NOTES: THERE WAS 1 LOAD DROP 2. REPORTING PERIOD: NOVEMBER, 1995 GREATER THAN 20% THIS MONTH 3. LICENSED THERMAL POWER (MWT): TO REPLACE THE STATOR WATER 3458 4. NAMEPLATE RATING (GROSS MWE): 1163 COOLING FILTERS. 5. DESIGN ELECTRICAL RATING (NET MWE): 1115 6. MAXIMUM DEPENDAL E CAPACITY (GROSS MWE): 1155 7. MAXIMUM DEPENDABLE . "ACITY (NET MWE): 1115

- 8. IF CHANGES OCCUR IN CAP. ITV RATINGS (ITEMS NUMBER 3 THROUGH 7) SINCE LAST REPORT, GIVE REASONS:
- 9. POWER LEVEL TO WHICH RESTRICTED, IF ANY (NET MWE):
- 10. REASONS FOR RESTRICTIONS, IF ANY:

		THIS MONTH	VR-TO-DATE	CUMULATIVE
11.	HOURS IN REPORTING PERIOD	720	8,016	51,672
12.	NUMBER OF HOURS REACTOR WAS CRITICAL	720.0	7.425.8	46.788.8
13.	REACTOR RESERVE SHUTDOWN HOURS	0.0	0.0	0.0
14.	HOURS GENERATOR ON-LINE	708.8	7.242.9	45.847.8
15.	UNIT RESERVE SHUTDOWN HOURS	0.0	0.0	0.0
16.	GROSS THERMAL ENERGY GENERATED (MWH)	2,421,828	23,572,764	145.802.347
17.	GROSS ELECTRICAL ENERGY GENERATED (MWH)	818,000	7,830,500	48,214,080
18.	NET ELECTRICAL ENERGY GENERATED (MWH)	794,719	7,562,766	46,464,966

	DATE	DECEMBER 12. 1	995
	THIS MONTH	VR-TO-DATE	CUMULATIVE
19. UNIT SERVICE FACTOR	98.4	90.4	88.7
20. UNIT AVAILABILITY FACTOR	98.4	90.4	88.7
21. UNIT CAPACITY FACTOR (USING MDC NET)	99.0	84.9	84.5
22. UNIT CAPACITY FACTOR (USING DER NET)	99.0	84.9	84.5
23. UNIT FORCED OUTAGE RATE	1.6	2.9	3.4
24. SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS (TY	PE. DATE, AND DUR	ATION OF EACH):	

25.	IF	SHUTDOWN	AT	END	OF	REPORT	PERIOD.	EST	IMATED	DATE	OF	STARTU	9.2
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26. UNITS IN TES	T STATUS (PRIOR TO COMMERCIAL OPERATION):	FORECAST	ACHIEVED
	INITIAL CRITICALITY	08/12/89	08/12/89
	INITIAL ELECTRICITY	09/01/89	09/01/89
	COMMERCIAL OPERATION	02/01/90	01/08/90

REPORT MONTH NOVEMBER, 1995

DOCKET NO. 50 - 353

UNIT NAME LIMERICK UNIT 2

DATE DECEMBER 12. 1995

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DAVID R. HENRICKS REPORTS ENGINEER SITE ENGINEERING

LIMERICK GENERATING STATION

TELEPHONE (610) 718-3772

NO.	DATE		DURATION (HOURS)			DOWN	LICENSEE EVENT REPORT #	SYSTEM    CODE     (4)	CODE	CAUSE AND CORRECTIVE ACTION TO PREVENT RECURRENCE
78	951103	S	0.00	В	4		N/A	НА	VALVEX	REACTOR POWER WAS REDUCED TO 98% DUE TO 4 MAIN TURBINE VALVE TESTING. 4
79	951108	S	000.0	В	4		N/A	RB	CONROD	REACTOR POWER WAS REDUCED TO 98% DUE TO 4 CONTROL ROD PATTERN ADJUSTMENT. 4
80	951112	S	000.0	В	4		N/A	НА	VALVEX	REACTOR POWER WAS REDUCED TO 88% DUE TO 4 MAIN TURBINE VALVE TESTING. 4
81	951117	S	0.00	В	4		N/A	НА	VALVEX	REACTOR POWER WAS REDUCED TO 98% DUE TO 4 MAIN TURBINE VALVE TESTING. 4
82	951122	F	011.2	Α	4		N/A	HF	FILTER	REACTOR POWER WAS REDUCED TO 21% AND THE 4 GENERATOR WAS TAKEN OFF THE GRID TO 4 REPLACE THE STATOR WATER COOLING FILTERS 4
83	951124	S	000.0	В	4		N/A	RB	CONROD	REACTOR POWER WAS REDUCED TO 90% DUE TO 4 CONTROD ROD PATTERN ADJUSTMENT. 4
			11.2							

(1) F - FORCED (2)

REASON S - SCHEDULED A - EQUIPMENT FAILURE (EXPLAIN)

B - MAINTENANCE OR TEST

C - REFUELING

D - REGULATORY RESTRICTION

E - OPERATOR TRAINING + LICENSE EXAMINATION

F - ADMINISTRATIVE

G - OPERATIONAL ERROR (EXPLAIN)

H - OTHER (EXPLAIN)

(3)

METHOD

1 - MANUAL

2 - MANUAL SCRAM.

4 - OTHER (EXPLAIN)

(4)

EXHIBIT G - INSTRUCTIONS FOR PREPARATION OF DATA ENTRY SHEETS FOR LICENSEE 3 - AUTOMATIC SCRAM, EVENT REPORT (LER)

FILE (NUREG-0161)

(5)

EXHIBIT I - SAME SOURCE