NRC Form (9.63)	TU FRITT JOS											U.S. 1	NUCLEAR REGULATORY COMMISSION APPROVED OMB NO. 3150-0104 EXPIRES 8/31/95															
FACILITY	NAM	4E (1	1			-			-		-								DOC	KET	UMBE	R (2)				I	PAGE	(3)
Callaway Plant Unit 1																	0	5	010	11	14	18	13	1	OF () [4		
TITLE (4)							sur				eve	nt																
EVENT DATE (5) LER NUMBER (6)								REPORT DATE (7)					OTHER FACILITIES INVOLVED (8)															
MONTH	NTH DAY YEAR		YEAR YEAR		EAR SEQUENTIAL NUMBER		NUMBE				DAY	YEAR	R	FACILITY NAMES					0 5 0 0 0					1				
0 7	1	7	8 4	8	4	-	0 1	6	-	0	0	0 8	1 6	8	4							0	15	10	10	10		_
OPE	RATIF	NG		THI	S REPO	TRC	IS SUBA	MITTE	D PUI	RSUAN	NT T	O THE R	EQUIRE	MENTS	OF 10	CFR \$ /C	heck one	or more	of th	e foile	wing)	(11)	_					
MC	MODE IS		5 20.402(в)				20 405(c)				60.73(e)(2)(iv)					-	73.71(b)											
	POWER LEVEL 0 0								50.38(c)(1) 50.38(c)(2)			50.73(a)(2)(vii) 50.73(a)(2)(vii)				73.71(c) OTHER (Specify in Abstract below and in Text, NRC Form 366A)												
20.406(a)(1)(iv) 20.406(a)(1)(iv) 20.406(a)(1)(v)			20.405(a)(1)(iv)				t	X	50.73(a)(2)(ii) X 50.73(a)(2)(iii)				50.73(a)(2)(viii)(A) 50.73(a)(2)(viii)(B)						300A/									
					50.73(a)(2)(iii) 50.73(a)(2))(2)(x)							-	-									
NAME	-			-		-					L	CENSEE	CONTAC	T FOR	THIS	LER (12)				_		TE	EPH	ONE	NUM	RER		
			M.	E	. Та	y1	or -	- Sı	ıpe	rin	ite	nden	t, 0	pera	tic	ns					1 1	T					2 10) 17
-	-			-		-	COMP	LETE	ONE	LINE	FOR	EACH C	OMPONE	NT FAIL	URE	DESCRIBE	D IN TH	IS REPO	AT (-		1	1,	To	-	10		1,
CAUSE SYSTEM COMPONENT MANUFAC REPORT TO NO				ORTAE					USE	SYSTEM	СОМР	ONENT	MANUFAC TURER			REPORTABLE TO NPRDS												

ABSTRACT (Limit to 1400 spaces, in approximately fifteen single space typewritten lines) (19

YES III ves complete EXPECTED SUBMISSION DATE!

SUPPLEMENTAL REPORT EXPECTED (14)

On 7/17/84 the Reactor Coolant System (RCS) depressurized to 0 psig and the primary seal on Reactor Coolant Pump 'C' (RCP 'C') was damaged. The plant was in Mode 5, water solid with the RCS at 380 psig and 180° F prior to this event.

MONTH

YEAR

The cause of the RCS pressure transient was determined to be improper sequence of valve operation in the 'A' Residual Heat Removal Pump surveillance procedure restoration. RHR Train 'B' was aligned to take a suction and discharge to the RCS and RHR Train 'A' was being restored from the surveillance during which the suction and discharge were aligned to the Refueling Water Storage Tank (RWST). The procedure required opening the Train 'B' RHR Injection Balance Line Isolation Valve (EJ-HV-8716B) prior to isolating the RHR Injection Balance Line from the RWST by closing BN-8717. Thus, the RHR pump was taking suction from the RCS and discharging to the RWST, which immediately depressurized the RCS.

RCP seal damage occurred when the RCS depressurized to 0 psig. The seal was replaced and RCP 'C' returned to service on 8/6/84. A Temporary Change Notice was issued to correct the RHR surveillance procedure. Similar procedures were also reviewed for impact on plant conditions.

8408240173 840816 PDR ADDCK 05000483 PDR

_	_	_		_
NAC	i w.		***	**
remi.		oren	- 200	64
		**	-	***
100.07				

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

U.S. NUCLEAR REGULATORY COMMISSION

APPROVED OMB NO. 3150-0104 EXPIRES 8/31/85

FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6) PAGE (3)	PAGE (3)		
Callaway Plant Unit 1		VEAR SEQUENTIAL REVISION NUMBER			
Callaway Flanc Unit 1	0 5 0 0 0 4 8	8 3 8 4 - 0 1 6 - 0 0 0 2 OF 0	4		

TEXT (If more space is required, use additional MRC Form 366A's) (17)

At 1309 CDT, on 7/17/84, the plant was in Mode 5 in water solid conditions with RCS pressure and temperature 380 psig and 180°F, respectively. RHR Train 'B' was taking suction from, and discharging to RCS at approximately 3000 gpm, with Reactor Coolant Pump 'C' the only operating RCP.

The valve lineup just prior to this event is shown in Figure 1. The RHR Pump 'A' surveillance procedure was being completed and the restoration in progress. RHR Pump 'A' was secured and at 1309 CDT valve EJ-HV-8716B was opened per the surveillance procedure restoration. Coincident with opening this valve, there was suddenly a loss of RHR 'B' flow to the RCS, a drop of RCS pressure to approximately 0 psig and a 1% increase in RWST level. Also coincident with this event was a sharp drop in seal return flow from the RCP's.

Upon loss of RHR 'B' flow, RHR Pump 'B' was immediately tripped. It was initially believed that a pressure spike had lifted the RHR relief valves, causing loss of RHR flow. However, upon consulting both wide and narrow range RCS pressure indicators, it was discovered that the loss of RHR flow to the RCS was caused by the incorrect valve lineup, not the lifting of the RHR suction relief valves.

Upon observation of low RCS pressure, RCP 'C' was tripped immediately. Approximately 15 seconds had elapsed since loss of RHR flow.

Upon testing RCP 'C,' it was suspected that the primary seal had been damaged due to the loss of pressure. The RCS was cooled down and the pump uncoupled. The seal was replaced and RCP 'C' was returned to service on 8/6/84.

Analysis of this incident revealed the root cause to be improper sequence of valve operation in RHR Train 'A' surveillance procedure OSP-EJ-POO1A, "Section XI RHR Train 'A' Operability." The restoration checklist in the procedure specifies to open valve EJ-HV-8716B, "RHR Injection Balance Line Isolation Valve," prior to closing valve BN-8717, "RWST Return Line Manual Isolation Valve." Thus, when valve EJ-HV-8716B was opened, the RCS immediately depressurized through RHR 'B' discharge, valve EJ-HV-8716B and valve BN-8717 to the RWST, which is at atmospheric pressure. This accounts for the 1% increase of RWST level at the time of the incident. This procedure had been utilized on at least two previous occasions under different plant configurations without incident. However, the procedure was in error for this particular configuration with RHR Train 'B' aligned to the RCS.

Temporary Change Notice 84-788 was issued 7/17/84 to correct the procedure restoration checklist valve lineup. Similar procedures were also reviewed for system impact when performed in various plant operating conditions.

		ORT (LER) TEXT CONTIN	OATION		APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85					
FACILITY NAME (1)		DOCKET NUMBER (2)	LER	NUMBER (6)	PAGE (3)					
			YEAR S	NUMBER NUM	ISION MBER					
Callaway Plant	Unit 1	0 5 0 0 0 4 8 3	8 4 -	0 1 6 - 0	100	3 OF	0 14			
TEXT 14 more space is required, use additional NRC Form 36	SA's/ (17)									

Since the reactor had not yet been critical, there was no potential for release of radioactive materials or core damage. At no time did conditions develop which posed a threat to the health and safety of the public. As the RHR Trains are not aligned to the RCS at pressures above 450 psig, this event could not have occurred at power.

Previous occurrences: none

U.S. NUCLEAR REGULATORY CON LICENSEE EVENT REPORT (LER) TEXT CONTINUATION APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85 LER NUMBER (6) PAGE (3) SEQUENTIAL NUMBER REVISION YEAR Callaway Plant Unit 1 0 4 OF 0 |5 |0 |0 |0 |4 |8 |3 |8 |4 010 RCS RCS EJ HV 8809A EJ HV 8809B EJ HV 8716B EJ HV 8716A W Simplified piping diagram Residual Heat Removal System BN-8717 RHR HEAT XCHR 'A' RHR HEAT RHR PUMP RHR PUMP Figure 1: \$ BN HV 8812A .BN HV EJ HV 8701B EJ HV 8701A RWST (RCS 1P4 RCS IP

UNION ELECTRIC COMPANY CALLAWAY PLANT

August 16, 1984

MAILING ADDRESS: P.O. BOX 620 FULTON, MO. 65251

U. S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

ULNRC-907

DOCKET NUMBER 50-483
CALLAWAY PLANT UNIT 1
FACILITY OPERATING LICENSE NPF-25
LICENSEE EVENT REPORT 84-016-00
DEPRESSURIZATION OF THE REACTOR COOLANT SYSTEM

Gentlemen:

The enclosed Licensee Event Report is submitted pursuant to 10 CFR 50.73(a)(2)(ii) concerning an inadvertent depressurization of the Reactor Coolant System.

S. E. Miltenberger Manager, Callaway Plant

Steven & Milterhinger

JMS/drs Enclosure

cc: Distribution attached

IEZZ

cc distribution for ULNRC-907

James G. Keppler USNRC Region III Office 799 Roosevelt Road Glen Ellyn, IL 60137

American Nuclear Insurers c/o Dottie Sherman, Library The Exchange Suite 245 270 Farmington Aveue Farmington, CT 06032

Records Center
Institute of Nuclear Power Operations
Suite 1500
1100 Circle 75 Parkway
Atlanta, GA 30339

NRC Resident Inspector Missouri Public Service Commission

D. F. Schnell

J. F. McLaughlin

J. E. Davis (Z40LER)

D. W. Capone

R. L. Powers

A. C. Passwater/D. E. Shafer/D. J. Walker

G. A. Hughes

W. R. Robinson (QA Record)

C. D. Naslund

A. P. Neuhalfen

R. A. McAleenan

L. K. Robertson (470)(NSRB) Merlin Williams, Wolf Creek

SEM Chrono

3456-0021.6

Z40ULNRC

G56.37

N. Date