APPENDIX A

NOTICE OF VIOLATION

Philadelphia Electric Company Limerick Generating Station, Unit 1

Docket No. 50-352 License No. CPPR 106

As a result of the inspection conducted on June 1 - 30, 1984, and in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (49 FR 8583) dated March 8, 1984, the following violations were identified.

A. 10 CFR 50, Appendix B, Criterion XI and the Startup Activity Section of Volume III of the Limerick Quality Assurance Plan require the establishment of a preoperational test program to assure that systems will perform satisfactorily in service.

FSAR Section 14.2 defines the NRC accepted preoperational test program and specifies the maximum functional criteria to be verified during each system preoperational test.

1. FSAR Section 14.2 and the licensee's response to FSAR Question 640.15 state that the preoperational test program for the standby diesel generators includes three test procedures, IP24.1, IP100.1 and IP100.4, and includes testing to assure each criteria of NRC Regulatory Guide 1.108, Section C.2.a is met.

Contrary to the above, as of June 18, 1984, the diesel generator test program, as implemented, did not include testing to evaluate each diesel generator unit's response to two event sequences identified in Regulatory Guide 1.108: (1) a complete loss of load; and, (2) a loss of Coolant accident coincident with a loss of offsite power which occurs while the unit is undergoing periodic surveillance testing.

 FSAR Section 14.2 states that procedure IP59.1 tests the closure times for all automatic valves controlled by the containment isolation and nuclear steam supply shutoff system.

Contrary to the above, as of June 19, 1984, the final approved version of IP59.1 did not include closure time testing for 34 automatic valves.

 FSAR Section 14.2 states that the response of the control room HVAC system to a chlorine isolation event will be evaluated during test IP32.2.

Contrary to the above, as of June 12, 1984, the control room HVAC response to a channel A chlorine isolation was not adequately verified as a result of an improperly implemented test change notice (TCN 27).

This is a Severity Level IV Violation (Supplement II).

B. 10 CFR 50, Appendix B, Criterion V and Section V of Volume 1 of the Limerick Generating Station Quality Assurance Plan require that activities affecting quality be prescribed by appropriate procedures.

FSAR Section 9.4.5 and the licensee's response to FSAR Question 480.7 describe the valve position indicating system for the primary containment vacuum relief valves. This system is stated to be capable of detecting relief valve opening prior to the 0.05 $\rm ft^2$ drywell-to-suppression pool steam bypass leak; je area limit being exceeded.

Research and Testing Procedure RT-11-00001 was used to calibrate the valve position indicating system.

Contrary to the above, calibration procedure RT-11-00001 was not appropriate in that it did not calibrate the primary containment vacuum relief valve position indicating system to the accuracy specified in the FSAR.

This is a Severity Level IV Violation (Supplement II).

Pursuant to 10 CFR 2.201, Philadelphia Electric Company is hereby required to submit to this office, within 30 days of the date of the letter transmitting this Notice, a written reply including: (1) corrective steps taken and the results achieved; (2) the corrective steps taken to avoid further violations; and (3) the date when full compliance will be achieved. Where good cause is shown, consideration will be given to extending your response time.

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Judge Richard F. Cole
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