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Robert L. Mittl General Manager Nuclear Assurance and Regulation

August 13, 1984

Director of Nuclear Reactor Regulation U.S. Nuclear Regulatory Commission 7920 Norfolk Avenue Bethesda, Maryland 20814

Attention: Mr. Albert Schwencer, Chief Licensing Branch 2 Division of Licensing

Gentlemen:

HOPE CREEK GENERATING STATION DOCKET NO. 50-354 FSAR COMMITMENT STATUS THROUGH JULY 1984

Public Service Electric and Gas Company presently plans to issue Amendment No. 7 to the Hope Creek Generating Station Final Safety Analysis Report in August 1984. This letter is provided, along with three (3) signed originals of the required affidavit, to document the status of Hope Creek Generating Station responses to NRC requests for additional information which were forecasted to be responded to by June and July 1984.

Attachment I is a tabulation of the Hope Creek Generating Station Final Safety Analysis Report commitments for June 1984, and the corresponding resolution for each commitment. Attachments II through IX provide the responses to the questions forecasted to be responded to in June 1984, which will be included in Amendment No. 7.

Attachment X is a tabulation of the Hope Creek Generating Station Final Safety Analysis Report commitments for July 1984, and the corresponding resolution for each commitment. Attachments XI and XII provide responses to questions forecasted to be responded to in July 1984, which will be included in Amendment No. 8.

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The Energy People

Director of Nuclear Reactor Regulation

Should you have any questions in this regard, please contact us.

Very truly yours,

Attachment	I	-	Hope Creek Generating Station - FSAR
			Commitment Status through June 1984
Attachment	II	-	Response to Question 210.12
Attachment	III	-	Response to Question 220.15
Attachment	IV	-	Response to Question 281.2
Attachment	V	-	Response to Question 410.38
Attachment	VI	-	Response to Question 410.39
Attachment	VII	-	Response to Question 410.42
Attachment	VIII	-	Response to Question 421.13
Attachment	IX	-	Response to Question 630.7e&f
Attachment	Х	-	Hope Creek Generating Station - FSAR
			Commitment Status through July 1984
Attachment	XI	-	Response to Question 210.12
Attachment	XII	-	Response to Question 430.19

C D. H. Wagner (w/attach) USNRC Licensing Project Manager

W. H. Bateman (w/attach) USNRC Senior Resident Inspector

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UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION DOCKET NO. 50-354

PUBLIC SERVICE ELECTRIC AND GAS COMPANY

Public Service Electric and Gas Company hereby submits the enclosed Hope Creek Generating Station Final Safety Analysis Report (FSAR) question responses.

The matters set forth in this submittal are true to the best of my knowledge, information, and belief.

Respectfully submitted,

Public Service Electric and Gas Company

By: Thomas

Vice President -Engineering and Construction

Sworn to and subscribed before me, a Notary Public of New Jersey, this <u>372</u> day of August 1984.

DAVID K. BURD NOTARY PUBLIC OF NEW JERSEY My Comm. Expires 10-23-85

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ATTACHMENT I HOPE CREEK GENERATING STATION FSAR COMMITMENT STATUS THROUGH JUNE 1984

FSAR COMMITMENT LOCATION

 Question/Response Appendix: Question 100.6

2. Question/Response Appendix: Question 210.12

3. Question/Response Appendix: Question 220.10

COMMITMENT RESOLUTION

Re: TMI Item I.C.5: This commitment concerns assuring feedback of operating experience to operational personnel via procedures. This information will be provided in August 1984.

Re: TMI Item II.B.3: This commitment concerns assuring compliance of the radioactive gas and liquid sampling system for shielding and source term requirements. This information will be provided in August 1984 and September 1984.

This commitment concerns compliance with conditions in conditionally approved Code Cases identified in Reg. Guides 1.84 and 1.85. This information will be submitted in three parts to be provided in July 1984, October 1984, and November 1984. These revised commitment dates are provided in Attachment II and will be included in Amendment 7 to the HCGS FSAR.

This commitment concerns detailed procedures for seismic instrumentation inservice surveillance program. This information will be provided in April 1985. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

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FSAR COMMITMENT LOCATION

 Question/Response Appendix: Question 220.15

- 5. Question/Response Appendix: Question 220.16
- Question/Response Appendix: Question 260.15
- 7. Question/Response Appendix: Question 281.2
- Question/Response Appendix: Question 281.9

COMMITMENT RESOLUTION

This commitment concerns mathematical models used in the design of Spent Fuel Racks. This information will be provided in September 1984. This revised commitment date is provided in Attachment III and will be included in Amendment 7 to the HCGS FSAR.

This commitment concerns the Spent Fuel Racks and their conformance with subsection NF of the ASME Code. This information is provided in Amendment 6 to the HCGS FSAR.

This commitment concerns revising FSAR Section 1.8 to reflect conformance with listed Reg. Guides which are applicable during operations phase. This information will be provided in August 1984.

This commitment concerns providing FSAR Figures 9.1-3 and 9.1-4 which illustrate Spent Fuel Rack design and arrangement. This information is provided in Attachment IV and will be included in Amendment 7 to the HCGS FSAR.

This commitment concerns limits for dissolved and suspended solids in purified condensate. This information will be provided in December 1984. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

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FSAR COMMITMENT LOCATION

- 9. Question/Response Appendix: Question 281.11
- 10. Question/Response Appendix: Question 281.14
- 11. Question/Response Appendix: Question 281.15
- 12. Question/Response Appendix: Question 410.26

13. Question/Response Appendix: Question 410.38

COMMITMENT RESOLUTION

This commitment concerns chemistry sampling for the Spent Fuel Pool Cleanup System. This information will be provided in September 1984. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns the materials monitoring program for the Spent Fuel Pool. This information will be provided in August 1984.

This commitment concerns information on the Post Accident Sampling System which demonstrates compliance with NUREG-0737, Item II.B.3.This information will be provided in August 1984 and September 1984.

This commitment concerns information requested in G.L. 81-34 regarding BWR Scram System Piping. This information will be provided within 60 days of NRC acceptance of the BWROG position. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns the criticality of the Spent Fuel Pool. This information will be provided in September 1984. This revised commitment date is provided in Attachment V and will be included in Amendment 7 of the HCGS FSAR.

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FSAR COMMITMENT LOCATION

- 14. Question/Response
 Appendix:
 Question 410.39
- 15. Question/Response Appendix: Question 410.42

- 16. Question/Response
 Appendix:
 Ouestion 410.91
- 17. Question/Response
 Appendix:
 Question 410.93
- 18. Question/Response Appendix: Question 421.13

COMMITMENT RESOLUTION

This commitment concerns Spent Fuel Rack design details. This information is provided in Attachment VI and will be included in Amendment 7 of the HCGS FSAR.

This commitment concerns the highest anticipated assembly average enrichment of U235 used in the Spent Fuel Rack criticality analysis. This information is provided in Attachment VII and will be included in Amendment 7 of the HCGS FSAR.

This commitment concerns the ability of check valves in the Equipment and Floor Drain System to maintain a functional pressure boundary. This information will be provided in August 1984.

This commitment concerns seismic qualifications of check valves in drainage systems. This information will be provided in August 1984.

This commitment concerns testing of I&C isolation systems against the effects of EMI per IEEE 472-1974 and PMC 33.1-1978. This testing has been completed and this information is provided in Attachment VIII and will be included in Amendment 7 of the HCGS FSAR.

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FSAR COMMITMENT LOCATION

- 19. Question/Response Appendix: Question 421.26
- 20. Question/Response Appendix: Question 440.10
- 21. Question/Response Appendix: Question 460.16

- 22. Question/Response Appendix: Question 471.14
- 23. Question/Response Appendix: Question 630.7e&f
- 24. Supplementary Request for Additional Information (5)

COMMITMENT RESOLUTION

This commitment concerns reactor mode switch contact misoperations. This information will be provided in August 1984.

This commitment concerns trip settings for the plant leak detection system. This information will be provided in August 1984.

This commitment concerns the implementation of acceptance criteria for the licensed solid waste burial facility. This information will be provided in March 1985. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns providing the resume for Senior Radiation Protection Supervisor. This information will be provided in August 1984.

This commitment concerns segments of the plant training program. This information is provided in Attachment IX and will be included in Amendment 7 of the HCGS FSAR.

This commitment concerns providing a master listing of seismic and dynamic qualification summary and status of safety related equipment. This information has been submitted (Refer to: R. L. Mittl (PSE&G) to A. Schwencer (NRC), dated July 5, 1984). FSAR COMMITMENT LOCATION

COMMITMENT RESOLUTION

This commitment concerns providing resumes for Maintenance Manager and Senior Nuclear Maintenance Supervisor. This information will be provided in August 1984.

25. FSAR Table 13.1-4

QUESTION 210.12 (SECTION 5.2)

Table 5.2-2 identifies certain ASME Code Cases that have been used in the construction of components for the Hope Creek Generating Station. A number of these Code Cases are identified in Regulatory Guides 1.84 and 1.85 as conditionally acceptable. That is, Regulatory Position C.1 of each guide identifies additional conditions that should be imposed in addition to those conditions specified in each Code Case. The Code Cases that are identified in Regulatory Guide 1.84 as conditionally acceptable are: 1636/1636-1, 1711, 1734, 1818, N-192, and N-275. The Code Cases that are identified in Regulatory Guide 1.85 as conditionally acceptable are: 1644/1644-3, 4, 6, N-71-9, and N-249. Code Case N-253-1 which is not in the Regulatory Guides is also conditionally acceptable.

Demonstrate that you are in compliance with the additional conditions applicable to each of the above conditionally approved Code Cases that are identified in Regulatory Guides 1.84 and 1.85.

RESPONSE

Code Case 1636-1 (N-70) was invoked in the design of the safety auxiliaries cooling system (SACS) pumps. Regulatory Guide 1.84 states that the design guidance in this code case is acceptable subject to the restriction that the stress limit designations of "Upset," "Emergency," and "Faulted" should be established and justified in the design specification.

HCGS complies with this additional regulatory requirement. The loading combinations are specified in the design specification.

Code Case 1711 (N-100) was invoked in the design of a number of safety-related safety-relief valves. Regulatory Guide 1.84 states the design guidance in this code case is acceptable subject to the requirement that the FSAR demonstrate how the pressure relief function is assured if the stress limits utilized for the upset operating condition are in excess of those specified in the code case.

- Insect A -

The applicability of the additional segulatory requirements is being evaluated. A response will be provided in June 1984.

Code Cases 1734 and 1818 were invoked in the fabrication of certain pipe supports. Regulatory Guide 1.84 states that the design guidance in these code cases is acceptable subject to the additional welding restrictions found in the regulatory guide.

HCGS complies with these additional regulatory requirements. The applicable design specifications permit the use of Code Case 1734

Amendment 4

and/or 1818 subject to the limitations recommended by Regulatory Guide 1.84.

Code Case N-192 was invoked in the fabrication of certain flexible metal instrument hose assemblies and on certain standby diesel generator skid-to-facility connectors. Regulatory Guide 1.84 states that this code case is acceptable subject to the requirement that the applicant should provide design data to demonstrate compliance with Paragraph NC/ND-3649.

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Information to comply with this additional regulatory requirement will be provided in June 1984a under separate cover. This information is considered to be propriete . Code Case N-275 was invoked in the fabrication of certain safetyrelated pipe. Regulatory Guide 1.84 states that the design guidance in this code case is acceptable subject to the additional welding restrictions in the regulatory guide.

HCGS complies with these additional regulatory requirements. The HCGS piping design specification permits the use of Code Case N-275 subject to the limitations recommended by Regulatory Guide 1.84.

Code Case 1644 and its various revisions has been invoked in numerous applications. Regulatory Guide 1.85 states that this code case is acceptable subject to the limitations on maximum ultimate tensile strength and, in the case of Code Case 1644-9 (N-71-9), the additional requirements for electrode dispersal.

- MSert B maximum ultimate strength limitation in view of the additional material brittleness and stress corrosion cracking. A responsewill be provided in June 1984.

Use of Code Case 1644-9 (N-71-9) is subject to the additional precautions cited in Regulatory Guide 1.85.

Use of Code Case N-249 is permitted for the containment hydrogen recombiner technical specification. To date, this code case has not been invoked.

Code Case N-253-1 provides rules for the construction of ASME components which experience elevated temperatures. This code case was invoked in the design of the containment hydrogen recombiners. This code case was invoked on HCGS because there are portions of the containment hydrogen recombiners that operate at temperatures in excess of 800°F.

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Attachment II (cont'd) Page 1.f2 210.12 We have a reviewed all of the stely-relief Valves at HCGS that use Cale Case MI (N-100), with the exception of the 10 values found on the primary containment instrument ges compressor sticks and non the instrument noneber reviewed. ges receiver tanks, we have determined that all the valves were specified as active. This designation requires that the stress limits for the failed condition meet normal looding condition allowables. Thus, the additional requirements in Regulatory buide 184 are not applicable.

· Attachment II (cont'd) - Insert # -

Page 20f2

A We are still evaluating the applicability

of the additional requirements to the

Aremaining Valves. A response will be

provided in October 1989.

Attachment II (cont'd)

- insert B -

210.12

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most of the HCGS spicifications invoke a spicific which invoke code case 1644 (N-71) revision to Code Case 1644 (N-71), and direct the vendor to comply with the additional regulatory requirements. For the few specifications that did not specify a specific revision a direct conformance with the additional regulatory requirements, a reviewhas been performed to confirm that the ultimate tensile strength of the motivals is below 170KS1. probation is An we are still underway to determine The applicability of The electrone dispersal requirements and a seried response will be provided in November 1984.

QUESTION 220.15 (SECTION 3.8.4)

Provide sketches of the mathematical models used in the design of spent fuel racks. Describe in detail, the methods of analysis by which seismic and other loads are applied to the racks and the pool.

RESPONSE

The requested information will be available by June, 1984, and will be added to Section 3.8.4 and/or 9.1.2 as appropriate.

QUESTION 281.2 (SECTION 9.1.2)

Figures 9.1-3 and 9.1-4 are shown as to be supplied later. Supply these figures or a date by which they will be provided.

RESPONSE

Section 9.1.2 ras been revised to provide Figure 9.1-3, A Typical Spent Fuel Rack, and Figure 9.1-4, Spent Fuel Rack Arrangement In Fuel Poole will be provided by June e 1988.



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Attachment IV (cont'd)



SECTION B .B

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HODULE	MODULES	GATT OF	NO -	
SAL		-		
	1	462		
	1	176 /	-	
	9	1512	-	
13 x H		10 12	-	
14 × 14		392	-	
14 × 15	1	420	-	
TOTAL	84	4054	10	

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2.4.6 SPECIAL BACK IS FOR STOTAGE OF CONTROL BODS, SUIDE TUBES AND DEPORTIVE FUEL CONTAINERS

I IN' BAP TYP. BETUELH PODULES.

NOTES

HOPE CREEK GENERATING STATION FINAL SAFETY ANALYSIS REPORT

SPENT FUEL RACK ARRANGEMENT IN FUEL POOL

FIGURE 9.1-4

Attachment V

HCGS FSAR

QUESTION 410.38 (SECTION 9.1.2)

Insufficient information is provided for review of the criticality of the spent fuel pool. The design bases are acceptable with respect to criticality. The information required for the review is promised for later. Such information should include the following:

- a. Sufficient structural detail to permit an independent calculation of the criticality of the racks.
- b. A description of the calculational methods used along with the results of the verification of the methods. This may be by reference to documents previously submitted by the organizations doing the analysis.
- c. A tabulation of the nominal value of k effective of the racks along with the various uncertainties and biases considered in the analysis.
- d. A tabulation of the reactivity effect of each of the abnormal (accident) situations considered.

RESPONSE

Sufficient information for review of the criticality of the spent fuel pool, including that listed above will be available by June 1984, and will be added to Section 9.1.2. September

QUESTION 410.39 (SECTION 9.1.2)

Without the spent fuel storage rack design details, the results of an analysis of impact onto the racks and the bundle-to-bundle fuel spacing, the staff cannot make any favorable conclusions about the design. Provide this information in the FSAR.

RESPONSE Section 9.1.2 and Figure 9.1-3 have been verised to include the spent fuel rack design details. will be available by June 1984, and will be added to Section 9.1.2.

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CHAPTER 9

FIGURES

Figure No.

Title

9.1-1	New Fuel Rack Arrangement
9.1-2	General Arrangement of Spent Fuel Storage Pool
9.1-3	A Typical Spent Fuel Rack
9.1-25	Secentric Fuel Positioning
8.1-35	Fuel Stored in Control Red Racks
8-1-32	Abnormal Eucl Storage Conditions
9.1-4	Spent Fuel Rack Arrangement in Fuel Pool
9.1-5	Fuel Pool Cooling and Torus Water Cleanup, P&ID
9.1-6	Fuel Pool Filter Demineralizer, P&ID
9.1-7	Fuel Preparation Machine Shown Installed in Fuel Pool
9.1-8	New Fuel Inspection Stand
9.1-9	Channel Bolt Wrench
9.1-10	Channel Handling Tool
9.1-11	Fuel Pool Sipper
9.1-12	Channel Gauging Fixture
9.1-13	Fuel Grapple
9.1-14	General Purpose Grapple
9.1-15	Fuel Inspection Fixture
9.1-16	Refueling Outage Flow Diagram
9.1-17	Plan View of Refueling Floor During Refueling
9.1-18	Simplified Section of New Fuel Handling Facilitie (Section X-X, Figure 9.1-17)

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- Normal storage conditions exist when the fuel storage racks are located in the pool and are covered with about 25 feet of water for radiation shielding, and with the maximum number of fuel assemblies or bundles in their design storage position.
- 2. An abnormal storage condition may result from accidental dropping of an empty fuel rack, or from dasage caused by the horizontal movement of fuel handling equipment without first disengaging the fuel from the hoisting equipment.
- b. It is assumed that the storage array is infinite in all directions. Since no credit is taken for leakage, the values reported as effective neutron multiplication factors are in reality infinite neutron multiplication factors. The biases between the calculated results and experimental results and the uncertainty involved in the calculations, as well as other uncertainties, are taken into account as part of the calculational procedure to ensure that the specified Keff limits are met.
- c. The racks are designed to protect the fuel assemblies from physical damage caused by impact from fuel assemblies. The rack design would prevent the release of radioactive materials in excess of 10 CFR 20 and 10 CFR 100 allowances under normal and abnormal storage conditions.
- d. The racks are constructed in accordance with the QA requirements of 10 CFR 50, Appendix B.
- e. The spent fuel storage racks are constructed in accordance with Seismic Category I requirements. The applicable code for the design of racks is ASME Section III, Subsection NF.
- f. Spent fuel storage space is provided in the fuel storage pool to accommodate at least 4.8 core loads of fuel assemblies.

9.1-7

- Spent fuel storage racks are designed and arranged so g. that the fuel assemblies can be handled efficiently during refueling operations.
- The spent fuel storage facility and all piping h. connections are designed to prevent a loss of cooling water from the spent fuel pool that could uncover the stored fuel.
- The spent fuel storage facility is designed to prevent 1. criticality of stored fuel under adverse environmental and postulated fuel handling accident conditions.
- Shielding for the stored spent fuel assemblies is 1. designed to protect plant personnel from exposure to direct radiation greater than that permitted for continuous occupational exposure during normal operations.
- The spent fuel storage facility is designed to remain k. functional during and following a safe shutdown earthquake (SSE).
- Failures of systems or structures not designed to 1. Seismic Category I standards and located in the vicinity of the spent fuel storage facility do not increase the K_{eff} established by design.
- The spent fuel pool is designed to withstand thermal m. stresses resulting from the pool water boiling.
- The rack design prevents accidental insertion of fuel n. assemblies between adjacent racks.
- The spent fuel storage facility is designed so that 0. failure of structures, systems, or components that are not Seismic Category I will not result in a loss of function of the facility.
- P. The spont fuel storage area is designed for fuel having an average u235 enrichment of 3.4 weight percent. The following design bases for the spent fuel and new fuel

storage facilities are discussed in the sections indicated below:

Seismic and system quality group classifications -. Sections 3.2.1 and 3.2.2

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9.1.2.2.2.2 High Density Spent Fuel Storage Racks

High density spent fuel storage racks in the fuel pool store spent fuel transferred from the reactor vessel. These are top-entry racks.

The spent fuel storage racks are of freestanding design and are not attached to either the fuel pool wall or the fuel pool liner plate. The racks are constructed of stainless steel, and the details of rack construction will be provided prior to fuel load. neutron absorber is Boral. See Figure 9.1-3 for construction details of a typical rack and the special rack. design

The spent fuel pool has been designed for a storage capacity for 4054 at least 3668 fuel assemblies, plus 27 multipurpose cavities for X storage of control rods, control rod guide tubes, and defective fuel containers. For initial plant operation, a storage space 1078 for about 1044 fuel assemblies, will be provided and the remaining X storage capacity will be added later.

, plus 30 multipurpose cavities)

The superstructure of the reactor building serves as a low leakage barrier to provide atmospheric isolation the spent fuel storage pool and associated fuel handling area is located within the reactor building secondary containment which

9.1.2.2.2.3 Refueling Area Cavities

As shown on Figure 9.1-2, the cask loading pit and the reactor well are adjacent to the spent fuel pool. The dryer and separator pool is adjacent to the reactor well. Like the spent fuel pool, these cavities are lined with stainless steel plate and are provided with liner leakage collection systems. The reactor well and the cask loading pit are connected to the spent fuel pool by fuel transfer canals approximately 4-feet wide. Each canal is provided with two gates and concrete plugs to prevent loss of water from the spent fuel pool during periods when the adjacent cavity is not filled with water.

The cask loading pit is designed to permit the underwater loading of spent fuel assemblies into spent fuel shipping casks. The pit can be drained of water during periods when cask loading operations are not being performed. The spent fuel shipping cask can be decontaminated either in the cask loading pit or in the cask washdown area on the refueling floor adjacent to the cask loading pit.

The reactor well is a circular cavity located directly above the primary containment. Removal of the drywell head and reactor vessel head provides direct access from the reactor well to the inside of the reactor vessel. The reactor well is filled with water during transfer of fuel assemblies from the reactor vessel to the spent fuel pool. Seals are provided at the bottom of the reactor well between the drywell and reactor well wall and between the reactor vessel and the drywell to prevent water leakage.

The dryer and separator pool provides for storage of the steam dryer and steam separator when they are removed from the reactor vessel. The dryer and separator pool is connected to the reactor

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HCGS FSAR

well to permit underwater transfer of components between the two cavities. Concrete seal plugs are provided to minimize water loss during normal and abnormal storage conditions when the reactor well is not filled with water. Gaskets are attached to the horizontal surfaces of the seal plugs to further reduce water loss.

9.1.2.2.2.4 Other Features

The spent fuel pool area ventilation system is discussed in Section 9.4.2.

The area radiation and airborne radioactivity monitoring instrumentation is described in Section 12.3.4.

- 9.1.2.3 Safety Evaluation
- 9.1.2.3.1 Criticality Control

Geometrically safe configurations of fuel stored in the spent fuel array, and poison materials, are employed to ensure that Keff will not exceed 0.95 under any normal or abnormal storage condition. To ensure that the design criteria are met, the following normal and abnormal spent fuel storage conditions were analyzed:

- Normal positioning of fuel assemblies in the spent fuel storage array
- Eccentric positioning of fuel assemblies in the spent fuel storage array
- c. Normal storage array of ruptured fuel
- Moving or placing a fuel bundle along the outside of storage racks
- e. Deleted

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HCGS FSAR

- f. Spent fuel bundle falling onto the rack with spent fuel
- 9. Empty fuel rack falling onto the rack with opent fuel. P
- 9.1.2.3.2 High Density Spent Fuel Rack Design Criteria

The principal design criteria of the spent fuel racks are as follows:

- a. At least 3666 fuel assemblies may be stored in the fuel pool.
- b. The storage racks provide an individual storage compartment for each fuel assembly. The fuel assemblies are stored in a vertical position with the lower tie plate engaged in a captive slot in the lower fuel rack support plate.
- c. The weight of the fuel assembly is held by the lower rack support plate.
- d. The spent fuel storage racks are made from 304L stainless steel.
- e. The minimum center-to-center spacing for the fuel assembly between rows, and the minimum center-to-center spacing within the rows, will be provided prior to fuel load. Fuel assembly placement between rows is not possible. (is shown on Figure 9.1-3.)
- f. Lead-in and lead-out guides at the top of the racks provide guidance of the fuel assembly during insertion or withdrawal. Dolefed
- g. The impact force considered in the rack design will be provided prior to fuel load.
- h. The storage rack is designed to withstand a pull-up force of 4000 pounds and a horizontal force of 1000 pounds. There are no readily available forces in excess of 1000 pounds. She racks are designed with lead outs to prevent sticking. However, in the event of a stuck fuel assembly, the maximum lifting force in

Attachment VI (cont'd)

HCGS FSAR

ercess of 1000 pounds. The racks are designed with lead-outs to prevent sticking. However, in the svent of a stuck fuel assembly, the maximum lifting force of the fuel handling platform grapple, assuming limit switches fail, is 3000 pounds.

- The maximum stress in the fully loaded rack in a faulted condition will be provided prior to fuel load.
- j. The spent fuel storage racks also have the capability of storing control rod guide tubes, control rods, and defective fuel containers. When the spent fuel is stored in the spaces provided for storing the above the Keff does not exceed 0.95.
- k. Several design features reduce the possibility of heavy objects dropping into the fuel pool. The main and auxiliary hoists of the reactor building polar crane are single-failure proof. In addition, the main hoist is physically prevented from traveling in the truncated segment shown on Figure 9.1-31 by mechanical stops on the girders of the polar crane. The crane design is discussed in Section 9.1.5. The removable guardrail and the four-inch curb around the refueling cavities further limit the possibility of heavy objects dropping into the fuel pool.
- The fuel storage pool has water shielding for the stored spent fuel. Liquid level sensors are installed to detect a low pool water level. Makeup water is available to ensure that the fuel will not be uncovered should a leak occur.
- m. Since the fuel racks are made of noncombustible material and are stored underwater, there is no potential fire hazard. The large water volume also protects the spent fuel storage racks from potential pipe breaks and associated jet impingement loads.

9.1.2.4 Spent Fuel Rack Inservice Inspection

An inservice inspection program is in effect throughout the life of the racks to ensure that the quality of the poisoned racks is





SECTION B - B

HOPE CREEK GENERATING STATION FINAL SAFETY ANALYSIS REPORT		
ATYPICAL	SPENT FUEL RACK	
FIGURE 9.1-3	Sheet 3 of 4	



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BOTTOM VIEW



QUESTION 410.42 (SECTION 9.1.2)

Specify the weight percent of U235 which corresponds to the highest anticipated enrichment used in the criticality calculations for the new and spent fuel storage areas.

RESPONSE

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is 3.4 weight percento

The highest anticipated assembly average enrichment) of U235 used in the spent fuel rack criticality analysis will be available by a June, 1984, and will be added to Section 9.1.3

The new fuel storage area criticality analysis is based on a maximum anticipated reactivity of the fuel and not on enrichment alone. The use of reactivity takes into account the combined effects of enrichment, enrichment distribution, gadolinia, gadolinia distribution, and fuel lattice geometry (i.e., water rods and fuel rod pitch). The HCGS new-fuel storage racks were designed to store fuel which has an infinite neutron multiplication factor of \$1.31, in the uncontrolled reactor core geometry.

This fuel reactivity limit bounds all existing and expected GE fuel designs. The use of the maximum reactivity of the fuel, instead of enrichment alone, is consistent with the NRC Standard Review Plan 9.1.1, as well as industry standards such as ANSI Standards N208, N209, and N210.

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Attachment VIII

Seismic qualification for this isolation system is in accordance with qualification procedures and acceptance criteria defined in IEEE Standard 344-1975, and implemented by Regulatory Guide 1.100, Revision 1.

. This isolation system is located in and qualified for a mild environment as defined in Sections 3.11.2.4 and 3.11.2.5. The worst-case specified environmental conditions in which this isolation system is designed to operate are as follows:

Pressure: Atmospheric plus fractional inch of HgO

Temperature:

104°F maximum these conditions may 40°F minimum exist 24 hours per year 83°F ± 2°F

Relative Humidity: 50% maximum (summertime) 20% minimum (wintertime)

Nuclear Radiation: 175 Rads Carbon (40 year TID) 88 Rads Carbon - Beta (180 day TID) 2.5 Rads Carbon - Gamma (180 day TID)

(TID = Total Integrated Dose)

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Testing, in accordance with SAMA Standard PMC 33.1-1978 will (be completed by June, 1984, to ensure that this isolation system is adequately protected against the effects of electromagnetic interference (EMI).

-pertormed

Testing in accordance with IEEE Standard 472-1974 will be completed by June, 1984, to ensure that this isolation system is adequately protected against the effects of shortcircuit failures, voltage faults and/or surges.

Computer Products Inc. (CPI) Emergency Response Facilities b. Data Acquisition System (ERFDAS) - this system utilizes the CPI real time peripheral (RTP) system for 1E to non-1E isolation. The basic components of the RTP system are analog and digital surge cards (qualified to IEEE Standard 472-1974 requirements), analog input cards and optically isolated digital input cards, distributed input/output controllers (DIOC) and transformer-coupled multi-drop limited distance modems (MDLDM). The MDLDMs provided the 1E to non-1E isolation. Data transmission to receiving MDLDMs is by twisted-shielded pairs.

Seismic qualification for this isolation system is in accordance with gualification procedures and acceptance criteria defined in IEEE Standard 344-1975, and implemented by Regulatory Guide 1.100, Revision 1.

Amendment 5

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Attachment VIII (cont'd)

This isolation system is located in and qualified for a mild environment as defined in Sections 3.11.2.4 and 3.11.2.5. The worst-case specified environmental conditions in which this isolation system is designed to operate are as follows:

Pressure: Atmospheric plus fractional inch of H,O

Temperature: 104°F maximum 40°F minimum 83°F ± 2°F } these conditions may exist 24 hours per year

Relative Humidity: 50% maximum (summertime) 20% minimum (wintertime)

Nuclear Radiation: 175 Rads Carbon (40 year TID) 88 Rads Carbon - Beta (180 day TID) 2.5 Rads Carbon - Gamma (180 day TID)

Testing in accordance with SAMA Standard PMC 33.1-1978 will e be completed by August, 1984, to ensure that this isolation system is adequately protected against the effects of electromagnetic interference (EMI).

-performed

Testing in accordance with IEEE Standard 472-1974, will be completed by February, 1984, to ensure that this isolation system is adequately protected against the effects of shortcircuit failures, voltage faults and/or surges. These tests are will be performed on the analog and digital surge cards and the transmit/receive circuits of the MDLDMs.

- c. Technology for Energy Corporation (TEC) Radiation Monitoring System (RMS) - this system utilizes three separate isolation methods depending upon the type of isolation required:
 - 1) IE to IE isolation for this type of isolation, Hewlett Packard NFBR 1000 and HFBR 2001 isolators are used. Optical coupling is used to provide the isolation.
 - 1E to non-1E annunciator outputs for this type of isolation, Agastat Model EGP isolation relays are used. Relay coil to contact separation provides the isolation.
 - 3) IE to non-IE communication for data transmission between the TEC IE microprocessor and the non-IE host computer, TEC Synchronous Data Link Control, serial communications modules 600-1200 are used. Transformer coupling provides the isolation for the transmit circuits. Optical coupling provides the isolation for the receive circuits.

Amendment 5

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X

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HCGS FSAR Attachment VIII (cont'd)

Seismic qualification for these isolation systems is in accordance with qualification procedures and acceptance criteria defined in IEEE Standard 344-1975, and implemented by Regulatory Guide 1.100, Revision 1.

These isolation systems are located in and qualified for a mild environment as defined in Sections 3.11.2.4 and 3.11.2.5. The worst-case specified environmental conditions in which these isolation systems are designed to operate are as follows:

Temperature:	104°F	ma	aximun
	40°F	m	inimum
	76°F	±	2°f

these conditions may exist 24 hours per year

4/84

ensures that these isolation

systems are

Relative Humidity: 50% maximum 20% minimum

Testing in conformance with Military Standards 461B and 462 protected on the effects of EMI will be completed by July, 1984. performed

Testing in accordance with IEEE Standard 472-1974 will be completed by July, 1984, to ensure that these isolation systems are adequately protected against the effects of short-circuit failures, voltage faults and/or surges.

- d. Remote control panels two isolation methods are provided for remote control panels requiring IE to non-IE isolation.
 - Digital IE to non-IE isolation for this type of isolation, Struthers Dunn type 219, Allen Bradley model 700-200A12P, and General Electric model HEA99 isolation relays are used. Relay coil to contact separation provides the isolation.
 - Analog IE to non-IE isolation for this type of isolation, TEC analog isolators, model 156, are used. Transformer coupling is used to provide the isolation.

Seismic qualification for these isolation systems is in accordance with qualification procedures and acceptance criteria defined in IEEE Standard 344-1975, and implemented by Regulatory Guide 1.100, Revision 1.

The Struthers Dunn type 219 and General Electric model HEA99 isolation relays are located in and qualified for a mild environment as defined in Sections 3.11.2.4 and 3.11.2.5. The worst-case specified environmental conditions in which these isolation relays are designed to operate are as follows:

Struther Dunn Type 219

421.13-4

Amendment 5

Attachment VIII (cont'd)

Nuclear radiation: 200 Rads (40 year TID)

No testing was conducted on the effects of EMI on the Struthers Dunn type 219, Allen Bradley model 700-200A12P, or General Electric model HEA99 isolation relays. By design, these relays should be immune to the effects of EMI.

Gereric EMI susceptibility and emissions test were conducted on the TEC model 156 analog isolators following procedure 156-QP-04, "Electromagnetic Interference (EMI) Test for TEC Model 156 Analog Signal Isolator Module," which is Appendix B to test report 31041-QP-01, "Qualification Test Report for Environmental and Seismic Testing of the TEC Model 158 Analog Isolation System." Results of these tests are available for review at Technology for Energy Corporation, Knoxyille, Tennessee.

- performed

Testing in accordance with IEEE Standard 472-1974, will be performed to ensure that the Struthers Dunn Type 219 and General Electric model HEASS isolation relays are adequately protected against the effects of short-circuit failures, voltage faults and/or surges. - INSERT B

The following test was performed on the Allen Bradley model 700P-200A12P isolation relay to ensure adequate protection against the effects of short circuit failures, voltage faults and/or surges:

- 1) Test type 100% high potential test
- Test characteristics 2700 V applied for one second between points of opposite polarity and to ground.
 performed

Testing in accordance with IEEE Standard 472-1974 will be that performed to ensure the TEC model 156 analog isolators are that adequately protected against the effects of short circuit failures, voltage faults and/or surges.

e. Equipment air lock isolation dampers HD-9450A and B interlock with receiving bay door #4323A - Potter Brumfield model MDR isolation relays are utilized to provide both non-IE to IE and IE to non-IE isolation as shown below:

- Non-1E to 1E receiving bay door #4323A (non-1E coil) permissive to equipment air lock isolation dampers HD-9450A and B (1E contact)
- 2) 1E to non-1E equipment air lock isolation dampers HD-9450A and B (1E coil) permissive to receiving bay door \$4323A (non-1E contact)

These two relays were purchased from General Electric.

Amendment 5

-INSERT 3 - Attachment VIII (cont'd)

Testing performed in accordance with General Electric Power Systems Management Business Department document MIL 82-12, dated July 24, 1982, ensures that the General Electric model HEA99 isolation relays are adequately protected against the effects of short-circuit failures, voltage faults and for surges. Attachment VIII (cont'd)

f. Startup Transient Monitoring System (STMS) - The qualification requirements of isolation devices, used by the STMS are described in Section 7.5.1.3.5.

- INSERT A ---

NSSS:

The isolation devices used to electrically separate nonessential and essential circuits are pursuant to the guidelines of IEEE Standard 384. Both relay and optical isolation devices are employed. The optical isolators utilize a fiber-optic light pipe to electrically separate the input from the output. For example, an essential logic signal activates a light emitting diode, the light is transmitted through the light pipe to a photo switch and the switch changes state on receipt of the light signal and either blocks or transmits.

The relay isolation devices provide the same degree of separation and are used typically for control voltage separation applications, i.e., 120-Vac and 125 Vdc essential to nonessential and redundant essential circuits. The relays are mounted so that a metal barrier separates the coil from the contacts with a minimum distance of one inch between the coil and barrier and between the contact and barrier.

Summary of Purchase Specification:

RELAY 8.

1.

b. ISOLATOR

1. Bill of Material

- - MIL-R-19523 a)
 - b) Contact Specification

Design Specification

- c) Coil Specification
 d) Insulation Specification
 e) Design Life
 f) Reliability

Class IE Safety Function 2.

- Functional Specification a)
- b) Reliability
- 3. Qualification Testing
 - a) Ambient and Design Environments
 - Application Configuration b)

- 2. Purchase part drawings 204B6186 and 204B6188
- 3. Qualification Testing
 - a) Tested as a panel subassembly

421.13-7

Amendment 5

-INSERTA -

Attachment VIII (cont'd)

Qualification testing for the isolation systems identified in parts a through f is ongoing. Reports documenting the results of this testing will be made available for review by the NRC when received. This is anticipated to be by September, 1984, for equipment identified in parts a, b, d, e, and f, and January, 1985, for the TEC RMS equipment identified in part c.

Attachment IX HCGS FSAR

each individual will meet the education and experience requirements of ANS/ANSI 3.1 - 1981 prior to initiate fuel loading.

In general, the personnel assigned to the licensed operator training come from one of the following areas:

- 1. Degreed engineer
- Previously licensed (BWR/PWR)
- Navy nuclear plant operator
- Fossil plant operator
- 5. Salem EO upgrade

In general, personnel assigned to the non-licensed operator training will come from one of the following areas:

- Qualified utility/equipment operator from Salem Generating Station
 Navy nuclear plant operator
- Navy nuclear plant operator
 Fossil plant operator

Ensert A

The Pratt

b

- Training on the HCGS plant specific procedures and technical specifications will be conducted as the procedures become available. These procedures are under development and will become available at various intervals throughout the
- training period. To ensure that all licensed operator candidates are thoroughly familiar with the procedures and Insert 8
 - Program/will be implemented three (3) to six (6) months prior to the license examinations. This training will cover all the HCGS specific operating, abnormal and emergency procedures, administrative and emergency response procedures, technical specifications and low power and surveillance testing procedures. Training will be covered by classroom instruction, in-plant oral examinations, written examinations and performance testing on the Hope Creek specific simulator.
- c. Applicable references for each of the segments outlined in the appendices are shown on the appropriate cover sheet of each appendix.
- d. Training segments which include 10CFR Part 55 Section 21, 22 and 23 are identified in Appendix 13A, 13C, 13E, 13F and 13G.

e. The following segments of the training program are still under development:

Cold license operator in-plant training Appendix () Control com propprational testing Practical work-accignments Appendix 4 Pre-license cwam audit obe ppendi y motion training Pre-license examination testing and training

630.7-2

Amendment 5 -

Pusert A' Attachment IX In addition potential licina candidates are required To achieve a satisfactory score on a screening examination as a prerequisite to assignment to the operator training program. at present the four Operator Service Selectioni (Poss) is used. Exception to the requiring is made for individual all priving held a DRC licinse and for degred personnel. all prospective employues must participate in a physiological serving process. A The Minnesota mutti-Phasic Personnaity Investory (MMPI) is presently in a use.

Attachment IX (cont'd) Attachment IX (cont'd) Attachment IX (cont'd) Attachment IX (cont'd) Attachment on jlours approches and technical on precifications will be and technical apprecifications will be and technical anto the training froquence and his on appendixes BB, 13 h, \$13 i.t. g. Hot license training for NRC candidates will be conducted to augment the shift staffing allotment, allow for promotion or fill vacancies due to reassignment. This training will utilize a major portion of the existing cold license training program; however, certain areas may be waived based on an individual's prior experience and educational background. Procedures describing the content and administrative requirements will be completed by June 1985.

be implemented or procedures describing

cogmont will be developed by June T984. -

h. Appendix 13F has been revised to incorporate this response.

Therewast

f.

Acourse description for segments Land; of the training program is contained in Appendices 131 and 135, respectively.

PAGE 1 OF 2

ATTACHMENT X PAG HOPE CREEK GENERATING STATION FSAR COMMITMENT STATUS THROUGH JULY 1984

FSAR COMMITMENT LOCATION COMMITMENT RESOLUTION

 Question/Response Appendix: Question 210.12

- 2. Question/Response
 Appendix:
 Question 210.20
- 3. Question/Response Appendix: Question 410.87

 Question/Response Appendix: Question 210.12 This commitment concerns providing design data to demonstrate compliance with Paragraph NC/ND-3649 of Code Case N-192. This information has been provided in the letter, R. L. Mittl (PSEG) to A. Schwencer (NRC), "Compliance with Reg. Guide 1.84", dated July 30, 1984. The information in Attachment XI will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns providing the method and acceptance criteria for a dynamic analysis of the feedwater check valve response to a feedwater line break outside containment. This information will be provided in August 1984.

This commitment concerns preparing preventive maintenance procedures for instrument air systems in compliance to ANSI MC11.1-1976. This information will be provided in November 1984. This revised commitment date will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns itemizing results of a review to determine if bypasses may have to be used for in-service testing of Electric Power and Protection Systems. This information has been provided in the letter; R. L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status," dated August 3, 1984.

FSAR COMMITMENT LOCATION COMMITMENT

5. Question/Response Appendix: Question 421.13c

6. Question/Response Appendix: Ouestion 421.22

- 7. Question/Response Appendix: Question 421.23
- Question/Response Appendix: Question 430.19

9. Question/Response Appendix: Question 630.9

COMMITMENT RESOLUTION

This commitment concerns testing the isolation systems for the Radiation Monitoring System for effects of EMI and protection against effects of short-circuit failures, voltage faults, and/or surges. This information has been provided in the letter; R. L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status", dated August 1, 1984.

This commitment concerns providing information on the capability for the at-power surveillance testing of the instrumentation channels, logic and actuation devices of plant safety systems. This information has been provided in the letter; R. L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status," dated August 1, 1984.

This commitment concerns providing justification of BWR reactor vessel level sensing lines. This information has been provided in the letter; R. L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status," dated August 1, 1984.

This commitment concerns preparing an emergency load sequencer (ELS) system reliability analysis. This information has been provided in the letter; R. L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status," dated August 1, 1984. The information in Attachment XII will be included in Amendment 8 to the HCGS FSAR.

This commitment concerns providing license examination periods in FSAR Figure 13.2-1. This information has been provided in Amendment 5 to the HCGS FSAR.

M P84 123/13 2-gs

and/or 1818 subject to the limitations recommended by Regulatory Guide 1.84.

Code Case N-192 was invoked in the fabrication of certain flexible metal instrument hose assemblies and on certain standby diesel generator skid-to-facility connectors. Regulatory Guide 1.84 states that this code case is acceptable subject to the requirement that the applicant should provide design data to demonstrate compliance with Paragraph NC/ND-3649.

Information to comply with this additional regulatory requirementwill be provided in June 1984.

Code Case N-275 was invoked in the fabrication of certain safetyrelated pipe. Regulatory Guide 1.84 states that the design guidance in this code case is acceptable subject to the additional welding restrictions in the regulatory guide.

HCGS complies with these additional regulatory requirements. The HCGS piping design specification permits the use of Code Case N-275 subject to the limitations recommended by Regulatory Guide 1.84.

Code Case 1644 and its various revisions has been invoked in numerous applications. Regulatory Guide 1.85 states that this code case is acceptable subject to the limitations on maximum ultimate tensile strength and, in the case of Code Case 1644-9 (N-71-9), the additional requirements for electrode dispersal.

HCGS is currently evaluating the applicability of the additional maximum ultimate strength limitation in view of the concerns with material brittleness and stress corrosion cracking. A response will be provided in June 1984.

Use of Code Case 1644-9 (N-71-9) is subject to the additional precautions cited in Regulatory Guide 1.85.

Use of Code Case N-249 is permitted for the containment hydrogen recombiner technical specification. To date, this code case has not been invoked.

Code Case N-253-1 provides rules for the construction of ASME components which experience elevated temperatures. This code case was invoked in the design of the containment hydrogen recombiners. This code case was invoked on HCGS because there are portions of the containment hydrogen recombiners that operate at temperatures in excess of 800°F.

has been submitted under separate cover (letter from R.L. Mitti (PSEBG), to A. Schwencer (NRC), deted July 30', 1984). Because the information is considered to be proprieting, a request to withhold the information from public disclosure is included in the letter 210.12-2 Amendment 4

Attachment XII

HCGS FSAR

1. LOP AFTER LOCA SEQUENCING COMPLETED

If a LOCA signal is still present when the SDG circuit breaker is closed, the LOCA signal overrides the LOP sequencer and starts the LOCA sequencer to apply LOCA loads in the predetermined sequence.

1484

Amendment X

For scenarios '2a' through '2f' above, the PSIS signals are present to prevent the inadvertant starting of equipment before its predetermined sequenced time.

ELS TESTING:

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1

Provisions exist at each of the sequencer cabinets to test the ELSs for 2a through 2f scenarios described above. An alarm is provided in the main control room to indicate that an ELS is being tested. If an actual LOP or LOCA occurs during the testing of an ELS, the sequencer resets automatically and responds to LOP and/or LOCA event.

The ELS system reliability analysis IS FURNISHED UNDER A SEPARATE COVER. THE ELS SYSTEM RELIABILITY IS ENHANCED BY THE USE OF TWO REDUNDANT MICROPRO-CESSORS IN EACH OF THE FOUR ELS SYSTEMS.

-(See letter; R.L. Mittl (PSEG) to A. Schwencer (NRC), "DSER Open Item Status", dated August 1, 1984)