

November 21, 1995

Mr. D. M. Smith
Senior Vice President-Nuclear
PECO Energy
Nuclear Group Headquarters
Correspondence Control Desk
P.O. Box 195
Wayne, Pennsylvania 19087-0195

SUBJECT: COMBINED INTEGRATED INSPECTION REPORT NOS. 50-352/95-18 AND
50-353/95-18

Dear Mr. Smith:

This report transmits the findings of the safety inspections conducted by NRC inspectors at the Limerick Generating Station, Limerick, Pennsylvania from September 19, through November 13, 1995. Results of the inspections of the annual emergency preparedness exercise and the initial licensed operator examinations will be transmitted separately. The inspections focused on issues important to ensuring the public health and safety and consisted of observation of activities, review of documents and interviews with plant personnel. The results are documented in the enclosed report and were discussed with Mr. R. Boyce of your staff at the conclusion of the inspection. We are providing one report for all the inspections conducted during this period in order to better integrate our inspection findings into a consistent regulatory message and more clearly communicate how these findings may reflect a change in your performance

In general, activities were found to be conducted safely. Two inspectors evaluated the Limerick licensed operator requalification training (LORT) program. In addition, the inspectors observed PECO training staff members administer the annual operating examination to an operating crew. The inspectors concluded that the Limerick LORT program was good. Also, the oversight by operations and training managers was effective and a strength of the requalification program.

NRC review of maintenance on a residual heat removal system check valve indicated that a nut was inadequately staked during an activity in May 1995. Additionally, the valve had to be reopened to remove foreign materials. These issues were left unresolved, pending NRC review of the results of the plant investigation.

NRC review found that PECO Energy developed and implemented a comprehensive plan to enhance material and personnel contamination monitoring. The efforts were considered very good. The inspection identified that overall, PECO Energy effectively implemented a very good radiological environmental monitoring program. PECO Energy continued to implement an effective meteorological monitoring program; however, the inspection did identify a need for additional attention-to-detail in the meteorological monitoring program.

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Mr. D. M. Smith

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In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room.

Your cooperation is appreciated.

Sincerely,

ORIGINAL SIGNED BY:

Walter J. Pasciak, Chief
Projects Branch 4
Division of Reactor Projects

Docket Nos. 50-352
50-353
License Nos. NPF-39
NPF-85

Enclosures: NRC Region I Inspection Report 50-352/95-18 & 50-353/95-18

cc w/encl:

G. A. Hunger, Jr., Chairman, Nuclear Review Board and Director - Licensing
W. MacFarland, Vice President - Limerick Generating Station
J. L. Kantner, Regulatory Engineer - Limerick Generating Station
Secretary, Nuclear Committee of the Board
Nuclear Safety Information Center (NSIC)
Commonwealth of Pennsylvania

Mr. D. M. Smith

3

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