

PRODUCTION TEST
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FACTORY QUALIFICATION TEST

SECTION B

TEST PERSONNEL QUALIFICATIONS WILL FOLLOW EACH TEST

INCLUDE AS MANY SAMPLES AS NECESSARY TO COMPLETE REQUIRED DATA

8408100106 840806
 PDR ADDCK 05000461
 A PDR

SOLD TO ILLINOIS POWER CO.
 ADDRESS 560 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744-1
 METHOD NO. _____
 DATE 11-17-81
 TESTED BY *Samuel B. Williams*
 CALC. BY _____
 CHECKED BY *Judy Jensen*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

COMMERCIAL DATA SHEET - TANDEM SETS



GENERATOR	ENGINE		SWITCH GEAR
	A	B	
MAKE: IDEAL Electric	MAKE: EMD	EMD	VOLTMETER MAKE: G E
SERIAL NO.: 305231N	SERIAL NO.: 79C1-1064	79C1-1094	SCALE: 0-5250
TYPE: (BRUSHLESS <input checked="" type="checkbox"/>) (BRUSH)	MODEL NO.: 12-645-E4	R-16-645E4	AMMETER MAKE: G E
KVA: 4875 KW: 3900 P.F.: .8	FUEL: DIESEL		SCALE: 0-800 CT RATIO: 1
VOLT: 4160	GAS		FREQ. METER MAKE: G E
AMP: 677	BUTANE		SCALE: 58-62
CONNECTED FOR: (HI <input checked="" type="checkbox"/>) (LO)	GASOLINE		WATTMETER MAKE: G E
(Y <input checked="" type="checkbox"/>) ()	INJECTOR SIZE:		SCALE: 0-600 CT RATIO: 1
R.P.M.: 900 HZ. 60	COOLING: KEEL		METER MAKE:
BEARINGS: (NO.) (BALL <input checked="" type="checkbox"/>)	RADIATOR FAN	<input checked="" type="checkbox"/>	SCALE:
(BUSHING)	HEAT EXCHANGE	<input checked="" type="checkbox"/>	TIME METER MAKE: G E
DRIVE: (DIRECT <input checked="" type="checkbox"/>) (GEAR)	STARTER: AIR	<input checked="" type="checkbox"/>	PHASE SWITCH MAKE: G E
(BELTS)	ELECTRIC		VOLTAGE REG. MAKE: BASKER
EXCITATION TYPE:	MECHANICAL		MODEL NO.: SR8A2 VOLT: 120
MODEL NO.: FRBA VOLT: 125.	MAKE: Pow-R-Quick	Pow-R-Quick	0503A
FIELD AMPS: 37 ARM. AMP.	VOLT:		TYPE: RATED AMPS:
R.P.M. 900			
GOVERNOR MAKE: Woodward	SAFETY: SHUTDOWN: ALARM		CIRCUIT BREAKER MAKE:
MODEL NO.: 3240-432	LOW OIL PSI:		MODEL:
TYPE: EG4-12	HIGH WATER OF SEE TEST PAGES		TRIP AMPS:
	OTHER:		
	OIL <input checked="" type="checkbox"/> WATER TEMP.: (<input checked="" type="checkbox"/>)		RHEOSTAT MAKE: BASKER
	FUEL <input checked="" type="checkbox"/> BATT. AMP.: ()		OHMS: 175 AMPS:
	VOLT. (<input checked="" type="checkbox"/>) OTHER: ()		ELECTRONIC CONTROL MAKE: Woodward
	REGULATOR: #1 #2:		NO. 47634P1 VOLT: 4160

START AND LOAD ACCEPTANCE QUALIFICATION TEST

PROCEDURE:

1. A valid start and load test is defined as a start from a keep warm temperature condition with acceleration to rated speed and voltage within ten (10) seconds, generator acceptance of 1935 KW (50% of rated load), and stabilization of rated voltage and frequency.
2. Maintain a chart recording of the starting time, generator voltage, frequency, and load current versus time throughout the test.
3. Following a start, and load run for 10 minutes, the unit will be stopped and the cooling bypass valves changed permitting circulation for accelerated cooling, down to keep warm temperatures.
4. The subsequent start cycle will be initiated when the outlet water falls to standby keep-warm temperature (125°F) and lube oil temperatures fall to within $\pm 10^\circ\text{F}$ of standby keep-warm temperatures. This applies to all (270) starts from standby keep-warm temperature.

All "hot" starts will be initiated after a five (5) minute shutdown interval from the preceding start, to assure temperatures do not fall below $\pm 10^\circ\text{F}$ from normal operating temperatures.
5. After each twenty-fifth (25th) start the normal load run as determined in paragraph 3 will be replaced by a one (1) hour load run at 100% load (3859 KW).
6. After each 25th start, the moisture will be drained from the air volume tank (s), the strainers and starters will be removed, disassemble, cleaned, inspected and maintained. Any repairs, adjustments, or other observations will be recorded in the remarks section of the test record. STEWART & STEVENSON RETAINS THE PEROGATIVE OF BEING ABLE TO SUBSTITUTE EIGHT (8) AIR START MOTORS IN ORDER TO CONTINUE TESTING IF REFURBISHMENT OF THE START MOTORS USED FOR THE PRECEEDING 25 STARTS CANNOT BE ACCOMPLISHED OVERNIGHT.
7. Record all data required by the test record for each start, and record any malfunction, repair, observation, etc., which occurs in the remarks section of the test record.

START AND LOAD ACCEPTANCE QUALIFICATION TEST

TEST TITLE: Factory Starting Reliability Test

OBJECTIVE: To determine that the set meets the start reliability and confidence level outlined in the Procurement Specification.

GENERAL SET-UP: The SSDG set will be mounted on a test stand with all external support equipment connected by flex couplings. The load will be applied by the use of water rheostat load banks.

DESCRIPTION OF TEST: At least 300 valid start and load tests will be made at the factory facility. Two hundred and seventy (270) starts will be made with the set within $\pm 10^{\circ}\text{F}$ of the standby keep-warm engine temperature of 125°F . The additional thirty (30) starts will be made at normal temperatures following a cold start sequence allowing a five (5) minute interval for the collection and recording of data. The "hot" starts will be initiated as the tenth (10th) start, and every tenth start thereafter. After each start signal the unit will fire, continue to run, and reach rated speed and voltage within ten (10) seconds after the initiation of the start signal. A load of 1935 KW (50% of rated load) will be applied to the unit after the unit has reached the rated speed of 60 HZ., and rated voltage of 4160 volts, and will continue to operate for (10) ten minutes.

ACCEPT/REJECT CRITERIA: During each successful start, the engine shall reach rated speed and voltage within ten (10) seconds of the initiation of the start signal. At no time during the loading shall voltage decrease to less than 75% of nominal 4160 Volts, or shall frequency decrease to less than 95% of nominal (60 HZ.). Voltage should be restored in less than 2 seconds to within 10% of nominal and frequency should be restored to within 2% of nominal in less than 40% of loading time interval. The unit shall accept 50% of the continuous rated KW load as per IEEE 387.

A total of three hundred (300) starts will be made with no more than three (3) valid failures allowed. A failure rate in excess of one (1) per hundred (100) starts will require further testing as well as review of the system design adequacy.

A valid failure is the failure to start and load as defined in Paragraph 1 of the Factory Starting Reliability Test Procedure.

A non-valid failure is defined as a malfunction in test equipment, external circuitry loads, or any component not attributable to the reliability of the engine-generator. Also, any malfunction of any component during the starting cycle which does not hinder a successful start as defined in paragraph 1 is not considered to be a failure. All malfunctions will be recorded and corrections made as required.

300 Start & Load Qualification Test

The 300 Start Qualification testing began on 12-29-81 at 10:04 a.m. The assigned test technicians were Tom Williams and Oscar Tatuaka under the direct supervision of Gary Heathcott, Test Department Manager. The test was witnessed by Tom Bixby of Stewart & Stevenson's Quality Control Department and Tom Flannery of Baldwin Associates.

The following information is a critique of each 300 start test performed. The critique shall be utilized as an explanation and clarification in the event any question arises to validity of any particular start test.

The test results shown on sheets 1 thru 6 were performed on 12-29-81 thru 1-14-82. The start tests shown were voided, due to the temperature readings being recorded at the conclusion of the run, in lieu of the recording of the standby temperature at the time of signal to start.

- #1-10 ITEM A: Starts 1 thru 10 shows temperatures recorded at completion of test.
- #20 ITEM B: Start #20 has a start time of 11.3 and temperatures recorded at completion of test. Slow start due to low air pressure. Pressure raised to 210 PSI.
- #21 ITEM C: Start #21 temperatures recorded at completion of test.
- #22 ITEM D: Start #22 had a slow start of 10.5 seconds and temperatures taken at completion of test. Slow start caused by load being applied during start cycle.
- #23 ITEM E: Start #23. The start time was within Specification at 9.6. The unit shut down after load was applied the unit shut down due to high crankcase pressure. High crankcase pressure resulted from auxiliary lube oil cooler ruptured sending cooling tower water into the crankcase. The main bearings were inspected by Oscar Tatuaka and it was decided that all main bearing shells should be replaced. The cause of the heat exchanger failure was a vibration crack in to inner tubes.
- #23 ITEM F: Start #23A. Test Personnel were instructed on when temperature data should be taken and from which instrument. This test was not recorded on test report but is recorded in daily log. The second attempt at Start #23 was conducted on 1-13-82. The unit shut down due to low oil pressure due to a 38°F temperature at lube oil temperature switch.
- #23 ITEM G: Start 23B & 24. The third attempt at Start #23 was performed on 1-14-82 at 10:28 a.m. The start time was within Spec (9.4) but the KW Channel on strip chart was not operating. The test technician terminated the test after applying 1935 KW with not chart recording.

- ITEM H: Start #23C. Start 23C shows start time of 9.4 sec and temperature recorded properly.
- #24 ITEM I: Start #24. Time 9.5 sec, temperatures recorded properly and correctly.
- #25 ITEM J: Start #25. Time 9.6 sec, temperatures recorded properly and correctly. Water and lube oil temperatures high due to cooling tower low water caused by frozen switch.
- #26 ITEM K: Start #26. Terminated due to operator error in not starting the chart.
- #26 ITEM L: Start #26A. Terminated due to operator error in turning on the fuel pumps.
- #26 ITEM M: Start #26B. Start terminated due to operator failure to open air valve.
- #26 ITEM N: Start time was 9.8 sec. with temperatures recorded properly and correctly.
- #27 ITEM O: Start #27. Start time was 9.75 sec with Spec., temperatures recorded properly and correctly.
- #28 ITEM P: Start #28. Start time was 9.45 sec, within Spec, temperatures recorded properly and correctly.
- #29 ITEM Q: Start #29. Start time was 9.4 sec, within Spec, temperatures were recorded properly and correctly.
- #30 ITEM R: Start #30. Start #30 was a slow start, start time was 11.0 seconds, out of Spec. The Slow Start was due to the failure of one motor to engage. Technician connected large & smaller receiver tanks together by means of a manifold upon recommendation from Engineering.
- #30 ITEM S: Start #30A. Start time was 9.5 sec, within Spec, temperatures were recorded properly and correctly. Start #30A was a hot start. The start was voided by note date 01-20-82 in order to minimize any confusion in starting over.

The previous starts and starting attempts were voided on 01-20-82 by Rich Stevens (see Sheet #7) due to the complete breakdown in communication, tests not being performed in accordance with test procedures, IEEE 387-77, temperatures taken from wrong instruments and at incorrect time, not rerunning invalid starts, and not recording all starting attempts in the official test report.

On 01-20-82, after Test Review Review, it was decided to start testing over again. The official valid tests would begin with #31. The start #31 would be officially noted as the #1 start. The #30 start was void in order to simplify the test starting, since the procedure stipulates every 10th start shall be a hot start and starts #31-#39 were valid starts meeting all test requirements. Start #40, 1-17-82, was hot start which was slow in starting, 10.95 sec.

The slow start was the result of an insufficient volume of available air supply. The Test Department installed a second large air receiver tank and leased an air compressor, in order to maintain an independent air supply.

On 01-26-82 official testing resumed with a hot start, start #10, in the Official Test Report, which showed no adverse problems in meeting specifications or documentation.

The following information is supplied to address and clarify any start test where either the start time (10 sec) was not met or where loads were terminated, starts were terminated as failures occurred.

Start and Load Qualification Tests through #49 were performed in accordance with approved test procedures, start times were within Spec (10 sec), temperatures, (125-100) standby keep warm, were maintained and recorded properly.

#50 Start #50 had an automatic shut down during load portion of test due to over heating. The over temperature was the result of the auxiliary equipment (cooling tower water line) was clogged up with debris. The cause initially was thought to be a valve being only half open, an oversight by the test technician.

Start #50 second attempt. The attempt, on 1-24-82, was initiated at 9:27 a.m. The unit started in 9.8 sec. and shut down after 7 minutes into the 1 hour load run. The investigation after this shutdown showed the cooling tower waterline was clogged with debris. The waterline was cleaned along with the bottom of the cooling tower tank in order to assure the prevention of re-occurrence of this particular problem.

#50 Start #50 third attempt-The third attempt of Start #50 shows a start time of 9.1 sec and a high temperature of 220°, 12 cylinder lube oil, the same as was reached during the previous 1 hour load run in Start #25.

The Starts #50 through #125 were performed in accordance with approval procedures. The start times varied from 8.9 sec to 9.75 sec, within Spec. The temperatures were recorded properly and standby temperatures established prior to signal to start. There were no failures, non valid starts, terminations or operator errors.

#126 The first start attempt on Start #126, as shown in the test record never occurred. The test technicians read air manifold pressure from Unit #1 gage panel and walked around unit and discovered the auxiliary lube oil pump motor had smoke coming (testline equip) from the housing. It was determined the auxiliary motor was under sized for the pump size. The motor was replaced on 2-1-82 and testing resumed.

Starts #126 through #167 were performed in accordance with approved procedures. The start times were within Spec, temperatures were established prior to signal to start. There were no failures, non valid starts, terminations or operator errors.

#168

Start #168. The unit shut down after load was applied after approximately 50 seconds into the load run. The ambient temperature recorded in the test record shows 41°F, when actually it was 38°F at the location of the unit. The thermometer was located on the far side window of the test booth where heat from inside of the test booth caused a false reading on the thermometer. The temperature at the location of the thermometer was compared to the temperature at the Unit #1 gage panel. The temperature at the gage panel was 38°F, a difference of 3°F.

The 38°F, actual temperature, plus start #168 was the first start of the day, 2-4-82, at 7:51 a.m., resulted in a low oil pressure shut down. The 38°F at which the unit shut down is below the minimum temperatures starting capabilities. The operator should have known the minimum temperature starting requirements. The unit was not prelubed prior to test start, not allowing warmed oil to reach throughout the system resulting in a low lube oil pressure indication.

The test technician was instructed to relocate the thermometer for ambient temperatures reading from the window of the test booth to the Unit #1 gage panel.

The first start #168 was not a valid failure, it is attributed to operator error and ambient temperature outside the parameter of specifications.

#168-213

Starts #168-#213 were performed in accordance with the approved test procedures. The start times were within Spec. The temperatures were recorded correctly and readings taken prior to signal to start. There were no failures, terminations or operator errors.

#214

Start #214 failed to start in the specified time of 10 sec. The start time was 10.8 seconds and is shown in the test record dated 2-8-82. The start time was slow due to the test technicians failure to purge the air start system of moisture.

The area was completely covered with water due to the high humidity and low ambient temperature. The slow start caused the technician to realize his failure to purge. After completion of the air system purge (20 minutes later) the unit was started and reached a rated speed in 9.4 sec.

The start #214 is classified as an operator error under IEEE-387-77 para. 6.3.2(5)(A)(B). The first attempt at Start #214 was non-valid failure.

Starts #214-229 were performed in accordance with approved procedures. The start times were within Spec, and the temperatures were recorded properly. Temperatures were taken prior to signal to start. There were no failures, invalid starts, terminations, operator errors.

#230

Start #230 took approximately 16 seconds to reach rated speed. The unit was shut down at approximately 8:05 a.m. The cycles on Start #229 fluctuated approximately .5 cycles during the load test. The fluctuation was noticed by the test technician. Start #230, a hot start, was attempted at approximately 8:05 a.m. at which time a failure occurred. The unit was secured in order to perform an investigation into the probable cause.

Woodward Governor was contacted by Mr. Heathcott to assist in the investigation. Woodward Governor arrived on 2-11-82 to confirm Stewart & Stevenson theory that the governor on the 12 cylinder would not open the fuel rack completely. The 12 cylinder governor, S/N159369, was sent to Woodward for failure analysis and repair. Woodward supplied Stewart & Stevenson with a replacement governor, S/N 1911403. The replacement governor was installed, but would not open fuel racks completely in order to start the unit in Spec. Woodward was called again to replace governor (S1911403) with original rebuilt governor (S/N1593769). Stewart & Stevenson made 42 trouble shooting starts on 2-23-82, 2-24-82 and 2-25-82.

The Start #230 is a failure in accordance with IEEE 387-77 Section 6.3.2 (1)(4). The failure to reach rated voltage and frequency was not within Spec, caused by a failure of a major component.

#230-279

Starts #230 thru #279 were performed in accordance with the approved test procedures. The start times were within Spec. The temperatures were recorded correctly and readings taken prior to signal to start. There were no failures, terminations or operator errors.

#280-A

Start #280A, dated 2-28-82 at 10:09 a.m., failed to start and reach rated voltage and frequency within 10 seconds. The start time was 11.2 sec. and the load was applied for a period of 3 minutes. The load was terminated due to the long start time. Mr. Heathcott contacted Woodward governor concerning the course of the failure. Woodward suggested replacement of the boost cylinder on the 12 cylinder engine. The boost cylinder was replaced on 2-28-82 and two trouble shooting starts for detection of any other problems.

#280-B

Start #280B on 2-28-82 at approximately 12:09 failed to start. The signal to start was initiated and the engine made no response. The lack of response was due to the operator not letting the unit cool down sufficient amount of time to permit the lube oil pressure return to zero.

The start signal is shown on the strip chart as a start signal.

The failure to start on #280B was the direct result of an operator error as per IEEE-387-1977 Par 6.3.2 (5)(A). The operator waited 5 minutes prior to next attempt to ensure lube oil pressure returning to zero.

#280-300

Starts #280-300 were performed in accordance with approved procedures. The start times were within specification. The temperatures were recorded and readings were taken prior to signal to start. There were no failures, terminations or operator errors.

The final review of the 300 Start and Load Acceptance Qualification Test shows that there were three non valid starts due to operator errors as per IEEE-387-77 Par. 6.3.2 (5)(A); 4 non valid starts attributed to temporary services as per IEEE387-77 Para. 6.3.2(5)(E); and 2 failures, #230 and #280 as per IEEE387-88 Para 6.3.2(1).

Alfred J. Gusk, P.E.
Engineering

Mary Heathcote
Test Line

Reed Stevens
Quality

NON-COMFORMANCE REPORT

(INTERNAL)

NCR LOG NUMBER 1386	DRAWING NUMBER 021677	DATE 2/26/82
INSPECTOR T. BLAKEY	DESCRIPTION OF DEFECT START TEST (300)	WORK ORDER NUMBER N75744
SHOP/AREA OF RESPONSIBILITY TESTLINE #28		QUALITY CONTROL SUPERVISOR [Signature]
		DATE LOGGED 3-5-82

STATUS:

<input type="checkbox"/> DRAWING NUMBER _____	<input type="checkbox"/> IN PROCESS
<input type="checkbox"/> SPECIFICATION TEST REPORT	<input checked="" type="checkbox"/> FINAL INSPECTION

DEFICIENCY DESCRIPTION: **POWER FACTOR RECORDED DURING 300 START. QUALIFICATION WAS RECORDED WITHOUT INSTRUMENTATION. FOR JUSTIFICATION.**

CAUSE: **INSTRUMENTATION NOT AVAILABLE PRIOR TO START #231**

DISPOSITION:

<input type="checkbox"/> REMOVE	<input checked="" type="checkbox"/> USE AS IS
<input type="checkbox"/> REPAIR	<input type="checkbox"/> SCRAP

[Signature]

<input type="checkbox"/> APPROVED	<input checked="" type="checkbox"/> APPROVED
<input type="checkbox"/> DISAPPROVED	<input type="checkbox"/> DISAPPROVED

MATERIAL REVIEW BOARD _____

[Signature]
QUALITY ASSURANCE ENGINEER

<input type="checkbox"/> APPROVED
<input type="checkbox"/> DISAPPROVED

CUSTOMER _____

CORRECTIVE ACTION: _____

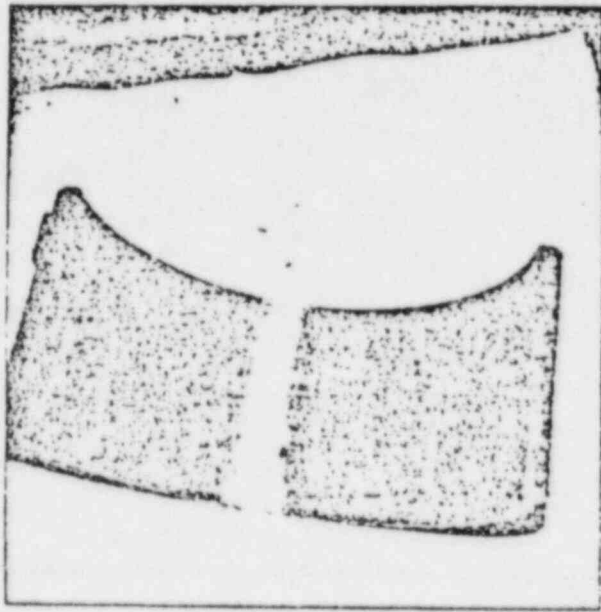
DATE REQUIRED BY: _____

TYPE OF INSPECTION REQUIRED:

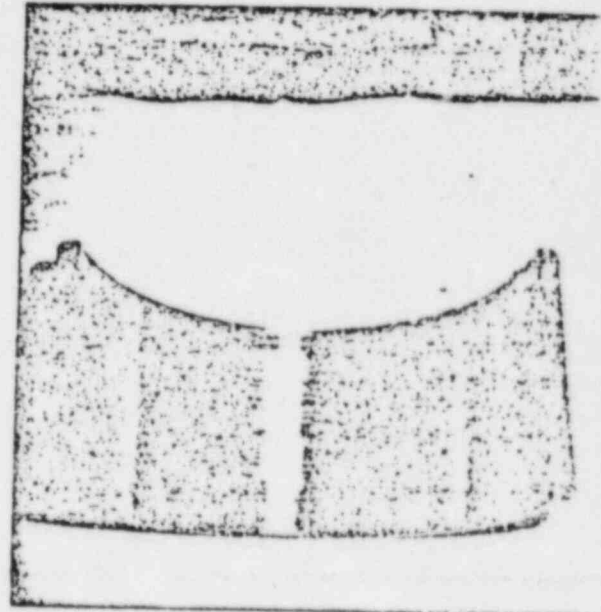
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CORRECTIVE ACTION COMPLETE: _____

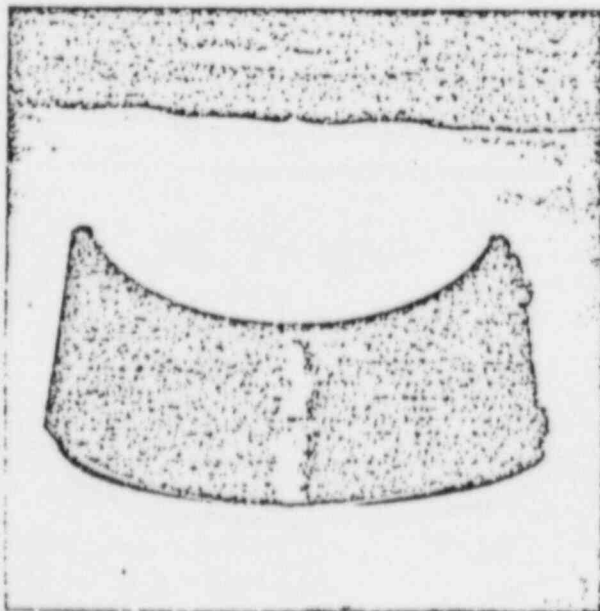
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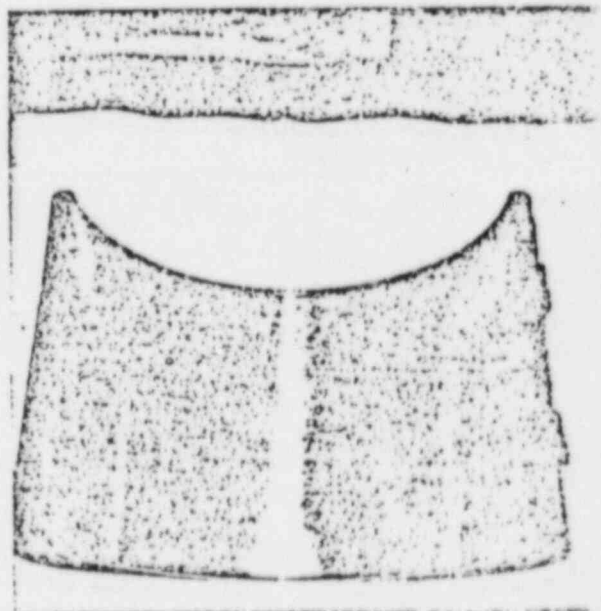
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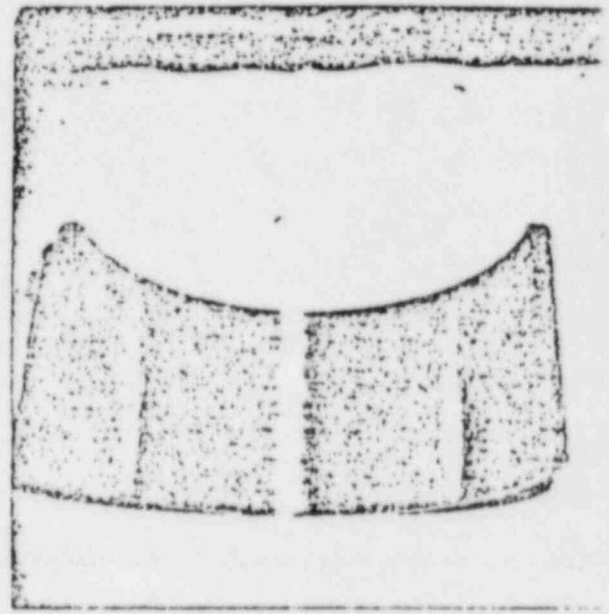
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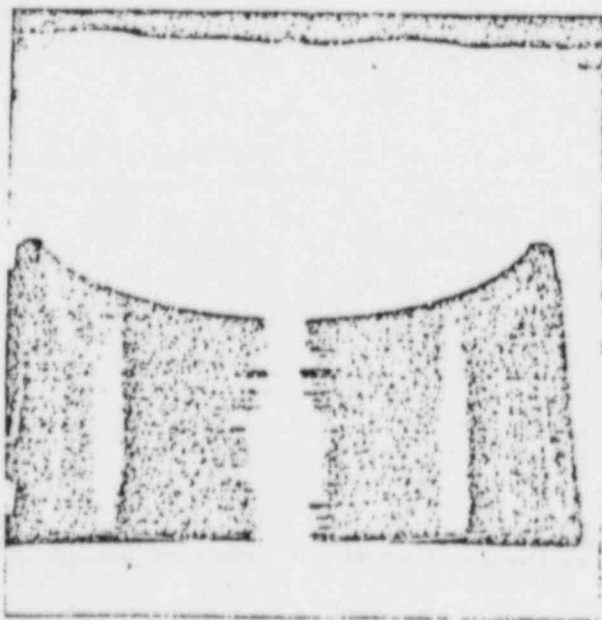
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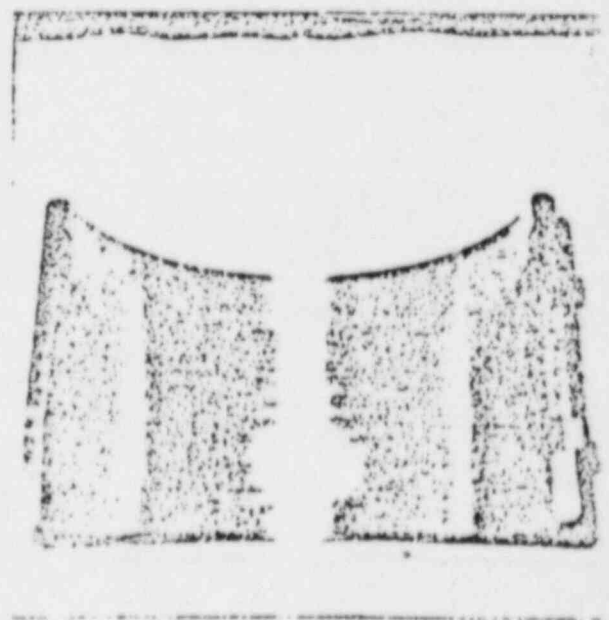
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6



5



4

STEWART & STEVENSON SERVICES, INC.
NONCONFORMANCE REPORT

Entered _____
Record # 125
Closed 1-6-82
 Repetitious

No. 1270 Date: 12-17-81

Work Order No. N75719 Reject Tag No. _____ Inspector Stevens
Unit # 1
Supplier S & S - EMD

Nonconformance (describe) Failure in the auxillary heat exchanger (American Standard) used in the Turbo Oil Cook Down between 300 Qualification Test. Water was discovered upon the removal of auxillary circulating pump, during an investigation of a possible pump failure at which time water was discovered in the oil line.

Reference Document (DWG, SPEC, STD): EMD

Disposition: Rework Repair Use As Is RTV: Rework and Cleanup
Change all main bearings paying attention to any other components needing replacement. All Lube filters to be changed after rework.

Participants: Jon Payne

Disposition: Approved Disapproved Approved Disapproved

Paul Stevens
Quality Assurance/Quality Control

Customer

Corrective Action (if required) _____

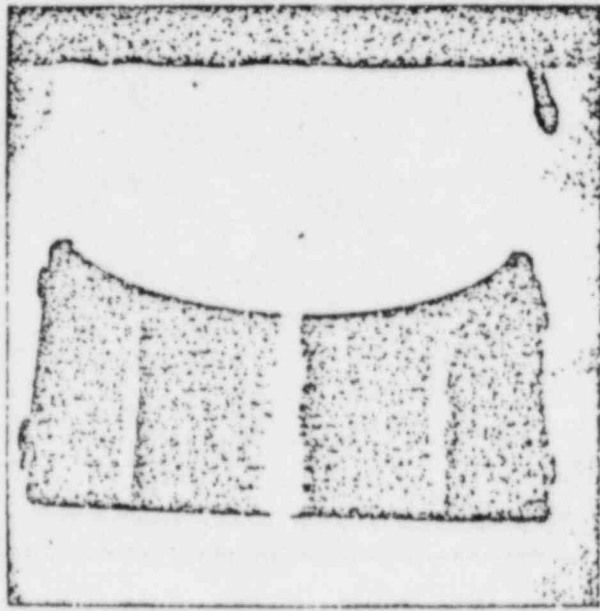
Corrective Action Completed (date) _____

Forwarded to Customer (date) _____

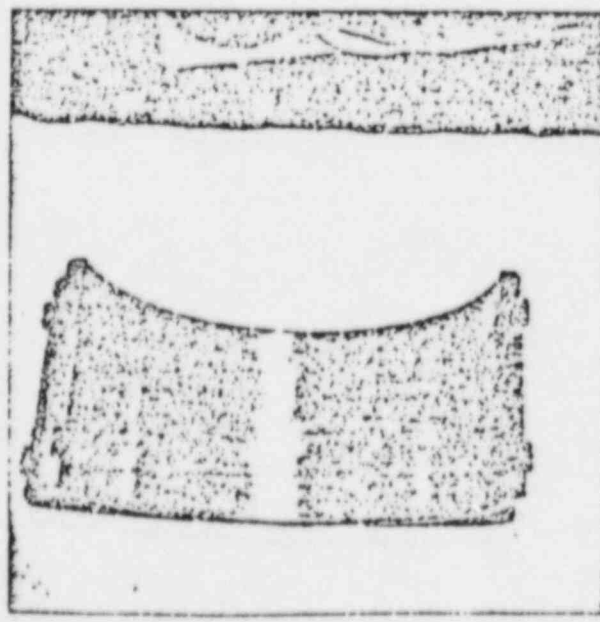
Re-inspect (date) 12/21/81 Inspector J.R. Bigly Accept Reject

Distribution: MRB Q.C. PURCH. ENG. PROD. Q.A. MANAGER

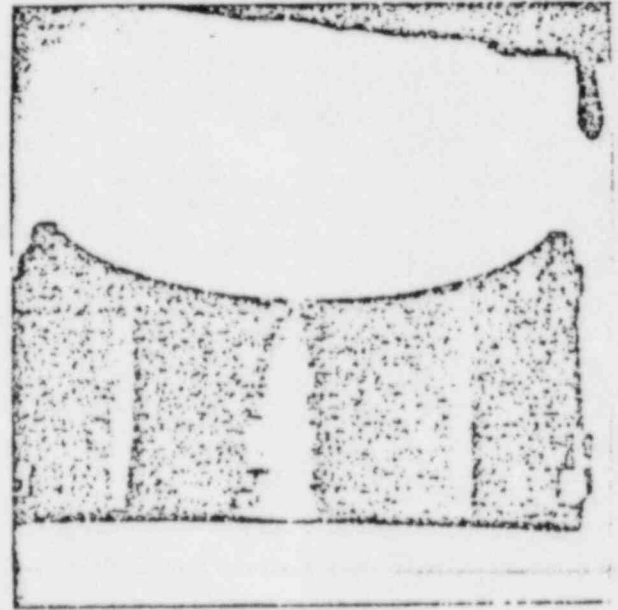
Jon Payne



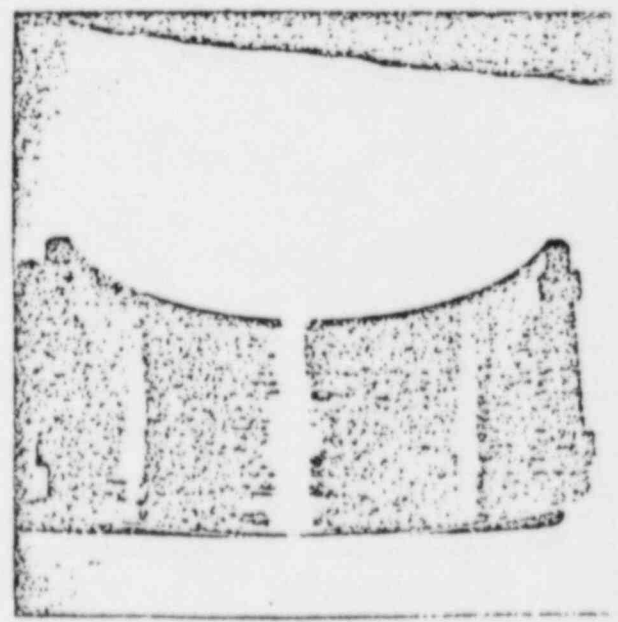
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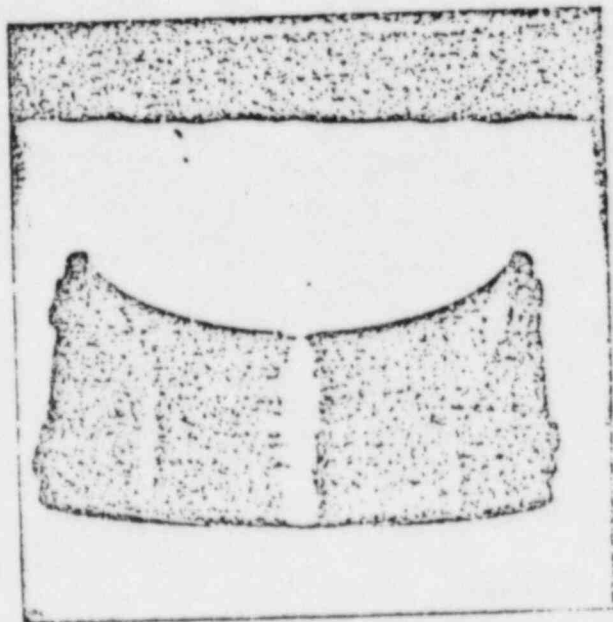
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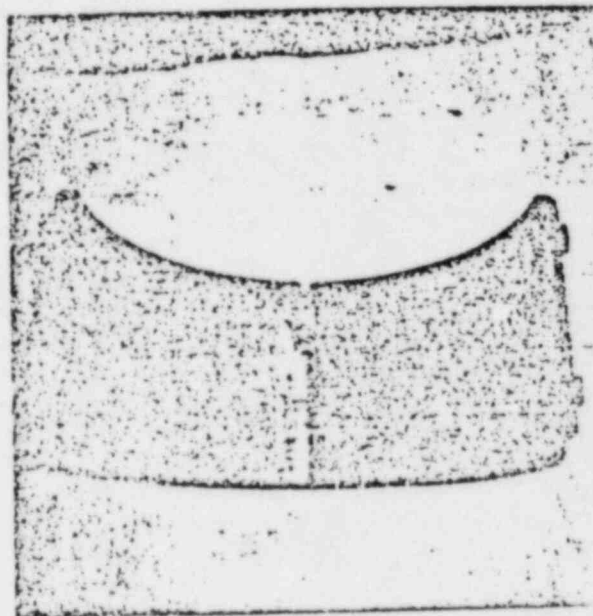
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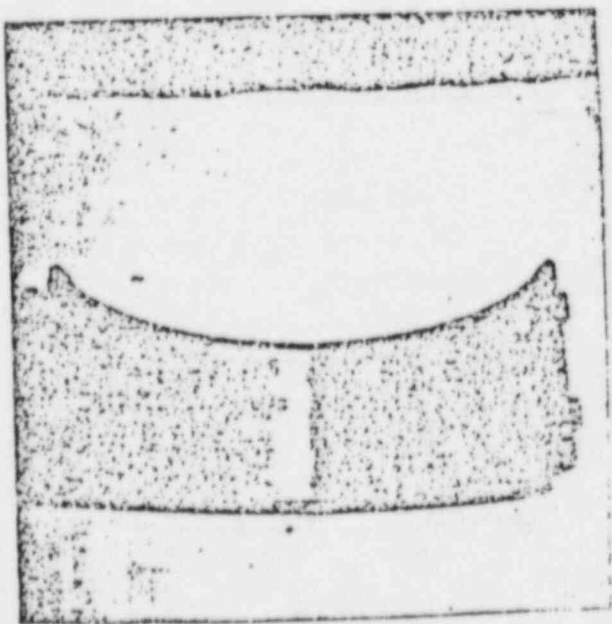
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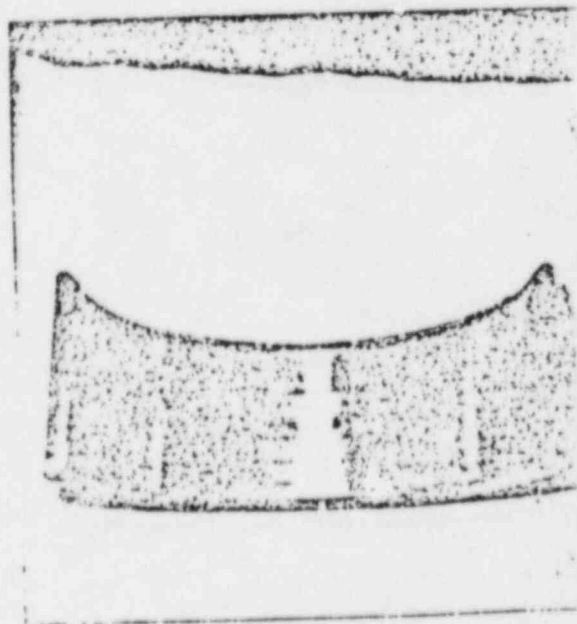
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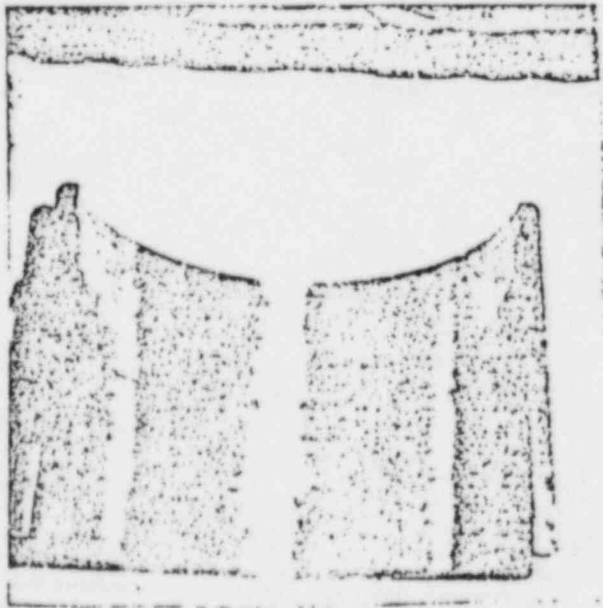
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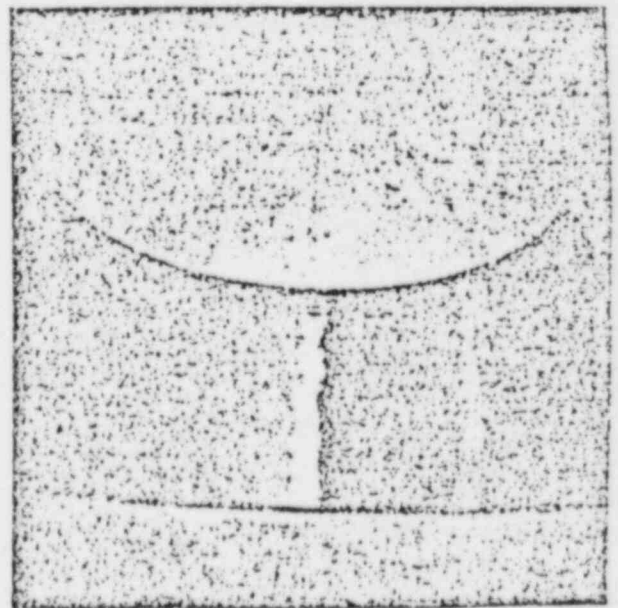
6



5



10



9

QUALITY CONTROL REPORT

DATE 12/11/81

SUBJECT 300 start test		PROJECT Nuclear (ILL. power)	
W/O NO. 75744		VENDOR S+S	
ICON Test line		CONTACT	
DRAWING NO. N/A		REV.	CONTROL NO.
DEFICIENCY SHEET NO. N/A		NONCONFORMANCE REPORT NO.	
INSPECTION STATUS		T: ATTACHED	
IN PROCESS		RELIEF TAG NO.	
PRE-TEST ELECTRICAL		OTHER	
S & S Q.C. PROCEDURE OIC		REV.	REV.

INDICATE WHICH DIMENSIONS WERE CHECKED, IF ANY

At approx 11:20 start #23 was accomplished.
 Approx 2 min. into test #2 ENG. oil filter restrictive alarm
 light came on. It was reset and re-alarmed 3 times.
 Approx 8 min into test Unit shut-down and the alarm
 for high crankcase pressure showed.

At approx 2:00 (14:00hrs) mech. opened engine hand held covers
 and found the lube oil to be well mixed with water (fresh-
 water). The water entered the lube oil system from the
 test facility (water-oil) heat-exchanger. (Heat exchanger has
 internal rupture.) Engine #2 was then drained of all
 lube oil and mech. is keeping a two (2) gallon sample.

REMARKS

J.R. Berlin



IQC

QUALITY CONTROL REPORT

DATE 1/13/82

SUBJECT 300 start test		PROJECT Nuclear (ILL Power)	
VENDOR NO. 55744		VENDOR S+S	
LOCATION test line		CONFALT	
DRAWING NO. N/A		REV.	CONTROL NO.
DEFICIENCY SHEET NO. N/A		NONCONFORMANCE REPORT NO.	
INSPECTION STATUS		TAGS ATTACHED	
IN PROCESS	REJECT TAG NO.		
PRE-TEST ELECTRICAL	OTHER		
S & S G.C. PROCEDURE D/O	REV.	REV.	

INDICATE WHICH DIMENSIONS WERE CHECKED, IF ANY

After second heat exchanger (oil + water) failure tech's replaced heat exchangers with larger and more efficient ones. The 12 cylinder engine required installing an additional exchanger in series with the 40 to facilitate cooling time.

INITIALS

SIGNATURE <i>J. R. [Signature]</i>	TITLE QC	PAGE	OF
---------------------------------------	-------------	------	----



QUALITY CONTROL REPORT

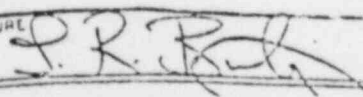

DATE 1/13/82

SUBJECT 300 start test		PROJECT Nuclear JLL power	
W/O NO. 75744		VENDOR S+S	
ON Test line		CONTACT	
DRAWING NO.		REV.	CONTROL NO.
DEFICIENCY SHEET NO. N/A		NONCONFORMANCE REPORT NO.	
INSPECTION STATUS		TAGS ATTACHED	
IN PROCESS		REJECT TAG NO.	
PRE-TEST ELECTRICAL		OTHER	
S & S Q.C. PROCEDURE		REV.	REV.

INDICATE WHICH DIMENSIONS WERE CHECKED, IF ANY

Replaced lower main bearing on 16 cylinder engine -
 Flushed oil system. Changed all oil filters on
 16 cylinder engine. Re-serviced unit with new oil.

Above is action taken after failure of
 the 16 cylinder test cell heat exchanger which introduced
 water into the lube oil system -

SIGNATURE			TITLE	PAGE	OF
			G.C.		

CALIBRATION VERIFICATION

WORK ORDER: 75744

Daily cal check.

QUALITY CONTROL: P.R.P.

TEST: 300 start test

TEST TECHNICIAN: [Signature]

12/29/81

INSTRUMENT	ACCURACY LEVEL	SERIAL NUMBER	CALIBRATION DUE DATE	UTILIZED THIS TEST?	QC INITIAL & STAMP
Multi - Amp	1% of F. S	645 S/N-110 20838	2-06-82	✓	TRB QC SS-19
Chart Recorder	Varies with Applicability	075507	3-04-82	✓	TRB QC SS-19
D. C. amplifier	Varies with Applicability	071822	3-04-82	✓	TRB QC SS-19
Freq. Dev. Counter	Varies with Applicability	075531	5-30-82	✓	TRB QC SS-19
RMS Level	Varies with Applicability	075889	3-08-82	✓	TRB QC SS-19
D. C. Amplifier	Varies with APPLICABILITY	071823	4-15-82	✓	TRB QC SS-19
D. C. Amplifier	Varies with Applicability	073338	4-15-82	✓	TRB QC SS-19
RMS Level	Varies with Applicability	New 014224 072205	change 2-24-82 2-20-82/T16-82	✓	TRB QC SS-19
Volts A. C.	3/4 %	S. S. #15	5-16-82	✓	TRB QC SS-19
A. C. Ampimeter	1/2 %	S. S. #245	1-13-82		
Volts D. C.	1/2 %	S. S. # 113	4-21-82		
Digital Multi-meter	0.1% of input	070814	4-05-82		
Hz Meter	.1 hertz	607	2-11-82	✓ 1/30/82	TRB QC SS-19
K. W. Meter	1/2 %	416	3-08-82		
12/29/81		1/20/82 TRB	QC SS-19	1/30/82 TRB	QC SS-19
12/30/81		1/21/82 TRB	QC SS-19	1/31/82 TRB	QC SS-19
12/31/81	TRB	1/22/82 TRB	QC SS-19	2/1/82 TRB	QC SS-19
1/9/82	TRB	1/23/82 TRB	QC SS-19	2/2/82 TRB	QC SS-19
1/13/82	TRB	1/24/82 TRB	QC SS-19	2/3/82 TRB	QC SS-19
1/14/82	TRB	1/26/82 TRB	QC SS-19	2/4/82 TRB	QC SS-19
1/15/82	TRB	1/27/82 TRB	QC SS-19	2/5/82 TRB	QC SS-19
1/16/82	TRB	1/28/82 TRB	QC SS-19	2/6/82 TRB	QC SS-19
1/17/82	TRB	1/29/82 TRB	QC SS-19	2/8/82 TRB	QC SS-19

CALIBRATION VERIFICATION

WORK ORDER: 75744

QUALITY CONTROL: *J.P. [Signature]*

TEST TECHNICIAN: *Lentic Blumhagen*
11/1/82

TEST: 300 start test

INSTRUMENT	ACCURACY LEVEL	SERIAL NUMBER	CALIBRATION DUE DATE	UTILIZED THIS TEST?	QC INITIAL & STAMP
Multi - Amp	1% of F. S	345 S/N-120 20838	2-06-82		
Chart Recorder	Varies with Applicability	075507	3-04-82		
D. C. amplifier	Varies with Applicability	071322	3-04-82		
Freq. Dev. Counter	Varies with Applicability	075531	5-30-82		
RMS Level	Varies with Applicability	075889	3-08-82		
D. C. Amplifier	Varies with APPLICABILITY	071823	4-15-82		
D. C. Amplifier	Varies with Applicability	073338	4-15-82		
RMS Level	Varies with Applicability	new 014217 072205	changed 2-14-82 2-20-82 7/16-82		
Volts A. C.	3/4 %	S. S. #15	5-16-82		
A. C. Ampimeter	1/2 %	S. S. #245	1-13-82	← change out of cal.	QC SS-19
Volts D. C.	1/2 %	S. S. # 113	4-21-82		
Digital Multi-meter	0.1% of input	070814	4-05-82		
Hz Meter	.1 hertz	632 changed 607 1-28-82	3-4-82 2-11-82		TRF QC SS-19
K. W. Meter	1/2 %	416	3-08-82		
A.C. ampimeter	1/2 %	235	4-18-82 ←		TRF QC SS-19
C.T.		80-C-97	5-13-82		QC SS-19 TRF
CT		80-C-98	5-13-82		QC SS-19 TRF
C.T.		78-C-56	5-13-82		QC SS-19 TRF
P.T.		71D 3821	4-19-82		QC SS-19 TRF
P.T.		3709503	4-19-82		QC SS-19 TRF
Freq meter	.2 Hz.	618	4-21-82		
A.C. volts	1/4 %	2	6-11-82	used for during	2 load bank 100% load runs.
A.C. amps	3/4 %	242	2-11-82		

CALIBRATION VERIFICATION

WORK ORDER: 75744

QUALITY CONTROL: *S.R.B.*

TEST TECHNICIAN: *Antonio B. Williams*

TEST: 300 start test

INSTRUMENT	ACCURACY LEVEL	SERIAL NUMBER	CALIBRATION DUE DATE	UTILIZED THIS TEST	QC INITIAL & STAMP
Multi - Amp	1% of F. S	545 S/N-110 20838	2-06-82		QC SS-19
Chart Recorder	Varies with Applicability	075507	3-04-82	✓	QC SS-19
D. C. amplifier	Varies with Applicability	071822	3-04-82	✓	QC SS-19
Freq. Dev. Counter	Varies with Applicability	075531	5-30-82	✓	QC SS-19
RMS Level	Varies with Applicability	075889	3-08-82	✓	QC SS-19
D. C. Amplifier	Varies with APPLICABILITY	071823	4-15-82	✓	QC SS-19
D. C. Amplifier	Varies with Applicability	073338	4-15-82	✓	QC SS-19
RMS Level	Varies with Applicability	new/ 014224 072205	changed 2-24-82 2-20-82 7-16-82	✓	QC SS-19
Volts A. C.	3/4 %	S. S. #15	5-16-82	✓	QC SS-19
A. C. Ampimeter	1/2 %	S. S. #245	1-13-82	✓	QC SS-19
Volts D. C.	1/2 %	S. S. # 113	4-21-82		
Digital Multi-meter	0.1% of input	070314	4-05-82		
Hz Meter	.1 hertz	607	2-11-82	✓	QC SS-19
K. W. Meter	1/2 %	416	3-08-82	✓	QC SS-19
ENG #1					
oil "in" temp.		161	5-17-82	✓	QC SS-19
oil "out" temp.		168	5-17-82	✓	QC SS-19
water "out" temp.		167	5-17-82	✓	QC SS-19
water "in" temp.		162	5-17-82	✓	QC SS-19
oil "in" Temp	ENG #2	165	5-17-82	✓	QC SS-19
oil "out" temp?		164	5-17-82	✓	QC SS-19
water "out" temp		166	5-17-82	✓	QC SS-19
water "in" temp		163	5-17-82	✓	QC SS-19

SOLD TO ILLINOIS POWER CO.
ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525

CONT. NO. _____
MODEL NO. _____
SERIAL NO. _____
RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
METHOD NO. _____
DATE 12-29-81
TESTED BY Roy Williams
Asst
CALC. BY _____
CHECKED BY Judy Ammons
GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- 1. FUEL OIL PUMP TURNED ON TECH. INIT. lw
- 2. TURN ON D.C. POWER TECH. INIT. lw
- 3. TURN ON COOLING TOWER FANS TECH. INIT. lw
- 4. TURN ON JACKET WATER CIRCULATING PUMP TECH. INIT. lw
- 5. TURN ON AIR COMPRESSORS* TECH. INIT. lw
- 6. PLUG IN AND TURN ON BATTERY CHARGER TECH. INIT. lw
- 7. ASSURE CHART RECORDER IS ON AND WARM TECH. INIT. lw
- 8. TURN ON RAW WATER CIRCULATION PUMPS TECH. INIT. lw

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. 75744
 METHOD NO. _____
 DATE 12-29-81
 TESTED BY *Robert Williams*
John B. Williams
 CALC. BY *Judy Warfield*
 CHECKED BY _____
 GOV'T. INSP. _____

ST. NO.	START TIME LINE START VOLT / FREQ TO	FRON. RATED VOLT & FREQ LOAD	LOAD %	VOLT	APP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVC AMB OF	WITNESSED BY
								AT START	AT STOP		ENG. 1	ENG. 2		
1	9.8	14.4	1935	4160	1.34	1.0	60	10:09	10:15	186	100	90	60	TRD 55-19
2	9.7	15.9	1935	4160	1.34	1.0	60	10:42	10:52	182	96	86	60	TRD 55-19
3	9.7	11.8	1935	4160	1.34	1.0	60	11:21	11:34	181	94	86	64	TRD 55-19
4	9.8	13.4	1935	4160	1.34	1.0	60	12:01	12:19	181	94	86	66	TRD 55-19
5	9.8	12.1	1935	4160	1.34	1.0	60	12:51	13:01	181	94	86	66	TRD 55-19
6	9.8	12.2	1935	4160	1.34	1.0	60	13:39	13:49	181	92	86	68	TRD 55-19
7	9.8	13.2	1935	4160	1.34	1.0	60	14:22	14:36	181	93	86	68	TRD 55-19
8	9.8	12.1	1935	4160	1.34	1.0	60	15:13	15:23	181	93	86	68	TRD 55-19
9	9.8	12.1	1935	4160	1.34	1.0	60	15:48	15:59	181	92	86	66	TRD 55-19
10	9.8	11.9	1935	4160	1.34	1.0	60	16:16	16:25	181	87	86	66	TRD 55-19
11	9.7	11.6	1935	4160	1.34	1.0	60	17:02	17:12	181	93	86	64	TRD 55-19
12	9.6	11.8	1935	4160	1.34	1.0	60	17:44	17:57	181	92	86	63	TRD 55-19
13	9.6	11.0	1935	4160	1.34	1.0	60	18:32	18:43	181	93	86	62	TRD 55-19
14	9.6	12.6	1935	4160	1.34	1.0	60	19:11	19:21	181	107	90	51	TRD 55-19
15	9.6	11.0	1935	4160	1.34	1.0	60	19:46	19:56	180	95	86	52	TRD 55-19
16	9.7	12.3	1935	4160	1.34	1.0	60	20:25	20:35	181	94	86	52	TRD 55-19
17	9.6	11.7	1935	4160	1.34	1.0	60	21:05	21:15	181	92	86	54	TRD 55-19
18	9.6	11.9	1935	4160	1.34	1.0	60	21:45	21:56	181	94	86	54	TRD 55-19
19	9.6	11.4	1935	4160	1.34	1.0	60	22:25	22:35	180	93	86	56	TRD 55-19
20	11.3	12.4	1935	4160	1.34	1.0	60	23:00	23:11	181	88	85	55	TRD 55-19
21	9.4	11.1	1935	4160	1.34	1.0	60	23:45	23:55	181	93	86	54	TRD 55-19
22	9.6	10.0	1935	4160	1.34	1.0	60	24:26	24:36	181	93.5	85	53	TRD 55-19
23	9.6	11.6	1935	4160	1.34	1.0	60	25:20	25:30	181	93	85	62	TRD 55-19

SHEET 1 OF

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: Engine #1 (12 cyl)

DATE: 1-12-81

#1 STARTER S/N: 0991 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0995

#2 STARTER S/N: 0992 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0994

#3 STARTER S/N: 0996 START MADE ON THIS UNIT: ~~30~~ 30

PARTS REPLACED: 0993

#4 STARTER S/N: _____ START MADE ON THIS UNIT: 0

PARTS REPLACED: _____

ADDITIONAL COMMENTS: 2nd starter was used for for
starts thru 27. Made 8 test starts.

TECHNICIAN'S SIGNATURE: John McWilliams DATE: 1-13-81

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: Engine # 2 (16cyl)

DATE: 1-12-82

#1 STARTER S/N: 0995 1004 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 1002

#2 STARTER S/N: 0994 1003 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 1000

#3 STARTER S/N: 0993 0999 START MADE ON THIS UNIT: 30

PARTS REPLACED: 0997

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: old starter was used for
start thru 22. Made 8 test starts

TECHNICIANS SIGNATURE: Eric Williams DATE: 1-13-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 12-30-81
 TESTED BY *Samuel Williams*
John Fatacha
 CALC. BY _____
 CHECKED BY *Judy Spence*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-14-82
 TESTED BY Louis B. Williams
 CALC. BY _____
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lu</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lu</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lu</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lu</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lu</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lu</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lu</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lu</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-14-57
 TESTED BY Lester R. Williams
 CALC. BY _____
 CHECKED BY Judy W. Fields
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED	FROM RATED VOLT & FREQ.						AT START	AT STOP		ENG. 1	ENG. 2		
	VOLT & FREQ. TO	LOAD												
33			1930	4160	1.34	1.0	60	10:26		179			49	
33	9.4	11.2	1935	4160	1.34	1.0	60	10:33	10:38	180	94	87	41	CG
24	9.4	11.7	1935	4160	1.34	1.0	60	11:14		178			42	CG
24	9.4	11.7	1935	4160	1.34	1.0	60	11:14	11:25	180	87	87	44	CG 55-19

Page 10

FTR-75744-1

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMP OF	MINUTE B?
	FROM RATED TO RATED VOLT & FREQ.	FROM RATED TO RATED VOLT & FREQ.						AT START	AT STOP		ENG. 1	ENG. 2		
23	9.5	11.5	1935	4160	1.34	1.0	60	12:44	1:14	177	93	87	52	CC (SS-19)
24	9.5	11.2	1935	4160	1.34	1.0	60	13:20	13:42	178	93	82	54	CC (SS-19)
25	9.6	11.8	1935	4160	1.68	1.0	60	14:04	15:34	180	75	65	57	CC (SS-19)
26	9.8	12.2	1935	4160	1.34	1.0	60	16:41	17:16	176	95	87	51	CC (SS-19)
27	9.75	11.75	1935	4160	1.34	1.0	60	18:55	19:46	179	91	87	53	CC (SS-19)
28	9.85	11.95	1935	4160	1.34	1.0	60	19:23	19:33	175	73	87	58	CC (SS-19)
29	9.9	11.9	1935	4160	1.34	1.0	60	11:08	11:18	179	92	87	59	CC (SS-19)
30	11.0	14.8	1935	4160	1.34	1.0	60	11:29	11:39	179	87	86	60	CC (SS-19)

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-11-82
 TESTED BY *Lantis R. Williams*
 CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
23		130		125		133		135	
23	149	159	149	154	149	181	149	176	
24		125		130		134		135	
24	152	162	172	179	179	186	168	188	
25		130		115		135		119	
25	150	166	190	196	184	214	189	207	217. Having problems with cooling tower flow.
26	130	115	135			125		131	Lower flow.
26	130		126			128	126	133	Three attempts on start 26. 1. forgot to turn chart on. 2. Main fuel pump turned off. 3. Voltage regulator turned off.
26	133		115			133		116	
26	130		133			132		132	
26	149	159	144	181	170	184	148	173	
27	124		133			128		125	
27	149	158	150	154	170	185	149	176	
28	130		131			131		132	
28	149	159	149	154	170	184	149	176	
29	130		128			131		131	
29	149	159	149	154	170	184	149	176	
30		150	142			181		167	
30	149	154	150	156	179	194	150	179	1-15-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-19-82
 TESTED BY Santos R Williams
 CALC. BY _____
 CHECKED BY Judy Washfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

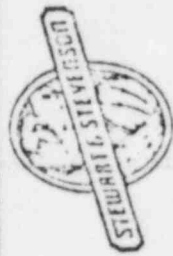
START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|---------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> In </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> In </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> In </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> In </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> In </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> In </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> In </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> In </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 7-19-82
 TESTED BY *John Williams*
Robert Edwards
 CALC. BY *Judy Winkler*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM RATED VOLT & FREQ	TO RATED VOLT & FREQ						AT START	AT STOP		ENG. 1	ENG. 2		
30	9.5	10.7	1935	4160	1.34	1.0	60	14:59	15:11	175	93	85	67	<i>TKD SS-19</i>
31	9.4	11.1	1935	4160	1.34	1.0	60	15:53	16:07	175	93	87	64	<i>TKB SS-19</i>
32	9.3	11.2	1935	4160	1.34	1.0	60	16:41	16:54	179	89	87	62	<i>TKB SS-19</i>
33	9.25	11.6	1935	4160	1.34	1.0	60	17:35	16:45	176	93	87	57	<i>TKD SS-19</i>
34	9.25	10.65	1935	4160	1.34	1.0	60	13:30	13:40	180	96	87	56	<i>TKD SS-19</i>
35	9.2	11.0	1935	4160	1.34	1.0	60	14:15	14:25	177	99	87	45	<i>TKD SS-19</i>
36	9.25	9.95	1935	4160	1.34	1.0	60	15:02	15:12	176	94	87	44	<i>TKD SS-19</i>
37	9.2	11.0	1935	4160	1.34	1.0	60	15:49	15:57	180	94	87	45	<i>TKD SS-19</i>
38	9.2	11.6	1935	4160	1.34	1.0	60	16:29	16:40	176	93	87	46	<i>TKD SS-19</i>
39	9.2	11.2	1935	4160	1.34	1.0	60	17:16	17:27	176	93	87	45	<i>TKD SS-19</i>
40	10.95	10.95	1935	4160	1.34	1.0	60	17:37		180	88	86	44	<i>TKD SS-19</i>
41	10.95	10.95	1935	4160	1.34	1.0	60	17:37		180	88	86	44	<i>TKD SS-19</i>
<p>27-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>28-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>29-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>30-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>31-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>32-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>33-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>34-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>35-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>36-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>37-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>38-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>39-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p> <p>40-10-82 - measured the hot k part and found to be ok. The hot k part will be removed from the machine. (Not determined if this is a problem.)</p>														

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE: _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-19-52
 TESTED BY *Stanley Williams*
John Johnson
 CALC. BY _____
 CHECKED BY *Judy Harfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
30	140		151			189		180	
30	149	154	154	164	178	185	157	184	
31	132		134		123	133		131	STARTED OVER AT THIS POINT
31	148	158	150	155	172	185	150	176	
32	132	152	132			135		131	
32	152	159	150	155	173	180	149	177	
33	130	152	130	155		135		130	
33	150	159	150	154	170	186	148	175	
34	117	144	127			185		131	
34	149	159	149	154	166	180	147	171	
35	126		131			134		135	
35	153	159	149	154	169	182	148	175	
36	127		131			134		134	
36	149	158	149	154	169	183	147	174	
37	120		132			132		134	
37	149	158	149	154	169	183	147	174	
38	121		132			133		135	
38	150	158	149	154	172	183	147	175	
39	120		130			135		132	
39	149	159	150	154	170	182	149	176	
40	149		148	1		178		166	
40	149	150	150	154	174	190	150	177	Not load failure time not able to determine at this time FAILURE CAUSED BY INSUFFICIENT AIR FLOW Kell Stewart

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 Cyl.

DATE: 1-20-82

#1 STARTER S/N: 0997 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0999

#2 STARTER S/N: 0994 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 1004

#3 STARTER S/N: 0998 START MADE ON THIS UNIT: 30

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Jarvis P. Miller DATE: 1-20-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16 cert.

DATE: 1-20-82

#1 STARTER S/N: 0995 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0997

#2 STARTER S/N: 0994 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0992

#3 STARTER S/N: 0993 START MADE ON THIS UNIT: 30

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Yantis R. Wilson DATE: 1-20-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO 75744
 METHOD NO. _____
 DATE 1-20-82
 TESTED BY Samuel Williams
Chadman
 CALC. BY _____
 CHECKED BY Judy Wargfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 7-27-82
 TESTED BY Leo Williams
Osborn
 CALC. BY _____
 CHECKED BY Judy Woodfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>W</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>W</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>W</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>W</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>W</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>W</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>W</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>W</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 12-5-87
 TESTED BY *John Helms*
 CALC. BY _____
 CHECKED BY *Judy Whitfield*
 GOVT. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	STOP TO VOLT & FREQ.	START TIME FROM RATED VOLT & FREQ. TO LOAD	LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB	WITNESSED BY
								AT START	AT STOP		ENG. 1	ENG. 2		
10	8.45	11.15	1935	4160	1.34	1.0	60	18:05	18:15	181	87	86	78	SPB (OG 55-19)
11	9.4	11.8	1935	4160	1.34	1.0	60	15:07	15:17	181	90	86	77	SPB (OG 55-19)
12	9.4	11.3	1935	4160	1.34	1.0	60	15:52	16:02	181	91	86	77	SPB (OG 55-19)
13	9.43	11.45	1935	4160	1.34	1.0	60	16:42	16:52	181	93	86	77	SPB (OG 55-19)
14	9.4	11.0	1935	4160	1.34	1.0	60	17:30	17:40	181	90	87	86	SPB (OG 55-19)
15	8.45	11.15	1935	4160	1.34	1.0	60	7:26	7:36	178	104	89	70	TRB (OG 55-19)
16	9.35	10.85	1935	4160	1.34	1.0	60	8:06	8:16	181	94	87	70	TRB (OG 55-19)
17	9.35	11.15	1935	4160	1.34	1.0	60	8:52	9:02	176	93	87	71	TRB (OG 55-19)

1-21-87

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-20-22
 TESTED BY *Robert Williams*
 CALC. BY *Robert Williams*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
10	150	149	155	155	185	185	152	175	
11	130	163	155	155	175	189	150	178	
12	130	164	150	154	174	189	150	178	
13	130	169	150	155	174	188	150	178	
14	130	160	150	154	174	189	149	177	
15	116	158	115	154	160	168	144	169	
16	132	160	135	154	170	181	149	174	
17	136	164	135	155	170	184	140	172	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-21-52
 TESTED BY *Edwin Williams*
Edwin Williams
 CALC. BY *W. H. H. H.*
 CHECKED BY _____
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
18	9.35	10.95	1935	4160	1.34	1.0	60	9:35	8:46	181	91	88	73	PRB 55-10
19	9.35	10.7	1935	4160	1.34	1.0	60	10:31	181	181	92	86	74	PRB 55-10
20	9.35	11.8	1935	4160	1.34	1.0	60	10:16	181	181	90	86	74	PRB 55-10
21	9.35	10.95	1935	4160	1.34	1.0	60	10:31	181	181	90	86	76	PRB 55-10
22	9.35	10.65	1935	4160	1.34	1.0	60	10:31	181	181	91	87	77	PRB 55-10
23	9.35	10.5	1935	4160	1.34	1.0	60	10:32	181	181	93	87	80	PRB 55-10
24	9.35	11.1	1935	4160	1.34	1.0	60	10:41	181	181	92	87	79	PRB 55-10
25	9.35	10.65	1935	4160	2.68	1.0	60	10:46	181	181	73	79	79	PRB 55-10
26	9.35	12.05	1935	4160	2.68	1.0	60	10:58	181	181	90	86	74	PRB 55-10

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-24-53
 TESTED BY *John Schmitt*
 CALC. BY *Ray W. H. Smith*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

STAM NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
18	129	135	174	135	174	135	150	134	
18	151	150	155	155	189	150	148		
19	127	135	123	135	135	150	133		
19	151	150	155	155	188	150	178		
20	150	150	180	155	184	152	170		HOT START
20	152	151	180	155	196	152	180		
21	130	135	175	135	135	150	134		
21	151	145	155	155	169	150	178		
22	126	134	173	134	135	150	131		
22	151	150	155	155	188	150	178		
23	135	135	142	135	135	135	135		
23	151	150	155	155	186	130	178		
24	121	132	172	132	134	150	128		
24	150	150	155	155	185	150	176		
25	125	135	197	135	132	163	131		
25	153	155	166	155	200	163	197		Hot One hour load run.
26	126	135	175	135	123	150	138		
26	149	150	157	157	190	150	178		

QUALITY CONTROL REPORT

DATE 01-22-52

PROJECT NO START TEST

PROJECT Review test Results

NO. 75744

VENDOR

LOCATION TEST LINE

CONTACT Rich Stevens

DRAWING NO

REV.

CONTROL NO.

EFFICIENCY SHEET NO.

NONCONFORMANCE REPORT NO.

INSPECTION STATUS TAGS ATTACHED

IN PROCESS

REJECT TAG NO.

PRE-TEST ELECTRICAL

OTHER

IEEE 387-1977

S & S Q.C. PROCEDURE

REV.

REV.

INDICATE WHICH DIMENSIONS WERE CHECKED, IF ANY

REVIEWED STARTS 10 THROUGH 26.

1. ALL WATER & LUBE OIL TEMP ARE WITHIN THE PARAMETERS SPECIFIED BY TEST PROCEDURES AND IEEE-387 & REG GUIDE 19 REU2

2. START TIMES ARE EXCELLENT - LOW 8.95 HIGH 9.75.

3. TO DATE 26 VALID STARTS 1 UNDERMINED FAILURE.

TS

AT

SIGNATURE Rich Stevens

TITLE RA Supervisor

PAGE 1 OF 1

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3859 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-22-82
 TESTED BY Scott B. Williams

CALC. BY _____
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>W</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>W</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>W</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>W</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>W</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>W</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>W</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>W</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____

JOB NO. 75744

METHOD NO. _____
 DATE 1-21-82-41-22-81
 TESTED BY *Samuel R. Bluthorn*
 CALC. BY *Judy Wharf*
 CHECKED BY _____
 GOV'T INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME FROM RATED VOLT & FREQ. TO LOAD	LOAD	VOLT	A.C.P.	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMP	WITNESSED BY
							AT START	AT STOP		ENG. 1	ENG. 2		
27	9.5	1935	4160	1.34	1.0	60	18:30	18:40	181	92	87	73	<i>OC-19 SS-19</i>
28	9.7	1935	4160	1.34	1.0	60	9:55		181	97	86	73	<i>OC-19 SS-19</i>
28	9.1	1935	4160	1.34	1.0	60	9:15	9:25	181	94	87	74	<i>OC-19 SS-19</i>
29	9.7	1935	4160	1.34	1.0	60	10:01	10:12	181	94	87	74	<i>OC-19 SS-19</i>
30	9.5	1935	4160	1.34	1.0	60	10:19	10:27	181	86	85	74	<i>OC-19 SS-19</i>
31	9.5	1935	4160	1.34	1.0	60	11:09	11:14	181	91	86	75	<i>OC-19 SS-19</i>
32	9.5	1935	4160	1.34	1.0	60	11:57	12:05	181	93	87	76	<i>OC-19 SS-19</i>
33	9.5	1935	4160	1.34	1.0	60	12:46	12:56	181	92	87	76	<i>OC-19 SS-19</i>
34	9.45	1935	4160	1.34	1.0	60	13:38	13:48	181	91	86	76	<i>OC-19 SS-19</i>
35	9.5	1935	4160	1.34	1.0	60	14:30	14:40	181	94	86	75	<i>OC-19 SS-19</i>

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE: _____



JOB NO. 75744

METHOD NO. _____

DATE 1-27-81

TESTED BY *Charles R. Williams*

CALC. BY _____

CHECKED BY *Judy Storch*

GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
27	117	155	135	128	177	186	150	177	
28	116	150	134	127	177	186	150	177	
29	130	149	148	180	172	180	150	178	
30	150	162	154	183	170	183	149	176	
31	149	162	155	181	179	194	150	169	
32	115	163	155	128	173	186	150	177	
33	116	162	155	118	170	183	150	178	
34	120	162	155	125	171	186	150	179	
35	126	163	151	135	173	187	150	179	
36	115	161	135	115	170	185	150	170	
37	150	161	151	185	185	185	150	178	

Water pumps used not tested or sampled. Some power failures due to a little high contents.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3669 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-21-81 of 1-22-82
 TESTED BY *Robert A. W. Johnson*
Robert Johnson
 CALC. BY *Judy Mayfield*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LAURE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
36	116	130	113	170	113	150	178		
36	150	162	155	170	182	150	178		
37	129	134	153	170	133	150	178		
37	150	164	153	170	186	150	178		
38	131	135	155	172	129	151	174		
38	150	162	160	172	187	151	174		
39	130	135	156	172	125	151	174		
39	150	162	156	172	189	151	174		
40	159	130	156	180	185	152	170		
40	151	163	156	180	195	152	170		
41	118	116	163	161	118	150	172	1-22-82	
41	160	161	163	170	171	170	189		
42	120	135	179	170	120	169	189		
42	152	176	179	170	181	169	189		
43	115	135	180	169	116	169	189		
43	150	174	180	169	181	169	189		
44	120	135	165	170	130	160	182		
44	150	161	165	170	183	160	184		

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cpl.

DATE: 1-21-82

#1 STARTER S/N: 0991 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0990

#2 STARTER S/N: 0992 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 0989

#3 STARTER S/N: 0996 START MADE ON THIS UNIT: 30

PARTS REPLACED: 0998

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Leotis R. Williams DATE: 1-21-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16 Cyl.

DATE: 1-21-82

#1 STARTER S/N: 0999 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 1001

#2 STARTER S/N: 1004 STARTS MADE ON THIS UNIT: 30

PARTS REPLACED: 1005

#3 STARTER S/N: 1003 START MADE ON THIS UNIT: 30

PARTS REPLACED: 0998

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Yantis R. Williams DATE: 1-21-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-23-89
 TESTED BY *Joseph Williams*
Asst. Insp.
 CALC. BY _____
 CHECKED BY *Judy Woodfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>W</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>W</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>W</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>W</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>W</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>W</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>W</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>W</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75144
 METHOD NO. _____
 DATE 1-27-82
 TESTED BY Don'tis Williams
Osborn & Truax
 CALC. BY _____
 CHECKED BY Judy W. Keefe
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
45										181			64	TRU
45	9.4	10.5	1935	4160	1.34	1.0	60	12:55	13:05	181	92	83	66	TRU
46										181			64	TRU
46	9.35	11.25	1935	4160	1.34	1.0	60	14:02	14:12	181	92	84	66	TRU
47										181			66	TRU
47	9.3	10.9	1935	4160	1.34	1.0	60	14:45	14:52	181	92	87	66	TRU
48										181			66	TRU
48	9.3	10.9	1935	4160	1.34	1.0	60	15:25	15:36	181	93	84	66	TRU
49										181			66	TRU
49	9.65	11.05	1935	4160	1.34	1.0	60	16:30	16:40	181	93	84	65	TRU
50										181			64	TRU
50	9.4	10.6	3869	4160	2.68	1.0	60	16:45		181			64	TRU
50										181			55	TRU
50	9.8	19	3869	4160	2.68	1.0	60	9:29		181			56	TRU
50										181			52	TRU
50	9.8	18.8	3869	4160	2.68	1.0	60	9:29	9:34	181	79	78	56	TRU
51										181			52	TRU
51	9.1	10.7	1935	4160	1.34	1.0	60	10:50	11:00	181	87	84	52	TRU



SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-23-24-26-82
 TESTED BY *Edgar A. Williams*
Adrian Kethaca
 CALC. BY *Judy A. H. H. H.*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
43	120	135	163	168	172	188	160	135	
44	150	162	168	172	188	160	135		
46	119	132	148	162	170	184	148	120	
46	148	160	170	184	170	184	148	175	
47	130	131	150	150	170	189	150	135	
47	149	159	150	150	170	185	150	177	
48	120	132	160	164	170	189	160	132	
48	149	160	160	164	170	189	160	182	
49	119	135	160	165	170	185	159	130	
49	149	160	160	165	170	185	159	180	
50	150	154	170	170	180	180	170	170	Water in water valve to max. close equipment shut down on high temp. 1-23-82
50	141	173	173	180	180	180	170	188	Unit shut down cause of not enough water
50	148	149	160	169	200	200	165	170	After 30 min. partial turn. shut down on high temp. 1-24-82
50	163	175	160	169	200	200	165	195	
51	131	129	158	163	174	192	157	135	
51	157	158	163	163	174	192	157	135	

1-26-82
 1-26-82

SHEET OF

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3969 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-24-82
 TESTED BY *Walter Williams*
John Peterson
 CALC. BY _____
 CHECKED BY *Judy Williams*
 GOV'T. INSP _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <i>W</i> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <i>W</i> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <i>W</i> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <i>W</i> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <i>W</i> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <i>W</i> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <i>W</i> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <i>W</i> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-26-82
 TESTED BY *Scott R. Williams*
Allen S. Wallace
 CALC. BY _____
 CHECKED BY *Judith B. Field*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-26-82
 TESTED BY Justin R. Williams
Carlson Peterson
 CALC. BY _____
 CHECKED BY Judy Whigfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
51										181			60	TAB
52	9:35	10:05	1935	4160	1.34	1.0	60	11:36	11:46	181	92	87	60	TAB CC SS-19
53	9:3	10:2	1935	4160	1.34	1.0	60	12:15	12:25	182	92	87	62	TAB CC SS-19
54	9:3	10:4	1935	4160	1.34	1.0	60	13:30	13:40	182	95	87	65	TAB CC SS-19
55	9:25	10:25	1935	4160	1.34	1.0	60	13:40	13:50	181	95	87	65	TAB CC SS-19
56	9:3	10:5	1935	4160	1.34	1.0	60	14:00	14:30	181	93	87	66	TAB CC SS-19
57	9:25	13:25	1935	4160	1.34	1.0	60	15:09	15:14	181	95	87	66	TAB CC SS-19
58	9:3	11:1	1935	4160	1.34	1.0	60	15:44	15:59	181	92	87	66	TAB CC SS-19
59	9:3	11:1	1935	4160	1.34	1.0	60	16:31	16:41	181	92	87	65	TAB CC SS-19
60	9:3	11:5	1935	4160	1.34	1.0	60	16:47	16:57	181	87	87	64	TAB CC SS-19



SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-26-82
 TESTED BY *Robert Hall*
 CALC. BY *Judy Warkentin*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
52	130	135	171	180	150	155	176	176	
53	131	144	170	185	150	155	176	176	
54	130	144	170	183	150	155	176	176	
55	131	144	170	182	150	155	176	176	
56	132	144	170	181	150	155	176	176	
57	131	144	170	182	150	155	176	176	
58	131	144	170	181	150	155	176	176	
59	131	144	170	181	150	155	176	176	
60	131	144	170	181	150	155	176	176	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 305 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-27-82
 TESTED BY [Signature]
Asst. Techn.
 CALC. BY _____
 CHECKED BY Judy Wardfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-27-82
 TESTED BY Lucretia Williams
Robert Zatuoca
 CALC. BY _____
 CHECKED BY Judy Wayfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT V	AMP A	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO						AT START	AT STOP		ENG. 1	ENG. 2		
61										181			59	TRB
61	9.05	11.65	1935	4160	1.34	1.0	60	7:50	8:00	181	105	90	55	TRB OC SS-19
62										181			60	TRB
62	9.3	11.1	1935	4160	1.34	1.0	60	8:24	8:34	181	95	87	60	TRB OC SS-19
63										181			60	TRB
63	9.4	10.9	1935	4160	1.34	1.0	60	8:02	8:12	181	93	87	60	TRB OC SS-19
64										181			63	TRB
64	9.35	10.85	1935	4160	1.34	1.0	60	9:41	9:51	181	93	87	62	TRB OC SS-19
65										181			64	TRB
65	9.35	11.4	1935	4160	1.34	1.0	60	10:00	10:28	181	93	88	64	TRB OC SS-19
66										181			66	TRB
66	9.35	11.25	1935	4160	1.34	1.0	60	10:54	11:04	181	93	87	67	TRB OC SS-19
67										181			67	TRB
67	9.35	10.25	1935	4160	1.34	1.0	60	11:36	11:46	181	93	87	67	TRB OC SS-19
68										181			68	TRB
68	9.35	10.65	1935	4160	1.34	1.0	60	12:11	12:21	181	93	87	68	TRB OC SS-19
69										181			70	TRB
69	9.35	11.45	1935	4160	1.34	1.0	60	12:00	12:10	181	93	87	70	TRB OC SS-19

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

COMT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-27-82
 TESTED BY *Tommy R. Williams*
John Walters
 CALC. BY _____
 CHECKED BY *Judy Wright*
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
61	116	149	159	153	111	168	144	167	
62	115	149	159	154	122	180	149	173	
63	116	149	159	154	122	183	149	176	
64	130	149	159	154	122	183	149	176	
65	130	149	159	153	123	183	149	172	
66	130	149	159	154	124	184	150	176	
67	115	148	159	153	120	185	149	176	
68	116	148	159	150	129	187	150	178	
69	115	149	159	154	119	184	149	175	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: _____

DATE: 1-27-82

#1 STARTER S/N: 1005 STARTS MADE ON THIS UNIT: 28

PARTS REPLACED: 1002

#2 STARTER S/N: 0998 STARTS MADE ON THIS UNIT: 28

PARTS REPLACED: 1000

#3 STARTER S/N: 1001 START MADE ON THIS UNIT: 28

PARTS REPLACED: 1003

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Amelia B. Williams DATE: 1-27-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cyl

DATE: 1-26-82

#1 STARTER S/N: 0990 STARTS MADE ON THIS UNIT: 28

PARTS REPLACED: 0991

#2 STARTER S/N: 0989 STARTS MADE ON THIS UNIT: 28

PARTS REPLACED: 0994

#3 STARTER S/N: 0988 START MADE ON THIS UNIT: 28

PARTS REPLACED: 0999

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....

ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Tomás Williams DATE: 1-27-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-27-82 1-28-82
 TESTED BY *Glenn B Williams*
Adam Adams
 CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <i>lw</i> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <i>lw</i> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <i>lw</i> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <i>lw</i> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <i>lw</i> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <i>lw</i> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <i>lw</i> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <i>lw</i> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 506 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-27-82 1-38-82
 TESTED BY Tom & Bill
 CALC. BY Judy
 CHECKED BY Judy
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
70	9:45	10:45	1935	4160	1.34	1.0	60	13:17	13:37	181	88	86	72	UC SS-19
71	9:35	11:05	1935	4160	1.34	1.0	60	13:59	14:09	181	93	87	77	UC SS-19
72	9:35	10:55	1935	4160	1.34	1.0	60	14:44	14:54	181	93	87	70	UC SS-19
73	9:4	10:8	1935	4160	1.34	1.0	60	15:30	15:30	181	93	84	70	UC SS-19
74	9:4	10:6	1935	4160	1.34	1.0	60	16:02	16:12	181	93	86	70	UC SS-19
75	9:4	10:7	3869	4160	1.34	1.0	60	16:40	17:40	181	76	83	69	UC SS-19
76	8:8	10:1	1935	4160	1.34	1.0	60	17:19	17:29	181	103	99	62	UC SS-19
77	9:35	11:05	1935	4160	1.34	1.0	60	17:56	18:06	181	95	87	65	UC SS-19
78	9:4	11:0	1935	4160	1.34	1.0	60	18:22	18:32	181	92	87	65	UC SS-19

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3862 KW, 4160 VOLT
 SERVICE: _____



JOB NO. 15744
 METHOD NO. _____
 DATE: 1-27-82
 TESTED BY: *Stewart Stevenson*
 CALC. BY: *Judy Warkfield*
 CHECKED BY: _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
70	149	160	140	159	176	182	151	173	
71	149	159	134	153	176	183	149	179	
72	149	159	134	153	176	185	149	176	
73	141	159	135	154	170	184	149	176	
74	141	159	133	154	170	184	150	176	
75	118	164	133	159	170	184	149	173	
76	120	160	132	160	192	214	156	190	medium load seen.
77	140	160	118	154	160	171	144	168	1-28-82
78	149	159	125	154	169	181	140	175	
79	122	159	133	154	170	184	149	175	
80	149	159	149	154	170	184	149	175	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-28-82
 TESTED BY *Robert Williams*
Adam Stinson
 CALC. BY _____
 CHECKED BY *Judy Whitefield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|---------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>W</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>W</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>W</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>W</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>W</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>W</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>W</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>W</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

Page 9

FTR-75744-1

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishment

PROCEDURE: 13 cyl

DATE: 1-28-82

#1 STARTER S/N: 0991 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0995

#2 STARTER S/N: 0994 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0992

#3 STARTER S/N: 0999 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0996

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: James R. Williams DATE: 1-28-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16 cyl

DATE: 1-28-82

#1 STARTER S/N: 1002 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0899

#2 STARTER S/N: 1000 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0997 1004

#3 STARTER S/N: 1003 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0997

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....

ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Grant B. Williams DATE: 1-28-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-28-82
 TESTED BY Lester R. Williams
Osborn Fetters
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-82
 TESTED BY Antonia Blalock
Cashie Johnson
 CALC. BY _____
 CHECKED BY Judy Sheffield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE PSI		AVG AMB	WITNESSED BY
	FROM START TO RATED	FROM RATED VOLT & FREQ.						AT START	AT STOP		ENG. 1	ENG. 2		
	VOLT & FREQ.	TO LOAD												
79			1935	4160	1.34	1.0	60	9:18	9:28	181	93	87	67	CC SS-19
80	9:4	10.8	1935	4160	1.34	1.0	60	9:34	9:44	181	87	86	68	CC SS-19
81	9:35	10.55	1935	4160	1.34	1.0	60	10:21	10:31	181	91	87	68	CC SS-19
82	9:35	10.65	1935	4160	1.34	1.0	60	11:09	11:19	181	92	87	70	CC SS-19
83	9:36	10.8	1935	4160	1.34	1.0	60	11:44	11:54	181	91	87	70	CC SS-19
84	9:35	10.95	1935	4160	1.34	1.0	60	12:23	12:33	181	92	87	69	CC SS-19
85	9:35	10.85	1935	4160	1.34	1.0	60	13:03	13:12	181	92	87	69	CC SS-19
86	9:4	10.6	1935	4160	1.34	1.0	60	14:31	14:41	181	94	87	74	CC SS-19
87	9:5	11.8	1935	4160	1.34	1.0	60	15:11	15:21	181	92	87	74	CC SS-19

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-28-83
 TESTED BY Laurie B. Williams
Ashley Johnson
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
79	118		130			118		130	
79	149	159	149	154	170	185	150	176	
80	149		150			190		166	Hot
80	149	159	150	154	178	193	150	179	
81	115		131			117		131	
81	149	159	149	154	170	186	149	176	
82	116		134			117		139	
82	149	159	149	154	170	182	150	176	
83	133		134			134		135	
83	149	159	149	154	170	186	149	176	
84	120		135			130		135	
84	149	159	149	154	170	186	149	176	
85	120		134			120		135	
85	149	159	149	154	170	185	149	178	replaced air starter after #85
86	116		130			125		138	
86	149	159	149	154	170	183	149	175	
87	118		133			118		133	
87	149	160	149	154	170	186	149	178	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-82
 TESTED BY *Lester Williams*
Oshon Betts
 CALC. BY _____
 CHECKED BY *Judy Worfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 596 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE: _____

JOB NO. 75744
 METHOD NO. _____
 DATE: 1-26-82 1-24-82
 TESTED BY: *James Williams*
Deon Johnson
 CALC. BY: *Judy Winfield*
 CHECKED BY: _____
 GOV'T. INSP: _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
88	9.5	11.5	1935	4160	1.34	1.0	60	15:53	16:03	181	90	86	72	TRB SS-10
89	9.5	11.2	1935	4160	1.34	1.0	60	16:41	16:51	181	92	87	70	TRB SS-10
90	9.5	11.2	1935	4160	1.34	1.0	60	16:57	17:07	181	87	86	72	TRB SS-10
91	9.4	10.8	1935	4160	1.34	1.0	60	17:46	17:56	181	92	87	69	TRB SS-10
92	9.0	10.0	1935	4160	1.34	1.0	60	7:11	7:21	181	101	89	66	TRB SS-10
93	9.35	10.75	1935	4160	1.34	1.0	60	7:51	8:01	181	94	87	68	TRB SS-10
94	9.35	11.25	1935	4160	1.34	1.0	60	8:20	8:30	181	93	87	68	TRB SS-10
95	9.35	11.65	1935	4160	1.34	1.0	60	9:26	9:36	181	92	87	68	TRB SS-10
96	9.35	10.65	1935	4160	1.34	1.0	60	9:57	10:07	181	92	87	70	TRB SS-10

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

COJT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. 75744
 METHOD NO. _____
 DATE 1-28-82 1-29-82
 TESTED BY *Scott B. Williams*
Osborn, Indiana
 CALC. BY *Judy Wardfield*
 CHECKED BY _____
 GOV'T. INSP. _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
88	130	135	135	125	135	149	173	132	<i>Run time was 12 minutes each of 5 M components problems.</i>
88	149	159	154	174	190	149	173	176	
89	115	135	149	154	170	185	150	176	
89	149	159	149	154	170	185	150	176	
90	140	149	154	154	178	193	150	176	
90	140	139	154	154	178	193	150	176	
91	115	135	149	154	170	185	150	176	
91	149	159	149	154	170	185	150	176	
92	116	116	126	126	117	117	146	169	1-29-82
92	149	139	154	154	160	171	146	169	
93	118	135	149	154	169	182	149	176	
93	149	159	149	154	169	182	149	176	
94	115	134	149	154	170	185	149	176	
94	149	139	149	154	170	185	149	176	
95	115	134	149	154	170	185	149	176	
95	149	159	149	154	170	185	149	176	
96	117	130	149	154	170	184	150	176	
96	149	159	149	154	170	184	150	176	



ILLINOIS POWER CO.
 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-82
 TESTED BY *Robert Williams*
 CALC. BY *Judy Ward*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. Hz.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
97	9.4	10.4	1935	4160	1.34	1.0	60	10:36	10:46	181	91	87	73	<i>Williams</i>
98	9.4	11.1	1935	4160	1.34	1.0	60	11:15	11:25	181	92	87	72	<i>Williams</i>
99	9.4	11.3	1935	4160	1.34	1.0	60	11:55	12:05	181	92	86	72	<i>Williams</i>
100	9.45	10.85	3869	4160	3.68	1.0	60	12:11	12:11	181	75	82	76	<i>Williams</i>
101	9.65	11.15	1935	4160	1.34	1.0	60	13:49	13:59	181	90	86	74	<i>Williams</i>
102	9.5	10.6	1935	4160	1.34	1.0	60	14:31	14:41	181	91	87	74	<i>Williams</i>
103	9.5	11.0	1935	4160	1.34	1.0	60	15:04	15:14	181	92	86	76	<i>Williams</i>
104	9.5	10.9	1935	4160	1.34	1.0	60	15:45	15:55	181	92	86	75	<i>Williams</i>
105	9.5	11.0	1935	4160	1.34	1.0	60	16:21	16:31	181	91	86	74	<i>Williams</i>

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-87
 TESTED BY *Ken Lee Williams*
Edham Stadium
 CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
97	118	134	150	154	170	180	150	155	
97	149	159	154	154	170	180	150	176	
98	118	135	149	154	171	185	149	135	
98	149	160	149	154	171	185	149	176	
99	118	132	150	154	170	185	150	134	
99	149	160	150	154	170	185	150	176	
100	149	156	149	160	193	182	159	168	HOT - ONE HOUR RUN
100	149	166	150	160	193	215	159	191	
101	120	133	149	154	174	181	150	134	
101	149	159	149	154	174	190	150	179	
102	117	131	150	154	170	180	150	133	
102	149	159	150	154	170	185	150	177	
103	120	134	149	154	171	184	150	135	
103	149	160	149	154	171	185	150	176	
104	120	134	150	154	170	181	150	135	
104	149	160	150	154	170	185	150	177	
105	122	135	150	154	170	184	150	135	
105	149	160	150	154	170	186	150	178	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VGLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-30-82
 TESTED BY Tom Williams
 Oskar Salonen
 CALC. BY _____
 CHECKED BY Judy Worfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 1 1/2 cyl

DATE: 1-30-82

#1 STARTER S/N: 0995 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0991

#2 STARTER S/N: 0992 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0994

#3 STARTER S/N: 0996 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0998

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: John R. Williams DATE: 1-30-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 1600pl

DATE: 1-30-82

#1 STARTER S/N: 0899 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1002

#2 STARTER S/N: 1004 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1000

#3 STARTER S/N: 0997 START MADE ON THIS UNIT: 25

PARTS REPLACED: 1008

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Lester R. Williams DATE: 1-30-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-82 1-30-82
 TESTED BY Justin Williams
Robert Brown
 CALC. BY _____
 CHECKED BY Judy Worfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE PSI		AVG AMB	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
106			kw	4160	1340	1.0	60			181			72	TRB
106	9.5	11.0	1935	4160	134	1.0	60	17:05	17:15	181	94	86	72	TRB
107										181			69	TRB
107	9.05	10.85	1935	4160	134	1.0	60	7:38	7:48	181	103	90	69	TRB
108										181			70	TRB
108	9.5	10.9	1935	4160	134	1.0	60	8:23	8:33	181	95	87	70	TRB
109										181			71	TRB
109	9.5	10.8	1935	4160	134	1.0	60	8:58	9:09	181	93	86	72	TRB
110										181			72	TRB
110	9.5	11.1	1935	4160	134	1.0	60	9:15	9:25	181	87	86	72	TRB
111										181			71	TRB
111	9.3	10.6	1935	4160	134	1.0	60	11:17	11:29	181	93	87	71	TRB
112										181			70	TRB
112	9.6	10.9	1935	4160	134	1.0	60	11:53	12:03	181	91	87	70	TRB
113										181			70	TRB
113	9.7	11.7	1935	4160	134	1.0	60	12:33	12:43	181	93	87	71	TRB
114										181			71	TRB
114	9.65	11.25	1935	4160	134	1.0	60	13:09	13:19	181	92	86	72	TRB

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QC
SS-19

QC
SS-19

QC
SS-19

QC
SS-19

QC
SS-19

QC
SS-19

QC
SS-19

1-30-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



OFFICIAL TEST RECORD

JOB NO. 75744
 METHOD NO. _____
 DATE 1-29-82 1-30-82
 TESTED BY *San to Williams*
 CALC. BY *Judy Mayfield*
 CHECKED BY _____
 GOV'T. INSP. _____

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	COOLANT WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
105	116	159	135	154	118	170	150	152	
106	149	159	150	154	185	176	176	176	
107	117	159	117	139	115	160	145	168	1-30-81
107	149	159	149	139	170	170	145	168	
108	115	159	124	154	117	164	149	154	
108	149	159	150	154	180	174	174	174	
109	118	160	133	154	120	170	150	135	
109	149	160	150	154	183	176	176	176	
110	149	160	149	154	181	176	150	168	Hot
110	149	160	150	154	193	176	150	178	
111	116	160	130	154	131	169	149	135	
111	149	160	150	154	183	173	173	173	
112	118	160	134	154	121	170	149	135	
112	149	160	150	154	185	170	149	176	
113	118	160	135	154	120	170	149	134	
113	149	160	150	154	186	170	149	178	
114	118	160	133	154	122	170	150	135	
114	149	160	150	154	185	170	150	174	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-31-83
 TESTED BY Timothy R. Williams
Osborn G. L. ...
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-30-82 1-31-82
 TESTED BY Lantier Williams
Edgar Sotomero
 CALC. BY _____
 CHECKED BY Judy Wayfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
115			$\phi-\phi$ x200			%				181			73	TW
115	9.6	11.3	1935	4160	1.34	1.0	60	13:47	13:57	181	96	87	74	TW
116										181			72	TW
116	9.6	10.9	1935	4160	1.34	1.0	60	14:28	14:38	181	89	87	74	TW
117										181			72	TW
117	9.5	11.5	1935	4160	1.34	1.0	60	15:07	15:17	181	92	86	72	TW
118										181			70	TW
118	9.6	11.6	1935	4160	1.34	1.0	60	15:40	15:50	181	93	86	69	TW
119										181			68	TW
119	9.5	10.9	1935	4160	1.34	1.0	60	16:15	16:25	181	92	86	68	TW
120										181			69	TW
120	9.5	11.2	1935	4160	1.34	1.0	60	16:30	16:40	181	87	86	69	TW
121										182			50	1-31-82
121	8.9	10.9	1935	4160	1.34	1.0	60	7:29	7:37	181	105	90	52	TW
122										181			52	TW
122	9.3	11.0	1935	4160	1.34	1.0	60	8:00	8:10	181	98	87	52	TW
123										181			53	TW
123	9.2	10.7	1935	4160	1.34	1.0	60	8:43	8:53	183	92	87	53	TW

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 1-31-82
 TESTED BY *Ernest R. Ballantyne*
 CALC. BY *John DeLoach*
 CHECKED BY *Judy Stangfeld*
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
115	118	160	133	154	170	184	150	135	
116	118	160	135	154	170	184	150	134	
117	118	160	133	154	170	184	150	135	
118	115	160	134	154	170	183	149	135	
119	120	160	134	154	170	183	149	135	
120	149	160	150	154	170	184	149	136	
121	149	160	150	154	170	184	149	135	NOT
122	116	159	125	154	166	180	148	133	1-31-82
123	115	159	126	154	169	183	149	131	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-1-82
 TESTED BY Tommy Biddleman
Olson Schwab
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 1-31-82 3-1-82
 TESTED BY *Louise Williams*
Osborn Stoughton
 CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
124			RW 6-9	4160	1.34	1.0	60			181			52	TRB
124	9.2	10.6	1935	4160	1.34	1.0	60	9:21	9:31	181	95	87	54	TRB
125										181			54	TRB
125	9.3	11.5	3269	4160	2.68	1.0	60	10:04	11:04	181	76	84	58	TRB
126										181			58	
126										181			56	TRB
126	8.4	11.6	1935	4160	1.34	1.0	60	12:40	12:50	181	98	89	57	TRB
127										181			57	TRB
127	9.4	10.7	1935	4160	1.34	1.0	60	13:14	13:24	181	93	87	54	TRB
128										181			56	TRB
128	4.3	10.2	1935	4160	1.34	1.0	60	13:57	14:07	181	91	87	56	TRB
129										181			57	TRB
129	9.3	10.7	1935	4160	1.34	1.0	60	14:30	14:40	181	93	87	57	TRB
130										181			57	TRB
130	9.3	11.0	1935	4160	1.34	1.0	60	14:46	14:56	181	87	86	57	TRB
131										181			58	TRB
131	9.3	10.7	1935	4160	1.34	1.0	60	15:20	15:30	181	92	87	58	TRB

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SHEET

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744

METHOD NO. _____
 DATE: 1-31-82 9-1-82
 TESTED BY: *Samuel Williams*
 CALC. BY: *Judy Starfield*
 CHECKED BY: _____
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUFE. OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IR	OUT	IR	OUT	
121	116	159	149	154	169	181	188	196	
124	149	159	149	154	169	181	188	196	
125	115	163	148	156	190	180	153	188	
126	148	163	148	156	190	180	153	188	
126	130	159	149	154	165	178	147	168	
126	133	159	149	154	165	178	147	168	
127	149	159	149	154	170	185	149	175	
127	149	159	149	154	170	185	149	175	
128	132	159	149	154	170	185	149	176	
128	149	159	149	154	170	185	149	176	
129	130	159	149	154	170	185	149	174	
129	149	159	149	154	170	185	149	174	
130	150	159	149	154	176	182	149	177	Hot
130	149	159	149	154	176	182	149	177	
131	125	159	130	130	170	130	149	135	
131	149	159	149	154	170	185	149	179	

External oil cooler on pump motor engaged. Motor to small. Secured 2-1-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-2-82
 TESTED BY LANTIS B. WILLIAMS & OSEAR TATUM JR.
 CALC. BY _____
 CHECKED BY Judy [Signature]
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

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W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishmen

PROCEDURE: 16 cyl.

DATE: 2-2-82

#1 STARTER S/N: 1002 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0999

#2 STARTER S/N: 1000 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1004

#3 STARTER S/N: 1008 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Tomato B. Williams DATE: 2-2-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 15 yd.

DATE: 2-2-82

#1 STARTER S/N: 0891 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0895

#2 STARTER S/N: 0894 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0892

#3 STARTER S/N: 0898 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0897

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: [Signature] DATE: 2-2-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOS NO. 75744
 METHOD NO. _____
 DATE 2-1-53
 TESTED BY L. Morris B. Williams
 Oskar T. Tuka
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
132			1935	4160	1.34	1.0	60	16:01	16:11	181	94	87	58	TRE
132	9.3	10.5	1935	4160	1.34	1.0	60	16:01	16:11	181	94	87	58	TRE
133			1935	4160	1.34	1.0	60	16:37	16:47	181	92	87	57	TRE
133	9.3	10.6	1935	4160	1.34	1.0	60	16:37	16:47	181	92	87	57	TRE
134			1935	4160	1.34	1.0	60	17:20	17:30	181	93	87	55	TRE
134	9.2	10.9	1935	4160	1.34	1.0	60	17:20	17:30	181	93	87	56	TRE
135			1935	4160	1.34	1.0	60	18:02	18:12	181	93	87	55	TRE
135	9.3	10.8	1935	4160	1.34	1.0	60	18:02	18:12	181	93	87	55	TRE
136			1935	4160	1.34	1.0	60	8:18	8:28	181	103	87	56	TRE
136	9.0	11.2	1935	4160	1.34	1.0	60	8:18	8:28	181	103	87	56	TRE
137			1935	4160	1.34	1.0	60	9:57	9:09	181	95	87	56	TRE
137	9.5	10.8	1935	4160	1.34	1.0	60	9:57	9:09	181	95	87	56	TRE
138			1935	4160	1.34	1.0	60	9:46	9:56	181	94	87	56	TRE
138	9.45	11.3	1935	4160	1.34	1.0	60	9:46	9:56	181	94	87	56	TRE
139			1935	4160	1.34	1.0	60	10:31	10:41	181	97	87	57	TRE
139	9.5	10.8	1935	4160	1.34	1.0	60	10:31	10:41	181	97	87	57	TRE
140			1935	4160	1.34	1.0	60	10:50	11:00	181	84	86	58	TRE
140	9.5	10.7	1935	4160	1.34	1.0	60	10:50	11:00	181	84	86	58	TRE

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SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. 75744
 METHOD NO. _____
 DATE 3-1-82 3-2-82
 TESTED BY *Joseph Williams*
John Williams
 CALC. BY *Judy Margfeld*
 CHECKED BY _____
 GOV'T. INSP. _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS	
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2			
	IN	OUT	IN	OUT	IN	OUT	IN	OUT		
132	130	149	154	130	152	170	186	149	176	
133	132	149	159	130	152	170	186	149	176	
134	130	149	159	130	152	170	186	149	176	
135	130	149	159	130	152	170	186	149	176	
136	130	149	159	130	152	170	186	149	176	
137	130	149	159	130	152	170	186	149	176	
138	130	149	159	130	152	170	186	149	176	
139	130	149	159	130	152	170	186	149	176	
140	130	149	159	130	152	170	186	149	176	
141	130	149	159	130	152	170	186	149	176	
142	130	149	159	130	152	170	186	149	176	
143	130	149	159	130	152	170	186	149	176	
144	130	149	159	130	152	170	186	149	176	
145	130	149	159	130	152	170	186	149	176	
146	130	149	159	130	152	170	186	149	176	
147	130	149	159	130	152	170	186	149	176	
148	130	149	159	130	152	170	186	149	176	
149	130	149	159	130	152	170	186	149	176	
150	130	149	159	130	152	170	186	149	176	
151	130	149	159	130	152	170	186	149	176	
152	130	149	159	130	152	170	186	149	176	
153	130	149	159	130	152	170	186	149	176	
154	130	149	159	130	152	170	186	149	176	
155	130	149	159	130	152	170	186	149	176	
156	130	149	159	130	152	170	186	149	176	
157	130	149	159	130	152	170	186	149	176	
158	130	149	159	130	152	170	186	149	176	
159	130	149	159	130	152	170	186	149	176	
160	130	149	159	130	152	170	186	149	176	
161	130	149	159	130	152	170	186	149	176	
162	130	149	159	130	152	170	186	149	176	
163	130	149	159	130	152	170	186	149	176	
164	130	149	159	130	152	170	186	149	176	
165	130	149	159	130	152	170	186	149	176	
166	130	149	159	130	152	170	186	149	176	
167	130	149	159	130	152	170	186	149	176	
168	130	149	159	130	152	170	186	149	176	
169	130	149	159	130	152	170	186	149	176	
170	130	149	159	130	152	170	186	149	176	
171	130	149	159	130	152	170	186	149	176	
172	130	149	159	130	152	170	186	149	176	
173	130	149	159	130	152	170	186	149	176	
174	130	149	159	130	152	170	186	149	176	
175	130	149	159	130	152	170	186	149	176	
176	130	149	159	130	152	170	186	149	176	
177	130	149	159	130	152	170	186	149	176	
178	130	149	159	130	152	170	186	149	176	
179	130	149	159	130	152	170	186	149	176	
180	130	149	159	130	152	170	186	149	176	
181	130	149	159	130	152	170	186	149	176	
182	130	149	159	130	152	170	186	149	176	
183	130	149	159	130	152	170	186	149	176	
184	130	149	159	130	152	170	186	149	176	
185	130	149	159	130	152	170	186	149	176	
186	130	149	159	130	152	170	186	149	176	
187	130	149	159	130	152	170	186	149	176	
188	130	149	159	130	152	170	186	149	176	
189	130	149	159	130	152	170	186	149	176	
190	130	149	159	130	152	170	186	149	176	
191	130	149	159	130	152	170	186	149	176	
192	130	149	159	130	152	170	186	149	176	
193	130	149	159	130	152	170	186	149	176	
194	130	149	159	130	152	170	186	149	176	
195	130	149	159	130	152	170	186	149	176	
196	130	149	159	130	152	170	186	149	176	
197	130	149	159	130	152	170	186	149	176	
198	130	149	159	130	152	170	186	149	176	
199	130	149	159	130	152	170	186	149	176	
200	130	149	159	130	152	170	186	149	176	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 3-2-82
 TESTED BY *Edward Kullback*
Edwin Johnson
 CALC. BY *Jerry Mayfield*
 CHECKED BY _____
 GOV'T INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB °F	WITNESSED BY
	FROM RATED VOLT & FREQ.	TO RATED VOLT & FREQ.						START	STOP		ENG. 1	ENG. 2		
141	9.5	10.8	1935	4160	1.34	1.0	60	11:39	11:49	181	90	86	59	TRM (OC 55-19)
142	9.5	11.4	1935	4160	1.34	1.0	60	12:13	12:23	181	92	87	59	TRM (OC 55-19)
143	9.5	11.2	1935	4160	1.34	1.0	60	12:52	13:02	181	92	86	60	TRM (OC 55-19)
144	9.5	10.9	1935	4160	1.34	1.0	60	13:23	13:33	181	90	86	59	TRM (OC 55-19)
145	9.5	11.1	1935	4160	1.34	1.0	60	14:04	14:14	181	92	86	62	TRM (OC 55-19)
146	9.5	11.2	1935	4160	1.34	1.0	60	14:39	14:50	181	91	87	60	TRM (OC 55-19)
147	9.5	11.1	1935	4160	1.34	1.0	60	15:19	15:29	181	92	86	62	TRM (OC 55-19)
148	9.5	11.1	1935	4160	1.34	1.0	60	15:58	16:08	181	92	87	63	TRM (OC 55-19)
149	9.5	11.3	1935	4160	1.34	1.0	60	16:25	16:45	181	92	86	60	TRM (OC 55-19)

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE: _____



JOB NO. 75744
 METHOD NO. _____
 DATE: 2-2-62
 TESTED BY: Walter Williams
Ashley Antawca
 CALC. BY: _____
 CHECKED BY: Judy Wardfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
141	115		133		150	120		130	
141	149	160	150	154	172	186	150	176	
142	120		135			125		135	
142	149	160	150	154	170	185	149	176	
143	120		135			122		135	
143	149	159	150	154	171	185	149	176	
144	122		133			135		135	
144	149	160	150	154	172	188	150	177	
145	121		133			125		135	
145	149	160	150	154	170	185	149	177	
146	123		133			128		135	
146	149	160	150	154	171	187	149	177	
147	121		132			125		134	
147	149	160	150	154	170	185	150	176	
148	120		130			133		134	
148	149	160	150	154	170	185	150	176	
149	120		133			125		135	
149	149	160	150	154	170	185	150	176	

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SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-3-82
 TESTED BY *Tomie F. Russell*
Arthur H. ...
 CALC. BY _____
 CHECKED BY *Judy Worfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

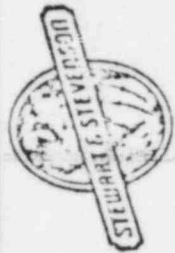
PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



JOB NO. 75744
 METHOD NO. 3-3-82
 DATE 3-7-82
 TESTED BY *Robert Williams*
 CALC. BY *Judy White*
 CHECKED BY *Judy White*
 GOV'T. INSP.

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. Hz.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		WITNESSED BY
	FROM START TO RATED VOLT & FREQ	TO RATED VOLT & FREQ						AT START	AT STOP		ENG. 1	ENG. 2	
150	9.5	10.8	3869	4160	2.68	1.0	60	16:30	17:30	181	95	83	TRB SS-19
151	9.05	11.2	1935	4160	1.34	1.0	60	7:20	7:30	181	100	88	TRB SS-19
152	9.3	10.9	1935	4160	1.34	1.0	60	7:50	8:00	181	94	89	TRB SS-19
153	9.25	11.2	1935	4160	1.34	1.0	60	8:35	8:36	181	91	86	TRB SS-19
154	9.3	11.0	1935	4160	1.34	1.0	60	9:07	9:17	181	92	86	TRB SS-19
155	9.3	10.8	1935	4160	1.34	1.0	60	9:40	9:50	181	93	86	TRB SS-19
156	9.3	10.8	1935	4160	1.34	1.0	60	10:16	10:26	181	92	87	TRB SS-19
157	9.3	10.8	1935	4160	1.34	1.0	60	10:51	11:01	181	92	86	TRB SS-19
158	9.3	10.7	1935	4160	1.34	1.0	60	11:26	11:36	181	94	86	TRB SS-19

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. 75744
 METHOD NO. _____
 DATE 2-2-82 2-3-82
 TESTED BY *Edna J. Galvao*
Leatrice Williams
 CALC. BY _____
 CHECKED BY *Judy Mayfield*
 GOV'T. INSP. _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
150	150	149	149	160	180	191	154	179	1 Hour Load Run
151	148	163	149	160	213	154	199		
152	149	159	149	154	116	164	143	118	2-3-82
153	149	159	149	154	175	169	141	164	
154	149	159	149	154	128	183	141	135	
155	149	159	149	154	130	170	149	166	
156	149	159	149	154	186	170	149	133	
157	149	159	149	154	125	170	149	176	
158	149	159	149	154	128	169	149	135	
159	149	159	149	154	183	170	149	175	
160	149	159	149	154	128	170	149	135	
161	149	159	149	154	185	170	149	175	
162	149	159	149	154	138	170	149	135	
163	149	159	149	154	188	169	149	175	
164	149	159	149	154	130	170	149	135	
165	149	159	149	154	185	170	149	175	
166	149	159	149	154	138	170	149	135	
167	149	159	149	154	188	170	149	175	
168	149	159	149	154	130	170	149	135	
169	149	159	149	154	183	170	149	175	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16 cyl.

DATE: 2-3-82

#1 STARTER S/N: 0999 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1007

#2 STARTER S/N: 1004 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1000

#3 STARTER S/N: 0996 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1008

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: [Signature] DATE: 2-3-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 1201

DATE: 2-3-82

#1 STARTER S/N: 0995 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0991

#2 STARTER S/N: 0994 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0994

#3 STARTER S/N: 0997 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0998

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Robert Williams DATE: 2-3-82



JOB NO. 75744

METHOD NO. 2-3-83

DATE 2-3-83

TESTED BY *Robert Johnson*

CALC. BY *Judy Rossfield*

CHECKED BY

GOV'T. INSP.

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
159	118	159	150	154	169	183	148	175	
159	149	160	149	154	173	179	149	177	Hot and changed starter
160	149	160	150	154	173	179	149	177	
161	119	159	118	154	157	175	148	176	
162	149	160	149	154	169	183	148	176	
163	123	159	132	154	170	185	149	175	
163	149	160	150	154	171	180	149	176	
164	121	160	130	154	170	188	149	177	
164	149	160	150	154	170	188	149	177	
165	190	160	134	154	189	184	149	176	
165	149	160	150	154	170	185	149	176	
166	133	160	130	154	170	185	149	176	
166	149	160	150	154	170	185	149	176	
167	121	160	134	154	170	185	149	176	
167	149	160	150	154	170	185	149	176	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-4-88
 TESTED BY *Leslie R. Williams*
Osborne Tolson
 CALC. BY _____
 CHECKED BY *Judy M. H. Field*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP . RNED ON | TECH. INIT. | <u>lw</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>lw</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>lw</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>lw</u> |
| 5. TURN ON AIR COMPRESSOR * | TECH. INIT. | <u>lw</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>lw</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>lw</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>lw</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-4-82
 TESTED BY TOM WILLIAMS &
 OSKAR TATUAKA
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
168			1935	4160	1.34	1.0	60	7:51		181			41	/
168	7.25	10.5	1935	4160	1.34	1.0	60	7:40		181			41	TRB OC SS-19
168	9.25	10.5	1935	4160	1.34	1.0	60	7:10	7:30	181	105	88	42	TRB OC SS-19
169										181			44	TRB OC SS-19
169	9.25	10.7	1935	4160	1.34	1.0	60	8:49	8:57	181	96	87	45	TRB OC SS-19
170										181			45	TRB OC SS-19
170	9.25	10.8	1935	4160	1.34	1.0	60	9:02	9:17	181	89	86	46	TRB OC SS-19
171										181			48	TRB OC SS-19
171	9.25	10.5	1935	4160	1.34	1.0	60	9:38	9:48	181	91	86	48	TRB OC SS-19
172										181			48	TRB OC SS-19
172	9.2	11.4	1935	4160	1.34	1.0	60	10:16	10:28	181	92	86	48	TRB OC SS-19
173										181			48	TRB OC SS-19
173	9.2	11.7	1935	4160	1.34	1.0	60	10:57	11:09	181	91	86	49	TRB OC SS-19
174										181			50	TRB OC SS-19
174	9.2	10.5	1935	4160	1.34	1.0	60	11:41	11:51	181	93	87	50	TRB OC SS-19
175			3869		2.65					181			50	TRB OC SS-19
176	7.2	10.7	1935	4160	1.34	1.0	60	12:32	12:42	181	75	83	53	TRB OC SS-19

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SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-4-82
 TESTED BY T. Williams
 Oskar Tutwiler
 CALC. BY Judy Whitfield
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
168	115		115		117		116		Unit shut down low oil pressure Ambient 64°F.
168	118	159	116	159	168	148	115	155	
169	135		120		122		128		
169	140	139	150	154	167	170	167	173	
170	139	151	149		177		172		
170	149	159	150	154	185	179	176		
171	130		133		132		135		
171	149	139	150	154	186	149	173		
172	120		125		138	78	133		
172	149	159	150	154	186	149	176		
173	120		125		135		133		
173	149	159	150	154	185	149	176		
174	117		125		125		130		
174	149	159	150	154	183	149	175		
175	105		125		125		135		
175	148	163	149	160	190	155	188		1 Hour Load Run

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 3-5-83
 TESTED BY *Antonia Williams*
Osborn Peterson
 CALC. BY _____
 CHECKED BY *Judy Worfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <i>km</i> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <i>km</i> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <i>km</i> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <i>km</i> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <i>km</i> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <i>km</i> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <i>km</i> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <i>km</i> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-4-83 2-8-82
 TESTED BY Robert W. Williams
Arthur Peterson
 CALC. BY _____
 CHECKED BY July W. Field
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
176			4160	4160	1340	1.0	60			181			54	TRB
176	9.5	10.4	1935	4160	1.34	1.0	60	13:52	14:02	181	90	84	55	TRB OC SS-19
177										181			54	TRB
177	9.4	10.9	1935	4160	1.34	1.0	60	14:39	14:40	181	90	86	54	TRB OC SS-19
178										181			56	TRB
178	9.7	10.7	1935	4160	1.34	1.0	60	15:07	15:17	181	91	87	56	TRB OC SS-19
179										181			56	TRB
179	9.35	10.4	1935	4160	1.34	1.0	60	15:39	15:49	181	91	86	56	TRB OC SS-19
180										181			56	TRB
180	9.4	10.9	1935	4160	1.34	1.0	60	15:53	16:03	181	88	86	57	TRB OC SS-19
181										181			57	TRB
181	9.4	10.8	1935	4160	1.34	1.0	60	16:35	16:45	181	91	87	55	TRB OC SS-19
182										181			53	TRB
182	9.3	10.7	1935	4160	1.34	1.0	60	17:16	17:30	181	92	87	53	TRB OC SS-19
183										181			50	TRB
183	9.0	10.2	1935	4160	1.34	1.0	60	17:35	17:42	181	109	88	50	TRB OC SS-19
184										181			52	TRB
184	9.2	10.4	1935	4160	1.34	1.0	60	18:10	18:20	181	102	87	52	TRB OC SS-19

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 2-4-82
 TESTED BY *Anthony Williams*
 CALC. BY *Judy Warfield*
 CHECKED BY _____
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
176	130	159	133	154	132	150	135	178	
177	132	159	130	154	138	149	135	177	
178	132	159	130	154	138	149	135	177	
179	132	159	130	154	138	149	135	177	
180	132	159	130	154	138	149	135	177	
181	132	159	130	154	138	149	135	177	
182	132	159	130	154	138	149	135	177	
183	132	159	130	154	138	149	135	177	
184	132	159	130	154	138	149	135	177	
185	132	159	130	154	138	149	135	177	
186	132	159	130	154	138	149	135	177	
187	132	159	130	154	138	149	135	177	
188	132	159	130	154	138	149	135	177	
189	132	159	130	154	138	149	135	177	
190	132	159	130	154	138	149	135	177	
191	132	159	130	154	138	149	135	177	
192	132	159	130	154	138	149	135	177	
193	132	159	130	154	138	149	135	177	
194	132	159	130	154	138	149	135	177	
195	132	159	130	154	138	149	135	177	
196	132	159	130	154	138	149	135	177	
197	132	159	130	154	138	149	135	177	
198	132	159	130	154	138	149	135	177	
199	132	159	130	154	138	149	135	177	
200	132	159	130	154	138	149	135	177	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 15018

DATE: 2-5-82

#1 STARTER S/N: 1002 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1001

#2 STARTER S/N: 1000 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1003

#3 STARTER S/N: 1008 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0998

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Leotis R. Williams DATE: 2-5-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cyl.

DATE: 2-5-82

#1 STARTER S/N: 0991 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0990

#2 STARTER S/N: 0994 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0989

#3 STARTER S/N: 0998 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Louie R Williams DATE: 2-5-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 3-5-87
 TESTED BY Leontio Williams
Calvin Estroff
 CALC. BY _____
 CHECKED BY Judy Worfelt
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
185			X10	4160	1300	96				181			50	TRD CC SS-19
185	9:35	10.7	1935	4160	1.34	1.0	60	8:49	9:59	181	95	87	50	TRD
186										181			50	TRD CC SS-19
186	9:35	11.0	1935	4160	1.34	1.0	60	9:32	9:42	181	93	87	50	TRD
187										181			51	TRD CC SS-19
187	9:4	10.7	1935	4160	1.34	1.0	60	10:15	10:25	181	93	86	52	TRD
188										181			52	TRD CC SS-19
188	9:35	10.5	1935	4160	1.34	1.0	60	10:55	11:00	181	95	87	52	TRD
189										181			52	TRD CC SS-19
189	9:35	11.1	1935	4160	1.34	1.0	60	11:35	11:45	181	93	87	52	TRD
190										181			52	TRD CC SS-19
190	9:4	10.8	1935	4160	1.34	1.0	60	11:55	12:05	182	88	86	52	TRD
191										181			51	TRD CC SS-19
191	9:3	10.5	1935	4160	1.34	1.0	60	12:37	12:47	181	91	87	50	TRD
192										181			50	TRD CC SS-19
192	9:3	10.75	1935	4160	1.34	1.0	60	13:14	13:24	181	91	86	50	TRD
193										181			50	TRD CC SS-19
193	9:35	10.8	1935	4160	1.34	1.0	60	13:50	14:00	181	92	87	50	TRD SHEET



SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744

METHOD NO. _____

DATE 3-5-83

TESTED BY *Antoine B. Ballarone*
John Atkinson

CALC. BY *Judy Hargfield*

CHECKED BY _____

GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.		LUBE OIL TEMP.				REMARKS
	ENGINE 1 IN	ENGINE 1 OUT	ENGINE 1 IN	ENGINE 1 OUT	ENGINE 2 IN	ENGINE 2 OUT	
185	119	125	168	151	168	139	<i>Change oil</i>
185	149	159	168	181	168	175	
186	119	115	169	151	149	131	
186	149	159	169	185	149	175	
187	125	132	169	152	149	133	
187	149	159	169	183	149	175	
188	123	138	159	159	149	134	
188	149	159	159	183	149	175	
189	116	126	170	124	148	134	
189	149	159	170	185	148	175	
190	149	148	174	185	148	144	HOT
190	148	157	174	190	148	176	
191	119	126	170	126	149	135	
191	148	157	170	186	149	172	
192	122	125	170	130	149	135	
192	149	159	170	185	149	175	
193	122	128	170	128	149	134	
193	149	159	170	185	149	175	

SHEET OF

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 5-2-83
 TESTED BY Scottie Raulerson
Arthur Johnson
 CALC. BY _____
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u>W</u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u>W</u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u>W</u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u>W</u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u>W</u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u>W</u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u>W</u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u>W</u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-5-82 3-6-82
 TESTED BY Judith Williams
Oskar Suteran
 CALC. BY _____
 CHECKED BY Judy Worfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE PSI		AVG AMB	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO						AT START	AT STOP		ENG. 1	ENG. 2		
			RW	0-0	200	2/0	HZ.			PSI			OF	
144	9.3	10.6	1935	4160	1.34	1.0	60	14:23	14:33	181	91	87	49	TWP OC SS-19
145	9.35	10.9	1935	4160	1.34	1.0	60	14:55	15:05	181	91	86	49	TWP OC SS-19
146	9.25	10.7	1935	4160	1.34	1.0	60	15:30	15:40	181	91	86	49	TWP OC SS-19
147	9.2	10.4	1935	4160	1.34	1.0	60	16:08	16:18	181	92	86	48	TWP OC SS-19
148	9.2	10.2	1935	4160	1.34	1.0	60	16:52	16:53	181	92	86	48	TWP OC SS-19
149	9.0	10.4	1935	4160	1.34	1.0	60	8:02	8:13	182	107	89	37	TWP OC SS-19
200	9.2	10.6	3869	4160	1.68	1.0	60	8:28	9:29	182	78	87	38	TWP OC SS-19
201	9.25	10.6	1935	4160	1.34	1.0	60	10:00	10:10	181	90	86	40	TWP OC SS-19
202	9.1	10.5	1935	4160	1.34	1.0	60	10:38	10:48	181	92	86	40	TWP OC SS-19

JOB NO. 75744

METHOD NO.

DATE 2-5-82 0-6-82

TESTED BY *Robert Williams*

CALC. BY *Judy Murphy*

CHECKED BY *Judy Murphy*

GOV'T INSP.



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

SOLD TO ILLINOIS POWER CO.
ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525

CONT. NO.

MODEL NO.

SERIAL NO. 3869 KW, 4160 VOLT

RATING

SERVICE

START NO.	CABINET WATER TEMP.				LOOSE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
194	124	139	133	170	184	130	149	135	
195	149	159	150	170	186	132	149	135	
196	124	134	128	170	185	130	149	135	
197	149	159	150	170	183	130	149	135	
198	124	134	128	170	185	130	149	135	
199	149	159	150	170	183	130	149	135	
200	115	125	117	169	189	116	140	115	0.5-82
201	149	159	149	158	188	145	152	163	Hot 1 Hour Load
202	115	125	125	154	186	130	149	135	
203	149	159	149	159	183	130	148	135	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16cyl.

DATE: 2-6-82

#1 STARTER S/N: 1001 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0999

#2 STARTER S/N: 1003 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 1004

#3 STARTER S/N: 0998 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0997

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Timothy R. Williams DATE: 2-6-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cyl.

DATE: 2-6-82

#1 STARTER S/N: 0990 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0995

#2 STARTER S/N: 0989 STARTS MADE ON THIS UNIT: 25

PARTS REPLACED: 0992

#3 STARTER S/N: 0996 START MADE ON THIS UNIT: 25

PARTS REPLACED: 0988

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

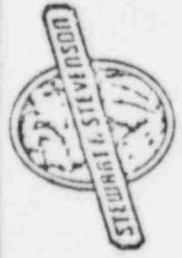
PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Lantier Williams DATE: 2-6-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2.6.82
 TESTED BY *Stewart Stevenson*
 CALC. BY *Judy Wrayfield*
 CHECKED BY *Judy Wrayfield*
 GOV'T. INSP _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. Hz.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO VOLT 5 FREQ	FROM RATED VOLT 5 FREQ TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
203	9.15	10.3	1935	4160	134	1.0	60	11:15	11:25	181	94	86	90	TAB (55.9)
204	9.15	10.3	1935	4160	134	1.0	60	11:51	12:01	181	94	86	90	TAB (55.9)
205	9.1	10.35	1935	4160	134	1.0	60	12:39	12:44	181	93	87	92	TAB (55.9)
206	9.1	9.99	1935	4160	134	1.0	60	13:16	13:26	181	93	87	93	TAB (55.9)
207	9.1	10.4	1935	4160	134	1.0	60	13:58	14:08	181	93	87	94	TAB (55.9)
208	9.1	10.6	1935	4160	134	1.0	60	14:48	14:52	181	94	87	94	TAB (55.9)
209	9.15	10.5	1935	4160	134	1.0	60	15:17	15:17	181	92	87	95	TAB (55.9)
210	9.2	10.5	1935	4160	134	1.0	60	15:34	15:49	181	88	86	94	TAB (55.9)
211	9.1	11.0	1935	4160	134	1.0	60	16:38	16:46	181	93	86	94	TAB (55.9)

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



OFFICIAL TEST RECORD

JOB NO. 75744
 METHOD NO. _____
 DATE 2-5-82
 TESTED BY Frankie Williams
Odin Johnson
 CALC. BY _____
 CHECKED BY Judy Washfield
 GOV'T. INSP. _____

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
203	121		125			138		135	
203	149	159	149	154	169	191	149	175	
204	130		126			130		135	
204	149	159	149	154	169	183	149	175	
205	135		124			124		134	
205	149	159	149	154	169	183	149	175	
206	125		126			125		135	
206	149	159	149	154	169	183	149	174	
207	126		135			135		134	
207	149	159	149	154	169	183	149	175	
208	130		124			134		131	
208	149	159	149	154	169	182	149	175	
209	128		125			126		135	
209	149	159	149	154	170	184	149	175	
210	143		146			150		170	Hot start anal changed starter
210	149	159	149	154	175	185	149	176	
211	119		118			120		130	
211	149	159	149	154	169	182	147	175	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-6-82 2-8-82
 TESTED BY Leatrice Blumhagen
Osborn & Co.
 CALC. BY _____
 CHECKED BY Judy Librfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE		AVG AMB	WITNESSED BY
	FROM START TO RATED VOLT & FREQ	FROM RATED VOLT & FREQ TO						AT START	AT STOP		ENG. 1	ENG. 2		
212			RW 0-0	4200	4%					181			42	TRB
212	9.15	11.3	1935	4160	1.34	1.0	60	11:15	11:35	181	92	86	42	TRB
213										181			41	TRB
213	9.2	10.4	1935	4160	1.34	1.0	60	11:53	12:05	181	92	86	40	TRB
214										181			46	TRB
214	10.8	10.8	1935	4160	1.34	1.0	60	11:35	11:55	181	111	88	47	TRB
215										181			47	TRB
215	9.8	11.0	1935	4160	1.34	1.0	60	8:05	8:15	182	95	88	48	TRB
215										181			48	TRB
215	9.3	11.5	1935	4160	1.34	1.0	60	8:24	8:49	181	91	87	48	TRB
216										181			48	TRB
216	9.3	10.4	1935	4160	1.34	1.0	60	9:13	9:23	181	92	86	48	TRB
217										181			49	TRB
217	9.3	10.7	1935	4160	1.34	1.0	60	9:57	10:07	181	92	86	49	TRB
218										181			49	TRB
218	9.3	10.4	1935	4160	1.34	1.0	60	10:35	10:45	181	91	86	50	TRB
219										181			52	TRB
219	9.35	10.5	1935	4160	1.34	1.0	60	11:11		181	92	87	54	TRB

JOB NO. 75744

METHOD NO. _____
DATE 2-6-82 2-8-82
TESTED BY *[Signature]*
CALC. BY *[Signature]*
CHECKED BY *[Signature]*
GOV'T. INSP. _____



OFFICIAL TEST RECORD

SOLD TO ILLINOIS POWER CO.
ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
CONT. NO. _____
MODEL NO. _____
SERIAL NO. _____
RATING 3869 KW, 4160 VOLT
SERVICE _____

START AND LOAD ACCEPTANCE (QUALIFICATION) TEST

REMARKS

STAND NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
212	120	123	149	134	169	133	149	175	
213	128	125	149	134	169	130	149	175	
214	117	115	149	134	169	130	149	175	
215	149	159	149	134	169	117	140	162	This was a slow start of 10.8 seconds. 2-8-82 Cause unknown.
216	120	125	149	134	169	128	138	162	
217	149	139	149	134	169	180	149	175	
218	132	128	149	134	169	132	135	175	
219	149	159	149	134	169	133	149	175	
220	130	128	149	134	169	133	149	175	
221	149	139	149	134	169	130	149	175	
222	132	134	149	134	169	130	149	175	
223	149	159	149	134	169	133	149	175	
224	130	128	149	134	169	133	149	175	
225	149	139	149	134	169	130	149	175	
226	132	134	149	134	169	133	149	175	
227	149	159	149	134	169	130	149	175	
228	130	128	149	134	169	133	149	175	
229	149	139	149	134	169	130	149	175	
230	132	134	149	134	169	133	149	175	

SHEET OF

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-8-55
 TESTED BY *Frank B. Blodgett*
Arthur F. Turner
 CALC. BY _____
 CHECKED BY *Judy W. Hargfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
220	9.35	10.5	1935	4160	1.34	1.0	60	11:30	11:40	181	87	86	53	TFB OC SS-19
221	9.35	10.7	1935	4160	1.34	1.0	60	12:15	12:23	181	92	87	54	TFB OC SS-19
222	9.35	10.8	1935	4160	1.34	1.0	60	12:53	13:03	181	91	80	56	TFB OC SS-19
223	9.35	10.3	1935	4160	1.34	1.0	60	13:30	13:42	181	92	86	58	TFB OC SS-19
224	9.35	10.7	1935	4160	1.34	1.0	60	14:11	14:22	181	90	86	59	TFB OC SS-19
225	9.35	10.4	3869	4160	2.68	1.0	60	15:00	16:00	181	83	83	64	TFB OC SS-19
226	9.7	10.8	1935	4160	1.34	1.0	60	16:35	16:44	181	87	86	60	TFB OC SS-19
227	9.6	10.7	1935	4160	1.34	1.0	60	17:11	17:25	181	89	86	61	TFB OC SS-19
228	9.6	11.0	1935	4160	1.34	1.0	60	17:41		181	91	86	60	TFB OC SS-19

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 5160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. 2-8-82
 DATE 2-8-82
 TESTED BY Robert Williams
Alvin Johnson
 CALC. BY _____
 CHECKED BY Judy Hofffield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
220									Hot
220	148		147		181		166		
220	149	160	150	155	175	191	150	178	
221	138		138		120		132		
221	149	160	149	154	172	185	149	175	
222	124		126		125		135		
222	149	160	149	154	170	182	149	176	
223	136		128		124		134		
223	149	160	150	154	170	187	149	175	
227	130		123		124		135		
227	149	160	150	154	171	187	150	176	
225	120		125		120		130		1 Hour Load
225	149	164	150	162	191	215	158	190	
226	133		135		128		135		
226	149	160	149	154	175	192	149	178	
227	135		122		124		132		
227	149	159	150	154	170	188	150	177	
228	123		123		122		135		
228	149	159	144	154	171	188	144	177	

SHEET OF

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-9-83
 TESTED BY *Gene B. Williams*
 CALC. BY _____
 CHECKED BY *Judy Harfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <i>Jm</i> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <i>Jm</i> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <i>Jm</i> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <i>Jm</i> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <i>Jm</i> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <i>Jm</i> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <i>Jm</i> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <i>Jm</i> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 7-11-82
 TESTED BY Justin M. Williams
 CALC. BY _____
 CHECKED BY Judy Winfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>in</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>in</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>in</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>in</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>in</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>in</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>in</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>in</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-13-92
 TESTED BY [Signature]
 CALC. BY [Signature]
 CHECKED BY [Signature]
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | [Signature] |
| 2. TURN ON D.C. POWER | TECH. INIT. | [Signature] |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | [Signature] |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | [Signature] |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | [Signature] |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | [Signature] |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | [Signature] |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | [Signature] |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 7574
 METHOD NO. _____
 DATE 2-9-82
 TESTED BY Justin J. Williams
Allen Tatuaco
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY	
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2			
229										182			52		
229	9.7	11.0	1935	4160	1.34	1.0	60	7:48	7:58	181	98	189	52		
This Start Requested By Engineering															
230										181			54		
230	Governor Problem - Will begin Test Starts								9:32						2-11-82
TS-1									15:05						
TS-2	changed governor found valve in new Governor changed														
TS-3	Started and both governors went to full load cause one of them backward service req started and cooling governor and adjust fuel, F1 depend														
TS-4	Replaced fuel and started unit, governor at trouble, thought unit to rated speed and F1 did not go full.														
TS-4	Adjusted governor F1 and F2 and slight backward people found that top speed adjustment was set too low.														
TS-5	Made test start each time and governor in reset reset.														
TS-6	Made test start and time was 9.5 seconds.														
TS-7	Made test start and time was 9.35 seconds. Facilitated Jackson records 2-12-82														
TS-8	11	11	11	11	governor did not get full fuel governor reset 11.5 seconds.										
TS-9	Still a bit of problem with governor. The governor is better now.														
TS-10	Made test start 10-13 seconds.														
TS-11	Made test start 10-13 seconds.														
TS-12	Stable has 32 start on burner.														
TS-13															

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REPAIR REPORT

PART NUMBER 8240-482US	GOVERNOR DESIGNATION 500130	SALES ORDER NUMBER 0530005F
NUMBER 1503760	DATE ENTERED 82-2-17	CUSTOMER REJECTION NUMBER
CUSTOMER NAME Stewart & Stevenson Services	COUNTRY USA	CUSTOMER PURCHASE ORDER NUMBER F75744-42473

W.G. Service personnel said governor would not control position of fuel racks.

VISUAL INSPECTION

Governor dirty outside and inside, small ships and grit on governor. Terminal shafts rusty, terminal shaft paint on R-side damaged.

COMPLETED BY P. Jackson	DATE COMPLETED 82-2-17
----------------------------	---------------------------

AS RECEIVED TEST

Governor pressure good until pilot valve omits oil to power cylinder, pressure then drops to 30-60 PSI and oil flows from top of power piston.

COMPLETED BY P. Jackson	DATE COMPLETED 82-2-17
----------------------------	---------------------------

TEARDOWN INSPECTION AND REPAIR

Screw connecting power piston and seat not in place (threads stripped). Governor was very dirty inside. Replaced all check valves and drive shaft bearing. Converted governor to a 8240-482US per order by installing two new solenoid valves (energize to shutdown GS1 and GS2)

COMPLETED BY B. Hewitson	DATE COMPLETED 82-2-18
-----------------------------	---------------------------

FINAL TEST (TEST SPEC NUMBER)	COMPLETED BY P. Jackson	DATE COMPLETED 82-2-18
-------------------------------	----------------------------	---------------------------

USE FOR ESTIMATES ONLY				REPAIR AUTHORIZED BY	
OPERATION	EST TIME	COST PER HR	TOTAL COST		
VISUAL INSPECTION				YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	WARRANTY VERIFIED
AS RECEIVED TEST					
TEARDOWN INSPECTION					
FINAL TEST					
MISCELLANEOUS					
LABOR				ATTACH ADDITIONAL FC 1000A FORMS IF MORE SPACE IS NEEDED	
TOTAL PARTS (FROM REVERSE SIDE)					
TOTAL ESTIMATE					

FC 1000A

WARRANTY CLAIM ENGINEERING OPINION

SALES SERVICE:

Customer Stewart & Stevenson Services Inc. Customer No. 2861 43 1072

Shop Order # D53009SE Quantity 1 Failure Review Number 03A0278

Designation 9240-482 Governor Type EGB13P S/N 1593769

Complaint _____

ENGINEERING DESIGNATE:

Reviewed By Richard R. Lamp Date 82-2-17

As Received:

External Appearance	Ref.	Other Conditions	Ref.	Functions	Ref.
<input type="checkbox"/> Excellent (like new)	_____	<input type="checkbox"/> Cust. Adj. Made	_____	<input type="checkbox"/> Tests w/in specs.	_____
<input checked="" type="checkbox"/> Good (serviceable)	_____	<input type="checkbox"/> Maintenance Acc.	_____	<input type="checkbox"/> Does not test w/in specs.	_____
<input type="checkbox"/> Poor (requires rwk)	_____	<input type="checkbox"/> Maintenance other	_____	<input type="checkbox"/> Completely functional	_____
<input type="checkbox"/> Seal Broken	_____	<input type="checkbox"/> Other	_____	<input type="checkbox"/> Partially functional	_____

Reference Remarks: Governor very dirty inside. Oil leaks thru power piston when governor is controlling. Screw linking power piston to tailrod and spring seat loose, had fallen out and was found in bottom of power cylinder bore.

Recommend Warranty Approval: Yes x No _____

QUALITY ASSURANCE:

Date Rejected DPC Cust. P.O. Date 82-2-9 S.O. Date 82-2-9

Probable Cause: Not established.

Corrective Action: None

Sales _____ Engineering _____ Repair _____ Assembly _____ Test _____ Customer _____

Order (explain) Parts

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-23-82 5-24-82
 TESTED BY *Justin Williams*
Osma Thomas
 CALC. BY _____
 CHECKED BY *Judy Washfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
	7514	8:00						8:05	Full Load		9.65	3800		
7518	9.65							9:00	9:05					
7519	9.65							9:19	9:16					
7520	9.6							9:21	9:29					
7521	9.6							9:37	9:02					
7522	9.7							10:00	9:01					
7523	9.7							10:11	10:13					
7524	9.7							10:37	10:37					
7525	9.65							10:40	10:40					
7526	9.7							10:54	10:52					
7527	9.5							13:20	15:25					
7528	9.5							14:20	15:28					
7529	9.7							15:27	15:28					
7530	9.7							15:39	15:37					
7531	9.65							15:46	15:46					
7532	9.65							15:57	15:57					
7533	9.6							16:06	16:07					
7534	9.5							7:57	7:57				2-24-82	
7535	9.7							7:48	7:48					
7536	9.5							7:03	9:23					
7537	9.7							9:32	9:32					
7538	9.6							9:41	9:46					
7539	9.4	To warm up for Hot Start 230							7:55	7:45				2-25-82
7540		To warm up for Hot Start 300							2:38	82				
7541		Change engine oil & change air filter 2.							10:55	11:05				
7542		Hot Start.							12:41	11:44				

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SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-24-82
 TESTED BY *Sub R. Williams*
 CALC. BY _____
 CHECKED BY *Judy Whitfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>in</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>in</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>in</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>in</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>in</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>in</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>in</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>in</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE: 2-23-88
 TESTED BY: John R. Williams
 CALC. BY: _____
 CHECKED BY: Judy H. Field
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-------------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>m</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>m</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>m</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>m</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>m</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>m</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>m</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>m</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-23-88
 TESTED BY *John Williams*
 CALC. BY _____
 CHECKED BY *Judy Whorfeld*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-----------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u><i>W</i></u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u><i>W</i></u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u><i>W</i></u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u><i>W</i></u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u><i>W</i></u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u><i>W</i></u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u><i>W</i></u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u><i>W</i></u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-23-82 2-24-82
 TESTED BY Justin Williams
John Thomas
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
TS 17	<i>Started and loaded with 100% load</i>		<i>100%</i>					8:08	8:08					2-23-82
TS 18	9.65							9:00	9:02					
TS 19	9.65							9:19	9:16					
TS 20	9.6							9:26	9:29					
TS 21	9.6							9:37	9:42					
TS 22	9.7							10:00	10:01					
TS 23	9.7							10:11	10:13					
TS 24	9.7							10:32	10:37					
TS 25	9.65							10:40	10:40					
TS 26	9.7							10:50	10:52					
TS 27	9.5							13:10	13:25					
TS 28	9.5							14:20	15:02					
TS 29	9.7							15:27	15:28					
TS 30	9.7							15:39	15:37					
TS 31	9.65							13:46	15:46					
TS 32	9.65							15:58	15:57					
TS 33	9.6							16:06	16:07					
TS 34	9.5							7:27	7:27					2-24-82
TS 35	9.7							7:49	7:49					
TS 36	9.5							7:03	9:23					
TS 37	9.7							9:32	9:32					
TS 38	9.6							9:41	9:46					
TS 39	9.4	<i>To warm up for Hot Start 230</i>						7:35	7:45					2-25-82
TS 40	<i>To warm up for Hot Start 300</i>							2-28-82						
TS 41	<i>Change engine after changing air and #2</i>							10:55	11:05					
TS 42	<i>Hot start</i>							12:41	11:44					

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WARRANTY CLAIM ENGINEERING OPINION

WARRANTY CLAIMS

SALES/SERVICE:

Customer Stewart & Stevenson Services Inc. Customer No. 2861 74 1111

Shop Order # D53C09SF Quantity 1 Failure Review Number 01A029

Designation 2240-482 Governor Type EGB13P S/N 1593769

Complaint _____

ENGINEERING DESIGNATE:

Reviewed By Richard R. Lamp Date 82-2-17

As Received:

External Appearance	Ref.	Other Conditions	Ref.	Functions	Ref.
<input type="checkbox"/> Excellent (like new)	_____	<input type="checkbox"/> Cust. Adj. Made	_____	<input type="checkbox"/> Tests w/in specs.	_____
<input checked="" type="checkbox"/> Good (serviceable)	_____	<input type="checkbox"/> Maintenance Acc.	_____	<input type="checkbox"/> Does not test w/in specs.	_____
<input type="checkbox"/> Poor (requires rwk)	_____	<input type="checkbox"/> Maintenance other	_____	<input type="checkbox"/> Completely functional	_____
<input type="checkbox"/> Seal Broken	_____	<input type="checkbox"/> Other	_____	<input type="checkbox"/> Partially functional	_____

Reference Remarks: Governor very dirty inside. Oil leaks thru power piston when governor is controlling. Screw linking power piston to tailrod and spring seat loose, had fallen out and was found in bottom of power cylinder bore.

Recommend Warranty Approval: Yes x No _____

QUALITY ASSURANCE:

Date Rejected DPC Cust. P.O. Date 82-2-9 S.O. Date 82-2-9

Probable Cause: Not established.

Corrective Action: None

Sales _____ Engineering _____ Repair _____ Assembly _____ Test _____ Customer _____

Other (explain) Parts

REPAIR REPORT

PART NUMBER 8240-482US	GOVERNOR DESIGNATION E00120	SALES ORDER NUMBER 053000SE
NUMBER 1503760	DATE ENTERED 82-2-17	CUSTOMER REJECTION NUMBER
CUSTOMER NAME Stewart & Stevenson Services	COUNTRY USA	CUSTOMER PURCHASE ORDER NUMBER E75744-42473

W.G. Service personnel said governor would not control position of fuel racks.

VISUAL INSPECTION

Governor dirty outside and inside, small chips and grit on governor. Terminal shafts rusty, terminal shaft paint on R-side damaged.

COMPLETED BY P. Jackson	DATE COMPLETED 82-2-17
----------------------------	---------------------------

AS RECEIVED TEST

Governor pressure good until pilot valve omits oil to power cylinder. pressure then drops to 30-60 PSI and oil flows from top of power piston.

COMPLETED BY P. Jackson	DATE COMPLETED 82-2-17
----------------------------	---------------------------

TEARDOWN INSPECTION AND REPAIR

Screw connecting power piston and seat not in place (threads stripped). Governor was very dirty inside. Replaced all check valves and drive shaft bearing. Converted governor to a 8240-482US per order by installing two new solenoid valves (energize to shutdown GS1 and GS2)

COMPLETED BY B. Hewitson	DATE COMPLETED 82-2-18
FINAL TEST (TEST SPEC NUMBER)	COMPLETED BY P. Jackson
	DATE COMPLETED 82-2-10

USE FOR ESTIMATES ONLY				REPAIR AUTHORIZED BY <i>JH</i>
OPERATION	EST TIME	COST PER HR	TOTAL COST	
VISUAL INSPECTION				<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO WARRANTY VERIFIED
AS RECEIVED TEST				
TEARDOWN INSPECTION				
FINAL TEST				
MISCELLANEOUS				
LABOR				ATTACH ADDITIONAL FC 1000A FORMS IF MORE SPACE IS NEEDED
TOTAL PARTS (FROM REVERSE SIDE)				
TOTAL ESTIMATE				

FC 1000A

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cyl.

DATE: 2-24-82

#1 STARTER S/N: 0995 STARTS MADE ON THIS UNIT: 59

PARTS REPLACED: 0990

#2 STARTER S/N: 0992 STARTS MADE ON THIS UNIT: 59

PARTS REPLACED: 0989

#3 STARTER S/N: 0988 START MADE ON THIS UNIT: 59

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Antis R. Williams DATE: 2-24-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16cyl.

DATE: 3-24-85

#1 STARTER S/N: 0999 STARTS MADE ON THIS UNIT: 59

PARTS REPLACED: 1001

#2 STARTER S/N: 1004 STARTS MADE ON THIS UNIT: 59

PARTS REPLACED: 1005

#3 STARTER S/N: 0997 START MADE ON THIS UNIT: 59

PARTS REPLACED: 0998

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Yantis Williams DATE: 3-24-85

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-25-87
 TESTED BY *Loggia Williams*
Alan L. Laska
 CALC. BY _____
 CHECKED BY *Judy H. Bradford*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-------------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>W</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>W</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>W</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>W</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>W</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>W</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>W</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>W</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

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FTR-75744-1

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525



JOB NO. 75744
 METHOD NO. _____
 DATE 2-25-82
 TESTED BY *James H. Williams*
Arthur Entwistle
 CALC. BY _____
 CHECKED BY *Judy H. Bergfeld*
 GOV'T. INSP _____

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
230										181			72	TRB
230	9.6	11.5	1935	4160	1.34	1.0	60	7:53	8:03	181	93	86	72	TRB
231										181			70	TRB
231	9.6	11.2	1935	4160	1.34	1.0	60	8:35	8:45	181	95	86	70	TRB
232										181			71	TRB
232	9.6	11.7	1935	4160	1.34	1.0	60	9:19	9:29	181	92	86	71	TRB
233										181			71	TRB
233	9.4	11.0	1935	4160	1.34	1.0	60	10:00	10:10	181	93	86	72	TRB
234										181			73	TRB
234	9.45	11.5	1935	4160	1.34	1.0	60	10:41	10:51	181	93	86	73	TRB
235										181			72	TRB
235	9.5	10.9	1935	4160	1.34	1.0	60	11:25	11:35	181	93	86	73	TRB
236										181			72	TRB
236	9.4	10.8	1935	4160	1.34	1.0	60	12:07	12:17	181	93	86	73	TRB
237										181			71	TRB
237	9.4	11.0	1935	4160	1.34	1.0	60	12:41	12:54	181	93	86	70	TRB
238										181			72	TRB
238	9.4	11.8	1935	4160	1.34	1.0	60	13:22	13:32	181	93	86	70	TRB

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SHEET 58F

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 7524
 METHOD NO. _____
 DATE 2-25-82
 TESTED BY Charles H. Williams
John F. Adams
 CALC. BY _____
 CHECKED BY Judy H. Highfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
230	149		149			165		160	
230	149	159	149	154	169	181	149	179	
231	138		133			130		131	
231	149	159	149	154	168	180	150	179	
232	121		133			130		130	
232	144	159	144	154	169	180	150	180	
233	130		133			133		133	
233	149	159	150	155	168	180	150	180	
234	130		133			132		133	
234	144	159	144	154	169	180	150	180	
235	130		132			120		130	
235	149	159	149	154	168	180	150	180	
236	130		132			151		134	
236	149	159	149	154	169	183	150	180	
237	130		133			135		135	
237	149	159	149	154	169	180	149	180	
238	130		134			135		135	
238	149	159	149	155	168	180	149	179	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-26-82
 TESTED BY *Justin Williams*
Osborn Williams
 CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
 DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|----------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <i>W</i> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <i>W</i> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <i>W</i> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <i>W</i> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <i>W</i> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <i>W</i> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <i>W</i> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <i>W</i> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KH, 4160 VOLT
 RATING _____
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-25-82 2-26-82
 TESTED BY *Robert Williams*
 CALC. BY *Judy D. Duffield*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

ST. NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE		AVG AIR	WITNESSED BY
	FROM START TO RATED VOLT & FREQ	FROM RATED VOLT & FREQ TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
239	9.48	11.02	1935	4160	1.34	1.0	60	14:02	14:12	181	93	86	72	TED TRB
240	9.5	11.1	1935	4160	1.34	1.0	60	14:14	14:24	181	89	86	73	TED TRB
241	9.48	11.4	1935	4160	1.34	1.0	60	15:01	15:11	181	92	86	67	TRB TRB
242	9.35	10.7	1935	4160	1.34	1.0	60	15:29	15:39	181	93	86	64	TRB TRB
243	9.4	10.8	1935	4160	1.34	1.0	60	16:19	16:29	181	91	86	64	TRB TRB
244	9.4	11.0	1935	4160	1.34	1.0	60	17:06	17:16	181	94	86	62	TRB TRB
245	9.3	10.7	1935	4160	1.34	1.0	60	17:42	17:52	181	93	86	59	TRB TRB
246	9.3	10.3	1935	4160	1.34	1.0	60	18:21	18:31	181	92	86	59	TRB TRB
247	9.15	10.7	1935	4160	1.34	1.0	60	7:37	7:47	181	105	90	46	TRB TRB



SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE: 2-25-82 3-26-82
 TESTED BY: *Robert Williams*
 CALC. BY: *Judy Warford*
 CHECKED BY: *Judy Warford*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
239	135	137	149	154	129	131	150	180	
239	149	169	154	169	181	180	180	180	
340	130	150	150	150	179	159	180	180	
340	149	159	155	172	187	153	182	182	HOT START
341	128	133	149	154	132	149	139	139	
341	149	159	149	169	180	149	179	179	
342	130	133	149	154	123	149	129	129	
342	149	159	149	154	180	180	179	179	
343	123	135	149	154	127	150	155	155	
343	149	159	149	154	181	180	180	180	
344	115	128	149	154	118	149	129	129	
344	149	159	149	154	179	179	179	179	
345	120	139	149	154	124	149	133	133	
345	149	159	149	154	120	149	120	120	
346	120	131	149	154	128	149	132	132	
346	149	159	149	154	120	149	129	129	
347	116	115	149	154	116	143	115	115	3-26-82
347	149	159	149	154	118	143	118	118	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12cup.

DATE: 2-26-82

#1 STARTER S/N: 0990 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0995

#2 STARTER S/N: 0989 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0992

#3 STARTER S/N: 0996 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0998

#4 STARTER S/N: _____ STARTS MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: Lester Williams DATE: 2-26-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 16up

DATE: 2-26-82

#1 STARTER S/N: 1001 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0299

#2 STARTER S/N: 1005 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1004

#3 STARTER S/N: 998 START MADE ON THIS UNIT: 26

PARTS REPLACED: _____

#4 STARTER S/N: 0097 START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIAN'S SIGNATURE: James McWilliam DATE: 2-26-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-26-52
 TESTED BY James H. Williams
John A. Edwards
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
248					2300	1.0	60			181			48	TRB
248	9.35	11.7	1935	4160	1.34	1.0	60	8:05	8:15	181	96	87	48	TRB
349										181			50	TRB
249	9.3	11.6	1935	4160	1.34	1.0	60	8:41	8:51	181	99	86	50	TRB
350										182			50	TRB
350	9.2	10.6	3869	4160	2.68	1.0	60	8:59	9:59	181	79	84	52	SRB
251										181			52	TRB
251	9.4	10.7	1935	4160	1.34	1.0	60	10:35	10:46	181	90	86	51	TRB
252										181			50	TRB
252	9.3	10.7	1935	4160	1.34	1.0	60	11:21	11:31	181	93	86	50	TRB
253										181			50	TRB
253	9.3	11.0	1935	4160	1.34	1.0	60	12:01	12:11	181	94	87	50	TRB
254										181			51	TRB
254	9.3	11.0	1935	4160	1.34	1.0	60	13:43	13:53	181	94	86	52	TRB
255										181			52	TRB
255	9.3	10.6	1935	4160	1.34	1.0	60	13:21	13:31	181	94	87	53	TRB
256										181			52	TRB
256	9.4	11.2	1935	4160	1.34	1.0	60	14:01	14:21	181	95	87	50	TRB

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING _____
 SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. 75744
 METHOD NO. _____
 DATE 2-26-82
 TESTED BY *Tomlin Williams*
Arthur Dittusa
 CALC. BY *Judy Marfield*
 CHECKED BY _____
 GOV'T. INSP. _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
248	115	123	149	154	163	175	179	176	
249	130	134	149	154	165	180	149	178	
250	143	140	149	158	184	205	156	148	
251	150	130	158	150	170	184	130	180	
252	153	130	150	153	168	180	148	178	
253	154	128	149	154	166	185	149	178	
254	118	134	149	154	166	179	149	179	
255	149	136	149	154	166	180	149	179	
256	116	132	149	154	166	180	149	179	
257	119	128	149	154	163	176	149	177	Changed starters

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 5-31-82
 TESTED BY *Frank Robinson*

CALC. BY _____
 CHECKED BY *Judy Warfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|-------------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>m</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>m</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>m</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>m</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>m</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>m</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>m</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>m</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62523
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 5-26-82 3-37-82
 TESTED BY Janis Williams
Other Person
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ.	TIME OF DAY		AIR PRESS.	OIL PRESSURE PSI		AVG AMB	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO						AT START	AT STOP		ENG. 1	ENG. 2		
257			<i>Ra</i>	<i>4160</i>	<i>1300</i>	<i>1.0</i>	<i>60</i>			181			50	TRB
257	9.35	10.7	1935	4160	1.34	1.0	60	14:59	15:09	181	93	86	52	TRB
258										181			52	TRB
258	9.3	10.8	1935	4160	1.34	1.0	60	15:39	15:49	181	94	86	50	TRB
259										181			50	TRB
259	9.3	10.6	1935	4160	1.34	1.0	60	16:28	16:38	181	94	86	50	TRB
260										181			50	TRB
260	9.3	10.6	1935	4160	1.34	1.0	60	16:45	16:55	181	90	86	51	TRB
261										181			50	TRB
261	9.3	10.0	1935	4160	1.34	1.0	60	17:24	17:36	181	92	86	50	TRB
262										181			50	TRB
262	9.3	10.5	1935	4160	1.34	1.0	60	18:05	18:16	181	94	86	49	TRB
263										181			44	TRB
264	9.15	10.6	1935	4160	1.34	1.0	60	17:47	17:51	182	111	90	46	TRB
264										181			46	TRB
264	9.3	9.9	1935	4160	1.34	1.0	60	8:17	8:27	181	96	87	46	TRB
265										181			48	TRB
265	9.25	10.4	1935	4160	1.34	1.0	60	9:01	9:11	181	96	87	49	TRB

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 2-26-87 2-21-82
 TESTED BY *Justin K. Williams*
 CALC. BY *Justin K. Williams*
 CHECKED BY _____
 GOV'T. INSP. _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
257	131	139	149	154	168	180	149	179	
258	130	138	149	153	166	180	150	178	
259	119	137	150	158	164	179	150	178	
260	149	149	149	154	170	182	174	180	
261	148	134	150	154	169	182	150	179	
262	120	130	150	154	166	179	149	178	5-25-82
263	116	130	149	159	153	161	143	168	
264	130	135	149	154	162	175	149	175	
265	117	125	150	154	164	176	149	178	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62523

JOB NO. 75744
 METHOD NO.
 DATE 2-27-82
 TESTED BY *Donald Pullman*
 CALC. BY *Donald Pullman*
 CHECKED BY *Judy Washfield*
 GOV'T. INSP.



CONT. NO.
 MODEL NO.
 SERIAL NO. 3869 KW, 4160 VOLT
 RATING
 SERVICE

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD	VOLT	AMP	P.F.	FREQ. HZ	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMP OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ	FROM RATED VOLT & FREQ TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
266	9.25	10.6	410	410	1.0	60	181	9:25	9:52	181	93	87	50	TRB (55)
267	9.3	10.5	410	410	1.0	60	181	10:22	10:32	181	94	86	54	TRB (55)
268	9.25	10.7	410	410	1.0	60	181	11:03	11:14	181	93	86	55	TRB (55)
269	9.25	10.5	410	410	1.0	60	181	11:40	11:50	181	93	86	58	TRB (55)
270	9.25	10.4	410	410	1.0	60	181	11:57	12:07	181	90	86	59	TRB (55)
271	9.25	10.5	410	410	1.0	60	181	12:36	12:46	181	93	86	60	TRB (55)
272	9.3	10.5	410	410	1.0	60	181	12:13	12:23	181	94	86	61	TRB (55)
273	9.3	10.9	410	410	1.0	60	181	13:53	14:03	181	93	86	64	TRB (55)
274	9.4	10.9	410	410	1.0	60	181	14:34	14:44	181	93	86	66	TRB (55)

SEND TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CMT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING: 3869 KW, 4160 VOLT
 SERVICE _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

JOB NO. _____
 METHOD NO. _____
 DATE: 2-27-82
 TESTED BY: *Edwin Williams*
 CALC. BY: *Walter H. G. G.*
 CHECKED BY: _____
 GOV'T. INSP. _____

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
266	175	139	122	154	168	179	149	155	
266	149	139	149	154	168	179	149	179	
267	116	139	128	134	165	175	149	135	
267	149	139	149	134	165	179	149	178	
268	116	139	130	134	169	124	149	133	
268	149	139	149	134	169	180	149	179	
269	121	159	130	134	168	188	149	135	
269	149	159	144	134	168	180	149	179	
270	148	159	148	134	161	178	150	169	
270	149	159	149	134	161	186	150	181	
277	180	151	127	134	169	126	149	135	
277	149	159	149	134	169	180	149	179	
278	151	159	131	134	165	127	149	135	
278	149	159	149	134	165	149	149	179	
278	150	159	131	134	165	182	149	137	
278	159	159	149	134	168	180	149	179	
279	159	159	149	134	168	182	149	179	
279	150	158	132	149	167	184	149	137	
279	150	158	149	149	167	184	149	179	

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance qualification Test - Air Start Motor Refurbishmen

PROCEDURE: 16cyl

DATE: 2-28-82

#1 STARTER S/N: 0999 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1001

#2 STARTER S/N: 1004 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 1003

#3 STARTER S/N: 0997 START MADE ON THIS UNIT: 26

PARTS REPLACED: 0998

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Yanto R. Williams DATE: 2-28-82

W. O. NO. 75744

TEST TITLE: Start and Load Acceptance Qualification Test - Air Start Motor Refurbishment

PROCEDURE: 12 cyl.

DATE: 2-28-82

#1 STARTER S/N: 0995 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0990

#2 STARTER S/N: 0992 STARTS MADE ON THIS UNIT: 26

PARTS REPLACED: 0959

#3 STARTER S/N: 0988 START MADE ON THIS UNIT: 28

PARTS REPLACED: 0996

#4 STARTER S/N: _____ START MADE ON THIS UNIT: _____

PARTS REPLACED: _____

.....
ADDITIONAL COMMENTS: _____

TECHNICIANS SIGNATURE: Richard P. Williams DATE: 2-28-82

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS, 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 8-28-32
 TESTED BY Jack W. Williams
 CALC. BY _____
 CHECKED BY Judy W. Williams
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- | | | |
|----------------------------------------------------|-------------|--------------------------|
| 1. FUEL OIL PUMP TURNED ON | TECH. INIT. | <u> <i>in</i> </u> |
| 2. TURN ON D.C. POWER | TECH. INIT. | <u> <i>in</i> </u> |
| 3. TURN ON COOLING TOWER FANS | TECH. INIT. | <u> <i>in</i> </u> |
| 4. TURN ON JACKET WATER CIRCULATING PUMP | TECH. INIT. | <u> <i>in</i> </u> |
| 5. TURN ON AIR COMPRESSORS* | TECH. INIT. | <u> <i>in</i> </u> |
| 6. PLUG IN AND TURN ON BATTERY CHARGER | TECH. INIT. | <u> <i>in</i> </u> |
| 7. ASSURE CHART RECORDER IS ON AND WARM | TECH. INIT. | <u> <i>in</i> </u> |
| 8. TURN ON RAW WATER CIRCULATION PUMPS | TECH. INIT. | <u> <i>in</i> </u> |

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW. 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-27-87 2-28-87
 TESTED BY Leontia Williams
Oliver Fortner
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB °F	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
275			3869	4160	2.68	1.0	60	15:13	16:13	181	78	82	67	OC SS-10
276	9.3	10.5	1935	4160	1.34	1.0	60	7:53	8:03	181	110	87	49	OC SS-10 TRB
277					1.34					181			50	OC SS-10 TRB
278	9.35	10.4	1935	4160	1.34	1.0	60	8:28	8:38	181	95	86	51	OC SS-10 TRB
279					1.34					181			52	OC SS-10 TRB
280	9.3	10.3	1935	4160	1.34	1.0	60	9:10	9:20	181	94	86	54	OC SS-10 TRB
281					1.34					181			52	OC SS-10 TRB
282	9.3	10.7	1935	4160	1.34	1.0	60	9:52	10:02	181	93	86	54	OC SS-10 TRB
283					1.34					181			56	OC SS-10 TRB
284	11.2	12.3	1935	4160	1.34	1.0	60	10:09		181			61	OC SS-10 TRB
285					1.34					181			61	OC SS-10 TRB
286					1.34					181			65	OC SS-10 TRB
287	9.3	10.5	1935	4160	1.34	1.0	60	12:49	12:59	181	90	86	66	OC SS-10 TRB
288					1.34					181			67	OC SS-10 TRB
289	9.3	10.6	1935	4160	1.34	1.0	60	13:28		181	93	86	66	OC SS-10 TRB

75744

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. _____
 METHOD NO. _____
 DATE 3-3-7-88 2-28-87
 TESTED BY *John R. Williams*
 CALC. BY *Judy Harbeck*
 CHECKED BY _____
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
275	120	135	186	308	125	135	159	144	
276	115	176	153	162	115	143	120	158	2-28-87
277	125	127	164	176	124	149	129	174	
278	149	149	166	181	131	150	130	148	
279	130	128	167	180	123	149	131	174	
280	148	148	176	176	176	169	169	169	Shut down
281	149	149	171	171	171	158	158	158	
282	148	146	178	178	178	177	177	177	
283	149	149	170	185	185	150	180	180	
284	120	123	168	181	125	133	133	178	
285	149	158	156	181	181	150	150	178	

SOLD TO ILLINOIS POWER CO.
ADDRESS 569 SOUTH 27TH STREET
DECATUR, ILLINOIS, 62525

CONT. NO. _____
MODEL NO. _____
SERIAL NO. _____
RATING 3869 KW, 4160 VOLT

SERVICE _____



JOB NO. 75744
METHOD NO. _____
DATE 3-1-83
TESTED BY *Robert K. Williams*

CALC. BY _____
CHECKED BY *Judy Warfield*
GOV'T. INSP _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST
DAILY CHECK SHEET

PRIOR TO THE INITIATION OF EACH DAYS START TEST SEQUENCE, THE FOLLOWING ITEMS WILL BE VERIFIED AS OPERATIONAL AND THE APPROPRIATE SPACE INITIALED BY THE TEST TECHNICIANS.

- 1. FUEL OIL PUMP TURNED ON TECH. INIT. *in*
- 2. TURN ON D.C. POWER TECH. INIT. *in*
- 3. TURN ON COOLING TOWER FANS TECH. INIT. *in*
- 4. TURN ON JACKET WATER CIRCULATING PUMP TECH. INIT. *in*
- 5. TURN ON AIR COMPRESSORS* TECH. INIT. *in*
- 6. PLUG IN AND TURN ON BATTERY CHARGER TECH. INIT. *in*
- 7. ASSURE CHART RECORDER IS ON AND WARM TECH. INIT. *in*
- 8. TURN ON RAW WATER CIRCULATION PUMPS TECH. INIT. *in*

* NO STARTS PERFORMED UNTIL STARTING AIR PRESSURE REACHES 250 PSI.

SOLD TO: ILLINOIS POWER CO.
 ADDRESS: 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525

CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____

RATING: 3869 KW, 4160 VOLT

SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 3-28-82 3-1-82
 TESTED BY *Donald Robinson*
 CALC. BY *Judy Marfeld*
 CHECKED BY *Judy Marfeld*
 GOV'T. INSP _____



OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F.	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM RATED VOLT & FREQ. TO	FROM RATED VOLT & FREQ. TO						AT START	AT STOP		ENG. 1	ENG. 2		
282	9.35	10.4	1935	4160	1.34	1.0	60	14:10	14:50	181	93	87	68	TRB TRB SS-10
283	9.3	10.9	1935	4160	1.34	1.0	60	14:55	15:03	181	94	87	70	TRB TRB SS-10
284	9.3	10.5	1935	4160	1.34	1.0	60	15:35	15:59	181	94	87	70	TRB TRB SS-10
285	9.3	10.9	1935	4160	1.34	1.0	60	16:26	16:30	181	94	87	68	TRB TRB SS-10
286	9.3	10.3	1935	4160	1.34	1.0	60	17:00	17:20	181	93	87	68	TRB TRB SS-10
287	9.2	10.0	1935	4160	1.34	1.0	60	17:10	17:53	182	102	90	50	TRB TRB SS-10
288	9.3	10.9	1935	4160	1.34	1.0	60	17:41	17:57	181	94	86	52	TRB TRB SS-10
289	9.22	10.7	1935	4160	1.34	1.0	60	8:25	8:35	181	93	86	56	TRB TRB SS-10
290	9.65	10.8	1935	4160	1.34	1.0	60	8:43	8:53	181	90	86	58	TRB TRB SS-10

JOB NO. 75744

METHOD NO. _____
DATE 2-26-82 3-1-82
TESTED BY *Lyndie R. Williams*
CALC. BY _____
CHECKED BY *Judy Harbeck*
GOV'T. INSP. _____



SOLD TO ILLINOIS POWER CO.
ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
COYT. NO. _____
MODEL NO. _____
SERIAL NO. _____
RATING 2869 KW, 4160 VOLT
SERVICE _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
282	120	158	135	135	168	180	121	134	
282	130	158	150	150	180	180	150	174	
283	116	158	135	135	167	180	181	134	
287	150	158	150	150	167	180	180	174	
288	115	158	135	135	166	180	117	150	
289	150	158	150	150	166	180	180	174	
289	115	158	135	135	167	180	116	130	
289	150	158	150	150	167	180	180	180	
289	116	158	135	135	168	181	118	132	
289	149	158	150	150	168	181	181	179	
289	115	156	119	119	158	166	115	115	3-1-82
289	149	156	149	149	158	166	166	149	
288	120	158	128	128	166	179	125	135	
288	149	158	149	149	166	179	179	174	
289	120	158	138	138	167	180	125	134	
289	150	158	149	149	167	180	180	179	
290	149	158	148	148	170	176	176	170	
290	150	158	149	149	170	180	180	178	

SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____



JOB NO. 75744
 METHOD NO. _____
 DATE 2-1-82
 TESTED BY Walter Williams
John Johnson
 CALC. BY _____
 CHECKED BY Judy Warfield
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	START TIME		LOAD KW	VOLT	AMP	P.F. %	FREQ. HZ.	TIME OF DAY		AIR PRESS. PSI	OIL PRESSURE PSI		AVG AMB OF	WITNESSED BY
	FROM START TO RATED VOLT & FREQ.	FROM RATED VOLT & FREQ. TO LOAD						AT START	AT STOP		ENG. 1	ENG. 2		
291	9.3	10.6	1935	4160	1.34	1.0	60	9:31	9:31	181	92	86	60	TRB OC SS-19
292	9.2	10.1	1935	4160	1.34	1.0	60	9:54	10:04	181	92	86	62	TRB OC SS-19
293	9.25	9.95	1935	4160	1.34	1.0	60	10:31	10:41	181	93	86	62	TRB OC SS-19
294	9.3	10.3	1935	4160	1.34	1.0	60	11:07	11:17	181	93	85	64	TRB OC SS-19
295	9.25	10.0	1935	4160	1.34	1.0	60	11:43	11:53	181	92	86	67	TRB OC SS-19
296	9.25	10.05	1935	4160	1.34	1.0	60	12:18	12:28	181	92	86	67	TRB OC SS-19
297	9.25	10.0	1935	4160	1.34	1.0	60	12:55	13:05	181	92	86	67	TRB OC SS-19
298	9.25	9.9	1935	4160	1.34	1.0	60	13:33	13:43	181	93	86	70	TRB OC SS-19
299	9.25	10.1	1935	4160	1.34	1.0	60	14:09	14:19	181	93	86	70	TRB OC SS-19



SOLD TO ILLINOIS POWER CO.
 ADDRESS 500 SOUTH 27TH STREET
 DECATUR, ILLINOIS 62525
 CONT. NO. _____
 MODEL NO. _____
 SERIAL NO. _____
 RATING 3869 KW, 4160 VOLT
 SERVICE _____

JOB NO. 75744
 METHOD NO. _____
 DATE 3-1-82
 TESTED BY *Robert Williams*
 CALC. BY _____
 CHECKED BY *Rudolph Warfield*
 GOV'T. INSP. _____

OFFICIAL TEST RECORD

START AND LOAD ACCEPTANCE QUALIFICATION TEST

START NO.	JACKET WATER TEMP.				LUBE OIL TEMP.				REMARKS
	ENGINE 1		ENGINE 2		ENGINE 1		ENGINE 2		
	IN	OUT	IN	OUT	IN	OUT	IN	OUT	
291	125	158	130	154	126	182	149	179	
292	122	138	133	154	130	182	135	130	
293	121	158	123	154	125	180	135	120	
294	125	158	149	154	133	181	150	180	
295	124	158	149	154	130	182	135	180	
296	122	158	133	154	128	182	155	150	
297	130	158	149	154	135	182	150	180	
298	127	158	134	154	125	182	135	180	
299	121	158	149	154	125	182	135	180	
300	120	158	133	154	127	181	135	180	

START AND LOAD ACCEPTANCE QUALIFICATION TEST

PROCEDURE:

1. After each 25th start, the air line strainer, air line lubricator and all starters will be removed, disassembled, cleaned and maintained per Stewart & Stevenson Commercial and Parts Manual. Any adjustments or pertinent observations will be recorded in the remarks section of the Test Record. At the end of the testing sequence the air starters will be removed and refurbished to new or like-new condition.

Disoc Fuel 4200 = 2 will be switched to Gulf UTI
preservative.

Engine lubric oil will be substituted with

Ashlaco Tectyl # 823 EM.

Cooling System preservative with

DATE 3/31/82

NALCOL # 41. (NON PAINTED parts coated with GULF WD-Cost # 5.

UNIT #10G01KA
ENGINE SN#

INSPECTION OF QUALIFICATION TESTING

I. Cylinder Condition:

A. Visually inspect cylinder lining for scuffing or wear.

Findings:

DON'T SHOW ANY WEAR
IN BOTH UNITS.

B. Visually inspect piston rings for any broken, cracked or
excessively worn condition.

Findings:

RINGS SHOW BLACK (OIL) LINES
AND DON'T SHOW ANY BROKEN RINGS
IN BOTH UNITS.

C. Visually inspect (where accessible) for any damage due to
scuffing or wear.

INSP. OF AIR BOXES DON'T SHOW
ANY DAMAGE.
PIPING, WATER ELBOWS etc.

Findings:

NO TRACKS OF DAMAGE

D. Check air box for excessive oil coming from the turbo charger.

Findings: FOUND NO OIL, NO TRACKS OF TURBO PROBLEMS OR LEAKS, JUST NORMAL DUST ACCUMULATION. -

II. Crank Case Condition:

A. Remove one main bearing cap and visually inspect the bearing shell for normalcy. Compare with EMD Inspection and Qualification of Engine Main Bearing (Bulletin No. EMD-1 4.74).

Findings:

INSPECTED BEARING # 3 ON UNIT #1 (12 cyl.) AND SHOWS NORMAL WEAR APPEARANCE, SAME AS # 5 BEARING ON #2 ENGINE (16 cyl.).
(ACCORDING TO E.M.D. BULLETIN, PAGE # 29)

B. Visually inspect the above Main Bearing Journal for any evidence of damage.

Findings:

NO DAMAGE.

III. Turbo Charger Condition: (in place)


A. Visually inspect turbo wheel for any nicks, dents or other visual damage.

Findings:

TURBO WHEEL O.K. IN ENGINE #1 & #2

B. Measure the clearance between compressor wheel and the air nozzle. Note the actual measurement taken.

Measurement:

#1 ENGINE CLEARANCE:  0.016"
#2 ENGINE CLEARANCE: 0.018

C. Measure the end play of the thrust bearing. Note actual measurement taken.

Measurement:

#1 ENGINE 0.011" | #2 ENGINE 0.009"

X IV. Soak Back Pump

A. Engage soak back pump and circulating pump and record discharge pressures.

Pressure:	#1 ENGINE	TEMP	#2 ENGINE	TEMP IN WATER
	27 PSI.	112°F W. IN	25 PSI.	118°F

V. Governor:

A. Governor operation check to be performed by the start up at equipment functional start after test equipment jumpers have been removed.

Findings:

GOVERNOR FUNCTION, O.K.

B. Perform a complete tune-up in engine, checking valves, injectors for proper setting. Note any deficiency, other than normal adjustments.

Findings:

TUNE-UP O.K.

VI. Starters:

A. Check starters which are to be shipped with the unit.

- A. Have been rebuilt and inspected.
- B. Rebuilt sheet available.
- C. Note Serial Number of starters to be shipped.

NOTE: Any other conditions or adverse findings.

none

0995 }
0992 } 12 cyl
0988 }

0999 }
1004 } 16 cyl
0997 }

J R Kelly
Quality Control Inspector

Quinn
Technician