

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Reports No. 50-266/84-12(DRS); 50-301/84-10(DRS)

Docket Nos. 50-266; 50-301

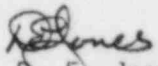
License Nos. DPR-24; DPR-27

Licensee: Wisconsin Electric Power Company  
231 West Michigan  
Milwaukee, WI 54203

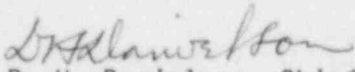
Facility Name: Point Beach Nuclear Plant, Units 1 and 2

Inspection At: Point Beach Site, Two Creeks, WI

Inspection Conducted: July 11, 1984

Inspector:   
D. E. Jones

7-23-84  
Date

Approved By:   
D. H. Danielson, Chief  
Material & Processes Section

7/23/84  
Date

Inspection Summary

Inspection on July 11, 1984 (Report Nos. 50-266/84-12(DRS); 50-301/84-10(DRS))

Areas Inspected: Routine, announced inspection of followup of valve shaft inspections on main steam line isolation swing check and swing stop valves. This inspection involved a total of 4 inspection-hours onsite by one NRC inspector.

Results: No items of noncompliance or deviations were identified.

## DETAILS

### 1. Persons Contacted

\*T. J. Koehler, General Superintendent  
W.J. Herrman, Superintendent-Maintenance & Construction

\*Denotes those present at the exit interview.

### 2. Potential-Shaft-Cracking-Problem-in-Main-Steam-Line-Isolation-Swing-Check and-Swing-Stop-Valves-(Units-1-&-2)

Atwood and Morrill (A&M) notified the licensee, in a letter dated March 20, 1984, of a potential shaft cracking problem in main steam line isolation swing check and swing stop valves. A&M suggested that the shaft be removed at the first opportunity and inspected.

This inspection was initiated to review the adequacy of the testing and documentation on the main steam line isolation swing check and swing stop valve shafts.

Discussions with Wisconsin Electric Power Company personnel revealed the following:

No testing has been performed on the subject shafts. The Atwood-Morrill recommended inspections (visual, hardness and liquid penetrant) are to be performed on the Unit No. 2 shafts during the September 1984 outage and on the Unit No. 1 shafts during the spring 1985 outage.

This is an unresolved item to be followed up to assure the implementation and adequacy of the planned shaft inspections (266/84-12-01; 301/84-10-01).

No items of noncompliance or deviations were identified.

### 3. Unresolved Items

Unresolved items are matters about which more information is required in order to ascertain whether they are acceptable items, items of noncompliance, or deviations. An unresolved item disclosed during the inspection is discussed in Paragraph 3.

### 4. Exit Interview

The inspector met with a site representative (denoted in paragraph 1) at the conclusion of the inspection. The inspector summarized the scope and finding of the inspection noted in this report.