

3843070090

Handwritten: 9/7/84

PHILADELPHIA ELECTRIC COMPANY
LIMERICK GENERATING STATION
SURVEILLANCE TEST

ST-1-052-701-1 "A" CORE SPRAY LOOP CONTAMINATED PIPING INSPECTION

Test Freq.: 18 Months -OR- Initiating Events: 1. Reason Initial Run
Tech. Spec.: 6.8.4.a 2. MRF No. _____
FSAR 6.2.8.1.b
FSAR 6.2.8.3

TEST RESULTS:

A. All Asterisked(*) Steps Completed SATISFACTORILY.

Performed By: (Sign/Date) Keith Kenner 9/8/84
Performed By: (Sign/Date) _____
Informed Test Complete: (ACO or CO) (Sign/Date) P.U. Jalich 9-8-84
(Time) 17:00
Reviewed By: (SSVN or STA) (Sign/Date) Roy D. Kennel 9/9/84

B. One or More Asterisked(*) Steps Test Results UNSATISFACTORY.

Performed By: (Sign/Date) _____
Informed of Test Results: (CO or ACO) (Sign/Date) _____
(Time) _____
Shift Supervision: (Sign/Date) _____
Corrective Action: MRF No.: _____
Initiated By: (Sign/Date) _____

IMMEDIATELY NOTIFY SENIOR PLANT STAFF MEMBER

Person Notified: (Name) _____
Date/Time Notified: (Date/Time) _____
Notified By: (Sign) _____

ADDITIONAL ACTION/TEST COMMENTS:

If any entry is made in Additional Action/Test Comments Section,
person making initial entry sign here

(Sign/Date) WA Rekitto 9/8/84

1.0 PURPOSE

To inspect and measure any leakage from Core Spray System components that are directly associated with system piping that could carry contaminated water during a serious accident or transient. This procedure will be implemented while the system is at operating pressure with the pump(s) running.

2.0 REFERENCES

- 2.1 8031-M-52, Core Spray
- 2.2 NUREG 0737

3.0 TEST EQUIPMENT

- 3.1 Graduated Cylinder(s)
- 3.2 One-liter bottle(s)
- 3.3 Funnels
- 3.4 Stopwatch
- 3.5 Inspection mirror with handle

4.0 PRECAUTIONS & LIMITATIONS

- 4.1 If a procedural step cannot be completed, make a comment in the Additional Action/Test Comments section of the Data Sheet.
- 4.2 Signoff steps marked "SO" in the left-hand margin of the body of the procedure require a signoff on the Data Sheet or Procedure Cover Sheet.
- 4.3 Leak Rates of greater than 5 drops per min. (.25 cc/min) shall be quantified. Put " \leq .25 cc/min" on the Data Sheet, Attachment A, in the space provided for components with leak rates less than or equal to 5 drops per min.

- 4.4 Data Sheet steps marked (*) are specific Tech. Spec. requirements which will fail the test if not completed satisfactorily.
- 4.5 If any component is found to be exhibiting excessive leakage notify SSVN immediately.

5.0 PREREQUISITES

- 5.1 Request RWP & HP assistance when required.
- 5.2 Inspector is familiar with the system layout and location.
- 5.3 Copy of the last test's Data Sheet is available for comparison.
- 5.4 Core Spray Loop must be running for Surveillance Test ST-6-052-231-1 or per operating procedure S52.9.A for the inspection.
- 5.5 Coordinate with operator running the system to allow pump run durations to be extended for the inspection.

6.0 PROCEDURE

IT IS THE RESPONSIBILITY OF THE PERSON OR PERSONS PERFORMING THIS TEST TO ENSURE ALL BLANKS AND DATA SHEETS ARE CORRECTLY AND COMPLETELY FILLED IN.

6.1 Preparation

- SO 6.1.1 Verify all prerequisites are satisfied.
- 6.1.2 Record appropriate information for each piece of measurement and test equipment used with a PECO number on the Data Sheet.

6.2 Shift Permission to Test

- SO 6.2.1 Obtain Shift Supervision's (SSVN's) permission to start test.
- SO 6.2.2 Obtain Control Room Operator's permission to start test.

6.3 Core Spray Loop "A" Contaminated Piping Inspection.

THE ACTUAL LEAKAGE RATE MEASUREMENT METHODS WILL BE LEFT TO THE DISCRETION OF THE INSPECTOR(S). THE ONLY GUIDELINES BEING THAT ALL DATA WILL BE A MEASURED QUANTITY OF FLUID OVER TIME USING A STOPWATCH. DROPS PER MINUTE CAN BE USED AS A MEASUREMENT WHERE 20 DROPS = 1CC. ALL RECORDED DATA SHALL BE IN CUBIC CENTIMETERS PER MINUTE.

6.3.1 For all In Line components, within the boundaries of Attachment B, that exhibit leakage, record on the Data Sheet their leakage rate and a description of the location of the leak. Pay particular attention to system components identified as having exhibited measurable leakage during the previous inspection.

6.3.2 From the leakage rate data on Attachment A, calculate the total system leakage rate and document the results on the Data Sheet section 6.3

6.4 Test Result Evaluation

SO

6.4.1 Compare the leakage limit in 8.1 to the total system leakage rate. If the limit is exceeded prepare a MRF to reduce the system leakage rate so that it is within the limit.

6.4.2 If any component's leakage rate has increased significantly since the last inspection prepare a MRF to repair the component.

6.4.3 If any components leakage is a major portion of the overall system leakage limit prepare a MRF for its repair.

NA

7.0 RETURN TO NORMAL

SO 7.1 Inform SSVN and ACO test is complete

8.0 ACCEPTANCE CRITERIA

8.1 Loop "A" of the Core Spray System shall not exhibit
a total leakage rate of greater than (Later)

| NA

AT TEST COMPLETION, ENSURE COVER SHEET IS CORRECTLY AND
COMPLETELY FILLED IN.

"A" CORE SPRAY LOOP CONTAMINATED PIPING INSPECTION

DATA SHEET (1 of 3)

ACTION REQUIRED

INITIALS

6.0 PROCEDURE

6.1 Preparation

6.1.1 All prerequisites satisfied

KSK

6.1.2 Test Equipment

<u>INSTRUMENT</u>	<u>MFR./MODEL</u>	<u>SER. NO.</u>	<u>CAL. DUE DATE</u>
<u>stop watch</u>	<u>Victor wylor</u>	<u>53-0030</u>	<u>8/3/85</u>
<u>"</u>	<u>"</u>	<u>53-0200</u>	<u>8/7/85</u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>

6.2 Shift Permission to Test

6.2.1 SSVN permission obtained

KSK

6.2.2 ACO permission to test

JRC
ACO

9-8-84 1⁰⁰ pm
Date Time

6.3 Core Spray System Contaiminated Piping Inspection

6.3.2 "A" Core Spray Loop Total
Leakage Rate: 5.75 cc/min

.009438 gal/min

(1 cc/min = .000264 gal/min)

"A" CORE SPRAY LOOP CONTAMINATED PIPING INSPECTION

DATA SHEET (2 of 3)

ACTION REQUIRED

INITIALS

6.4 Test Results Evaluation

6.4.1 The total Loop "A" Core Spray System Leakage is within Acceptable Limits.

NA (*) Initial Test

7.0 RETURN TO NORMAL

7.1 SSVN and ACO informed of test completion

KSK

IF ANY ENTRY IS MADE IN THIS SECTION, SIGN COVER SHEET IN APPROPRIATE SPACE.

ADDITIONAL ACTION/TEST COMMENTS 0 Leakage limits noted in para(s) 6.4.1, 6.4.2, and 8.1 are not applicable for this initial test performance. Data obtained will be used to develop limits for future tests.

"A" CORE SPRAY LOOP CONTAMINATED PIPING INSPECTION

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DATA SHEET (3 of 3)

ATTACHMENT A

Inspector: Keith KemperSystem Mode Full Flow Test Date: 9/8/84

Component No.	Component Description	Comp. Mode (on/off (open/shut))	Leak Rate	Corrective Action Date	Remarks
HV-52-1F015A	Full Flow Test Valve	open	< .25 %/min		Lifted when it should not have & didn't properly reseat.
PSU-52-1F012	CS Press Safety Valve	shut	8 %/min		
MAN 52-1F020C	manual Disch Valve	open	2.50 cc/min		
MAN 52-1F020A	Manual Disch Valve	open	< .25 cc/min		
MAN 52-1F003A	CS Disch Check	open	2 cc/min		
MAN 52-F003C	CS Disch check	open	< .25 %/min		
—	cyclone sep supply	open			

