



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-256

POINT BEACH NUCLEAR PLANT, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 164
License No. DPR-24

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated April 17, 1995, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

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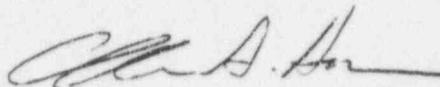
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-24 is hereby amended to read as follows:

B. Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 164, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective immediately upon issuance. The Technical Specifications are to be implemented within 45 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Allen G. Hansen, Project Manager
Project Directorate III-3
Division of Reactor Projects III/IV
Office of Nuclear Reactor Regulation

Attachment:
Changes to the Technical
Specifications

Date of issuance: October 12, 1995



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-301

POINT BEACH NUCLEAR PLANT, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 168
License No. DPR-27

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated April 17, 1995, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

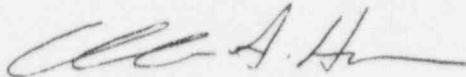
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-27 is hereby amended to read as follows:

B. Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 168, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective immediately upon issuance. The Technical Specifications are to be implemented within 45 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Allen G. Hansen, Project Manager
Project Directorate III-3
Division of Reactor Projects III/IV
Office of Nuclear Reactor Regulation

Attachment:
Changes to the Technical
Specifications

Date of issuance: October 12, 1995

ATTACHMENT TO LICENSE AMENDMENT NOS. 164 AND 168
TO FACILITY OPERATING LICENSE NOS. DPR-24 AND DPR-27
DOCKET NOS. 50-266 AND 50-301

Revise Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by amendment number and contain marginal lines indicating the area of change.

REMOVE

TS 15.6.2-3

TS 15.6.3-1

TS 15.6.3-2

INSERT

TS 15.6.2-3

TS 15.6.3-1

TS 15.6.3-2

15.6.2 ORGANIZATION (Continued)
FACILITY STAFF (Continued)
15.6.2.2 (Continued)

- c. At least two licensed Operators shall be present in the control room during reactor start-up, scheduled reactor shutdown and during recovery from reactor trips.
- d. An individual qualified in radiation protection procedures shall be on site when fuel is in either reactor.**
- e. ALL CORE ALTERATIONS shall be directly supervised by either a licensed Senior Reactor Operator or Senior Reactor Operator Limited to Fuel Handling who has no other concurrent responsibilities during this operation.
- f. A Fire Brigade of at least 5 members shall be maintained onsite at all times.** This excludes 3 members of the minimum shift crew necessary for safe shutdown of the plant and any personnel required for other essential functions during a fire emergency.

*SRO = NRC Senior Reactor Operator License

RO = NRC Reactor Operator License

**This shift may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence of personnel, provided immediate action is taken to restore the shift makeup to within the minimum requirements.

15.6.3 FACILITY STAFF QUALIFICATIONS

15.6.3.1 Each member of the facility staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions or as clarified in 15.6.3.2 through 15.6.3.5.

15.6.3.2 Except as provided in 15.6.3.3, the Health Physics Manager shall meet the following requirements:

- a. The individual shall have a bachelor's degree or the equivalent in a science or engineering subject, including some formal training in radiation protection. For purposes of this paragraph, "equivalent" is as follows:
 - (1) Four years of formal schooling in science or engineering; or
 - (2) Four years of applied radiation protection experience at a nuclear facility; or
 - (3) Four years of operational or technical experience or training in nuclear power; or
 - (4) Any combination of the above totalling four years.
- b. Except as provided in d., below, the individual shall have at least five years of professional experience in applied radiation protection. A master's degree in a related field is equivalent to one year of experience and a doctor's degree in a related field is equivalent to two years of experience.
- c. Except as provided in d., below, at least three of the five years of experience shall be in applied radiation protection work in a nuclear facility dealing with radiological problems similar to those encountered in nuclear power plants.
- d. If the individual has a bachelor's degree specifically in health physics, radiological health, or radiation protection, at least three years of professional experience is required; if the individual has a master's or a doctor's degree specifically in health physics, radiological health, or radiation protection, at least two years of professional experience is required. This experience shall be in applied radiation protection in a nuclear facility dealing with radiological problems similar to those encountered in nuclear power plants.

15.6.3.3 In the event the position of Health Physics Manager is vacated and the proposed replacement does not meet all the qualifications of 15.6.3.2, but is determined to be otherwise well qualified, the concurrence of NRC shall be sought in approving the qualification of that individual.

15.6.3.4 The Duty Technical Advisor shall have a bachelor's degree or equivalent in a scientific or engineering discipline with specific training in plant design and response and analysis of the plant for transients and accidents. The Duty Technical Advisor shall also receive training in plant design and layout including the capabilities of instrumentation and controls in the control room.

15.6.3.5 The Operations Manager shall:

- 1) Hold a Senior Reactor Operator license at PBNP; or
- 2) Have held a Senior Reactor Operator license at PBNP or a similar unit; or
- 3) Have been certified at an appropriate simulator for equivalent senior operator knowledge level.

If the Operations Manager does not hold a Senior Reactor Operator license at PBNP, then an operations middle manager to whom the operating crews report shall hold a Senior Reactor Operator license at PBNP.