

50-267

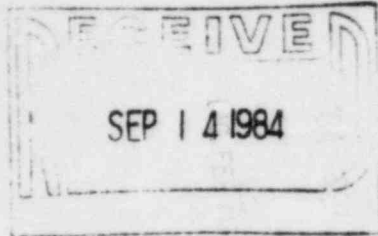
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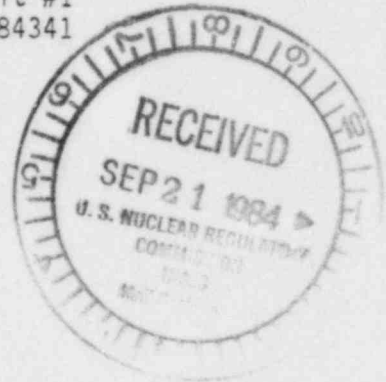
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September 7, 1984  
Fort St. Vrain  
Unit #1  
P-84341



Mr. John T. Collins  
Regional Administrator  
U. S. Nuclear Regulatory Commission  
611 Ryan Plaza Drive  
Suite 1000  
Arlington, TX 76011

ATTN: Eric Johnson

SUBJECT: Existing Condition on the  
Fort St. Vrain Refueling  
Floor

Dear Mr. Johnson:

This letter is to provide you with a description of a situation at Fort St. Vrain that has temporarily delayed control rod drive refurbishing efforts. This situation was discussed with you and Phil Wagner during a telecon on September 4, 1984.

While removing a control rod drive and orifice assembly (CRDOA) from Region 7 for maintenance, a motor over-current condition on the auxiliary transfer cask (ATC) shutters occurred, preventing their full closure. Work was discontinued, and an investigation of the possible causes began.

The ATC shutters were opened, and an attempt to lower and reinstall the CRDOA into the core was made. The mechanism could not be completely seated in the penetration, so the CRDOA was again withdrawn from the core into the ATC. Once this was completed, a radiation survey was performed around the ATC. This indicated an abnormal radiation profile for a fully retracted control rod pair in the ATC, introducing the possibility that the control rod(s) were not fully retracted. The ATC shutter drive shafts were removed, and a borescope was inserted for visual examination. These examinations revealed that one of the two control rod strings was not fully retracted.

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FREE EXAMINE  
H005 ORIGINAL TO R III

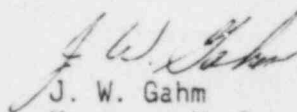
24164

A special test was conducted on September 5, 1984, with Messrs. Chaney and Plumlee of the NRC on-site and cognizant. This test involved lifting the ATC approximately 4 inches to verify borescope observations and to obtain radiation level data. Video tape taken during the test revealed that indeed only one control rod string was not fully retracted. Radiation levels at the circumference of the ATC were on the order of 5 R/hr. This corresponds to approximately 80 R/hr at one foot from the control rod string.

All CRDOA work has been discontinued until it is established that the CRDOA can be removed from the reactor in accordance with Fort St. Vrain licensing requirements and without causing unnecessary health hazards to plant personnel.

As always, Public Service Company will keep the Nuclear Regulatory Commission abreast of the existing conditions. If you have any questions please contact Mr. Chuck Fuller, of my staff, at (303) 785-2224, extension 202.

Sincerely,



J. W. Gahm  
Manager, Nuclear Production

JWG/dkh

DOCKET NO. 50-267  
CONTROL NO. 24164  
DATE OF DOC. 09/07/84  
DATE RCVD. 09/21/84  
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FCAF \_\_\_\_\_ LPDR \_\_\_\_\_  
WM \_\_\_\_\_ I&E REF.   
WMUR \_\_\_\_\_ SAFEGUARDS   
PCTC \_\_\_\_\_ OTHER \_\_\_\_\_

DESCRIPTION:

Existing Condition  
on the 7th St.  
Train Refueling  
Floor

09/21/84 INITIAL Ccc

R4 A001 9/84  
Docket 50-267

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