UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

In the matter of:

TEXAS UTILITIES ELECTRIC COMPANY, et al

(Comanche Peak Steam Electric Station, Units 1 & 2)

Docket No. 50-445 50-446

Deposition of: Billy Ray Clements

Location: Glen Rose, Texas

Pages: 40,000-40,192

Date: Tuesday, July 10, 1984

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UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

BEFORE THE ATOMIC SAFETY & LICENSING BOARD

In the matter of:

TEXAS UTILITIES ELECTRIC COMPANY, et al.

(Comanche Peak Steam Electric Station, Units 1 and 2)

Glen Rose Motor Inn Glen Rose, Texas

: Docket Nos. 50-445

July 10 , 1984

Deposition of: Billy Ray Clements

called by examination by counsel for Intervenors

taken before Marilyn Nations, Court Reporter,

beginning at 9:05 a.m., pursuant to agreement.

APPEARANCES:

On behalf of the Applicant:

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On behalf of the Intervenor:

CHARLES J. SOSNICK, Esquire Cotchett & Illston California First Bank Building 4 West Fourth Avenue, Suite 500 San Manteo, California 94402

On behalf of the Staff:

ELAINE I. CHAN, Esquire
Office of the Executive Legal Director
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

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11		IBITS
12	NUMBER	MARKED FOR IDENTIFICATION
13		40,041
14	No. 38-2	40,048
15	No. 38-3	40,067
16	No. 38-4	40,104
17	No. 38-5	40,115
18	No. 38-6	40,139
19	No. 38-7	40,162
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PROCEEDINGS

(9:05)

Whereupon,

BILLY RAY CLEMENTS,

being first duly sworn, was examined as follows:

EXAMINATION

MR. SOSNICK: On the record. I will start out by saying that I am not going to introduce an introductory statement. At this time, we will expressly reserve and will preserve any rights we have to make such a statement at a later time. If someone else has an introductory statement, please proceed.

MR. BELTER: Yes. I am Leonard Belter of the law firm of Bishop, Liberman, Cook, Purcell & Reynolds, Counsel for Texas Utilities Electric Company, the Applicant. I appear here today in that capacity and as attorney for Billy R. Clements, a TUGCO employee. I wish to point out that Mr. Clements is appearing voluntarily and not under subpoena, and Applicant expressly reserves all of the objections that it made in the deposition that were conducted yesterday. I'm not going to repeat them today.

MR. SOSNICK: Ms. Chan, would you like to introduce yourself?

MS. CHAN: My name is Elaine Chan. I'm with

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the Office of the Executive Legal Directory, US NRC. I'm representing the NRC Staff in this proceeding. I have a question for Applicant's Counsel. Are you representing both TUGCO and Mr. Clements individually?

MR. BELTER: Yes, I am. I understand you have an objection to this?

MS. CHAN: Yes, I do.

MR. BELTER: Noted.

MS. CHAN: Thank you.

MR. SOSNICK: As a preliminary statement, not for purposes of introductory statement, we, of course, take issue with any attempts by Applicant's Counsel to limit the proper scope of interrogation, as was demonstrated in earlier and prior depositions, through statements contained in their introductory remarks.

BY MR. SOSNICK:

Q. Mr. Clements, my name is Charles Sosnick. I'm Counsel for the Intervenors. Just as some preliminaries, I'd like to know, have you ever had your deposition taken before?

A. Yes.

Q. All right. Let me just set out some ground rules so there is no confusion today. As you know, all testimony taken today appears on a written record.

Therefore, it's a little bit different than you and I

sitting down at a table and conversing between the two of us. It's necessary that you understand my question fully before you respond and then for that reason, I must ask you to wait until I finish my question before you respond. Do you understand that?

A. Yes.

Q. All right. Also, since this is a written record, please answer audibly. A shake or a nod of the head is not picked up by our court reporter because this is a written transcript. Also, I don't want anyone to guess here today. If you don't understand my question fully, please ask me to repeat it or rephrase it. I'll be happy to do so, or we can have Madam Court Reporter repeat the question. And I think that's about it. Do you understand all those instructions?

A. Yes.

Q. Mr. Clements, are you under any medication or under doctor's care at this time?

MR. BELTER: Objection; relevance. Go ahead and answer the question.

THE WITNESS: I take a 45-milligrams of aldoril for blood pressure; I have hypertension every morning.

BY MR. SOSNICK:

1	Q. All right. Have you reviewed any documents
2	in preparacion for this deposition?
3	A. Yes.
4	Q. What are those?
5	A. I reviewed the so-called eight-point program
6	for our quality assurance program. I reviewed the
7	investigation done by my office personnel and people
8	in my office of an alleged or a thought to be
9	intimidation that was done in 1983. I looked over the
10	testimony that I had given in the operations quality
1.1	assurance ASME hearings a couple years ago. Specifically,
12	I think that's the only documents I looked over.
13	Q. And when did you review these?
14	A. Within the past two weeks.
15	Q. Prior to your deposition today, have you spoken
16	to anyone today about the previous depositions taken in
17	these hearings?
18	A. Yes.
19	Q. Who have you spoken to?
20	A. I spoke to Mr. Belter and Mr. Chapman.
21	You did say previous, didn't you Counselor?
22	Q. That's correct.
23	Previous to today's appearance here.
24	A. Yes.
25	Q. When did you speak to Mr. Chapman?

1	A. Last night.
2	Q. Did you speak to him personally?
3	A. Yes.
4	Q. Where was this conversation?
5	A. In my room at the motel.
6	Q. When did you speak with Mr. Belter?
7	A. Last night, and again this morning.
8	Q. Did you speak to him personally or on the
9	telephone?
10	A. Personally.
11	Q. Tell me what you discussed with Mr. Chapman.
12	A. I basically asked Mr. Chapman what type of
13	questions he was asked. Were the attorneys antagonistic
14	just sort of prepared myself mentally and emotionally fo
15	the deposition this morning.
16	Q. Those are items of procedures. Did you ask
17	him what areas were covered?
18	A. Yes.
19	Q. What did he tell you?
20	A. He mentioned the so-called T-shirt incident
21	that was covered. I think he mentioned the eight-point
22	program, but I'm not certain and he mentioned the
23	QA, the investigation of the QA organization that again
24	was done by my organization last year. I can't think of
25	anything else at this time.

Q. Did he refer to any documents?

A. If he did, it was only in connection with these incidents this year. He did mention the review of the QA group that he did, his office did back in 1979. I can't think of anything else.

Q. What specific documents in relation to those that you related to me and I will repeat them. T-shirt incident, eight-point program and investigation of QA by your office. Let's take the T-shirt incident first. This is off the record.

(Discussion off the record.)

A. I can't remember if he mentioned any specific documents with the T-shirt incident or whether we just discussed the T-shirt incident. In retrospect, I'm not sure if he mentioned any particular document with the T-shirt incident or not.

Q What did he discuss with you about the T-shirt incident?

- A. Just basically what we had discussed previously, the management reaction and what came out of that; the results of it and so forth.
- Q. What was the management reaction as you discussed with him yesterday?
 - A. The management reaction to it, I thought, was

inappropriate. In hindsight, we certainly would have handled it differently. At the time it was happening, I believe it was a Wednesday or a Thursday, I didn't realize when it was reported to me that these people, a large group had worn the T-shirts earlier in the week. And quite frankly, I feel like if we hadn't done anything, it would have gone away. It never would have happened. The biggest worry I had being in Dallas, on the T-shirt incident was I didn't know what the attitude was between the construction workers and the QC people. So therefore, my goal in the whole thing was to make sure that there was no verbal or physical violence that took place between the inspector and the craft hands.

- Q. Mr. Clements, is this what you discussed with Mr. Chapman yesterday?
 - A. About the T-shirt incident?
 - Q. That was my question.
- A. I'm sorry. I beg your pardon. No, he just mentioned to me last night -- All he mentioned to me last night was the fact that it had been discussed with him and he told it like it was. And they asked him some questions about the replacement of Mr. Tolson after the T-shirt incident; we discussed that.
- Q. What documents did Mr. Chapman refer to when you and he discussed the eight-point program?

.1	A. Just the list of the eight points. I had
2	a copy of the eight-point program in my room, and we
3	discussed that document. Just the eight points listed.
4	Q. You went over each point?
5	A. No. Just talked about it in general.
6	Q. What did you talk about?
7	A. It was such a general conversation, I'm having
8	a hard time remembering. One thing we discussed was the
9	meeting that we had, I think it's Point 7 or Point 6, on
10	the program, the meeting that we had concerning how to
11	conduct ourselves with labor law and at the same time,
12	Atomic Energy Act. Just sort of a general conversation,
13	nothing specific.
14	Q. And what documents did you refer to when you
15	were talking about the eight-point list program?
16	A. Just a listing. I told you.
12	Q. What documents did he talk to you about?
18	A. The investigation report and the follow-up
19	report parts, and the report of the final meeting that
20	we had.
21	Q. What are the dates of those reports, do
22	you recall?
23	A. I sure don't. It was sometime around July,
24	August, September of '83, as I recall it.
25	Q. And what did you discuss with Mr. Chapman in

regards to the investigation of QA by your office last night in your discussion?

- A. Basically, the outcome of the investigation.

 We had met on this previously in my office and we just wanted to make sure that I still recalled the things I said at the final meeting, as the way they happened.
- Q. What did he tell you about the questions that were asked regarding your investigation of QA? The questions that were asked of him.
- A. He didn't discuss any specific questions, he just discussed in general detail what was discussed. He basically said that we discussed that, but he didn't tell me what the specific questions were.
- Q. What did Mr. Chapman tell you of Counsel that interrogated him yesterday?
 - A. What did he tell me about him?
 - O. Yes. What did he tell you?
- A. It was a private conversation and I don't see that it has anything to do with this.

MR. BELTER: Is your question, what did he say about his personal opinion of the Counsel? Personal opinion of the Counsel, his ability, his manner of questioning, I don't understand your question. You'll have to make it more specific.

MR. SOSNICK: Mr. Clements told me in the

beginning of this deposition that he discussed with Mr. Chapman one of the purposes of his discussion with Mr. 2 3 Chapman was to prepare for this deposition and particularly, to see if Counsel was antagonistic and 4 I would like to follow up on that. So what did you 5 discuss with Mr. Chapman in regard to Intervenor's 6 Counsel? 7 MR. BELTER: Was your question, was Counsel 8 antagonistic? 9 MR. SOSNICK: No, I would like to know the 10 11 subject. MR. BELTER: Can you answer the question? 12 THE WITNESS: Do you want me to say everything 13 14 he told me about the guy? MR. SOSNICK: We will do it in steps. 15 BY MR. SOSNICK: 16 Did you discuss Intervenor's Counsel? 0. 17 Yes. 18 A. Did you discuss the manner of the interrogation? 19 0. Yes. 20 A. What did he relate to you about the manner of 0. 21 the interrogation? 22 He thought it was unnecessarily drawn out. 23 If he'd gotten to the point and got to the answers instead 24 of dancing around the mulberry bush, we could have gone 25

	around and gotten out of it a lot earlier.
2	Q. Chapman too?
3	A. What Chapman thought it was?
4	Q. Yes. Did Mr. Chapman relate to you the
5	demeanor of Intervenor's Counsel?
6	A. Not really.
7	Q. Did you ask about the demeanor?
8	A. Yes, I did.
9	Q. What did he respond?
0	A. He said he just wasn't antagonistic, he wasn't
1	abusive.
2	Q. Mr. Clements, are you aware of the allegations
3	regarding intimidation and harassment at Comanche Peak
4	Nuclear Power Plant?
5	A. Yes.
6	Q. Tell us for the record, what is your formal
7	job description with regards to Comanche Peak?
8	A. I am the Vice `resident of Nuclear Operations
19	for Texas Utilities Generating Company which is a
20	subsidiary of Texas Utilities Electric Company.
21	MR. BELTER: Charlie, if it would assist, we
22	have a resume here.
23	MR. SOSNICK: That's all right. I'm just going
24	to go over it very quickly here.
25	BY MR. SOSNICK:

1	Q. Who was your immediate supervisor at TUGCO?
2	A. Michael D. Spence, President of TUGCO.
3	Q. Do you have any other superiors?
4	A. I'm not sure what you mean. Other people
5	higher than Mike in the company?
6	Q. Are there other people that you have to
7	account to in the company?
8	A. No.
9	Q. Just Michael Spence?
10	A. Just Michael Spence.
11	Q. Who are your immediate subordinates, and
12	I'll explain that to you. Who are those that implemen
13	your policies?
14	A. David N. Chapman, Quality Manager, Quality
15	Assurance; James C. Kuykendall, Manager of Nuclear
16	Operations;
17	J. D. Edwards, Supervisor of Health Physics; Richard
18	Kahler, Supervisor of Engineering and Administrative
19	Services; John Merritt, Assistant Project General
20	Manager; and he reports to me in the area of start-up.
21	Q. Of those individuals, which were involved
22	with the QA/QC program?
23	A. David Chapman.
24	Q. Have any of the other individuals ever been
25	involved in the QA/QC program?

- 1	A. We're all involved in the QA/QC program at
2	Comanche Peak, so yes, they're all involved.
3	Q. Which of these besides Chapman have had
4	substantial administrative control with regard to QA/QC?
5	A. Would you define what you mean by substantial?
6	Q. Has anyone ever been in charge of any
7	particular program with regard to QA/QC?
8	
9	A. You've got to understand that every program
10	out there is covered by QA/QC, so John Merritt has.
11	
12	We have a QA start-up program, so Merritt has administ ation,
13	but not over the QA/QC program, himself. He has to do
14	his job according to the QA/QC program, but he doesn't
15	have, as you say, adminstrative control of the QA/QC program,
16	do you understand what I mean?
17	Q. I appreciate your attempt to define for me, but
18	let me clarify a little more, and we'll both be a little
19	clearer. Of these individuals, Chapman, Kuykendall, Kahler,
20	Edwards, Merritt, which of these have been involved in
21	the investigation of intimidation and harassment at
22	Comanche Peak?
23	A. Chapman and Kahler. That's K-a-h-1-e-r.
24	Q. What have Mr. Chapman's responsibilities
25	been with regard to investigation of intimidation and

harassment?

A. As the manager of quality assurance, Mr. Chapman would be the man who would be most directly responsible to me to making sure that harassment and intimidation did not occur, or if it did occur, that it would be corrected. So his is primary over the whole program. Mr. Kahler was directed by me to do the investigation we referred to earlier, late summer or early fall of '83, into the alleged intimidation or cover-up, as the report said, on quality assurance to Corporate Quality Assurance group in Dallas.

- Q. Who are Mr. Chapman's assistants, in regard to the investigation of intimidation and harassment?
- A. Well, again, all of his assistants would be involved in that because of the primary responsibility he has. His assistants are --

MR. SOSNICK: Let's go off the record for a moment.

(Discussion off the record.)

MR. SOSNICK: Back on the record. I will repeat the question.

BY MR. SOSNICK:

- Q. His assistants --
- A. Antonio Vega, who is the manager of quality assurance, site quality assurance, Fobert Spangler,

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I've forgotten exactly what Robert's title is; Albert Boren reports to Chapman and he could be involved in an investigation or something like this if Chapman assigned him to it. And I believe that's all.

- Q. Who assists Mr. Kahler with regards to investigation of intimidation and harassment?
- A. Gil Keeley and back when that particular investigation was done, Spangler also reported to Kahler. It's the same Spangler that now reports to Chapman.
- Q. How long have you been with -- Strike that.

 How long have you been involved with Comanche Peak?
 - A. Ten years.
- Q. When did construction begin on Comanche Peak
 Nuclear Power Plant?
- A. Earth work started, I believe it was October of '74, we actually got a construction permit December 19th of '74.
- Q. Were you involved with Comanche Peak at its conception?
- A. Well, conception. I wasn't here when it was planned, I was here when construction started. But I wasn't here when it was planned.
- Q. What was your position when you first became involved with Comanche Peak?

1	A. I was Executive Assistant to the President of
2	Texas Utilities Services, Incorporated.
3	Q. That was your first position with Comanche
4	Peak, was Executive Assistant to the I didn't get
5	the rest of it.
6	A. I was not assigned at Comanche Peak. I was
7	assigned as a Executive Assistant to the President of
8	Texas Utilities Services, Incorporated.
9	Q. What was your first assignment to Comanche
10	Peak; what was your position?
11	A. I was the, let's see, in September, 1975, I
12	was appointed Manager of Nuclear Operations.
13	Q. And following that, quickly up to the present?
14	1. Let's see, June 1978, I was elected Vice-
15	President of Texas Utilities Generating Company; and
16	August of '80, my title was changed to Vice-President
17	of Nuclear; January the 1st, 1984, my title was changed
18	to Vice-President of Nuclear Operations and that's
19	current.
20	Q. And that's current, all right.
21	What was the first position you held that you were
22	involved with strike that.
23	What was the first position you held with regard
24	to Comanche Peak that involved the administration of
25	QA program?

1	A. When I was Vice-President, Nuclear, August the
2	1st of 1980, QA was then assigned to report to me
3	Q. And prior to that, whose responsibility was
4	that?
5	A. Mr. Robert Gary, Executive Vice-President of
6	TUGCO.
7	Q. And what is Mr. Gary's position now?
8	A. He's Executive Vice-President of TUGCO.
9	Q. And does he have any further involvement with
10	QA program?
11	A. Not at this time.
12	Q. Your testimony is that Comanche Peak, inception
13	of Comanche Peak, began approximately ten years ago?
14	A. That's correct.
15	Q. Roughly how many people work at Comanche Peak?
16	A. Four thousand, forty-five hundred.
17	Q. How many of those are involved in the QA
18	program, or assigned to the QA program?
19	A. Approximately three hundred, and it is varied
20	from time to time, but I'd say it's approximately three
21	hundred right now.
22	Q. That is current?
23	A. I think so.
24	Q. At the inception of Comanche Peak, how many
25	people were involved with the QA program?

1	A. I don't know.
2	Q. In August, 1980, when you were Vice-President
3	of Nuclear, how many people were involved in QA program?
4	A. Between four and five hundred.
5	Q. And the present level is, approximately?
6	A. Three hundred.
7	Q. In August 1980, when you first became involved
8	with the QA program at Comanche Peak Nuclear Power Plant,
9	what were the programs with regard to Appendix B?
10	MR. BELTER: Are you asking
11	MR. SOSNICK: I haven't finished the question.
12	MR. BELTER: The problem, I think is that we've
13	had quite a bit of testimony on this already in the record
14	We could be here for a week on that subject, but I think
15	you want to lay a foundation, just go into a little bit
16	and then go on, to which I don't object, but I don't
17	want to spend the next couple hours, which we could easily
18	MR. SOSNICK: I don't intend to beat anything
19	to death that we've gone over already so I'm just setting
20	out a few things as preliminary foundation. If you have
21	a problem and you think we're
22	MR. BELTER: I just want to alert you that
23	that whole subject is covered in detail.
24	MR. SOSNICK: I understand that.
25	BY MR. SOSNICK:

Q. What was the QA implementation program when you were Vice-President of Nuclear, when you first came to that position at Comanche Peak in regards to Appendix B?

MR. BELTER: Do you understand the

MR. BELTER: Do you understand the question?

THE WITNESS: No. We have reams of reams.

We have a QA program outlined in our QA manual, and
ther we had off-shoots of that QA manual for specific
organizations like Operations. We have QA procedures,
QA instructions, we have construction procedures, I
mean, there's volumes or documents that implement the
QA procedure.

(Short break.)

(Discussion off record.) 2 MR. SOSNICK: Back on the record. BY MR. SOSNICK: 4 Q August 1980 is when you became vice president 5 of Lear, is that correct? A Yes. 7 And that was when you first became involved 8 with the QA program at Comanche Peak, is that correct? 9 When I became directly responsible for it. 10 At that time, what was your program to deal 11 with, claims of harassment, intimidation at the work 12 place at Comanche Peak? 13 A At that time, I don't think we received 14 any. 15 You didn't receive any what? 0 16 Any claims of harassment or intimication. 17 I have not known of any at that time. 18 Who would be the individual that would 19 receive claims of intimidation and harassment in 20 August 1980? 21 A (Pause.) 22 Who would receive those claims? 23 A I understoo', ou. It would be various people at the site. All the supervision at the --25 QA/QC supervision at the plant site should be the

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ones to receive them.

Q At that time, what was the procedure should a claim of intimidation and harassment be received? What would those supervisors do with that report?

A Investigate them to see if there's any truth to it and take the proper action after the investigation -- whatever the investigation showed.

Q What guidelines did the supervisors have to investigate these claims?

A I'm not sure.

Q Who would be charged and who would have responsibility to draft such guidelines to investigate claims of intimidation and harassment during the time period we're discussing, 1980?

A Manager of quality assurance.

Q And who would that be?

A Mr. Chapman.

Q What's the first occasion that you heard of claims of intimidation and harassment?

A There's also the Atchison case, came to my attention, obviously, and that was the first time I'd heard, to my recollection, of harassment and intimidation allegations.

Q And when was that?

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1	A I really can't remember specifically
2	because the Atchison case is kind of spread over
3	several months and several years, and I really don't
4	know the exact exactly when the first time I heard
5	of the Atchison case.
6	Q What year?
7	A I'd be guessing, but I'd say '82.
8	Q Do you remember what month?
9	A No, I don't.
10	Q Beginning part of the year?
11	A I don't remember.
12	Q The end part of the year?
13	A I don't remember.
14	Q You've testified that Mr. Chapman would be
15	the individual responsible for drafting guidelines
16	for investigation of claims of intimidation and
17	harassment, is that correct?
18	A That's right.
19	Q Would anyone else be so charged with
20	drafting any guidelines?
21	A Mr. Chapman could pass that responsibility
22	on to someone who reported to him, such as the site
23	QA supervisor or site QA manager.
24	Q And who would that be in August 1980?
25	A Mr. Ron Tolson.

0 And who is that presently? 2 Mr. Antonio Vega. What is Mr. Tolson's position at present? Mr. Tolson is assistant to the vice president 4 5 of engineering construction and the assistant project general manager -- the project general manager, I'm not 6 sure of his exact title. 7 After the particular supervisor would 8 receive a claim of intimidation and harassment, would 9 he report up the ladder, and I mean by that, would he 10 report to his supervisors? 11 12 MR. BELTER: I'm going to object. Is your question a hypothetical? 13 14 MR. SOSNICK: No, it's a matter of procedure. I'd like to know after receiving those claims. 15 MR. BELTER: There has been no substantia-16 tion that any claims were received. That's why I want 17 to know if your question is, if a claim was received. 18 MR. SOSNICK: For the last five minutes 19 Mr. Clements has testified that a claim would be 20 investigated by a supervisor. 21 MR. BELTER: If received. He's been 22 testifying hypothetically. You put the factual 23 predicate in there, was received. I just want to 24 make clear if the question is if received. 25

MR. SOSNICK: All right.

BY MR. SOSNICK:

Q If received by a supervisor, in addition to his investigation of the claim, who would he report that particular claim to? This is in August 1980.

A Reported anything that has to do with the quality assurance, quality control program should be reported up the chain of command. I presume if it came to a, if an inspector felt that he had been harassed or intimidated, that he would report that to his supervisor, who would then report it up the chain until it came to the office of Mr. Tolson.

Q Would it stop at the office of Mr. Tolson?

A Depending on -- it would depend on what his investigation showed. As I say, at that time we didn't, in August 1980, we hadn't -- none that I recall, had come forth to us.

Q Is it your testimony that Mr. Tolson would conduct an additional investigation?

A Since there hadn't been any investigation,

I don't understand the term additional.

Q Let me clarify. You testified that a supervisor would investigate a claim, is that correct?

A No. He would -- the supervisor would receive it from the man. And then he would look at the situation. He wouldn't do an in-depth investigation. He would look at the situation and then report it up, regardless of whether or not, how he felt about it personally, he would be required to report it up the line till it got to Tolson.

- Q Are you familiar with Appendix B? Are you familiar with that term?
 - A Appendix B?
 - O Yes.
 - A I'm familiar with the term Appendix B.
- Q Do certain portions of Appendix B, as far as you understand, deal with QA/QC people, individuals?
- A I'm not -- I don't know of any particular of the 18 points that, 18 criteria that deal just with people. It may be a fact, but I'm not sure of any particular of one of the 18 criteria that deal just with people.
- Q Are you familiar with references in Appendix B to individuals performing quality assurance functions at a nuclear plant?
 - A Yes.
- Q Are there any special requirements of Appendix B as to those individuals?

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A They are to be, and I can't quote the criteria, but they're to be basically given a free area in which to do their work that pertains to the quality assurance, quality assurance program.

Q When you first became charged, in 1980, with responsibility of the QA program, what guidelines, as written by Mr. Chapman and/or Mr. Tolson as you've testified, were in place to insure that particular freedom you've just referred to?

A Our quality assurance program, which is outlined, as I mentioned before, in several documents, pledges -- or that's not the word I'm looking for -- commits the company to the 18 criteria. Now, the specific document that takes care of each criteria I'm not sure of.

- Q And who were these documents authored by?
- A I don't know.
- Q Were they authored by Mr. Chapman?

A I doubt it. Mr. Chapman was not -- when these were authored, Mr. Chapman was not involved in the quality assurance program.

Q Do you recall any reference in any of these guidelines you refer to to a procedure to handle claims of harassment and intimidation at Comanche Peak?

A No, I don't.

Q Do you have a program in place now to deal with claims of harassment and intimidation?

A Yes.

Q When was that implemented?

A The --

Q When did the program begin?

A Yeah. The -- as soon as we heard about, started hearing about harassment and intimidation allegations, I met with the quality assurance, quality control supervisors, the senior supervisors, and told them that, how we had to handle intimidation and harassment claims, that there would not be any of the claims just, well, the claims would be investigated thoroughly and that the results of those investigations would be passed on to Mr. Chapman and therefore on to me, and that regardless of how thorough -- excuse me -- regardless of how vague the claim had been, I wanted it investigated.

And this happened right after the, like I said before, when I first heard about the harassment and intimidation claims of Mr. Atchison is when I -- this is the first time I'd heard of it on the project, obviously, so that's when I met with the folks and told them that I wanted that done.

Q That was approximately 1982?

A I really don't know the date. That was probably so, right after the Atchison case became celebrated.

Q Prior to 1982, you had not heard of claims of intimidation and harassment, is that correct?

A I've testified that Atchison is the first one I'd heard of, yeah.

Q To the best of your knowledge, had Mr. Chapman or Mr. Tolson heard of claims of intimidation and harassment?

A If they would have heard of any, I'm sure they would have told me about them.

Q How severe would these claims have to be for them to report up to you?

A I think that the -- it's not the severity involved, it's whether or not they are substantiated. Any substantiated claim of harassment and intimidation would have been reported to me, and in any gross -- well, that's severity again. If it were a real gross situation, that would probably come to me just as a matter of conversation and also official reporting. But if it's substantiated, it would certainly be reported to me.

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So the Atchison affair was the first substantiated incident of claims --

No.

MR. BELTER: Objection.

MR. SOSNICK: What is your objection?

MR. BELTER: The objection is that you've got in the question that the Atchison claim was substantiated. You're setting a predicate in this question. We're not trying to set trick questions here, Charlie. My objection is that there's a predicate in there that has not been established. I'm asking you to rephrase the question.

MR. SOSNICK: I will establish the predicate and I will restate his testimony and if you doubt it, you can ask the Court Reporter to repeat it. My question to Mr. Clements was, how severe would the claim of intimidation and harassment have to be? Mr. Clements qualified that, said it's not a case of severity. It would be reported to me if it was substantiated. He's also testified that the first claim of intimidation and harassment he's heard was that of the Atchison affair. I've asked him, is that the first substantiated claim that he's heard?

THE WITNESS: I testified that the Atchison

case became celebrated, is when I heard about it.

It was not reported to me as a case of harassment and intimidation.

MR. SOSNICK: I think the record speaks for itself.

THE WITNESS: I do, too.

MR. BELTER: Let me finish my point.

It is clear to me that the leap of logic you made is that any claim reported to him is substantiated, and that's just not the fact. And that's not what he testified to. And that's what you tried to get him to say. Go on.

MR. SOSNICK: Well, I'm not trying to trick you, Mr. Clements, I'm certainly not. Mr. Belter is not here to testify for you either.

THE WITNESS: Let me clarify. You asked me a question. Let me clarify it. You asked me a question about the substantiation of the Atchison case. You want to repeat the question and let me answer it?

(The reporter read back the previous question.)

THE WITNESS: It was not my testimony that the Atchison claim had been substantiated. I said that I first heard about harassment-intimidation at

Comanche Peak because of the Atchison case, became celebrated. 2 BY MR. SOSNICK: All right. Thank you for that clarification. 4 Now tell me of the first substantial change 5 after you heard of the Atchison affair? A I just told you about them. When harass-7 ment-intimidation became an issue, I started meeting 8 with the chairman and his supervisors concerning 9 harassment-intimidation. 10 Did you have a specific program? 11 A Did we have it in writing? 12 Yes. 13 0 A No. Do you have it in writing at this time? 15 0 16 A Yes. What is it called or what do you refer to 0 17 it as? 18 We refer to it as the 8-Point Program. A 19 And who authored that program? 20 0 It was authored by a group of folks. I was 21 responsible for having it authored. 22 Q Tell me about the group of folks. Who were 23 they? 24 A I had two young engineers that -- one

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working in Chapman's office and one working in my office that did a lot of the reg work and a lot of the reviewing of it.

- Q What were their names, sir?
- A Lisa Bielfeldt and David Pendleton.
- O Pendleton?
- A Yeah. Pendleton.
- Q Okay.

A And we took a look at the Detroit Edison

SubSafe Program. We sent Gil Keeley up to Detroit to

look at their -- not SubSafe, that's a -- Safe Team

Program to see how it was working and so forth. Then

when we came back, we, Bielfeldt, Pendleton and I

d Keeley and Ray Yockey from Brown & Root, at

different times were all together to lay out what

we wanted to do to advertise our program.

- Q Was Mr. Chapman involved?
- A Oh, yes.
- Q Was Mr. Tolson involved?
- A Yes.
- Q Was Mr. Vega involved?

A Yes, I'm sure he was. I don't recall any specific instance where Tony Vega sat in in a meeting, but he certainly was in a position to look over the program as it proceeded, so I'm sure he was involved.

O When did the 8-Point Program take 1 effect? 2 A I believe it was September '83, was when 3 it was published. It was sometime in the fall of '83, 4 I'm not sure. 5 Has that program changed at all from its inception to the present? 7 A No. 8 Have you made any additions to it? 9 We've done some things, but it was still 10 under the basic eight points. For instance, we've 11 done the check stuffers another time, we've made 12 bigger signs, we've added some streamer signs and so 13 forth for the publicity part of it. But basically 14 it's the same program. 15 Q Prior to the inception of the 8-Point 16 Program, if a QA/QC person had felt intimidated or 17 harassed at the work place, what was his remedy? 18 A His remedy was to come to his supervisors and/or to go to the NRC. 20 O Has that changed? 21 A No. 22 Q These individuals have a choice of either 23 going to the supervisor or the NRC, is that what 24

you're telling me?

	A That's right.
2	Q Now how would their remedy change, let's
3	say, if they went to the NRC instead of going to their
4	supervisor? What would happen after they went to the
5	NRC?
6	MR. BELTER: I object to the form. You're
7	asking him to speculate about the NRC.
8	MR. SOSNICK: I am interested in the proce-
9	dure.
10	THE WITNESS: I have no idea, because it's
11	an NRC procedure.
12	BY MR. SOSNICK:
13	Q So as far as you know, it may be a completely
14	different procedure?
15	A From what?
16	Q If that particular individual reported to
17	his supervisor?
18	A I'm sure it would be a different procedure.
19	Q Since the inception of the 8-Point Program,
20	how many claims of intimidation and harassment have
21	you received?
22	A I do not know.
23	Q Who would know?
24	A I don't think anyone would know the answer
25	to that question because the they're handled

all of them are not handled under the 8-Point Program per se. Some of them are handled by referring them directly to Mr. Boyce Grier, who is the ombudsman we appointed under the 8-Point Program. And some of them are -- come in through the Hot-Line, some of them are reported through supervision, we get some of them through the exit interviews of construction folks and QA/QC folks, so I don't think anybody would have a complete list that's in one place and be able to tell you exactly how many in one spot.

- Q Do you have any estimate?
- A No, I don't.
- Q How many do you personally know of?
- A It would be a guess, but I'd say -- well, I'm trying to remember how many of the allegations that we received from the NRC were intimidation-harassment. I really don't know.
- Q Can you name me one individual that you know of of your personal knowledge?
 - A William Dunham.
- Q What specifically were Mr. Dunham's complaints regarding intimidation and harassment?
 - A I don't know.
 - Q Who would know?
 - A David -- excuse me -- Ron Tolson, Gordon

Purdy would know. Anyone else? 0 2 There were several people in the plant involved in the Dunham case. I presume they would know. Offhand, I can't recall who they were. 5 Were Mr. Dunham's claims substantiated? No. A 7 Of your personal knowledge, do you know 8 of anything that would support Mr. Dunham's claims 9 of intimidation and harassment? 10 No. 11 Q Did Mr. Dunham complain of anything else 12 besides intimidation and harassment: 13 A He complained about changing the inspection 14 instructions in which -- under which he was working. 15 Q What instructions were those? 16 The inspection instructions. 17 0 What was he inspecting? 18 I believe he was a paint inspector. A And what were his complaints as to the paint? 0 20 That the instructions had been modified 21 not to his liking. 22 Did he have any particular complaints about 23 the paint itself? 24 A I don't know. 25

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1	Q Do you know of any other complaints about
2	the paint at the plant?
3	A Yes.
4	Q Whose complaint?
5	A We've had numerous complaints from the
6	paint inspectors concerning the paint.
7	Q Are these the same complaints as those of
8	Mr. Dunham?
9	A Some of them are.
10	Q What particular complaints did Mr. Dunham
11	have of the paint?
12	A I just told you, I don't remember what his
13	complaints were about the paint. His biggest complaint
14	that I understood was that he was complaining because
15	the paint inspection instructions were being modified.
16	That was to my understanding.
17	Q Now you've testified that Mr. Dunham's
18	complaints were not substantiated, is that correct?
19	A That's right.
20	Q Now, let's talk about Mr. Dunham's complaints
21	as to the paint itself. Did it have any bearing on his
22	claims of intimidation and harassment?
23	A I've told you twice I didn't know what his
24	complaints were about the paint.
25	Q Who is Mr. R. G. Gary?

A He is the R. G. Gary I referred to earlier in my testimony that I used to report to, executive vice president at TUGCO.

Q Who reports to Mr. Gary at present?

A Well, there's a long list of folks. You want me to name them? Had nothing to do with quality assurance.

Q Does Mr. Gary ever pass on any information to you, Mr. Clements, that he would receive from the Nuclear Regulatory Commission?

A Certainly.

Q What types of information?

A All types of information.

O Would that information concern QA/QC?

A Certainly.

Q I'm going to show you a letter dated December 22, 1983. It's from the Nuclear Regulatory Commission from Mr. E. H. Johnson, Chief, Reactor Project, Branch 1. It's addressed to Mr. R. G. Gary, Executive Vice President and General Manager, TUGCO. I'll show it to you and your counsel. I'll then pass it on -- you can then pass it on to Ms. Chan, then we'll let the Court Reporter take a look at it and we'll mark it for identification.

(Previously-referred-to document proferred.)

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(The document referred to was marked for identi-2 fication as Exhibit 38-1.) 3 MR. SOSNICK: We have marked this exhibit 4 38-1 for identification purposes to this deposition. 5 BY SOSNICK: Mr. Clements, have you ever seen this 7 letter? A Yes. 9 When was the first time you saw this letter? 10 A I presume right after Mr. Gary would receive 11 it. In fact, I'm noted for a copy here, so I received 12 it directly, so I probably got it between Christmas 13 and New Year's of '83. 14 Q And by looking at this letter, do you recall 15 what the letter refers to? 16 A Yes. It refers to the allegation that there 17 had been intimidation of paint inspectors at Comanche 18 Peak. It does not say paint inspectors but I know what 19 the case is about. 20 It involves QC paint inspectors, paint QC 21 people? 22 That's right. A 23 Wa: Mr. Dunham a paint QC individual? 24 Yes. 25

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	Q Does this letter relate to Mr. Dunnam:
2	A I don't know. Uh, hang on.
3	Specifically, I don't know if it does or no
4	I think it pertains to the whole area of paint inspec-
5	tors.
6	Q Then would he be included, sir?
7	A I presume so.
8	Q And when you received this letter, did you
9	seek to find out what individuals this concerned?
10	A No.
11	Q Why was that?
12	A We're not supposed to know who they concern
13	The NRC keeps those people if they want to be kept
14	confidential, they're kept confidential.
15	Q Did Mr. Chapman know what individuals this
16	letter referred to?
17	A Well, we know who the paint inspectors are.
18	We know that we had some allegations against when
19	you read these things, you know which inspector, which
20	supervisor's involved, so you know who he works for, s
21	you know it's, you know, it's somebody in the organiza
22	tion, but specifically who that one person or persons
23	are, he didn't know, to my knowledge.
24	Q Attached to this letter is a Report of
25	Investigation, and that's what you've referred to.

A That's right. 1 Does this Report of Investigation substan-2 tiate any claims of intimidation and harassment at 3 the work place? 4 No. 5 I will read to you from the second page of 6 the Report of Investigation which is attached to the 7 December 22 letter. The Report of Investigation is 8 dated August 24, '83. MR. BELTER: Counsel, do you have a complete 10 copy of that letter, is that a complete copy? 11 MR. SOSNICK: I believe so. 12 MR. BELTER: You believe so? I just note 13 that the top of it says summary. I don't know whether 14 you've got a complete copy of the report there or not. 15 MR. SOSNICK: Oh, I believe this is a 16 complete copy of the summary. 17 MR. BELTER: Of the summary? MR. SOSNICK. Of the summary. 19 BY MR. SOSNICK: 20 Q This is the second paragraph, sir. Twenty-21 six QC personnel were interviewed, 11 of whom were present 22 during the above meetings and corroborated the allega-23 tion. One QC inspector admitted that as a result of the comments made by the supervisor at these setings, 25

he did not report defects he identified for fear of reprisals such as termination. 2 Now, in your opinion, sir, that reference does not substantiate any claims of intimidation and 4 harassment? 5 No, it doesn't. 6 Mr. Clements, do you know of any further 7 complaints regarding the paint or sometimes it's 8 referred to, protective coating, at Comanche Peak? 9 A Yes, I've previously said that I knew of 10 several complaints about the paint. 11 All right. I'm sorry for asking you that 12 again. 13 Who were these complaints -- where did 14 these complaints originate from? 15 From the paint inspectors. 16 Which paint inspectors? 17 Well, I don't know them by name. Numerous 18 paint inspectors have had complaints from time to 19 time about protective coverings, coatings. 20 These are Comanche Peak QA/QC personnel? 21 QC personnel. 22 Excuse me, QC personnel? Q 23 Yes. 24 Anyone else? 0 25

A There is a -- there's been a report from a man from A. B. Cannon that made a report called the Lipinsky Memorandum, now, and there is a report from Brookhaven National Laboratory, who sent some people in, who sent a man in to do an investigation. That was done under the auspices of Region IV, NRC.

Q Now these are outside individuals, I mean outside of Comanche Peak?

A Lipinsky and Brookhaven, yes.

Q Now, would such complaints be severe enough that they would be reported to you individually?

A The individual complaint from an inspector, no.

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	Q.	Mr.	Clements,	who woul	d deter	mine wh	ether
the	parti	cular	complaint	would be	severe	enough	that
it	would	have	to be repo	rted to v	ou?		

- A. You're talking now about quality of the complaint itself?
- Q. Let's talk right now about claims of intimidation and harassment.
- A. Well, we covered that awhile ago. You want to cover it again?
- Q. No. My question is: Who would determine whether the complaint was severe enough or had some substantiation that it would be reported to you?
 - A. Today?
 - Q. Today.
- A. Any complain of intimidation or harassment is reported to me today by the QC inspector.
 - Q. Was that als) the case one year ago today?
- A. Probably, but I can't pick a specific time when I said I wanted them all reported to me regardless of whether settled. If a QC inspector comes to his supervisor, and the QC supervisor goes and talks to the person doing the harassment, intimidation or the alleged harassment and intimidation and then they get it squared away, then, you know, if the QC inspector is satisfied that it was not harassment and intimidation, it

was just something taken out of the context or if he understands what his supervisor's done about it, then it's probably not reported to me. It may be.

- Q. Is it your testimony that are many levels in the chain of command where that reporting could be cut off based on an individual's determination?
- A. No, no. I'm just saying that whether or not the QC inspector, himself, is satisfied with the action taken by management, then I may not hear about it. If he's not satisfied, then it'd be sent on up the chain of command.
- Q. Now, was there ever a time where you would not receive that information personally? You said today you would. But was there ever a time where you would not?
- A. Not the -- Yes, there was a time when I would receive each individual's specific case.
- Q. Now, what prompted this change of policy?

 Today you receive those complaints, individually and
 there was a time where you did not. What was the
 catalyst there?
- A. It was the publicity and the emphasis being placed on harassment, intimidation by all parties involved in this plant. What had earlier probably been investigated by lower level supervisors and try to satisfy the inspector is now being brought to the

1	highest levels of the company to make sure that we've
2	satisfied the inspector or that we take the proper
3	action.
4	Q. Now, how severe Let's talk about paint
5	again. How severe would a complaint about the paint
6	have to be so that it would have to be reported to you
7	individually?
8	A. They do not report problems with paint to
9	vice-presidents. That's the fourth time I've answered
10	that one.
11	Q. I'm going to show you a document, sir, you
12	referred to it before. It's from a Mr., I believe it's
13	J. J. Lipinsky. The memo is directed to R. V. Roth
14	with copy to J. J. Norris. It's dated August 8, 1983.
15	I'll show that to you and your Counsel, and if you
16	could please pass that on to Ms. Chan and then I will
17	show you. The court reporter will mark it for identification.
18	MR. BELTER: Why don't we not mark it until he's
19	seen it before?
20	THE WITNESS: I have seen it, sure.
21	I'm not going to take time to read it. I have seen it
22	before.
23	MR. SOSNICK: All right.
24	(Deposition Exhibit No. 38-2
25	was marked for identification.)

MR. BELTER: Counsel, we have looked at the document. I'm going to object on the grounds of 2 3 relevance. We cannot see anything in there relating to anything that this deposition relates to harassment or intimidation. MR. SOSNICK: I will admit that. Now, we'll tie it up. MR. BELTER: Are you in good faith showing the this is not discovery designed to lead to 10 something, or are you in good faith, sir, that you think this document is relevant on the subject of 11 12 harassment and intimidation? MR. SOSNICK: I think in good faith it is 13 relevant to harassment and intimidation. 14 15 BY MR. SOSNICK: Mr. Clements, have you seen this document 16 Q. 17 before? 18 A. Yes. 19 Do you know the individual who authored this 20 document? 21 A. No. Have you ever met him? 22 0. 23 A . No. Who had this report commissioned, Mr. Clements? 24 0. I have no idea. I don't believe it's a report. 25 A.

1	I believe it's a memorandum.
2	Q. Have you ever read this memorandum?
3	A. Yes.
4	Q. And what does this memorandum relate to?
5	What is the subject matter?
6	A. Paint at Comanche Peak.
7	Q. Does i deal with anything else?
8	A. Not to my knowledge.
9	Q. I'm referring to Page 3 of this memorandum.
10	The topic that the author ; writing under.
11	MR. BELTER: Could you let him look at
12	what you're referring to?
13	BY MR. SOSNICK:
14	Q. This section here, observations and opinions,
15	you authorize in Paragraph A, the last sentence:
16	"The fact that management attempts to
17	squash any efforts to point out quality
18	problems (no NCR's, QC according to
19	production, etc.) to some extent confirms
20	the above and has led to a morale
21	problem with the inspection staff."
22	Now, after you have read this report, excuse me,
23	memorandum, was there a specific investigation
24	undertaken?
25	A. A specific investigation of what?

Q. The morale problems with the inspection staff.

A. Well, so that paragraph you read is so full of inaccuracies and incorrect statements, that no investigation could be done. It talks about QC reporting to production, QC reports to me. I'm in operations, and we have another vice-president for production. We really couldn't do an investigation. We tried to find out where this author got that information because it was so false. And I think our folks -- No, I don't think, I know our folks had some meetings with him and his company to try to correct those inaccuracies and false statements and as he said, he said his opinions. He just didn't spend enough time looking at the paint situation to get the correct opinions.

MR. BELTER: Counsel, before you go on, you haven't offered either of these documents into evidence, and of course, I object to them on the grounds of hearsay and this document in particular establishes our position as to why hearsay is not competent evidence in this case. Because you're putting in documents, you're putting in incomplete documents, you're not offering the author of the documents to testify as to these matters, and you're reading sentences out of them that are totally

unreliable and incompetent evidence. Mr. Clements' answer to your last question demonstrates why that's 3 the case. 4 MR. SOSNICK: We are introducing these --These are introduced as exhibits to these 6 depositions. MR. BELTER: They have been marked for 8 identification, they are not being admitted into evidence. I note my objection to anything that you 10 claim that these documents are being introduced into 11 evidence. They've been marked for identification, but these are evidentiary depositions. I want it clear 12 that that's something the Board will rule on whether 13 14 these items come in. MS. CHAN: Counselor, are you planning to 15 move all these into evidence at the end, depending 17 on their, on your use of them, or --MR. SOSNICK: That may be likely. For right 18 now, let's consider them exhibits to this deposition. 19 MR. BELTER: Can we take a break? 20 21 MR. SOSNICK: Sure. 22 (Short recess.) MR. BELTER: Back on the record. As I indicated earlier this morning, Mr. Clements 24

had been scheduled for half a day and has a committment

and has to leave at approximately 1:00 to catch a plane.

I understand we may not be able to finish him. We will
just have to work that out after we see how far we
get.

MR. SOSNICK: That was a little bit of a surprise to me. I thought Mr. Clements was here for the afternoon session. We felt we'd be able to finish him up today. I understand his predicament, and so we will have to make some kind of other arrangements. Why don't we get back to the questioning? I was going to respond, Counsel, to your objection. I think that is where we left off; is that right?

MR. BELTER: Fine.

MR. SOSNICK: As I said in the record, these are exhibits to the deposition. Your hearsay objection I do not think is a valid one. We're dealing here with course of conduct. Mr. Clements has testified that he has read this report and was testifying as to the actions taken in response to this report, and thus goes to his state of mind.

BY MR. SOSNICK:

Q. Now, you've testified, Mr. Clements, that it was difficult to substantiate these things because of inconsistencies, is that your testimony? Why don't you refresh me --

1	A. I said that there's so many inaccuracies
2	and false statements in that paragraph you read to me,
3	Counselor, that it was impossible to investigate it.
4	We did look into portions of the memorandum that we
5	could look into.
6	Q. So was there an investigation?
7	A. On the Lipinsky memorandum, no, not to my
8	knowledge.
9	Q. And who made the decision not to investigate
10	the matters raised in the Lipinsky memorandum?
11	MR. BELTER: I'm going to object because
12	the ambiguity in the word investigate. He has
13	indicated to you that he has looked into it. I don't under-
14	stand what you mean by investigation. I'm concerned that
15	you and he do not have the same understanding of what
16	you and he mean by investigate.
17	MR. SOSNICK: All right.
18	BY MR. SOSNICK:
19	Q. Was there some action taken after this
20	memorandum was read or received by you?
21	A. Yes.
22	Q. What was that action?
23	A. We took it paragraph by paragraph, line by line,
24	to sce if there were problems pointed out by the
25	memorandum, or if there was false statements and inaccuracies

we just discarded them as such. Then we met again --2 I didn't meet, but the people at the plant site met with 3 the management from O. B. Cannon to get further information so that they could further look at the problems that this 5 thing pointed out. 6 Q. Who is the "we" that you referred to? Who looked into it, specifically? 8 A. I don't know. Oh, Tolson would be involved 9 in that, I think John Merritt was involved in it, I'm 10 not sure who else was in the meeting. 11 Did you look into it, sir, personally? 12 What does look into it mean? 13 Did you take the same action as anyone else 14 did? You went through this with other people, you 15 testified? 16 I read the report, and I met with our folks, 17 and asked them what they knew about it, how it came about. 18 They said, at that time, they were going to have these 19 meetings to find out more about it. But I didn't take 20 the same action everybody else took. 21 Did they have these meetings? Q. 22 A. Yes. 23 And who did they meet with? 0. 24 They met with a vice-president from O. B. Cannon, Α.

I think Mr. Lipinsky was in one or two of the meetings.

meeting.

something

1	Q. Did they meet with anyone at Comanche Peak?
2	A. Okay. Now, you confused me with who is they
3	in Comanche Peak or
4	Q. I'm sorry.
5	A. The people at Comanche Peak were doing the meeting
6	Q. Let me clarify.
7	You had a meeting with Tolson and Merritt with regard
8	to this memo?
9	A. Not a meeting, per se, it would be When something
10	likes this comes in, Merritt from the construction
11	engineering side and Tolson from the QA/QC side would get it
12	and start looking at it, and they would get together and
13	have a meeting and then they would decide whether or not they
14	needed to call in vice-presidents, other managers and so
15	forth. How I came to read this, or any meetings I had with
16	them are not fresh in my memory right now.
17	Q. Based on your personal knowledge, who at Comanche
18	Peak took action with regard to this in addition to yourself?
19	A. John Merritt and Ron Tolson.
20	Q. Did John Merritt or Ron Tolson talk to any
21	personnel at Comanche Peak with regard to the Lipinsky

A. Oh, I'm sure that they had to.

Do you know of any? Q.

Not specifically. A.

memorandum?

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	Q. Do you know for a fact that they did:
2	Did they tell you?
3	A. No.
4	Q. Did you talk to any individuals at Comanche
5	Peak with regard to the Lipinsky memorandum in addition
6	to Mr. Tolson and Mr. Merritt?
7	A. I don't remember.
8	Q. Now, were the actions taken with regard to
9	the Lipinsky memorandum according to any set procedure
10	that you have when you receive complaints such as those
11	contained in here?
12	A. You understand that's not a document that was
13	sent to Comanche Peak? And there's no complaints in
14	there made to us about anything?
15	Q. It's in reference to Comanche Peak, is it not?
16	A. There's an internal document for the O. B.
17	Cannon Company.
18	Q. And you read it?
19	A. And we read it.
20	Q. And did it concern you?
21	A. It concerned us, yes.
22	Q. Have you ever received documents containing
23	similar information from internal sources at Comanche
24	Peak?
25	MR. BELTER: I'm sorry. From internal sources

at Comanche Peak?

MR. SOSNICK: This is a document prepared by an outside source.

A. I get all of the quality assurance inspections, both operations and engineering constructions so certainly I've seen QA reports all the time concerning these matters.

BY MR. SOSNICK:

- Q. Now, you've testified that you really didn't have a formal meeting with Mr. Tolson and Mr. Merritt with regard to this memorandum, it was more of sort of a discussion; is that correct?
 - A. That's right.
- Q. During this discussion, did anyone comment on the Dunham incident?
 - A. Not to my recollection.
- Q. As far as you are concerned, sir, does anything in the Lipinsky memorandum have to do with the Dunham incident or relate to the same sort of incident?
- A. I haven't read it recently. You should have known awhile ago that I didn't read it, because I told you. I would have to read it again to make sure whether I see anything that resembles the Dunham situation.
- Q. Right now, you don't recall, though, that you had discussed Dunham in that conversation with Tolson and

1	Merritt after you read the Lipinsky memo?
2	A. I do not recall.
3	Q. And as far as you can recall, no one raised that?
4	A. That's right.
5	Q. You testified that you have an eight-point program
6	which took effect sometime in the fall of 1983?
7	A. That's right.
8	Q. Was there any parallel program prior to Fall, 1983
9	that dealt with the same concerns?
10	A. As I indicated earlier, there was nothing in
11	writing, per se. There was I had just met with the
12	quality assurance, quality control managers, supervisors at
13	Comanche Peak and in Dallas, and laid out the company
14	policy to them concerning harassment, intimidation, but
15	I did not put out a document at that time.
16	Q. Did you incorporate any NRC guidelines into the
17	eight-point program?
18	A. Would you be more specific about guidelines?
19	What do you mean by guidelines?
20	Q. Let's refer to Appendix B. Did you incorporate,
21	or did you refer to Appendix B in drafting your eight-point
22	program?
23	A. No, I did not.
24	Q. Has the program changed at all since its inception

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in Fall, 1983?

- A. As I said before, there has been some additional information put out but they're all falling under the eight points. So, no, it has not been modified.
- Q. I do not want to burden you with repetitious and I know you're concerned at you had testified as that earlier, but I'll just remind you that my initial question asked did not ask you for changes; it was something that you offered. So I'm just doing this for the thought process.
 - A. I'm sorry.
- Q. That's all right. Now, let's talk about the eight-point program in detail at this time. Why don't you describe to me the elements of the eight-point program?
- A. Well, okay. The first element was a new audio-visual program that outlined quality assurance reasons for, and the quality assurance/quality control program at Comanche Peak.

 Conduct of meetings with QA/QC supervision to outline and discuss with them how strongly TUGCO management felt about the quality assurance program at Comanche Peak and to make certain that they all understood how we felt about the subject of harassment and intimidation. And three, to outline having our supervision meet with the QC inspectors, themselves, and outline to them the ways that if they felt that the work wasn't being done properly or that if the inspection instructions weren't correct, they were harassed or intimidated, the steps that they could go through to make

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sure that supervision knew this, including of course, as a last resort, they could go to the NRC. Not only was it their right, but it was their duty to do so.

We established a hot-line phone, 24-hour-a-day coverage in Dallas in the corporate security office to accept any anonymous, confidential or otherwise phone calls concerning status of work at Comanche Peak. We put out signs with the hot-line number on it and with the slogan, "Quality -- It's your job, Quality is my job." Hardhat stickers, put check stuffers in the checks to give them a piece of paper that they could send back to the corporate director in corporate security and inform them about things they want to talk about. We also established a formal program of where each QA/QC personnel who was disassociating himself at the site would be interviewed that any safety quality problems they had would be told to us, and we would investigate them and get back with them and let them know what was done. Eight, we had a series of sessions with QA/QC supervision and attorneys to stress the ways that you have to go about to so that you're obeying both Atomic Energy law and DOL laws and regulations. The first meeting was held with some of our senior corporate executives and the three senior managers of OA/OC at the plant, and then later on, all the OC supervision was stepped through that program.

Q. What is your personal assessment of this program?

Was it successful?

- I think it is. A .
- And how is it successful? 0.
- Well, how do you define successful?
- Well, you tell me. If you had a problem before 0. you had an eight-point program, now what has changed?
- I'm still lacking your definition. I'm not A. sure what you mean by "successful."
- Do you feel you have a better mechanism now 0. to deal with claims of harassment and intimidation at Comanche Peak with the eight-point program in effect?
 - Yes. A.
- And what deficiencies did that correct, the eight-point program?
- Mainly a deficiency of advertising. Our people on the site knew that there was a way for all these things to be done. The supervisors and the inspectors knew that they could get their problems to management if they wanted to, but we perceive that our program -- I hate to use the term gaudy, because that's not what I'm talking about -- but it wasn't perceived outside of our organization that we were stressing these items highly enough, so I guess you'd say we went public with it, and started doing more obvious things rather than just having the word put out. Our people knew that they could get their desires and their

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problems to management.

- Q. Who was this advertising that you described directed at?
- A. It was directed at our construction workers and our construction foreman and our QC people and our QC supervision. In fact, it was directed to everyone involved in the project including the operations folks.

 Because establishing a state of mind. Also addressed to our executives so that they would all understand that we were stressing these items.
- Q. Now, when you were planning the eight-point program, it was noted as the cause of this lack of knowledge --

MR. BELTER: I am sorry, Counselor. Again, you have assumed a fact that I think we dispute. Could you rephrase it, please?

MR. SOSNICK: Fine.

BY MR. SOSNICK:

- Q. Was there an evaluation done prior to the drafting and implementation of your eight-point program as to the attitudes of those the eight-point program was designed to advertise to?
- A. That's still a big question, because the eightpoint program I just described -- You mean, was there an
 attitude survey done of all of the people at the plant site?

Q. How did you determine that you needed an advertising campaign as you've described?

A. Well, as I said before, I felt that the program was known to the people in the QA/QC business. I wanted to make sure that the QA/QC folks knew that they had the backing of corporate management so that everybody at the plant would understand it. So the whole -- everybody at the plant at that time was put through the audio-visual program so that each construction worker would understand how we in management felt about those QA/QC supervisors, inspectors.

- Q. What made you feel, or what led you to believe that those construction workers or other individuals outside the QA/QC program were not aware?
- A. I didn't say I didn't think they were aware. I just wanted to make sure that they were aware if they had any doubts in their minds, then they would become aware.
- Q. What led you to believe they may have doubts in their minds?
 - A. Nothing.
- Q. Did anyone express to you that they may have doubts in their minds?
 - A. No.
 - Q. Did you assume they had doubts in their minds?
- A. No.
 - Q. I'd like to show you a TUGCO office memorandum

to Mr. Farrington and to Mr. Spence dated December 19, 1983, three pages long. David Andrews, Director of Corporate Security is the author. There is an attachment which is a graph of sorts entitled "Investigative Sequency of QA/QC Concerns Received by Corporate Security" and Mr. Gary and yourself were copied with this letter and the attachment. I'll show it to you and your Counsel.

(Document proferred.)

Q Mr. Sosnick, I notice that this document
is stamped "Confidential" and I certainly do not have
any problem with the relevance of it and using it. But
I want to confer with Mr. Clements about whether he
feels that there is any impact that the release of this,
making it public, may have on the hot line program.
It appears to me to ot cive any informati

It appears to me to .ot give any information that might impact the program, but I want to confer that with him and we may have to discuss the necessity of a protective order on it.

MR. SOSNICK: This was a document that you produced.

MR. BELTER: I understand that I saw it myself when I produced it.

MR. SOSNICK: Now you have an objection to it being used?

MR. BELTER: No. I am not objecting to it being used. I may want to have some kind of protective order if this thing is going to have an impact on the hot line program.

My only concern and I think it is a valid concern and I am sure you share it. I think we have no problem.

THE WITNESS: There are no names involved.

I don't even know who the names are.

MR. BELTER: All right. (Exhibit 38-3 was marked for identification.) (Discussion off the record.) MR. SOSNICK: Back on the record. 6 BY MR. SOSNICK: 7 Mr. Clements, prior to this deposition had 8 you ever seen this document? Yes. 10 Approximately when did you see it? 11 It is dated December 19, so I would 12 presume I saw it within three or four ays after it was 13 dated. 14 Q What is the subject matter? 15 It is a status report on the hot line 16 program for the month 11/15/83-12/15/83. 17 Q And did you see this graph attachment when 18 you reviewed that office memorandum? 19 A I have seen this graph attachment so I 20 presume I saw it at that time. 21 I would like you to look at that graph and 22 describe to me, indicate where claims of intimidation 23 and harassment fall into that flow chart. 24 Up here where it says written concern or

hot line concern is one place.

You have indicated that is where the graph begins where the flow chart begins? 3 Yes. 4 In other words, this particular flow chart it has to come into the appropriate security office, so it is either a written concern, a hot line concern. A There are other ways to get them in but 8 they would be either written or hot line. I might have neglected to state that this 10 was Exhibig 38-3. 11 Now, under the categories written concerns 12 and hot line concerns which flow into initial processing 13 after the initial processing where are these claims of 14 intimidation and harassment dealt with in this 15 organizational chart? 16 You will have to talk to Mr. Andrews about 17 that. 18 Mr. Andrews is who? Q 19 Corporate security for Texas Utilities A 20 Company. Is Mr. Andrews in charge of the hot line 22 program? 23 Yes. 24 Are there any other individuals in charge of 25 the program3

A When you say in charge, there is only one person in charge.

Q Who assists Mr. Andrews in implementing the hot line program?

A His secretary.

Q Does Mr. Andrews report to you?

A No.

Q Who does he report to?

A Hereports to the person in Texas Utilities

Company who is also the chairman of the board of Texas

Utilities Electric Company.

Q Do you receive any information regarding the hot line program?

A Yes, I do. I receive copies of this report like the one you have shown me here. And I also receive requests for help from Mr Andrews if a problem comes up and he needs technical support he asks me where he should get that technical support. And I tried to then -- not try to, but I offer him the technical support from an area that is not involved in the allegation.

For example, if it is in Chapman's organization that has the allegation made against it then I will get operations QA to look into it. If it is construction an allegation about construction, intimidating or whatever, I will get somebody else to help

Mr. Andrews out. 2 Just so that I am clear, by technical assistance you request such assistance if an investigation 4 was done? Yes. 6 Whenever there is an investigation undertaken 7 with regard to the hot line program would Mr. Andrews seek 8 you out and ask for assistance? Of the investigation itself? 10 Yes. 11 No. It is done by professional 12 investigators. 13 Would Mr. Andrews inform you that an 14 investigation was in progress? 15 Not unless he wanted some help on it from 16 a technical help to uncerstand -- when I say technical 17 help what I am talking about is so that he and his 18 investigators can understand the allegation itself. 19 And who would Mr. Andrews report to when --20 strike that. 21 Does Mr. Andrew report to any individual 22 when an investigation is undertaken to notify them that an 23 investigation is under way? 24 You will have to ask Mr. Andrews about that. 25 Is it your testimony, then, that investigations Q

may be undertaken without your knowledge? 2 Certainly. 3 Who must Mr. Andrew account to? With regard to this program. To the president of Texas Utilities. 6 Q If there were a problem with the 7 implementation of this program would he so report that? MR. BELTER: Let me see if I understand. 9 That if he gets an allegation about the hot line program 10 itself: is that your question? 11 MR. SOSNICK: No, it is not my question. 12 BY MR. SOSNICK: 13 Q Mr. Andrews encounters a problem with the 14 program. Who would he report that to? 15 A Would you define a problem with a program? 16 I'm not sure I know what you mean. 17 Let's say he is having difficulty in 18 an investigation, who would be report that to? 19 What sort of difficulty? I am not trying to 20 be vague to avoid your question. I just don't understand 21 wat you are asking me. 22 O Let's say in any instance he runs into a 23 brick wall, he can't get any information. 24 A He would -- again you have to ask Mr. Andrews 25 but I would presume he would notify Mr. Frankin, who is

the chairman of the board of Texas Utilities Electric
Company; also probably notify Mike Spence, president of
TUGCO. He would also tell me if he was running up against
this hypothetical brick wall you are talking about.

Q How is the success of the program measured or gauged?

A Well, it is masured by the fact that it gives the prople a chance to speak up about this -- at the highest levels of the company and to make sure that the people up there understand him.

We have talked about the success before and I am not sure how this differs.

Q Do you ever sit down or do you ever have a meeting to access the success of this program?

A We have -- I have talked to people about it, but a meeting per se, nc.

Q What statistics or information would you look at to determine the success of this program?

A I look at the general attitude of the people out there, the QC inspectors, QC supervisors, the number of allegations of sloppy work we are getting, just the whole panorama of things I look at.

Q Tell me about the panorama. What else do you look at?

A Well, I described them. I just look at what

is going on. When you walk around and talk to folks --I was in the Navy for 25 years and I used to walk through a ship, I could tell whether the morale was high or low. I can tell generally even in a construction job whether morale is high or low. You walk into a meeting of QC inspectors 7 and you can feel whether or not it is a receptive group, 8 whether their morale is good, whether it is not good; not always, but generally. 10 Now, has the number of allegations that 11 you would look at regarding sloppy work, as you referred 12 to it, has that increase or decreased since the 13 implementation of the program? 14 I don't have the numbers with me, but I 15 think decreased. 16 Who has the numbers? 17 Well, we could go through the QA/QC office 18 in Comanche Peak and get them. 19 Q And who would we ask there to get them? 20 Well, I would ask Tony Vega. I don't know 21 who he would ask. 22 Q Now, prior to the inception of the program, 23 w'o gets a record of the number of allegations of sloppy 24 work?

A That is not exactly the way I put it. We

have inspection reports. We have NCRs, and those tell you whether the work is being done properly or not. 3 Q Would Mr. Vega also keep a file on the 4 number of allegations regarding intimidation and harassment? 5 A Probably. Who else might keep such records? A It would be in Vega's office if there is 8 a record of them. Q Do you know of your own knowledge, personal, 10 that there is a record of them? 1.1 A I do not. 12 Q Prior to the implementation of the eight 13 point program do you know if a record was kept as to the 14 number of allegations of intimidation or harassment at 15 Comanche Peak? 16 No, I don't. 17 Q Prior to the implementation of the eight 18 point program who in your opinion might keep such records 19 of allegations of intimidation or harassment? 20 I just testified that I don't know if 21 there were any records kept or not. 22 That was as to when this program was 23 implemented, fall of 1983 to the present. Now we are just talking about prior to that. 25 I understand and, as I say, I don't know who

would be keeping records of that. program to document allegations of intimidation or harassment? 6 8 and implementation of the program? 10 11 could go for their information. 12 13 14 sch a program? 15 17 18 19 20 21 22 23 24 this hot line system used?

Was one of the purposes of the eight point

A It was not one of the eight points that I recall. It wasn't one of the specific eight points.

Q Not a point, but a purpose in the design

Yes. We wanted to keep better records that make sure that show that again our folks knew where they

Q What were the efficiencies or problems in your recordkeeping prior to that that made you implement

A As I said before, I felt that we had a good program but we did not have it, as I recall. documented. And it did not get the information out to other folks other than those of us who were involved in the program. The inspectors themselves, the supervision, the executives, the management. So I want to make sure that everyone around the program, peripherally around the program understood how the company felt about QC/QA.

Q Now, to your knowledge, sir, how often was

in other words, what is the frequency of

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harassment and intimidation that has come over the hot line program?

I don't know.

Q Do you know of any communications with the hot line program regarding allegations of intimidation and harassment?

A I read the June 25 report just recently and I don't recall specifically one on harassment and intimidation.

We do have another program that is involved. The Ombudsman Program that is involved down there that --I won't say short circuits, but that would cause most of the allegations such as those to be forwarded to a man by the name of Boyce Grier and inspectors and the -- well everybody down there knows he is there now and so he gets most of those intimidation and harassment or any other kind of allegations along those lines. He gets most of those directly himself.

Do you know of any allegations that have been received on any subject matter whatsoever through the Hot Line Program?

Are you saying do I know any?

Do you know of any?

Yes.

What did they concern? 0

Well, one of them -- we have had some congratulatory. We have had some that were -- one that turned out to be a safety problem, but an industrial 4 safety problem. We have had reports of faulty construction. I just very candidly don't recall what any particular one of them was harassment or intimidation. Have any serious allegations been received 8 to the Hot Line Program? Yes. We have received some serious 10 allegations but they have not been substantiated. 11 When were those received? 12 I don't know. You can look on the report. 13 You have a copy of the reports. 14 Q Let's talk a little bit about the ombudsman 15 program. Who is the ombudsman? 16 Mr. Boyce Grier. 17 How long has he been with Comanche Peak? 0 18 About eight months. 19 What was his first position at Comanche Peak? 0 20 Ombudsman. 21 He was hired for that specific purpose? 0 22 That's right. 23 When was Mr. Grier employed -- or what was 24 his occupation prior to Comanche Feak? 25

Reg tory Commission within the year before he went to work for us, and for 10 years then, his last 10 years with the Nuclear Regulatory Commission he was a regional administrator at Region 1 and Region 3 for those 10 years.

And he then retired from the Nuclear Regulatory Commission and he went to work for Gilbert Commonwealth or Commonwealth Gilbert, I have forgotten which. And we heard about him -- well, I heard about him through Gil Keeley who works for me and told me what kind of a person he was and so we called to see if he was available and hired him as an ombudsman.

Q Was it your idea to seek Mr. Grier out?

A I reallly -- it was one of those ideas that comes and I am not sure it was my idea or somebody talked to me about it.

Describe his function as ombudsman.

A He is available to any and everyone on the site for any complaints they have about anything. But specifically we want him there so that the QC inspectors know they haveau place they can go and get immediate attention on a case of improper work or if they don't like the procedures that are being changed, the instructions are being changed, or anything you want to talk about, harassment, intimidation.

Q Does Mr. Grier document communications he has with Comanche Peak employees when they come to him with a problem?

A You will have to ask him whether he documents all of them or not. But I -- I get reports from him concerning allegations, yes.

Q What allegations -- what reports have you received from him? What allegation of those concerns?

several. Usually it is an harassment-intimidation type allegation. Occasionally it will be one that somebody doesn't think the work is being done in a proper manner. Especially the ones that he gets from the exit interviews of the construction hands and the QC/QA rolks. Usually a product problem. But the ones that we get from people who are still working there, usually harassment and intimidation.

Well, over a period of time I have received

Q Now, when Mr. Grier receives a -- strike that.

Whose idea or concept was the ombudsman program?

A Well, like I said a while ago, several of us talked about it and whether or not it was my idea or somebody working for me or someone for whom I work I don't recall offhand.

It was an idea that seemed like it was a good

one.

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Q How does Mr. Grier act on allegations he receives? Take me through the steps.

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A He reports it to Mr. Vega. In other words,

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a guy comes in, a guy or gal comes in and makes an

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allegation to him. He reports the allegation.

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Now, the person can have anonymity, he

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can have confidentiality or if they say they don't care if

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their name is used, however way they want to do it.

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The -- he reports -- I think he reports

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the allegation right away to Tony Vega, that he has had an allegation. Then he makes an investigation of it. And

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he sends the copy of the investigation report to Vega,

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Chapman and myself. Or if it looks to him like it is a

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widespread, big investigation that he is not capable Of --

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when I say an investigation, counselor, I mean he just

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calls in the people who are intimately involved listed by

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the alleger, and he calls those folks in and tries to get

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their story. He doesn't not do an investigative type

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investigation.

If that's the case, if it looks like it is

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going to require that, then I think that a couple of them

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have come in from Boyce to what you call the Hot Line

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Program. It wouldn't be through the hot line. That Boyce

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would refer something like that to Andrews so that he would

get a professional investigator on it and investigate it.

And it would be taken out of Boyce's hands then. The
reports then would come through the Hot Line Program
as you see there.

This is not the only kind of report we get. If it warrants we get individual reports.

Q Now, would Mr. Grier report to you as to investigations that are ongoing?

A Not -- no. He reports administratively to me but he rejorts to Tony Vega to support Tony Vega.

Q Has Mr. Vega ever pointed out to you, asked you ongoing investigations from the ombudsman?

A I don't recall.

Q Let me --

What would happen I think is that Tony Vega would be told by Grier that he had an allegation against Joe Dokes and I am sure if it were a real gross allegation that Tony Vega would call Chapman and Chapman would call me right away. If it is one that is not real -- we don't take immediate action on at a higher level but I would hear about it probably, but not -- he wouldn't pick up the phone right away and call me.

Q Now, if it was a severe, gross problem Mr. Vega would report to Mr. Chapman?

A Yes.

Q And now it would be Mr. Vega's determination whether to report it to Mr. Chapman?

A That's right. A management decision on his part.

Q And similarly, would Mr. Chapman make the same kind of management decision as to severity and report it up to you?

A Yes, but Chapman and I live so close together -- work so close together in Dallas that during conversations somehow -- I am sure I'd hear most of it.

Also he calls me at night at home.

(Recess.)

11:44

AFTERNOON SESSION

(1:35 p.m.)

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MR. BELTER: Back on the record.

I just wanted to very briefly, Charlie,

indicate where we are procedurally.

Mr. Clements' deposition was scheduled for half a day and it is obvious we can't finish it in half a day.

Mr. Clements has voluntarily cancelled a 1:40 appointment and a plane reservation for this afternoon in order to be here today the rest of the day.

Ms. Chan has to finish Mr. Clements and she is leaving tomorrow.

Mr. Fikar, who is our witness for this afternoon is at my direction on call and available any time for the rest of the week, and my understanding is that we are going to go ahead and finish Mr. Clements today. At all costs. And we are prepared to go as long as necessary in order to do that.

I think that is an accurate summary of our discussion. I appreciate Mr. Clements efforts to make himself available. And we will certainly do our best to wrap it up as soon as we can.

Why don't we get on with it.

Whereupon,

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BILLY RAY CLEMENTS

resumed the chair, was further deposed, and testified as follows:

EXAMINATION

BY MR. SOSNICK:

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Mr. Clements, we have been talking about the ombudsman program; do you recall that, before we took our lunch break?

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Yes.

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I will ask you now for your assessment of

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that program. What is that, sir?

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I feel like it is working well as shown by

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the fact that inspectors do feel free to come in and talk

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Mr. Grier. We have made it known that he is there and

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when he can, when he is not involved in something else in

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the area inspecting, to make himself available. I feel

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like it is successful.

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Have other opinins been expressed to you as to the success or failure of the ombudsman program?

20 21

Not to me, no.

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23

To go back to something you mentioned early on this morning. It had to do with a t-shirt incident.

24

Do you know what I am referring to?

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Yes.

40,086

Why don't you just give us a time frame. 2 When did that occur? Let's just start with the year. 3 This year. 4 Okay. And was it in the early part of the 5 year? 6 As best I can remember, Mr. Sosnick, it was about four or five months ago; three or four or five 8 months ago, somewhere like that. Q Do you believe it might have been in March 10 of this year? 11 Could have been. 12 Now, why don't you tell us how you became 13 aware of an incident that involved t-shirts. I just 14 want to know how you became aware of it. 15 Either Tolson or Chapman called me. 16 believe it was Tolson. 17 And what did he tell you when he called you? 18 He told me that we had six or seven 19 inspectors, QC inspectors wearing T-shirts that had something 20 to do with nit-picking, letters, signs on them saying something 21 that had to do with nit-picking. And I told him to get back 22 with me and let me know what was going on and what was 23 responsible for it and so forth. 24 Okay. And what are we talking about when you 25 refer to the term nit-picking?

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A I assumed that they were talking, had to do 2 with the Harry Williamsincidence talking about nit-picking 3 and inspectors. 4 Okay. Who is Harry Williams? 0 5 Harry Williams is a QC supervisor some time 6 ago at the plant. Is Mr. Williams still a supervisor at the 8 plant? No, he isn't. 10 When did he leave the plant? 11 It was either early this year or late last 12 year. I'm not sure exactly when. 13 What were the circumstances under which 14 Mr. Williams left the plant? Did he leave on his own or 15 was he terminated? He was made available back to his -- the 17 company that sent him here and they reassigned him. 18 Now, what were the comments that Mr. Williams 19 made and to whom did he make them? 20 At what time, Mr. Sosnick? 21 Referring to the nit-picking. 0 22 He was talking to a group of -- now, 23 understand, this is hearsay evidence. Hearsay on my part. 24 I wasn't there, but I understand that he made the comment 25 to some inspectors that something to do with nit-picking in

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their inspections. Had to do with the fact that while they were nit-picking and picking out little things that really were not problems with the paint -- they were missing some items that they should have been picking up. So he wanted them to quit the nit-picking and get on with the items of inspection that were important.

Q Okay. So far as you know from your own knowledge, were those things that they were picking out, were those valid complaints? Were valid things they should have picked up?

A Of my own knowledge I do not know.

Q Have you heard any information -- have you seen any information or are you aware of any information which would suggest that those items they saw, which Mr. Williams complained about, were not valid items to be reported?

A Would you restate that again? There's a double negative in there and I'm confused.

Q I apologize if I confused you.

Have you seen any document which would suggest -- any documentation whatsoever 00 that what these particular inspectors reported and what Mr. Williams referred to as nit-picked items -- I'll just use that term -- that they were not valid items to be reported? Is that documented anywhere?

1	A It may be, but to my knowledge, I don't
2	remember I don't remember seeing it.
3	Q It is possible it may be documented?
4	A It may be. Maybe I've seen it, but I
5	have seen so many of these reports that I couldn't tell
6	you one from the other.
7	Q What kind of report would that be in?
8	A If it was valid information it would be in
9	an inspection report or in a nonconformance report.
10	Q Now, are Mr. Williams' statements contained
11	in any document that you know of?
12	A Weren't they in that report you showed me
13	earlier from REgion IV, from Harry Johnson?
14	Q Do you recall any document?
15	A I think that they might be in that summary
16	sheet you had.
17	Q For the record, you are referring to
18	Exhibit 38-1 for identification?
19	A I think so.
20	Q There is the word nit picking right there.
21	A You have indicated the Tirst paragraph of
22	the summary of 38 whatever you said, 38-1 or -2?
23	Q 38-1.
24	Do you know of any other documents that
25	would reflect what Mr. Williams said regarding nit-picking?

There could be several of them. There was 2 a lot of comment about this nit-picking incident, so there 3 could be several. And I have seen that document and so forth, so I am just not sure which one -- but I have seen 5 it written down. 6 You have seen it in other documents? 0 7 I think sc. yes. 8 What other document? 0 9 I'm not sure. TO O Were there many? 1.1 Some. But I'm not sure. I wouldn't 12 remember whether it was two or three or four or five. 13 Can you identify one? 0 14 No, I can't; not right now. 15 Can you identify the source of any such 16 document which would refer to Mr. Williams' comments about 17 nit-picking? 18 A I'd be speculating. I don't remember who 19 originated them. 20 MS. CHAN: I would like to interject at this 21 point that the document you are reading from now is only 22 the first few pages of a rather substantial sized document 23 and I just wanted to request for the record that this be 24

appended in its entirety if you are planning to use it.

exhibit. 3 4 5 MR. SOSICK: Let's go on. 6 10 11 12 13 section name. 14 15 a complete document. 16 17

MR. SOSNICK: We will make it all an

MS. CHAN: That's fine. Thank you. MR. BELTER: Do you have enough copies?

Ms. Chan has handed to me what appears to be the next and completing section of Exhibit 38-1, the first section of Exhibit 38-1 which has been marked for identification is a letter dated December 22. There is an appendix attached to that dated August 24. Attached to that is a summary. And appended to that will be Exhibit 38-1A which the detail -- it is marked Detail. That is the

The parties have stipulated that we have

MR. BELTER: I have not stipulated that yet. We need to take a look at it just to make sure that it is. I have the same hearsay objection to the nature of it.

You have handed me Exhibit Number 38-1, Charlie, with I guess Exhibit 38-1A appended to it.

MR. SOSNICK: That's right.

MR. BELTER Do I understand, Charlie, that you have no problem with the hearsay nature of this document, these reports, as they are coming in here?

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MR. SOSNICK: No, I have no problem with 2 them. 3 MR. BELTER: Will that happen to all 4 similar OI reports? 5 MR. SOSNICK: All similar OI reports? 6 MR. BELTER: Yes. MR. SOSNICK: It would depend on what 8 happened after the OI report was received. 0 MR. BELTER: But they are competent evidence 10 to show what happened after they were received for that 11 purpose? 12 MR. SOSNICK: You are asking for a judicial 13 determination. 14 MR. BELTER: Well, I am just asking if this 15 one is competent for that purpose there are a few others 16 which I think are competent for the same purpose. It 1.7 might serve my purpose as well as yours. 18 MR. SOSNICK: Are you asking me to make some 19 sort of determination? 20 MR. BELTER: I am saying that I objected to 21 this on the grounds of hearsay and you indicated all right. 22 you think it is competent evidence. I am just asking you 23 whether your view, and I think you have indicated it is, 24 that these type of reports, in your response to my hearsay 25 objection, are relevant for the purposes of showing

management reaction.

MR. SOSNICK: No. I think you have just -MR. BELTER: Well, what is your good faith
assertion now, that you believe this constitutes competent
evidence as opposed to strictly discovery.

MR. SOSNICK: I just answered that. I just answered that. I'n not going to make any kind of determination of things that you are talking about that I haven't seen. But I'm not introducing things here that I don't think we cannot use. So let's go on.

BY MR. SOSNICK:

Q Now, Mr. Clements, when did the -- we have talked about when the t-shirt incident occurred, when did the nit-picking statement come about? Mr. Williams' nit-pcking statement?

When he made that statement?

Q Yeah,

A I don't know.

Q Was it in 1984?

A I don't think so. No, I am sure it wasn't in '84.

Q In 1983?

A Could have been.

Q You are not certain whether it was --

A I'm not certain, no. I don't know when it

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1	was made.	
2	Q	Could it have been in 1982?
3	Α	Could have been.
4	Q	How many people were how many people
5	did Mr. William	s make this statement to about nit-picking?
6	A	I don't know.
7	Q	The QC paint inspectors?
8	A	To my knowledge they were; I mean to the
9	best of my know	ledge they were, yes.
10	Q	Now, Mr. Clements, to your knowledge were
11	these the same	QC paint inspectors who were involved in
12	the t-shirt inc	ident?
13	۸	I do not know.
14	Q	How many QC inspectors paint inspectors
15	were involved i	n the t-shirt incident?
16	A	I believe there were eight. I said a few
17	moments ago six	or seven or eight. I'm not sure, but i
18	think it was ei	ght.
19	Q	Is there a dress code at Comanche Peak
20	Nuclear Power P	lant3
21	٨	No.
22	Q	Now, when you first heard Mr. Williams'
23	statement, what	was your reaction?
24	A	I don't recall.
25	Q	You don't recall what your reaction was?

1 2 Q Would it concern you that he made such a 3 statement? 4 A I don't recall whether I was concerned at 5 that time or not. I don't remember. 6 Q Did any other individuals express to you concern over that statement? 8 A 1 don't remember. 9 Do you know of any individuals who were 10 concened about that statement? 11. In retrospect? A 12 Q. At that time. 13 A No. I don't. 14 0 In retrospect? 15 A I think that their concern about the 16 incident, the way it was discolored, yes, I think they are 12 worried about that. 18 They were concerned about Mr. Williams 19 making that statement? 20 A NO. They were worried about the way it 21 was taken out of context and used, so-called nit=picking 22 incident. 23 Q Let's talk about the t-shirt incident for a 24 moment. 25 A Okay.

1	Q We call it the t-shirt inci	dent because
2	well, why don't you did some individual	s were certain
3	t-shirts into Comanche?	
4	A YES. There were six to eig	tht QC inspectors
5	wearing t-shirts that had something writte	en on them
6	concerning nit-picking.	
7	Q Do you recall the exact lar	nguage?
8	A No, sir, I don't.	
9	Q Now, who informed you that	there were six
10	or eight individuals wearing t-shirts that	t said something
11	about nit-picking?	
12	A As I said before, it was Ro	on Tolson or
13	David Chapman. I believe it was Ron Tolso	on.
14	Q Did they inform you of this	s on the day that
15	it occurred?	
16	A Yes.	
17	Q What time of the day did the	hey inform you of
18	it?	
19	A f can't be sure. I think	it was around
20	9 or 10 o'clock in the morning.	
21	Q Do you remember where you	heard it?
22	A In my office in Dallas.	
23	Q Was there anyone with you?	
24	A f don't recall.	
25	Q Did you tell anybody else	about this?

1 I called the -- well, I called Mr. Spence, 2 my boss, and I called Mr. Paul Check at the Nuclear 3 Regulatory Commission, Region IV, and told them about it. 4 Now let's walk through the t-shirt incident. 5 A Okay. These individuals came into the plant with t-shirts which said something about nit-picking, as far as 8 you recall? That's what I was told. 10 And what happened when they went into the 11 plant; did they go to their job locations? 12 I don't know. 13 MR. BELTER: Just to be sure, again, 14 counselor, that all of this is not establishing by 15 competent evidence that any of these events occurred. 16 Because it is all hearsay. But I understand you are to 17 be questioning Mr. Chapman because these things were 18 reported to him. 19 MR. SOSNICK: I certainly think that if he 20 knows of his personal knowledge that it is very competent evidence. 22 MR. BELTER: It is reported to him. 23 not competent evidence establishing that these events 24

This evidence you are putting on here today

occurred. That's my whole point.

1 does not establish that these events occurred. That is 2 hearsay and the Judge has so ruled and I object to it on that ground. 4 I understand you are going ahead because it 5 is competent evidence to establish his reaction to the 6 fact that it was reported to him. 7 BY MR. SOSNICK: 8 Did you have any doubt from the time that you received this that this event did not occur? 10 A No. 11 Were you certain that it did occur? 0 12 I'm positive it occurred. 13 All right. You were so positive it occurred 14 you called the president of TUGCO, Mr. Spence? 15 That's right. 16 And you were so certain that it occurred 17 that you called the Nuclear Regulatory Commission? 18 That's right. 19 It concerned you very much; that's why you 20 called these people? 21 That's right. 22 Now let's go back to my last question. 23 When these people entered the plant, as far as you know, 24 did they go to their job, job site locations? 25 I have answered I don't know.

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What happened to these people on that certain date who wore these t-shirts into the plant; do vou know?

Yes. Well, as you say, on that day, I can tell you what I do know about it.

Tell me what you knew on that date first.

That's what I am going to tell you.

Okay, fine. Q

They were collected, I guess -- they were asked to go -- to come off of the -- out of the containment building and they were gathered in a room at the site for a couple of reasons. One, when Mr. Tolson or Mr. Chapman -- let's just say it was Tolson and stick with that so I son't keep flapping back and forth -- called I asked him where the people were at the time and at this time they had asked them to come into this room and stay there isolated from the folks at the plant. And I understand that they had done this without any animosity.

I told Tolson to make sure that those people were protected. As I mentioned here earlier this morning, I didn't know what the situation was as far as animosity between the craft folks and the inspectors. And I certainly did 't want any hysical violence or any verbal abuse going back and forth either way. So I concurred in the fact that they had isolated those paint inspectors from the rest of

1 the population at the site at that period of time. 2 Okay. Let me just throw something in. 3 All right. 4 Mr. Tolson called you and told you that he 5 was collecting these people? 6 I'n not sure whether he called and told me 7 that, whether he had already done it the first time he 8 called me or whether I told him to do it and he said he had already done it, I don't know what -- but we both 10 agreed that we wanted them separated from the population of 11 the rest of the plant. 12 Q So, in other words --13 A It may even have been Chapman who called me 14 the second time. I don't know. 15 O In other words, you are telling me that 16 either you, Mr. Tolson, or Mr. Chapman or all three of 17 you together made that decision to gather these people? 18 A That's right. 19 Now, how were these people gathered? Were 20 they paged in the plant and asked to report to a certain 21 room? 22 I don't know. A 23 Were they escorted to a certain room in the 24 plant? 25 A I do not know.

1	Q Were the security guards used to escort
2	these people to a particular room in the plant?
3	A I do not know. I understand it was a
4	security guard outside the room they were gathered in.
5	Q Outside the door?
6	A That's what I understand.
7	Q Was the door closed?
8	A I do not know.
9	Q Was the door locked?
10	A I do not know.
11	Q How long were these people kept in the room?
12	A I do not know.
13	Q Were they kept there all morning?
14	A I believe they were there until after lunch
15	because Boyce Grier interviewed each one of them sometime
16	that day, the best that I can remember.
17	Q So they were kept there for a number of hours
18	at least?
19	A I presume so. I know they were sent home
20	before the working day was over. With pay.
21	MR. BELTER: I reiterate, counselor, that
22	the answers to these questions can be established with
23	competent evidence from other witnesses. Mr. Chapman
24	is giving you 100 percent hearsay and it is not competent
25	evidence, for example, to establish Mr. Clements, I'm

sorry -- all of these intimate details.

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MS. CHAN: Excuse me, Mr. Sosnick.

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believe Mr. Chapman and Mr. Tolson are being deposed separately, and since they are knowledgeable on the subject and all the information Mr. Clements received he has already said he received through Tolson and Chapman.

If we are going to continue this line of questioning maybe you could tell us what you are going to use it for. Are you intending to use it for state of mind?

MR. BELTER: How is this relevant?

MS. CHAN: HOw is this relevant? Otherwise this is beyond the scope.

Because Mr. Clements took this MR. SOSNICK: information, digested it and acted on it. All right? AND I think that goes to state of mind.

MR. BELTER: Right. You are only getting what information he got. But now you are asking him a series of questions about the details of it, most of which he doesn't know the answer to.

MR. SOSNICK: He has answered quite a few.

MR. BELTER: Yes, and he has answered quite a few in the negative, that he doesn't know. He's not sure how long. He is operating for all we know on second, third,

1 and fourth-hand hearsay. You are not establishing the 2 facts of the events through this witness, and that is my only point. 4 MR. SOSNICK: I'll try to tie it all up. BY MR. SOSNICK: So many of the individuals who were involved in the t-shirt incident still work at Comanche Peak? I don't know. 10 Do you know of any who do not work there 11 anymore? 12 I have heard that two of -- the last time 13 I heard it was two that had left, but that was a couple 14 of months ago or so. 15 Q Let's talk about your discussion with 16 Mr. Check, I believe it is, of the NRC? 17 YEs. Deputy Administrator. 18 0 Okay. You called him on the day of the 19 incident? 20 Yes. Several times. 21 I will show you a memorandum from Mr. Check 22 written after he talked to you on the telepehone. I'll 23 pass that to you and all counsel. 24 MR. BELTER: I am going to object to your 25 even marking this. It is completely improper. There is no

way that this witness could begin to authenticate that document, and you know it.

It appears to be notes from some unknown person. It is not Mr. Clements. There is no way that he could authenticate the document.

You can ask him questions based on the knowledge you have from that document, but you can't authenticate this document through this witness and you can't ask him anything about the document itself other than has he seen it and does he know what it is.

MS. CHAN: Staff joins in the objection.

MR. BELTER: I don't know where it came from and I certainly am not going to stipulate to its authenticity.

MR. SOSNICK: I am going to attach it as an exhibit.

MR. BELTER: It is worthless as an exhibit.

You can ask questions about the subject matter of it because
you know that and you know whether it is authentic or not.

The document itself is worthless and I object.

You can have it attached.

(The document referred to was marked Exhibit 38-4 for identification.)

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BY MR. SOSNICK:

Q Mr. Clements, when you made your telephone call to Mr. Check, did you inform him why certain people were being kept in a room, why these certain people with the 5-shirts were being kept in a room; did you tell him why they were in the room?

A I think I did. I think that I did.

Q Okay. Do you remember what you said to him what the reason was?

A Yes, sir.

Q Why don't you tell us what that is.

A I said that I didn't know what the relationship was between the workers and the construction hands and the inspectors and I sure as hell didn't want any violence out there, physical or verbal.

Q Did you mention anything to Mr. Check that these QC inspectors were wearing t-shirts with some reference to nit-picking had been doing something called destructive inspection?

A I told him that it had been reported to me that this was taking place. I didn'thave any first-hand knowledge of it.

Q Who reported it to you?

A Either Tolson or Chapman.

Q And when did they report that to you?

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A The day that the t-shirt incident.

Q Have you ever seen any documentation that would suggest that these individuals had done some sort of destructive inspection?

A What kind of document would you expect me to see.

Q I'm asking you, sir. Had you seen anything which documented an instance of destructive inspection as to any of these individuals who wore a t-shirt with some reference to nit-picking?

A No. If there was an inspection report come down with a fault on it it wouldn't say how it got there, it wouldn't say destructive testing.

What is destructive inspection; can you explain that to us, please?

A Sure. If I go up to a panel that has been previously tested and I want to either cast a shadow of a doubt on another inspector or the work or the program itself is when I reach in to test them to see if they are tight and I pull them like this, I pull them loose and report them as being faulty after being inspected. That would be one way you could do it.

Q Have you ever seen any documentation of destructive inspection at Comanche Peak?

A As I explained to you a while ago it would

not come down as destructive testing; it would come down as a fault on an inspection report or a deficiency report; it wouldn't say destrictive testing because there is no way you could prove that.

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MR. BELTER: Counsel, would you show him the document so we could have an indication of whether he has ever seen it before?

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BY MR. SOSNICK:

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Q Have you ever seen the document?

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A Not before today.

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Q Or anything that appears in this document that you did not discuss with Mr. Chapman?

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A Yes, there is.

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Q All right. Why don't you tell us what that

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is.

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A It is the names of the people involved.

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MR. BELTER: Counsel, I am going to ask you to consider again in good faith whether this document that you have marked as an attachment to this evidentiary deposition is good faith competent evidence in this proceeding And I ask you to reconsider that in view of the obvious conclusion now that this document was not compiled entirely as a result of notes of a phone conversation with Mr. Clements. His answer to your last question makes that clear.

I don't know how it came about, but even assuming it is authentic and you can authenticate it from someone else, it is obvious that the author may have put it together from sources consisting in part of Mr. Clements or consisting of things in addition to him.

For that document to be competent in any fashion you should bring in another witness, particularly the author of the document, or somebody who can identify it and recognize it.

MR. SOSNICK: I have attached it as an exhibit. It has not been introduced into evidence.

MR. BELTER: This is an evidentiary deposition, counsel.

MR. SOSNICK; Are you finished?

MR. BELTER: I have finished now. Go ahead.

MR. SOSNICK: I have attached this as an exhibit. I have asked questions to it as I have seen it. I have asked Mr. Clements questions as to his conversation with Mr. Check. He is certainly competent to relate those to me.

MR. BELTER: Mr. Sosnick, you were present yesterday when Judge Block made his ruling on our objections. I object to this on the grounds that it is not competent evidence. It is not authentic.

MR. SOSNICK: Your objection should be made

to him.

MR. BELTER: That is not the ground rules here. The groundrules are that you are to reconsider whether in good faith you think this is competent evidence to be attached to an evidentiary deposition.

We are in hearing here, in effect. We are before the Board right now in hearing. You are offering this thing as evidence in this hearing and you are being asked to rule on the basis of your professional judgment about whether this document constitutes competent evidence and I am asking you in good faith to concede that that document, so far at least, is not admissible because you have not authenticated it.

Your questions based on the knowledge you got from that document are acceptable. But that document is going to go into the Public Document Room attached to an evidentiary deposition; it is going to go up before the Board.

MR. SOSNICK: It has not as yet been introduced in evidence, has it, counsel?

MR. BELTER: You are not offering it as evidence then?

 $$\operatorname{MR.}$$ SOSN CK: I am offering it as an exhibit to the deposition.

MR. BELTER: It should not be bound with

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this deposition.

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MS. CHAN: If it is attached it will be part of the evidentiary deposition.

MR. BELTER: You are indicating in good faith now and with an understanding of the groundrules yesterday that you think this is competent evidence, that is what you can do, Charlie, when you say that you want these things attached to this deposition.

MR. SOSNICK: Let's keep this marked. Youand I may discuss this today.

MR. BELTER: Fine.

MR. SOSNICK: I think that we will just make better use of our time if we don't squabble over it on the record and you and I can iron it out and we will certainly reach an agreement and I will, in my professional opinion, and in good faith, will make a determination. Is that agreeable?

MR. BELTER: Fine. I think our confusion here is that you are operating under a groundrule that you think these things don't become evidence. In my understanding of the groundrules you are supposed to decide right now whether it constitutes competent evidence. And that is something we can both discuss later. Correct.

MR. SOSNICK: Correct.

BY MR. SOSNICK: (Resuming)

END5

1 Mr. Clements, during the earlier part of 2 the day you made reference to a letter by a 3 Mr. Eisenhut. Do you recall that? 4 No, I don't. 5 Q I will show you a letter from a Darrell 6 Eisenhut dated April 24, 1984. I will present that to 7 you and your counsel. MR. BELTER: You are showing him something you have not provided to us previously. 10 MR. SOSNICK: I believe it came from you. 11 MR. BELTER: It may have, but you are 12 showing us a document that we have not been provided with 13 today. 14 MR. SOSNICK: Didn't you get a copy of the 15 let's get off the record. 16 (Discussion off the record.) 17 BY MR. SOSNICK: Mr. Clements, are you familiar with a 19 letter from a Darrell Eisenhut, Director, Division of 20 Licensing, Office of Nuclear Reactor Regulations, Nuclear 21 Regulatory Commission? ARe you familiar with a letter from 22 him to TUGCO? 23 I am familiar with a lot of letters from him 24 to TUGCO. 25 Do you recall responding to a letter from

1 Mr. Eisenhut that you typed up? I responded to a lot of letters from 3 Mr. Eisenhut. 4 0 You have been furnished with a copy of a 5 response that you made to a letter from Mr. Eisenhut. Do you have it in front of you? 7 A YEs. 8 0 Do you recognize that as your letter? Yes. 10 What was that letter in response to? 11 A It was a response to Mr. Eisenhut's letter 12 of April 24, 1984. 13 Okay. And why don't you just tell us in 14 summary fashion what that letter from Mr. Eisenhut dealt 15 with. 16 Well, its stated in the first paragraph of 17 my letter to Mr. Eisenhut. In part it says containing 18 a list of allegations about certain practices at Comanche 19 Peak STeam Electric Station. Mr. Eisenhut's letter 20 contained those allegations. 21 Q Okay. And where did Mr. Eisenhut receive 22 such allegations? 23 I have no idea. 24 Now, do you recall how many allegations 25 Mr. Eisenhut related to you in his letter?

1	A	Twenty-four, I believe.
2	Q	And did he request of you any special
3	response?	
4	A	He asked that we well, we have got his
5	letter there.	Let's take a look at it.
6		(Discussion off the record.)
7	Q	In your response to Mr. Eisenhut's letter
8	did you make any evaluation as to the validity of the	
9	issues he identified in his letter?	
10	A	The allegations?
11	Q	Yes.
12	A	In some cases we did.
13	Q	Okay. Did you state the basis for these
14	conclusions in your response?	
15	A	Yes.
16	Q	Did you also recite any safety significance
17	as to each of these issues?	
18	A	Where safety significance was a question,
19	we did, I am sure.	
20	Q	And did you relate any generic implications
21	on other systems at Comanche Peak or other contractors for	
22	any of the thi	ngs raised in his letter that were of merit?
23	A	Yes. On each individual allegation we did
24	that.	
25	Q	Now you have stated to me that there were 24

allegations related to you by Mr. Eisenhut? That's right. Excuse me. Related to TUGCO? 0 4 A Yes. 5 And do you recall who in TUGCO that letter 6 was directed to? 7 I believe it was addressed to Michael Spence, 8 the president. And how was it, sir, thatyou responded to 10 that letter? 11 t am the corporate officer -- all of our 12 correspondence from the NRC is addressed to Mr. Spence as 13 a representative of the licensee. I get most of it as a 14 carbon copy from either Region IV or NRR, Bethesda. 15 It is my job to respond to the quality assurance and the 16 operations portions of those letters that Mr. Spence gets. 17 Okay. Now, in front of you you have a copy 18 of your response; is that correct, sir? 19 Yes. 20 And please refer to it through this line of questioning, and I believe all counsel has a copy. I would 22 like to mark it with an exhibit number. 23 MR. BELTER: Fine. MR. SOSNICK: For purposes of identification 25 as an exhibit to the deposition we will mark this

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as Exhibit 38-5. 2 (The document referred to was marked Exhibit 38-5 for identification.) BY MR. SOSNICK: 5 Now, Mr. Clements, was TUGCO required to 6 respond to Mr. Eisenhut's letter which related those 7 allegations by a certain time? 8 A Yes. What time was that? By when? 10 It was normally 30 days. I don't see it 11 here on my response but it is normally 30 days from the 12 time is either sent out or the day we received it. 13 Was your response made under oath, 14 Mr. Clements? 15 A Yes. 16 And in fact, that citation of oath is 17 attached to your letter, is it not? 18 That's correct. 19 And was that under penalty of perjury, sir? Q 20 1 presume so. Now, what is the date of your response to 22 What is the date of your letter, sir? Mr. Eisenhut? 23 25 May 1984. 24 And when did you sign this letter to 25

Mr. Eisenhut? I have to presume that I signed it on the 25th. 4 And do you know of when you subscribed 5 under oath to the truth of the contents in this letter? 6 I presume the same day. 7 I'll just point out to you that this 8 indicates June 1, 1984. MR. BELTER: My copy indicates 25 May. 10 THE WITNESS: My copy says 25 May 1984. 11 MR. BELTER: Counsel, doyou have any idea how you got the wrong date on this? 13 MR. SOSNICK: That is strange. Let's go off for a second. 15 (Discussion off the record.) 16 MR. SOSNICK: Let's go back on. 17 I apologize. I was looking at another 18 document when I referred to a June 1 date. 19 BY MR. SOSNICK: 20 Now, in your response to Mr. Eisenhut did you 21 provide any documentation in addition to your responses to 22 the particular allegations? 23 I don't think so. 24 Mr. Clements, do you recall being requested 25 to submit any documentation in resonse?

No. I don't. 2 Mr. Clements, do you remember offering to 3 Mr. Eisenhut documentation to substantiate your response? 4 In my May 25 letter? 5 Yes, sir. 0 6 Yes. First sentence, third paragraph on the 7 first page says where applicant has noted existing 8 documentation is available for your review in part it says. 10 Now, then, sir, in responding to 11 Mr. Eisenhut what documentation did you refer to in answering Allegation Number 24? 13 Why don't I just, for purposes of 14 clarity on the record I will just read what Allegation 15 Number 24 was. 16 "It has been alleged that there is constant 17 pressure, by craft and management, on QA/QC inspectors 18 not to wright nonconformance reports." 19 Do you recall seeing that? 20 A Yes. 21 Q In Mr. Eisenhut's lette-? 22 Yes. 23 Now I see here approximately a page and a 24 half response to that allegation; is that correct? 25 That's right.

1 Q Now, the first part of your response is an evaluation of validity; is that correct? 3 That's right. And it is stated in your response that this 5 allegation is not valid. Is that what appears in your 6 response, sir? 7 Tht's correct. 8 Now, on what did you base that? What documentation did you look at to respond in such a way? 10 You understand this is preapred for me by 11 my staff and I looked at no documentation whatsoever. 12 However, I do know that we have a series of procedures, 13 instructions to spell out when NCRs are to be written and what the process for handling NCRs are, when IRS should 15 be -- better be written, and deficiency reports, all of 16 these are covered by documents at the plant. I couldn't 17 give you chapter and verse which ones they are, but they 18 are all in there, in documents in the plant. 19 Q Okay. Could you name what one of those 20 documents might be? 21 No. 22 Any one? Do you recall? 0 73 The number of it, or what? 24 Whatever you referred to it by. 0 25

The NCR instruction procedure.

0 Any others? NO. That is the only one you recall right row? I don't even really recall that one. I'm 5 just -- that is a generic term. It wouldn't necessarily be listed as such. 7 If you personally wanted to check the 8 documentation what would you ask for? I would get this allegation and the answer to it and I'd tell Chapman to prove to me that what he said 11 here was absolutely so. 12 Q You signed this response under oath; is 13 that correct? 14 A That's right. 15 And when you signed it under oath didyou 16 ask anyone to prove to you that was in there was true? 17 Because I knew this to be true. I have known 18 all along, for instance, that writing of an NCR because of a deficiency is not necessarily required. You can write an unsat inspection report. If you need engineering to 21 settle the problem then you have to write an NCR because 22 that's where you get engineering involved. 23 If you write an unsat inspection report or 24 a deficiency report, that means that there is a recognized 25 engineered way to correct that problem. The inspector

1 knows that is in there and therefore he can write an inspection report, unsatisfactory report. Those are all -- I have known all that 4 stuff. The stuff that is in there. I didn't need to 5 pull the documents and reread them. Q Did you look at any documents in responding to Allegation Number 24? 8 No. 9 Is it your testimony that this response 10 to Allegation Number 24 was submitted to you by one of 11 your staff people and you adopted it as your own and 12 subscribed to it under oath? 13 A That's right. 14 Now let's go on under the section Evaluation 15 of Validity. 16 You speak of procedures governing initiation 17 and processing of nonconformance reports. Do you see that 18 reference there, sir, in Evaluation of Validity? 19 Okay. 20 Why don't you go ahead and read that 21 paragraph. We are going to be referring to it. 22 A "The procedures governing initiation" --23 You can read it to yourself. That's okay. 0 24 All right. 25 Now, you have stated in your response here 0

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that the procedurees governing initiation -- I am reading 2 from your response -- and processing of nonconformance reports have been established to preclude anyone (including management or supervisors) from stopping an 5 inspector from issuing a nonconformance report if in his 6 judgment such a reort is warranted. 7 Now, I would like to know, sir, what 8 procedures do you refer to where you relate that the procedures governing initiation and processing? 10 I have told you that I do not know exactly 11 the number or thename of the procedure, but we have one 12 that does just that. 13 Now, what document wouldyou look at, sir, 14 if you wanted to confirm that those particular rocedures 15 are always followed? 16 What document?. 17 In other words, sir, --18 A There is no document that confirms that a 19 procedure is always followed. 20 Q All right, sir. How would you learn, 21 sir, if a procedure such as you referred to here, would 22 be followed?

A I would have to get a report of it from someone who knew that it wasn't followed or someone who didn't follow it -- it is a very vague question.

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Maybe I can clear it up for you. When you wrote this response to Allegation Number 24 of the Eisenhut letter you referred to procedures governing initiation and processing of nonconformance reports.

A Yes.

Q And you have stated in your response that these have been established to preclude anyone from stopping an inspector from initiating a nonconformance report if in his judgment -- and we are referring here to the particular individual -- such a report is warranted.

I would like to know, sir, how you would verify that that particular procedure would be followed?

Does that clarify?

A Yes, and no. Procedures are written and you expect that they be followed. There is nothing that anyone can do to make sure that procedure is followed 100 percent of the time. That is why we have audits of the QA program on different aspects of the program. But you nor no one else can assume that they are going to be followed 100 percent of the time.

All I have said in this is that they are procedures to do these things if they are followed.

Q Now, sir, can you tell me how an inspector would obtain a nonconformance report number?

(Discussion off the record.)

MR. SOSNICK: Let me go back and

restate the question.

BY MR. SOSNICK:

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Q Can you tell me how an inspector would

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obtain a nonconformance report number?

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A The inspector can either call the NCR office to obtain a number or can go in person to obtain the number.

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The numbers are handed out in consecutive order.

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O Now, when a number is requested -- we are referring here to the nonconformance report number and I will refer to it as the NCR number. When a particular inspector requests an NCR number, what sort of justification information does he have to give to obtain that number?

To my knowledge all he has to do is obtain an NCR number he has to say he wants an NCR number and he gets one issued.

Now, let's go down -- we are still under your topic Evaluation of Validity and we are talking about the response to Allegation Number 24 of the Eisenhut letter.

Now, if you go down to the third paragraph under Evaluation of Validity you discuss there OI investigations. So the record is clear, why don't you explain to us what an OI investigation is.

idea.

ì It is an Office of Investigations 2 investigation, NRC Office of Investigations. Now, sir, how familiar are you with these? 4 What is the procedure followed in an OI investigation? 5 A Well, NRC Office of Investigations makes 6 an investigation and then when they have their report 7 ready they send it to the applicant -- I'm not sure 8 whether it is a copy that goes to the applicant or whether 9 it is a report that goes directly to the applicant with a 10 copy to the region and other people in the Regulatory 11 Commisssion. Anyway, we get a copy of an OI investigation. 12 Q What would be in that OI investigation, 13 a list of allegations? 14 It would be a list of allegations or an 15 allegation, depending on what that particular one was. 16 O And the procedure, as far as you know, is 17 that there is an investigation taken and then you would 18 receive the allegation or allegations in the plural ' 19 after that investigation was performed? 20 That's correct. 21 Tell me why, sir, you received a list of 22 allegations prior to the July investigation and your 23 response to the Eisenhut letter? 24 A Of course I can't tell you that. I have no

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know?

A Normal -- I don't know what you mean by normal procedure. It has been done both ways. In order to close out the investigations that certain intervenor groups pile upon a licensee at the very end of their licensing process the NRC has in several cases, I believe including Diablo Canyon and I think Waterford, and I'm not sure about Grand Gulf -- have started to send these out to be answered, the ones that could be.

Is that normal procedure as far as you

The ones that aren't -- I believe

Mr. Eisenhut put it, allegations of willful wrongdoing,
that they send those out and have you to investigate them
because it overwhelms the staff. So when you say normal,
hell, what's normal?

Q Do you recall any other instance where you would receive a list of allegations from the NRC prior to an investigation done by the Office of Investigations?

A Yes.

Q On how many occasions, sir, can you recall that occurring.

A e received some 60 allegations recently and have taken the same tack we took on these, to investigate them and return the investigations to the Regulatory Commission. I presume we will receive more.

As far as you know, sir, were there any OI investigations undertaken as to the 24 allegations which you have responded to in this letter? We have not received any reports of them. 5 As far as you know, sir, was there an 6 investigation undertaken with regard to the 24 allegations, the response to which you hae in front of you? 8 The only way I would kjow that is to receive an investigation report and I grant you we have 10 not received investigation reports. 11 On any particular incident has an OI 12 investigation been undertaken at Comanche Peak 13 Nuclear Power Plant? 14 Yes. 15 All right. And on how many occasions? 16 A I do not know. 17 More than one? Q 18 A I am sure more than one. 19 More than five? 0 20 I do not know. 21 And when did these occur? 0 22 I do not know. 23 If an OI investigation was undertaken at 24 the Comanche Peak Nuclear Power Plant and a report was 25 submitted, who would receive a copy of that report?

That's very vague. You mean who received a copy of that report --3 At Comanche Peak. 0 4 Texas Utilities? 5 And Texas Utilities. 0 6 Well, it would come to Michael Spence. 7 would receive a copy. There is a service list on 8 Eisenhut's letter we talked about a while ago and I figured he can give you better information than I can give 10 you. 11 Once we got it in house we would make fairly 12 wide distribution of it. Depending what the allegation 13 was, whether it was a construction allegation or a quality 14 assurance allegation. 15 In other words, for different problems or 16 different action we need to take, different subject matter, 17 the folks who received those copies from the Nuclear 18 Regulatory Commission has a different distribution list. 19 Now, then, sir, have you ever seen an OI 20 investigation report from the NRC which dealt with 21 Comanche Peak Nuclear Power Plant? 22 Yes. 23 On how many occasions did you see a 24 report from OI investigations of the NRC? 25

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I do not remember. A Have you seen more than one? Q I believe I have. A 4 Would you tell me about one of them Q 5 right now? 6 A To the best of my recollection OI made a 7 investigation of the Atchison affair. That might have been I&E. We have I&E doing investigations. Inspection and Enforcement. And we have OI. So that is why I am 10 confused, Mr. Sosnick. I am not trying to be vague. I 11 just don't remember who did -- whether it was I&E or OI. 12 Let me interrupt you. So the record is 13 You explained to us what I&E wass? 14 A I&E was the Inspection and Enforcement 15 branch of the Nuclear Regulatory Commission, of which 16 Region IV has a good NRC office in Arlington, Texas. 17 That is the regional office to whom we report. 18 Q Please continue. 19 So I am not being vague about it. I just don't remember which ones were I&E, which ones were OI. When I said awhile ago I have seen at least one OI, even 22 that could have been an I&E investigation, come to think 23 of it.

Q You are not certain whether any OI investigations have been done at Comanche Peak, then?

1 A I'm not certain. 2 All right. Who would have such records 3 at Comanche Peak? 4 It would be in our files inthe QA office 5 in Dallas. 6 That would be your office, sir? Q 7 No. That would be Chapman's office. 8 I don't repeat any files that are kept by a subordinate. 9 Q Now, an OI investigation is rather a 10 serious thing; would you consider it so? 11 A Yes. 12 Q Would it be serious enough for Mr. Chapman 13 to report to you that a report stemming from an OI 14 investigation was submitted to TUGCO? 15 16 17 18 19 20 21 22 23 24 25

Would you say that again? 2 Is it something of enough importance that 3 Mr. Chapman would inform you of it? 4 I felt -- I'm confused. I thought you had 5 established that they come in to Spence. 6 A I was just going to say, Mr. Chapman 7 wouldn't inform me of it. I'd get a copy before Mr. 8 Chapman would. You got it reversed. 9 Fine. You're right. You're right. 10 Now, Mr. Clements, you have made a statement 11 in your reponse to the Eisenhut letter, and if you would, 12 I think that you may be able to explain it. 13 In the fourth paragraph, under "Evaluation 14 of Validity," this is under your response to Allegation No. 15 44. 16 Uh-huh. 17 The last full sentence on the page reads --18 have you found the place? 19 Uh-huh. 20 I'll read it for the record. 21 "Nonconforming conditions may be reported 22 and documented on nonconformance reports, inspection 23 reports, and delinquency reports." 24 Deficiency reports. 25 Pardon me, deficiency reports.

Now, under what circumstances would a 2 nonconforming condition be routed to either of these 3 three types of reports? 4 MR. BELTER: Counsel, I am going to 5 interpose an objection, and then let him answer. The 6 objection is that this subject has been, to my understanding 7 the subject of voluminous testimony on this record, and 8 you are creating a cumulative record here. Go ahead. 10 MR. SOSNICK: May I just comment on that? 11 MR. BELTER: We had that same question a 12 while ago. 13 THE WITNESS: I told you --14 BY MR. SOSNICK: 15 Under what conditions, under what 16 circumstances? 17 I explained that in detail. 18 MR.SOSNICK: You claiming asked and answered. 19 MR. BELTER: Yes. I'm also suggesting to 20 you there's no need to go into this subject in detail, 21 because it is my understanding there has been volumesof 22 testimony on it. MR. SOSNICK: I don't believe there are 23 24 volumes of testimony as to Mr. Clements on this issue. I will narrow it down. Let's do that.

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end MN 6

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THE WITNESS: Well, I can answer it like that, but that's what I told you a while ago.

BY MR. SOSNICK:

Well, if you can answer it like that, why don't you go ahead.

A As I said a while ago, if there is a nonconforming condition in which the solution must bring in engineering, an NCR -- we agreed to call it that -- an NRC must be written, if engineering must be brought in.

If there are inspection instructions in which the way to correct the deficiency or the nonconforming condition has already been laid out by engineering -- for instance, let's take a brush hair in some hair. You don't need engineering to go back and tell you what to do with that, so you write a deficiency report or an inspection -- on-site inspection report.

So the difference is whether or not you need engineering in the cycle to correct the problem.

Now let's go to the next page in your continuing response to Allegation No. 24, the Eisenhut letter.

Uh-huh.

Q If you would look at the first full paragraph,
you stated relative to alleged Craft pressure -- have you found
the place where I am?

A Yes.

Q QC inspectors are totally independent of the Construction Craft organization. Could you explain that to us, please? How are they totally independent?

A The Craft people report up through the Brown & Root organization to our -- to their -- excuse me, construction manager, to our construction manager, to the Vice President and Project General Manager, TUGCO Vice President, Project General Manager.

The QC Inspectors report, as I previously testified, up through the QC supervision to Mr. Vega and/or to Mr. Purdy, Vega to Chapman and Chapman to me. So it's two completely different independent organizations.

Q Now, under those circumstances, is it accurate to say that absolutely no pressure can be provided on these QC inspectors?

A I believe it is, yes, that's correct.

Q And you base that solely on the chain of command and division you've just explained to me?

A Yes.

Q Now let's talk about to what you refer to as exchanges of feelings between Craft and QC, Quality Control.

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What specific incidents were you referring to when you referenced exchanges of feelings in your response to Allegation 24 of the Eisenhut letter?

A Well, there are I don't know how many thousands of inspections made weekly at Comanche Peak. And each time one of these inspections is made, the inspector is inspecting the work of someone else and it gives us those thousands and thousands of time when there could be a difference of opinion. And people being people, you can get some heated exchanges, even among attorneys, if you will recall a few moments ago. So it's not strange that you have exchanges of feelings from time to time between an inspector and someone's work he's inspecting because a man is proud of his work.

And then if a guy comes along and says it doesn't meet the requirements, you're bound to get heated exchanges from time to time, and that's what we're talking about.

Q Were you ever requested to supplement your response to Allegation number 24 of the Eisenhut letter?

A I don't know. Not to my knowledge.

Q Were you ever requested, by the Nuclear Regulatory
Commission, to provide documentation substantiating your
response to Allegation number 24?

A No.

Q Did you have such documentation available to submit to the Nuclear Regulatory Commission, should they have

requested that you substantiate your response? MR. BELTER: Objection. I don't know what you 2 mean by available. Do you mean pulled into his office or 3 could he have gone out and gotten it? MR. SOSNICK: I will qualify. 5 BY MR. SOSNICK: Did you have, compiled and ready for reference, 7 documentation supporting your response to Allegation number 8 24 of the Eisenhut letter? A No. 10 Did any of your staff have such documentation 11 referenced and ready to submit upon request to substantiate 12 your response to Allegation number 24 of the Eisenhut letter? 13 If we had gotten request for documentation, they 14 would have given us 20 to 30 days, 15 days, and yes we could 15 have compiled it and forwarded it during that period of time. 16 As far as you know, sir, was such documentation 17 compiled? 18 A It was not compiled. MR. SOSNICK: Let's go off just one second. 20 (Discussion off the record.) 21 (Recess.) 22 MR. SOSNICK: We're back on the record now. 23 BY MR. SOSNICK: 24 Now we've just finished discussion your May 25,

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1 1984 response to the Eisenhut letter. We talked at some
2 length about your response to Allegation 24 and we've marked
3 that Exhibit 38.

Now as a result of your receipt and response,
5 regarding these various allegations, in what ways, if any,
6 did you change TUGCO procedures regarding claims of
7 harassment and intimidation?

- A Regarding 24, Allegation number 24?
- Q kegarding your response to that letter, take it in total.
 - A We're talking Allegation 24?
 - Q Your entire response to the 24 allegations.
- MR. BELTER: I'm sure that's going to require a good hour to study. Those are complicated responses.
- MR. SOSNICK: Okay, let's take it this way.
- 16 Maybe we can avoid that.
- BY MR. SOSNICK:
 - Q You responded to that letter in May of 1984, is that correct? And do you recall approximately when you received the letter from Mr. Eisenhut with the 24 allegations? Was it in April 1984?
 - A Yes, late April 1984.
 - Q Subsequent to April 1984, have you in any way changed TUGCO procedures, specifically procedures to respond to claims of harassment and intimidation at Comanche Peak

nuclear power plant?

Q

A No, we have not.

Q At any time, during 1984, have you changed TUGCO procedures, specifically procedures in response to allegations of harassment and intimidation at Comanche Peak nuclear power plant?

MR. BELTER: Is the year in reference to Mr. Clements or TUGCO? Have "you" changed?

MR. SOSNICK: Why don't we just refer to your QA department.

changes. We're all, from time, it may not mean a change in procedure, but from time to time we may call up somebody and say when you send out that report send a copy to so and so, or send two copies to my office for distribution. But as far as our basic approach to investigation and trying to bring about the reporting of these allegations, no, we haven't made any substantial changes in our procedures, that I recall.

BY MR. SOSNICK:

Q Of course, based on your personal knowledge, and based on what you recall, when was the last change to TUGCO procedures, specifically procedures in response to allegations of intimidation and harassment at Comanche Peak nuclear power plant? To aid you, we've already eliminated 1984.

A I really couldn't recall -- I see so many

documents coming and going and just to be that specific 1 about a change in a procedure, I just wouldn't be able to 2 recall it. 3 Q I see your testimony that the last major change 4 was the implementation of the eight point program? 5 No, that's not my testimony. We may have made 6 some changes since then. The last major overhaul of it would 7 8 have been then, but there may have been some changes since then, Mr. Sosnick. I don't remember. 9 10 Minor changes, as to the eight point program. Or other things that are not -- the ombudsman 11 12 program, as I mentioned before, is not part of the eight point program, but we might again have him send copies of his 13 14 investigations or do this or do that. I'm going to show you another document at this 15 time. 16 All right. 17 I'm reading from the face sheet of this document. 18 It is entitled Report on Allegations of Cover up and 19 Intimidation by TUGCO Dallas Quality Assurance. Underneath 20 it says by, and there are signatures, G.S. Keeley, R.G. 21 Spangler, approved R.E. Kahler. It's dated August 19, 1983. I'll present it to you and all counsel. 23 (Document handed to witness and counsel.) 24

I am familiar with it.

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MR. SOSNICK: Off the record. 2 (Discussion off the record.) MR. SOSNICK: Back on the record. I'm going to mark this as an exhibit to this deposition and it will be marked Exhibit 38-6. I'm going to 5 6 hand this to Madame Court Reporter for identification. 7 BY MR. SOSNICK: 8 Before I do that, are you familiar with this 9 document? 10 A Yes. 11 You have seen it and read it before? Q 12 A Yes. 13 (The document referred to 14 was marked as Deposition Exhibit 15 No. 38-6 for identification.) 16 MR. SOSNICK: It has come to Intervenor's counsel attention that an addendum or an addition to this 17 particular document may be appended at a later time. Counsel 18 19 has stipulated that should such a document exist and be properly admissible, then it will be added to this particular 20 21 exhibit marked 38-6. MR. BELTER: Let me state what it is, I think I 22 23 can solve your problem. The copy you've provided has certain areas expurgated. I think it was provided earlier on 24 in the discovery phase. It is my understanding that the 25

question of getting a less expurgated copy into the record is the subject of another deposition and I believe we've probably reached an agreement, in that other deposition, to do that. And since we're talking about copies of the same document, I don't mind this copy going in here and the other copy going in the other one.

And it will be clear enough, I think, from the records of both depositions, that it's the same document.

Off the record.

(Discussion off the record.)

BY MR. SOSNICK:

Q Once again, Mr. Clements, you're familiar with this report that I have in front of me, marked Exhibit 38-6?

A Yes.

Q Can you tell me the circumstances under which this report was commissioned?

A The -- I was at the plant one day when one of the personnel people at the plant notified Mr. Kuykendall that he had something to tell him. So Mr. Kuykendall said please come up and I'll get Clements and we'll talk to you.

Well, what this guy had to say was that he was dealing with a personnel placement company and the guy said to him, hey, off the record, you have some QA folks -- some folks in your QA department that's got paper on the street, looking for jobs. And they're really putting the badmouth on

the QA program at Comanche Peak. And so I got a hold of Chapman, and Chapman was at the plant site, and he came down and Kuykendall, Mr. Chapman, and I discussed it and we passed on to Mr. Chapman the word that we'd been told from this personnel person.

And I said, David, do you have any idea of what it's all about, and so forth. And he made some --

- Q Pardon me, Mr. Clements, David refers to who?
- A Chapman, excuse me, I'm sorry.
- Q That's all right.
- A David Chapman.

He said no, but that he'd heard himself some unrest and so forth that he was about to report to me anyway. And I said what's it all bout, and he said he thinks it came out of one particular QA audit of construction on the Radwaste System.

I asked him a few questions about it and he told me that at least two of the people involved in the audit were not happy with the way the audit report came down finally.

And I said in that case I am going to order an investigation of the whole thing, to get it all out in the open and we're going to take a look at it.

- Q Now, what specifically were these complaints related to?
 - A The complaints were related to the fact that the

tube inspectors in question, I was told -- they never either one told me this -- well, there's a reason for that -- that the report, as they saw it, had been "watered down" and not put forth the way in which they thought it should be.

Q And did you hear why such a report would be watered down? What the reasons were for that?

A Are you asking for the results of the investigation now? Is that what you're talking about?

Q No, we're still talking about the things leading up to the report being commissioned.

A No, because I -- at that stage of the game, I didn't do any more personal investigation but I appointed Dick Kahler, whom as we heard earlier this morning, reports directly to me. He had two of his people, Mr. Robert Spangler and Bill Keeley to conduct a thorough investigation, interview everyone in the Dallas corporate office, the QA, vendor surveillance, auditors, engineers, and report back to me the results of their investigation, not only from this audit report, but of any other unrest or disillusionment or anything else they felt was wrong with the QA/QC program at Comanche Peak.

Q Now, the problem with the audit report you referred to. Was there an allegation that some hing was covered in that?

A No, I never did get an allegation. There was

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     just some under the surface mumbling, according to Chapman,
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     that people were saying this about it, and the two people that
     were most involved never came forth and made any complaints
4
     or anything. But because they didn't, there might have been
     talk over coifee that they didn't like the way that the
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     report was modified, and so that's why I decided to -- since
     it was just an undercurrent there and no real allegations,
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     that I would open it up and I would make the allegation, if
     you will. And we'd open it up and by gosh take a look at it.
                 And, Mr. Clements, this document is entitled
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11
     Report on Allegations. Are you testifying that the allega-
12
     tions noted here are your own?
                 I'm sorry?
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           A
14
                 This is a report --
15
                 I didn't hear what you said.
16
                 The document is entitled Report on Allegations of
17
     Cover up and Intimidation.
18
                 I think that's a misstatement of what it really
19
     was, yes.
20
                 All right. Why don't vou give me your opinion
     as to what would be a more correct statement.
21
22
                 Give me some time to think about it.
23
                 Of course.
24
                 (Pause.)
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A I would really not like to retitle that right now. I would like to give it some more thought, but I really think it is a misnomer.

Q You do not think this is particularly accurate?

A The title itself, no.

Q Now the undercurrents you referred were, so 1 may be clear, rumors or something like that.

A Well, it would be like, let's say you and I work in the same office and we're having coffee together, and you're grumbling because somebody else got a promotion that you thought you was going to get or at least is going to be promoted at the same time, so I sit around and I hear you make some comments. I don't have all the facts, but I'm saying, going off and saying, "Hey, Old Charles Sosnick is really hot because he didn't get that promotion," and, you know, a few things like this.

Well, that was the kind of thing that
David Chapman was hearing. No one had made an allegation
that there was a cover-up. No one made an allegation that
the report was watered down, but friends of theirs were -as it says in the report there, at least one place, where
one of the people who were involved in the report, in
the audit report itself, says that those people were
talking out of school and didn't know what the hell they

mgc 8-2 were talking about. 2 Now, then, sir, how did these rumors filter 3 out to you? 4 A From Chapman. Chapman heard them. 5 Did anyone else tell you of these rumors? Q 6 Well, I mentioned the fact about the A 7 personnel manager at the --8 0 Any others? 9 No, not that I know of. 10 Who was the Personnel Manager? 11 I'm sorry. I didn't mean Personnel Manager, 12 personnel person. 13 Q Oh. 14 I said it; not you. made the mistake. 15 Terry Heil. Do you know the spelling of that, sir? 16 0 17 H E I L (spelling). 18 MR. BELTER: I object to the question and 19 the answer. It's discovery. This illustrates to me, 20 and I know you asked the question in good faith without 21 thinking about the distinction. But the problem with ruling we had the other day and the representation we 22 23 got from Mr. Roisman, that the purposes of this 24 deposition were evidentiary and not discover, and I

think you would agree with me that that question and

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answer is proper discovery, but it's not evidentiary.

I just make the point; that's all. I guess the point is that you should pay for that question and answer at the end of this proceeding.

MR. SOSNICK: Well, I disagree with that.

I don't think it's -- I think it falls within the realm of evidentiary, and I think we could take that up later.

BY MR. SOSNICK:

Q Now, Mr. Clements, after you heard of these undercurrents or rumors, what action did you take immediately after you heard these?

A Well, as I said before, I told Chapman that I intended to order an investigation on my own, and I would appoint -- I appointed Dick Kahler to be a head of the investigation and for him to use two guys in his office, Robert Spangler and Gil Keeley, to do -- to assist him in the investigation.

Q In fact, then, did you choose all three individuals who did the investigation?

A I guess you'd say I did, yes. I chose the -Kahler is the supervisor, and I chose the other two men
who had the most experience in quality assurance and this
type of work.

Q Now after you informed Mr. Chapman that you had these three individuals initiate an investigation

for your, did you contact these three gentlemen?

A Yes, I did.

Q And what did you do? Did you send them some sort of memorandum, or did you meet with them?

Tell us about that.

A I did both. I had a meeting with these three gents, Chapman and his supervisors, his Dallas corporate supervisors, and told them what I intended to do and why I intended to do it.

Q Was there anyone else present at the meeting when you talked to Keeley, Spangler and Kahler?

A I just mentioned I brought in -- I brought in Chapman and his supervisors. I just got through saying that.

Q Oh, I understood something different.

I apologize.

A No, I had these three guys, and I had Chapman and his Dallas corporate supervisors and myself in the room, and I told them all what I intended to do and how I wanted them to go about it. And then later on I had another -- after those -- after the Dallas QA folks left, if I remember, I kept Keeley and Kahler and Spangler in and had further discussions with them about it.

Q Now what was the mode of investigation that the three individuals undertook in this report?

A Mode of investigation? 2 How did they investigate? 0 3 They interviewed everyone in the Audit 4 Group, the Engineering Group and the Vendor Surveillance 5 Group personally, one or the other or both of them. They 6 interviewed everybody. And did they write any particular reports 8 or summaries of these individual interviews? I think they did. I'm not sure if it's 10 in that report or not. 11 Would you like a chance? Q 12 A Yes, I would. 13 (The witness examines the document.) 14 Q I will restate my question for you. 1.5 Mr. Clements, are you aware of any summaries 16 or individual reports that these individuals took, based 17 on their investigation of these particular individuals? 18 I was not shown any individuals' reports. 19 Just the main report. 20 And is this, sir, the complete main report that you were shown? 21 22 As far as I can tell. 23 MR. BELTER: The document you have there, Counsel, has the main report and a number of attachments 24 25 that are memos prior to and post.

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THE WITNESS: It has been expurgated where I can't -- but I think it basically represents the full report.

BY MR. SOSNICK:

Q Now, Mr. Clements, in particular, what was the particular rumor or undercurrent that concern your most that prompted you to commission this report and investigation?

A That the -- some of the QA auditors thought that management wanted reports watered down, that they didn't want to -- they were not allowed to call them as they see them. That bothered me.

Q And which management personnel were referred to?

Referring to the QA audit management.

Q Which individuals by name?

A I think that would be Deborah Anderson and Tony Vega.

Q Anyone else?

A Not that I recall, no. That's what it was.

Q As you recall, sir, what in particular did these two individuals do to, let's call it water down the report?

A Well, they didn't do anything to water them down. What they did was, they went -- well, the report

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speaks for itself. This particular audit, there was a lot of personality conflicts between the two auditors in question and two of the management, two of the people in management positions at Comanche Peak, and so Tony Vega had come down from Dallas and told both sides to cool it, that we were here to do a job and not to buth heads over the Quality Assurance program. Then when the report came out, it was obvious to Mr. Vega and Mrs. Anderson that there was a lot of inflammatory remarks in it that were really not professional and not part of a normal QA audit, and that these two auditors had let a lot of their personal animosity and their own personality show up in the report.

So he and Mrs. Anderson rewrote the report and showed it -- well, Mrs. -- well, the lady had gone. The lady auditor had gone by that time, and the male auditor that was involved was still there, and so he was shown the report to see if he -- well, I think she was shown the report before she left, but it hadn't been signed yet by Chapman, and he asked him if he had any problems with it, and I don't know what the answers were to Chapman.

So that's why they thought it was watered down. But the water -- the pages that they had originally submitted are still part of our files, so that if somebody wanted to come in and see the changes that were made, they could see what kind of changes were made. They

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haven't been destroyed.

Q In what file is that located?

A In the corporate audit file in Dallas.

Q Who would have access to that file?

A Chapman, Spangler would now, and let me explain it. Spangler has changed Jobs. He's now working over in the Audit Group since the T-shirt incident and we changed management around. Spangler is now working in QA. And so Spangler or Mrs. Anderson or Mr. Chapman would have access to those files.

MR. BELTER: Counsel, for your information,
I don't know whether you've made copies of it or not,
but CASE, Mrs. Ellis, has access to all of the TCP files
as well, doesn't she?

THE WITNESS: Well, yes, I'm sure she does.
BY MR. SOSNICK:

Q Now those concerns you noted to me before, the ones that you stated prompted the commission of this report, were those met by this report?

A I think so. I was satisfied; not only satisfied, but I was -- I wanted to get everybody in the QA/QC -- the QA and the QC Vendor Surveillance business in Dallas a chance to get anything off their chest that was bothering them about -- well, about anything like this, as well as some personnel and expense report items

we were having, so we kind of rolled it all into one.

The expense report stuff doesn't show up here, but as
they surfaced, Spangler and Keeley would make note of
them, and I'd put those up with Chapman. I think in our
final wrap-up there, it talks about some of those items.

So I just wanted to give everybody a chance to voice any complaints they had about the corporate QA program from the corporate level, so we could get them out and take a look at them and see whether there was any fire where that smoke was coming from.

Q All right. And as you understand it, this report concluded that there were no instances of intimidation?

That's the way I read it.

(Pause.)

Q I would like to show you a portion of this report, and I will refer to page 10 of 12, paragraph No. 8. It's under the section, "Allegation of Intimidation," which begins on page 8 of 12, and I am referring here, of course, to Exhibit 38-6, which I've shown to you. I will pass it to you and your counsel, if you would like to look at paragraph 8 (handing document to witness).

(The witness examines the document.)

Now paragraph 8 indicates an interview of five people in the QA Group; is that correct?

A That's right.

Q And paragraph 8 states that two of the people in the QA Group related to the investigator that remarks were made in an intimidating manner. Did you read that?

A And three said they weren't.

Q That's correct. And three said they weren't.

Now what was the follow-up investigation as
to the intimidating remarks referred to by the two people
in the QA Group?

A Spangler and Keeley went ahead and -- well, if you read the rest of the paragraph, I think it tells you what happened.

Do you want me to read it into the record?

Q That's fine.

A One of them said that he felt that he -
MR. BELTER: You're just paraphrasing this
answer.

THE WITNESS: Yes. One of them stated that he felt the intimidated manner of the person would not cause him, cause him not to go that -- would cause him not to go to that person, except as a last resort, and he would make sure that all of his ducks were in line before he went to that person.

The other person said that although the

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remarks were made in an intimidating manner, but he had his job to do, he'd do it, notwithstanding that person.

We went further then, and I asked -- there's some -- may I see this again?

Q Of course you may.

(The witness continues to examined the document.)

Your memo?

A Yes.

Q It's in the back.

The memorandum on the 9th of September 1983 to Mr. Chapman, and I asked him specific questions about that incident that I wanted answered in my own mind to determine whether or not I was satisfied. One of the things that bothered me was the fact that the quality assurance supervision had not gone to the person who had made these remarks that one of the five people thought was intimidating -- it said two out of five, but really it was one out of five when you come down to it. One of those five people thought it was intimidating, and I wanted to know why they hadn't gone back to the person who made those remarks and told him to keep the hell away from those inspectors, that they -- if he wanted to talk to anybody in the QC business -- excuse me -- the auditing business, that he would come to audit supervision and make his comments know to the supervision.

mgc 8-12 And what was his response to your request? Q 2 Well, I'm not finished yet. Α 3 I'm sorry. 0 4 They said that they had done that, that Mrs. Anderson and Mr. Vega had gone to this person who 6 supposedly made these remarks and told him in no uncertain terms just this. The mistake they made, which they later corrected, was not going back to their personnel and telling them that they had done this. If they had done 10 that, then the intimidation of that one person who felt 11 intimidated would have gone away. And when you have four 12 out of five who weren't intimidated and one who was, it's 13 a matter of personality, I think, rather than what was 14 said or done. 15 Now was --16 Do you want this back (returning document 17 to counsel)? 18 Thank you. Now this particular report was 19 commissioned immediately before your 8-point program; is 20 that correct? 21 Yes. August and September. 22 August and September is when the Eight --0

I think the 8-point program was in

I think that you told us fall.

September. Didn't we decide that this morning?

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mgc 8-13 Okay. A So it was subsequent to this report. 0 3 A The 8-point program came out? Yes. 4 What impact did the rumors or undercurrents 5 which led to the commission of this report have on the 8-point program? 7 It was just one of the many factors that 8 caused me to realize that we needed to expand the depth 9 of our -- I hate to use the term "advertising," but 10 internal advertising to our folks about what we wanted them 11 to do about these kind of problems. It was just one of 12 the pieces of information I had to add it up. 13 And were any procedures followed in writing 14 this report -- and I'm referring to the August 19th report 15 on allegations -- were any of the procedures utilized 16 by Mssrs. Keeley, Spangler or Kahler incorporated into 17 your 8-point program? 18 I'm really not sure, Mr. Sosnick, what you're 19 asking me. 20 MR. BELTER: What procedures are you 21 referring to? 22 THE WITNESS: Yes. What procedures that they 23 used are you referring to? 24 BY MR. SOSNICK: 25 I would like to know if any manner of

investigation that they used is now incorporated into your 8-point program.

A Not directly. Mr. Grier has his modus operandi, as does the corporate security people. So no.

Q Who instructed Mssrs Keeley, Spangler, and Kahler as to the particular procedure they were to follow in the investigation?

A I told them that I wanted everyone in the corporate QA office, including the vendor surveillance people and the engineers, as well as the auditors -- excuse me -- interviewed, and I left it to their own discretion.

Mr. Spangler is a long-time person -- well, he's not that old, but he's been in the business a long time, as has Mr. Keeley, and they've both done these kind of things before, so I left it to their own discretion of how they did it. I did not want to be too prescriptive about how they went about their work.

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Q Mr. Clements, do you remember an incident regarding an alleged forged signature on an audit report?

A Yes, sir.

Q Approximately did that occur?

A Well, I don't know exactly when it occured, but it came up as part of this investigation.

Q All right. And when you heard of this alleged forged signature incident, did you personally investigate the matter?

A I was told that the -- I'm not sure now whether the same individual is involved. I'm not sure whether this is the one where he wanted to talk to the investigators and wanted to talk to me, or I called him in on this one.

But anyway, either I asked him to come in and see me or he said he would want to talk to me about it, and we got together. And I asked him about the alleged forgery and he said that whoever said that was talking out of school and didn't know what they were talking about and if he had had any forged reports he sure would have known it because he would have had to sign it as the audit team leader, and it just didn't happen.

Q How did you learn of the incident?

A It came to me through Keeley and Spangler, that somebody had mentioned to them in one of their discussions with one of the other personnel that they thought that a

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document had been forged with this young fellow's name on it.

And you're not sure whether this individual contacted you or you requested to see him?

A I think it said in the report -- like I say, he was the one that was also the team leader in the intimidation portion of this report and he either asked to see me personally on that one or on this one. But anyway, we got together on both of them, so I'm not sure which was which right now.

I can tell you if I can see the report.

All right, why don't you take a look through that report.

The report refreshes my memory. For the allegation of intimidation, this young man said he'd rather come to me. When I heard about the other, he did. I asked him to come to my office and he did. When I'd heard from the investigators about the supposed forgery, I gave this young man a call and asked him would he come up and talk about it and he said sure.

Does that make it clear?

O That makes it clear. And is it your testimony that the extent of the investigation, as to that particular matter, involved your discussion with that particular individual?

A That's right.

Q Now Messers. Keeley and Spangler, who are their immediate superiors, or who is their immediate superior, if 2 it is one person? 3 A At present? 4 At present. 5 Kahler -- excuse me, Keeley reports to Richard Kahler and Spangler has been transferred to Corporate QA 7 and reports to Chapman. 8 O Now at the time that this report was commissioned, what was the chain of command with regards to Keeley, 10 Spangler, and Kahler? 11 Keeley and Spangler eported to Kahler, and 12 Kahler reports to me. 13 Did you say now, what was then? 14 Now, Mr. Clements, you and your counsel and 15 counsel for NRC have been provided with copies of reports, 16 SIS reports from the Hartford Steam Boiler Inspection & 17 Insurance Company. Do you have those in front of you? 18 A Yes, sir. MR. BELTER: Yes, a series of seven? Is that 20 correct? 21 MR. SOSNICK: Let's count them. 22 MR. BELTER: I have seven stapled, with a cover 23 page of each, SIS. 24

MR. SOSNICK: I have seven, also.

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MS. CHAN: Mr. Sosnick, for the record, I would like to request that copies of all these documents be provide at some time. I understand they are going to be attached to the transcript?

MR. SOSNICK: For clarification, did you receive copy of this SIS report? I thought you did. Let's go off the record for a second.

(Discussion off the record.)

(Recess.)

BY MR. SOSNICK:

Q Mr. Clements, before we took our break, we had begun a discussion -- actually just an introduction, as to some documents which are SIS reports from the Hartford Steam Boiler Inspection & Insurance Company. And it is my understanding that these have been introduced into evidence in other depositions.

It was also my understanding that as a discovery document produced by Applicant, that its authenticity is stipulated?

MR. BELTER: Counsel, it is my understanding that they have been produced in the rate case and an agreement reached that you can use them here if you establish relevance. Based on your representation that they've been introduced in another deposition, I am not going to interpose the usual -- I do interpose the usual objection here,

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but I don't think we need to get into the problem of 1 2 arguing over it, and you may go ahead and have it marked 3 and proceed with questions. MR. SOSNICK: Okay, Ms. Chan, do you have any objection? 5 MS. CHAN: No objection. MR. SOSNICK: All right. 7 Why don't we mark these 38-7. 8 9 MR. BELTER: Do you want to do it by date, all seven of them at once? 10 MR. SOSNICK: I was thinking we could do them 11 12 all chronologically, make them all 38-7 and put a letter 13 after the number, or we can just number them consecutively. 14 MR. BELTER: If you mark them 38-7, and then 15

MR. BELTER: If you mark them 38-7, and then as you refer to each one, you just refer to them by dates, isn't that sufficient identification? You'll have one exhibit with seven -- well, with a number of pieces to it, but the portions of the exhibit are clearly identified as to what you're referring to. As long as we use dates.

MR. SOSNICK: Sure, I'll offer this. Why don't we mark it 38-7, and as -- oh, that's fine. And then we'll just identify each particular stapled set by date, okay?

(The documents referred to were marked as Deposition Exhibit No. 38-7 for identification.)

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1 BY MR. SOSNICK: 2 Now, Mr. Clements, the Hartford Steam Boiler Inspection and Insurance Company, do they have any cause to come into Comanche Peak and do any sort of inspection there? 4 5 A Yes. 6 And what would the nature of their inspection be, sir? 7 Brown & Root has reached, has an agreement with A them, a contract with them to provide authorized nuclear 9 10 inspectors, which is part of the ASME program. 11 Q All right, now who in the Comanche Peak 12 organization, specifically TUGCO, would receive these 13 reports? 14 A Well, not specifically TUGCO, specifically Brown & Root. Gordon Purdy. 15 16 My mistake, I'm sorry. 17 He's the Manager of Quality Assurance at Comanche Peak for Brown & Root, Gordon Purdy. 18 19 Now in the organizational change, what is your 20 relationship with Mr. Gordon Purdy? It hasn't changed. Mr. Purdy is the Brown & 21 Root Quality Assurance Manager at Comanche Peak. And as such,

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O All right. And who is Mr. Purdy accountable to?

Mr. Purdy is accountable to Mr. Ray Verpilat,

is solely responsible for the ASME program at Comanche Peak.

spelling?

the Manger of Quality Assurance in the Houston Office of Brown & Root. 2 Q All right. Now in any Quality Assurance matter at Comanche Peak, if there is -- strike that. Are you familiar with those items, under 5 Mr. Purdy's jurisdiction as QA Manager? 6 A Yes. 7 MR. BELTER: What items, if I might interpose. 8 How did you interpret his question? THE WITNESS: What his job was at Comanche Peak? 10 Are we agreeing on that? Is that my guess? 11 BY MR. SOSNICK: It was fine, okay. 13 Now have you ever seen an SIS report from 14 Hartford Steam Boiler Inspection and Insurance Company? 15 A Yes. 16 Under what circumstances have you seen such a 17 report? 18 A A week ago Monday, Mr. Fikar gave me a copy of 19 one because this was a record that the Intervenor in the 20 rate case now pending in Austin and the same Intervenors 21 that you represent here. And he was showing us what an SIS 22 report looked like. 23 Q All right. And what particular SIS report did he 24 show you? Do you recall? 25

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A I do not recall.

Q Was it one of the particular SIS reports that was involved in the rate case?

A That was involved in the rate case? I think it was. He didn't so designate it, but I'm pretty sure it was.

Q All right.

Now in your discussions concerning the SIS report, when you were introduced to them, is it your understanding that the inspectors from Hartford Steam Boiler Inspection and Insurance Company do similar inspections as personnel at Comanche Peak who might be charged with the same areas of inspection?

A Essentially yes. The ANI would be the final inspection. The Brown & Root QC inspectors would do inspections and then the authorized nuclear inspector from Hartford Steam Boiler Inspection and Insurance Company would do the final inspection, would allow us to put an N-stamp on a particular ASME system.

Q Do you have any opinion, as to the reputation of these inspectors?

A Of the individual inspectors, or the company?

Q Why don't we talk about the individual inspectors?

A None.

Q As a company?

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A The company has a high reputation, across the board, really.

Q The exhibit marked 38-7 for identification, all seven packets are the SIS reports we've referred to, you have a set of those in front of you?

Yes.

Now then, Mr. Clements, as far as you know, how is the information cited in any of these SIS reports acted upon, in Comanche Peak?

A I have no firsthand knowledge of how these are -no knowledge of how they are -- all I know is that these are turned in, as it says here, to Mr. Gordon Purdy, and Mr. Purdy has to take whatever action is required to have them remonitored and found that the unsatisfactory conditions have been found satisfactory before he can proceed with his work.

Mr. Clements, would Mr. Gordon Purdy ever have occasion to implement an investigation as to allegations of intimidation and harassment, without your knowledge?

Without my knowledge?

0 Yes.

I wouldn't think he would.

All right. Now, is it a fact, Mr. Clements, that the Hartford Steam Boiler Inspection & Insurance Company is not the sole -- for lack of a better description -- outside QC inspector organization? Did you understand my question?

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A I think I do, Mr. Sosnick. The answer to that is organization, yes they are. We have outside folks that are 2 job shopping, and so there is not another organization 3 represented, but there is people from that organization. 4 Does that make sense? 5 Q That makes sense. Let me just -- maybe I'll ask one more question and we'll clear it up. Quality 7 Control exists beyond those employees of Comanche Peak. In 8 fact, it is done by other sources also, as to certain elements or components, what have you? 10 Oh yes, the components we buy have already been 11 QC'd and QA'd, if they're an ASME bid or if they're safety 12 related equipment. If that's what you're driving at, the 13 14 answer is yes. Now then, is your testimony, Mr. Clements, that 15 Mr. Purdy would not undertake an investigation as to 16 allegations of intimidation and harassment without you? 17 would not be proper? 18 MR. BELTER: I don't believe he indicated it would not be proper, counsel. 20 MR. SOSNICK: All right, I'll take out the --21 MR. BELTER: He normally wouldn't do it without 22 telling him. 23

MR. SOSNICK: All right.

THE WITNESS: With that change, yes, that's right.

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BY MR. SOSNICK:

Q Is it a fact then, Mr. Clements, that when allegations of intimidation and harassment surface, that they would somehow be investigated through the overall program we've talked at length about today?

A They should be.

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I will refer to SIS Report Exhibit 38-7. 2 It is dated 6-29-83. A I've got it. 4 Do you have it in front of you? 0 5 Uh-huh. A 6 Okay. 7 It's directed to Gordon Purdy. Can your 8 counsel see it also? 9 Uh-huh. 10 It's from Jerry Little, ANI. 11 A (Witness reading document.) 12 Take a moment, and you can review that, 13 A (Witness reading document.) 14 0 And then we will take a pause. 15 (Pause.) 16 Thank you. 17 MR. BELTER: Counsel, we have finished 18 reading it, and I might note it has taken us five or six 19 minutes in reading it, but in order to assist me in 20 determining whether I want to object, I would like to ask Mr. Clements if he has ever seen this document before this 22 afternoon. 23 THE WITNESS: Never. 24 MR. BELTER: You may go ahead. 25

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intimidation?

As your counsel stated, Mr. Clements, you 2 have just reviewed this document? A I have had a very small amount of time to 4 glance over it. I wouldn't say I have reviewed it. Q It is your testimony that this is the 5 first time you have seen this particular document? That's right. Let's go to page 2 of 3 of this exhibit, 8 38-7, dated 6-29-83. Q Okay. 10 Did you read this page? 11 Yes, I read it hurriedly. 12 All right. 13 0 14 Now, off the bottom of page 2 and leading on to the top of page 3, the author of this report relates --15 and I will read from the document and beginning the last 16 sentence on page 2 of 3 --17 "If this is to be continuing situation, 18 perhaps it would be best not to explain reasons for our 19 actions, since this is not the first time that an ANI has taken harsh verbal abuse from engineering people." Now, then, in your opinion, Mr. Clements, 22

I mean I know this is the first time you have seen this

Or harassment?

document, does this relate to you an incident of possible

A No. As I mentioned before, there are thousands of times when these kinds of confrontations come head and head, and if every time somebody has harsh verbal abuse for somebody else, that's considered intimidation, there is millions of cases of intimidation out there over the period of 10 years, but I've never known anybody, any reasonable man, to feel like that harsh verbal abuse -- and even that is a term that is just all in the eyes of the beholder.

So, no, I don't think that's intimidation. It looks to me like this is an excellent case where the QA program is working properly.

Q Now, then, Mr. Clements, do you recall, are you aware of any investigation regarding the particular incident noted in this SIS report, of your personal knowledge, of course?

A None that I know of.

MR. BELTER: Counsel, am I to understand it's your position that it's your position that an incident of alleged intimidation of an ANI person by a quality engineering person is relevant to this proceeding?

MR. SOSNICK: Yes, it is.

MR. BELTER: Well, I object on the grounds of relevance and ask you to consider the ruling of the Board as to what is relevant here, which is allegations of

intimidation of QC inspectors. That's a --2 MR. SOSNICK: I would just offer that I think it's incredibly probative to the issue at hand 3 of allegations of intimidation. And harassment of 4 5 inspectors. 6 MR. BELTER: QC inspectors? 7 MR. SOSNICK: QC inspectors. 8 BY MR. SOSNICK: 9 Now then let's continue on in the same 10 document, Exhibit 38-7, dated 6-29, and I will go to 11 the section marked "speed letter." Have you found that 12 in the document, sir? 13 A Uh-huh. 14 Now, I see speed letter, I see a communication 15 from a pipe support engineer. He has signed in his hand 16 George M. Chamberlain. Do you see that at the top of the 17 page? 18 Yes. Yes. 19 And do you note that it is directed to Q 20 ANI? 21 Uh-huh. A 22 And there is a notation there to Jerry? 23 Jerry W.? 24 Yes. 25 Yes.

Q Now, then, I will read part of that, the message portion, which is dated June 28, '83. Do you see

A Uh-huh. Yes.

that portion?

Q All right. I'm reading one, two, three, four lines, the last four lines. At the very end of the document is another signature by Mr. Chamberlain. There is a notation NA-3355 is not relevant in this case. How clear should a drawing be? Clear enough for a poet? Or clear enough for people involved in the industry?

Now, in your opinion, Mr. Clements, does this go somewhat beyond verbal abuse?

A I don't even consider it verbal abuse at all. It's the opinions of a frustrated man who is wanting to get on with the job. It's uncalled for, but if that's verbal abuse -- I've just never seen anybody sensitive enough to call that verbal abuse. That's ridiculous.

MR. BELTER: Mr. Sosnick, it is my understanding that you have been authorized to use these documents obtained in the rate case in this proceeding if you establish the relevance of the documents.

Am I to understand that it is CASE's position that the language that was just quoted constitutes an allegation of intimidation or harassment?

MR. SOSNICK: Counselor, I am asking for

Mr. Clements' opinion as to a specific incident.

MR. BELTER: You have an obligation here to tell me why you think this document is relevant. Is it this portion of the document you think is relevant to this proceeding?

MR. SOSNICK: Haven't we gone through this already? I think we have.

MR. BELTER: I don't think we have. You have an obligation --

MR. SOSNICK: I have noted course and conduct here, I have noted that it's probative to the issue of how allegations of intimidation and harassment are handled. Mr. Clements is head of QA there, and he is certainly the person who can answer such questions, and he is intimately involved in the investigation process.

We've talked about that for a great deal of today. Now I've noted your objection. I've tried to explain how I think it is relevant, and I think we are just going to banty it back and forth. The objection is preserved and I'd just like to get through the deposition.

MR. BELTER: I want to make one thing clear, that you are representing to me right now that you think this document establishes either an allegation or an incident of intimidation. Is that what you are telling me? You think -- CASE represents that this document establishes?

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Because that's the only way it's relevant here. And if you are not willing to establish that, I'm going to object on the grounds of relevancy, because you will be conceding to me that it is not relevant.

MR. SOSNICK: Counsel, what you are stating to me now is your understanding of my line of questioning. Your objection was relevance. I have stated my reasons. Your objection is preserved. My reasons are stated for the record. Your understanding is what is irrelevant here, so let's proceed with this questioning.

(Discussion off the record.)

BY MR. SOSNICK:

Q Mr. Clements, we will refer to another document in the series marked for identification

Exhibit 38-7. The date of this particular report is dated November 18, 1983. Have you located that document?

A Yes.

Q And you have it before you?

A Yes.

Q Would you like to review it at this time?

A (Witness reading document.)

MR. BELTER: We have reviewed it, Mr. Sosnick, and to be brief, I will interpose the same objection. I can't see anything in it that is relevant.

MR. SOSNICK: For convenience's sake, you

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want to pose a standing objection to the line of questioning?

you know. And just to confirm, Mr. Clements, you have never seen any of these, any of the pieces of this exhibit before today, have you?

MR. BELTER: To the line of questioning,

THE WITNESS: No, I have never seen it.

MR. BELTER: All right. But my particular objection to this one is I can't see anything in it that is relevant.

BY MR. SOSNICK:

Q Mr. Clements, you have reviewed the document marked for identification Exhibit 38-7 that's dated November 18, 1983?

A Yes.

Q You have reviewed that with your counsel; is that correct?

A I have given it a hurried reading.

Q All right.

Let's turn to page 2 of 3, and I am referring to the first paragraph, sir. There is reference there to animosity and facetiousness with regards to the inspectors from Hartford Steam Boiler Inspection Insurance Company, and they note in quotes that the references were "personal assumptions, misconceptions and blind-siding."

Is it your opinion, Mr. Clements, that that cannot be construed as an incident of intimidation or barassment? MR. BELTER: That what cannot be construed? 5 That this letter, or that the references in the letter 6 were true? I don't understand your question. BY MR. SOSNICK: 8 Do you understand the question? 9 A No. 10 MS. CHAN: Mr. Sosnick, if I may interrupt 11 for a moment, are you using these in the form of 12 parentheticals to get Mr. Clements' opinion as to what is 13 or is not intimidation or are these specific incidents 14 supposed to be representative of some specific intimidation 15 that you are trying to show? 16 MR. SOSNICK: As reported in this SIS 17 report, I would like Mr. Clements' opinion as head of QA 18 whether incidents like this would be considered 19 intimidating or harassing to an inspector. 20 BY MR. SOSNICK: What is your opinion on that, sir? 22 MR. BELTER: He doesn't have one. He 23 doesn't know what the incident is you are talking about here. 24 THE WITNESS: I cannot comprehend the

animosity and facetiousness. The facetious response that

makes reference to the inspectors is not a full sentence. 2 It's hard to -- I reall can't -- it's so vague that I have no opinion on it. MR. SOSNICK: All right. MR. BELTER: Counsel, I must say, I think that I am going to consider requesting that you and CASE be required to pay for this portion of the deposition, if 8 you are going to go through every one of these in the same fashion. 10 There is no relevance here whatsoever to 11 any of this stuff. 12 MR. SOSNICK: Objection noted. We are not 13 going to go through each and every one. 14 MR. BELTER: Okay. 15 MR. SOSNICK: In fact, we will conclude 16 shortly. 17 MR. BELTER: You understand why you're 18 not paying for this portion of the deposition --19 MR. SOSNICK: Let's go off the record. 20 (Discussion off the record.) BY MR. SOSNICK: 22 Mr. Clements, we have just reviewed a 23 document marked for identification Exhibit 38-7, it's 24 dated November 18, 1983. Do you concur that this is an

official document submitted to Gordon Purdy?

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MR. BELTER: He has no way of knowing that and I'm going to object to him testifying. He's already said he's never seen it before.

MR. SOSNICK: Well, we have stipulated to authenticity.

MR. BELTER: We have, and that was my decision.

MR. SOSNICK: Okay.

BY MR. SOSNICK:

Q Now we have reviewed the first paragraph, part of the first paragraph. Actually you have reviewed the document. You have stated to me that you have not reviewed it in depth and that is the first time you have seen it. Is that correct, sir?

A That's right.

Q We note in the document references of facetious remarks directed to inspectors. Did you see those in the first paragraph? Did you see that reference?

A I see where these remarks are classified by the writer of this report as facetious remarks.

Q All right. Now, then, for the sake of example, sir, if you encountered facetious remarks in an official document relating to an inspection at Comanche Peak Nuclear Power Plant, facetious remarks, would that warrant concern on your part, if they went to inspectors?

MR. BELTER: Objection. We will never be able to define what you mean by facetious.

MR. SOSNICK: I asked what he meant, what he considered it. That was my question.

MR. BELTER: I don't understand what you mean by facetious. If the witness has an understanding, he can go ahead and give it.

BY MR. SOSNICK:

Q Do you have an understanding of what I said?

A I think that you asked me if I see a facetious remark in an official report, does that bother me.

Q If it's directed to an inspector.

A Oh, I didn't understand you directed it to an inspector.

O Yes.

A It depends on who the inspector is, really, and what is a facetious remark to that inspector. We have to go back, Mr. Sosnick, to what I guess everybody calls the "reasonable man rule." You know, there's some people whose feelings are sticking out on their sleeve and any kind of remark is facetious to them.

There's other guys, like you and me, hardshelled, and we don't get excited and mad. So you take a
group of 10 people and you make the same statement to them,
and eight of them won't think anything about it, and one
will think a little bit and another guy may really think

1 it's a facetious statement. You can', -- it's a hard 2 question to answer with a yes or a no. I have seen 3 facetious statements in reports, that I thought were uncalled for, but I sure didn't think there was any 4 5 intimidation or harassment involved in the report. 6 It's a subjective standard? 7 That's exactly right. 8 Perhaps similar to those undercurrents 9 of rumors that you heard that prompted you to commission 10 the report done by Mr. Kahler and Mr. Keeley and Mr. 11 Spangler? 12 I'm afraid I don't see the connection. 13 Will you tie it for me? 14 Concerns were raised in your mind; is that 15 true, sir? 16 Concerns were raised in my mind, that's 17 right. 18 Things which you considered were severe 19 enough to prompt that particular report I just referred you 20 to? 21 That's correct. But if I saw something 22 in an inspection report talking about a personal assumption 23 of an inspector, that wouldn't bother me, because I think 24 we have a lot of differences of opinion, and they are

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personal assumptions.

Q If you did not know the inspector to whom such remarks were directed, would you investigate further?

A Probably not on that personal assumption comment. I would have the -- if I were told about it, I would have the supervisor look into it and see what the conditions were and so forth, if it came to my attention. But --

Q If it came to your attention you might take some action on it?

A I -- not on somebody talking about it's a personal assumption, because people are always saying, "Hey, that's your opinion and my opinion." Well, fortunately for the QA program, the inspectors' personal opinion is prevalent. So -- I don't mean prevalent, I mean it's the one that governs.

But I can still, as a construction hand or as an engineer or something, think that it's his own personal opinion. But as far as the QA/QC program goes, his personal opinion is what we have to put to bed to make sure that he's satisfied.

Q You agree, then, sir, that intimdation can depend on the individual and it may occur at different levels, depending on that person?

A I think that's right.

Q Of your own personal knowledge, Mr. Clements,

do you know of any investigation which is any way connected with this particular report we have just reviewed, the 38-7 dated November 18th, 1983?

A I do not know of any.

end of 10 MN

(Discussion off the record.)

MR. SOSNICK: Back on he recorl.

1 have no further questions right now.

EXAMINATION BY STAFF

BY Mr. CHAN:

Q Mr. Clements, if I could refer you back to some testimony earlier about nit-picking items. I'd like to know, to the best of your knowledge, if the items that were so-called nit-picked were unsafe at the time they had been pointed out and whether or not they have been subsequently corrected?

A Ms. Chan, to the best of my knowledge, the reason that the supervisor made the comment about nit-picking was the fact that these people had taken an undue period of time to inspect a deck space, a floor space, of ten feet square and had pointed out a lot of items that could not be classified as safety related.

While in the same room, there were items that should have been corrected. Now that's the best of my knowledge. I have no firsthand knowledge of this. This was hearsay evidence that I have determined. So he was saying to these guys, quit your nit-picking and get on with your inspecting.

It was taken out of context, the nit-picking comment.

Q The nit-picking was not -- the alleged nit-picking

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incident did not refer to safety related material? Is that correct, or it did?

A The area was a safety related area. There were some areas that these guys, these inspectors, spent an undue period of time inspecting the deck in this area. And they pointed out every little pinhole in the deck. Now this is, again, this is hearsay.

And what the man told them was look, you're spending an undue amount of time nit-picking on those little things like a pinhole in the deck when there are other items in there you should be pointing out and we need to get corrected.

Q You mentioned spending an undue amount of time doing inspections. Is there any time pressure on QC/QA inspectors for doing their inspections?

A No.

MS. CHAN: Thank you, I have no further questions.

MR. BELTER: Let me take a couple of minutes

and cut this down to about zero.

(Discussion off the record.)

(Recess.)

MR. BELTER: Back on the record.

EXAMINATION BY APPLICANT

BY MR. BELTER:

Q Mr. Clements, Messers. Keeley, Kahler, and

Spangler, who did the report that you discussed earlier.

Are these gentlemen, when the report was done, were they independent from the QA department?

A That's right. Mr. Kahler reported to me and the other two gentlemen reported to Mr. Kahler directly.

Q You were asked a number of questions about reports that had been dealt with by Mr. Grier. And in several of the questions, you were asked to distinguish between serious and not serious complaints. Do you have an example of a complaint that you feel was not serious?

A Mr. Grier reported to me, within the last two or three weeks, of an incident that happened in the bathroom at Comanche Peak that while an inspector was there, someone asked him hey, are you sure you have enough hangers today to rate being here in the bathroom? And he took it to be harassment or intimidation, whichever one is which. And he went down and reported to Mr. Grier and Mr. Grier investigated and came up with the notion that it was done in jest.

But it also made me feel that we'd gotten our point across to the people, that if they feel that they've been harassed or intimiated that they need to get to Mr. Grier and so I was sort of glad to have the report.

Q You were asked a number of questions this morning about a conversation you had with Mr. Chapman last night,

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at the conclusion of his deposition. Do you see anything wrong with your conversing with Mr. Chapman about that?

A No. Chapman works for me. I talk to
Chapman several times a day, every day, so no, I don't see
anything wrong with that.

Q Had anyone warned you not to discuss the substance of Chapman's testimony with him?

A No.

Q Mr. Clements, I realize you have a constitutional right to talk to anyone you want to, but if I were to ask you now not to talk to any other witness in this case, about the substance of your testimony here this afternoon, would you go along with my request?

A For how long?

Q Until the conclusion of the hearings. Until that witness has testified himself.

A Until that witness has testified himself, yes, I would.

Q Thank you.

You indicated that an NCR number is issued by a clerk. Do I understand, from your answer, that the clerk who issues the number exercises no discretion whatsoever in issuing the number?

A Of course, we wouldn't let a clerk decide whether or not the inspector needed a number or not.

Q During the course of questioning about the investigation conducted in 1983 by Messers. Keeley, Kahler, and Spangler, reference was made to a concern over a potentially forged document. Could you explain why it is that you felt satisfied after you had interviewed the individual that you interviewed about that incident?

A The investigators Spangler and Keeley, had gotten word from a third person, if you will, that they had heard that an audit report, final report, had been forged with a given individual's name. So I asked that individual if he would come to my office. As I said before to Mr. Sosnick, it was the same person who was involved a leader in the intimidation thing.

He came to my office and I said had he heard anything about this and he said yes, he had heard that rumor in the group, too. But since it was his signature that was supposed to have been forged and he knew it had not been forged because he had signed all of the audit reports that he had made, so he knew it was a false allegation.

Q In other words, the person you interviewed was the person whose name was allegedly forged?

A You were asked some questions about SIS reports that were directed to Mr. Purdy. Are you willing, on the basis of your five or six minute reviews of those documents, to give any opinion as to what action you would take if you

were in Mr. Purdy's position in response to those SIS reports? 2 No. I would have to study the situation and the personalities involved before I could make any correct management decisions on those. 5 MR. BELTER: That's all I have. MR. SOSNICK: I just have a few questions for you, Mr. Clements, on reexamination, and then we will conclude 8 today's deposition. EXAMINATION BY INTERVENOR 10 BY MR. SOSNICK: 11 Now you've testified that Messers. Kahler, 12 Keeley, and Spangler are independent of QA, is that right? 13 Were independnet of QA, yes. I'll qualify, were independent of QA at the time 15 that the subject report we discussed earlier was performed, 16 is that correct? 17 Yes, sir. 18 Who chose the individual to head up that 19 report? 20 MR. BELTER: That's been asked and answered, 21 Do you really need to have him put it on again? counsel. 22 MR. SOSNICK: I am just going on your examination. 23 THE WITNESS: I picked Kahler because, as I said 24

before in earlier testimony, he reported to me and I wanted

person, who knew what the nuclear business is all about, but who was independent of Chapman's organization.

Q Now then, just a few moments ago, your counsel asked you to describe -- strike that.

A few moments ago, your counsel referred to your testimony earlier in the day having to do with Mr. Grier.

And he asked you to present a situation where there would be a non-serious remark. And you related one to us, is that correct?

A Yes.

Q Is your testimony that you were pleased that that non-serious remark was looked at by Mr. Grier, even though it turned out to be non-serious?

A No, my testimony is that if the inspector felt the need to go to Mr. Grier, that he had knowledge of Mr. Grier's presence, that Mr. Grier would investigate it and look into it. That was what I was pleased at, that the inspector himself, if he felt that he was intimidated or harassed, would bring the subject up.

Mr. Grier, by the way, has been directed to investigate anything that comes to him.

Q Now as to the incident relating to, which was also referenced in the report commissioned by Mr. Kahler, forged signature incident, the discussion that you and that certain

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person had? Did any investigation continue after that discussion you had with that individual?

A Now when he told me that he had signed every audit report himself, that he was supposed to sign, and that anybody that said that his signature had been forged was, I believe he said talking through his hat, or something like that. No, I didn't carry it any further because the man whose signature was supposed to be forged said it wasn't.

Q Now then, as to the SIS reports that we've attached as exhibits to this deposition, some of which you've reviewed -- not studied, but you've reviewed for the first time here today. Is it your testimony that before you would take action you would study them further?

A Yes.

Q And in your opinion, would that be the reasonable action to take, upon reading such a report?

MR. BELTER: Objection. That's ambiguous, and let me explain. Do you mean a reasonable person in the position of Mr. Clements, who doesn't know anything about them and is sitting here this afternoon being hit with them for the first time? Or are you talking about someone, perhaps in Mr. Purdy's position, who on getting them might know a lot more about them? Do you see my point?

MR. SOSNICK: I see your point, and the question is presented in the context of someone who has responsibility

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1 for Quality Assurance? 2 THE WITNESS: I think it's safe to say that 3 any situation like this, where you have interpersonal relationships, that you sit and think about them and try to 4 5 look at them in the context and give it management attention, 6 cause that's why they make people supervisors and managers, 7 is to look at them in that light --MR. SOSNICK: Okay. I'm sorry, did I cut you off? 10 THE WITNESS: Yes, you did. And so therefore, 11 when something like this comes to my attention, I sit and I 12 look at it and in some cases you'll take one action and I'll 13 take another. 14 BY MR. SOSNICK: 15 You would give it some thought and perhaps delve 16 into the context in which these things transpired? 17 A Yes. MR. SOSNICK: I have no further questions. 18 19 MR. BELTER: Nothing further. MR. SOSNICK: Ms. Chan? 20 MS. CHAN: Nothing further from the Staff. 21 22 (Whereupon, at 6:00 p.m., the taking of the 23 deposition was concluded.) 24 25

Billy Ray Clements

CERTIFICATE OF PROCEEDINGS

This is to certify that the attached proceedings before the NRC COMMISSION

In the matter of: Texas Utilities Electric Company, et al

Date of Proceeding: Tuesday, July 10, 1984

Place of Proceeding: Glen Rose, Texas

were held as herein appears, and that this is the original transcript for the file of the Commission.

Marilynn Nations

Official Reporter - Typed

Officiad Reporter - Signature

TAYLOE ASSOCIATES REGISTERED PROFESSIONAL REPORTERS NORFOLK, VIRGINIA

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