

SNJPPS

Standardized Nuclear Unit
Power Plant System

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June 27, 1984

SLNRC 84-0097 FILE: M-189/0541
SUBJ: Callaway Preservice Inspection
Program Supplemental Data

Mr. Harold R. Denton, Director
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Docket No. STN 50-483

Ref: SLNRC 84-093 dtd. 6/13/84: Subj. as Above

Dear Mr. Denton:

The following supplemental data concerning the Callaway relief request described in Enclosure 2 to the reference is forwarded for NRC information per telecon of June 25, 1984 with Messrs. Hum and Holonich:

1. Weldments in Fuel Pool Cleaning and Cleanup System Pipe Support Nos. 2-EC-04-R026/R027/R029 and R030 are partial penetration weldments; Essential Service Water System Pump Support Nos. UEF11-R006, R007, R008 and R009 contain both partial and full penetration weldments in each support.
2. Fabrication of the pump and pipe supports listed in Enclosure 2 of the reference was performed to ASME Section III, Subsection NF, 1974 Edition through Summer 1975 Addenda. Installation of these supports was to ASME Section III, Subsection NF, 1974 Edition through Summer, 1975 Addenda.
3. The weldments on the pump and pipe supports listed in Enclosure 2 of the reference were visually inspected during construction; weld material controls, materials traceability and support configurations were also verified by the Callaway Constructor during field fabrication of these units. Records supporting these inspections are available at Callaway Site. In addition, the piping supports were independently inspected in the course of the Callaway piping systems walkdown performed in response to IE Bulletin 79-14. The results of this added inspection reaffirm acceptability of these items.

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We trust the preceding information will satisfactorily and fully resolve remaining NRC questions concerning the reference relief request.

Very truly yours,


S. J. Seiken
QA Manager

SJS/dck/6b10

Enclosures

cc: J. Neisler/B. Little, USNRC/CAL
H. Bundy, USNRC/WC
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