## ENCLOSURE

## NOTICE OF VIOLATION

Georgia Power Company Vogtle Unit 1

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Docket No. 50-424 License No. CPPR-108

The following violations were identified during an inspection conducted on February 21-24, 1984. The Severity Levels were assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

10 CFR 50, Appendix B, Criterion V, as implemented by PSAR Chapter 17, Section 17.1.5, requires that activities affecting quality be accomplished in accordance with instructions, procedures and drawings.

Vogtle procedure GD-T-27, Installation of Concrete Expansion Anchors, paragraph 7.6.1 states that QC inspectors are required to use a calibrated torque wrench to verify that actual torque on concrete anchors is in the range of specified value as shown in exhibit O1.

Contrary to the above, between February 21-24, 1984, activities affecting quality were not being accomplished in accordance with documented procedures and drawings in that a reinspection of three installed base plates (12 concrete expansion anchors) revealed the following discrepancies from the documented requirements:

- One of the four installed wedge anchors for plate CAP 384 was undertorqued by 1.5 turns prior to reaching the specified minimum torque value.
- (2) One of the four installed wedge anchors for plate CAP 400 was undertorqued by 1/3 turn prior to reaching the specified minimum torque value.

This is a Severity Level V Violation (Supplement II).

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violations; (2) the reasons for the violations if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date: MAR 9 1984

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