NUREG-1058

Technical Specifications Callaway Plant, Unit No. 1

Docket No. STN 50-483

Appendix "A" to License No. NPF-25



Issued by the U.S. Nuclear Regulatory Commission

Office of Nuclear Reactor Regulation

June 1984



8407020225 840630 PDR ADOCK 05000483 P PDR

.

NOTICE

Availability of Reference Materials Cited in NRC Publications

Most documents cited in NRC publications will be available from one of the following sources:

- The NRC Public Document Room, 1717 H Street, N.W. Washington, DC 20555
- The NRC/GPO Sales Program, U.S. Nuclear Regulatory Commission, Washington, DC 20555
- 3. The National Technical Information Service, Springfield, VA 22161

Although the listing that follows represents the majority of documents cited in NRC publications, it is not intended to be exhaustive.

Referenced documents available for inspection and copying for a fee from the NRC Public Document Room include NRC correspondence and internal NRC memoranda; NRC Office of Inspection and Enforcement bulletins, circulars, information notices, inspection and investigation notices; Licensee Event Reports; vendor reports and correspondence; Commission papers; and applicant and licensee documents and correspondence.

The following documents in the NUREG series are available for purchase from the NRC/GPO Sales Program: formal NRC staff and contractor reports, NRC-sponsored conference proceedings, and NRC booklets and brochures. Also available are Regulatory Guides, NRC regulations in the *Code of Federal Regulations*, and *Nuclear Regulatory Commission Issuances*.

Documents available from the National Technical Information Service include NUREG series reports and technical reports prepared by other federal agencies and reports prepared by the Atomic Energy Commission, forerunner agency to the Nuclear Regulatory Commission.

Documents available from public and special technical libraries include all open literature items, such as books, journal and periodical articles, and transactions. *Federal Register* notices, federal and state legislation, and congressional reports can usually be obtained from these libraries.

Documents such as theses, dissertations, foreign reports and translations, and non-NRC conference proceedings are available for purchase from the organization sponsoring the publication cited.

Single copies of NRC draft reports are available free, to the extent of supply, upon written request to the Division of Technical Information and Document Control, U.S. Nuclear Regulatory Commission, Washington, DC 20555.

Copies of industry codes and standards used in a substantive manner in the NRC regulatory process are maintained at the NRC Library, 7920 Norfolk Avenue, Bethesda, Maryland, and are available there for reference use by the public. Codes and standards are usually copyrighted and may be purchased from the originating organization or, if they are American National Standards, from the American National Standards Institute, 1430 Broadway, New York, NY 10018.

NUREG-1058

Technical Specifications Callaway Plant, Unit No. 1

Docket No. STN 50-483

Appendix "A" to License No. NPF-25

Issued by the U.S. Nuclear Regulatory Commission

Office of Nuclear Reactor Regulation

June 1984





TECHNICAL SPECIFICATIONS

FOR

CALLAWAY - UNIT 1

Docket No. 50-483

ø



DEFINITIONS	
SECTION	PAGE
1.0 DEFINITIONS	
1.1 ACTION	1-1
1.2 ACTUATION LOGIC TEST	1-1
1.3 ANALOG CHANNEL OPERATIONAL TEST	1-1
1.4 AXIAL FLUX DIFFERENCE	1-1
1.5 CHANNEL CALIBRATION	1-1
1.6 CHANNEL CHECK	1-1
1.7 CONTAINMENT INTEGRITY	
1.8 CONTROLLED LEAKAGE	1-2
1.9 CORE ALTERATION	1-2
1.10 DOSE EQUIVALENT I-131	1-2
1.11 E-AVERAGE DISINTEGRATION ENERGY	1-2
1.12 ENGINEERED SAFETY FEATURES RESPONSE TIME	1-3
1.13 FREQUENCY NOTATION	1-3
1.14 IDENTIFIED LEAKAGE	1-3
1.15 MASTER RELAY TEST	1-3
1.16 MEMBER(S) OF THE PUBLIC	1-3
1.17 OFFSITE DOSE CALCULATION MANUAL	1-3
1.18 OPERABLE - OPERABILITY	1-4
1.19 OPERATIONAL MODE - MODE	1-4
1.20 PHYSICS TESTS	1-4
1.21 PRESSURE BOUNDARY LEAKAGE	1-4
1.22 PROCESS CONTROL PROGRAM	1-4
1.23 PURGE - PURGING	1-4
1.24 QUADRANT POWER TILT RATIO	1-4
1.25 RATED THERMAL POWER	1-5
1.26 REACTOR TRIP SYSTEM RESPONSE TIME	1-5
1.27 REPORTABLE EVENT	1-5
1.28 SHUTDOWN MARGIN	1-5
1.29 SITE BOUNDARY	1-5
1 30 SLAVE RELAY TEST	1-5

INDEX

DEFINITIONS

PAGE SECTION DEFINITIONS (Continued) SOLIDIFICATION..... 1-5 1.31 SOURCE CHECK..... 1-5 1.32 STAGGERED TEST BASIS..... 1-5 1.33 1-6 THERMAL POWER..... 1.34 1.35 TRIP ACTUATING DEVICE OPERATIONAL TEST..... 1-6 1.36 UNIDENTIFIED LEAKAGE..... 1-6 1.37 UNRESTRICTED AREA..... 1-6 1.38 VENTILATION EXHAUST TREATMENT SYSTEM..... 1-6 1.39 VENTING..... 1-6 1.40 WASTE GAS HOLDUP SYSTEM..... 1-6 TABLE 1.1 FREQUENCY NOTATION..... 1-7 TABLE 1.2 OPERATIONAL MODES..... 1-8

II



SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

SECTION	PAGE
2.1 SAFETY LIMITS	
2.1.1 REACTOR CORE	2-1
2.1.2 REACTOR COOLANT SYSTEM PRESSURE	2-1
FIGURE 2.1-1 REACTOR CORE SAFETY LIMIT - FOUR LOOPS IN OPERATION	2-2
FIGURE 2.1-2 (BLANK)	2-3
2.2 LIMITING SAFETY SYSTEM SETTINGS	
2.2.1 REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS	2-4
TABLE 2.2-1 REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS	2-5



BASES	_
SECTION	PAGE
2.1 SAFETY LIMITS	
2.1.1 REACTOR CORE	B 2-1
2.1.2 REACTOR COOLANT SYSTEM PRESSURE	B 2-2
2.2 LIMITING SAFETY SYSTEM SETTINGS	
2.2.1 REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS	B 2-3



SECTION		PAGE
<u>3/4.0 A</u>	PPLICABILITY	3/4 0-1
3/4.1 R	EACTIVITY CONTROL SYSTEMS	
3/4.1.1	BORATION CONTROL	
	Shutdown Margin - T _{avg} > 200°F	3/4 1-1
	Shutdown Margin - $T_{avg} \leq 200^{\circ}F$	3/4 1-3
	Moderator Temperature Coefficient	3/4 1-4
	Minimum Temperature for Criticality	3/4 1-6
3/4.1.2	BORATION SYSTEMS	
	Flow Path - Shutdown	3/4 1-7
	Flow Paths - Operating	3/4 1-8
	Charging Pump - Shutdown	3/4 1-9
	Charging Pumps - Operating	3/4 1-10
	Borated Water Source - Shutdown	3/4 1-11
	Borated Water Sources - Operating	3/4 1-12
3/4.1.3	MOVABLE CONTROL ASSEMBLIES	
	Group Height	3/4 1-14
TABLE 3.	1-1 ACCIDENT ANALYSES REQUIRING REEVALUATION IN THE EVENT OF AN INOPERABLE FULL-LENGTH	
	ROD	3/4 1-16
	Position Indication Systems - Operating	3/4 1-17
	Position Indication System - Shutdown	3/4 1-18
	Rod Drop Time	3/4 1-19
	Shutdown Rod Insertion Limit	3/4 1-20
	Control Rod Insertion Limits	3/4 1-21
FIGURE 3	.1-1 ROD BANK INSERTION LIMITS VERSUS THERMAL POWER FOUR LOOP OPERATION	3/4 1-22
FIGURE 3	.1-2 (BLANK)	3/4 1-23

SECTION	PAGE
3/4.2 POWER DISTRIBUTION LIMITS	
3/4.2.1 AXIAL FLUX DIFFERENCE	3/4 2-1
FIGURE 3.2-1 AXIAL FLUX DIFFERENCE LIMITS AS A FUNCTION OF RATED THERMAL POWER	3/4 2-3
3/4.2.2 HEAT FLUX HOT CHANNEL FACTOR	3/4 2-4
FIGURE 3.2-2 K(Z)-NORMALIZED $F_Q(Z)$ AS A FUNCTION OF CORE HEIGHT	3/4 2-5
3/4.2.3 RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR	
FIGURE 3.2-3 RCS TOTAL FLOW RATE VERSUS R - FOUR LOOPS IN OPERATION	3/4 2-9
3/4.2.4 QUADRANT POWER TILT RATIO	3/4 2-11
3/4.2.5 DNB PARAMETERS	3/4 2-14
TABLE 3.2-1 DNB PARAMETERS	3/4 2-15
3/4.3 INSTRUMENTATION	
3/4.3.1 REACTOR TRIP SYSTEM INSTRUMENTATION	3/4 3-1
TABLE 3.3-1 REACTOR TRIP SYSTEM INSTRUMENTATION	3/4 3-2
TABLE 3.3-2 REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES	3/4 3-7
TABLE 4.3-1 REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-9
3/4.3.2 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION	3/4 3-13
TABLE 3.3-3 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION	3/4 3-14
TABLE 3.3-4 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS	
TABLE 3.3-5 ENGINEERED SAFETY FEATURES RESPONSE TIMES	
TABLE 4.3-2 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-33

SECTION	PAGE
INSTRUMENTATION (Continued)	
3/4.3.3 MONITORING INSTRUMENTATION	
Radiation Monitoring for Plant Operations	3/4 3-38
TABLE 3.3-6 RADIATION MONITORING INSTRUMENTATION FOR PLANT OPERATIONS. PLANT OPERATIONS.	3/4 3-39
TABLE 4.3-3 RADIATION MONITORING INSTRUMENTATION FOR PLANT OPERATIONS SURVEILLANCE REQUIREMENTS	3/4 3-41
Movable Incore Detectors	3/4 3-42
Seismic Instrumentation	3/4 3-43
TABLE 3.3-7 SEISMIC MONITORING INSTRUMENTATION	3/4 3-44
TABLE 4.3-4 SEISMIC MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-45
Meteorological Instrumentation	3/4 3-46
TABLE 3.3-8 METEOROLOGICAL MONITORING INSTRUMENTATION	3/4 3-47
TABLE 4.3-5 METEOROLOGICAL MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-48
Remote Shutdown Instrumentation	3/4 3-49
TABLE 3.3-9 REMOTE SHUTDOWN MONITORING INSTRUMENTATION	3/4 3-50
TABLE 4.3-6 REMOTE SHUTDOWN MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-51
Accident Monitoring Instrumentation	3/4 3-52
TABLE 3.3-10 ACCIDENT MONITORING INSTRUMENTATION	3/4 3-53
TABLE 4.3-7 ACCIDENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4 3-55
Fire Detection Instrumentation	3/4 3-57
TABLE 3.3-11 FIRE DETECTION INSTRUMENTS	3/4 3-58
Loose-Part Detection System	3/4 3-62
Radioactive Liquid Effluent Monitoring Instrumentation	3/4 3-63



10

LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS

100

SECTION	CTION		PAGE	
INSTRUMENTA	TION (Continued)			
TABLE 3.3-12	2 RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION	3/4	3-64	
TABLE 4.3-8	RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4	3-66	
R	adioactive Gaseous Effluent Monitoring Instrumentation	3/4	3-68	
TABLE 3.3-1	3 RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION	3/4	3-69	
TABLE 4.3-9	RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS	3/4	3-72	
3/4.3.4	TURBINE OVERSPEED PROTECTION	3/4	3-76	
3/4.4 REAC	TOR COOLANT SYSTEM			
3/4.4.1 R	EACTOR COOLANT LOOPS AND COOLANT CIRCULATION			
S	tartup and Power Operation	3/4	4-1	
Н	ot Standby	3/4	4-2	
	ot Shutdown	3/4	4-3	
С	old Shutdown - Loops Filled	3/4	4-5	
C	old Shutdown - Loops Not Filled	3/4	4-6	
3/4.4.2 S	AFETY VALVES			
	Shutdown	3/4	4-7	
	Operating	3/4	4-8	
3/4.4.3 P	RESSURIZER	3/4	4-9	
	ELIEF VALVES	3/4	4-10	
3/4.4.5 S	TEAM GENERATORS	3/4	4-11	
TABLE 4.4-1	MINIMUM NUMBER OF STEAM GENERATORS TO BE INSPECTED DURING INSERVICE INSPECTION	3/4	4-16	
TABLE 4.4-2	STEAM GENERATOR TUBE INSPECTION	3/4	4-17	
3/4.4.6 R	EACTOR COOLANT SYSTEM LEAKAGE			
L	eakage Detection Systems	3/4	4-18	
0	Inerational Leakage	3/4	4-19	

VII

*

SECTION	PAGE
REACTOR COOLANT SYSTEM (Continued)	1.1.1.1.1.1.1.1.1
TABLE 3.4-1 REACTOR COOLANT SYSTEM PRESSURE ISOLATION VALVES	3/4 4-21
3/4.4.7 CHEMISTRY	
TABLE 3.4-2 REACTOR COOLANT SYSTEM CHEMISTRY LIMITS	
TABLE 4.4-3 REACTOR COOLANT SYSTEM CHEMISTRY SURVEILLANCE REQUIREMENTS	
3/4.4.8 SPECIFIC ACTIVITY	
FIGURE 3.4-1 DOSE EQUIVALENT I-131 REACTOR COOLANT SPECIFIC ACTIVITY LIMIT VERSUS PERCENT OF RATED THERMAL POWER WITH THE REACTOR COOLANT SPECIFIC ACTIVITY > 1 µCi/gram DOSE EQUIVALENT I-131	
TABLE 4.4-4 REACTOR COOLANT SPECIFIC ACTIVITY SAMPLE AND ANALYSIS PROGRAM	3/4 4-28
3/4.4.9 PRESSURE/TEMPERATURE LIMITS	
Reactor Coolant System	3/4 4-29
FIGURE 3.4-2 REACTOR COOLANT SYSTEM HEATUP LIMITATIONS APPLICABLE UP TO 7 EFPY	3/4 4-30
FIGURE 3.4-3 REACTOR COOLANT SYSTEM COOLDOWN LIMITATIONS APPLICABLE UP TO 7 EFPY	3/4 4-31
TABLE 4.4-5 REACTOR VESSEL MATERIAL SURVEILLANCE PROGRAM - WITHDRAWAL SCHEDULE	3/4 4-32
Pressurizer	3/4 4-33
Overpressure Protection Systems	
FIGURE 3.4-4 MAXIMUM ALLOWED PORV SETPOINT FOR THE COLD OVERPRESSURE MITIGATION SYSTEM	3/4 4-36
3/4.4.10 STRUCTURAL INTEGRITY	3/4 4-37
3/4.5 EMERGENCY CORE COOLING SYSTEMS	
3/4.5.1 ACCUMULATORS	3/4 5-1
$3/4.5.2$ ECCS SUBSYSTEMS - $T_{avg} \ge 350^{\circ}F$	3/4 5-3
3/4.5.3 ECCS SUBSYSTEMS - T avg < 350°F	
$3/4.5.4$ ECCS SUBSYSTEMS - $T_{avg} \leq 200^{\circ}F$	

CALLAWAY - UNIT 1

LIMITING	CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS	
SECTION		PAGE
EMERGENC	Y CORE COOLING SYSTEMS (Continued)	
3/4.5.5	REFUELING WATER STORAGE TANK	3/4 5-10
3/4.6 C	ONTAINMENT SYSTEMS	
3/4.6.1	PRIMARY CONTAINMENT	
	Containment Integrity	3/4 6-1
	Containment Leakage	3/4 6-2
	Containment Air Locks	3/4 6-4
	Internal Pressure	3/4 6-6
	Air Temperature	3/4 6-7
	Containment Vessel Structural Integrity	3/4 6-8
	Containment Ventilation System	3/4 6-11
3/4.6.2	DEPRESSURIZATION AND COOLING SYSTEMS	
	Containment Spray System	3/4 6-13
	Spray Additive System	3/4 6-14
	Containment Cooling System	3/4 6-15
3/4.6.3	CONTAINMENT ISOLATION VALVES	3/4 6-16
TABLE 3.	6-1 CONTAINMENT ISOLATION VALVES	3/4 6-18
3/4.6.4	COMBUSTIBLE GAS CONTROL	
	Hydrogen Analyzers	3/4 6-3
	Hydrogen Control Systems	3/4 6-3
<u>3/4.7</u> P	LANT SYSTEMS	
3/4.7.1	TURBINE CYCLE	
	Safety Valves	3/4 7-1
TABLE 3.	7-1 MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT WITH INOPERABLE STEAM LINE SAFETY VALVES DURING FOUR LOOP OPERATION	3/4 7-2
TABLE 3.	7-2 (BLANK)	3/4 7-2

SECTION		PAGE
PLANT SYS	STEMS (Continued)	
TABLE 3.2	7-3 STEAM LINE SAFETY VALVES PER LOOP	3/4 7-3
	Auxiliary Feedwater System	3/4 7-4
	Condensate Storage Tank	3/4 7-6
	Specific Activity	3/4 7-7
TABLE 4.7	7-1 SECONDARY COOLANT SYSTEM SPECIFIC ACTIVITY SAMPLE AND ANALYSIS PROGRAM	3/4 7-8
	Main Steam Line Isolation Valves	3/4 7-9
3/4.7.2	STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION	3/4 7-10
3/4.7.3	COMPONENT COOLING WATER SYSTEM	3/4 7-11
3/4.7.4	ESSENTIAL SERVICE WATER SYSTEM	3/4 7-12
3/4.7.5	ULTIMATE HEAT SINK	3/4 7-13
3/4.7.6	CONTROL ROOM EMERGENCY VENTILATION SYSTEM	3/4 7-14
3/4.7.7	EMERGENCY EXHAUST SYSTEM	3/4 7-17
3/4.7.8	SNUBBERS	3/4 7-19
FIGURE 4	7-1 SAMPLING PLAN 2) FOR SNUBBER FUNCTIONAL TEST	3/4 7-24
3/4.7.9	SEALED SOURCE CONTAMINATION	3/4 7-25
3/4.7.10	FIRE SUPPRESSION SYSTEMS	
	Fire Suppression Water System	3/4 7-27
	Spray and/or Sprinkler Systems	3/4 7-30
	Halon Systems	3/4 7-32
	Fire Hose Stations	3/4 7-33
TABLE 3.	7-4 FIRE HOSE STATIONS	3/4 7-34
3/4.7.11	FIRE BARRIER PENETRATIONS	3/4 7-36
3/4.7.12	AREA TEMPERATURE MONITORING	3/4 7-37
TABLE 3.	7-5 AREA TEMPERATURE MONITORING	3/4 7-38

PAGE

3/4 9-5

SECTIO	N		
3/4.8	ELECTRI	CAL POWER	SYSTEMS
3/4.8.	1 A.C.	SOURCES	
	Oper	ating	

LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS

3/4.8.1	A.C. SOURCES		
	Operating	3/4	8-1
TABLE 4.8	3-1 DIESEL GENERATOR TEST SCHEDULE	3/4	8-7
	Shutdown	3/4	8-8
3/4.8.2	D.C. SOURCES		
	Operating	3/4	8-9
TABLE 4.8	3-2 BATTERY SURVEILLANCE REQUIREMENTS	3/4	8-11
	Shutdown	3/4	8-12
3/4.8.3	i entre le reven e contrect cont		
	Operating	3/4	8-13
	Shutdown	3/4	8-15
3/4.8.4	ELECTRICAL EQUIPMENT PROTECTIVE DEVICES		
	Containment Penetration Conductor Overcurrent Protective Devices	3/4	8-16
TABLE 3.8	B-1 CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES	3/4	8-18
3/4.9 R	EFUELING OPERATIONS		
3/4.9.1	BORON CONCENTRATION	3/4	9-1
3/4.9.2	INSTRUMENTATION	3/4	9-2
3/4.9.3	DECAY TIME	3/4	9-3
3/4.9.4	CONTAINMENT BUILDING PENETRATIONS	3/4	9-4

3/4.9.5 COMMUNICATIONS.....

 4.4	n	-	24
 Ni	n	5	x
 13	υ	E.	Λ
 1.1.1.1	-	2.2	2.4

SECTION		PAGE
REFUELING	OPERATIONS (Continued)	
3/4.9.6	REFUELING MACHINE	3/4 9-6
3/4.9.7	CRANE TRAVEL - SPENT FUEL STORAGE FACILITY	3/4 9-8
3/4.9.8	RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION	
	High Water Level	3/4 9-9
	Low Water Level	3/4 9-10
3/4.9.9	CONTAINMENT VENTILATION SYSTEM	3/4 9-11
3/4.9.10	WATER LEVEL - REACTOR VESSEL	
	Fuel Assemblies	3/4 9-12
	Control Rods	3/4 9-13
3/4.9.11	WATER LEVEL - STORAGE POOL	3/4 9-14
3/4.9.12	SPENT FUEL ASSEMBLY STORAGE	3/4 9-15
FIGURE 3.	9-1 MINIMUM REQUIRED FUEL ASSEMBLY EXPOSURE AS A FUNCTION OF INITIAL ENRICHMENT TO PERMIT STORAGE IN REGION 2	3/4 9-16
3/4.9.13	EMERGENCY EXHAUST SYSTEM	3/4 9-17
3/4.10 S	PECIAL TEST EXCEPTIONS	
3/4.10.1	SHUTDOWN MARGIN	3/4 10-1
3/4.10.2	GROUP HEIGHT, INSERTION AND POWER DISTRIBUTION LIMITS	3/4 10-2
3/4.10.3	PHYSICS TESTS	3/4 10-3
3/4.10.4	REACTOR COOLANT LOOPS	3/4 10-4
3/4.10.5	POSITION INDICATION SYSTEM - SHUTDOWN	3/4 10-5
3/4.11 R	ADIOACTIVE EFFLUENTS	
3/4.11.1	LIQUID EFFLUENTS	
	Concentration	3/4 11-1

SECTION		PAG	E
TABLE 4.1	1-1 RADIOACTIVE LIQUID WASTE SAMPLING AND ANALYSIS PROGRAM	3/4	11-2
	Dose	3/4	11-5
	Liquid Radwaste Treatment System	3/4	11-6
	Liquid Holdup Tanks	3/4	11-7
3/4.11.2	GASEOUS EFFLUENTS		
	Dose Rate	3/4	11-8
TABLE 4.1	1-2 RADIOACTIVE GASEOUS WASTE SAMPLING AND ANALYSIS PROGRAM	3/4	11-9
	Dose-Noble Gases	3/4	11-12
	Dose - Iodine-131 and 133, Tritium, and Radioactive Material in Particulate Form	3/4	11-13
	Gaseous Radwaste Treatment System	3/4	11-14
	Explosive Gas Mixture	3/4	11-15
	Gas Storage Tanks	3/4	11-16
3/4.11.3	SOLID RADIOACTIVE WASTES	3/4	11-17
3/4.11.4	TOTAL DOSE	3/4	11-18
3/4.12	RADIOLOGICAL ENVIRONMENTAL MONITORING		
3/4.12.1	MONITORING PROGRAM.	3/4	12-1
TABLE 3.1	12-1 RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM	3/4	12-3
TABLE 3.1	12-2 REPORTING LEVELS FOR RADIOACTIVITY CONCENTRATIONS IN ENVIRONMENTAL SAMPLES	3/4	12-9
TABLE 4.	12-1 DETECTION CAPABILITIES FOR ENVIRONMENTAL SAMPLE ANALYSIS	3/4	12-10
3/4.12.2	LAND USE CENSUS	3/4	12-13
3/4.12.3	INTERLABORATORY COMPARISON PROGRAM	3/4	12-14

BASES		
SECTION	PA	GE
3/4.0 APPLICABILITY	B 3/	4 0-1
3/4.1 REACTIVITY CONTROL SYSTEMS		
3/4.1.1 BORATION CONTROL	B 3/	4 1-1
3/4.1.2 BORATION SYSTEMS	B 3/	4 1-2
3/4.1.3 MOVABLE CONTROL ASSEMBLIES	B 3/	4 1-3
3/4 2 POWER DISTRIBUTION LIMITS	B 3/	4 2-1
3/4.2.1 AXIAL FLUX DIFFERENCE	B 3/	4 2-1
3/4.2.2 and 3/4.2.3 HEAT FLUX HOT CHANNEL FACTOR and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR	B 3/	4 2-2
FIGURE B 3/4.2-1 TYPICAL INDICATED AXIAL FLUX DIFFERENCE VERSUS THERMAL POWER	B 3/	4 2-3
3/4.2.4 QUADRANT POWER TILT RATIO	B 3/	4 2-5
3/4.2.5 DNB PARAMETERS	B 3/	4 2-6
3/4.3 INSTRUMENTATION		
3/4.3.1 and 3/4.3.2 REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION	B 3/	4 3-1
3/4.3.3 MONITORING INSTRUMENTATION	B 3/	4 3-3
3/4.3.4 TURBINE OVERSPEED PROTECTION	B 3/	4 3-6
3/4.4 REACTOR COOLANT SYSTEM		
374.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION	B 3/	4 4-1
3/4.4.2 SAFETY VALVES	B 3/	/4 4-2
3/4.4.3 PRESSURIZER	B 3/	4 4-2
3/4.4.4 RELIEF VALVES	B 3/	/4 4-2

BASES	
SECTION	PAGE
REACTOR COOLANT SYSTEM (Continued)	
3/4.4.5 STEAM GENERATORS	B 3/4 4-
3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE	B 3/4 4-
3/4.4.7 CHEMISTRY	B 3/4 4-
3/4.4.8 SPECIFIC ACTIVITY	B 3/4 4-
3/4.4.9 PRESSURE/TEMPERATURE LIMITS	B 3/4 4-
TABLE B 3/4.4-1 REACTOR VESSEL TOUGHNESS	B 3/4 4-
FIGURE B 3/4.4-1 FAST NEUTRON FLUENCE (E>1MeV) AS A FUNCTION OF FULL POWER SERVICE LIFE	B 3/4 4-
FIGURE B 3/4.4-2 EFFECT OF FLUENCE AND COPPER ON SHIFT OF RT NDT	
FOR REACTOR VESSEL STEELS EXPOSED TO IRRADIATION AT 550°F	B 3/4 4-
3/4.4.10 STRUCTURAL INTEGRITY	B 3/4 4-
3/4.5 EMERGENCY CORE COOLING SYSTEMS	
3/4.5.1 ACCUMULATORS	B 3/4 5-
3/4.5.2, 3/4.5.3, and 3/4.5.4 ECCS SUBSYSTEMS	B 3/4 5-
3/4.5.5 REFUELING WATER STORAGE TANK	B 3/4 5-
3/4.6 CONTAINMENT SYSTEMS	
3/4.6.1 PRIMARY CONTAINMENT	B 3/4 6-
3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS	B 3/4 6-
3/4 6.3 CONTAINMENT ISOLATION VALVES	B 3/4 6-
3/ 6.4 COMBUSTIBLE GAS CONTROL	B 3/4 6-



0

1 ST

BASES	
SECTION	PAGE
3/4.7 PLANT SYSTEMS	
3/4.7.1 TURBINE CYCLE	B 3/4 7-1
3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION	B 3/4 7-3
3/4.7.3 COMPONENT COOLING WATER SYSTEM	B 3/4 7-3
3/4.7.4 ESSENTIAL SERVICE WATER SYSTEM	B 3/4 7-3
3/4.7.5 ULTIMATE HEAT SINK	B 3/4 7-3
3/4.7.6 CONTROL ROOM EMERGENCY VENTILATION SYSTEM	B 3/4 7-4
3/4.7.7 EMERGENCY EXHAUST SYSTEM	B 3/4 7-4
3/4.7.8 SNUBBERS	B 3/4 7-5
3/4.7.9 SEALED SOURCE CONTAMINATION	
3/4.7.10 FIRE SUPPRESSION SYSTEMS.	B 3/4 7-7
3/4.7.11 FIRE BARRIER PENETRATIONS	В 3/4 7-7
3/4.7.12 AREA TEMPERATURE MONITORING	B 3/4 7-8
3/4.8 ELECTRICAL POWER SYSTEMS	
3/4.8.1, 3/4.8.2, and 3/4.8.3 A.C. SOURCES, D.C. SOURCES, and ONSITE POWER DISTRIBUTION.	d B 3/4 8-1
3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES	B 3/4 8-3
3/4.9 REFUELING OPERATIONS	
3/4.9.1 BORON CONCENTRATION	B 3/4 9-1
3/4.9.2 INSTRUMENTATION	B 3/4 9-1
3/4.9.3 DECAY TIME	B 3/4 9-1
3/4.9.4 CONTAINMENT BUILDING PENETRATIONS	B 3/4 9-1
3/4.9.5 COMMUNICATIONS	B 3/4 9-1

CALLAWAY - UNIT 1

ASES	
ECTION	PAGE
EFUELING OPERATIONS (Continued)	
/4.9.6 REFUELING MACHINE	B 3/4 9-2
<pre>/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE FACILITY</pre>	B 3/4 9-2
/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION	B 3/4 9-2
/4.9.9 CONTAINMENT VENTILATION SYSTEM	B 3/4 9-2
/4.9.10 and 3/4.9.11 WATER LEVEL - REACTOR VESSEL and STORAGE POOL	B 3/4 9-3
/4.9.12 SPENT FUEL ASSEMBLY STORAGE	B 3/4 9-3
/4.9.13 EMERGENCY EXHAUST SYSTEM	B 3/4 9-3
4.10 SPECIAL TEST EXCEPTIONS	
/4.10.1 SHUTDOWN MARGIN	B 3/4 10-
/4.10.2 GROUP HEIGHT, INSERTION, AND POWER DISTRIBUTION LIMITS	B 3/4 10-
/4.10.3 PHYSICS TESTS	B 3/4 10-
/4.10.4 REACTOR COOLANT LOOPS	B 3/4 10-
/4.10.5 POSITION INDICATION SYSTEM - SHUTDOWN	B 3/4 10-
/4.11 RADIOACTIVE EFFLUENTS	
/4.11.1 LIQUID EFFLUENTS	B 3/4 11-
/4.11.2 GASEOUS EFFLUENTS	B 3/4 11-
4.11.3 SOLID RADIOACTIVE WASTES	B 3/4 11-
0/4.11.4 TOTAL DOSE	B 3/4 11-
8/4.12 RADIOLOGICAL ENVIRONMENTAL MONITORING	
8/4.12.1 MONITORING PROGRAM	B 3/4 12-
3/4.12.2 LAND USE CENSUS	B 3/4 12-
3/4.12.3 INTERLABORATORY COMPARISON PROGRAM	B 3/4 12-

DEC	TOAL	FFAT	UDFC
UES	LGN	FEAL	URES

SECTION	PAGE
5.1 SITE	
5.1.1 EXCLUSION AREA	5-1
5.1.2 LOW POPULATION ZONE	5-1
5.1.3 MAPS DEFINING UNRESTRICTED AREAS AND SITE BOUNDARY	
FOR RADIOACTIVE GASEOUS AND LIQUID EFFLUENTS	5-1
FIGURE 5.1-1 EXCLUSION AREA	5-2 5-3
FIGURE 5.1-2 LOW POPULATION ZONE	
FIGURE 5.1-3 SITE BOUNDARY FOR GASEOUS EFFLUENTS	5-4
FIGURE 5.1-4 SITE BOUNDARY FOR LIQUID EFFLUENTS	5-5
5.2 CONTAINMENT	
5.2.1 CONFIGURATION	5-1
5.2.2 DESIGN PRESSURE AND TEMPERATURE	5-1
5.3 REACTOR CORE	
5.3.1 FUEL ASSEMBLIES	5-6
5.3.2 CONTROL ROD ASSEMBLIES	5-6
5.4 REACTOR COOLANT SYSTEM	
5.4.1 DESIGN PRESSURE AND TEMPERATURE	5-6
5.4.2 VOLUME	5-6
5.5 METEOROLOGICAL TOWER LOCATION	5-6
5.6 FUEL STORAGE	
5.6.1 CRITICALITY	5-7
5.6.2 DRAINAGE	5-7
5.6.3 CAPACITY	5-7
FIGURE 5.6-1 MINIMUM REQUIRED FUEL ASSEMBLY EXPOSURE AS A FUNCTION OF INITIAL ENRICHMENT TO PERMIT STORAGE	
IN REGION 2	5-8
5.7 COMPONENT CYCLIC OR TRANSIENT LIMIT	5-7
TABLE 5.7-1 COMPONENT CYCLIC OR TRANSIENT LIMIT	5-9

. .

ADMINISTRATIVE CONTROLS	_
SECTION	PAGE
6.1 RESPONSIBILITY.	6-1
6.2 ORGANIZATION	
6.2.1 OFFSITE	6-1
6.2.2 UNIT STAFF	6-1
FIGURE 6.2-1 OFFSITE ORGANIZATION	6-3
FIGURE 6.2-2 UNIT ORGANIZATION	6-4
TABLE 6.2-1 MINIMUM SHIFT CREW COMPOSITION	6-5
6.2.3 INDEPENDENT SAFETY ENGINEERING GROUP (ISEG)	
Function	6-6
Composition	6-6
Responsibilities	6-6
Records	6-6
6.2.4 SHIFT TECHNICAL ADVISOR	6-6
6.3 UNIT STAFF QUALIFICATIONS	6-6
6.4 TRAINING	6-7
6.5 REVIEW AND AUDIT	
6.5.1 ON-SITE REVIEW COMMITTEE (ORC)	

Function	6-7
Composition	6-7
Alternates	6-7
Meeting Frequency	6-7
Quorum	6-7
Responsibilities	6-8
Records	6-9

0

ADMINISTRATIVE CONTROLS

SECTION	
6.5.2 NUCLEAR SAFETY REVIEW BOARD (NSRB)	
Function	6-9
Composition	6-10
Alternates	6-10
Consultants	6-10
Meeting Frequency	6-10
Qualifications	6-10
Quorum	6-10
Review	6-11
Audits	6-11
Records	6-12
6.5.3 TECHNICAL REVIEW AND CONTROL	
Activities	6-13
Records	6-14
6.6 REPORTABLE EVENT ACTION.	6-14
6.7 SAFETY LIMIT VIOLATION	6-14
6.8 PROCEDURES AND PROGRAMS	6-15
6.9 REPORTING REQUIREMENTS	
6.9.1 ROUTINE REPORTS	6-17
Startup Report	6-17
Annual Reports	6-17
Annual Radiological Environmental Operating Report	6-18
Semiannual Radioactive Effluent Release Report	6-19
Monthly Operating Report	6-20
Radial Peaking Factor Limit Report	6-21
6.9.2 SPECIAL REPORTS	6-21
6.10 RECORD RETENTION	6-21
5 11 RADIATION PROTECTION PROGRAM	6-23

.

ADMINISTRATIVE CONTROLS

SECTI	ON	PAGE
REPOR	TING REQUIREMENTS (Continued)	
6.12	HIGH RADIATION AREA	6-23
6.13	PROCESS CONTROL PROGRAM (PCP)	6-24
6.14	OFFSITE DOSE CALCULATION MANUAL (ODCM)	6-24
6.15	MAJOR CHANGES TO LIQUID, GASEOUS, AND SOLID RADWASTE TREATMENT SYSTEMS	6-25



SECTION 1.0 DEFINITIONS





0

1.0 DEFINITIONS

The defined terms of this section appear in capitalized type and are applicable throughout these Technical Specifications.

ACTION

1.1 ACTION shall be that part of a Technical Specification which prescribes remedial measures required under designated conditions.

ACTUATION LOGIC TEST

1.2 An ACTUATION LOGIC TEST shall be the application of various simulated input combinations in conjunction with each possible interlock logic state and verification of the required logic output. The ACTUATION LOGIC TEST shall include a continuity check, as a minimum, of output devices.

ANALOG CHANNEL OPERATIONAL TEST

1.3 An ANALOG CHANNEL OPERATIONAL TEST shall be the injection of a simulated signal into the channel as close to the sensor as practicable to verify OPERABILITY of alarm, interlock and/or trip functions. The ANALOG CHANNEL OPERATIONAL TEST shall include adjustments, as necessary, of the alarm, interlock and/or Trip Setpoints such that the Setpoints are within the required range and accuracy.

AXIAL FLUX DIFFERENCE

1.4 AXIAL FLUX DIFFERENCE shall be the difference in normalized flux signals between the top and bottom halves of a two section excore neutron detector.

CHANNEL CALIBRATION

1.5 A CHANNEL CALIBRATION shall be the adjustment, as necessary, of the channel such that it responds with the required range and accuracy to known values of input. The CHANNEL CALIBRATION shall encompass the entire channel including the sensors and alarm, interlock and/or trip functions and may be performed by any series of sequential, overlapping, or total channel steps such that the entire channel is calibrated.

CHANNEL CHECK

1.6 A CHANNEL CHECK shall be the qualitative assessment of channel behavior during operation by observation. This determination shall include, where possible, comparison of the channel indication and/or status with other indications and/or status derived from independent instrument channels measuring the same parameter.



CONTAINMENT INTEGRITY

1.7 CONTAINMENT INTEGRITY shall exist when:

- All penetrations required to be closed during accident conditions are either:
 - Capable of being closed by an OPERABLE containment automatic isolation valve system, or
 - Closed by manual valves, blind flanges, or deactivated automatic valves secured in their closed positions, except as provided in Table 3.6-1 of Specification 3.6.3.
- b. All equipment hatches are closed and sealed,
- c. Each air lock is in compliance with the requirements of Specification 3.6.1.3,
- d. The containment leakage rates are within the limits of Specification 3.6.1.2, and
- e. The sealing mechanism associated with each penetration (e.g., welds, bellows, or O-rings) is OPERABLE.

CONTROLLED LEAKAGE

1.8 CONTROLLED LEAKAGE shall be that seal water flow from the reactor coolant pump seals.

CORE ALTERATION

1.9 CORE ALTERATION shall be the movement or manipulation of any component within the reactor vessel with the vessel head removed and fuel in the vessel. Suspension of CORE ALTERATION shall not preclude completion of movement of a component to a safe conservative position.

DOSE EQUIVALENT I-131

1.10 DOSE EQUIVALENT I-131 shall be that concentration of I-131 (microCurie/gram) which alone would produce the same thyroid dose as the quantity and isotopic mixture of I-131, I-132, I-133, I-134, and I-135 actually present. The thyroid dose conversion factors used for this calculation shall be those listed in Table III of TID-14844, "Calculation of Distance Factors for Power and Test Reactor Sites."

E - AVERAGE DISINTEGRATION ENERGY

1.11 \overline{E} shall be the average (weighted in proportion to the concentration of each radionuclide in the reactor coolant at the time of sampling) of the sum of the average beta and gamma energies per disintegration (in MeV) for isotopes, other than iodines, with half-lives greater than 15 minutes, making up at least 95% of the total noniodine activity in the coolant.

ENGINEERED SAFETY FEATURES RESPONSE TIME

1.12 The ENGINEERED SAFETY FEATURES (ESF) RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ESF Actuation Setpoint at the channel sensor until the ESF equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays where applicable.

FREQUENCY NOTATION

1.13 The FREQUENCY NOTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.1.

IDENTIFIED LEAKAGE

1.14 IDENTIFIED LEAKAGE shall be:

- Leakage (except CONTROLLED LEAKAGE) into closed systems, such as pump seal or valve packing leaks that are captured and conducted to a sump or collecting tank, or
- b. Leakage into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of Leakage Detection Systems or not to be PRESSURE BOUNDARY LEAKAGE, or
- c. Reactor Coolant System leakage through a steam generator to the Secondary Coolant System.

MASTER RELAY TEST

1.15 A MASTER RELAY TEST shall be the energization of each master relay and verification of OPERABILITY of each relay. The MASTER RELAY TEST shall include a continuity check of each associated slave relay.

MEMBER(S) OF THE PUBLIC

1.16 MEMBER(S) OF THE PUBLIC shall include all persons who are not occupationally associated with the plant. This category does not include employees of the licensee, its contractors or vendors. Also excluded from this category are persons who enter the site to service equipment or to make deliveries. This category does include persons who use portions of the site for recreational, occupational, or other purposes not associated with the plant.

OFFSITE DOSE CALCULATION MANUAL

1.17 The OFFSITE DOSE CALCULATION MANUAL (ODCM) shall contain the methodology and parameters used in the calculation of offsite doses due to radioactive gaseous and liquid effluents, in the calculation of gaseous and liquid effluent monitoring Alarm/Trip Setpoints, and in the conduct of the Environmental Radiological Monitoring Program.

CALLAWAY - UNIT 1

OPERABLE - OPERABILITY

1.18 A system, subsystem, train, component or device shall be OPERABLE or have OPERABILITY when it is capable of performing its specified function(s), and when all necessary attendant instrumentation, controls, electrical power, cooling or seal water, lubrication or other auxiliary equipment that are required for the system, subsystem, train, component, or device to perform its function(s) are also capable of performing their related support function(s).

OPERATIONAL MODE - MODE

1.19 An OPERATIONAL MODE (i.e., MODe) shall correspond to any one inclusive combination of core reactivity condition, power level, and average reactor coolant temperature specified in Table 1.2.

PHYSICS TESTS

1.20 PHYSICS TESTS shall be those tests performed to measure the fundamental nuclear characteristics of the core and related instrumentation: (1) described in Chapter 14.0 of the FSAR, or (2) authorized under the provisions of 10 CFR 50.59, or (3) otherwise approved by the Commission.

PRESSURE BOUNDARY LEAKAGE

1.21 PRESSURE BOUNDARY LEAKAGE shall be leakage (except steam generator tube leakage) through a nonisolable fault in a Reactor Coolant System component body, pipe wall, or vessel wall.

PROCESS CONTROL PROGRAM

1.22 The PROCESS CONTROL PROGRAM shall contain the current formula, sampling, analyses, tests, and determinations to be made to ensure that the processing and packaging of solid radioactive wastes based on demonstrated processing of actual or simulated wet solid wastes will be accomplished in such a way as to assure compliance with 10 CFR Part 20, 10 CFR Part 71 and Federal and State regulations, buriai ground requirements, and other requirements governing the disposal of the radioactive waste.

PURGE - PURGING

1.23 PURGE or PURGING shall be any controlled process of discharging air or gas from a confinement to maintain temperature, pressure, humidity, concentration or other operating condition, in such a manner that replacement air or gas is required to purify the confinement.

QUADRANT POWER TILT RATIO

1.24 QUADRANT POWER TILT RATIO shall be the ratio of the maximum upper excore detector calibrated output to the average of the upper excore detector calibrated outputs, or the ratio of the maximum lower excore detector calibrated output to the average of the lower excore detector calibrated outputs, whichever is greater. With one excore detector inoperable, the remaining three detectors shall be used for computing the average.



RATED THERMAL POWER

1.25 RATED THERMAL POWER shall be a total core heat transfer rate to the reactor coolant of 3411 MWt.

REACTOR TRIP SYSTEM RESPONSE TIME

1.26 The REACTOR TRIP SYSTEM RESPONSE TIME shall be the time interval from when the monitored parameter exceeds its Trip Setpoint at the channel sensor until loss of stationary gripper coil voltage.

REPORTABLE EVENT

1.27 A REPORTABLE EVENT shall be any of those conditions specified in Section 50.73 to 10 CFR Part 50.

SHUTDOWN MARGIN

1.28 SHUTDOWN MARGIN shall be the instantaneous amount of reactivity by which the reactor is subcritical or would be subcritical from its present condition assuming all full-length rod cluster assemblies (shutdown and control) are fully inserted except for the single rod cluster assembly of highest reactivity worth which is assumed to be fully withdrawn.

SITE BOUNDARY

1.29 The SITE BOUNDARY shall be that line beyond which the land is neither owned, nor leased, nor otherwise controlled by the licensee.

SLAVE RELAY TEST

1.30 A SLAVE RELAY TEST shall be the energization of each slave relay and verification of OPERABILITY of each relay. The SLAVE RELAY TEST shall include a continuity check, as a minimum, of associated testable actuation devices.

SOLIDIFICATION

1.31 SOLIDIFICATION shall be the conversion of wet wastes into a form that meets shipping and burial ground requirements.

SOURCE CHECK

1.32 A SOURCE CHECK shall be the qualitative assessment of channel response when the channel sensor is exposed to a source of increased radioactivity.

STAGGERED TEST BASIS

1.33 A STAGGERED TEST BASIS shall consist of:

- A test schedule for n systems, subsystems, trains, or other designated components obtained by dividing the specified test interval into n equal subintervals, and
- b. The testing of one system, subsystem, train, or other designated component at the beginning of each subinterval.

THERMAL POWER

1.34 THERMAL POWER shall be the total core heat transfer rate to the reactor coolant.

TRIP ACTUATING DEVICE OPERATIONAL TEST

1.35 A TRIP ACTUATING DEVICE OPERATIONAL TEST shall consist of operating the Trip Actuating Device and verifying OPERABILITY of alarm, interlock and/or trip functions. The TRIP ACTUATING DEVICE OPERATIONAL TEST shall include adjustment, as necessary, of the Trip Actuating Device such that it actuates at the required Setpoint within the required accuracy.

UNIDENTIFIED LEAKAGE

1.36 UNIDENTIFIED LEAKAGE shall be all leakage which is not IDENTIFIED LEAKAGE or CONTROLLED LEAKAGE.

UNRESTRICTED AREA

1.37 An UNRESTRICTED AREA shall be any area at or beyond the SITE BOUNDARY access to which is not controlled by the licensee for purposes of protection of individuals from exposure to radiation and radioactive materials, or any area within the SITE BOUNDARY used for residential quarters or for industrial, commercial, institutional, and/or recreational purposes.

VENTILATION EXHAUST TREATMENT SYSTEM

1.38 A VENTILATION EXHAUST TREATMENT SYSTEM shall be any system design d and installed to reduce gaseous radioiodine or radioactive material in particulate form in effluents by passing ventilation or vent exhaust gases through charcoal adsorbers and/or HEPA filters for the purpose of removing iodines or particulates from the gaseous exhaust stream prior to the release to the environment. Such a system is not considered to have any effect on noble gas effluents. Engineered Safety Features (ESF) Atmospheric Cleanup Systems are not considered to be VENTILATION EXHAUST TREATMENT SYSTEM components.

VENTING

1.39 VENTING shall be any controlled process of discharging air or gas from a confinement to maintain temperature, pressure, humidity, concentration or other operating condition, in such a manner that replacement air or gas is not provided or required during VENTING. Vent, used in system names, does not imply a VENTING process.

WASTE GAS HOLDUP SYSTEM

1.40 A WASTE GAS HOLDUP SYSTEM shall be any system designed and installed to reduce radioactive gaseous effluents by collecting Reactor Coolant System offgases from the Reactor Coolant System and providing for delay or holdup for the purpose of reducing the total radioactivity prior to release to the environment.

TABLE 1.1

FREQUENCY NOTATION

4.6.	m -	τ.	A 1	-	π.	124	£1.
N	U	14	A.	Ε.	11	10	ι
	-				-		

FREQUENCY

S	At least once per 12 hours.
D	At least once per 24 nours.
W	At least once per 7 days.
М	At least once per 31 days.
Q	At least once per 92 days.
SA	At least once per 184 days.
R	At least once per 18 months.
S/U	Prior to each reactor startup.
N. A.	Not applicable.
Ρ	Completed prior to each release.

TABLE 1.2

OPERATIONAL MODES

MODE CO	REACTIVITY NDITION, Keff	% RATED THERMAL POWER*	AVERAGE COOLANT TEMPERATURE
1. POWER OPERATION	≥ 0.99	> 5%	≥ 350°F
2. STARTUP	≥ 0.99	<u>≤</u> 5%	≥ 350°F
3. HOT STANDBY	< 0.99	0	≥ 350°F
4. HOT SHUTDOWN	< 0.99	0	350°F > T > 200°F avg
5. COLD SHUTDOWN	< 0.99	0	<pre>< 200°F</pre>
6. REFUELING**	≤ 0.95	0 -	140°F

*Excluding decay heat. **Fuel in the reactor vessel with the vessel head closure bolts less than fully tensioned or with the head removed.



SECTION 2.0 SAFETY LIMITS AND

LIMITING SAFETY SYSTEM SETTINGS







2.0 SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

2.1 SAFETY LIMITS

REACTOR CORE

2.1.1 The combination of THERMAL POWER, pressurizer pressure, and the highest operating loop coolant temperature (T_{avg}) shall not exceed the limits shown in Figures 2.1-1 and 2.1-2 for four and three loop operation, respectively.

APPLICABILITY: MODES 1 and 2.

ACTION:

Whenever the point defined by the combination of the highest operating loop average temperature and THERMAL POWER has exceeded the appropriate pressurizer pressure line, be in HOT STANDBY within 1 hour, and comply with the requirements of Specification 6.7.1.

REACTOR COOLANT SYSTEM PRESSURE

2.1.2 The Reactor Coolant System pressure shall not exceed 2735 psig.

APPLICABILITY: MODES 1, 2, 3, 4, and 5.

ACTION:

MODES 1 and 2:

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, be in HOT STANDBY with the Reactor Coolant System pressure within its limit within 1 hour, and comply with the requirements of Specification 6.7.1.

MODES 3, 4, and 5:

Whenever the Reactor Coolant System pressure has exceeded 2735 psig, reduce the Reactor Coolant System pressure to within its limit within 5 minutes, and comply with the requirements of Specification 6.7.1.



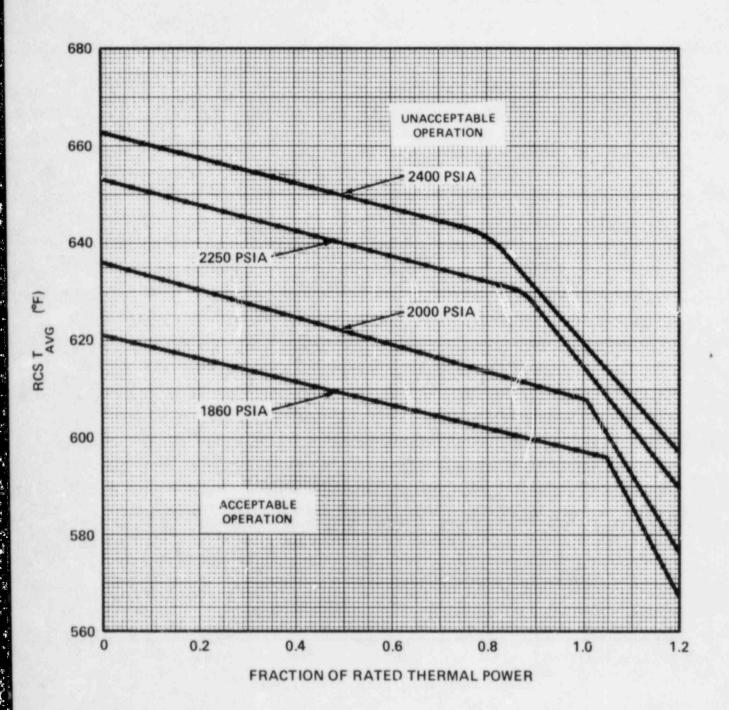


FIGURE 2.1-1

REACTOR CORE SAFETY LIMIT - FOUR LOOPS IN OPERATION

CALLAWAY - UNIT 1

2-2

Figure 2.1-2 left blank pending NRC approval of three loop operation.

SAFETY LIMITS AND LIMITING SAFETY SYSTEM SETTINGS

2.2 LIMITING SAFETY SYSTEM SETTINGS

REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS

2.2.1 The Reactor Trip System Instrumentation and Interlocks Setpoints shall be set consistent with the Trip Setpoint values shown in Table 2.2-1.

APPLICABILITY: As shown for each channel in Table 3.3-1.

ACTION:

- a. With a Reactor Trip System Instrumentation or Interlock Setpoint less conservative than the value shown in the Trip Setpoint column but more conservative than the value shown in the Allowable Value column of Table 2.2-1, adjust the Setpoint consistent with the Trip Setpoint value.
- b. With the Reactor Trip System Instrumentation or Interlock Setpoint less conservative than the value shown in the Allowable Values column of Table 2.2-1, either:
 - Adjust the Setpoint consistent with the Trip Setpoint value of Table 2.2-1 and determine within 12 hours that Equation 2.2-1 was satisfied for the affected channel, or
 - Declare the channel inoperable and apply the applicable ACTION statement requirement of Specification 3.3.1 until the channel is restored to OPERABLE status with its Setpoint adjusted consistent with the Trip Setpoint value.

Equation 2.2-1 Z + R + S < TA

Where:

- Z = The value from Column Z of Table 2.2-1 for the affected channel,
- R = The "as measured" value (in percent span) of rack error for the affected channel,
- S = Either the "as measured" value (in percent span) of the sensor error, or the value from Column S (Sensor Error) of Table 2.2-1 for the affected channel, and
- TA = The value from Column TA (Total Allowance) of Table 2.2-1 for the affected channel.





TABLE 2.2-1

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUNCTIONAL UNIT		TOTAL ALLOWANCE (TA)	SENS	OR ERROF	TRIP SETPOINT	ALLOWABLE VALUE
	Manual Reactor Trip	N.A.	= N.A.	N.A.	N. A.	N.A.
2.	Power Range, Neutron Flux a. High Setpoint	7.5	4.56	0	\leq 109% of RTP*	≤112.3% of RTP*
	b. Low Setpoint	8.3	4.56	0	<pre><25% of RTP*</pre>	<pre><28.3% of RTP*</pre>
3.	Power Range, Neutron Flux, High Positive Rate	2.4	0.5	0	<pre><4% of RTP* with a time constant >2 seconds</pre>	<pre><6.3% of RTP* with a time constant >2 seconds</pre>
4.	Power Range, Neutron Flux, High Negative Rate	2.4	0.5	0	<pre><4% of RTP* with a time constant >2 seconds</pre>	<pre><6.3% of RTP* with a time constant >2 seconds</pre>
5.	Intermediate Range, Neutron Flux	17.0	8.41	0	\leq 25% of RTP*	≤35.3% of RTP*
6.	Source Range, Neutron Flux	17.0	10.01	0	$\leq 10^{5}$ cps	$\leq 1.6 \times 10^5 \text{ cps}$
7.	Overtemperature ∆T	6.1	2.76	ī.8	See Note 1	See Note 2
8.	Overpower AT	4.6	1.3	1.2	See Note 3	See Note 4
9.	Pressurizer Pressure-Low	5.0	2.21	2.0	≥1885 psig	≥1874 psig
10.	Pressurizer Pressure-High	7.5	4.96	1.0	≤2385 psig	<2400 psig
11.	Pressurizer Water Level-High	8.0	2.18	2.0	<92% of instrument span	<pre><93.8% of instrument span</pre>
12.	Reactor Coolant Flow-Low	2.5	1.0	1.5	≥90% of loop design flow**	≥89.2% of loop design flow**

*RTP = RATED THERMAL POWER

**Loop design flow = 95,700 gpm

2-5

TABLE 2.2-1 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

		TOTAL	SENS	OR ERRO	R	
FUNCTIONAL UNIT		ALLOWANCE (TA)	Z	<u>(S)</u>	TRIP SETPOINT	ALLOWABLE VALUE
13.	Steam Generator Water Level Low-Low	23.5	21.18	2.0	≥23.5% of narrow range instrument span	≥22.0% of narrow range instrument span
14.	Undervoltage - Reactor Coolant Pumps	7.7	1.33	0	≥ 10584 Volts A.C	≥ 10356 Volts A.C.
15.	Underfrequency - Reactor Coolant Pumps	3.3	0	0	<u>≥</u> 57.2 Hz	≥57.1 Hz
16.	Turbine Trip					
	a. Low Fluid Oil Pressure	N.A.	Ν.Α.	Ν.Α.	≥598.94 psig	≥539.42 psig
	b. Turbine Stop Valve Closure	N.A.	N.A.	N.A.	≥1% open	≥1% open
17.	Safety Injection Input from ESF	Ν.Α.	Ν.Α.	N.A.	N.A.	N.A.

CALLAWAY - UNIT 1

2-6

TABLE 2.2-1 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

			TOTAL	SENS	OR ERROR		
FUNCTIONAL UNIT		AL UNIT	ALLOWANCE (TA)	Z	<u>(S)</u>	TRIP SETPOINT	ALLOWABLE VALUE
18.	Reactor Trip System Interlocks						
	a.	Intermediate Range Neutron Flux, P-6	N.A.	Ν.Α.	Ν.Α.	≥1 x 10- ¹⁰ amps	≥6 x 10- ¹¹ amps
	b.	Low Power Reactor Trips Block, P-7					
		1) P-10 input	N.A.	N.A.	N.A.	10% of RTP*	$\geq 6.7\%$ to $\leq 12.4\%$ of RTP*
		2) P-13 input	N.A.	N. A.	N.A.	<10% of RTP* Turbine Impulse Pressure Equivalent	<12.4% of RTP* Turbine Impulse Pressure Equivalent
	с.	Power Range Neutron Flux, P-8	N.A.	N.A.	N.A.	<48% of RTP*	<51.3% of RTP*
	d.	Power Range Neutron Flux, P-9	N.A.	N.A.	N.A.	\leq 50% of RTP*	<53.3% of RTP*
	e.	Power Range Neutron Flux, P-10	N. A.	Ν.Α.	N.A.	10% of RTP*	$\geq 6.7\%$ to $\leq 12.4\%$ of RTP*
	f.	Turbine Impulse Chamber Pressure, P-13	N.A.	N.A.	N. A.	<10% of RTP* Turbine Impulse Pressure Equivalent	<12.4% of RTP* Turbine Impulse Pressure Equivalent
19.	Rea	actor Trip Breakers	N.A.	N.A.	N.A	N.A.	N.A.
20.		tomatic Trip and Interlock gic	N.A.	Ν.Α.	N.A.	N.A.	N.A.

*RTP = RAISD THERMAL POWER

TABLE 2.2-1 (Continued) TABLE NOTATIONS

NOTE 1: OVERTEMPERATURE AT

$$\Delta \tilde{t} \left(\frac{1 + \tau_1 S}{(1 + \tau_2 S)} \left(\frac{1}{1 + \tau_3 S} \right) \leq \Delta T_0 \left\{ K_1 - K_2 \left(\frac{1 + \tau_4 S}{(1 + \tau_5 S)} \left[T \left(\frac{1}{1 + \tau_6 S} \right) - T' \right] + K_3 (P - P') - f_1 (\Delta I) \right\}$$

Where:

AT

T₆

- = Measured AT by RTD Manifold Instrumentation;
- $\frac{1 + \tau_1 S}{1 + \tau_2 S} = \text{Lead-lag compensator on measured } \Delta T;$
- $\tau_1, \ \tau_2$ = Time constants utilized in lead-lag compensator for $\Delta T, \ \tau_1$ = 8 s, τ_2 = 3 s;

 $\frac{1}{1 + \tau_3 S}$ = Lag compensator on measured ΔT ;

 τ_3 = Time constant utilized in the lag compensator for ΔT , $\tau_3 = 0$ s;

- ΔT_{o} = Indicated ΔT at RATED THERMAL POWER;
- $K_1 = 1.10;$

 $K_2 = 0.0137/{^{\circ}F};$

 $\frac{1 + \tau_4 S}{1 + \tau_5 S} =$ The function generated by the lead-lag compensator for T_{avg} dynamic compensation;

 τ_4 , τ_5 = Time constants utilized in the lead-lag compensator for T_{avg} , τ_4 = 28 s, τ_5 = 4 s;

T = Average temperature, °F;

 $\frac{1}{1 + \tau_6 S}$ = Lag compensator on measured T_{avg};

= Time constant utilized in the measured T_{avg} lag compensator, $r_6 = 0$ s;

2-8

TABLE 2.2-1 (Continued)

TABLE NOTATIONS (Continued)

NOTE 1: (Continued)

T' \leq 588.5°F (Nominal T_{avg} at RATED THERMAL POWER); K₃ = 0.000671; P = Pressurizer pressure, psig; P' = 2235 psig (Nominal RCS operating pressure); S = Laplace transform operator, s⁻¹;

and $f_1(\Delta I)$ is a function of the indicated difference between top and bottom detectors of the power-range neutron ion chambers; with gains to be selected based on measured instrument response during plant STARTUP tests such that:

- (i) For $q_t q_b$ between -35% and + 7%, $f_1(\Delta I) = 0$, where q_t and q_b are percent RATED THERMAL POWER in the top and bottom halves of the core respectively, and $q_t + q_b$ is total THERMAL POWER in percent of RATED THERMAL POWER;
- (ii) For each percent that the magnitude of $q_t q_b$ exceeds -35%, the ΔT Trip Setpoint shall be automatically reduced by 1.26% of its value at RATED THERMAL POWER; and
- (iii) For each percent that the magnitude of $q_t q_b$ exceeds +7%, the ΔT Trip Setpoint shall be automatically reduced by 1.05% of its value at RATED THERMAL POWER.
- NOTE 2: The channel's maximum Trip Setpoint shall not exceed its computed Trip Setpoint by more than 2.8% of ∆T span.

TABLE 2.2-1 (Continued) TABLE NOTATIONS (Continued)

NOTE 3: OVERPOWER AT

$$\Delta T \left(\frac{1+\tau_1 S}{(1+\tau_2 S)}\right) \left(\frac{1}{1+\tau_3 S}\right) \leq \Delta T_0 \left\{K_4 - K_5 \left(\frac{\tau_7 S}{1+\tau_7 S}\right) - \left(\frac{1}{1+\tau_6 S}\right) T - K_6 \left[T \left(\frac{1}{1+\tau_6 S}\right) - T''\right] - f_2(\Delta I)\right\}$$

Where:

ΔT

- = Measured AT by RTD Manifold Instrumentation;
- $\frac{1 + \tau_1 S}{1 + \tau_2 S} = \text{Lead-lag compensator on measured } \Delta T;$
- τ_1 , τ_2 = Time constants utilized in lead-lag compensator for ΔT , τ_1 , = 8 s., τ_2 = 3 s;

 $\frac{1}{1 + \tau_3 S}$ = Lag compensator on measured ΔT ;

- τ_3 = Time constant utilized in the lag compensator for ΔT , $\tau_3 = 0$ s;
- ΔT_{0} = Indicated ΔT at RATED THERMAL POWER;
- $K_4 = 1.085;$
- K₅ = 0.02/°F for increasing average temperature and 0 for decreasing average temperature;
- $\frac{\tau_7 S}{1 + \tau_7 S}$ = The function generated by the rate-lag compensator for T_{avg} dynamic compensation;
- τ_7 = Time constant utilized in the rate-lag compensator for T_{avg} , $\tau_7 = 10$ s; $\frac{1}{1 + \tau_6 S}$ = Lag compensator on measured T_{avg} ;
- τ_6 = Time constant utilized in the measured T_{avg} lag compensator, $\tau_6 = 0$ s;

TABLE NOTATIONS (Continued)

NOTE 3: (Continued)

T

S

- $K_6 = 0.00128/^{\circ}F$ for $T > T^{"}$ and $K_6 = 0$ for $T \le T^{"}$;
 - Average Temperature, °F;
- T = Indicated T at RATED THERMAL POWER (Calibration temperature for ΔT instrumentation, $\leq 588.5^{\circ}F$);
 - = Laplace transform operator, s 1; and

 $f_2(\Delta I) = 0$ for all AI.

NOTE 4: The channel's maximum Trip Setpoint shall not exceed its computed Trip Setpoint by more than 2.8% of ΔT span.



BASES

FOR

SECTION 2.0

SAFETY LIMITS





The BASES contained in succeeding pages summarize the reasons for the Specifications in Section 2.0, but in accordance with 10 CFR 50.36 are not part of these Technical Specifications.

NOTE

2.1 SAFETY LIMITS

BASES

2.1.1 REACTOR CORE

The restrictions of this Safety Limit prevent overheating of the fuel and possible cladding perforation which would result in the release of fission products to the reactor coolant. Overheating of the fuel cladding is prevented by restricting fuel operation to within the nucleate boiling regime where the hcat transfer coefficient is large and the cladding surface temperature is slightly above the coolant saturation temperature.

Operation above the upper boundary of the nucleate boiling regime could result in excessive cladding temperatures because of the onset of departure from nucleate boiling (DNB) and the resultant sharp reduction in heat transfer coefficient. DNB is not a directly measurable parameter during operation and therefore THERMAL POWER and reactor coolant temperature and pressure have been related to DNB through the W-3 correlation (R-GRID). The W-3 DNB correlation (R-GRID) has been developed to predict the DNB flux and the location of DNB for axially uniform and nonuniform heat flux distributions. The local DNB heat flux ratio (DNBR) is defined as the ratio of the heat flux that would cause DNB at a particular core location to the local heat flux, and is indicative of the margin to DNB.

The minimum value of the DNBR during steady-state operation, normal operational transients, and anticipated transients is limited to 1.30. This value corresponds to a 95% probability at a 95% confidence level that DNB will not occur and is chosen as an appropriate margin to DNB for all operating conditions.

The curves of Figures 2.1-1 and 2.1-2 show the loci of points of THERMAL POWER. Reactor Coolant System pressure and average temperature for which the minimum DNBR is no less than 1.30, or the average enthalpy at the vessel exit is equal to the enthalpy of saturated liquid.

These curves are based on an enthalpy hot channel factor, $F_{\Delta H}^{N}$, of 1.55 and a reference cosine with a peak of 1.55 for axial power shape. An allowance is included for an increase in $F_{\Delta H}^{N}$ at reduced power based on the expression:

 $F_{\Delta H}^{N} = 1.55 [1+ 0.2 (1-P)]$

Where P is the fraction of RATED THERMAL POWER.

These limiting heat flux conditions are higher than those calculated for the range of all control rods fully withdrawn to the maximum allowable control rod insertion assuming the axial power imbalance is within the limits of the f_1 (ΔI) function of the Overtemperature trip. When the axial power imbalance is not within the tolerance, the axial power imbalance effect on the Overtemperature ΔT trips will reduce the Setpoints to provide protection consistent with core Safety Limits.

SAFFTY LIMITS

BASES

2.1.2 REACTOR COOLANT SYSTEM PRESSURE

The restriction of this Safety Limit protects the integrity of the Reactor Coolant System (RCS) from overpressurization and thereby prevents the release of radionuclides contained in the reactor coolant from reaching the containment atmosphere.

The reactor vessel, pressurizer, and the RCS piping and valves are designed to Section III of the ASME Code for Nuclear Power Plants which permits a maximum transient pressure of 110% (2735 psig) of design pressure. The Safety Limit of 2735 psig is therefore consistent with the design criteria and associated Code requirements.

The entire RCS is hydrotested at greater than or equal to 125% (3110 psig) of design pressure to demonstrate integrity prior to initial operation.

BASES

2.2.1 REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS

The Reactor Trip Setpoint Limits specified in Table 2.2-1 are the nominal values at which the Reactor trips are set for each functional unit. The Trip Setpoints have been selected to ensure that the core and Reactor Coolant System are prevented from exceeding their Safety Limits during normal operation and design basis anticipated operational occurrences and to assist the Engineered Safety Features Actuation System in mitigating the consequences of accidents. The Setpoint for a Reactor Trip System or interlock function is considered to be adjusted consistent with the nominal value when the "as measured" Setpoint is within the band allowed for calibration accuracy.

To accommodate the instrument drift assumed to occur between operational tests and the accuracy to which Setpoints can be measured and calibrated, Allowable Values for the Reactor Trip Setpoints have been specified in Table 2.2-1. Operation with Setpoints less conservative than the Trip Setpoint but within the Allowable Value is acceptable since an allowance has been made in the safety analysis to accommodate this error. An optional provision has been included for determining the OPERABILITY of a channel when its Trip Setpoint is found to exceed the Allowable Value. The methodology of this option utilizes the "as measured" deviation from the specified calibration point for rack and sensor components in conjunction with a statistical combination of the other uncertainties of the instrumentation to measure the process variable and the uncertainties in calibrating the instrumentation. In Equation 2.2-1, Z + R + S < TA, the interactive effects of the errors in the rack and the sensor, and the "as measured" values of the errors are considered. Z, as specified in Table 2.2-1, in percent span, is the statistical summation of errors assumed in the analysis excluding those associated with the sensor and rack drift and the accuracy of their measurement. TA or Total Allowance is the difference, in percent span, between the Trip Setpoint and the value used in the analysis for Reactor trip. R or Rack Error is the "as measured" deviation, in percent span, for the affected channel from the specified Trip Setpoint. S or Sensor Error is either the "as measured" deviation of the sensor from its calibration point or the value specified in Table 2.2-1, in percent span, from the analysis assumptions. Use of Equation 2.2-1 allows for a sensor drift factor, an increased rack drift factor, and provides a threshold value for REPORTABLE EVENTS.

The methodology to derive the Trip Setpoints is based upon combining all of the uncertainties in the channels. Inherent to the determination of the Trip Setpoints are the magnitudes of these channel uncertainties. Sensors and other instrumentation utilized in these channels are expected to be capable of operating within the allowances of these uncertainty magnitudes. Rack drift in excess of the Allowable Value exhibits the behavior that the rack has not met its allowance. Being that there is a small statistical chance that this will happen, an infrequent excessive drift is expected. Rack or sensor drift, in excess of the allowance that is more than occasional, may be indicative of more serious problems and should warrant further investigation.

BASES

REACTOR TRIP SYSTEM INSTRUMENTATION SETPOINTS (Continued)

The various Reactor trip circuits automatically open the Reactor trip breakers whenever a condition monitored by the Reactor Trip System reaches a preset or calculated level. In addition to redundant channels and trains, the design approach provides a Reactor Trip System which monitors numerous system variables, therefore providing Trip System functional diversity. The functional capability at the specified trip setting is required for those anticipatory or diverse Reactor trips for which no direct credit was assumed in the safety analysis to enhance the overall reliability of the Reactor Trip System. The Reactor Trip System initiates a Turbine trip signal whenever Reactor trip is initiated. This prevents the reactivity insertion that would otherwise result from excessive Reactor Coolant System cooldown and thus avoids unnecessary actuation of the Engineered Safety Features Actuation System.

Manual Reactor Trip

The Reactor Trip System includes manual Reactor trip capability.

Power Range, Neutron Flux

In each of the Power Range Neutron Flux channels there are two independent bistables, each with its own trip setting used for a High and Low Range trip setting. The Low Setpoint trip provides protection during subcritical and low power operations to mitigate the consequences of a power excursion beginning from low power, and the High Setpoint trip provides protection during power operations to mitigate the consequences of a reactivity excursion from all power levels.

The Low Setpoint trip may be manually blocked above P-10 (a power level of approximately 10% of RATED THERMAL POWER) and is automatically reinstated below the P-10 Setpoint.

Power Range, Neutron Flux, High Rates

The Power Range Positive Rate trip provides protection against rapid flux increases which are characteristic of a rupture of a control rod drive housing. Specifically, this trip complements the Power Range Neutron Flux High and Low trips to ensure that the criteria are met for rod ejection from mid-power.

The Power Range Negative Rate trip provides protection for control rod drop accidents. At high power a single or multiple rod drop accident could cause local flux peaking which could cause an unconservative local DNBR to exist. The Power Range Negative Rate trip will prevent this from occurring by tripping the reactor. No credit is taken for operation of the Power Range Negative Rate trip for those control rod drop accidents for which DNBRs will be greater than the limit value.

BASES

Intermediate and Source Range, Neutron Flux

The Intermediate and Source Range, Neutron Flux trips provide core protection during reactor startup to mitigate the consequences of an uncontrolled rod cluster control assembly bank withdrawal from a subcritical condition. These trips provide redundant protection to the Low Setpoint trip of the Power Range, Neutron Flux channels. The Source Range channels will initiate a Reactor trip at about 10⁵ counts per second unless manually blocked when P-6 becomes active. The Intermediate Range channels will initiate a Reactor trip at a current level equivalent to approximately 25% of RATED THERMAL POWER unless manually blocked when P-10 becomes active.

Overtemperature ∆T

The Overtemperature ΔT trip provides core protection to prevent DNB for all combinations of pressure, power, coolant temperature, and axial power distribution, provided that the transient is slow with respect to piping transit delays from the core to the temperature detectors (about 4 seconds), and pressure is within the range between the Pressurizer High and Low Pressure trips. The Setpoint is automatically varied with: (1) coolant temperature to correct for temperature induced changes in density and heat capacity of water and includes dynamic compensation for piping delays from the core to the loop temperature detectors, (2) pressurizer pressure, and (3) axial power distribution. With normal axial power distribution, this Reactor trip limit is always below the core Safety Limit as shown in Figure 2.1-1. If axial peaks are greater than design, as indicated by the difference between top and bottom power range nuclear detectors, the Reactor trip is automatically reduced according to the notations in Table 2.2-1.

Overpower ΔT

The Overpower ΔT trip provides assurance of fuel integrity (e.g., no fuel pellet melting and less than 1% cladding strain) under all possible overpower conditions, limits the required range for Overtemperature ΔT trip, and provides a backup to the High Neutron Flux trip. The Setpoint is automatically varied with: (1) coolant temperature to correct for temperature induced changes in density and heat capacity of water, and (2) rate of change of temperature for dynamic compensation for piping delays from the core to the loop temperature detectors, to ensure that the allowable heat generation rate (kW/ft) is not exceeded. The Overpower ΔT trip provides protection to mitigate the consequences of various size steam breaks as reported in WCAP-9226, "Reactor Core Response to Excessive Secondary Steam Releases."



BASES

Pressurizer Pressure

In each of the pressurizer pressure channels, there are two independent bistables, each with its own Trip Setting to provide for a High and Low Pressure trip thus limiting the pressure range in which reactor operation is permitted. The Low Setpoint trip protects against low pressure which could lead to DNB by tripping the reactor in the event of a loss of reactor coolant pressure.

On decreasing power the Low Setpoint trip is automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with turbine impulse chamber pressure at approximately 10% of full power equivalent); and on increasing power, automatically reinstated by P-7.

The High Setpoint trip functions in conjunction with the pressurizer relief and safety valves to protect the Reactor Coolant System against system overpressure.

Pressurizer Water Level

The Pressurizer High Water Level trip is provided to prevent water relief through the pressurizer safety valves. On decreasing power the Pressurizer High Water Level trip is automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with a turbine impulse chamber pressure at approximately 10% of full power equivalent); and on increasing power, automatically reinstated by P-7.

Reactor Coolant Flow

The Low Reactor Coolant Flow trips provide core protection to prevent DNB by mitigating the consequences of a loss of flow resulting from the loss of one or more reactor coolant pumps.

On increasing power above P-7 (a power level of approximately 10% of RATED THERMAL POWER or a turbine impulse chamber pressure at approximately 10% of full power equivalent), an automatic Reactor trip will occur if the flow in more than one loop drops below 90% of nominal full loop flow. Above P-8 (a power level of approximately 48% of RATED THERMAL POWER) an automatic Reactor trip will occur if the flow in any single loop drops below 90% of nominal full loop flow. Conversely, on decreasing power between P-8 and the P-7 an automatic Reactor trip will occur on low reactor coolant flow in more than one loop and below P-7 the trip function is automatically blocked.

BASES

Steam Generator Water Level

The Steam Generator Water Level Low-Low trip protects the reactor from loss of heat sink in the event of a sustained steam/feedwater flow mismatch resulting from loss of normal feedwater. The specified Setpoint provides allowances for starting delays of the Auxiliary Feedwater System.

Undervoltage and Underfrequency - Reactor Coolant Pump Busses

The Undervoltage and Underfrequency Reactor Coolant Pump Bus trips provide core protection against DNB as a result of complete loss of forced coolant flow. The specified Setpoints assure a Reactor trip signal is generated before the Low Flow Trip Setpoint is reached. Time delays are incorporated in the Underfrequency and Undervoltage trips to prevent spurious Reactor trips from momentary electrical power transients. For undervoltage, the delay is set so that the time required for a signal to reach the Reactor trip breakers following the simultaneous trip of two or more reactor coolant pump bus circuit breakers shall not exceed 1.2 seconds. For underfrequency, the delay is set so that the time required for a signal to reach the Reactor trip breakers after the Underfrequency Trip Setpoint is reached shall not exceed 0.3 second. On decreasing power the Undervoltage and Underfrequency Reactor Coolant Pump Bus trips are automatically blocked by P-7 (a power level of approximately 10% of RATED THERMAL POWER with a turbine impulse chamber pressure at approximately 10% of full power equivalent); and on increasing power, reinstated automatically by P-7.

Turbine Trip

A Turbine trip initiates a Reactor trip. On decreasing power the Reactor trip from the Turbine trip is automatically blocked by P-9 (a power level of approximately 50% of RATED THERMAL POWER); and on increasing power, reinstated automatically by P-9.

Safety Injection Input from ESF

If a Reactor trip has not already been generated by the Reactor Trip System instrumentation, the ESF automatic actuation logic channels will initiate a Reactor trip upon any signal which initiates a Sarety Injection. The ESF instrumentation channels which initiate a Safety Injection signal are shown in Table 3.3-3.



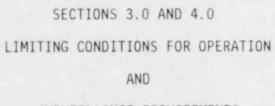
BASES

Reactor Trip System Interlocks

The Reactor Trip System interlocks perform the following functions:

- P-6 On increasing point, P-6 allows the manual block of the Source Range trip (i.e., prevents premature block of Source Range trip), provides a backup block for Source Range Neutron Flux doubling, and allows deenergization of the high voltage to the detectors. On decreasing power, Source Range Level trips are automatically reactivated and high voltage restored.
- P-7 On increasing power, P-7 automatically enables Reactor trips on low flow in more than one reactor coolant loop, reactor coolant pump bus undervoltage and underfrequency, pressurizer low pressure and pressurizer high level. On decreasing power, the above listed trips are automatically blocked.
- P-8 On increasing power, P-8 automatically enables Reactor trips on low flow in one or more reactor coolant loops. On decreasing power, the P-8 automatically blocks the single loop Low Flow trip.
- P-9 On increasing power, P-9 automatically enables Reactor trip on Turbine trip. On decreasing power, P-9 automatically blocks Reactor trip on Turbine trip.
- P-10 On increasing power, P-10 allows the manual block of the Intermediate Range trip and the Low Setpoint Power Range trip; and automatically blocks the Source Range trip and de-energizes the Source Range high voltage power. On decreasing power, the Intermediate Range trip and the Low Setpoint Power Range trip are automatically reactivated. Provides input to P-7.

P-13 Provides input to P-7.



SURVEILLANCE REQUIREMENTS



3/4 LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS

3/4.0 APPLICABILITY

LIMITING CONDITION FOR OPERATION

3.0.1 Compliance with the Limiting Conditions for Operation contained in the succeeding specifications is required during the OPERATIONAL MODES or other conditions specified therein; except that upon failure to meet the Limiting Conditions for Operation, the associated ACTION requirements shall be met.

3.0.2 Noncompliance with a specification shall exist when the requirements of the Limiting Condition for Operation and associated ACTION requirements are not met within the specified time intervals. If the Limiting Condition for Operation is restored prior to expiration of the specified time intervals, completion of the ACTION requirements is not required.

3.0.3 When a Limiting Condition for Operation is not met, except as provided in the associated ACTION requirements, within 1 hour ACTION shall be initiated to place the unit in a MODE in which the specification does not apply by placing it, as applicable, in:

- a. At least HOT STANDBY within the next 6 hours,
- b. At least HOT SHUTDOWN within the following 6 hours, and
- c. At least COLD SHUTDOWN within the subsequent 24 hours.

Where corrective measures are completed that permit operation under the ACTION requirements, the action may be taken in accordance with the specified time limits as measured from the time of failure to meet the Limiting Condition for Operation. Exceptions to these requirements are stated in the individual specifications.

This specification is not applicable in MODE 5 or 6.

3.0.4 Entry into an OPERATIONAL MODE or other specified condition shall not be made unless the conditions for the Limiting Condition for Operation are met without reliance on provisions contained in the ACTION requirements. This provision shall not prevent passage through or to OPERATIONAL MODES as required to comply with ACTION requirements. Exceptions to these requirements are stated in the individual specifications.



APPLICABILITY

SURVEILLANCE REQUIREMENTS

4.0.1 Surveillance Requirements shall be met during the OPERATIONAL MODES or other conditions specified for individual Limiting Conditions for Operation unless otherwise stated in an individual Surveillance Requirement.

4.0.2 Each Surveillance Requirement shall be performed within the specified time interval with:

- a. A maximum allowable extension not to exceed 25% of the surveillance interval, but
- b. The combined time interval for any three consecutive surveillance intervals shall not exceed 3.25 times the specified surveillance interval.

4.0.3 Failure to perform a Surveillance Requirement within the specified time interval shall constitute a failure to meet the OPERABILITY requirements for a Limiting Condition for Operation. Exceptions to these requirements are stated in the individual specifications. Surveillance Requirements ao not have to be performed on inoperable equipment.

4.0.4 Entry into an OPERATIONAL MODE or other specified condition shall not be made unless the Surveillance Requirement(s) associated with the Limiting Condition for Operation have been performed within the stated surveillance interval or as otherwise specified.

4.0.5 Surveillance Requirements for inservice inspection and testing of ASME Code Class 1, 2, and 3 components shall be applicable as follows:

a. Inservice inspection of ASME Code Class 1, 2, and 3 components and inservice testing of ASME Code Class 1, 2, and 3 pumps and valves shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR Part 50, Section 50.55a(g), except where specific written relief has been granted by the Commission pursuant to 10 CFR Part 50, Section 50.55a(g)(6)(i);

APPLICABILITY

SURVEILLANCE REQUIREMENTS (Continued)

b. Surveillance intervals specified in Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda for the inservice inspection and testing activities required by the ASME Boiler and Pressure Vessel Code and applicable Addenda shall be applicable as follows in these Technical Specifications:

ASME Boiler and Pressure Vessel Code and applicable Addenda terminology for inservice inspection and testing activities

Weekly Monthly Quarterly or every 3 months Semiannually or every 6 months Every 9 months Yearly or annually Required frequencies for performing inservice inspection and testing activities

At least once per 7 days At least once per 31 days At least once per 92 days At least once per 184 days At least once per 276 days At least once per 366 days

- c. The provisions of Specification 4.0.2 are applicable to the above required frequencies for performing inservice inspection and testing activities;
- d. Performance of the above inservice inspection and testing activities shall be in addition to other specified Surveillance Requirements; and
- e. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supersede the requirements of any Technical Specification.

3/4.1.1 BORATION CONTROL

SHUTDOWN MARGIN - Tava >200°F

LIMITING CONDITION FOR OPERATION

3.1.1.1 The SHUTDOWN MARGIN shall be greater than or equal to 1.3% $\Delta k/k$ for four loop operation.

APPLICABILITY: MODES 1, 2*, 3, and 4.

ACTION:

With the SHUTDOWN MARGIN less than $1.3\% \Delta k/k$, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or equivalent until the required SHUTDOWN MARGIN is restored.



SURVEILLANCE REQUIREMENTS

4.1.1.1.1 The SHUTDOWN MARGIN shall be determined to be greater than or equal to 1.3% $\Delta k/k$:

- a. Within 1 hour after detection of an inoperable control rod(s) and at least once per 12 hours thereafter while the rod(s) is inoperable. If the inoperable control rod is immovable or untrippable, the above required SHUTDOWN MARGIN shall be verified acceptable with an increased allowance for the withdrawn worth of the immovable or untrippable control rod(s);
- b. When in MODE 1 or MODE 2 with K_{eff} greater than or equal to 1 at least once per 12 hours by verifying that control bank withdrawal is within the limits of Specification 3.1.3.6,
- c. When in MODE 2 with K_{eff} less than 1, within 4 hours prior to achieving reactor criticality by verifying that the predicted critical control rod position is within the limits of Specification 3.1.3.6;
- d. Prior to initial operation above 5% RATED THERMAL POWER after each fuel loading, by consideration of the factors of Specification 4.1.1.1.1e. below, with the control banks at the maximum insertion limit of Specification 3.1.3.6; and

*See Special Test Exception Specification 3.10.1.

CALLAWAY - UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

- e. When in MODE 3 or 4, at least once per 24 hours by consideration of the following factors:
 - 1) Reactor Coolant System boron concentration,
 - 2) Control rod position,
 - 3) Reactor Coolant System average temperature,
 - 4) Fuel burnup based on gross thermal energy generation,
 - 5) Xenon concentration, and
 - 6) Samarium concentration.

4.1.1.1.2 The overall core reactivity balance shall be compared to predicted values to demonstrate agreement within $\pm 1\% \Delta k/k$ at least once per 31 Effective Full Power Days (EFPD). This comparison shall consider at least those factors stated in Specification 4.1.1.1.1e., above. The predicted reactivity values shall be adjusted (normalized) to correspond to the actual core conditions prior to exceeding a fuel burnup of 60 EFPD after each fuel loading.



SHUTDOWN MARGIN - $T_{avg} \leq 200^{\circ}F$

LIMITING CONDITION FOR OPERATION

3.1.1.2 The SHUTDOWN MARGIN shall be greater than or equal to $1\% \Delta k/k$.

APPLICABILITY: MODE 5.

ACTION:

With the SHUTDOWN MARGIN less than $1\% \Delta k/k$, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or equivalent until the required SHUTDOWN MARGIN is restored.

SURVEILLANCE REQUIREMENTS

4.1.1.2 The SHUTDOWN MARGIN shall be determined to be greater than or equal to $1\% \Delta k/k$:

- a. Within 1 hour after detection of an inoperable control rod(s) and at least once per 12 hours thereafter while the rod(s) is inoperable. If the inoperable control rod is immovable or untrippable, the SHUTDOWN MARGIN shall be verified acceptable with an increased allowance for the withdrawn worth of the immovable or untrippable control rod(s); and
- b. At least once per 24 hours by consideration of the following factors:
 - 1) Reactor Coolant System boron concentration,
 - 2) Control rod position,
 - 3) Reactor Coolant System average temperature,
 - 4) Fuel burnup based on gross thermal energy generation,
 - 5) Xenon concentration, and
 - 6) Samarium concentration.

MODERATOR TEMPERATURE COEFFICIENT

LIMITING CONDITION FOR OPERATION

- 3.1.1.3 The moderator temperature coefficient (MTC) shall be:
 - a. Less positive than 0 $\Delta k/k/^{\circ}F$ for the all rods withdrawn, beginning of cycle life (BOL), hot zero THERMAL POWER condition; and
 - b. Less negative than -4.1 \times 10-4 $\Delta k/k/^{o}F$ for the all rods withdrawn, end of cycle life (EOL), RATED THERMAL POWER condition.

APPLICABILITY: Specification 3.1.1.3a. - MODES 1 and 2*#. Specification 3.1.1.3b. - MODES 1, 2, and 3#.

ACTION:

- a. With the MTC more positive than the limit of Specification 3.1.1.3a. above, operation in MODES 1 and 2 may proceed provided:
 - 1. Control rod withdrawal limits are established and maintained sufficient to restore the MTC to less positive than $0 \Delta k/k/^{\circ}F$ within 24 hours or be in HOT STANDBY within the next 6 hours. These withdrawal limits shall be in addition to the insertion limits of Specification 3.1.3.6;
 - The control rods are maintained within the withdrawal limits established above until a subsequent calculation verifies that the MTC has been restored to within its limit for the all rods withdrawn condition; and
 - 3. A Special Report is prepared and submitted to the Commission pursuant to Specification 6.9.2 within 10 days, describing the value of the measured MTC, the interim control rod withdrawal limits, and the predicted average core burnup necessary for restoring the positive MTC to within its limit for the all rods withdrawn condition.
- b. With the MTC more negative than the limit of Specification 3.1.1.3b. above, be in HOT SHUTDOWN within 12 hours.

*With K_{eff} greater than or equal to 1. #See Special Test Exception Specification 3.10.3.

SURVEILLANCE REQUIREMENTS

4.1.1.3 The MTC shall be determined to be within its limits during each fuel cycle as follows:

- a. The MTC shall be measured and compared to the BOL limit of Specification 3.1.1.3a., above, prior to initial operation above 5% of RATED THERMAL POWER, after each fuel loading; and
- b. The MTC shall be measured at any THERMAL POWER and compared to $-3.2 \times 10^{-4} \Delta k/k/^{\circ}F$ (all rods withdrawn, RATED THERMAL POWER condition) within 7 EFPD after reaching an equilibrium boron concentration of 300 ppm. In the event this comparison indicates the MTC is more negative than $-3.2 \times 10^{-4} \Delta k/k/^{\circ}F$, the MTC shall be remeasured, and compared to the EOL MTC limit of Specification 3.1.1.3b., at least once per 14 EFPD during the remainder of the fuel cycle.

MINIMUM TEMPERATURE FOR CRITICALITY

LIMITING CONDITION FOR OPERATION

3.1.1.4 The Reactor Coolant System lowest operating loop temperature (T_{avg}) shall be greater than or equal to 551°F.

APPLICABILITY: MODES 1 and 2#*.

ACTION:

With a Reactor Coolant System operating loop temperature (T_{avg}) less than $551^{o}F$, restore T_{avg} to within its limit within 15 minutes or be in HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.1.1.4 The Reactor Coolant System temperature (T_{avg}) shall be determined to be greater than or equal to 551°F:

- a. Within 15 minutes prior to achieving reactor criticality, and
- b. At least once per 30 minutes when the reactor is critical and the Reactor Coolant System T_{avg} is less than 561°F with the T_{avg} -Tref Deviation Alarm not reset.

#With K_{eff} greater than or equal to 1. *See Special Test Exception Specification 3.10.3.



3/4.1.2 BORATION SYSTEMS

FLOW PATH - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.1 As a minimum, one of the following boron injection flow paths shall be OPERABLE and capable of being powered from an OPERABLE emergency power source:

- a. A flow path from the Boric Acid Storage System via a boric acid transfer pump and a centrifugal charging pump to the Reactor Coolant System if the Boric Acid Storage System is OPERABLE as given in Specification 3.1.2.5a. for MODES 5 and 6 or as given in Specification 3.1.2.6a. for MODE 4; or
- b. The flow path from the refueling water storage tank via a centrifugal charging pump to the Reactor Coolant System if the refueling water storage tank is OPERABLE as given in Specification 3.1.2.5b. for MODES 5 and 6 or as given in Specification 3.1.2.6b. for MODE 4.

APPLICABILITY: MODES 4, 5, and 6.

ACTION:

With none of the above flow paths OPERABLE or capable of being powered from an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.1.2.1 At least one of the above required flow paths shall be demonstrated OPERABLE at least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.



FLOW PATHS - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.2 At least two of the following three boron injection flow paths shall be OPERABLE:

- a. The flow path from the Boric Acid Storage System via a boric acid transfer pump and a centrifugal charging pump to the Reactor Coolant System; and
- b. Two flow paths from the refueling water storage tank via centrifugal charging pumps to the Reactor Coolant System.

APPLICABILITY: MODES 1, 2, and 3.*

ACTION:

With only one of the above required boron injection flow paths to the Reactor Coolant System OPERABLE, restore at least two boron injection flow paths to the Reactor Coolant System to OPERABLE status within 72 hours or be in at least HOT STANDBY and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F within the next 6 hours; restore at least two flow paths to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.

SURVEILLANCE REQUIREMENTS

4.1.2.2 At least two of the above required flow paths shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- b. At least once per 18 months during shutdown by verifying that each automatic valve in the flow path actuates to its correct position on a Safety Injection test signal; and
- c. At least once per 18 months by verifying that the flow path required by Specification 3.1.2.2a. delivers at least 30 gpm to the Reactor Coolant System.

^{*}The provisions of Specifications 3.0.4 and 4.0.4 are not applicable for entry into MODE 3 for the centrifugal charging pump declared inoperable pursuant to Specification 4.1.2.3.2 provided that the centrifugal charging pump is restored to OPERABLE status within 4 hours prior to the temperature of one or more of the RCS cold legs exceeding 375°F.



CHARGING PUMP - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.3 One centrifugal charging pump in the boron injection flow path required by Specification 3.1.2.1 shall be OPERABLE and capable of being powered from an OPERABLE emergency power source.

APPLICABILITY: MODES 4, 5, and 6.

ACTION:

With no centrifugal charging pump OPERABLE or capable of being powered from an OFERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.



SURVEILLANCE REQUIREMENTS

4.1.2.3.1 The above required centrifugal charging pump shall be demonstrated OPERABLE by verifying, on recirculation flow, that the pump develops a differential pressure of greater than or equal to 2400 psid when tested pursuant to Specification 4.0.5.

4.1.2.3.2 All centrifugal charging pumps, excluding the above required OPERABLE pump, shall be demonstrated inoperable* at least once per 31 days, except when the reactor vessel head is removed, by verifying that the motor circuit breakers are secured in the open position.

*An inoperable pump may be energized for testing or for filling accumulators provided the discharge of the pump has been isolated from the RCS by a closed isolation valve with power removed from the valve operator, or by a manual isolation valve secured in the closed position.



CHARGING PUMPS - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.4 At least two centrifugal charging pumps shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.*

ACTION:

With only one centrifugal charging pump OPERABLE, restore at least two centrifugal charging pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F within the next 6 hours; restore at least two charging pumps to OPERABLE status within the next 7 days or be in HOT SHUTDOWN within the next 6 hours.

SURVEILLANCE REQUIREMENTS

4.1.2.4 At least two centrifugal charging pumps shall be demonstrated OPERABLE by verifying, on recirculation flow, that the pump develops a differential pressure of greater than or equal to 2400 psid when tested pursuant to Specification 4.0.5.

*The provisions of Specifications 3.0.4 and 4.0.4 are not applicable for entry into MODE 3 for the centrifugal charging pump declared inoperable pursuant to Specification 4.1.2.3.2 provided that the centrifugal charging pump is restored to OPERABLE status within 4 hours prior to the temperature of one or more of the RCS cold legs exceeding 375°F.





15

BORATED WATER SOURCE - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.5 As a minimum, one of the fo OPERABLE: ig borated water sources shall be

a. A Boric Acid Storage System

ter volume of 2968 gailons,

- 2) Between 7000 and 7700 ppm c on, and
- 3) A minimum solution temperature ^{-o}F.

b. The refueling water storage tank (RWST) with:

A minimum contained bora

- 1) A minimum contained borated water volume of 55,416 gallons,
- 2) A minimum boron concentration of 2000 ppm, and
- 3) A minimum solution temperature of 37°F.

APPLICABILITY: MODES 5 and 6.

ACTION:

With no borated water source OPERABLE, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.1.2.5 The above required borated water source shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
 - 1) Verifying the boron concentration of the water,
 - 2) Verifying the contained borated water volume, and
 - Verifying the Boric Acid Storage System solution temperature when it is the source of borated water.
- b. At least once per 24 hours by verifying the RWST temperature when it is the source of borated water and the outside air temperature is less than 37°F.



BORATED WATER SOURCES - OPERATING

LIMITING CONDITION FOR OPERATION

3.1.2.6 As a minimum, the following borated water sources shall be OPERABLE as required by Specification 3.1.2.2 for MODES 1, 2 and 3 and one of the following borated water sources shall be OPERABLE as required by Specification 3.1.2.1 for MODE 4:

- a. A Boric Acid Storage System with:
 - 1) A minimum contained borated water volume of 17,658 gallons,
 - 2) Between 7000 and 7700 ppm of boron, and
 - 3) A minimum solution temperature of 65°F.
- b. The refueling water storage tank (RWST) with:
 - 1) A minimum contained borated water volume of 394,000 gallons,
 - 2) Between 2000 and 2100 ppm of boron,
 - 3) A minimum solution temperature of 37°F, and
 - 4) A maximum solution temperature of 100°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With the Boric Acid Storage System inoperable and being used as one of the above required borated water sources in MODE 1, 2, or 3, restore the storage system to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and borated to a SHUTDOWN MARGIN equivalent to at least 1% $\Delta k/k$ at 200°F; restore the Boric Acid Storage System to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.
- b. With the RWST inoperable in MODE 1, 2, or 3, restore the tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With no borated water source OPERABLE in MODE 4, restore one borated water source to OPERABLE status within 6 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.1.2.6 Each required borated water source shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
 - 1) Verifying the boron concentration in the water,
 - Verifying the contained borated water volume of the water source, and
 - Verifying the Boric Acid Storage System solution temperature when it is the source of borated water.
- b. At least once per 24 hours by verifying the RWST temperature when the outside air temperature is either less than 37°F or greater than 100°F.

3/4.1.3 MOVABLE CONTROL ASSEMBLIES

GROUP HEIGH.

LIMITING CONDITION FOR OPERATION

3.1.3.1 All full-length shutdown and control rods shall be OPERABLE and positioned within \pm 12 steps (indicated position) of their group step counter demand position.

APPLICABILITY: MODES 1* and 2*.

ACTION:

- a. With one or more full-length rods inoperable due to being immovable as a result of excessive friction or mechanical interference or known to be untrippable, determine that the SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is satisfied within 1 hour and be in HOT STANDBY within 6 hours.
- b. With more than one full-length rod inoperable or misaligned from the group step counter demand position by more than ± 12 steps (indicated position), be in HOT STANDBY within 6 hours.
- c. With one full-length rod trippable but inoperable due to causes other than addressed by ACTION a., above, or misaligned from its group step counter demand height by more than ± 12 steps (indicated position), POWER OPERATION may continue provided that within 1 hour:
 - The rod is restored to OPERABLE status within the above alignment requirements, or
 - 2. The notice declared inoperable and the remainder of the rods in the grap with the inoperable rod are aligned to within ± 12 steps of the inoperable rod while maintaining the rod sequence and insertion limits of Figures 3.1-1 and 3.1-2. The THERMAL POWER level shall be restricted pursuant to Specification 0.1.3.6 during subsequent operation, or
 - 3. The rod is declared inoperable and the SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is satisfied. POWER OPERATION may then continue provided that:
 - A reevaluation of each accident analysis of Table 3.1-1 is performed within 5 days; this reevaluation shall confirm that the oreviously analyzed recults of these accidents remain valid for the duration of operation under these canditions;
 - b) The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 as determined at least once per 12 hours;

*See Special Test Exceptions Specifications 3.10.2 and 3.10.3.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- c) A power distribution map is obtained from the movable incore detectors and $F_Q(Z)$ and $F_{\Delta H}^N$ are verified to be within their limits within 72 hours; and
- d) The THERMAL POWER level is reduced to less than or equal to 75% of RATED THERMAL POWER within the next hour and within the following 4 hours the High Neutron Flux Trip Setpoint is reduced to less than or equal to 85% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.1.3.1.1 The position of each full-length rod shall be determined to be within the group demand limit by verifying the individual rod positions at least once per 12 hours except during time intervals when the rod position deviation monitor is inoperable, then verify the group positions at least once per 4 hours.

4.1.3.1.2 Each full-length rod not fully inserted in the core shall be determined to be OPERABLE by movement of at least 10 steps in any one direction at least once per 31 days.



TABLE 3.1-1

ACCIDENT ANAL SES REQUIRING REEVALUATION

Rod Cluster Control Assembly Intertion Characteristics

Rod Cluster Control Assembly Misalignment

Loss of Reactor Coolant from Small Ruptured Pipes or from Cracks in Large Pipes Which Actuates the Emergency Core Cooling System

Single Rod Cluster (ontrol Assembly Withdrawal at Full Power

Major Reactor Coolant System Pipe Ruptures (Loss of Coolant Accident)

Major Secondary Coolant System Pipe Rupture

Rupture of a Control Rod Drive Mechanism Housing (Rod Cluster Control Assembly Ejection)

POSITION INDICATION SYSTEMS-OPERATING

LIMITING CONDITION FOR OPERATION

3.1.3.2 The Digital Rod Position Indication System and the Demand Position Indication System shall be OPERABLE and capable of determining the control rod positions within \pm 12 steps.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With a maximum of one digital rod position indicator per bank inoperable either:
 - Determine the position of the nonindicating rod(s) indirectly by the movable incore detectors at least once per 8 hours and immediately after any motion of the nonindicating rod which exceeds 24 steps in one direction since the last determination of the rod's position, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 8 hours.
- b. With a maximum of one demand position indicator per bank inoperable either:
 - 1. Verify that all digital rod position indicators for the affected bank are OPERABLE and that the most withdrawn rod and the least withdrawn rod of the bank are within a maximum of 12 steps of each other at least once per 8 hours, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 8 hours.

SURVEILLANCE REQUIREMENTS

4.1.3.2 Each digital rod position indicator shall be determined to be OPERABLE by verifying that the Demand Position Indication System and the Digital Rod Position Indication System agree within 12 steps at least once per 12 hours except during time intervals when the rod position deviation monitor is inoperable, then compare the Demand Position Indication System and the Digital Rod Position Indication System at least once per 4 hours.



POSITION INDICATION SYSTEM-SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.3.3 One digital rod position indicator (excluding demand position indication) shall be OPERABLE and capable of determining the control rod position within \pm 12 steps for each shutdown or control rod not fully inserted.

APPLICABILITY: MODES 3*#, 4*# and 5*#.

ACTION:

With less than the above required position indicator(s) OPERABLE, immediately open the Reactor Trip System breakers.

SURVEILLANCE REQUIREMENTS

4.1.3.3 Each of the above required digital rod position indicator(s) shall be determined to be OPERABLE by verifying that the digital rod position indicator agrees with the demand position indicator within 12 steps when exercised over the full-range of rod travel at least once per 18 months.

*With the Reactor Trip System breakers in the closed position. #See Special Test Exception Specification 3.10.5.

ROD DROP TIME

LIMITING CONDITION FOR OPERATION

3.1.3.4 The individual full-length shutdown and control rod drop time from the fully withdrawn position shall be less than or equal to 2.2 seconds from beginning of decay of stationary gripper coil voltage to dashpot entry with:

- a. Taya greater than or equal to 551°F, and
- b. All Reactor Coolant pumps operating.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With the rod drop time of any full-length rod determined to exceed the above limit, restore the rod drop time to within the above limit prior to proceeding to MODE 1 or 2.
- b. With the rod drop times within limits but determined with three reactor coolant pumps operating, operation may proceed provided THERMAL POWER is restricted to less than or equal to 66% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.1.3.4 The rod drop time of full-length rods shall be demonstrated through measurement prior to reactor criticality:

- a. For all rods following each removal of the reactor vessel head,
- b. For specifically affected individual rods following any maintenance on or modification to the Control Rod Drive System which could affect the drop time of those specific rods, and
- c. At least once per 18 months.



SHUTDOWN ROD INSERTION LIMIT

LIMITING CONDITION FOR OPERATION

3.1.3.5 All shutdown rods shall be fully withdrawn.

APPLICABILITY: MODES 1* and 2*#.

ACTION:

With a maximum of one shutdown rod not fully withdrawn, except for surveillance testing pursuant to Specification 4.1.3.1.2, within 1 hour either:

- a. Fully withdraw the rod, or
- b. Declare the rod to be inoperable and apply Specification 3.1.3.1.

SURVEILLANCE REQUIREMENTS

4.1.3.5 Each shutdown rod shall be determined to be fully withdrawn:

- a. Within 15 minutes prior to withdrawal of any rods in Control Bank A, B, C, or D during an approach to reactor criticality, and
- b. At least once per 12 hours thereafter.

*See Special Test Exceptions Specifications 3.10.2 and 3.10.3. #With K_{eff} greater than or equal to 1.

CONTROL ROD INSERTION LIMITS

LIMITING CONDITION FOR OPERATION

3.1.3.6 The control banks shall be limited in physical insertion as shown in Figures 3.1-1 and 3.1-2.

APPLICABILITY: MODES 1* and 2*#.

ACTION:

With the control banks inserted beyond the above insertion limits, except for surveillance testing pursuant to Specification 4.1.3.1.2:

- a. Restore the control banks to within the limits within 2 hours, or
- b. Reduce THERMAL POWER within 2 hours to less than or equal to that fraction of RATED THERMAL POWER which is allowed by the bank position using the above figures, or
- c. Be in at least HOT STANDBY within 6 hours.

SURVEILLANCE REQUIREMENTS

4.1.3.6 The position of each control bank shall be determined to be within the insertion limits at least once per 12 hours except during time intervals when the Rod Insertion Limit Monitor is inoperable, then verify the individual rod positions at least once per 4 hours.

*See Specia) Test Exceptions Specifications 3.10.2 and 3.10.3. #With K_{eff} greater than or equal to 1.

CALLAWAY - UNIT 1

Figure 3.1-2 left blank pending NRC approval of three loop operation

3/4.2.1 AXIAL FLUX DIFFERENCE

LIMITING CONDITION FOR OPERATION

3.2.1 The indicated AXIAL FLUX DIFFERENCE (AFD) shall be maintained within the following target band (flux difference units) about the target flux difference:

- a. \pm 5% for core average accumulated burnup of less than or equal to 3000 MWD/MTU; and
- b. + 3%, -12% for core average accumulated burnup of greater than 3000 MWD/MTU.

The indicated AFD may deviate outside the above required target band at greater than or equal to 50% but less than 90% of RATED THERMAL POWER provided the indicated AFD is within the Acceptable Operation Limits of Figure 3.2-1 and the cumulated penalty deviation time does not exceed 1 hour during the previous 24 hours.

The indicated AFD may deviate outside the above required target band at greater than 15% but less than 50% of RATED THERMAL POWER provided the cumulative penalty deviation time does not exceed 1 hour during the previous 24 hours.

APPLICABILITY: MODE 1, above 15% of RATED THERMAL POWER*.

ACTION:

- a. With the indicated AFD outside of the above required target band and with THERMAL POWER greater than or equal to 90% of RATED THERMAL POWER, within 15 minutes, either:
 - Restore the indicated AFD to within the above required target band limits, or
 - Reduce THERMAL POWER to less than 90% of RATED THERMAL POWER.
- b. With the indicated AFD outside of the above required target band for more than 1 hour of cumulative penalty deviation time during the previous 24 hours or outside the Acceptable Operation Limits of Figure 3.2-1 and with THERMAL POWER less than 90% but equal to or greater than 50% of RATED THERMAL POWER, reduce:
 - 1. THERMAL POWER to less than 50% of RATE THERMAL POWER within 30 minutes, and
 - The Power Range Neutron Flux-High# Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.

*See Special Test Exception Specification 3.10.2.

[#]Surveillance testing of the Power Range Neutron Flux channel may be performed pursuant to Specification 4.3.1.1 provided the indicated AFD is maintained within the Acceptable Operation Limits of Figure 3.2-1. A total of 16 hours operation may be accumulated with the AFD outside of the above required target band during testing without penalty deviation.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

c. With the indicated AFD outside of the above required target band for more than 1 hour of cumulative penalty deviation time during the previous 24 hours and with THERMAL POWER less than 50% but greater than 15% of RATED THERMAL POWER, the THERMAL POWER shall not be increased equal to or greater than 50% of RATER THERMAL POWER until the indicated AFD is within the above required target band.

SURVEILLANCE REQUIREMENTS

4.2.1.1 The indicated AFD shall be determined to be within its limits during POWER OPERATION above 15% of RATED THERMAL POWER by:

- a. Monitoring the indicated AFD for each OPERABLE excore channel:
 - 1) At least once per 7 days when the AFD Monitor Alarm is OPERABLE, and
 - 2) At least once per hour for the first 24 hours after restoring the AFD Monitor Alarm to OPERABLE status.
- b. Monitoring and logging the indicated AFD for each OPERABLE excore channel at least once per hour for the first 24 hours and at least once per 30 minutes thereafter, when the AFD Monitor Alarm is inoperable. The logged values of the indicated AFD shall be assumed to exist during the interval preceding each logging.

4.2.1.2 The indicated AFD shall be considered outside of its target band when two or more OPERABLE excore channels are indicating the AFD to be outside the target band. Penalty deviation outside of the above required target band shall be accumulated on a time basis of:

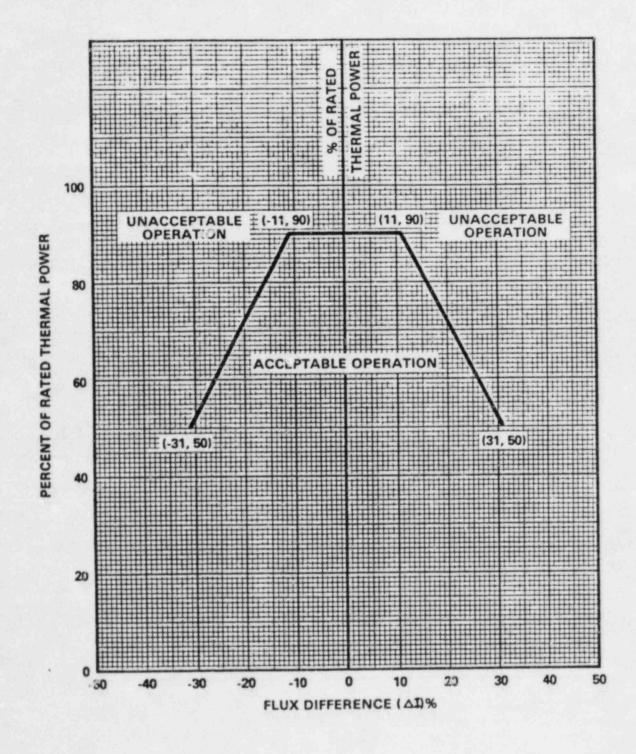
- a. One minute penalty deviation for each 1 minute of POWER OPERATION outside of the target band at THERMAL POWER levels equal to or above 50% of RATED THERMAL POWER, and
- b. One-half minute enalty deviation for each 1 minute of POWER OPERATION outside of the target band at THERMAL POWER levels between 15% and 50% of RATED THERMAL POWER.

4.2.1.3 The target flux difference of each OPERABLE excore channel shall be determined by measurement at least once per 92 Effective Full Power Days. The provisions of Specification 4.0.4 are not applicable.

4.2.1.4 The target flux difference shall be updated at least once per 31 Effective Full Power Days by either determining the target flux difference pursuant to Specification 4.2.1.3 above or by linear interpolation between the most recently measured value and 0% at the end of the cycle life. The provisions of Specification 4.0.4 are not applicable.

FIGURE 3.2-1

AXIAL FLUX DIFFERENCE LIMITS AS A FUNCTION OF RATED THERMAL POWER



CALLAWAY - UNIT 1

3/4.2.2 HEAT FLUX HOT CHANNEL FACTOR - $F_0(Z)$

LIMITING CONDITION FOR OPERATION

3.2.2 $F_0(Z)$ shall be limited by the following relationships:

$$F_0(Z) \leq [2.32] [K(Z)]$$
 for P > 0.5, and

$$F_Q(Z) \le [4.64] [K(Z)] \text{ for } P \le 0.5.$$

Where:

 $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$, and

K(Z) = the function obtained from Figure 3.2-2 for a given core height location.

APPLICABILITY: MODE 1.

ACTION:

With $F_0(Z)$ exceeding its limit:

a. Reduce THERMAL POWER at least 1% for each 1% $F_Q(Z)$ exceeds the limit

within 15 minutes and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours; POWER OPERATION may proceed for up to a total of 72 hours; subsequent POWER OPERATION may proceed provided the Overpower ΔT Trip Setpoints have been reduced at least 1% for each 1% $F_{\Omega}(Z)$ exceeds the limit; and

b. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced limit required by ACTION a., above; THERMAL POWER may then be increased provided $F_{\Omega}(Z)$ is demonstrated through incore mapping to be within its limit.

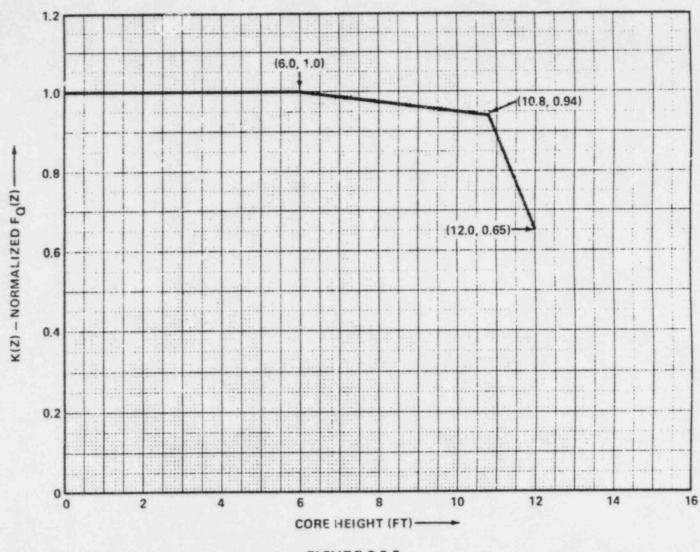


FIGURE 3.2-2. $K(Z) - NORMALIZED F_Q(Z)$ AS A FUNCTION OF CORE HEIGHT

3/4 2-5

SURVEILLANCE REQUIREMENTS

- 4.2.2.1 The provisions of Specification 4.0.4 are not applicable.
- 4.2.2.2 F_{xy} shall be evaluated to determine if $F_0(Z)$ is within its limit by:
 - a. Using the movable incore detectors to obtain a power distribution map at any THERMAL POWER greater than 5% of RATED THERMAL POWER,
 - Increasing the measured F_{xy} component of the power distribution map by 3% to account for manufacturing tolerances and further increasing the value by 5% to account for measurement uncertainties,
 - c. Comparing the F computed (F $_{xy}^{C}$) obtained in Specification 4.2.2.2b., above to:
 - 1) The F limits for RATED THERMAL POWER (F_{xy}^{RTP}) for the appropriate measured core planes given in Specification 4.2.2.2e. and f. below, and
 - 2) The relationship:

 $F_{xy}^{L} = F_{xy}^{RTP} [1+0.2(1-P)]$

Where $F_{xy}^{\ \ L}$ is the limit for fractional THERMAL POWER operation expressed as a function of $F_{xy}^{\ \ RTP}$ and P is the fraction of RATED THERMAL POWER at which F_{xy} was measured.

- d. Remeasuring F_{xy} according to the following schedule:
 - 1) When F_{xy}^{C} is greater than the F_{xy}^{RTP} limit for the appropriate measured core plane but less than the F_{xy}^{L} relationship, additional power distribution maps shall be taken and F_{xy}^{C} compared to F_{xy}^{RTP} and F_{xy}^{L} either:
 - a) Within 24 hours after exceeding by 20% of RATED THERMAL POWER or greater, the THERMAL POWER at which F_{xy}^{C} was last determined, or
 - b) At least once per 31 EFPD, whichever occurs first.

SURVEILLANCE REQUIREMENTS (Continued)

- 2) When the F_{xy}^{C} is less than or equal to the F_{xy}^{RTP} limit for the appropriate measured core plane, additional power distribution maps shall be taken and F_{xy}^{C} compared to F_{xy}^{RTP} and F_{xy}^{L} at least once per 31 EFPD.
- e. The F_{xy} limits for RATED THERMAL POWER (F_{xy}^{RTP}) shall be provided for all core planes containing Bank "D" control rods and all unrodded core planes in a Radial Peaking Factor Limit Report per Specification 6.9.1.9;
- f. The F_{xy} limits of Specification 4.2.2.2e., above, are not applicable in the following core planes regions as measured in percent of core height from the bottom of the fuel:
 - 1) Lower core region from 0 to 15%, inclusive,
 - 2) Upper core region from 85 to 100%, inclusive,
 - 3) Grid plane regions at 17.8 ± 2%, 32.1 ± 2%, 46.4 ± 2%, 60.6 ± 2% and 74.9 ± 2%, inclusive, and
 - 4) Core plane regions within ± 2% of core height (± 2.88 inches) about the bank demand position of the Bank "D" control rods.
- g. With F_{xy}^{C} exceeding F_{xy}^{L} , the effects of F_{xy} on $F_{Q}(Z)$ shall be evaluated to determine if $F_{Q}(Z)$ is within its limits.

4.2.2.3 When $F_Q(Z)$ is measured for other than F_{xy} determinations, an overall measured $F_Q(Z)$ shall be obtained from a power distribution map and increased by 3% to account for manufacturing tolerances and further increased by 5% to account for measurement uncertainty.

3/4.2.3 RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR

LIMITING CONDITION FOR OPERATION

3.2.3 The combination of indicated Reactor Coolant System (RCS) total flow rate and R shall be maintained within the region of allowable operation shown on Figure 3.2-3 for four loop operation:

Where:

a. R = $\frac{F_{\Delta H}^{N}}{1.49 [1.0 + 0.2 (1.0 - P)]}$

b. $P = \frac{THERMAL POWER}{RATED THERMAL POWER}$, and

c. $F_{\Delta H}^{N}$ = Measured values of $F_{\Delta H}^{N}$ obtained by using the movable incore detectors to obtain a power distribution map. The measured values of $F_{\Delta H}^{N}$ shall be used to calculate R since Figure 3.2-3 includes measurement uncertainties of 2.1% for flow and 4% for incore measurement of $F_{\Lambda H}^{N}$

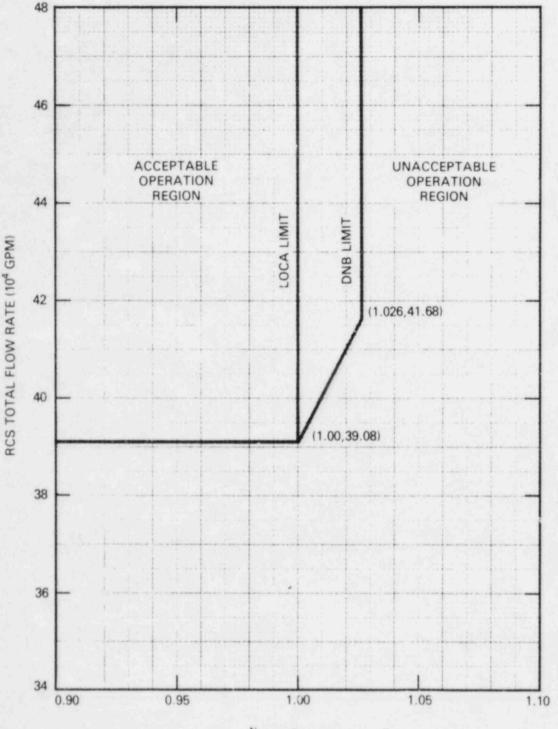
APPLICABILITY: MODE 1.

ACTION:

With the combination of RCS total flow rate and R outside the region of acceptable operation shown on Figure 3.2-3:

- a. Within 2 hours either:
 - 1. Restore the combination of RCS total flow rate and R to within the above limits, or
 - Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER and reduce the Power Range Neutron Flux - High Trip Setpoint to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.
- b. Within 24 hours of initially being outside the above limits, verify through incore flux mapping and RCS total flow rate comparison that the combination of R and RCS total flow rate are restored to within the above limits, or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 2 hours, and

MEASUREMENT UNCERTAINTIES OF 2.1% FOR FLOW AND 4.0% FOR INCORE MEASUREMENT OF $F_{\Delta\,H}^{~~N}$ ARE INCLUDED IN THIS FIGURE



 $R = F_{\Delta H}^{N} / 1.49 [1.0 + 0.2(1.0 - P)]$



RCS TOTAL FLOW RATE VERSUS R FOUR LOOPS IN OPERATION

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- c. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced THERMAL POWER limit required by ACTION a.2. and/or b., above; subsequent POWER OPERATION may proceed provided that the combination of R and indicated RCS total flow rate are demonstrated, through incore flux mapping and RCS total flow rate comparison, to be within the region of acceptable operation shown on Figure 3.2-3 prior to exceeding the following THERMAL POWER levels:
 - 1. A nominal 50% of RATED THERMAL POWER,
 - 2. A nominal 75% of RATED THERMAL POWER, and
 - Within 24 hours of attaining greater than or equal to 95% of RATED THERMAL POWER.

SURVEILLANCE REQUIREMENTS

4.2.3.1 The provisions of Specification 4.0.4 are not applicable.

4.2.3.2 The combination of indicated RCS total flow rate and R shall be determined to be within the region of acceptable operation of Figure 3.2-3:

- a. Prior to operation above 75% of RATED THERMAL POWER after each fuel loading, and
- b. At least once per 31 Effective Full Power Days.

4.2.3.3 The indicated RCS total flow rate shall be verified to be within the region of acceptable operation of Figure 3.2-3 at least once per 12 hours when the most recently obtained value of R, obtained per Specification 4.2.3.2, is assumed to exist.

4.2.3.4 The RCS loop flow rate indicators shall be subjected to a CHANNEL CALIBRATION at least once per 18 months.

4.2.3.5 The RCS total flow rate shall be determined by precision heat balance measurement at least once per 18 months. Within 7 days prior to performing the precision heat balance, the instrumentation used for determination of steam pressure, feedwater pressure, feedwater temperature, and feedwater venturi ΔP in the calorimetric calculations shall be calibrated.

4.2.3.6 The feedwater venturi shall be inspected for fouling and cleaned as necessary at least once per 18 months.

3/4.2.4 QUADRANT POWER TILT RATIO

LIMITING CONDITION FOR OPERATION

3.2.4 The QUADRANT POWER TILT RATIO shall not exceed 1.02.

APPLICABILITY: MODE 1, above 50% of RATED THERMAL POWER.*

ACTION:

- a. With the QUADRANT POWER TILT RATIO determined to exceed 1.02 but less than or equal to 1.09:
 - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
 - a) The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
 - 2. Within 2 hours either:
 - Reduce the QUADRANT POWER TILT RATIO to within its limit, or
 - b) Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1 and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours.
 - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 24 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours, and
 - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMA! power may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.

*See Special Test Exception Specification 3.10.2.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- b. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to misalignment of either a shutdown or control rod:
 - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
 - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.
 - Reduce THERMAL POWER at least 3% from RATED THERMAL POWER for each 1% of indicated QUADRANT POWER TILT RATIO in excess of 1, within 30 minutes;
 - 3. Verify that the QUADRANT POWER TILT RATIO is within its limit within 2 hours after exceeding the limit or reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within the next 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
 - 4. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified acceptable at 95% or greater RATED THERMAL POWER.
- c. With the QUADRANT POWER TILT RATIO determined to exceed 1.09 due to causes other than the misalignment of either a shutdown or control rod:
 - Calculate the QUADRANT POWER TILT RATIO at least once per hour until either:
 - The QUADRANT POWER TILT RATIO is reduced to within its limit, or
 - b) THERMAL POWER is reduced to less than 50% of RATED THERMAL POWER.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 2 hours and reduce the Power Range Neutron Flux-High Trip Setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours; and
- 3. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER; subsequent POWER OPERATION above 50% of RATED THERMAL POWER may proceed provided that the QUADRANT POWER TILT RATIO is verified within its limit at least once per hour for 12 hours or until verified at 95% or greater RATED THERMAL POWER.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.2.4.1 The QUADRANT POWER TILT RATIO shall be determined to be within the limit above 50% of RATED THERMAL POWER by:

- a. Calculating the ratio at least once per 7 days when the alarm is OPERABLE, and
- b. Calculating the ratio at least once per 12 hours during steady-state operation when the alarm is inoperable.

4.2.4.2 The QUADRANT POWER TILT RATIO shall be determined to be within the limit when above 75% of RATED THERMAL POWER with one Power Range channel inoperable by using the movable incore detectors to confirm that the normalized symmetric power distribution, obtained from two sets of four symmetric thimble locations or a full core flux map, is consistent with the indicated QUADRANT POWER TILT RATIO at least once per 12 hours.

3/4.2.5 DNB PARAMETERS

LIMITING CONDITION FOR OPERATION

3.2.5 The following DNB related parameters shall be maintained within the limits shown on Table 3.2-1:

- a. Reactor Coolant System Tava, and
- b. Pressurizer Pressure.

APPLICABILITY: MODE 1.

ACTION:

With any of the above parameters exceeding its limit, restore the parameter to within its limit within 2 hours or reduce THERMAL POWER to less than 5% of RATED THERMAL POWER within the next 4 hours.

SURVEILLANCE REQUIREMENTS

4.2.5 Each of the parameters of Table 3.2-1 shall be verified to be within their limits at least once per 12 hours.

PARAMETER

Indicated Reactor Coolant System Tavg

Indicated Pressurizer Pressure

Four Loops in	Three Loops in		
Operation	Operation		
≤ 592.5°F	**		

TABLE 3.2-1

DNB PARAMETERS

LIMITS

> 2220 psig* **

*Limit not applicable during either a THERMAL POWER ramp in excess of 5% of RATED THERMAL POWER per minute or a THERMAL POWER step in excess of 10% of RATED THERMAL POWER.

**These values left blank pending NRC approval of three loop operation.

3/4.3 INSTRUMENTATION

3/4.3.1 REACTOR TRIP SYSTEM INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.1 As a minimum, the Reactor Trip System instrumentation channels and interlocks of Table 3.3-1 shall be OPERABLE with RESPONSE TIMES as shown in Table 3.3-2.

APPLICABILITY: As shown in Table 3.3-1.

ACTION:

As shown in Table 3.3-1.

SURVEILLANCE REQUIREMENTS

4.3.1.1 Each Reactor Trip System instrumentation channel and interlock and the automatic trip logic shall be demonstrated OPERABLE by the performance of the Reactor Trip System Instrumentation Surveillance Requirements specified in Table 4.3-1.

4.3.1.2 The REACTOR TRIP SYSTEM RESPONSE TIME of each Reactor trip function shall be demonstrated to be within its limit at least once per 18 months. Each test shall include at least one train such that both trains are tested at least once per 36 months and one channel per function such that all channels are tested at least once every N times 18 months where N is the total number of redundant channels in a specific Reactor trip function as shown in the "Total No. of Channels" column of Table 3.3-1.



TABLE 3.3-1

REACTOR TRIP SYSTEM INSTRUMENTATION

FUN	CTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
1.	Manual Reactor Trip	2	1	2	1.2	1
		2	1	2 2	1, 2 3*, 4*, 5*	10
2.	Power Range, Neutron Flux					
	a. High Setpoint	4	2	3	1, 2	2#
	b. Low Setpoint	4	2	3 3	1###, 2	2#
3.	Power Range, Neutron Flux High Positive Rate	4	2	3	1, 2	2#
4.	Power Range, Neutron Flux, High Negative Rate	4	2	3	1, 2	2#
5.	Intermediate Range, Neutron Flux	2	1	2	1###, 2	3
6.	Source Range, Neutron Flux					
	a. Startup	2	1	2	2##	
	b. Shutdown	2	1	2 2	3, 4, 5	4 5
7.	Overtemperature ∆T					
	a. Four Loop Operation	4	2			
	b. Three Loop Operation	**	**	3 **	1, 2 **	6# **
8.	Overpower AT					
	a. Four Loop Operation	4	2	3	1 2	C #
	b. Three Loop Operation	**	**	**	1, 2 **	6# **
9.	Pressurizer Pressure-Low	4	2	3	1	6#
10.	Pressurizer Pressure-High	4	2	3	1, 2	6#
						On

REACTOR TRIP SYSTEM INSTRUMENTATION

FUNC	CTIONAL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
11.	Pressurizer Water Level-High	3	2	2	1	7#
12.	Reactor Coolant Flow-Low					
	a. Single Loop (Above P-8)	3/`оор	2/loop in any oper- ating loop	2/loop in each oper- ating loop	1	7#
	b. Two Loops (Above P-7 and below P-8)	3/loop	2/loop in two oper- ating loops	2/loop each oper- ating loop	1	7#
13.	Steam Generator Water Level-Low-Low	4/stm. gen.	2/stm. gen. in any oper- ating stm. gen.	3/stm. gen. each oper- ating stm. gen.	1, 2	6#
14.	Undervoltage-Reactor Coolant Pumps	4-2/bus	2-1/bus	3	1	6#
15.	Underfrequency-Reactor Coolant Pumps	4-2/bus	2-1/bus	3	1	6#
16.	Turbine Trip					
	a. Low Fluid Oil Pressure b. Turbine Stop Valve Closure	3 4	2 4	2 1	1 1	7# 11#
17.	Safety Injection Input from ESF	2	1	2	1, 2	9

3/4 3-3

REACTOR TRIP SYSTEM INSTRUMENTATION

FUNC	TIONAL UNIT		TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
18.	Reactor Trip System	m Interlocks					
	a. Intermediate H Neutron Flux,		2	1	2	2##	8
	b. Low Power Read Trips Block, 1		4	2	3	1	8
		or P-13 Input	2	1	2	1	8
	c. Power Range N Flux, P-8	eutron	4	2	3	1	8
	d. Power Range N Flux, P-9	eutron	4	2	3	1	8
	e. Power Range Neutron Flux,	P-10	4	2	3	1, 2	8
	f. Turbine Impul Pressure, P-1		2	1	2	1	8
19.	Reactor Trip Break	ers	2 2	1 1	2 2	1, ² 3*, 4*, 5	* 10
20.	Automatic Trip and	Interlock Logic	2 2	1 1	2 2	1, 2 3*, 4*, 5	* ⁹ 10

CALLAWAY - UNIT 1

TABLE NOTATIONS

*Galy if the Reactor Trip System breakers happen to be in the closed position and the Control Rod Drive System is capable of rod withdrawal.

**Values left blank pending NRC approval of three loop operation.

#The provisions of Specification 3.0.4 are not applicable.

##Below the P-6 (Intermediate Range Neutron Flux Interlock) Setpoint.

###Below the P-10 (Low Setpoint Power Range Neutron Flux Interlock) Setpoint.

ACTION STATEMENTS

- ACTION 1 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 49 bours or be in HOT STANDBY within the next 6 hours.
- ACTION 2 With the number of OPERAELE channels one less than the Total Number of Channels, STARIUP and/or POWER OPERALION may proceed provided the following conditions are satisfied:
 - a. The inoperable channel is placed in the tripped condition within 1 hour,
 - b. The Minimum Channels OPERABLE requirement is met; however, the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.1.1, and
 - c. Either, THERMAL POWER is restricted to less than or equal to 75% of RATED THERMAL POWER and the Power Range Neutron Flux Trip Setpoint is reduced to less than or equal to 85% of RATED THERMAL POWER within 4 hours; or, the QUADRANT POWER TILT RATIO is monitored at least once per 12 hours per Specification 4.2.4.2.

ACTION 3 - With the number of channels OFCRABLE one less than the Minimum Channels CPCRABLE requirement and with the THERMAL POWER level:

- a. Below the P-6 (Intermediate Range Neutron Flux interlock) Setpoint, restore the inoperable channel to OPERABLE status prior to increasing THERMAL POWER above the P-6 Setpoint; and
- b. Above the P-6 (Intermediate Mange Neutron Flux interlock) Setpoint but below 10% of RATED THERMAL POWER, restore the inoperaule channel to OPERABLE status prior to increasing THERMAL POWER above 10% of RATED THERMAL POWER.



ACTION STATEMENTS (Continued)

- ACTION 4 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement suspend all operations involving positive reactivity changes.
- ACTION 5 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or open the Reactor trip breakers, suspend all operations involving positive reactivity changes and verify Valves BG-V178 and BG-V601 are closed and secured in position within the next hour.
- ACTION 6 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
 - a. The inoperable channel is placed in the tripped condition within 1 hour, and
 - b. The Minimum Channels OPERABLE requirement is met; however, the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.1.1.
- ACTION 7 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed until performance of the next required ANALOG CHANNEL OPERATIONAL TEST provided the inoperable channel is placed in the tripped condition within 1 hour.
- ACTION 8 With less than the Minimum Number of Channels OPERABLE, within 1 hour determine by observation of the associated permissive annunciator window(s) that the interlock is in its required state for the existing plant condition, or apply Specification 3.0.3.
- ACTION 9 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.1.1, provided the other channel is OPERABLE.
- ACTION 10 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or open the Reactor trip breakers within the next hour.
- ACTION 11 With the number of OPERABLE channels less than the Total Number of Channels, operation may continue provided the inoperable channels are placed in the tripped condition within 1 hour.



TABLE 3.3-2

FUN	CTIONAL UNIT	RESPONSE TIME
1.	Manual Reactor Trip	M. A.
2.	Power Range, Neutron Flux	\leq 0.5 second*
3.	Power Range, Neutron Flux, High Positive Rate	N. A.
4.	Power Range, Neutron Flux, High Negative Rate	\leq 0.5 second*
5.	Intermediate Range, Neutron Flux	N. A.
6.	Source Range, Neutron Flux	N. A.
7.	Overtemperature ∆T	\leq 6.0 seconds*
8.	Overpower AT	\leq 6.0 seconds*
9.	Pressurizer Pressure-Low	\leq 2.0 seconds
10.	Pressurizer Pressure-High	\leq 2.0 seconds
11.	Pressurizer Water Level-High	N.A.

*Neutron detectors are exempt from response time testing. Response time of the neutron flux signal portion of the channel shall be measured from detector output or input to first electronic component in channel.

3/4 3-7

REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES

FUNC	TIONAL UNIT	RESPONSE TIME
12.	Low Reactor Coolant Flow-Low	
	a. Single Loop (Above P-8)b. Two Loops (Above P-7 and below P-8)	$\stackrel{<}{\leq}$ 1.0 second $\stackrel{<}{\leq}$ 1.0 second
13.	Steam Generator Water Level-Low-Low	\leq 2.0 seconds
14.	Undervoltage-Reactor Coolant Pumps	\leq 1.5 seconds
15.	Underfrequency-Reactor Coolant Pumps	\leq 0.6 second
16.	Turbine Trip	
	a. Low Fluid Oil Pressure b. Turbine Stop Valve Closure	N. A. N. A.
17.	Safety Injection Input from ESF	N. A.
18.	Reactor Trip System Interlocks	N.A.
19.	Reactor Trip Breakers	N.A.
20.	Automatic Trip and Interlock Logic	N.A.



.

TABLE 4.3-1

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	TIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
1.	Manual Reactor Trip	N.A.	N. A.	Ν.Α.	R	N. A.	1, 2, 3*, 4*, 5*
2.	Power Range, Neutron Flux a. High Setpoint	S	D(2, 4), M(3, 4), Q(4, 6),	М	N. A.	Ν.Α.	1, 2
	b. Low Setpoint	S	R(4, 5) R(4)	м	N.A.	N. A.	1###, 2
3	Power Range, Neutron Flux, High Positive Rate	N. A.	R(4)	м	N. A.	N.A.	1, 2
4.	Power Range, Neutron Flux, High Negative Rate	Ν.Α.	R(4)	м	Ν.Α.	Ν.Α.	1, 2
5.	Intermediate Range, Neutron Flux	S	R(4, 5)	S/U(1),M	Ν.Α.	Ν.Α.	1###, 2
6.	Source Range, Neutron Flux	S	R(4, 5, 12)	S/U(1),M(9)	Ν.Α.	N. A.	2##, 3, 4, 5
7.	Overtemperature ∆T	S	R(13)	М	Ν.Α.	Ν.Α.	1, 2
8.	Overpower AT	S	R	М	N.A.	N. A.	1, 2
9,	Pressurizer PressureLow	S	R	М	Ν.Α.	N.A.	1
10.	Pressurizer PressureHigh	s	R	М	N.A.	N.A.	1, 2
11.	Pressurizer Water LevelHigh	S	R	М	N. A.	N.A.	1
12.	Reactor Coolant Flow-Low	S	R	м	N. A.	N.A.	1

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	CTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
13.	Steam Generator Water Level Low-Low	S	R	М	N. A.	Ν.Α.	1, 2
14.	Undervoltage - Reactor Coolant Pumps	N.A.	R	N.A.	М	Ν.Α.	1
15.	Underfrequency - Reactor Coolant Pumps	Ν.Α.	R	N.A.	М	Ν.Α.	1
16.	Turbine Trip						
	a. Low Fluid Oil Pressure	N.A.	R	N.A.	S/U(1, 10)	N.A.	1
	b. Turbine Stop Valve Closure	N.A.	R	N.A.	S/U(1, 10)) N.A.	1
17.	Safety Injection Input from ESF	Ν.Α.	Ν.Α.	N. A.	R	Ν.Α.	1, 2
18.	Reactor Trip System Interlocks	5					
	a. Intermediate Range Neutron Flux, P-6	N.A.	R(4)	м	N. A.	N.A.	2##
	b. Low Power Reactor Trips Block, P-7	N.A.	R(4)	M(8)	N.A.	N.A.	1
	c. Power Range Neutron Flux, P-8	N.A.	R(4)	M(8)	N.A.	N. A.	1
	d. Power Range Neutron Flux, P-9	N.A.	R(4)	M(8)	N.A.	N. A.	1

(

REACTOR TRIP SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC	CTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
18.	Reactor Trip System Interlocks (Continued)						
	e. Power Range Neutron Flux, 2-10	N. A.	R(4)	M(8)	N.A.	N.A.	1, 2
	f. Turbine Impulse Chamber Pressure, P-13	N. A.	R	M(8)	N.A.	N. A.	1
19.	Reactor Trip Breaker	N.A.	N.A.	N. A.	M (7, 11)	Ν.Α.	1, 2, 3*, 4*, 5*
20.	Automatic Trip and Interlock Logic	N.A.	N. A.	N. A.	N. A.	M(7)	1, 2, 3*, 4*, 5*

TABLE NOTATIONS

*Only if the Reactor Trip System breakers happen to be closed and the Control Rod Drive System is capable of rod withdrawai.

##Below P-6 (Intermediate Range Neutron Flux interlock) Setpoint.

###Below P-10 (Low Setpoint Power Range Neutron Flux interlock) Setpoint.

- (1) If not performed in previous 7 days.
- (2) Comparison of calorimetric to excore power indication above 15% of RATED THERMAL POWER. Adjust excore channel gains consistent with calorimetric power if absolute difference is greater than 2%. The provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (3) Single point comparison of incore to excore AXIAL FLUX DIFFERENCE above 15% of RATED THERMAL POWER. Recalibrate if the absolute difference is greater than or equal to 3%. The provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (4) Neutron detectors may be excluded from CHANNEL CALIBRATION.
- (5) Detector plateau curves shall be obtained, evaluated and compared to manufacturer's data. For the Intermediate Range and Power Range Neutron Flux channels the provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (6) Incore Excore Calibration, above 75% of RATED THERMAL POWER. The provisions of Specification 4.0.4 are not applicable for entry into MODE 2 or 1.
- (7) Each train shall be tested at least every 62 days on a STAGGERED TEST BASIS.
- (8) With power greater than or equal to the interlock Setpoint the required ANALOG CHANNEL OPERATIONAL TEST shall consist of verifying that the interlock is in the required state by observing the permissive annunciator window.
- (9) Monthly surveillance in MODES 3*, 4*, and 5* shall also include verification that permissives P-6 and P-10 are in their required state for existing plant conditions by observation of the permissive annunciator window. Monthly surveillance shall include verification of the Boron Dilution Alarm Setpoint of less than or equal to an increase of twice the count rate within a 10-minute period.
- (10) Setpoint verification is not applicable.
- (11) At least once per 18 months and following maintenance or adjustment of the Reactor trip breakers, the TRIP ACTUATING DEVICE OPERATIONAL TEST shall include independent verification of the Undervoltage and Shunt trips.
- (12) At least once per 18 months during shutdown, verify that on a simulated Boron Dilution Doubling test signal the normal CVCS discharge valves will close and the centrifugal charging pumps suction valves from the RWST will open within 30 seconds.
- (13) CHANNEL CALIBRATION shall include the RTD bypass loops flow rate.

CALLAWAY - UNIT 1

INSTRUMENTATION

3/4.3.2 ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.2 The Engineered Safety Features Actuation System (ESFAS) instrumentation channels and interlocks shown in Table 3.3-3 shall be OPERABLE with their Trip Setpoints set consistent with the values shown in the Trip Setpoint column of Table 3.3-4 and with RESPONSE TIMES as shown in Table 3.3-5.

APPLICABILITY: As shown in Table 3.3-3.

ACTION:

- a. With an ESFAS Instrumentation or Interlock Trip Setpoint less conservative than the value shown in the Trip Setpoint column but more conservative than the value shown in the Allowable Value column of Table 3.3-4 adjust the Setpoint consistent with the Trip Setpoint value.
- b. With an ESFAS Instrumentation or Interlock Trip Setpoint less conservative than the value shown in the Allowable Values rolumn of Table 3.3-4, either:
 - Adjust the Setpoint consistent with the Trip Setpoint value of Table 3.3-4 and determine within 12 hours that Equation 2.2-1 was satisfied for the affected channel, or
 - Declare the channel inoperable and apply the applicable ACTION statement requirements of Table 3.3.3 until the channel is restored to OPERABLE status with its Setpoint adjusted consistent with the Trip Setpoint value.

Z + R + S < TA

Equation 2.2-1

Where:

- Z = The value from Column Z of Table 3.3-4 for the affected channel,
- R = The "as measured" value (in percent span) of rack error for the affected channel,
- S = Either the "as measured" value (in percent span) of the sensor error, or the value from Column S (Sensor Error) of Table 3.3-4 for the affected channel, and
- TA = The value from Column TA (Total Allowance) of Table 3.3-4 for the affected channel.
- c. With an ESFAS instrumentation channel or interlock inoperable, take the ACTION shown in Table 3.3-3.

SURVEILLANCE REQUIREMENTS

4.3.2.1 Each ESFAS instrumentation channel and interlock and the automatic actuation logic and relays shall be demonstrated OPERABLE by the performance of the ESFAS Instrumentation Surveillance Requirements specified in Table 4.3-2.

4.3.2.2 The ENGINEERED SAFETY "EATURES RESPONSE TIME of each ESFAS function shall be demonstrated to be within the limit at least once per 18 months. Each test shall include at least one train such that both trains are tested at least once per 36 months and one channel per function such that all channels are tested at least once per N times 18 months where N is the total number of redundart channels in a specific ESFAS function as shown in the "Total No. of Channels" Column of Table 3.3-3.

CALLAWAY - UNIT 1

TABLE 3.3-3

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUN	CTION	AL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
1.	Tri Fee nen Tri Dri Gen men	ety Injection (Reactor p, Phase "A" Isolation, dwater Isolation, Compo- t Cooling Water, Turbine p, Auxiliary Feedwater-Mo ven Pump, Emergency Diese erator Operation, Contain t Cooling, and Essential vice Water Operation)	1				
	a.	Manual Initiation	2	1	2	1, 2, 3, 4	18
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	2	1	2	1, 2, 3, 4	14
	с.	Containment Pressure-High-1	3	2	2	1, 2, 3	15*
	d.	Pressurizer Pressure - Low	4	2	3	1, 2, 3#	19*
	e.	Steam Line Pressure- Low	3/steam line	2/steam line any steam line	2/steam line	1, 2, 3#	15*
2.	Con	tainment Spray					
	a.	Manual Initiation	2 pair	l pair operated simultaneously	2 pair	1, 2, 3, 4	18
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	2	1	2	1, 2, 3, 4	14
	с.	Containment Pressure- High-3	4	2	3	1, 2, 3	16

CALLAWAY - UNIT 1

3/4 3-14



ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	CTION	AL UN	II	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS CPERABLE		LICABLE MODES	ACTION
3.	Cont	tainm	ent Isolation						
	a.	Pha	se "A" Isolation						
		1)	Manual Initiation	2	1	2	1,	2, 3, 4	18
		2)	Automatic Actuation Logic and Actuation Relays (SSPS)		1	2	1, 3	2, 3, 4	14
		3)	Safety Injection	See Item requirem	1. above for al ments.	11 Safety Inje	ction	initiating	g functions and
	b.	Pha	se "B" Isolation						
		1)	Manual Initiation	2 pair	l pair operated simultaneously	2 pair	1, 2	2, 3, 4	18
		2)	Automatic Actuation Logic and Actuation Relays (SSPS)	and the second se	1	2	1, 2	2, 3, 4	14
		3)	Containment Pressure-High-3	4	2	3	1, 2	2,3	16
	c.		tainment Furge lation						
		1)	Manuai Initiation	2	1	2	1, 2	2, 3, 4	17

3/4 3-15

		ENGINEER	ED SAFETY FEATU	RES ACTUATION S	YSTEM INSTRUMEN MINIMUM	TATION	
FUN	TION	AL_UNIT	TCTAL NO. OF CHANNELS	CHANNELS TO TRIP	CHANNELS OPERABLE	APPLICABLE MODES	ACTION
3.	Corit	tainment Isolation (conti	nued)				
		Automatic Actuatio Logic and Actuatio Relays (SSPS)		1	2	1, 2, 3, 4	17
		Automatic Actuatio Logic and Actuatio Relays (BOP ESFAS)	n	1	2	1, 2, 3, 4	17
		4) Phase "A" Isolatio		3.a. for all P s and requireme		ion initiating	
4.	Stea	am Line Isolation					
	a.	Manual Initiation					
		1) Individual	l/steam line	l/steam line	1/operating steam line	1, 2, 3	23
		2) System	2	1	2	1, 2, 3	22
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	2	1	2	1, 2, 3	21
	c.	Containment Pressure- High-2	3	2	2	1, 2, 3	15*
	d.	Steam Line Pressure-Low	3/sieam line	2/steam line any steam line	2/steam line	1, 2, 3#	15*
	e.	Steam Line Pressure- Negative Rate-High	3/steam line	2/steam line any steam line	2/steam line	3##	15*

CALLAWAY - UNIT 1

3/4 3-16

6



ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNG	UNCTIONAL UNIT		TOTAL NO. G7 CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
5.	Fee	dwater Isolation & Turbine	Trip				
	a.	Automatic Actuation Logic and Actuation Relay (SSPS)	2	1	2	1, 2	27
	b.	Steam Generator Water Level- High-High	4/stm. gen.	2/stm. gen. 13 any oper- ating stm gen.	3/stm. gen. in each oper- ating stm. gen.	1, 2	19*
	c.	Safety Injection	See Item 1. and requirem	above for all Saf ents.	ety Injection	initiating func	tions:
6.	Aux	iliary Feedwater					
	a.	Manual Initiation	3(1/pump)	1/pump	1/pump	1, 2, 3	24
	b.	Automatic Actuation Logic and Actuation Relays (SSP		1	2	1, 2, 3	21
	с.	Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	2	1	2	1, 2, 3	21
	d.	Steam Generator Water Level- Low-Low					
		1) Start Motor- Driven Pumps	4/stm. gen.	2/stm. gen. in any opera- ting stm. gen.	3/stm. gen. in each operating stm. gen.	1, 2, 3	19*

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	TION	AL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
6.	Aux d.	iliary Feedwater (Continue Steam Generator Water Le		ontinued)			
		2) Start Turbine- Driven Pump	4/stm. gen.	2/stm. gen. in any 2 operating stm. gen.	3/stm. gen. in each operating stm. gen.	1, 2, 3	19*
	e.	Safety Injection Start Motor-Driven Pumps	See Item 1. a requirements.	bove for all Sa	afety Injection	initiating func	tions and
	f.	Loss-of-Offsite Power- Start Turbine-Driven Pump	2	1	2	1, 2, 3	22
	g.	Trip of All Main Feedwater Pumps - Start Motor- Driven Pumps	4-(2/pump)**	2-(1/pump in same separation)	3	1, 2	19
	h.	Auxiliary Feed- water Pump Suction Pressure-Low (Transfer to ESW)	3	2	2	1, 2, 3	15*
7.		omatic Switchover to tainment Sump					
	a.	Automatic Actuation Logic and Actuation Relays (SSPS)	2	1	2	1, 2, 3, 4	14
	b.	RWST Level - Low-Low Coincident With Safety Injection	4 See Item 1. a requirements.	2 bove for Safety	3 Injection init	 2, 3, 4 tiating function 	16 s and

CALLAWAY - UNIT 1



ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

FUNC	TIONA	L UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	API	MODES	ACTION
8.	Loss	of Power						
	a.	4 kV Bus Undervoltage -Loss of Voltage	4/Bus	2/Bus	3/Bus	1,	2, 3, 4	19*
	b.	4 kV Bus Undervolta -Grid Degraded Voltage	4/Bus	2/Bus	3/Bus	1,	2, 3, 4	19*
9.	Cont	rol Room Isolation						
	a.	Manual Initiation	2	1	2		A11	26
		Automatic Actuation Logic and Actuation Relays (SSPS)	2	1	2	1,	2, 3, 4	26
		Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	2	1	2		A11	26
	d.	Phase "A" Isolation	See Item 3.a. requirements.	above for all	Phase "A" Isola	ition	initiating	functions and
10.	Soli	d-State Load Sequencer	2-1/Train	1/Train	2-1/Train	1,	2, 3, 4	25
11.		neered Safety Features ation System Interlocks						
	a.	Pressurizer Pressure, P-11	3	2	2	1,	2, 3	20
	b.	Reactor Trip, P-4	4-2/Train	2/Train	2/Train	1,	2.3	22

3/4 3-19

TABLE NOTATION

- #Trip function may be blocked in this MODE below the P-11 (Pressurizer Pressure Interlock) Setpoint.
- ##Trip function automatically blocked above P-11 and may be blocked below P-11 when Safety Injection on low steam line pressure is not blocked.

*The provisions of Specification 3.0.4 are not applicable.

**One in Separation Group 1 and one in Separation Group 4.

ACTION STATEMENTS

- ACTION 14 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1, provided the other channel is OPERABLE.
- ACTION 15 With the number of OPERABLE channels one less than the Total Number of Channels, operation may proceed until performance of the next required ANALOG CHANNEL OPERATIONAL TEST provided the inoperable channel is placed in the tripped condition within 1 hour.
- ACTION 16 With the number of OPERABLE channels one less than the Total Number of Channels, operation may proceed provided the inoperable channel is placed in the bypassed condition and the Minimum Channels OPERABLE requirement is met. One additional channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1.
- ACTION 17 With less than the Minimum Channels OPERABLE requirement, operation may continue provided the containment purge supply and exhaust valves are maintained closed.
- ACTION 18 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- ACTION 19 With the number of OPERABLE channels one less than the Total Number of Channels, STARTUP and/or POWER OPERATION may proceed provided the following conditions are satisfied:
 - a. The inoperable channel is placed in the tripped condition within 1 hour, and

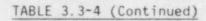
ACTION STATEMENTS (Continued)

- b. The Minimum Channels OPERABLE requirement is met; however, the inoperable channel may be bypassed for up to 2 hours for surveillance testing of other channels per Specification 4.3.2.1.
- ACTION 20 With less than the Minimum Channels OPERABLE, within 1 hour determine by observation of the associated permissive annunciator window(s) that the interlock is in its required state for the existing plant condition, or apply Specification 3.0.3.
- ACTION 21 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1 provided the other channel is OPERABLE.
- ACTION 22 With the number of OPERABLE channels one less than the Total Number of Channels, restore the inoperable channel to OPERABLE status within 48 hours or be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours.
- ACTION 23 With the number of OPERABLE channels one less than the Total Number of Channels, restore the inoperable channel to OPERABLE status within 48 hours or declare the associated valve inoperable and take the ACTION required by Specification 3.7.1.5.
- ACTION 24 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, declare the affected auxiliary feedwater pump inoperable and take the ACTION required by Specification 3.7.1.2.
- ACTION 25 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, declare the affected diesel generator and off-site power source inoperable and take the ACTION required by Specification 3.8.1.1.
- ACTION 26 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, restore the inoperable channel to OPERABLE status within 48 hours or initiate and maintain operation of the Control Room Emergency Ventilation System.
- ACTION 27 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, be in at least HOT STANDBY within 6 hours; however, one channel may be bypassed for up to 2 hours for surveillance testing per Specification 4.3.2.1 provided the other channel is OPERABLE.

TABLE 3.3-4

FUN	CTIO	NAL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
1.	(Re Iso Iso Com Aux Mot Eme Ope Coo	ety Injection actor Trip, Phase "A" lation, Feedwater lation, Turbine Trip, ponent Cooling Water, iliary Feedwater - or-Driven Pump, rgency Diesel Generator ration, Containment ling, and Essential vice Water Operation)					
	a.	Manual Initiation	N. A.	N.A.	N.A.	N. A.	Ν.Α.
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A.	N.A.	N.A.	N.A.
	с.	Containment Pressure - High-1	3.6	0.71	2.0	≤ 3.5 psig	≤ 4.5 psig
	d.	Pressurizer Pressure - Low	18.6	14.41	2.0	\geq 1849 psig	≥ 1834 psig
	e.	Steam Line Pressure - Low	19.6	14.81	2.0	≥ 615 psig	≥ 571 psig*
2.	Con	ntainment Spray					
	a.	Manual Initiation	N.A.	Ν.Α.	Ν.Α.	N.A.	Ν.Α.
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N.A.	N.A.	N. A.





FUN	ACTIO	NAL	UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
2.	Cor	ntain	ment Spray (Continued))				
	c.		tainment Pressure- h-3	4.3	0.71	2.0	27.0 psig	≤ 28.3 psig
3.	Cor	ntain	ment Isolation					
	a.	Pha	se "A" Isolation					
		1)	Manual Initiation	N.A.	N.A.	N.A.	N.A.	N.A.
		2)	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N. A.	N. A.	N. A.
		3)	Safety Injection	See Item 1. abov	ve for all	Safety Inje	ction Trip Setp	oints and Allowable Values.
	b.	Pha	se "B" Isolation					
		1)	Manual Initiation	N.A.	N.A.	N.A.	N.A.	N. A.
		2)	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A.	N.A.	N.A.	N. A.
		3)	Containment Pressure-High-3	4.3	0.71	2.0	27.0 psig	≤ 28.3 psig
	С.		tainment ge Isolation					
		1)	Manual Initiation	N.A.	N.A.	N.A.	N.A.	N.A.
		2)	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A.	N. A.	N.A.	ĸ. A.

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUN	CTION	AL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
3.	Cont	tainment Isolation (Continu	ued)				
		Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	N. A.	N. A.	N.A.	N. A.	N.A.
		4) Phase "A" Isolation	See Item 3.a. ab Values.	bove for al	1 Phase "A"	Isolation Trip	Setpoints and Allowable
4.	Ste	am Line Isolation					
	a.	Manual Initiation	N.A.	N.A.	Ν.Α.	Ν.Α.	N.A.
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N. A.	N. A.	N.A.	N.A.
	с.	Containment Pressure- High-2	4.3	0.71	2.0	≤ 17.0 psig	<u><</u> 18.3 psig
	d.	Steam Line Pressure- Low	19.6	14.81	2.0	≥ 615 psig	≥ 571 psig*
	e.	Steam Line Pressure Negative Rate - High	3.0	0.5	0	≤ 100 psi	<pre>_ 124 psi**</pre>
5.	Fee	dwater Isolation & Turbine	e Trip				
	a.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A	N. A.	N.A.	N.A.

CALLAWAY - UNIT 1

FUI	NCTIO	NAL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
5.	Fee	edwater Isolation (Continue	d)				
	b.	Steam Generator Water Level-High-High	5	2.18	2.0	≤ 78% of narrow range instrument span	<pre></pre>
	с.	Safety Injection	See Item 1. abov	ve for all	Safety Inje	ction Trip Setpo	oints and Allowable Values.
6.	Aux	kiliary Feedwater					
	a.	Manual Initiation	N.A.	Ν.Α.	Ν.Α.	N.A.	N.A.
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N.A.	N.A.	N.A.
	c.	Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	N.A.	N.A.	N.A.	N.A.	N. A.
	d.	Steam Generator Water Level-Low-Low					
		1) Start Motor-Driven Pumps	23.5	21.18	2.0	≥ 23.5% of narrow range instrument span	≥ 22.0% of narrow range instrument span
		2) Start Turbine-Driven Pump	23.5	21.18	2.0	23.5% of narrow range instrument span	22.0% of narrow range instrument span

FUN	CTIO	NAL UNIT	TOTAL ALLOWANCE (TA)	Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
6.	Aux	iliary Feedwater (Continu	ed)				
	e.	Safety Injection- Start Motor-Driven Pumps	See Item 1. abo	ive for al	1 Safety Inje	ction Trip Setpo	oints and Allowable Values.
	f.	Loss-of-Offsite Power- Start Turbine-Driven Pump	N. A.	N.A.	N. A.	N. A.	Ν.Α.
	g.	Trip of All Main Feedwater Pumps- Start Motor-Driven Pumps	N. A.	N. A.	N. A.	N. A.	N.A.
	h.	Auxiliary Feedwater Pump Suction Pressure- Low (Transfer to ESW)	N.A.	N. A.	N. A.	≥21.71	≥20.64
7.		comatic Switchover Containment Sump					· · · ·
	a.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N.A.	N.A.	N. A.
	b.	RWST Level-Low-Low Coincident with	3.4	1.21	2.0	<u>≥</u> 36%	≥35.2%
		Safety Injection	See Item 1. abo	ove for Sa	afety Injectio	on Trip Setpoint	s and Allowable Values.
8.	Los	ss of Power					
	a.	4 kV Undervoltage -Loss of Voltage	N.A.	N.A.	N.A.	83V (120V Bus w∕ls delay) 83+0,-8.3V (120V Bus) w/1+0.20.5s delay

FUN	CTIC	NAL UNIT	TOTAL ALLOWANCE (TA) Z	SENSOR ERROR (S)	TRIP SETPOINT	ALLOWABLE VALUE
8.	Los	s of Power (Continued)					
	b.	4 kV Undervoltage -Grid Degraded Voltage	N.A.	N. A.	N. A.	104.5V (120V Bus) w/119s delay	104.5+2.6,-0V (120V Bus) w/119 ± 11.6s delay
9.	Cor	ntrol Room Isolation					
	a.	Manual Initiation	N.A.	N. A.	N.A.	N.A.	N.A.
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N .A.	N.A.	N.A.	N. A.
	c.	Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	N.A.	N. A.	N.A.	N.A.	N.A.
	d.	Phase "A" Isolation	See Item 3.a. Values.	above for a	11 Phase "A"	Isolation Trip	Setpoints and Allowable
10.	Sol	id-State Load Sequencer	N.A.	N.A.	N. A.	N.A.	N. A.
11.	Fea	ineered Safety utures Actuation tem Interlocks					
	â.	Pressurizer Pressure, P-11	N.A.	N. A.	N.A.	≤ 1970 psig	≤ 1981 psig
	b.	Reactor Trip, P-4	N.A.	N. A.	N.A.	N.A.	N.A.

TABLE NOTATIONS

- *Time constants utilized in the lead-lag controller for Steam Pressure-Low are $\tau_1 \geq 50$ seconds and $\tau_2 \leq 5$ seconds. CHANNEL CALIBRATION shall ensure that these time constants are adjusted to these values.
- **The time constant utilized in the rate-lag controller for Steam Line Pressure-Negative Rate-High is greater than or equal to 50 seconds. CHANNEL CALIBRATION shall ensure that this time constant is adjusted to this value.

TABLE 3.3-5

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INITI	ATING SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS			
1.	Manual Initiation				
	a. Safety Injection (ECCS)	N.A.			
	b. Containment Spray	N.A.			
	c. Phase "A" Isolation	N.A.			
	d. Phase "B" Isolation	N.A.			
	e. Containment Purge Isolation	N.A.			
	f. Steam Line Isolation	N.A.			
	g. Feedwater Isolation	N.A.			
	h. Auxiliary Feedwater	N.A.			
	i. Essential Service Water	N.A.			
	j. Containment Cooling	N. A.			
	k. Control Room Isolation	N.A.			
	1. Reactor Trip	N.A.			
	m. Emergency Diesel Generators	N.A.			
	n. Component Cooling Water	N.A.			
	o. Turbine Trip	N. A.			
2.	Containment Pressure-High-1				
	a. Safety Injection (ECCS)	$\leq 29^{(1)}/12^{(4)}$			
	1) Reactor Trip	<u>≤</u> 2			
	2) Feedwater Isolation	< 7			
	3) Phase "A" Isolation	$\leq 1.5^{(5)}$			
	4) Auxiliary Feedwater	< 60 <			
	5) Essential Service Water	$\leq 60^{(1)}$			
	6) Containment Cooling	60 ⁽¹⁾			
	7) Component Cooling Water	N. A.			
	8) Emergency Diesel Generators	< 14 ⁽⁶⁾			
	9) Turbine Trip	N. A.			

CALLAWAY - UNIT 1

ENGINEERED SAFETY FEATURES RESPONSE TIMES

Pressur	izer Pressure-Low	
a. Safe	ety Injection (ECCS)	< 29 ⁽¹⁾ /12 ⁽⁴⁾
1)	Reactor Trip	< 2
2) 3)		$\frac{-}{<} \frac{7}{2}(5)$
4) 5)	, acanacei	$\frac{<}{<} \frac{60}{60}(1)$
6)	Containment Cooling	$\leq 60^{(1)}$
7)	Component Cooling Water	– N.A.
8)	Emergency Diesel Generators	< 14 ⁽⁶⁾
9)	Turbine Trip	N. A.
	ne Pressure-Low	
		(3) (4)
a. Saf	ety Injection (ECCS)	$\leq 24^{(3)}/12^{(4)}$
a. Saf 1)	ety Injection (ECCS) Reactor Trip (from SI)	- < 2
a. Saf 1) 2)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation	
a. Saf 1) 2) 3)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation	$ \leq 2 \\ \leq 7 \\ \leq 2^{(5)} $
a. Saf 1) 2) 3) 4)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation Auxiliary Feedwater	$ \leq 2 \\ \leq 7 \\ \leq 2^{(5)} \\ \leq 60 $
a. Saf 1) 2) 3)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation Auxiliary Feedwater Essential Service Water	≤ 2 ≤ 7 $\leq 2(5)$ ≤ 60 $\leq 60(1)$
a. Saf 1) 2) 3) 4) 5)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation Auxiliary Feedwater Essential Service Water Containment Cooling	
a. Saf 1) 2) 3) 4) 5) 6)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation Auxiliary Feedwater Essential Service Water Containment Cooling Component Cooling Water	
a. Saf 1) 2) 3) 4) 5) 6) 7)	ety Injection (ECCS) Reactor Trip (from SI) Feedwater Isolation Phase "A" Isolation Auxiliary Feedwater Essential Service Water Containment Cooling	$ \leq 2 \\ \leq 7 \\ \leq 2^{(5)} \\ \leq 60 \\ \leq 60^{(1)} \\ \leq 60^{(1)} $

TABLE 3.3-5 (Continued) ENGINEERED SAFETY FEATURES RESPONSE TIMES

IATING SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
Containment PressureHigh-3	
a. Containment Spray	$\leq 32^{(1)}/20^{(2)}$
b. Phase "B" Isolation	<u><</u> 31.5
Containment PressureHigh-2	
Steam Line Isolation	≤ 7
Steam Line Pressure-Negative Rate-High	
Steam Line Isolation	<u><</u> 7
Steam Generator Water LevelH	ligh-High
a. Feedwater Isolation	<u><</u> 7
b. Turbine Trip	≤ 2.5
Steam Generator Water Level -	Low-Low
a. Start Motor-Driven Auxil Feedwater Pumps	iary <u><</u> 60
b. Start Turbine-Driven Aux Feedwater Pump	iliary ≤ 60
Loss-of-Offsite Power	
Start Turbine-Driven Aux Feedwater Pump	iliary N.A.
Trip of All Main Feedwater Pu	mps
Start Motor-Driven Auxil Feedwater Pumps	iary N.A.

ENGINEERED SAFETY FEATURES RESPONSE TIMES

NIT	IATIN	G SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
2.		liary Feedwater Pump Suction sure-Low	
		Transfer to Essential Service Water	N. A.
3.	and the second se	Level-Low-Low Coincident with ty Injection	
		Automatic Switchover to Containment Sump	<u>≤</u> 60
4.	Loss	of Power	
	a.	4 kV Bus Undervoltage- Loss of Voltage	<u><</u> 14
	b.	4 kV Bus Undervoltage- Grid Degraded Voltage	<u><</u> 144
5.	Phas	e "A" Isolation	
	a.	Control Room Isolation	N.A.
	b.	Containment Purge Isolation	≤ 2 ⁽⁵⁾
		TABLE NOTATIONS	
	(1)	Diesel generator starting and sequence	e loading delays included.
	(2)	Diesel generator starting delay <u>not</u> i available.	ncluded. Offsite power
	(3)	Diesel generator starting and sequenc pumps <u>not</u> included.	e loading delay included. RHM
	(4)	Diesel generator starting and sequence Offsite power available. RHR pumps <u>n</u>	e loading delays not included. not included.
	(5)	Does not include valve closure time.	
	(6)	Includes time for diesel to reach ful	1 speed.



TABLE 4.3-2

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

SURVEILLANCE REQUIREMENTS

CF					TABLE 4.3-2					
ILLA			ENGINEERED	SAFETY FEATU	RES ACTUATION	SYSTEM INSTR	UMENTATION			
CALLANAY				SURVEI	ILLANCE REQUIR	EMENTS				
- UNIT 1 FUN	NCTION	IAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	T%IP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RFLAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
1. 3/4	Pha Iso Coo Mot Gen Coo	Tety Injection (Reactor ase "A" Isolation, Feed blation, Turbine Trip, bling Water, Auxiliary cor-Driven Pump, Emerge merator Operation, Cont bling, and Essential Se cer Operation)	water Component Feedwater- ncy Diesel ainment							
	a.	Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N. A.	1, 2, 3, 4
3-33	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	Ν.Α.	N. A.	N. A.	M(1)	M(1)	Q(3)	3, 2, 3, 4
	с.	Containment Pressure- High-1	S	R	М	Ν.Α.	N. A.	N. A.	N. A.	1, 2, 3
	d.	Pressurizer Pressure- Low	S	R	М	Ν.Α.	N. A.	Ν.Α.	N.A.	1, 2, 3
	e.	Steam Line Pressure- Low	S	R	М	N. A.	N. A.	N.A.	N.A.	1, 2, 3
2.	Cor	ntainment Spray								
	a.	Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3, 4
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N. A.	N.A.	N. A.	M(1)	M(1)	Q(3)	1, 2, 3, 4
	с.	Containment Pressurc- High-3	S	R	м	N.A.	N.A.	Ν.Α.	Ν.Α.	1, 2, 3

					RES ACTUATION					
				SURVEI	LLANCE REQUIR	REMENTS				
NCTION	NAL U	INIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANC IS REQUIRED
Cor	ntain	ment Isolation								
a.	Pha	ise "A" Isolation								
	1)	Manual Initiation	N. A.	N.A.	N. A.	R	N. A.	N.A.	N.A.	1, 2, 3, 4
	2)	Automatic Actuation Logic and Actuation Relays (SSPS)		N.A.	N.A.	N.A.	M(1)	M(1)	Q(3)	1, 2, 3, 4
	3)	Safety Injection		See Item	1. above for	all Safety In	jection Surve	illance Re	equiremen	ts
b.	3) Safety Injection See Item 1. above for all Safety Injection Surveillance Requirements. Phase "B" Isolation									
	1)	Manual Initiation	N.A.	N. A.	N. A.	R	N. A.	N.A.	N.A.	1, 2, 3, 4
	2)	Automatic Actuation Logic and Actuation Relays (SSPS)		N.A.	N.A.	Ν.Α.	M(1)	M(1)	Q	1, 2, 3, 4
	3)	Containment Pressure-High-3	S	R	М	Ν.Α.	N.A.	Ν.Α.	Ν.Α.	1, 2, 3
С.	Con	tainment Purge Irola	tion							
	1)	Manual Initiation	N. A.	N. A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3, 4
	2)	Automatic Actuation Logic and Actuation Relays (SSPS)		N.A.	N.A.	N. A.	M(1)	M(1)	Q(3)	1, 2, 3, 4
	3)	Automatic Actuation Logic and Actuation Relays (BOP ESFAS)		N. A.	N. A.	N. A.	M(1)(2)	N. A.	N. A.	1 2 2 4
	4)	Phase "A" Isolation				e "A" Isolatio				1, 2, 3, 4

3/4 3-34

CALLAWAY - UNIT 1



ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

SURVEILLANCE REQUIREMENTS

- UNIT 1 FUN	CTION	AL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED	
4.	Steam Line Isolation										
	a.	Manual Initiation	N.A.	N. A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3	
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A.	N.A.	N.A.	M(1)	M(1)	Q	1, 2, 3	
3/4 3-35	с.	Containment Pressure- High-2	S	R	М	Ν.Α.	Ν.Α.	N.A.	N. A.	1, 2, 3	
	d.	Steam Line Pressure- Low	S	R	М	N. A.	Ν.Α.	N.A.	Ν.Α.	1, 2, 3	
5	e.	Steam Line Pressure- Negative Rate-High	S	R	М	N.A.	N.A.	N.A.	N.A.	3	
5.	Feedwater Isolation & Turbine Trip										
	a.	Automatic Actuation Logic and Actuation Rel	N.A. lay	N.A.	Ν.Α.	Ν.Α.	M(1)	M(1)	Q(3)	1, 2	
	b.	Steam Generator Water Level-High-High	S	R	М	N. A.	N.A.	N.A.	N.A.	1, 2	
	с.	Safety Injection	See It	em 1. above f	or all Safety	Injection Su	rveillance Re	quirement	s.		
6.	Aux	iliary Feedwater									
	a.	Manual Initiation	N.A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	1, 2, 3	
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N.A.	N.A.	N. A.	N.A.	M(1)	M(1)	Q	1, 2, 3	

CALLAWAY -

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

SURVEILLANCE REQUIREMENTS

CALL				1994 B	RES ACTUATION	N SYSTEM INSTR	UMENTATION			
CALLAWAY					ILLANCE REQUIN					
- UNIT 1	CTION	IAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
6.	Aux	ciliary Feedwater (Cont	inued)							
	c.	Automatic Actuation Lo and Actuation Relays (BOP ESFAS)	ogic N.A.	N. A.	N. A.	N. A.	M(1)(2)	N. A.	N. A.	1, 2, 3
	d.	Steam Generator Water Level-Low-Low	S	R	м	N. A.	N.A.	N. A.	Ν.Α.	1, 2, 3
3/4	е.	Safety Injection	See It	tem 1. above f	for all Safety	/ Injection Su	rveillance Re	quirement	s.	
	f.	Loss-of-Offsite Power	N.A.	R	N.A.	м	N. A.	N. A.	N.A.	1, 2, 3
3-36	g.	Trip of All Main Feedwater Pumps	N.A.	N.A.	N. A	R	N.A.	N.A.	N.A.	1, 2
	h.	Auxiliary Feedwater Pump Suction Pressure- Low	S	R	м	N. A.	Ν.Α.	N. A.	N. A.	1, 2, 3
7.		omatic Switchover to tainment Sump								
	a.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N.A.	N. A.	M(1)	M(1)	Q(3)	1, 2, 3, 4
	b.	RWST Level - Low-Low Coincident With	S	R	М	N.A.	N.A.	N.A.	N.A.	1, 2, 3, 4
		Safety Injection	See It	em 1. above f	for all Safety	/ Injection Su	rveillance Re	quirement	s.	
8.	Los	s of Power								
	a.	4 kV Undervoltage- Loss of Voltage	N.A.	R	N. A.	М	M.A.	Ν.Α.	Ν.Α.	1, 2, 3, 4
	b.	4 kV Undervoltage- Grid Degraded Voltage	N.A.	R	N. A.	М	N.A.	N.A.	N.A.	1, 2, 3, 4



ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

SURVEILLANCE REQUIREMENTS

FUNC	TION	IAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	TRIP ACTUATING DEVICE OPERATIONAL TEST	ACTUATION LOGIC TEST	MASTER RELAY TEST	SLAVE RELAY TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
9.	Con	trol Room Isolation								
	a.	Manual Initiation	N. A.	N.A.	N.A.	R	N.A.	N.A.	N.A.	A11
	b.	Automatic Actuation Logic and Actuation Relays (SSPS)	N. A.	N.A.	N.A.	N. A.	M(1)	M(1)	Q(3)	1, 2, 3, 4
3/4	c.	Automatic Actuation Logic and Actuation Relays (BOP ESFAS)	N. A.	N. A.	N.A.	N. A.	M(1)(2)	N. A.	N.A.	A11
3-37	d.	Phase "A" Isolation	See It	em 3.a. above	for all Phas	se "A" Isolati	on Surveillan	ce Requir	ements.	
10.	Sol	lid-State Load Sequencer	N.A.	N.A.	N.A.	N.A.	M(1)(2)	Ν.Α.	Ν.Α.	1, 2, 3, 4
11.		gineered Safely Features Luation System Interlock								
	a.	Pressurizer Pressure, P-11	N.A.	R	м	N. A.	N.A.	N.A.	Ν.Α.	1, 2, 3
	b.	Reactor Trip, P-4	N. A.	N.A.	N.A.	R	Ν.Α.	N.A.	N.A.	1, 2, 3
					TABLE NOTATIO	ONS				

(1) Each train shall be tested at least every 62 days on a STAGGERED TEST BASIS.

(2) Continuity check may be excluded from the ACTUATION LOGIC TEST.

(3) Except Relays KE02, K620, K622, K624, K630, K740, and K741, which shall be tested at least once per 18 months during refueling and during each COLD SHUTDOWN exceeding 24 hours unless they have been tested within the previous 90 days.

CALLAWAY - UNIT 1

3/4 3-37

INSTRUMENTATION

3/4.3.3 MONITORING INSTRUMENTATION

RADIATION MONITORING FOR PLANT OPERATIONS

LIMITING CONDITION FOR OPERATION

3.3.3.1 The radiation monitoring instrumentation channels for plant operations shown in Table 3.3-6 shall be OPERABLE with their Alarm/Trip Setpoints within the specified limits.

APPLICABILITY: As shown in Table 3.3-6.

ACTION:

- a. With a radiation monitoring channel Alarm/Trip Setpoint for plant operations exceeding the value shown in Table 3.3-6, adjust the Setpoint to within the limit within 4 hours or declare the channel inoperable.
- b. With one or more radiation monitoring channels for plant operations inoperable, take the ACTION shown in Table 3.3-6.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.1 Each radiation monitoring instrumentation channel for plant operations shall be demonstrated OPERABLE by the performance of the CHANNEL CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST for the MODES and at the frequencies shown in Table 4.3-3.

TABLE 3.3-6

RADIATION MONITORING INSTRUMENTATION FOR PLANT OPERATIONS

FUN	ICTIC	NAL UNIT	CHANNELS TO TRIP/ALARM	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ALARM/TRIP SETPOINT	ACTION
1.	Cor	ntainment					
	a.	Containment Atmosphere Gaseous Radioactivity- High (GT-RE-31 & 32)	1	2	A11	###	26
	b.	Gaseous Radioactivity- RCS Leakage Detection (GT-RE-31 & 32)	N.A.	1	1, 2, 3, 4	N.A.	29
	c.	Particulate Radiorctivity- RCS Leakage Detection (GT-RE-31 & 32)	N.A.	1	1, 2, 3, 4	N.A.	29
2.	Fue	el Building					
	a.	Fuel Building Exhaust- Gaseous Radioactivity- High (GG-RE-27 & 28)	1	2	**	##	30
	b.	Criticality-High Radiation Level (SD-RE-37 & 38)	1	2	*	\leq 15 mR/h	28
3.	Cor	ntrol Room					
		Air Intake-Gaseous Radioactivity-High (GK-RE-04 & 05)	1	2	A11	#	27

TABLE NOTATIONS

*With fuel in the fuel storage areas or fuel building.

**With irradiated fuel in the fuel storage areas or fuel building.

#Trip Setpoint concentration value (µCi/cm³) is to be established such that the actual submersion dose rate would not exceed 2 mR/h in the control room. ##Trip Setpoint concentration value (µCi/cm³) is to be established such that the actual submersion dose rate would not exceed 4 mR/h in the fuel building. ###Trip Setpoint concentration value (µCi/cm³) is to be established such that the actual submersion dose rate would not exceed 9 mR/h in the containment building. The Setpoint value may be increased up to the equivalent limits of Specification 3.11.2.1 in accordance with the methodology and parameters

in the ODCM during containment purge or vent provided the Setpoint value does not exceed twice the maximum concentration activity in the containment determined by the sample analysis performed prior to each release in accordance with Table 4.11-2.

ACTION STATEMENTS

- ACTION 26 With less than the Minimum Channels OPERABLE requirement, operation may continue provided the containment purge valves are maintained closed.
- ACTION 27 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, within 1 hour isolate the Control Room Emergency Ventilation System and initiate operation of the Control Room Emergency Ventilation System in the recirculation mode.
- ACTION 28 With less than the Minimum Channels OPERABLE requirement, operation may continue for up to 30 days provided an appropriate portable continuous monitor with the same Alarm Setpoint is provided in the fuel area. Restore the inoperable monitors to OPERABLE status within 30 days or suspend all operations involving fuel movement in the fuel building.
- ACTION 29 Must satisfy the ACTION requirement for Specification 3.4.6.1.
- ACTION 30 With the number of OPERABLE channels one less than the Minimum Channels OPERABLE requirement, within 1 hour isolate the Fuel Building Ventilation System and initiate operation of the Emergency Exhaust System to maintain the fuel building at a negative pressure.

TABLE 4.3-3

RADIATION MONITORING INSTRUMENTATION FOR PLANT OPERATIONS SURVEILLANCE REQUIREMENTS

ANALOG CHANNEL CHANNEL CHANNEL OPERATIONAL MODES FOR WHICH SURVEILLANCE IS REQUIRED FUNCTIONAL UNIT CHECK CALIBRATICN TEST Containment 1. a. Containment Atmosphere-A11 Gaseous Radioactivity-R M S High (GT-RE-31 & 32) b. Gaseous Radioactivity-RCS Leakage Detection S R M 1, 2, 3, 4 (GT-RE-31 & 32) c. Particulate Radioactivity -RCS Leakage Detection R 1, 2, 3, 4 M S (GT-RE-31 & 32) 2. Fuel Building a. Fuel Building Exhaust -** Gaseous Radioactivity- S R M High (GG-RE-27 & 28) b. Criticality-High * R Radiation Level S M (SD-RE-37 & 38) 3. Control Room Air Intake-Gaseo Radioactivity-High S R M A11 (GK-RE-04 & 05)

*With fuel in the fuel storage areas or fuel building.

**With irradiated fuel in the fuel storage areas or fuel building.

INSTRUMENTATION

MOVABLE INCORE DETECTORS

LIMITING CONDITION FOR OPERATION

3.3.3.2 The Movable Incore Detection System shall be OPERABLE with:

- a. At least 75% of the detector thimbles,
- b. A minimum of two detector thimbles per core quadrant, and
- c. Sufficient movable detectors, drive, and readout equipment to map these thimbles.

APPLICABILITY: When the Movable Incore Detection System is used for:

- a. Recalibration of the Excore Neutron Flux Detection System, or
- b. Monitoring the QUADRANT POWER TILT RATIO, or
- c. Measurement of $F_{\Delta H}^{N}$, $F_{0}(Z)$ and F_{xy} .

ACTION:

- a. With the Movable Incore Detection System inoperable, do not use the system for the above applicable monitoring or calibration functions.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.2 The Movable Incore Detection System shall be demonstrated OPERABLE at least once per 24 hours by normalizing each detector output when required for:

- a. Recalibration of the Excore Neutron Flux Detection System, or
- b. Monitoring the QUADRANT POWER TILT RATIO, or
- c. Measurement of $F_{\Delta H}^{N}$, $F_{0}(Z)$, and F_{xy} .



INSTRUMENTATION

SEISMIC INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.3 The seismic monitoring instrumentation shown in Table 3.3-7 shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

- a. With one or more of the above required seismic monitoring instruments inoperable for more than 30 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the instrument(s) to OPERABLE status.
- D. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.



SURVEILLANCE REQUIREMENTS

4.3.3.3.1 Each of the above required seismic monitoring instruments shall be demonstrated OPERABLE by the performance of the CHANNEL CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST operations at the frequencies shown in Table 4.3-4.

4.3.3.3.2 Each of the above required seismic monitoring instruments actuated during a seismic event greater than or equal to 0.01 g shall be restored to OPERABLE status within 24 hours and a CHANNEL CALIBRATION performed within 10 days following the seismic event. Data shall be retrieved from actuated instruments and analyzed to determine the magnitude of the vibratory ground motion. A Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 14 days describing the magnitude, frequency spectrum and resultant effect upon facility features important to safety.



TABLE 3.3-7

SEISMIC MONITORING INSTRUMENTATION

INS	TRUMENTS AND SENSOR LOCATIONS	MEASUREMENT RANGE	MINIMUM INSTRUMENTS OPERABLE
1.	Triaxial Peak Recording Accelerog	raphs	
	 a. Radwaste Base Slab b. Control Room c. ESW Pump Facility d. Ctmt Structure e. Auxiliary Bldg. SI Pump Sucti f. SGB Piping g. SGC Support 	$\begin{array}{c} \pm 1.0 \ g \\ \pm 1.0 \ g \\ \pm 1.0 \ g \\ \pm 2.0 \ g \\ \pm 2.0 \ g \\ \pm 2.0 \ g \\ \pm 1.0 \ g \end{array}$	1 1 1 1 1 1 1
2.	Triaxial Time History and Response Spectrum Recording System, Monitor the Following Accelerometers (Acc a. Ctmt. Base Slab b. Ctmt. Oper. Floor c. Reactor Support d. Aux. Bldg. Base Slab e. Aux. Bldg. Control Room Air M f. Free Field	tive) ± 1.0 g ± 1.0 g ± 1.0 g ± 1.0 g ± 1.0 g	1 1 1 1 1 1
3.	Triaxial Response-Spectrum Record (Passive) a. Ctmt. Base Slab	der ± 1.0 g	1
4.	Triaxial Seismic Switches	ACCELERATION LEVEL North East	Vertical
	 a. OBE Ctmt. Base Slab b. SSE Ctmt. Base Slab c. OBE Ctmt. Oper. Fl. d. SSE Ctmt. Oper. Fl. 	North Last 0.09 g 0.09 g 0.13 g 0.14 g 0.10 g 0.10 g 0.14 g 0.16 g 0.01 g 0.01 g	0.13 g 1

TABLE 4.3-4

SEISMIC MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENTS AND SENSOR LOCATIONS	CHANNEL CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST
1.	Triaxial Peak Recording Accelerographs			
	a. Radwaste Base Slab	N. A.	R	N.A.
	b. Control Room	N. A.	R	N. A.
	c. ESW Pump Facility	N. A.	R	N. A.
	d. Ctmt Structure	N. A.	R	N. A.
	e. Auxiliary Bldg. SI Pump Suction	N. A.	R	N. A.
	f. SGB Piping	N.A.	R	N. A.
	g. SGC Support	N. A.	R	N.A.
2.	Triaxial Time History and Response Spectrum Recording System, Monitoring the Following Accelerometers (Active)			
	a. Ctmt. Base Slab	М	R	SA
	b. Ctmt. Oper. Floor	M	R	SA
	c. Reactor Support	М	R	SA**
	d. Aux. Bldg. Base Slab	M	R	SA**
	e. Aux. Bldg. Control Room Air Filters	М	R	SA**
	f. Free Field	М	R	SA**
3.	Triaxial Response-Spectrum Recorder (Pa	ssive)		
	Ctmt. Base Slab	N.A.	R	N.A.*
4.	Triax'al Seismic Switches			
	a. OBE Ctmt. Base Slab	м	R	SA
	b. SSE Ctmt. Base Slab	M	R	SA
	c. OBE Ctmt. Oper. Fl.	М	R	SA
	d. SSE Ctmt. Oper. Fl.	М	R	SA
	e. System Trigger	М	R	SA

*Checking at the Main Control Board Annunciators for contact closure output in the Control Room shall be performed at least once per 184 days.

**The Bi-stable Trip Setpoint need not be determined during the performance of an ANALOG CHANNE' OPERATIONAL TEST.



INSTRUMENTATION

METEOROLOGICAL INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.4 The meteorological monitoring instrumentation channels shown in Table 3.3-8 shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

- a With one or more required meteorological monitoring channels inoperable for more than 7 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the channel(s) to OPERABLE status.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.4 Each of the above meteorological monitoring instrumentation channels shall be demonstrated OPERABLE by the performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies shown in Table 4.3-5.

TABLE 3.3-8

METEOROLOGICAL MONITORING INSTRUMENTATION

INSTRUMENT	LOCATION	MINIMUM OPERABLE
1. Wind Speed	Nominal Elev. 10 m	1
	Nominal Elev. 60 m	1
2. Wind Direction	Nominal Elev. 10 m	1
	Nominal Elev. 60 m	1
3. Air Temperature - ∆T	Nominal Elev. 10 m - 60 m	1



CALLAWAY - UNIT 1

TABLE 4.3-5

METEOROLOGICAL MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENT	CHANNEL CHECK	CHANNEL CALIBRATION
1.	Wind Speed		
	a. Nominal Elev. 10 m	D	SA
	b. Nominal Elev. 60 m	D	SA
2.	Wind Direction		
	a. Nominal Elev. 10 m	D	SA
	b. Nominal Elev. 60 m	D	SA
3.	Air Temperature - ∆T		
	a. Nominal Elev. 10-60 m	D	SA

CALLAWAY - UNIT 1



INSTRUMENTATION

REMOTE SHUTDOWN INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.5 The remote shutdown monitoring instrumentation channels given in Table 3.3-9 and the auxiliary shutdown panel (ASP) controls shall be OPERABLE with readouts displayed external to the control room.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With the number of OPERABLE remote shutdown monitoring channels less than the Minimum Channels OPERABLE required by Table 3.3-9, restore the inoperable channel(s) to OPERABLE status within 7 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With the ASP controls inoperable, restore the inoperable ASP controls to OPERABLE status within 7 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- c. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.5.1 Each remote shutdown monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies given in Table 4.3-6.

4.3.3.5.2 The ASP controls shall be demonstrated OPERABLE at least once per 18 months, by operating each actuated component from the ASP.

4.3.3.5.3 The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 for the turbine-driven auxiliary feedwater pump or the atmospheric dump valves.



TABLE 3.3-9

REMOTE SHUTDOWN MONITORING INSTRUMENTATION

INST	RUMENT	READOUT LOCATION	TOTAL NO. OF CHANNELS	MINIMUM CHANNELS OPERABLE
1.	RCS Pressure-Wide Range	ASP*	2	1
2.	Reactor Coolant Temperature- Cold Leg	ASP*	4	1
3.	Source Range Neutron Flux	ASP*	2	1
4.	Reactor Trip Breaker Indication	RTS**	1/trip breaker	1/trip breaker
5.	Reactor Coolant Temperature - Hot Leg	ASP*	2	1
6.	Reactor Coolant Pump Breakers	***	1/pump	1/pump
7.	Pressurizer Pressure	ASP*	1	1
8.	Pressurizer Level	ASP*	2	1
9.	Steam Generator Pressure	ASP*	2/stm. gen	1/stm. gen.
10.	Steam Generator Level	ASP*	2/s*m. gen.	1/stm. gen.
11.	Auxiliary Feedwater Flow Rate	ASP*	4	1
12.	Auxiliary Feedwater Suction Pressure	ASP*	3	1

*Auxiliary Shutdown Panel
**Reactor Trip Switchgear
***13.8 kV Switchgear

TABLE 4.3-6

REMOTE SHUTDOWN MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INST	RUMENT	CHANNEL	CHANNEL CALIBRATION
1.	RCS Pressure - Wide Range	м	R
2.	Reactor Coolant Temperature - Cold Leg	м	R
3.	Source Range, Neutron Flux	м	R
4.	Reactor Trip Breaker Indication	м	N.A.
5.	Reactor Coolant Temperature - Hot Leg	м	R
6.	Reactor Coolant Pump Breakers	N.A.	N. A.
7.	Pressurizer Pressure	м	R
8.	Pressurizer Level	м	R
9.	Steam Generator Pressure	М	R
10.	Steam Generator Level	М	R
11.	Auxiliary Feedwater Flow Rate	М	R
12.	Nexiliary Feedwater Pump Suction Pressure	м	R



INSTRUMENTATION

ACCIDENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.6 The accident monitoring instrumentation channels shown in Table 3.3-10 shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With the number of OPERABLE accident monitoring instrumentation channels less than the Total Number of Channels shown in Table 3.3-10, restore the inoperable channel(s) to OPERABLE status within 7 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With the number of OPERABLE accident monitoring instrumentation channels, except the containment radiation level monitor and the unit vent - high range noble gas monitor, less than the Minimum Channels OPERABLE requirements of Table 3.3-10, restore the inoperable channel(s) to OPERABLE status within 48 hours; otherwise, be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- c. With the number of OPERABLE channels for the containment radiation level monitor or the unit vent - high range noble gas monitor less than the Minimum Channels OPERABLE requirements of Table 3.3-10, initiate the preplanned alternate method of monitoring the appropriate parameter(s) within 72 hours and either restore the inoperable channel to OPERABLE status within 7 days, or prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 14 days that provides actions taken, cause of the inoperability and plans and schedule for restoring the channels to OPERABLE status.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.6 Each accident monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK and CHANNEL CALIBRATION operations at the frequencies shown in Table 4.3-7.



TABLE 3.3-10

ACCIDENT MONITORING INSTRUMENTATION

INST	RUMENT	TOTAL NO. OF CHANNELS	MINIMUM CHANNELS OPERABLE
1.	Containment Pressure		
	a. Normal Range b. Extended Range	2	1
2.	Reactor Coolant Outlet Temperature - T _{HOT} (Wide Range)	2	1
3.	Reactor Coolant Inlet Temperature - T _{COLD} (Wide Range)	2	1
4.	Reactor Coolant Pressure - Wide Range	2	1
5.	Pressurizer Water Level	2	1
6.	Steam Line Pressure	2/steam generat	or 1/steam generator
7.	Steam Generator Water Level - Narrow Range	1/steam generat	or 1/steam generator
8.	Steam Generator Water Level - Wide Range	1/steam generat	or 1/steam generator
9.	Refueling Water Storage Tank Water Level	2	1 .
10.	Containment Hydrogen Concentration Level	2	1
11.	Auxiliary Feedwater Flow Rate	1/steam generat	or 1/steam generator
12.	PORV Position Indicator*	1/Valve	1/Valve
13.	PORV Block Valve Position Indicator**	1/Valve	1/Valve
14.	Safety Valve Position Indicator	1/Valve	1/Valve
15.	Containment Water Level	2	1
16.	Containment Radiation Level (High Range)	N.A.	1
17.	Thermocouple/Core Cooling Detection System	4/core quadrant	2/core quadrant
18.	Unit Vent - High Range Noble Gas Monitor	N.A.	1

TABLE 3.3-10 (Continued)

TABLE NOTATIONS

*Not applicable if the associated block valve is in the closed position. **Not applicable if the block valve is verified in the closed position and power is removed.



TABLE 4.3-7

ACCIDENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMENT	CHANNEL CHECK	CHANNEL CALIBRATION
1.	Containment Pressure	м	R
2.	Reactor Coolant Outlet Temperature - T _{HOT} (Wide Range)	м	R
3.	Reactor Coolant Inlet Temperature - T _{COLD} (Wide Range)	м	R
4.	Reactor Coolant Pressure - Wide Range	м	R
5.	Pressurizer Water Level	м	R
6.	Steam Line Pressure	м	R
7.	Steam Generator Water Level - Narrow Range	м	R
8.	Steam Generator Water Level - Wide Range	м	R
9.	Refueling Water Storage Tank Water Level	м	R
10.	Containment Hydrogen Concentration Level	м	R
11.	Auxiliary Feedwater Flow Rate	м	R
12.	PORV Position Indicator*	м	N. A.
13.	PORV Block Valve Position Indicator**	м	N.A.
14.	Safety Valve Position Indicator	м	N. A.
15.	Containment Water Level	м	R
16.	Containment Radiation Level (High Range)	м	R***
17.	Thermocouple/Core Cooling Detection System	м	R
18.	Unit Vent - High Range Nuble Gas Monitor	м	R

CALLAWAY - UNIT 1

TABLE 4.3-7 (Continued)

TABLE NOTATIONS

*Not applicable if the associated block valve is in the closed position. **Not applicable if the block valve is verified in the closed position and power is removed.

***CHANNEL CALIBRATION may consist of an electronic calibration of the channel, not including the detector, for range decades above 10R/h and a one point calibration check of the detector below 10R/h with an installed or portable gamma source.

INSTRUMENTATION

FIRE DETECTION INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.7 As a minimum, the fire detection instrumentation for each fire detection zone shown in Table 3.3-11 shall be OPERABLE.

APPLICABILITY: Whenever equipment protected by the fire detection instrument is required to be OPERABLE.

ACTION:

- a. With any, but not more than one-half the total in any fire zone, Function A fire detection instruments shown in Table 3.3-11 inoperable, restore the inoperable instrument(s) to OPERABLE status within 14 days or within the next 1 hour establish a fire watch patrol to inspect the zone(s) with the inoperable instrument(s) at least once per hour, unless the instrument(s) is located inside the containment, then inspect that containment zone at least once per 8 hours or monitor the containment air temperature at least once per hour at the locations listed in Specification 4.6.1.6.
- b. With more than one-half of the Function A fire detection instruments in any fire zone shown in Table 3.3-11 inoperable, or with any Function B fire detection instruments shown in Table 3.3-11 inoperable, or with any two or more adjacent fire detection instruments shown in Table 3.3-11 inoperable, within 1 hour establish a fire watch patrol to inspect the zone(s) with the inoperable instrument(s) at least once per hour, unless the instrument(s) is located inside the containment, then inspect that containment zone at least once per 8 hours or monitor the containment air temperature at least once per hour at the locations listed in Specification 4.6.1.6.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.7.1 Each of the above required fire detection instruments which are accessible during plant operation shall be demonstrated OPERABLE at least once per 6 months by performance of a TRIP ACTUATING DEVICE OPERATIONAL TEST. Fire detectors which are not accessible during plant operation shall be demonstrated OPERABLE by the performance of a TRIP ACTUATING DEVICE OPERATIONAL TEST during each COLD SHUTDOWN exceeding 24 hours unless performed in the previous 6 months.

4.3.3.7.2 The NFPA Standard 72D supervised circuits supervision associated with the detector alarms of each of the above required fire detection instruments shall be demonstrated OPERABLE at least once per 6 months.



TABLE 3.3-11 FIRE DETECTION INSTRUMENTS

INSTRUMENT LOCATION		TOTAL NUMBER OF INSTRUMENTS*		
INSTRUMENT LOCATION	ZONE		FLAME (x/y)	
1101-Aux. Bldg. 1974' Gen. Flr. #1	100			0/11
1102-Chiller & Surge Tks. Area	100			0/4
1102-Chiller & Surge Tks. Area	101			2/0
1107-Cent. Charg. Pmp. Rm. B	101			2/0
1108-Safety Inj. Pmp. Rm. B	101			2/0
1109-Res. Ht. Remov. Pmp. Rm. B	101			1/0
1110-Ctmt. Spray Pmp. Rm. B	101			1/0
11:1-Ass. Ht. Remov. Pmp. Rm. A	101			1/0
7112-Ctmt. Spray Pmp. Rm. A	101			1/0
1113-Safety Inj. Pmp. Rm. A	101			2/0
1114-Cent. Charg. Pmp. Rm. A	101			2/0
1115-Pos. Disp. Charg. Pmp. Rm.	101			2/0
1116, 1117-Boric Acid Tk. Rms	101			2/0
1116, 1117-Boric Acid Tk. Rms.	101		2/0	
1120-Aux. Bldg. 1974' Gen. Flr. #2	101			4/0
1122-Aux. Bidg. 1974' Gen. Fir. #3	100			0/3
1122-Aux. Bldg. 1974' Gen. Flr. #3	101			5/0
1126-Boron Inj. Tk. & Pmp. Rm.	101			1/0
1127-Stair A-Z	109			1/0
1128-	117			2/0
1130-Aux. Bldg. 1974' N. Corr.	100			0/2
1206-W. Pipe Chase Below AFWP Area	117			2/0
-Aux. Bldg. Elec. Chase S. 1988'	117			1/0
1301-Aux. Bldg. 2000' Corridor #1	103			0/10
1301-Aux. Bldg. 2000' Corridor #1	117			2/0
1311-Aux. Bldg. Sampling Rm	117			2/0
1312-Boron Meter/RC Activity Mon. Rm.	103			0/1
1314-Aux. Bldg. 2000' Corridor #3	103			0/3
1314-Aux. Bldg. 2000' Corridor #3	117			2/0
1315-Ctmt. Spray Add. Tk. Area	103			0/2
1316-Viv. Rm. by Seal Wtr. Ht. Exch.	103			0/1
1320-Aux. Bldg. 2000' Corridor #4	103			0/3
1321-Aux. Bldg. 2000' S. Exit Vest.	103			0/1
1322-Pipe Pene. Rm. B	117			5/0
1323-Pipe Pene. Rm. A	117			6/0
1325-Aux. FW Pmp. Rm. B	117			2/0
1326-Aux. FW Pmp. Rm. A	117			2/0
1331-Aux. FW Pmp. Rm. C	111		2/0	
1331-Aux. FW Pmp. Rm. C	117			1/0
1335-Aux. Bldg. Elec. Chase N. 2000'	117			1/0
1336-Aux. Bldg. Elec. Chase S. 2000'	117			1/0
1401-Comp. Cool. Pmp. & Ht. Exch. B.	118			5/0
1402-Aux. Bldg. 2026' Corridor #1	104			0/6
1403-MG Set Rm.	105			0/0(1)
1403-MG Set Rm.	112			0/9 1
1405-Chemical Stg. Area	118			6/0

CALLAWAY - UNIT 1

3/4 3-58

TABLE 3.3-11 (Continued)

FIRE DETECTION INSTRUMENTS

		TOTAL NUMBER OF INSTRUMENTS*		
INSTRUMENT LOCATION	ZONE	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	$\frac{\text{SMOKE}}{(x/y)}$
1406-Comp. Cool. Pmp. & Ht. Exch. A.	104			0/1
1406 Comp. Cool. Pmp. & Ht. Exch. A	118			2/0
1408-Aux. Bldg. 2026' Corridor #2	104			0/9
1408-Aux. Bldg. 2026' Corridor #2	118			5/0(1)
1409-Elec. Pene. Rm. B	105			0/4(1)
1409-Elec. Pene. Rm. B	113			0/4(1)
1410-Elec. Pene. Rm. A	107			0/8(1)
1410-Elec. Pene. Rm. A	114			0/8(1)
1413-Aux. Shutdown Pnl. Rm.	118			4/0
1501-Ctrl. Rm. A/C & Filt. Units B.	110			10/0
1504-Ctmt. Purge Exh. & Mech. Equip. B	108			18/0
1506-Ctmt. Purge Sup. AHU Rm. A	109			18/0
1507-Personnel Hatch Area	108			3/0
1509-Main Steam Iso. Valve Rm. #2	115		1/0	
1508-Main Steam Iso. Valve Rm. #1	115		1/0	
1512-Ctrl. Rm. A/C & Filt. Units A	110			10/0
1513-Ctrl. Bldg. Vent Sup. A/C Unit Rm.	109			3/0
Aux. Bldg. Duct 2047'6"	119	(2)		1/0
Containment**	201	1/0(2)		
Containment**	202	$\frac{1}{2}$ $\binom{2}{2}$ $\binom{2}{1}$ $\binom{2}{2}$		
Containment**	203	1/0(2)		
Containment**	204	$\frac{1}{0}(2)$ $\frac{1}{0}(2)$ $\frac{3}{0}(2)$		
Containment**	206	$\frac{3/0(2)}{1/0(2)}$		
Containment**	215	$\frac{1}{0}(2)$ $\frac{1}{0}(2)$		
Containment**	216	$\frac{1}{0}(2)$ $\frac{1}{0}(2)$		
Containment**	217	1/0(2)		
Containment**	218	1/0(2)		
Containment**	219	1/0(2)		4/0
Containment**	220	1/0(-)		
3101-Ctrl. Bldg. 1974' Pipe Space	300			11/0
3105-Ctrl. Bldg. Elec. Chase S. 1974'	300			1/0
3106-Ctrl. Bldg. Elec. Chase N. 1974'	300			1/0
-Area Above Access Control	301			12/0
3229-Ctrl. Bldg. Elec. Chase S. 1984'	300			1/0
3230-Ctrl. Bldg. Elec. Chase N. 1984'	300			1/0(1
3301-ESF Swgr. Rm. #1	314			0/7(1)
3301-ESF Swgr. Rm. #1	315			0/7(1
3302-ESF Swgr. Rm. #2	316			0/5(1
3302-ESF Swgr. Rm. #2	317			0/5(1
3305-Ctrl. Bldg. Elec. Chase S. 2000'	301			1/0
3306-Ctrl. Bldg. Elec. Chase N. 2000'	301			1/0(1
3403-Non-Vit. Swgr. & Xfmr. Rm. #1	304			0/1(1
3403-Non-Vit. Swgr. & Xfmr. Rm. #1	305			0/1(1
3404-Switchboard Rm. #4	321			0/2(1
3404-Switchboard Rm. #4	322			0/2(1
0.10F D 11	303			2/0
3405-Battery Rm. #4 3407-Battery Rm. #1	303 303			2/0



CALLAWAY - UNIT 1

TABLE 3.3-11 (Continued)

FIRE DETECTION INSTRUMENTS

		TOTAL NUMBER OF INSTRUMENTS*		
INSTRUMENT LOCATION	20115	UFAT	EL AME	CHOKE
	ZONE	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	$\frac{\text{SMOKE}}{(x/y)}$
	205			0/2(1)
3408-Switchboard Rm. #1	325			$\frac{0/2}{0/2(1)}$
3408-Switchboard Rm. #1	326			0/2(1) 0/1(1)
3409-Non-Vit. Swgr. & Xfmr. Rm. #2	323			0/1(1) 0/1(1)
3409-Non-Vit. Swgr. & Xfmr. Rm. #2	327			0/2(1)
3410-Switchboard Rm. #2	324			0/2(1)
3410-Switchboard Rm. #2	328			2/0
3411-Battery Rm. #2	303			1/0
3413-Battery Rn. #3	303			$\frac{1}{0}(1)$
3414-Switchboard Rm. #3	318 320			0/2(1)
3414-Switchboard Rm. #3	320			072
3415-Acc. Ctrl. & Elec. Equip. A/C	303			4/0
Units #1	303			470
3416-Acc. Ctrl. & Elec. Equip. A/C	303			4/0
Units #2	303			1/0
3418-Ctrl. Bldg. Elec. Chase N. 2016'	303			1/0
3419-Ctrl. Bldg. Elec. Chase N. 2016'	303			1/0
-Ctrl. Bldg. Elec. Chase N. 2016'	303			1/0
-Ctrl. Bldg. Elec. Chase S. 2016'	305			0/13
3501-Lower Cable Spreading Rm.	303			1/0
3504-Ctrl. Bldg. Elec. Chase N. 2032'	303			1/0
3505-Ctrl. Bldg. Elec. Chase S. 2032' -Ctrl. Bldg. Elec. Chase N. 2032'	303			1/0
-Ctrl. Bldg. Elec. Chase S. 2032'	303			1/0
3601-Control Room	308			4/0
3601-Control Room	309			0/7(1)
3601-Control Room	319			0/7(1)
3601-Control Room	329			20/0
3602-Pantry	308			1/0
3603-Shift Supv. Office	308			1/0
3605-Equipment Cabinet Area	308			13/0
3606-Emerg. Equip. Storage Rm.	308			1/0
3608-Janitor's Closet	308			1/0
3609-SAS Rm.	308			1/0
3617-Ctrl. Bldg. Elec. Chase S. 2047'6"	308			1/0
3618-Ctrl. Bldg. Elec. Chase N. 2047'6"	308			1/0
-Ctrl. Bldg. Elec. Chase S. 2047'6"	308			1/0
3801-Upper Cable Sprading Rm.	307			0/18
3804-Ctrl. Bldg. Elec. Chase S. 2073'6"	308			1/0
-Ctrl. Bldg. Elec. Chase S. 2073'6"	308			1/0
5201-W. Diesel Gen. Rm.	501		4/0	
5201-W. Diesel Gen. Rm.	502	0/8		
5203-E. Diesel Gen. Rm.	500		4/0	
5203-E. Diesel Gen. Rm.	503	0/8		
6102-Fuel Bldg. Railroad Bay	600	0/8		
6104-Fuel Pool Cool. HX Rm. B	601			6/0
6105-Fuel Pool Cool. HX Rm. A	601			6/0

CALLAWAY - UNIT 1

TABLE 3.3-11 (Continued)

FIRE DETECTION INSTRUMENTS

				TAL NUMBE	
INSTRUMENT LOCATION		ZONE	$\frac{\text{HEAT}}{(x/y)}$	$\frac{FLAME}{(x/y)}$	$\frac{\text{SMOKE}}{(x/y)}$
6202-Elec. Equipment Rm. 6203-Air Handling Equip. Rm. 6301-Fuel Bldg. 2047'6" Gen. Flr. 6303-Fuel Bldg. Exh. Filt. Absorb. Rm 6304-Fuel Bldg. Exh. Filt. Absorb. Rm -North ESW Pumphouse -South ESW Pumphouse -ESW Cooling Tower -ESW Cooling Tower -ESF Transformer XNB01 -ESF Transformer XNB02	і. А і. В	601 602 601 601 002 001 001 002 016 017	0/6 0/6	2/0	3/0 3/0 2/0 2/0 3/0 3/0 1/0 1/0

TABLE NOTATIONS

- *(x/y): x is number of Function A (early warning fire detection and notification orly) instruments.
 - y is number of Function B (actuation of fire suppression systems and early warning and notification) instruments.
- **The fire detection instruments located within the containment are not required to be OPERABLE during the performance of Type A containment leakage rate tests.
- Zone is associated with a Halon-protected space. Each space has two separate detection circuits (zones). One zone, in its entirety, needs to remain OPERABLE.
- (2) Line-type heat detector.



INSTRUMENTATION

LOOSE-PART DETECTION SYSTEM

LIMITING CONDITION FOR OPERATION

3.3.3.8 The Loose-Part Detection System shall be OPERABLE.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With one or more Loose-Part Detection System channels inoperable for more than 30 days, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within the next 10 days outlining the cause of the malfunction and the plans for restoring the channel(s) to OPERABLE status.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.8 Each channel of the Loose-Part Detection System shall be demonstrated OPERABLE by performance of:

- a. A CHANNEL CHECK at least once per 24 hours,
- An ANALOG CHANNEL OPERATIONAL TEST except for verification of Setpoint at least once per 31 days, and
- c. A CHANNEL CALIBRATION at least once per 18 months.



INSTRUMENTATION

RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.9 The radioactive liquid effluent monitoring instrumentation channels shown in Table 3.3-12 shall be OPERABLE with their Alarm/Trip Setpoints set to ensure that the limits of Specification 3.11.1.1 are not exceeded. The Alarm/ Trip Setpoints of these channels shall be determined and adjusted in accordance with the methodology and parameters in the OFFSITE DOSE CALCULATION MANUAL (ODCM).

APPLICABILITY: At all times.

ACTION:

- a. With a radioactive liquid effluent montioring instrumentation channel Alarm/Trip Setpoint less conservative than required by the above specification, immediately suspend the release of radioactive liquid effluents monitored by the affected channel, or declare the channel inoperable.
- b. With less than the minimum number of radioactive liquid effluent monitoring instrumentation channels OPERABLE, take the ACTION shown in Table 3.3-12. Restore the inoperable instrumentation to OPERABLE status within the time specified in the ACTION, or explain in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7, why this inoperability was not corrected within the time specified.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.9 Each radioactive liquid effluent monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK, SOURCE CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST at the frequencies shown in Table 4.3-8.



TABLE 3.3-12

RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION

INSTRUMENT	MINIMUM CHANNELS OPERABLE	ACTION
Radioactivity Monitors Providing Alarm and Automatic Termination of Release		
a. Liquid Radwaste Discharge Monitor (HB-RE-18)	1	31
b. Steam Generator Blowdown Discharge Monitor (BM-RE-52)	1	32
c. Turbine Building Drain Monitor (LE-RE-59)	1	32
d. Secondary Liquid Waste System Monitor (HF-RE-45)	1	33
Flow Rate Measurement Devices		
a. Liquid Radwaste Discharge Line		
1) Waste Monitor Tank A Discharge Line	1	34
2) Waste Monitor Tank B Discharge Line	1	34
b. Steam Generator Blowdown Discharge Line	1	34
c. Secondary Liquid Waste System Discharge Line	1	34
d. Combined Cooling Tower Blowdown and Bypass Flow	1	34

1.

2.

Table 3.3-12 (Continued)

ACTION STATEMENTS

- ACTION 31 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 14 days provided that prior to initiating a release:
 - a. At least two independent samples are analyzed in accordance with Specification 4.11.1.1, and
 - b. At least two technically qualified members of the facility staff independently verify the release rate calculations and discharge line valving.

Otherwise, suspend release of radioactive effluents via this pathway.

- ACTION 32- With the number of channels OPERABLE Less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided grab samples are analyzed for principal gamma emitters and I-131 at a lower limit of detection as specified in Table 4.11-1:
 - a. At least once per 12 hours when the specific activity of the secondary coolant is greater than 0.01 microCurie/gram DOSE EQUIVALENT I-131, or
 - b. At least once per 24 hours when the specific activity of the secondary coolant is less than or equal to 0.01 microCurie/gram DOSE EQUIVALENT I-131.
- ACTION 33 With the number of channels OPERABLE Less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided that prior to initiating a release:
 - a. At least two independent samples are analyzed in accordance with Specification 4.11.1.1, and
 - b. At least two technically qualified members of the facility staff independently verify the release rate calculations and discharge line valving.

Otherwise, suspend release of radioactive effluents via this pathway.

ACTION 34 - With the number of channels OPERABLE less than 'equired by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided the flow rate is estimated at least once per 4 hours during actual releases. Pump performance curves generated in place may be used to estimate flow.



TABLE 4.3-5

RADIOACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INST	RUMEN		HANNEL CHECK	SOURCE CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST
1.	Alar	oactivity Monitors Providing m and Automatic Termination elease				
	a.	Liquid Radwaste Discharge Monitor (HB-RE-18) D	Ρ	R(2)	Q(1)
	b.	Steam Generator Blowdown Discharge Monitor (BM-RE-52)	D	М	R(2)	Q(1)
	с,	Turbine Building Drain Monitor (LE-RE-59)	D	м	R(2)	Q(1)
	d.	Secondary Liquid Waste System Monitor (HF-RE-45)	D	Ρ	R(2)	Q(1)
2.	Flow	Rate Measurement Devices				
	a.	Liquid Radwaste Discharge Line	D(3)	N.A.	R	N.A.
	b.	Steam Generator Blowdown Discharge Line	D(3)	N.A.	R	N.A.
	c.	Secondary Liquid Waste System Discharge Line	D(3)	N. A.	R	N.A.
	d.	Combined Cooling Tower Blowdown and Bypass Flow	D(3)	N. A.	R	N.A.

9

CALLAWAY - UNIT 1

TABLE 4.3-8 (Continued)

TABLE NOTATIONS

- (1) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that automatic isolation of this pathway and control room alarm annunciation occur as appropriate if any of the following conditions exists:
 - a. Instrument indicates measured levels above the Alarm/Trip Setpoint (isolation and alarm), or
 - b. Circuit failure (alarm only), or
 - c. Instrument indicates a downscale failure (alarm only), or
 - d. Instrument controls not set in operate mode (alarm only).
- (2) The initial CHANNEL CALIBRATION shall be performed using one or more of the reference (gas or liquid and solid) standards certified by the National Bureau of Standards (NBS) or using standards that have been obtained from suppliers that participate in measurement assurance activities with NBS. These standards shall permit calibrating the system over its intended range of energy, measurement range, and establish monitor response to a solid calibration source. For subsequent CHANNEL CALIBRATION, NBS traceable standard (gas, liquid, or solid) may be used; or a gas, liquid, or solid source that has been calibrated by relating it to equipment that was previously (within 30 days) calibrated by the same geometry and type of source standard traceable to NBS.
- (3) CHANNEL CHECK shall consist of verifying indication of flow during periods of release. CHANNEL CHECK shall be made at least once per 24 hours on days on which continuous, periodic, or batch releases are made.



INSTRUMENTATION

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.10 The radioactive gaseous effluent monitoring instrumentation channels shown in Table 3.3-13 shall be OPERABLE with their Alarm/Trip Setpoints set to ensure that the limits of Specifications 3.11.2.1 and 3.11.2.5 are not exceeded. The Alarm/Trip Setpoints of these channels meeting Specification 3.11.2.1 shall be determined and adjusted in accordance with the methodology and parameters in the ODCM.

APPLICABILITY: As shown in Table 3.3-13.

ACTION:

- a. With a radioactive gaseous effluent monitoring instrumentation channel Alarm/Trip Setpoint less conservative than required by the above specification, immediately suspend the release of radioactive gaseous effluents monitored by the affected channel, or declare the channel inoperable.
- b. With less than the minimum number of radioactive gaseous effluent monitoring instrumentation channels OPERABLE, take the ACTION shown in Table 3.3-13. Restore the inoperable instrumentation to OPERABLE status within the time specified in the ACTION, or explain in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7, why this inoperability was not corrected within the time specified.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.3.3.10 Each radioactive gaseous effluent monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK, SOURCE CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST at the frequencies shown in Table 4.3-9.



TABLE 3.3-13

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

		INSTRUMENT	MINIMUM CHANNELS OPERABLE	APPLICABILITY	ACTION
1.		E GAS HOLDUP SYSTEM Explosive Gas toring System			
	a.	Hydrogen Monitors	1/recombiner	**	44
	b.	Oxygen Monitor	2/recombiner	**	42
2.	Unit	Vent System			
	a.	Noble Gas Activity Monitor- Providing Alarm (GT-RE-21)	1	*	40
	b.	Iodine Sampler	1	*	43
	с.	Particulate Sampler	1	*	43
	d.	Flow Rate Monitor	1	*	39
	e.	Sampler Flow Rate Monitor	1	*	39
3.	Cont	ainment Purge System			
	a.	Noble Gas Activity Monitor - Providing Alarm and Automatic Termination of Relea (GT-RE-22, GT-RE-33)	se 1	*	41
	b.	Iodine Sampler	1	*	43
	с.	Particulate Sampler	1	*	43
	d.	Flow Rate	N.A.	*	45
	е.	Sampler Flow Rate Monitor	1	*	39

TABLE 3.3-13 (Continued)

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

		INSTRUMENT	MINIMUM CHANNELS OPERABLE	APPLICABILITY	ACTION
4.	Rad	waste Building Vent System			
	a.	Noble Gas Activity Monitor Providing Alarm and Automation Termination of Release (GH-RE-10)	1		38, 40
	b.	Iodine Sampler	1	*	43
	с.	Particulate Sampler	1	×	43
	d.	Flow Rate	N. A.	*	45
	e.	Sampler Flow Rate Monitor	1		39

TABLE 3.3-13 (Continued)

TABLE NOTATIONS

* At all times.

** During WASTE GAS HOLD UP SYSTEM operation.

ACTION STATEMENTS

- ACTION 38 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, the contents of the tank(s) may be released to the environment for up to 14 days provided that prior to initiating the release:
 - At least two independent samples of the tank's contents are analyzed, and
 - b. At least two technically qualified members of the facility staff independently verify the release rate calculations and discharge valve lineup.

Otherwise, suspend release of radioactive effluents via this pathway.

- ACTION 39 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue provided the flow rate is estimated based on fan status and operating curves or actual measurements at least once per 4 hours.
- ACTION 40 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via this pathway may continue for up to 30 days provided grab samples are taken at least once per 12 hours and these samples are analyzed for radioactivity within 24 hours.
- ACTION 41 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, immediately suspend PURGING of radioactive effluents via this pathway.
- ACTION 42 With the Outlet Oxygen Monitor channel inoperable, operation of the system may continue provided grab samples are taken and analyzed at least once per 24 hours. With both oxygen channels or both the inlet oxygen and inlet hydrogen monitors inoperable, suspend oxygen supply to the recombiner. Addition of waste gas to the system may continue provided grab samples are taken and analyzed at least once per 4 hours during degassing operations and at least once per 24 hours during other operations.
- ACTION 43 With the number of channels OPERABLE less than required by the Minimum Channels OPERABLE requirement, effluent releases via the affected pathway may continue for up to 30 days provided samples are continuously collected with auxiliary sampling equipment as required in Table 4.11-2.
- ACTION 44 With the number of channels OPERABLE one less than required by the Minimum Channels OPERABLE requirement, suspend oxygen supply to the recombiner.
- ACTION 45 Flow rate for this system shall be based on fan status and operating curves or actual measurements.



CALLAWAY - UNIT 1

TABLE 4.3-9

RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

INS	TRUMEN	ī	CHANNEL CHECK	SOURCE CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
1.		TE GAS HOLDUP SYSTEM Explosive Moritoring System					
	а.	Iniet Hydrogen Monitor.	D	N.A.	Q(4)	М	**
	b.	Outlet Hydrogen Monitor	D	N.A.	Q(4)	м	**
	с.	Inlet Oxygen Monitor	D	N.A.	Q(5)	М	**
	d.	Outlet Oxygen Monitor	D	<u>N</u> 9.	Q(6)	М	**
2.	Uni	t Vent System					
	a.	Noble Gas Activity Monitor Providing Alarm (GT-RE-21)	D	м	R(3)	Q(2)	*
	b.	Iodine Sampler	W	N. A.	N.A.	N.A.	*
	с.	Particulate Sampler	W	N.A.	N.A.	N.A.	*
	d.	Flow Rate Monitor	D	N.A.	R(7)	Q	*
	e.	Sampler Flow Rate Monitor	D	N.A.	R	Q	*
3.	Con	tainment Purge System					
	a.	Noble Gas Activity Monitor - Providing Alarm and Automatic Termination of Release (GT-RE-22, GT-RE-33)	D	Ρ	R(3)	Q(1)	×
	b.	Iodine Sampler	W	N.A.	N.A.	N.A.	*
	с.	Particulate Sampler	W	N. A.	N.A.	N.A.	*
	d.	Flow Rate	N. A.	Ν.Α.	R(7)	N. A.	*
	e.	Sampler Flow Rate Monitor	D	N.A.	R	N. A.	*

3/4 3-72

CALLAWAY - UNIT 1

CALLAWAY - UNIT 1

3/4 3-73

е.

Sampler Flow Rate Monitor

		110000			
RADIOACTIVE GASEOUS	S EFFLUENT	MONITORING	INSTRUMENTATION	SURVEILLANCE	REQUIREMENTS

D

INST	RUMEN	σ	CHANNEL CHECK	SOURCE CHECK	CHANNEL CALIBRATION	ANALOG CHANNEL OPERATIONAL TEST	MODES FOR WHICH SURVEILLANCE IS REQUIRED
4.	Radwaste Building Vent System						
	a.	Noble Gas Activity Monitor - Providing Alarm and Automatic Termination of Release (GH-RE-10)	0, P	М, Р	R(3)	Q(1)	*
	b.	Iodine Sampler	W	N.A.	N.A.	N.A.	
	с.	Particulate Sampler	W	N. A.	N.A.	N.A.	*
	d.	Flow Rate	N. A.	N.A.	R(7)	N.A.	*

N.A.

R

N.A.

TABLE 4.3-9 (Continued)



*

TABLE 4.3-9 (Continued)

TABLE NOTATIONS

- * At all times.
- ** During WASTE GAS HOLDUP SYSTEM operation.
- The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that automatic isolation of this pathway and control room alarm annunciation occur as appropriate if any of the following conditions exists:
 - a. Instrument indicates measured levels above the Alarm/Trip Setpoint (isolation and alarm), or
 - b. Circuit failure (alarm only), or
 - c. Instrument indicates a downscale failure (alarm only), or
 - d. Instrument controls not set in operate mode (alarm only).
- (2) The ANALOG CHANNEL OPERATIONAL TEST shall also demonstrate that control room alarm annurciation occurs if any of the following conditions exists:
 - a. Instrument indicates measured levels above the Alarm Setpoint, or
 - b. Circuit failure, or
 - c. Instrument indicates a downscale failure, or
 - d. Instrument controls not set in operate mode.
- (3) The initial CHANNEL CALIBRATION shall be performed using one or more of the reference (gas or liquid and solid) standards certified by the National Bureau of Standards (NBS) or using standards that have been obtained from suppliers that participate in measurement assurance activities with NBS. These standards shall permit calibrating the system over its intended range of energy, measurement range, and establish monitor response to a solid calibration source. For subsequent CHANNEL CALIBRATION, NBS traceable standard (gas, liquid, or solid) may be used; or a gas, liquid, or solid source that has been calibrated by relating it to equipment that was previously (within 30 days) by the same geometry and type of source traceable to NBS.
- (4) The CHANNEL CALIBRATION shall include the use of standard gas samples containing a nominal:
 - a. One volume percent hydrogen, balance nitrogen, and
 - b. Four volume percent hydrogen, balance nitrogen.

TABLE 4.3-9 (Continued)

TABLE NOTATIONS (Continued)

- (5) The CHANNEL CALIBRATION shall include the use of standard gas samples containing a nominal:
 - a. One volume percent oxygen, balance nitrogen, and
 - b. Four volume percent oxygen, balance nitrogen.
- (6) The CHANNEL CALIBRATION shall include the use of standard gas samples containing a nominal:
 - a. 10 ppm by volume oxygen, balance nitrogen, and
 - b. 80 ppm by volume oxygen, balance nitrogen.
- (7) If flow rate is determined by exhaust fan status and fan performance curves, the following surveillance operations shall be performed at least once per 18 months:
 - a. The specific vent flows by direct measurement, or
 - b. The differential pressure across the exhaust fan and vent flow established by the fan's "flow- ΔP " curve, or
 - c. The fan motor horsepower measured and vent flow established by the fan's "flow-horsepower" curve.



INSTRUMENTATION

3/4.3.4 TURBINE OVERSPEED PROTECTION

LIMITING CONDITION FOR CPERATION

3.3.4 At least one Turbine Overspeed Protection System shall be OPERABLE.

APPLICABILITY: MODES 1, 2*, and 3*.

ACTION:

- a. With one stop valve or one governor valve per high pressure turbine steam line inoperable and/or with one reheat stop valve or one reheat intercept valve per low pressure turbine steam line inoperable, restore the inoperable valve(s) to OPERABLE status within 72 hours, or close at least one valve in the affected steam lines, or isolate the turbine from the steam supply within the next 6 hours.
- b. With the above required Turbine Overspeed Protection System otherwise inoperable, within 6 hours isolate the turbine from the steam supply.

SURVEILLANCE REQUIREMENTS

4.3.4.1 The provisions of Specification 4.0.4 are not applicable.

4.3.4.2 The above required Turbine Overspeed Protection System shall be maintained, calibrated, tested, and inspected in accordance with the Callaway Plant's Turbine Overspeed Protection Reliability Program. Adherence to this program shall demonstrate OPERABILITY of this system. The program and any revisions should be reviewed and approved in accordance with Specification 6.5.1.60. Kevisions shall be made in accordance with the provisions of 10 CFR 50.59.

*Not applicable in MODE 2 or 3 with all main steam line isolation valves and associated bypass valves in the closed position and all other steam flow paths to the turbine isolated.



3/4.4 REACTOR COOLANT SYSTEM

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

STARTUP AND POWER OPERATION

LIMITING CONDITION FOR OPERATION

3.4.1.1 All reactor coolant loops shall be in operation.

APPLICABILITY: MODES 1 and 2.*

ACTION:

With less than the above required reactor coolant loops in operation, be in at least HOT STANDBY within 6 hours.



SURVEILLANCE REQUIREMENTS

4.4.1.1 The above required reactor coolant loops shall be verified in operation and circulating reactor coolant at least once per 12 hours.

*See Special Test Exception Specification 3.10.4.



HOT STANDBY

LIMITING CONDITION FOR OPERATION

3.4.1.2 At least three of the reactor coolant loops listed below shall be OPERABLE and at least two of these reactor coolant loops shall be in operation:*

- Reactor Coolant Loop A and its associated steam generator and reactor coolant pump,
- Reactor Coolant Loop B and its associated steam generator and reactor coolant pump,
- c. Reactor Coolant Loop C and its associated steam generator and reactor coolant pump, and
- Reactor Coolant Loop D and its associated steam generator and reactor coolant pump.

APPLICABILITY: MODE 3**.

ACTION:

- a. With less than the above required reactor coolant loops OPERABLE, restore the required loops to OPERABLE status within 72 hours or be in HOT SHUTDOWN within the next 12 hours.
- b. With only one reactor coolant loop in operation, restore at least two loops to operation within 72 hours or be in HOT SHUTDOWN within the next 12 hours.
- c. With no reactor coolant loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required reactor coolant loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.2.1 At least the above required reactor coolant pumps, if not in operation, shall be determined OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.2.2 The required steam generators shall be determined OPERABLE by verifying secondary side wide range water level to be greater than or equal to 10% at least once per 12 hours.

4.4.1.2.3 At least two reactor coolant loops shall be verified in operation and circulating reactor coolant at least once per 12 hours.

- (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is
- maintained at least 10°F below saturation temperature.

**See Special Test Exception Specification 3.10.4.

^{*}All reactor coolant pumps may be deenergized for up to 1 hour provided:



HOT SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.4.1.3 At least two of the loops listed below shall be OPERABLE and at least one of these loops shall be in operation:*

- Reactor Coolant Loop A and its associated steam generator and reactor coolant pump,**
- Reactor Coolant Loop B and its associated steam generator and reactor coolant pump,**
- c. Reactor Coolant Loop C and its associated steam generator and reactor coolant pump,**
- d. Reactor Coolant Loop D and its associated steam generator and reactor coolant pump,**
- e. RHR Loop A, and
- f. RHR Loop B.

APPLICABILITY: MODE 4.

ACTION:

- a. With less than the above required reactor coolant and/or RHR loops OPERABLE, immediately initiate corrective action to return the required loops to OPERABLE status as soon as possible; if the remaining OPERABLE loop is an RHR loop, be in COLD SHUTDOWN within 24 hours.
- b. With no reactor coolant or RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required coolant loop to operation.

**A reactor coolant pump shall not be started unless the secondary water temperature of each steam generator is less than 50°F above each of the Reactor Coolant System cold leg temperatures.



^{*}All reactor coolant pumps and RHR pumps may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

SURVEILLANCE REQUIREMENTS

4.4.1.3.1 The required reactor coolant pump(s) and/or RHR pumps, if not in operation, shall be determined OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.3.2 The required steam generator(s) shall be determined OPERABLE by verifying secondary side wide range water level to be greater than or equal to 10% at least once per 12 hours.

4.4.1.3.3 At least one reactor coolant or RHR loop shall be verified in operation and circulating reactor coolant at least once per 12 hours.



COLD SHUTDOWN - LOOPS FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.1 At least one residual heat removal (RHR) loop shall be OPERABLE and in operation*, and either:

- a. One additional RHR loop shall be GPERABLE#, or
- b. The secondary side water level of at least two steam generators shall be greater than 10% of the wide range.

APPLICABILITY: MODE 5 with reactor coolant loops filled##.

ACTION:

- a. With one of the RHR loops inoperable and with less than the required steam generator level, immediately initiate corrective action to return the inoperable RHR loop to OPERABLE status or restore the required steam generator level as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.1.1 The secondary side water level of at least two steam generators when required shall be determined to be within limits at least once per 12 hours.

4.4.1.4.1.2 At least one RHR loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

#One RHR loop may be inoperable for up to 2 hours for surveillance testing provided the other RHR loop is OPERABLE and in operation.

- ##A reactor coolant pump shall not be <tarted unless the secondary water temperature of each steam generato. is less than 50°F above each of the Reactor Coolant System cold leg temperatures.
- *The RHR pump may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

COLD SHUTDOWN - LOOPS NOT FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.2 Two residual heat removal (RHR) loops shall be OPERABLE# and at least one RHR loop shall be in operation.*

APPLICABILITY: MODE 5 with reactor coolant loops not filled.

ACTION:

- a. With less than the above required RHR loops OPERABLE, immediately initiate corrective action to return the required RHR loops to OPERABLE status as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.2 At least one RHR loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

#One RHR loop may be inoperable for up to 2 hours for surveillance testing provided the other RHR loop is OPERABLE and in operation.

*The RHR pump may be deenergized for up to 1 hour provided: (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.



3/4.4.2 SAFETY VALVES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.4.2.1 A minimum of one pressurizer Code safety valve shall be OPERABLE with a lift setting of 2485 psig \pm 1%.*

APPLICABILITY: MODES 4 and 5.

ACTION:

With no pressurizer Code safety valve OPERABLE, immediately suspend all operations involving positive reactivity changes and place an OPERABLE RHR loop into operation in the shutdown cooling mode.



SURVEILLANCE REQUIREMENTS

4.4.2.1 No additional requirements other than those required by Specification 4.0.5.

*The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.



OPERATING

LIMITING CONDITION FOR OPERATION

3.4.2.2 All pressurizer Code safety values shall be OPERABLE with a lift setting of 2485 psig \pm 1%.*

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

With one pressurizer Code safety valve inoperable, either restore the inoperable valve to OPERABLE status within 15 minutes or be in at least HOT STANDBY within 6 hours and in at least HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.4.2.2 No additional requirements other than those required by Specification 4.0.5.

*The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.

•

REACTOR COOLANT SYSTEM

3/4.4.3 PRESSURIZER

LIMITING CONDITION FOR OPERATION

3.4.3 The pressurizer shall be OPERABLE with at least two groups of backup pressurizer heaters each having a capacity of at least 150 kW and a water level of less than or equal to 92% (1657 cubic feet).

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- With one group of backup pressurizer heaters inoperable, restore at least two groups of backup heaters to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With the pressurizer otherwise inoperable, be in at least HOT STANDBY with the Reactor trip breakers open within 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIRENTS

4.4.3.1 The pressurizer water level shall be determined to be within its limit at least once per 12 hours.

4.4.3.2 The capacity of each of the above required groups of pressurizer heaters shall be verified by energizing the heaters and measuring circuit current at least once per 92 days.

3/4.4.4 RELIEF VALVES

LIMITING CONDITION FOR OPERATION

3.4.4 All power-operated relief valves (PORVs) and their associated block valves shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.*

ACTION:

- a. With one or more PORV(s) inoperable because of excessive seat leakage, within 1 hour either restore the PORV(s) to OPERABLE status or close the associated block valve(s); otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one PORV inoperable due to causes other than excessive seat leakage, within 1 hour either restore the PORV to OPERABLE status, or close the associated block valve and remove power from the block valve; restore the PORV to OPERABLE status within the following 72 hours or be in HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With both PORV(s) inoperable due to causes other than excessive seat leakage, within 1 hour either restore each of the PORV(s) to OPERABLE status or close their associated block valve(s) and remove power from the block valve(s) and be in HOT STANDBY within the next 6 hours and COLD SHUTDOWN within the following 30 hours.
- With one or more block valve(s) inoperable, within 1 hour: (1, restore the block valve(s) to OPERABLE status, or close the block valve(s) and remove power from the block valve(s), or close the PORV and remove power from its associated solenoid valve; and (2) apply ACTION b. or c. above, as appropriate for the located PORV(s).
- e. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.4.1 In addition to the requirements of Specification 4.0.5, each PORV shall be demonstrated OPERABLE at least once per 18 months by performance of a CHANNEL CALIBRATION.

4.4.4.2 Each block valve shall be demonstrated OPERABLE at least once per 92 days by operating the valve through one complete cycle of full travel unless the block valve is closed with power removed in order to meet the requirements of ACTION b. or c. in Specification 3.4.4.

*With all RCS cold leg temperatures above 368°F. CALLAWAY - UNIT 1 3/4 4-10

3/4.4.5 STEAM GENERATORS

LIMITING CONDITION FOR OPERATION

3.4.5 Each steam generator shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

With one or more steam generators inoperable, restore the inoperable steam generator(s) to OPERABLE status prior to increasing T_{avg} above 200°F.

SURVEILLANCE REQUIREMENTS

4.4.5.0 Each steam generator shall be demonstrated OPERABLE by performance of the following augmented inservice inspection program and the requirements of Specification 4.0.5.

4.4.5.1 <u>Steam Generator Sample Selection and Inspection</u> - Each steam generator shall be determined OPERABLE during shutdown by selecting and inspecting a least the minimum number of steam generators specified in Table 4.4-1.

4.4.5.2 <u>Steam Generator Tube Sample Selection and Inspection</u> - The steam generator tube minimum sample size, inspection result classification, and the corresponding action required shall be as specified in Table 4.4-2. The inservice inspection of steam generator tubes shall be performed at the frequencies actived in Specification 4.4.5.3 and the inspected tubes shall be tubes selected for each inservice inspection shall include at least 3% of the total number of tubes in all steam generators: the tubes selected for these inspections shall be selected on a random basis except.

- a. Where experience in similar plants with similar water chemistry indicates critical areas to be inspected, then at least 50% of the tubes inspected shall be from these critical areas;
- b. The first sample of tubes selected for each inservice inspection (subsequent to the preservice inspection) of each steam generator shall include:

SURVEILLANCE REQUIREMENTS (Continued)

- All nonplugged tubes that previously had detectable wall penetrations (greater than 20%),
- Tubes in those areas where experience has indicated potential problems, and
- 3) A tube inspection (pursuant to Specification 4.4.5.4a.8) shall be performed on each selected tube. If any selected tube does not permit the passage of the eddy current probe for a tube inspection, this shall be recorded and an adjacent tube shall be selected and subjected to a tube inspection.
- c. The tubes selected as the second and third samples (if required by Table 4.4~2) during each inservice inspection may be subjected to a partial tube inspection provided:
 - The tubes selected for these samples include the tubes from those areas of the tube sheet array where tubes with imperfections were previously found, and
 - The inspections include those portions of the tubes where imperfections were previously found.

The results of each sample inspection shall be classified into one of the following three categories:

ategory	Inspection Results
C-1	Less than 5% of the total tubes inspected are degraded tubes and none of the inspected tubes are defective.
C-2	One or more tubes, but not more than 1% of the total tubes inspected are defective, or between 5% and 10% of the total tubes inspected are degraded tubes.
C-3	More than 10% of the total tubes inspected are degraded tubes or more than 1% of the inspected tubes are defective.
	n all inspections, previously degraded tubes must exhibit ignificant (greater than 10%) further wall penetrations

to be included in the above percentage calculations.

SURVEILLANCE REQUIREMENTS (Continued)

4.4.5.3 <u>Inspection Frequencies</u> - The above required inservice inspections of steam generator tubes shall be performed at the following frequencies:

- a. The first inservice inspection shall be performed after 6 Effective Full Power Months but within 24 calendar months of initial criticality. Subsequent inservice inspections shall be performed at intervals of not less than 12 nor more than 24 calendar months after the previous inspection. If two consecutive inspections, not including the preservice inspection, result in all inspection results falling into the C-1 category or if two consecutive inspections demonstrate that previously observed degradation has not continued and no additional degradation has occurred, the inspection interval may be extended to a maximum of once per 40 months;
- b. If the results of the inservice inspection of a steam generator conducted in accordance with Table 4.4-2 at 40-month intervals fall in Category C-3, the inspection frequency shall be increased to at least once per 20 months. The increase in inspection frequency shall apply until the subsequent inspections satisfy the criteria of Specification 4.4.5.3a.; the interval may then be extended to a maximum of once per 40 months; and
- c. Additional, unscheduled inservice inspections shall be performed on each steam generator in accordance with the first sample inspection specified in Table 4.4-2 during the shutdown subsequent to any of the following conditions:
 - Reactor-to-secondary tubes leaks (not including leaks originating from tuberto-tube sheet welds) in excess of the limits of Specification 3.4.6.2, or
 - A seismic occurrence greater than the Operating Basis Earthquake, or
 - 3) A loss-of-coolant accident requiring actuation of the Engineered Safety features, or
 - 4) A main steam line or feedwater line break.

SURVEILLANCE REQUIREMENTS (Continued)

4.4.5.4 Acceptance Criteria

- a. As used in this specification:
 - Imperfection means an exception to the dimensions, finish or contour of a tube from that required by fabrication drawings or specifications. Eddy-current testing indications below 20% of the nominal tube wall thickness, if detectable, may be considered as imperfections;
 - <u>Degradation</u> means a service-induced cracking, wastage, wear or general corrosion occurring on either inside or outside of a tube;
 - <u>Degraded Tube</u> means a tube containing imperfections greater than or equal to 20% of the nominal wall thickness caused by degradation;
 - <u>% Degradation</u> means the percentage of the tube wall thickness affected or removed by degradation;
 - Defect means an imperfection of such severity that it exceeds the plugging limit. A tube containing a defect is defective;
 - 6) <u>Plugging Limit</u> means the imperfection depth at or beyond which the tube shall be removed from service and is equal to 48% of the nominal tube wall thickness;
 - 7) Unserviceable describes the condition of a tube if it leaks or contains a defect large enough to affect its structural integrity in the event of an Operating Basis Earthquake, a loss-ofcoolant accident, or a steam line or feedwater line break as specified in Specification 4.4.5.3c., above;
 - 8) <u>Tube Inspection means an inspection of the steam generator tube</u> from the point of entry (hot leg side) completely around the U-bend to the top support of the cold leg; and

)

SURVEILLANCE REQUIREMENTS (Continued)

- 9) Preservice Inspection means an inspection of the full length of each tube in each steam generator performed by eddy current techniques prior to service to establish a baseline condition of the tubing. This inspection shall be performed prior to initial POWER OPERATION using the equipment and techniques expected to be used during subsequent inservice inspections.
- b. The steam generator shall be determined OPERABLE after completing the corresponding actions (plug all tubes exceeding the plugging limit and all tubes containing through-wall cracks) required by Table 4.4-2.
- 4.4.5.5 Reports
 - a. Within 15 days following the completion of each inservice inspection of steam generator tubes, the number of tubes plugged in each steam generator shall be reported to the Commission in a Special Report pursuant to Specification 6.9.2;
 - b. The complete results of the steam generator tube inservice inspection shall be submitted to the Commission in a Special Report pursuant to Specification 6.9.2 within 12 months following the completion of the inspection. This Special Report shall include:
 - 1) Number and extent of tubes inspected,
 - Location and percent of wall-thickness penetration for each indication of an imperfection, and
 - 3) Identification of tubes plugged.
 - c. Results of steam generator tube inspections, which fall into Category C-3, shall be reported in a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days and prior to resumption of plant operation. This report shall provide a description of investigations conducted to determine cause of the tube degradation and corrective measures taken to prevent recurrence.

TABLE 4.4-1

MINIMUM NUMBER OF STEAM GENERATORS TO BE

INSPECTED DURING INSERVICE INSPECTION

Preservice Inspection	No			Yes		
No. of Steam Generators per Unit	Two	Three	Four	Two	Three	Four
First Inservice Inspection		All		One	Two	Two
Second & Subsequent Inservice Inspections		One ¹		One ¹	One ²	One ³

TABLE NOTATIONS

- 1. The inservice inspection may be limited to one steam generator on a rotating schedule encompassing 3 N % of the tubes (where N is the number of steam generators in the plant) if the results of the first or previous inspections indicate that all steam generators are performing in a like manner. Note that under some circumstances, the operating conditions in one or more steam generators may be found to be more severe than those in other steam generators. Under such circumstances the sample sequence shall be modified to inspect the most severe conditions.
- 2. The other steam generator not inspected during the first inservice inspection shall be inspected. The third and subsequent inspections should follow the instructions described in 1 above.
- 3. Each of the other two steam generators not inspected during the first inservice inspections shall be inspected during the second and third inspections. The fourth and subsequent inspections shall follow the instructions described in 1 above.



TABLE 4.4-2

STEAM GENERATOR TUBE INSPECTION

1ST SAMPLE INSPECTION			2ND SAM	APLE INSPECTION	3RD SAMPLE INSPECTION		
Sample Size	Result	Action Required	Result Action Required		Result	Action Required	
A minimum of S Tubes per	C-1	None	N. A.	N. A.	N. A.	N. A.	
S. G.	C-2	Plug defective tubes	C-1	None	N. A.	N. A.	
		and inspect additional 2S tubes in this S. G.		Plug defective tubes	C-1	None	
1.1.1		25 tubes in this 5. G.	C-2	and inspect additional	C-2	Plug defective tubes	
				4S tubes in this S. G.	C-3	Perform action for C-3 result of first sample	
			C-3	Perform action for C-3 result of first sample *	N. A.	N. A.	
	fective tubes and inspect 2S tubes in each other S. G. Notification to NRC pursuant to $\S50.72$ (b)(2) of 10 CFR Additional	S. G.s are	None	N. A.	N. A.		
			Perform action for C-2 result of second sample	N. A.	N. A.		
		Additional S. G. is C–3	Inspect all tubes in each S. G. and plug defective tubes. Notification to NRC pursuant to §50.72 (b)(2) of 10 CFR Part 50	N. A.	N. A.		

 $S = 3 \frac{N}{n} \%$ Where N is the number of steam generators in the unit, and n is the number of steam generators inspected during an inspection

3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE

LEAKAGE DETECTION SYSTEMS

LIMITING CONDITION FOR OPERATION

3.4.6.1 The following Reactor Coolant System Leakage Detection Systems shall be OPERABLE:

- a. The Containment Atmosphere Particulate Radioactivity Monitoring System,
- b. The Containment Normal Sump Level Measurement System, and
- c. Either the Containment Air Cooler Condensate Flow Rate or the Containment Atmosphere Gaseous Radioactivity Monitoring System.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With only two of the above required Leakage Detection Systems OPERABLE, operation may continue for up to 30 days provided grab samples of the containment atmosphere are obtained and analyzed for gaseous and particulate radioactivity or a gamma isotopic analysis of the containment atmosphere is performed using the Post Accident Sampling System at least once per 24 hours when the required Gaseous or Particulate Radioactivity Monitoring System is inoperable; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.6.1 The Leakage Detection Systems shall be demonstrated OPERAPLE by:

- a. Containment Atmosphere Gaseous and Particulate Monitoring Systemperformance of CHANNEL CHECK, CHANNEL CALIBRATION and ANALOG CHANNEL OPERATIONAL TEST at the frequencies specified in Table 4.3-3,
- b. Containment Normal Sump Level Measurement System-performance of CHANNEL CALIBRATION at least once per 18 months, and
- c. Containment Air Cooler Condensate Flow Monitoring System-performance of CHANNEL CALIBRATION at least once per 18 months.



OPERATIONAL LEAKAGE

LIMITING CONDITION FOR OPERATION

3.4.6.2 Reactor Coolant System leakage shall be limited to:

- a. No PRESSURE BOUNDARY LEAKAGE,
- b. 1 gpm UNIDENTIFIED LEAKAGE,
- c. 1 gpm total reactor-to-secondary leakage through all steam generators not isolated from the Reactor Coolant System and 500 gallons per day through any one steam generator,
- d. 10 gpm IDENTIFIED LEAKAGE from the Reactor Coolant System,
- e. 8 gpm per RC pump CONTROLLED LEAKAGE at a Reactor Coolant System pressure of 2235 ± 20 psig, and
- f. 1 gpm leakage at a Reactor Coolant System pressure of 2235 ± 20 psig from any Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1.*

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With any PRESSURE BOUNDARY LEAKAGE, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any Reactor Coolant System leakage greater than any one of the above limits, excluding PRESSURE BOUNDARY LEAKAGE and leakage from Reactor Coolant System Pressure Isolation Valves, reduce the leakage rate to within limits within 4 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With any Reactor Coolant System Pressure Isolation Valve leakage greater than the above limit, reduce the leakage rate to within limits within 4 hours, or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 12 hours with an RCS pressure of less than 600 psig.

*Test pressures less than 2235 psig but greater than 150 psig are allowed. Observed leakage shall be adjusted for the actual test pressure up to 2235 psig assuming the leakage to be directly proportional to pressure differential to the one-half power.

SURVEILLANCE REQUIREMENTS

4.4.6.2.1 Reactor Coolant System leakages shall be demonstrated to be within each of the above limits by:

- a. Monitoring the containment atmosphere gaseous or particulate radioactivity monitor at least once per 12 hours;
- Monitoring the containment normal sump inventory and discharge at least once per 12 hours;
- c. Measurement of the CONTROLLED LEAKAGE from the reactor coolant pump seals when the Reactor Coolant System pressure is 2235 ± 20 psig at least once per 31 days. The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 or 4:
- d. Performance of a Reactor Coolant System water inventory balance at least once per 72 hours; and
- e. Monitoring the Reactor Head Flange Leakoff System at least once per 24 hours.

4.4.6.2.2 Each Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1 shall be demonstrated OPERABLE by verifying leakage to be within its limit:

- a. At least once per 18 months;
- Prior to entering MODE 2 whenever the unit has been in COLD SHUTDOWN for 72 hours or more and if leakage testing has not been performed in the previous 9 months;
- c. Prior to returning the valve to service following maintenance, repair or replacement work on the valve; and
- d. Within 24 hours following valve actuation due to automatic or manual action or flow through the valve except for valves BBPV8702 A/B and EJHV8701 A/B.

The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 or 4.

TABLE 3.4-1

REACTOR COOLANT SYSTEM PRESSURE ISOLATION VALVES

VALVE NUMBER

BBV8943 A, B, C, D BBV8949 A, B, C, D BBV001, 022, 040, 059 BBPV8702 A, B EJV8841 A, B EJHV8701 A, B EMV001, 002, 003, 004 EM8815 EPV010, 020, 030, 040 EPV8818 A, B, C, D EPV8956 A, B, C, D

FUNCTION

SI/RHR/Accum Cold Leg Injection SI/RHR Hot Leg Injection BIT Cold Leg Injection RHR Normal Suction RHR Hot Leg Recirc Ctmt ISO RHR Normal Suction SI Hot Leg Inj Ctmt ISO BIT Inj Ctmt Isolation SI Cold Leg Inj Ctmt ISO RHR Cold Leg Inj Ctmt ISO Accum Inj Isolation

3/4.4.7 CHEMISTRY

LIMITING CONDITION FOR OPERATION

3.4.7 The Reactor Coolant System chemistry shall be maintained within the limits specified in Table 3.4-2.

APPLICABILITY: At all times.

ACTION:

MODES 1, 2, 3, and 4:

- a. With any one or more chemistry parameter in excess of its Steady-State Limit but within its Transient Limit, restore the parameter to within its Steady-State Limit within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any one or more chemistry parameter in excess of its Transient Limit, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

At All Other Times:

With the concentration of either chloride or fluoride in the Reactor Coolant System in excess of its Steady-State Limit for more than 24 hours or in excess of its Transient Limit, reduce the pressurizer pressure to less than or equal to 500 psig, if applicable, and perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the Reactor Coolant System; determine that the Reactor Coolant System remains acceptable for continued operation prior to increasing the pressurizer pressure above 500 psig or prior to proceeding to MODE 4.

SURVEILLANCE REQUIREMENTS

4.4.7 The Reactor Coolant System chemistry shall be determined to be within the limits by analysis of those parameters at the frequencies specified in Table 4.4-3.

TABLE 3.4-2

REACTOR COOLANT SYSTEM

CHEMISTRY LIMITS

PARAMETER	STEADY STATE	TRANSIENT LIMIT
Dissolved Oxygen*	≤ 0.10 ppm	< 1.00 ppm
Chloride	<pre>< 0.15 ppm</pre>	≤ 1.50 ppm
Fluoride	<pre>< 0.15 ppm</pre>	\leq 1.50 ppm

*Limit not applicable with Tavg less than or equal to 250°F.



TABLE 4.4-3

REACTOR COOLANT SYSTEM

CHEMISTRY SURVEILLANCE REQUIREMENTS

PARAMETER

SAMPLE AND ANALYSIS FREQUENCY

Dissolved Oxygen*

Chloride

Fluoride

At least once per 72 hours At least once per 72 hours At least once per 72 hours

*Not required with T avg less than or equal to 250°F

3/4.4.8 SPECIFIC ACTIVITY

LIMITING CONDITION FOR OPERATION

3.4.8 The specific activity of the reactor coolant shall be limited to:

- Less than or equal to 1 microCurie per gram DOSE EQUIVALENT I-131, and
- Less than or equal to 100/E microCuries per gram of gross radioactivity.

APPLICABILITY: MODES 1, 2, 3, 4, and 5.

ACTION:

MODES 1, 2 and 3*:

- a. With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 but within the allowable limit (below and to the left of the line) shown on Figure 3.4-1, operation may continue for up to 48 hours provided that the cumulative operating time under these circumstances does not exceed 800 hours in any consecutive 12-month period. The provisions of Specification 3.0.4 are not applicable;
- b. With the total cumulative operating time at a reactor coolant specific activity greater than 1 microCurie per gram DOSE EQUIVALENT I-131 exceeding 500 hours in any consecutive 6-month period, prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days indicating the number of hours above this limit. The provisions of Specification 3.0.4 are not applicable;
- c. With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 for more than 48 hours during one continuous time interval or exceeding the limit line shown on Figure 3.4-1, be in at least HOT STANDBY with T less than 500°F within 6 hours; and
- d. With the specific activity of the reactor coolant greater than 100/E microCuries per gram of gross radioactivity, be in at least HOT STANDBY with T avg less than 500°F within 6 hours.

* With Tavg greater than or equal to 500°F.



LIMITING CONDITION FOR OPERATION

ACTION (Continued)

MODES 1, 2, 3, 4, and 5:

With the specific activity of the reactor coolant greater than 1 microCurie per gram DOSE EQUIVALENT I-131 or greater than $100/\overline{E}$ microCuries per gram of gross radioactivity, perform the sampling and analysis requirements of Item 4.a) of Table 4.4-4 until the specific activity of the reactor coolant is restored to within its limits. Prepare and submit a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days with a copy to the Director, Nuclear Reactor Regulation, Attention: Chief, Core Performance Branch, and Chief, Accident Evaluation Branch, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555. This report shall contain the results of the specific activity analyses together with the following information:

- a. Reactor power history starting 48 hours prior to the first sample in which the limit was exceeded;
- b. Results of: (1) the last isotopic analysis for radioiodine performed prior to exceeding the limit, (2) analysis while limit was exceeded, and (3) one analysis after the radioiodine was reduced to less than the limit, including for each isotopic analysis, the date and time of sampling and the radioiodine concentration;
- c. Clean-up flow history starting 48 hours prior to the first sample in which the limit was exceeded;
- d. History of degassing operations, if any, starting 48 hours prior to the first sample in which the limit was exceeded; and
- e. The time duration when the specific activity of the reactor coolant exceeded 1 microCurie per gram DOSE EQUIVALENT I-131.

SURVEILLANCE REQUIREMENTS

4.4.8 The specific activity of the reactor coolant shall be determined to be within the limits by performance of the sampling and analysis program of Table 4.4-4.

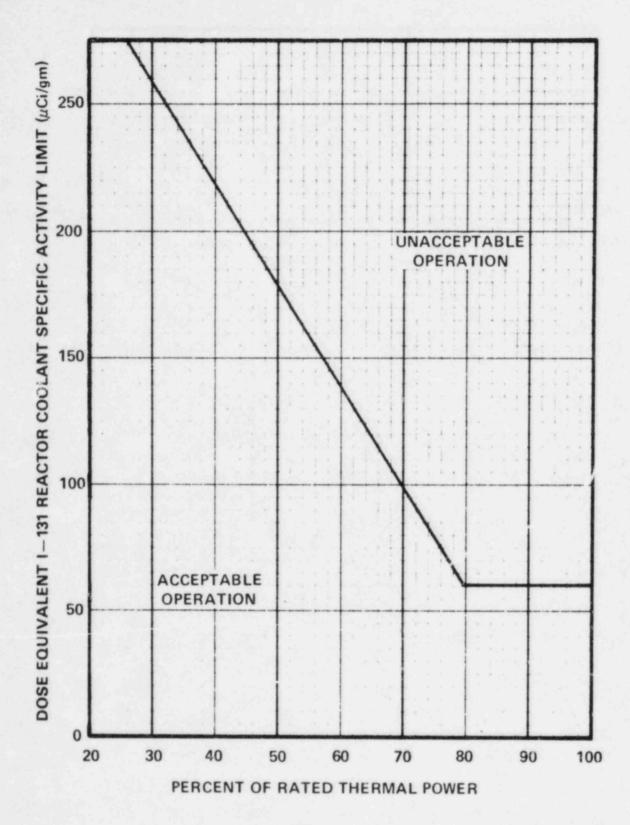


FIGURE 3.4-1

DOSE EQUIVALENT I-131 REACTOR COOLANT SPECIFIC ACTIVITY LIMIT VERSUS PERCENT OF RATED THERMAL POWER WITH THE REACTOR COOLANT SPECIFIC ACTIVITY >1 μ Ci/gram DOSE EQUIVALENT I-131

TABLE 4.4-4

ACTIVITY CANDLE

<u>RE</u>	ACTOR COOLANT SPECIFIC ACTIVITY SAMPLE AND ANALYSIS PROGRAM	
YPE OF MEASUREMENT AND ANALYSIS	SAMPLE AND ANALYSIS	MODES IN WHICH SAMPLE AND ANALYSIS REQUIRED
. Gross Radioactivity Determination	At least once per 72 hours	1, 2, 3, 4
. Isotopic Analysis for DOSE EQUIV LENT I-131 Concentration	A- 1 per 14 days	1
. Radiochemical for E Determinatio	n lper6months*	1
. Isotopic Analysis for Iodine Including I-131, I-133, and I-13	a) Once per 4 hours,	1 [#] , 2 [#] , 3 [#] , 4 [#] , 5 [#]
	b) One sample between 2 and 6 hours following a THERMAL POWER change exceeding 15% of the RATED THERMAL POWER within a 1-hour period.	1, 2, 3

[#]Until the specific activity of the Reactor Coolant System is restored within its limits.
*Sample to be taken after a minimum of 2 EFPD and 20 days of POWER OPERATION have elapsed since reactor was last subcritical for 48 hours or longer.

TY

1.

2.

3

4.

3/4.4.9 PRESSURE/TEMPERATURE LIMITS

REACTOR COOLANT SYSTEM

LIMITING CONDITION FOR OPERATION

3.4.9.1 The Reactor Coolant System (except the pressurizer) temperature and pressure shall be limited in accordance with the limit lines shown on Figures 3.4-2 and 3.4-3 during heatup, cooldown, criticality, and inservice leak and hydrostatic testing with:

- a. A maximum heatup of 100°F in any 1-hour period.
- b. A maximum cooldown of 100°F in any 1-hour period, and
- c. A maximum temperature change of less than or equal to 10°F in any 1-hour period during inservice hydrostatic and leak testing operations above the heatup and cooldown limit curves.

APPLICABILITY: At all times.

ACTION:

With any of the above limits exceeded, restore the temperature and/or pressure to within the limit within 30 minutes; perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the Reactor Coolant System; determine that the Reactor Coolant System remains acceptable for continued operation or be in at least HOT STANDBY within the next 6 hours and reduce the RCS $T_{\rm avg}$ and pressure to less than 200°F and 500 psig, respectively, within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.9.1.1 The Reactor Coolant System temperature and pressure shall be determined to be within the limits at least once per 30 minutes during system heatup, cooldown, and inservice leak and hydrostatic testing operations.

4.4.9.1.2 The reactor vessel material irradiation surveillance specimens shall be removed and examined, to determine changes in material properties, as required by 10 CFR Part 50, Appendix H in accordance with the schedule in Table 4.4-5. The results of these examinations shall be used to update Figures 3.4-2, 3.4-3, and 3.4-4.



MATERIAL PROPERTY BASIS

COPPER CONTENT ASSUMED TO BE 0.10 WT%

RTNDT INITIAL :50°F

RT_{NDT} AFTER 16 EFPY :1/4T, 110°F 3/4T, 87°F

CURVE APPLICABLE FOR HEATUP RATES UP TO 60°F/HR AND 100°F/HR FOR THE SERVICE PERIOD UP TO 7 EFPY AND CONTAINS MARGINS OF 10°F AND 60 PSIG FOR POSSIBLE INSTRUMENT ERRORS.

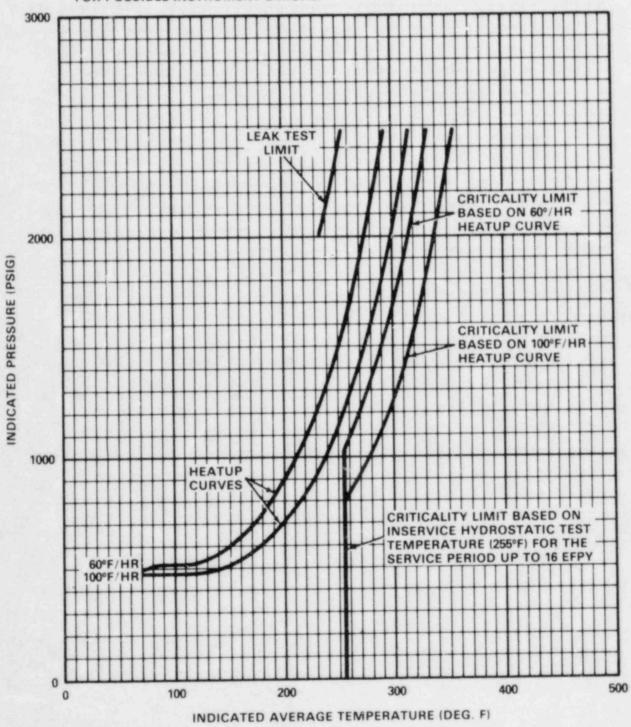
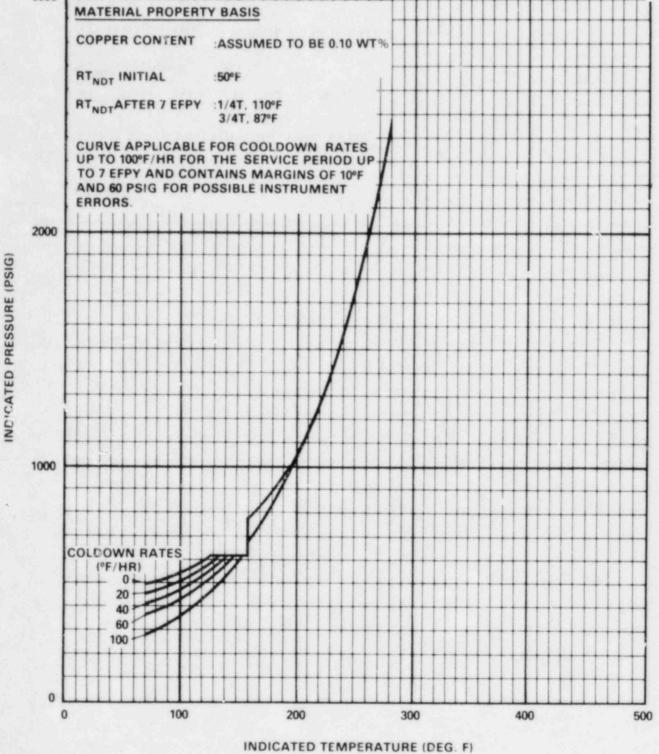
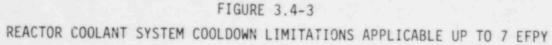


FIGURE 3.4-2

REACTOR COOLANT SYSTEM HEATUP LIMITATIONS APPLICABLE UP TO 7 EFPY

3000





CALLAWAY - UNIT 1

3/4 4-31

TABLE 4.4-5

Ø

REACTOR VESSEL MATERIAL SURVEILLANCE PROGRAM - WITHDRAWAL SCHEDULE

WITHDRAWAL TIME (EFPY)	lst Refueling	9	9	15	Standby	Standby
LEAD FACTOR	4.00	3.69	3.69	4.00	4.00	4.00
VESSEL LOCATION	58.5°	241°	61°	238.5°	121.5°	301.5°
CAPSULE NUMBER	n	٢	۷	×	3	2

CALLAWAY - UNIT 1

1

3/4 4-32

.

.



PRESSURIZER

LIMITING CONDITION FOR OPERATION

3.4.9.2 The pressurizer temperature shall be limited to:

- a. A maximum heatup of 100°F in any 1-hour period,
- b. A maximum cooldown of 200°F in any 1-hour period, and
- c. A maximum spray water temperature differential of 583°F.

APPLICABILITY: At all times.

ACTION:

With the pressurizer temperature limits in excess of any of the above limits, restore the temperature to within the limits within 30 minutes; perform an engineering evaluation to determine the effects of the out-of-limit condition on the structural integrity of the pressurizer; determine that the pressurizer remains acceptable for continued operation or be in at least HOT STANDBY within the next 6 hours and reduce the pressurizer pressure to less than 500 psig within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.9.2 The pressurizer temperatures shall be determined to be within the limits at least once per 30 minutes during system heatup or cooldown. The spray water temperature differential shall be determined to be within the limit at least once per 12 hours during auxiliary spray operation.



OVERPRESSURE PROTECTION SYSTEMS

LIMITING CONDITION FOR OPERATION

3.4.9.3 At least one of the following Overpressure Protection Systems shall be OPERABLE:

- a. Two residual heat removal (RHR) suction relief values each with a Setpoint of 450 psig \pm 1%, or
- b. Two power-operated relief valves (PORVs) with Setpoints which do not exceed the limit established in Figure 3.4-4, or
- c. The Reactor Coolant System (RCS) depressurized with an RCS vent of greater than or equal to 2 square inches.

APPLICABILITY: MODE 3 when the temperature of any RCS cold leg is less than or equal to 368°F, MODES 4 and 5, and MODE 6 with the reactor vessel head on.

ACTION:

- a. With one PORV and one RHR suction relief valve inoperable, either restore two PORVs or two RHR suction relief valves to OPERABLE status within 7 days or depressurize and vent the RCS through at least a 2 square inch vent within the next 8 hours.
- b. With both PORVs and both RHR suction relief valves inoperable, depressurize and vent the RCS through at least a 2 square inch vent within 8 hours.
- c. In the event the PGRVs, or the RHR suction relief valves, or the RCS vent(s) are used to mitigate an RCS pressure transient, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 30 days. The report shall describe the circumstances initiating the transient, the effect of the PORVs, or the RHR suction relief valves, or RCS vent(s) on the transient, and any corrective action necessary to prevent recurrence.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.9.3.1 Each PORV shall be demonstrated OPERABLE by:

- a. Performance of an ANALOG CHANNEL OPERATIONAL TEST on the PORV actuation channel, but excluding valve operation, within 31 days prior to entering a condition in which the PORV is required OPERABLE and at least once per 31 days thereafter when the PORV is required OPERABLE;
- Performance of a CHANNEL CALIBRATION on the PORV actuation channel at least once per 18 months; and
- c. Verifying the PORV isolation valve is open at least once per 72 hours when the PORV is being used for overpressure protection.

4.4.9.3.2 Each RHR suction relief valve shall be demonstrated OPERABLE when the RHR suction relief valves are being used for cold overpressure protection as follows:

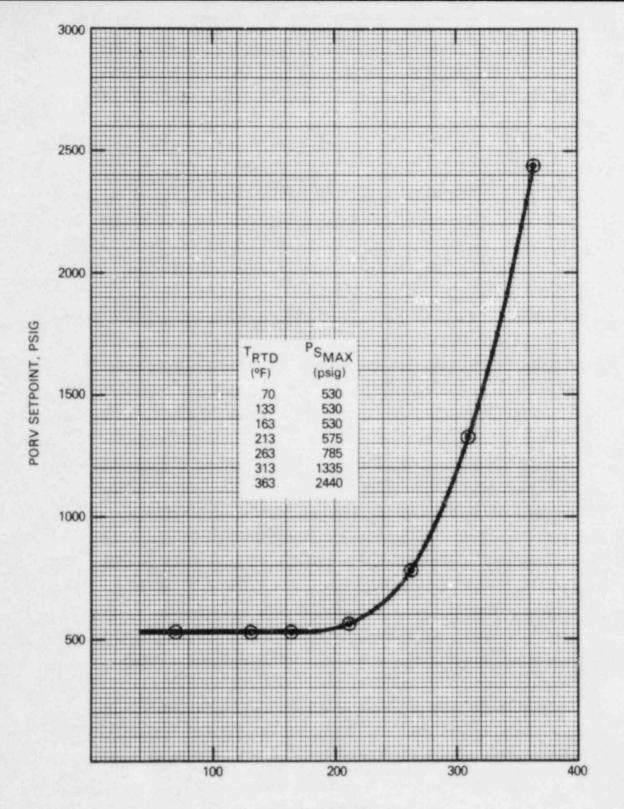
- a. For RHR suction relief valve 8708B:
 - By verifying at least once per 31 days that RHR RCS Suction Isolation Valve (RRSIV) 8701B is open with power to the valve operator removed, and
 - By verifying at least once per 12 hours that RRSIV 8702B is open.
- b. For RHR suction relief valve 8708A:
 - By verifying at least once per 31 days that RRSIV 8702A is open with power to the valve operator removed, and
 - By verifying at least once per 12 hours that RRSIV 8701A is open.
- c. Testing pursuant to Specification 4.0.5.

4.4.9.3.3 The RCS vent(s) shall be verified to be open at least once per 12 hours* when the vent(s) is being used for overpressure protection.

*Except when the vent pathway is provided with a valve which is locked, sealed, or otherwise secured in the open position, then verify these valves open at least once per 31 days.







MEASURED RTD TEMPERATURE, °F

FIGURE 3.4-4

MAXIMUM ALLOWED PORV SETPOINT FOR THE COLD OVERPRESSURE MITIGATION SYSTEM



3/4.4.10 STRUCTURAL INTEGRITY

LIMITING CONDITION FOR OPERATION

3.4.10 The structural integrity of ASME Code Class 1, 2, and 3 components shall be maintained in accordance with Specification 4.4.10.

APPLICABILITY: All MODES.

ACTION:

- a. With the structural integrity of any ASME Code Class 1 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) prior to increasing the Reactor Coolant System temperature more than 50°F above the minimum temperature required by NDT considerations.
- b. With the structural integrity of any ASME Code Class 2 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) prior to increasing the Reactor Coolant System temperature above 200°F.
- c. With the structural integrity of any ASME Code Class 3 component(s) not conforming to the above requirements, restore the structural integrity of the affected component(s) to within its limit or isolate the affected component(s) from service.
- d. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.10 In addition to the requirements of Specification 4.0.5, each reactor coolant pump flywheel shall be inspected per the recommendations of Regulatory Position C.4.b of Regulatory Guide 1.14, Revision 1, August 1975.



3/4.5.1 ACCUMULATORS

LIMITING CONDITION FOR OPERATION

3.5.1 Each Reactor Cooiant System accumulator shall be OPERABLE with:

- a. The isolation valve open and power removed,
- b. A contained borated water volume of between 6122 and 6594 gallons,
- c. A boron concentration of between 1900 and 2100 ppm, and
- d. A nitrogen cover-pressure of between 602 and 648 psig.

APPLICABILITY: MODES 1, 2, and 3*.

ACTION:

- a. With one accumulator inoperable, except as a result of a closed isolation valve, restore the inoperable accumulator to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With one accumulator inoperable due to the isolation valve being closed, either immediately open the isolation valve or be in at least HOT STANDBY within 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

- 4.5.1.1 Each accumulator shall be demonstrated OPERABLE:
 - a. At least once per 12 hours by:
 - Verifying, by the absence of alarms, the contained borated water volume and nitrogen cover-pressure in the tanks, and
 - 2) Verifying that each accumulator isolation valve is open.

*Pressurizer pressure above 1000 psig.



SURVEILLANCE REQUIREMENTS (Continued)

- b. At least once per 31 days and within 6 hours after each solution volume increase of greater than or equal to 70 gallons by verifying the boron concentration of the accumulator solution; and
- c. At least once per 31 days when the RCS pressure is above 1000 psig by verifying that the circuit breaker supplying power to the isolation valve operator is open; and

4.5.1.2 Each accumulator water level and pressure channel shall be demonstrated OPERABLE at least once per 18 months by the performance of a CHANNEL CALIBRATION.

3/4.5.2 ECCS SUBSYSTEMS - T_{avg} \ge $350^{\circ}F$

LIMITING CONDITION FOR OPERATION

3.5.2 Two independent Emergency Core Cooling System (ECCS) subsystems shall be OPERABLE with each subsystem comprised of:

- a. One OPERABLE centrifugal charging pump,
- b. One OPERABLE Safety Injection pump,
- c. One OPERABLE RHR heat exchanger,
- d. One OPERABLE RHR pump, and
- e. An OPERABLE flow path capable of taking suction from the refueling water storage tank on a Safety Injection signal and automatically transferring suction to the containment sump during the recirculation phase of operation.

APPLICABILITY: MODES 1, 2, and 3.*

ACTION:

- a. With one ECCS subsystem inoperable, restore the inoperable subsystem to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. In the event the ECCS is actuated and injects water into the Reactor Coolant System, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 90 days describing the circumstances of the actuation and the total accumulated actuation cycles to date. The current value of the usage factor for each affected Safety Injection nozzle shall be provided in this Special Report whenever its value exceeds 0.70.

^{*}The provisions of Specifications 3.0.4 and 4.0.4 are not applicable for entry into MODE 3 for the centrifugal charging pump and the Safety Injection pumps declared inoperable pursuant to Specification 4.5.3.2 provided the centrifugal charging pump and the Safety Injection pumps are restored to OPERABLE status within 4 hours prior to the temperature of one or more of the RCS cold legs exceeding 375°F.

SURVEILLANCE REQUIREMENTS

4.5.2 Each ECCS subsystem shall be demonstrated OPERABLE:

a. At least once per 12 hours by verifying that the following valves are in the indicated positions with power to the valve operators removed:

Valve Number	Valve Function	Valve Position
BN-HV-8813	Safety Injection to RWST Isolation Vlv	Open
EM-HV-8802A(B)	SI Pump Discharge Hot Leg Iso Vivs	Closed
EM-HV-8835	Safety Injection Cold Leg Iso Valve	Open
EJ-HV-8840	RHR/SI Hot Leg Recirc Iso Valve	Closed
EJ-HV-8809A	RHR to Accum Inj Loops 1 & 2 Iso Vlv	Open
EJ-HV-8809B	RHR to Accum Inj Loops 3 & 4 Iso Vlv	Open

- b. At least once per 31 days by:
 - Verifying that the ECCS piping is full of water by venting the ECCS pump casings and accessible discharge piping high points, and
 - Verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.
- c. By a visual inspection which verifies that no loose debris (rags, trash, clothing, etc.) is present in the containment which could be transported to the containment sump and cause restriction of the pump suctions during LOCA conditions. This visual inspection shall be performed:
 - For all accessible areas of the containment prior to establishing CONTAINMENT INTEGRITY, and
 - Of the areas affected within containment at the completion of each containment entry when CONTAINMENT INTEGRITY is established.
- d. At least once per 18 months by:
 - Verifying automatic isolation and interlock action of the RHR System from the Reactor Coalant System by ensuring that:
 - a) With a simulated or actual Reactor Coolant System pressure signal greater than or equal to 425 psig the interlocks prevent the valves from being opened, and
 - b) With a simulated or actual Reactor Coolant System pressure signal less than or equal to 750 psig the interlocks will cause the valves to automatically close.

SURVEILLANCE REQUIREMENTS (Continued)

- 2) A visual inspection of the containment sump and verifying that the subsystem suction inlets are not restricted by debris and that the sump components (trash racks, screens, etc.) show no evidence of structural distress or abnormal corrosion.
- e. At least once per 18 months, during shutdown, by:
 - Verifying that each automatic valve in the flow path actuates to its correct position on a Safety Injection test signal and/or on Automatic Switchover to Containment Sump from RWST Level-Low-Low coincident with Safety Injection test signal; and
 - Verifying that each of the following pumps start automatically upon receipt of a Safety Injection actuation test signal:
 - a) Centrifugal charging pump,
 - b) Safety Injection pump, and
 - c) RHR pump.
- f. By verifying that each of the following pumps develops the required differential pressure on recirculation flow when tested pursuant to Specification 4.0.5:

1)	Centrifugal charging pump	\geq 2400 psid,
2)	Safety Injection pump	\geq 1445 psid, and
3)	RHR pump	≥ 165 psid.

- g. By verifying the correct position of each mechanical position stop for the following ECCS throttle valves:
 - Within 4 hours following completion of each valve stroking operation or maintenance on the valve when the ECCS subsystems are required to be OPERABLE, and
 - 2) At least once per 18 months.

	HPSI System Valve Numbers		CVCS System Valve Numbers
	varve numbers		varve numbers
E	MV095	EMV109	BGV-198
E	MV096	EMV110	BGV-199
E	MV097	EMV089	BGV-200
E	MV098	EMV090	BGV-201
E	MV107	EMV091	BGV-202
E	MV108	EMV092	

SURVEILLANCE REQUIREMENTS (Continued)

- h. By performing a flow balance test, during shutdown, following completion of modifications to the ECCS subsystems that alter the subsystem flow characteristics and verifying that:
 - 1) For centrifugal charging pump lines, with a single pump running:
 - The sum of the injection line flow rates, excluding the highest flow rate, is greater than or equal to 346 gpm, and
 - b) The total pump flow rate is less than or equal to 550 gpm.
 - 2) For Safety Injection pump lines, with a single pump running:
 - The sum of the injection line flow rates, excluding the highest flow rate, is greater than or equal to 462 gpm, and
 - b) The total pump flow rate is less than or equal to 655 gpm.
 - i. By performing a flow test, during shutdown, following completion of modifications to the RHR subsystems that alter the subsystem flow characteristics and verifying that for RHR pump lines, with a single pump running:
 - 1) The sum of the injection line flow rates is greater than or equal to 3800 gpm, and
 - 2) The total pump flow rate is less than or equal to 5500 gpm.

3/4.5.3 ECCS SUBSYSTEMS - Tava < 350°F

LIMITING CONDITION FOR OPERATION

3.5.3 As a minimum, one ECCS subsystem comprised of the following shall be OPERABLE:

- a. One OPERABLE centrifugal charging pump,
- b. One OPERABLE RHR heat exchanger,
- c. One OPERABLE RHR pump, and
- d. An OPERABLE flow path capable of taking suction from the RWST upon being manually realigned and transferring suction to the containment sump during the recirculation phase of operation.

APPLICABILITY: MODE 4.

ACTION:

- a. With no ECCS subsystem OPERABLE because of the inoperability of either the centrifugal charging pump or the flow path from the RWST, restore at least one ECCS subsystem to OPERABLE status within 1 hour or be in COLD SHUTDOWN within the next 20 hours.
- b. With no ECCS subsystem OPERABLE because of the inoperability of either the RHR heat exchanger or RHR pump, restore at least one ECCS subsystem to OPERABLE status or maintain the Reactor Coolant System T avg less than 350°F by use of alternate heat removal methods.
- c. In the event the ECCS is actuated and injects water into the Reactor Coolant System, a Special Report shall be prepared and submitted to the Commission pursuant to Specification 6.9.2 within 90 days describing the circumstances of the actuation and the total accumulated actuation cycles to date. The current value of the usage factor for each affected Safety Injection nozzle shall be provided in this Special Report whenever its value exceeds 0.70.

SURVEILLANCE REQUIREMENTS

4.5.3.1 The ECCS subsystem shall be demonstrated OPERABLE per the applicable requirements of Specification 4.5.2.

4.5.3.2 All centrifugal charging pumps and Safety Injection pumps, except the above required OPERABLE pumps, shall be demonstrated inoperable* by verifying that the motor circuit breakers are secured in the open position within 4 hours after entering MODE 4 from MODE 3 prior to the temperature of one or more of the RCS cold legs decreasing below 325°F and at least once per 31 days thereafter.

^{*}An inoperable pump may be energized for testing or for filling accumulators provided the discharge of the pump has been isolated from the RCS by a closed isolation valve with power removed from the valve operator, or by a manual isolation valve secured in the closed position.



3/4.5.4 ECCS SUBSYSTEMS - Tava = 200°F

LIMITING CONDITION FOR OPERATION

3.5.4 All Safety Injection pumps shall be inoperable.

APPLICABILITY: MODE 5 and MODE 6 with the reactor vessel head on.

ACTION:

With a Safety Injection pump OPERABLE, restore all Safety Injection pumps to an inoperable status within 4 hours.

SURVEILLANCE REQUIREMENTS

4.5.4 All Safety Injection pumps shall be demonstrated inoperable* by verifying that the motor circuit breakers are secured in the open position at least once per 31 days.



^{*}An inoperable pump may be energized for testing or for filling accumulators provided the discharge at the pump has been isolated from the RCS by a closed isolation valve with power removed from the valve operator, or by a manual isolation valve secured in the closed position.

3/4.5.5 REFUELING WATER STORAGE TANK

LIMITING CONDITION FOR OPERATION

3.5.5 The refueling water storage tank (RWST) shall be OPERABLE with:

- a. A minimum contained borated water volume of 394,000 gallons,
- b. A boron concentration of between 2000 and 2100 ppm of boron,
- c. A minimum solution temperature of 37°F, and
- d. A maximum solution temperature of 100°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the RWST inoperable, restore the tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.5.5 The RWST shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
 - 1) Verifying the contained borated water volume in the tank, and
 - 2) Verifying the boron concentration of the water.
- b. At least once per 24 hours by verifying the RWST temperature when the outside air temperature is either less than 37°F or greater than 100°F.



3/4.6 CONTAINMENT SYSTEMS

3/4.6.1 PRIMARY CONTAINMENT

CONTAINMENT INTEGRITY

LIMITING CONDITION FOR OPERATION

3.6.1.1 Primary CONTAINMENT INTEGRITY shall be maintained.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

Without primary CONTAINMENT INTEGRITY, restore CONTAINMENT INTEGRITY within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.1 Primary CONTAINMENT INTEGRITY shall be demonstrated:

- a. At least once per 31 days by verifying that all penetrations* not capable of being closed by OPERABLE containment automatic isolation valves and required to be closed during accident conditions are closed by valves, blind flanges, or deactivated automatic valves secured in their positions, except as provided in Table 3.6-1 of Specification 3.6.3;
- b. By verifying that each containment air lock is in compliance with the requirements of Specification 3.6.1.3; and
- c. After each closing of each penetration subject to Type B testing, except the containment air locks, if opened following a Type A or B test, by leak rate testing the seal with gas at a pressure not less than P, 48 psig, and verifying that when the measured leakage rate for these seals is added to the leakage rates determined pursuant to Specification 4.6.1.2d. for all other Type B and C penetrations, the combined leakage rate is less than 0.60 L.

Except valves, blind flanges, and deactivated automatic valves which are located inside the containment and are locked, sealed or otherwise secured in the closed position. These penetrations shall be verified closed during each COLD SHUTDOWN except that such verification need not be performed more often than once per 92 days.

CONTAINMENT LEAKAGE

LIMITING CONDITION FOR OPERATION

3.6.1.2 Containment leakage rates shall be limited to:

- a. An overall integrated leakage rate of less than or equal to L_a , 0.20% by weight of the containment air per 24 hours at P_a , 48 psig.
- b. A combined leakage rate of less than 0.60 L_a , for all penetrations and valves subject to Type B and C tests, when pressurized to P_a , 48 psig.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With either the measured overall integrated containment leakage rate exceeding 0.75 L_a or the measured combined leakage rate for all penetrations and valves subject to Types B and C tests exceeding 0.60 L_a, restore the overall integrated leakage rate to less than 0.75 L_a and the combined leakage rate for all penetrations subject to Type B and C tests to less than 0.60 L_a prior to increasing the Reactor Coolant System temperature above 200°F.

SURVEILLANCE REQUIREMENTS

4.6.1.2 The containment leakage rates shall be demonstrated at the following test schedule and shall be determined in conformance with the criteria specified in Appendix J of 10 CFR Part 50 using the methods and provisions of ANSI N45.4-1972:

- a. Three Type A tests (Overall Integrated Containment Leakage Rate) shall be conducted at 40 ± 10 month intervals during shutdown at a pressure not less than P_a, 48 psig, during each 10-year service period. The third test of each set shall be conducted during the shutdown for the 10-year plant inservice inspection;
- b. If any periodic Type A test fails to meet $0.75 L_a$, the test schedule for subsequent Type A tests shall be reviewed and approved by the Commission. If two consecutive Type A tests fail to meet $0.75 L_a$,

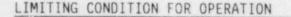
a Type A test shall be performed at least every 18 months until two consecutive Type A tests meet 0.75 L $_{\rm A}$, at which time the above test schedule may be resumed;

SURVEILLANCE REQUIREMENTS (Continued)

- c. The accuracy of each Type A test shall be verified by a supplemental test which:
 - 1) Confirms the accuracy of the test by verifying that the supplemental test result, L_c , minus the sum of the Type A and the superimposed leak, L_o , is equal to or less than 0.25 L_a ,
 - Has a duration sufficient to establish accurately the change in leakage rate between the Type A test and the supplemental test, and
 - Requires that the rate at which gas is injected into the containment or bled from the containment during the supplemental test is between 0.75 L and 1.25 L.
- d. Type B and C tests shall be conducted with gas at a pressure not less than P_a , 48 psig, at intervals no greater than 24 months except for tests involving:
 - 1) Air locks, and
 - Purge supply and exhaust isolation valves with resilient material seals.
- e. Air locks shall be tested and demonstrated OPERABLE by the requirements of Specification 4.6.1.3;
- f. Purge supply and exhaust isolation valves with resilient material seals shall be tested and demonstrated OPERABLE by the requirements of Specifications 4.6.1.7.2 and 4.6.1.7.4, as applicable; and
- g. The provisions of Specification 4.0.2 are not applicable.



CONTAINMENT AIR LOCKS



3.6.1.3 Each containment air lock shall be OPERABLE with:

- a. Both doors closed except when the air lock is being used for normal transit entry and exits through the containment, then at least one air lock door shall be closed, and
- b. An overall air lock leakage rate of less than or equal to 0.05 $\rm L_a$ at P_, 48 psig.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With one containment air lock door inoperable:
 - Maintain at least the OPERABLE air lock door closed and either restore the inoperable air lock door to OPERABLE status within 24 hours or lock the OPERABLE air lock door closed.
 - Operation may then continue until performance of the next required overall air lock leakage test provided that the OPERABLE air lock door is verified to be locked closed at least once per 31 days,
 - Otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours, and
 - 4. The provisions of Specification 3.0.4 are not applicable.
- b. With the containment air lock inoperable, except as the result of an inoperable air lock door, maintain at least one air lock door closed; restore the inoperable air lock to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.3 Each containment air lock shall be demonstrated OPERABLE:

a. Within 72 hours following each closing, except when the air lock is being used for multiple entries, then at least once per 72 hours, by verifying that the seal leakage is less than 0.005 L_a as determined

by precision flow measurements when measured for at least 30 seconds with the volume between the seals at a constant pressure of greater than or equal to 10 psig;

b. By conducting overall air lock leakage tests at not less than P_a,
 48 psig, and verifying the overall air lock leakage rate is within its limit:

- 1) At least once per 6 months,# and
- Prior to establishing CONTAINMENT INTEGRITY when maintenance has been performed on the air lock that could affect the air lock sealing capability.*
- c. At least once per 6 months by verifying that only one door in each air lock can be opened at a time.



#The provisions of Specification 4.0.2 are not applicable. *This represents an exemption to Appendix J of 10 CFR Part 50.

INTERNAL PRESSURE

LIMITING CONDITION FOR OPERATION

3.6.1.4 Primary containment internal pressure shall be maintained between +1.5 and -0.3 psig.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the containment internal pressure outside of the limits above, restore the internal pressure to within the limits within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.4 The primary containment internal pressure shall be determined to be within the limits at least once per 12 hours.



AIR TEMPERATURE

LIMITING CONDITION FOR OPERATION

3.6.1.5 Primary containment average air temperature shall not exceed 120°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the containment average air temperature greater than $120^{\circ}F$, reduce the average air temperature to within the limit within 8 hours, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.



SURVEILLANCE REQUIREMENTS

4.6.1.5 The primary containment average air temperature shall be the arithmetical average of the temperatures at the following locations and shall be determined at least once per 24 hours:

Location

- a. Containment Cooler Inlet located near NNE wall (El 2068'-8");
- b. Containment Cooler Inlet located near West wall (El 2068'-8");
- c. Containment Cocler Inlet located near NNW wall (El 2068'-8"); and
- d. Containment Cooler Inlet located near East wall (El 2068'-8").

CONTAINMENT VESSEL STRUCTURAL INTEGRITY

LIMITING CONDITION FOR OPERATION

3.6.1.6 The structural integrity of the containment vessel shall be maintained at a level consistent with the acceptance criteria in Specification 4.6.1.6.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With more than one tendon with an observed lift-off force between the predicted lower limit and 90% of the predicted lower limit or with one tendon below 90% of the predicted lower limit, restore the tendon(s) to the required level of integrity within 15 days and perform an engineering evaluation of the containment and provide a Special Report to the Commission within 30 days in accordance with Specification 6.9.2 or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any abnormal degradation of the structural integrity other than ACTION a. at a level below the acceptance criteria of Specification 4.6.1.6, restore the containment vessel to the required level of integrity within 72 hours and perform an engineering evaluation of the containment and provide a Special Report to the Commission within 15 days in accordance with Specification 6.9.2 or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.6.1 <u>Containment Vessel Tendons</u>. The containment vessel tendons' structural integrity shall be demonstrated at the end of 1, 3, and 5 years following the initial containment vessel structural integrity test and at 5-year intervals thereafter. The tendons' structural integrity shall be demonstrated by:

Determining that a random but representative sample of at least 11 a. tendons (4 inverted U and 7 hoop) each have an observed lift-off force within predicted limits for each. For each subsequent inspection one tendon from each group may be kept unchanged to develop a history and to correlate the observed data. If the observed lift-off force of any one tendon in the original sample population lies between the predicted lower limit and 90% of the predicted lower limit, two tendons, one on each side of this tendon should be checked for their lift-off forces. If both of these adjacent tendons are found to be within their predicted limits, all three tendons should be restored to the required level of integrity. This single deficiency may be considered unique and acceptable. Unless there is abnormal degradation of the containment vessel during the first three inspections, the sample population for subsequent inspections shall include at least 6 tendons (3 inverted U and 3 hoop);

SURVEILLANCE REQUIREMENTS (Continued)

- b. Performing tendon detensioning, inspections, and material tests on a previously stressed tendon from each group (inverted U and hoop). A randomly selected tendon from each group shall be completely detensioned in order to identify broken or damaged wires and determining that over the entire length of the removed wire that:
 - 1) The tendon wires are free of corrosion, cracks, and damage,
 - There are no changes in the presence or physical appearance of the sheathing filler-grease, and
 - 3) A minimum tensile strength of 240,000 psi (guaranteed ultimate strength of the tendon material) exists for at least three wire samples (one from each end and one at mid-length) cut from each removed wire. Failure of any one of the wire samples to meet the minimum tensile strength test is evidence of abnormal degradation of the containment vessel structure.
- c. Performing tendon retensioning of those tendons detensioned for inspection to their observed lift-off force with a tolerance limit of +6%. During retensioning of these tendons, the changes in load and elongation should be measured simultaneously at a minimum of three approximately equally spaced levels of force between zero and the seating force. If the elongation corresponding to a specific load differs by more than 5% from that recorded during installation, an investigation should be made to ensure that the difference is not related to wire failures or slip of wires in anchorages;
- d. Assuring the observed lift-off stresses adjusted to account for elastic losses exceed the average minimum design value given below:

Invert	ed U	139	ksi
Hoop:	Cylinder	147	ksi
	Dome	134	ksi

- e. Verifying the OPERABILITY of the sheathing filler grease by assuring:
 - 1) No voids in excess of 5% of the net duct volume,
 - Minimum grease coverage exists for the different parts of the anchorage system, and
 - The chemical properties of the filler material are within the tolerance limits as specified by the manufacturer.

SURVEILLANCE REQUIREMENTS (Continued)

4.6.1.6.2 End Anchorages and Adjacent Concrete Surfaces. The structural integrity of the end anchorages of all tendons inspected pursuant to Specification 4.6.1.6.1 and the adjacent concrete surfaces shall be demonstrated by determining through inspection that no apparent changes have occurred in the visual appearance of the end anchorage or the concrete shall be performed during the Type A containment leakage rate tests (reference Specification 4.6.1.2) while the containment vessel is at its maximum test pressure.

4.6.1.6.3 <u>Containment Vessel Surfaces</u>. The structural integrity of the exposed accessible interior and exterior surfaces of the containment vessel, including the liner plate, shall be determined during the shutdown for each Type A containment leakage rate test (reference Specification 4.6.1.2) by a visual inspection of these surfaces. This inspection shall be performed prior to the Type A containment leakage rate test to verify no apparent changes in appearance or other abnormal degradation.

CONTAINMENT VENTILATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.6.1.7 Each containment purge supply and exhaust isolation valve shall be OPERABLE and:

- a. Each 36-inch containment shutdown purge supply and exhaust isolation valve shall be closed and blank flanged, and
- b. The 18-inch containment mini-purge supply and exhaust isolation valve(s) may be open for up to 2000 hours during a calendar year.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With a 36-inch containment purge supply and/or exhaust isolation valve open or not blank flanged, close and/or blank flange that valve or isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With the 18-inch containment mini-purge supply and/or exhaust isolation valve(s) open for more than 2000 hours during a calendar year, close the open 18-inch valve(s) or isolate the penetration(s) within 4 hours, otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.
- c. With a containment purge supply and/or exhaust isolation valve(s) having a measured leakage rate in excess of the limits of Specifications 4.6.1.7.2 and/or 4.6.1.7.4, restore the inoperable valve(s) to OPERABLE status within 24 hours, otherwise be in at least HOT STANDBY within the next 6 hours, and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.1.7.1 Each 36-inch containment shutdown purge supply and exhaust isolation valve(s)* shall be verified blank flanged and closed at least once per 31 days.

4.6.1.7.2 Each 36-inch containment shutdown purge supply and exhaust isolation valve and its associated blank flange shall be leak tested at least once per 24 months and following each reinstallation of the blank flange when pressurized to P, 48 psig, and verifying that when the measured leakage rate for these valves and flanges, including stem leakage, is added to the leakage rates determined pursuant to Specification 4.6.1.2d for all other Type B and C penetrations, the combined leakage rate is less than 0.60 L.

4.6.1.7.3 The cumulative time that all 18-inch containment mini-purge supply and exhaust isolation valves have been open during a calendar year shall be determined at least once per 7 days.

4.6.1.7.4 At least once per 3 months each 18-inch containment mini-purge supply and exhaust isolation valve with resilient material seals shall be demonstrated OPERABLE by verifying that the measured leakage rate is less than 0.05 L_a when pressurized to P_a .

*Except valves and flanges which are located inside containment. These valves shall be verified to be closed with their blank flanges installed prior to entry into MODE 4 following each COLD SHUTDOWN.



CONTAINMENT SPRAY SYSTEM

LIMITING CONDITION FOR OPERATION

3.6.2.1 Two independent Containment Spray Systems shall be OPERABLE with each Containment Spray System capable of taking suction from the RWST and transferring suction to the containment sump.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one Containment Spray System inoperable, restore the inoperable Containment Spray System to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours; restore the inoperable Containment Spray System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.2.1 Each Containment Spray System shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- By verifying, that on recirculation flow, each pump develops a discharge pressure of greater than or equal to 250 psig when tested pursuant to Specification 4.0.5;
- c. At least once per 18 months during shutdown, by:
 - Verifying that each automatic valve in the flow path actuates to its correct position on a Containment Pressure-High (CSAS) test signal, and
 - Verifying that each spray pump starts automatically on a Containment Pressure-High (CSAS) test signal.
- d. At least once per 5 years by performing an air or smoke flow test through each spray header and verifying each spray nozzle is unobstructed.

SPRAY ADDITIVE SYSTEM

LIMITING CONDITION FOR OPERATION

3.6.2.2 The Spray Additive System shall be OPERABLE with:

- A spray additive tank containing a volume of between 4340 and 4540 gallons of between 28 and 31% by weight NaOH solution, and
- b. Two spray additive eductors each capable of adding NaOH solution from the chemical additive tank to a Containment Spray System pump flow.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the Spray Additive System inoperable, restore the system to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours; restore the Spray Additive System to OPERABLE status within the next 48 hours or be in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.2.2 The Spray Additive System shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position;
- b. At least once per 6 months by:
 - 1) Verifying the contained solution volume in the tank, and
 - Verifying the concentration of the NaOH solution by chemical analysis.
- c. At least once per 18 months during shutdown, by verifying that each automatic valve in the flow path actuates to its correct position on a Containment Pressure-High (CSAS) test signal; and
- d. At least once per 5 years by verifying
 - Each eductor flow rate is greater than or equal to 52 gpm using the RWST as the test source throttled to 17 psig at the eductor inlet, and
 - The lines between the spray additive tank and the eductors are not blocked by verifying flow.



CONTAINMENT COOLING SYSTEM

LIMITING CONDITIONS FOR OPERATION

3.6.2.3 Two independent groups of containment cooling fans shall be OPERABLE with two fan systems to each group.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With one group of the above required containment cooling fans inoperable and both Containment Spray Systems OPERABLE, restore the inoperable group of cooling fans to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With two groups of the above required containment cooling fans inoperable and both Containment Spray Systems OPERABLE, restore at least one group of cooling fans to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore both above required groups of cooling fans to OPERABLE status within 7 dage of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With one group of the above required containment cooling fans inoperable and one Containment Spray System inoperable, restore the inoperable Containment Spray System to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore the inoperable group of containment cooling fans to OPERABLE status within 7 days of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

- 4.6.2.3 Each group of containment cooling fans shall be demonstrated OPERABLE:
 - a. At least once per 31 days by:
 - Starting each non-operating fan group from the control room, and verifying that each fan group operates for at least 15 minutes, and
 - Verifying a cooling water flow rate of greater than or equal to 2200 gpm to each cooler group.
 - b. At least once per 18 months by verifying that on a Safety Injection test signal, the fans start in slow speed or, if operating, shift to slow speed and the cooling water flow rate increases to at least 4000 gpm to each cooler group.

3/4.6.3 CONTAINMENT ISOLATION VALVES

LIMITING CONDITION FOR OPERATION

3.6.3 The containment isolation valves specified in Table 3.6-1 shall be OPERABLE with isolation times as shown in Table 3.6-1.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one or more of the containment isolation valve(s) specified in Table 3.6-1 inoperable, maintain at least one isolation valve OPERABLE in each affected penetration that is open and:

- Restore the inoperable valve(s) to OPERABLE status within 4 hours, or
- b. Isolate each affected penetration within 4 hours by use of at least one deactivated automatic valve secured in the isolation position, or
- c. Isolate each affected penetration within 4 hours by use of at least one closed manual valve or blind flange, or
- d. Be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.6.3.1 The containment isolation valves specified in Table 3.6-1 shall be demonstrated OPERABLE prior to returning the valve to service after maintenance, repair or replacement work is performed on the valve or its associated actuator, control or power circuit by performance of a cycling test, and verification of isolation time.

SURVEILLANCE REQUIREMENTS (Continued)

4.6.3.2 Each containment isolation valve specified in Table 3.6-1 shall be demonstrated OPERABLE during the COLD SHUTDOWN or REFUELING MODE at least once per 18 months by:

- a. Verifying that on a Phase "A" Isolation test signal, each Phase "A" isolation valve actuates to its isolation position,
- Verifying that on a Phase "B" Isolation test signal, each Phase "B" isolation valve actuates to its isolation position, and
- c. Verifying that on a Containment Purge Isolation test signal, each purge supply and exhaust isolation valve actuates to its isolation position.

4.6.3.3 The isolation time of each power operated or automatic valve of Table 3.6-1 shall be determined to be within its limit when tested pursuant to Specification 4.0.5.



TABLE 3.6-1

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	and a set of the set o	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
1. Phase "A"	' Isolation (acti	ve)		
P-62	BB HV-8026**	PRT Nitrogen Iso Valve	с	10
P-62	BB HV-8027**	PRT Nitrogen Iso Valve	с	10
P-24	BG HV-8100	Seal Water Return CTMT Iso Valve	С	10
P-24	BG HV-8112	Seal Water Return CTMT Iso Valve	С	10
P-23	BG HV-8152	Letdown System CTMT Iso Valve	С	10
P-23	BG HV-8160	Letdown System CTMT Iso Valve	С	10
P-25	BL HV-8047	Reactor Makeup Water CTMT Iso Valve	С	10
P-21	EJ KCV-8825**	RHR to SI Test Line Iso Valve	A	10
P-82	EJ HCV-8890A**	RHR A to SI Pumps Test Line Iso Valve	A	13
P-27	EJ HCV-8890B**	RHR B to SI Pumps Test Line Iso Valve	A	13
P-49	EM HV-8823**	SI/Accumulator Injecti Test Line Iso Valve	on A	10
P-48	EM HV-8824**	Safety Injection Pump Test Line Iso Valve	B A	10

**The provisions of Specification 3.0.4 are not applicable.

CALLAWAY - UNIT 1

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
1. Phase "A"	Isolation (acti	ve) - (Continued)		
P-88	EM HV-8843**	Boron Injection Up- stream Test Line Iso	A	10
P-92	EM HV-8871**	SI Test Line to RWST Iso Valve	с	10
P-87	EM HV-8881**	Safety Injection Pump Test Line Iso Valve	A	10
P-92	EM HV-8964**	SI Test Line System Outside CTMT Iso	C	10
P-99	GS HV-3	Hydrogen Analyzer B Inlet Iso	A,C	5
P-99	GS HV-4	Hydrogen Analyzer B Inlet Iso	A,C	5
P-99	GS HV-5	Hydrogen Analyzer B Inlet Iso	A,C	5
P-56	GS HV-8	Hydrogen Analyzer B Disch Iso	A,C	5
P-56	GS HV-9	Hydrogen Analyzer B Disch Iso	A,C	5
P-101	GS HV-12	Hydrogen Analyzer A Inlet Iso	A,C	5
P-101	GS HV-13	Hydrogen Analyzer A Inlet Iso	A,C	5
P-101	GS HV-14	Hydrogen Analyzer A Inlet Iso	A,C	5
P-97	GS HV-17	Hydrogen Analyzer A Disch Iso	A,C	5
P-97	GS HV-18	Hydrogen Analyzer A Disch Iso	A,C	5

**The provisions of Specification 3.0.4 are not applicable.

CALLAWAY - UNIT 1

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER		PE LEAK ST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
1. Phase "A"	Isolation (activ	ve) * (Continued)		
P-101	GS HV-31	Sample Line to CTMT Atmos Monitor	A,C	5
P-101	GS HV-32	Sample Lina to CTMT Atmos Munitor	A,C	5
P-97	C5 HV-33	Hydrogen Sample Return From PASS	A,C	5
P-97	GS HV-34	Hydrogen Sample Return From PASS	A,C	5
P-99	GS HV-36	Sample Line to CTMT Atmos Monitor	Α, C	5
P-99	GS HV-37	Sample Line to CTMT Atmos Monitor	A,C	5
P- 56	GS HV-38	Sample Return CTMT Atmos Monitor	A,C	5
P-56	GS HV-39	Sample Return CTMT Atmos Monitor	A,C	5
P-44	HB HV-7126	RCDT Vent Inside CTMT	C	10
P-26	HB HV-7136	RCDT Pumps Disch Hdv Outside CTMT Iso	c	10
P-44	HB HV-7156	RCDT Vent Outside CTMT	C	10
P-26	HB HV-7176	RCDT Pumps Disch Hrd Inside CTMT Iso	С	10
P-30	KA FV-29	Reactor Bldg Instr Air Supply Outside CTMT Iso	c	5
P-32	LF FV-95	CTMT Normal Sumps to Floor Drain Tank Inside CTMT Iso	С	30

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION		LEAK REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
1. Phase "A"	Isolation (activ	e) ~ (Continued)			
P-32	LF FV-96	CTMT Normal Sumps to Floor Drain Tank Outs CTMT Iso		с	4
P-93	SJ HV-5**	PZR/RCS Liquid Sample Inner CTMT Iso		c	5
P-93	SJ HV-6**	PZR/RCS Liquid Sample Outer CTMT Iso		С	5
P-69	SJ HV-12**	PZR Vapor Sample Out CTMT Iso	er	С	5
P-69	SJ HV-13**	PZR Vapor Sample Inno CTMT Iso	er	C	5
P-95	SJ HV-18**	Accumulator Sample Inner CTMT Iso		С	5
P-95	SJ HV-19**	Accumulator Sample Outer CTMT Iso		С	5
P-93	SJ HV-127**	PZR/RCS Liquid Sample Outer CTMT 1so	e	C	5
P-64	SJ HV-128**	PZR/RCS Liquid Sample Inner CTMT Is	0	A,C	5
P~64	SJ HV-129**	PZR/RCS Liquid Sample Outer CTMT Is	0	A,C	5
P-64	SJ HV-130**	PZR/RCS Liquid Sample Outer CTMT Is Valve	0	A.C	5
P=57	SJ HV-131**	PASS Discharge to RCDT		A,C	5
P=57	SJ HV-132**	PASS Discharge to RCDT		A,C	5

.

**The provisions of Specification 3.0.4 are not applicable.

CALLAWAY - UNIT 1

TABLE 3.6-1 (Continued) CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
2. Phase "A"	Isolation (passiv	/e)*		
P-58	EM HV-8888**	Accumulator Tank Fill Line Iso Valve	с	5
P-16	EN HV-01**	CTMT Recirc Sump to C Spray Pump A Iso	СТМТ А	30
P-13	EN HV-07**	CTMT Recirc Sump to (Spray Pump B Iso	СТМТ А	30
P-45	EP HV-8880**	CTMT Nitrogen Supply Iso Valve	С	10
P-65	GS HV-20**	Hydrogen Purge Inner CTMT Iso	С	5
P-65	GS HV-21**	Hydrogen Purge Outer CTMT Iso	с	5
P-67	KC HV-253**	Fire Protection Syste Hdr Outer CTMT Iso	em C	30
3. Phase "B"	Isolation (active	e)		
P-74	EG HV-58	CCW to RCS Iso	С	30
P-75	EG HV-59	CCW Return From RCS Iso	C	30
P-75	EG HV-60	CCW Return From RCS Iso	C	30
P-76	EG HV-61	CCW Return From RCS Iso	C	30
P-76	EG HV-62	CCW Return From RCS Iso	С	30

*May be opened on an intermittent basis under administrative control.
**The provisions of Specification 3.0.4 are not applicable.

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
4. Containm	ent Purge Isolat	ion (active)		
V-161	GT HZ-4***	CTMT Mini-Purge Supply Outside CTMT Iso	С	3
V-161	GT HZ-5***	CIMT Mini-Purge Supply Inside CTMT Iso	С	3
V-160	GT HZ-11***	CTMT Mini-Purge Exh Inside CTMT Iso	С	3
V-160	GT HZ-12***	CTMT Mini-Purge Exh Outside CTMT Iso	С	3
5. Containm	ent Purge Isolat	ion (passive)		
V-161	GT HZ-6***	CTMT S/D Purge Supply Outside CTMT Iso	c	10
V-161	GT HZ-7***	CTMT S/D Purge Supply Inside CTMT Iso	С	10
V-160	GT HZ-8***	CTMT S/D Purge Exh Inside CTMT Iso	С	10
V-160	GT HZ-9***	CTMT S/D Purge Exh Outside CTMT Iso	С	10
6. Remote M	lanua]			
P-41	BB HV-8351A	RCP A Seal Water Supply	С	N.A.

0

***The provisions of Specification 3.0.4 are not applicable provided the penetration is isolated by two passive devices.

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER		TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
6. Remote Ma	nual - (Continue	d)		
P-22	BB HV-8351B	RCP B Seal Water	C	N.A.
P-39	BB HV-8351C	Supply RCP C Seal Water Supply	С	N.A.
P-40	BB HV-8351D	RCP D Seal Water Supply	С	Ν.Α.
P-79	BB PV-8702A	RCS Hot Leg 1 to RHR Pump A Suction	A	N.A.
P-52	BB PV-8702B	RCS Hot Leg 4 to RHR Pump B Suction	A	Ν.Α.
P-15	EJ HV-23**	PASS Sump Sample CTMT Iso	С	5
P-15	EJ HV-25**	PASS Sump Sample CTMT Iso	С	5
P-14	EJ HV-24**	PASS Sump Sample CTMT Iso	С	5
P-14	EJ HV-26**	PASS Sump Sample CTMT Iso	С	5
P-71	EF HV-31	ESW Supply To Containment Coolers	С	N.A.
P-28	EF HV-32	ESW Supply To Containment Coolers	C	N.A.
P-71	EF HV-33	ESW Supply To Containment Coolers	С	N.A.

**The provisions of Specification 3.0.4 are not applicable.

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
6. Remote Ma	inual - (Continue	ed)		
P-28	EF HV-34	ESW Supply To Containment Coolers	C	N.A.
P-73	EF HV-45	ESW Return From Containment Coolers	С	Ν.Α.
P-29	EF HV-46	ESW Return From Containment Coolers	С	N.A.
P-73	EF HV-47	ESW Return From Containment Coolers	С	N.A.
P-29	EF HV-48	ESW Return From Containment Coolers	С	Ν.Α.
P-73	EF HV-49	ESW Return From Containment Coolers	С	Ν.Α.
P-29	EF HV-50	ESW Return From Containment Coolers	С	N.A.
P-74	EG HV-127*	CCW Supply to RCP	С	N. A.
P-75 *	EG HV-130*	CCW Return from RCP	С	N.A.
P-75	EG HV-131*	CCW Return From RCP	С	N.A.
P-76	EG HV-132*	CCW Return From RCP Thermal Barriers	C	N.A.
P-76	EG HV-133*	CCW from RCP Thermal Barrier	C	Ν.Α.

*These valves were assumed to be closed during the accident analysis, and are normally closed but may be opened on an intermittent basis under adminstrative control.



TABLE 3.6-1 (Continued) CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER		PE LEAK ST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
6. Remote Ma	inual - (Continued	1)		
P-79	EJ HV-8701A	RCS Hot Leg 1 to RHR Pump A Suction	A	N.A.
P-52	EJ HV-8701B	RCS Hot Leg 4 to RHR Pump B Suction	A	N.A.
P-82	EJ HV-8809A	RHR Pump A Cold Leg Injection Iso Valve	A	N.A.
P-27	EJ HV-8809B	RHR Pump B Cold Leg Injection Iso Valve	A	N.A.
P-15	EJ HV-8811A	CTMT Recirc Sump to RHR Pump A Suction	A	N.A.
P-14	EJ HV-8811B	CTMT Recirc Sump to RHR Pump B Suction	A	N.A.
P-21	EJ HV-8840	RHR Hot Leg Recirc Iso Valve	A	N.A.
P-87	EM HV-8802A*	SI Pump A Disch Hot Leg Iso Valve	A	N.A.
P-48	EM HV-8802B*	SI Pump B Disch Hot Leg Iso Valve	А	N.A.
P-49	EM HV-8835	SI Pumps Disch to Cold Leg Iso Valve	A	N.A.
P-89	EN HV-6	CTMT Spray Pump A Discharge Iso Valve	A	N.A.
P-66	EN HV-12	CTMT Spray Pump B Discharge Iso Valve	А	N.A.
7. Active fo	or SIS			
P-80	BG HV-8105	CVCS Charging Line	С	10

*These valves were assumed to be closed during the accident analysis and are normally closed but may be opened on an intermittent basis under administrative control.

CONTAINMENT ISOLATION VALVES

PENETRATION	S VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
7. Active	for SIS - (Contin	ued)		
P-88	EM HV-8801A	Boron Injection to RCS Cold Legs	А	Ν.Α.
P-88	EM HV-8801B	Boron Injection to RCS Cold Legs	А	N. A.
8. Hand-Ope	erated and Check	alves		
P-41	BB V-118	RCP A Seal Water Supply	С	N. A
P-22	BB V-148	RCP B Seal Water Supply	С	N.A.
P-39	BB V-178	RCP C Seal Water Supply	С	N. A.
P-40	BB V-208	RCP D Seal Water Supply	с	N. A.
P-24	BG V-135	RCP Seal Water Return	c C	N. A.
P-80	BG 8381	CVCS Charging Line	С	N.A.
P-25	BL 8046	Reactor Makeup Water Supply	С	N. A.
P-78	BM V-045	Steam Generator Drain Line Iso Valve	C	N. A.
P-78	BM V-046	Steam Generator Drain Line Iso Valve	C	N. A.
P-53	EC V-083	Refueling Pool Supply From Fuel Pool Cleanu		N.A.
P-53	EC V-084	Refueling Pool Supply From Fuel Pool Cleanu		N.A.
P~54	EC V-087	Refueling Pool Return to Fuel Pool Cooling	С	N. A.



CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)
8. Hand-Oper	ated and Check V	alves - (Continued)		
P-54	EC V-088	Refueling Pool Return to Fuel Pool Cooling	С	N.A.
P-55	EC V-095	Refueling Pool Skimmers To Fuel Pool Cooling Loop	с	N.A.
P-55	EC V-096	Refueling Pool Skimmers To Fuel Pool Cooling Loop	С	N.A.
P-74	EG V-204	CCW Supply to RCP	C	N.A.
P-82	EJ 8818A	RHR Pump to Cold Leg 1 Injection	A	N.A.
P-82	EJ 8818B	RHR Pump to Cold Leg 2 Injection	Α	N. A.
P-27	EJ 8818C	RHR Pump to Cold Leg 3 Injection	A	N.A.
P-27	EJ 8818D	RHR Pump to Cold Leg 4 Injection	A	N.A.
P-21	EJ 8841A	RHR Pump Disch to RCS Hot Leg 2	A	N.A.
P-21	EJ 88418	RHR Pump Disch to RCS Hot Leg 3	A	N. A.
P-87	EM V-001	SI Pump Hot Leg 1 Injection	A	N.A.
P-87	EM V-002	SI Pump Hot Leg 2 Injection	A	N.A.
P-48	EM V-003	SI Pump Hot Leg 3 Injection	А	N.A.
P-48	EM V-004	SI Pump Hot Leg 4 Injection	А	N. A.

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISGLATION TIME (Seconds)
8. Hand-Oper	ated and Check Va	lves - (Continued)		
P-58	EM V-006	Accumulator Fill Line From SI Pumps	e C	N.A.
P-49	EM V-010	SI Pump Disch to Colo Leg 1	A E	N.A.
P-49	EM V-020	SI Pump Disch to Colo Leg 2	A t	N.A.
P-49	EM V-030	SI Pump Disch to Colo Leg 3	A t	Ν.Α.
P-49	EM V-040	SI Pump Disch to Colo Leg 4	A t	N.A.
P-88	EM 8815	BIT to RCS Cold Leg Injection	А	N.A.
P-89	EN V-013	CTMT Spray Pump A to CTMT Spray Nozzles	A	N.A.
P-66	EN V-017	CTMT Spray Pump B to CTMT Spray Nozzles	A	N.A.
P-45	EP V-046	Accumulator Nitrogen Supply Line	С	N.A.
P-43	HD V-016	Auxiliary Steam to Decon System	С	N.A.
P-43	HD V-017	Auxiliary Steam to Decon System	C	N.A.
P-63	KA V-039	Rx Bldg Service Air Supply	С	N.A.
P-63	KA V-118	Rx Bldg Service Air Supply	С	Ν.Α.
P-30	KA V-204	Rx Bldg Instrument Air Supply	С	Ν.Α.
P-98	KB V-001	Breathing Air Supply to Rx Bldg.	с	N. A.

CALLAWAY - UNIT 1

3/4 6-29

CONTAINMENT ISOLATION VALVES

PENETRATIONS	VALVE NUMBER	FUNCTION	TYPE LEAK TEST REQUIRED	MAXIMUM ISOLATION TIME (Seconds)				
8. Hand-Operated and Check Valves - (Continued)								
P-98	KB V-002	Breathing Air Supply to Rx Bldg.	c	N.A.				
P-67	KC V-478	Fire Protection Supply to RX Bldg	С	N.A.				
P-57	SJ V-111	Liquid Sample from PASS to RCDT	A,C	N.A.				
9. Other Automatic Valves								
P-1	AB-HV-11**	Mn. Stm. Isol.	А	5				
P-2	AB-HV-14**	Mn. Stm. Isol.	A	5				
P-3	AB-HV-17**	Mn. Stm. Isol.	A	5				
P-4	AB-HV-20**	Mn. Stm. Isol.	A	5				
P-5	AE-FV-42**	Mn. FW Isol.	A	5				
P-6	AE-FV-39**	Mn. FW Isol.	А	5				
P-7	AE-FV-40**	Mn. FW Isol.	A	5				
P-8	AE-FV-41**	Mn. FW Isol.	А	5				
P-9	BM-HV-4**	SG Blowdn. Isol.	А	10				
P-10	BM-HV-1**	SG Blowdn. Isol.	А	10				
P-11	BM-HV-2**	SG Blowdn. Isol.	А	10				
P-12	BM-HV-3**	SG Blowdn. Isol.	А	10				

**The provisions of Specification 3.0.4 are not applicable.



3/4.6.4 COMBUSTIBLE GAS CONTROL

HYDROGEN ANALYZERS

LIMITING CONDITION FOR OPERATION

3.6.4.1 Two independent containment hydrogen analyzers shall be OPERABLE.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With one containment hydrogen analyzer inoperable, restore the inoperable analyzer to OPERABLE status within 30 days or be in at least HOT STANDBY within the next 6 hours.
- b. With both hydrogen analyzers inoperable, restore at least one analyzer to OPERABLE status within 72 hours or be in at least HOT STANDBY with the next 6 hours.



SURVEILLANCE REQUIREMENTS

4.6.4.1 Each containment hydrogen analyzer shall be demonstrated OPERABLE by the performance of an ANALOG CHANNEL OPERATIONAL TEST at least once per 31 days, and at least once per 31 days on a STAGGERED TEST BASIS by performing a CHANNEL CALIBRATION using sample gas containing ten volume percent hydrogen, balance nitrogen.



HYDROGEN CONTROL SYSTEMS

LIMITING CONDITION FOR OPERATION

3.6.4.2 A Hydrogen Control System shall be OPERABLE with two independent Hydrogen Recombiner Systems.

APPLICABILITY: MODES 1 and 2

ACTION:

With one of the two independent Hydrogen Recombiner Systems inoperable, restore the inoperable Hydrogen Recombiner System to OPERABLE status within 30 days or be in at least HOT STANDBY within the next 6 hours.

SURVEILLANCE REQUIREMENTS

4.6.4.2 Each Hydrogen Recombiner System shall be demonstrated OPERABLE:

- a. At least once per 6 months by verifying, during a Hydrogen Recombiner System functional test, that the heater air temperature increases to greater than or equal to 1150°F within 5 hours; and
- b. At least once per 18 months by:
 - Performing a CHANNEL CALIBRATION of all Hydrogen Recombiner System instrumentation and control circuits,
 - Verifying through a visual examination that there is no evidence of abnormal conditions within the Hydrogen Recombiner System enclosure (i.e., loose wiring or structural connections, deposits of foreign materials, etc.), and
 - 3) Verifying the integrity of all heater electrical circuits by performing a resistance to ground test following the above required functional test. The resistance to ground for any heater phase shall be greater than or equal to 10,000 ohms.

0

3/4.7 PLANT SYSTEMS

3/4.7.1 TURBINE CYCLE

SAFETY VALVES

LIMITING CONDITION FOR OPERATION

3.7.1.1 All main steam line Code safety valves associated with each steam generator shall be OPERABLE with lift settings as specified in Table 3.7-3.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With four reactor coolant loops and associated steam generators in operation and with one or more main steam line Code safety valves inoperable, operation in MODES 1, 2, and 3 may proceed provided, that within 4 hours, either the inoperable valve is restored to OPERABLE status or the Power Range Neutron Flux High Trip Setpoint is reduced per Table 3.7-1; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With three reactor coolant loops and associated steam generators in operation and with one or more main steam line Code safety valves associated with an operating loop inoperable, operation in MODES 1, 2, and 3 may proceed provided, that within 4 hours, either the inoperable valve is restored to OPERABLE status or the Power Range Neutron Flux High Trip Setpoint is reduced per Table 3.7-2; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. The provisions of Specification 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.1.1 No additional requirements other than those required by Specification 4.0.5.



TABLE 3.7-1

MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT WITH INOPERABLE STEAM LINE SAFETY VALVES DURING FOUR LOOP OPERATION

MAXIMUM NUMBER OF INOPERABLE SAFETY VALVES ON ANY OPERATING STEAM GENERATOR	MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT (PERCENT OF RATED THERMAL POWER)		
. 1	87		
2	65		
3 .	44		

TABLE 3.7-2

MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT WITH INOPERABLE STEAM LINE SAFETY VALVES DURING THREE LOOP OPERATION

MAXIMUM NUMBER OF INOPERABLE SAFETY VALVES ON ANY OPERATING STEAM GENERATOR*	MAXIMUM ALLOWABLE POWER RANGE NEUTRON FLUX HIGH SETPOINT (PERCENT OF RATED THERMAL POWER)	
1	**	
2	**	
3	**	

*At least two safety valves shall be OPERABLE on the non-operating steam generator.

**These values left blank pending NRC approval of three loop operation.

TABLE 3.7-3

STEAM LINE SAFETY VALVES PER LOOP

	VALVE I	NUMBER		LIFT SETTING* (±1%)	ORIFICE SIZE
Loop 1 V055	Loop 2 V065	Loop 3 V075	Loop 4 V045	1185 psig	16.0 sq. in.
V056	V066	V076	V046	1197 psig	16.0 sq. in.
V057	V067	V077	V047	1210 psig	16.0 sq. in.
V058	V068	V078	V048	1222 psig	16.0 sq. in.
V059	V069	V079	V049	1234 psig	16.0 sq. in.

^{*} The lift setting pressure shall correspond to ambient conditions of the valve at nominal operating temperature and pressure.

AUXILIARY FEEDWATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.1.2 At least three independent steam generator auxiliary feedwater pumps and associated flow paths shall be OPERABLE with:

- a. Two motor-driven auxiliary feedwater pumps, each capable of being powered from separate emergency busses, and
- b. One steam turbine-driven auxiliary feedwater pump capable of being powered from an OPERABLE steam supply system.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With one auxiliary feedwater pump inoperable, restore the required auxiliary feedwater pumps to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With two auxiliary feedwater pumps inoperable, be in at least HOT STANDBY within 6 hours and in HOT SHUTDOWN within the following 6 hours.
- c. With three auxiliary feedwater pumps inoperable, immediately initiate corrective action to restore at least one auxiliary feedwater pump to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

- 4.7.1.2.1 Each auxiliary feedwater pump shall be demonstrated OPERABLE:
 - a. At least once per 31 days on a STAGGERED TEST BASIS by:
 - Verifying that each motor-driven pump develops a discharge pressure of greater than or equal to 1535 psig on recirculation flow when tested pursuant to Specification 4.0.5;
 - 2) Verifying that the steam turbine-driven pump develops a discharge pressure of greater than or equal to 1625 psig at a flow of greater than or equal to 120 gpm when the secondary steam supply pressure is greater than 900 psig. The provisions of Specification 4.0.4 are not applicable for entry into MODE 3;

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that each non-automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in its correct position; and
- 4) Verifying that each automatic valve in the flow path is in the fully open position whenever the Auxiliary Feedwater System is placed in automatic control or when above 10% RATED THERMAL POWER.
- b. At least once per 18 months during shutdown by:
 - Verifying that each automatic valve in the ESW supply to the auxiliary feedwater pumps actuates to its full open position upon receipt of an Auxiliary Feedwater Pump Suction Pressure-Low test signal,
 - Verifying that each auxiliary feedwater pump starts as designed automatically upon receipt of an Auxiliary Feedwater Actuation test signal, and
 - 3) Verifying that each auxiliary feedwater motor-operated discharge valve limits the flow to each steam generator from the motordriven pump to less than or equal to 320 gpm.

4.7.1.2.2 An auxiliary feedwater flow path shall be demonstrated OPERABLE following each COLD SHUTDOWN of greater than 30 days prior to entering MODE 2 by verifying normal flow to at least two steam generators from one auxiliary feedwater pump.



CONDENSATE STORAGE TANK

LIMITING CONDITION FOR OPERATION

3.7.1.3 The condensate storage tank (CST) shall be OPERABLE with a contained water volume of at least 281,000 gallons.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

With the CST inoperable, within 4 hours either:

- a. Restore the CST to OPERABLE status or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours, or
- b. Demonstrate the OPERABILITY of the Essential Service Water (ESW) System as a backup supply to the auxiliary feedwater pumps and restore the CST to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.7.1.3.1 The CST shall be demonstrated OPERABLE at least once per 12 hours by verifying the contained water volume is within its limits when the tank is the supply source for the auxiliary feedwater pumps.

4.7.1.3.2 The ESW System shall be demonstrated OPERABLE at least once per 12 hours by verifying that the ESW System is in operation whenever the ESW System is the supply source for the auxiliary feedwater pumps.



SPECIFIC ACTIVITY

LIMITING CONDITION FOR OPERATION

3.7.1.4 The specific activity of the Secondary Coolant System shall be less than or equal to 0.1 microCurie/gram DOSE EQUIVALENT I-131.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the specific activity of the Secondary Coolant System greater than 0.1 microCurie/gram DOSE EQUIVALENT I-131, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.



SURVEILLANCE REQUIREMENTS

4.7.1.4 The specific activity of the Secondary Coolant System shall be determined to be within the limit by performance of the sampling and analysis program of Table 4.7-1.



TABLE 4.7-1

SECONDARY COOLANT SYSTEM SPECIFIC ACTIVITY

TYPE OF MEASUREMENT AND ANALYSIS

- 1. Gross Radioactivity Determination
- 2. Isotopic Analysis for DOSE EQUIVALENT I-131 Concentration

SAMPLE AND ANALYSIS FREQUENCY

At least once per 72 hours.

- a) Once per 31 days, whenever the gross radioactivity determination indicates concentrations greater than 10% of the allowable limit for radioiodines.
- b) Once per 6 months, whenever the gross radioactivity determination indicates concentrations less than or equal to 10% of the allowable limit for radioiodines.



MAIN STEAM LINE ISOLATION VALVES

LIMITING CONDITION FOR OPERATION

3.7.1.5 Each main steam line isolation valve (MSLIV) shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

MODE 1:

With one MSLIV inoperable but open, POWER OPERATION may continue provided the inoperable valve is restored to OPERABLE status within 4 hours; otherwise be in HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.

MODES 2 and 3:

With one MSLIV inoperable, subsequent operation in MODE 2 or 3 may proceed provided the isolation valve is maintained closed. Otherwise, be in HOT STANDBY within the nex* 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.7.1.5 Each MSLIV shall be demonstrated OPERABLE by verifying full closure within 5 seconds when tested pursuant to Specification 4.0.5. The provisions of Specification 4.0.4 are not applicable for entry into MODE 3.



3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION

LIMITING CONDITION FOR OPERATION

3.7.2 The temperatures of both the reactor and secondary coolants in the steam generator shall be greater than 70°F when the pressure of either coolant in the steam generator is greater than 200 psig.

APPLICABILITY: At all times.

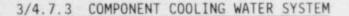
ACTION:

With the requirements of the above specification not satisfied:

- a. Reduce the steam generator pressure of the applicable side to less than or equal to 200 psig within 30 minutes, and
- b. Perform an engineering evaluation to determine the effect of the overpressurization on the structural integrity of the steam generator. Determine that the steam generator remains acceptable for continued operation prior to increasing its temperatures above 200°F.

SURVEILLANCE REQUIREMENTS

4.7.2 The pressure in each side of the steam generator shall be determined to be less than 200 psig at least once per hour when the temperature of either the reactor or secondary coolant is less than 70° F.



LIMITING CONDITION FOR OPERATION

3.7.3 At least two independent component cooling water loops shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With only one component cooling water loop OPERABLE, restore at least two loops to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.3 At least two component cooling water loops shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position is in its correct position. In addition, an ANALOG CHANNEL OPERATIONAL TEST of the surge tank level and flow instrumentation which provide automatic isolation of the non-nuclear safety-related portion of the system shall be performed at least once per 31 days;
- b. At least once per 18 months during shutdown, by verifying that:
 - Each automatic valve servicing safety-related equipment or isolating the non-nuclear safety-related portion of the system actuates to its correct position on a Loss-of-Power or Safety Injection and on a simulated High Flow and Low Surge Tank Level test signal, and
 - Each OPERABLE Component Cooling Water System pump starts automatically on a Safety Injection and Loss-of-Power test signal.
- c. At least once per 18 months during shutdown, by performing a CHANNEL CALIBRATION of the surge tank level and flow instrumentation which provide automatic isolation of the non-nuclear safety-related portion of the system.





3/4.7.4 ESSENTIAL SERVICE WATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.4 At least two independent essential service water (ESW) loops shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With only one ESW loop OPERABLE, restore at least two ESW loops to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.4 At least two ESW loops shall be demonstrated OPERABLE:

- a. At least once per 31 days by verifying that each valve (manual, power-operated, or automatic) servicing safety-related equipment that is not locked, sealed, or otherwise secured in position, is in its correct position. In addition, at least once per 31 days, an ANALOG CHANNEL OPERATIONAL TEST of the differential pressure instrumentation for automatic isolation of the ESW to the air compressor, shall be performed;
- b. At least once per 18 months during shutdown, by verifying that:
 - Each automatic valve servicing safety-related equipment or isolating the non-nuclear safety-related portion of the system actuates to its correct position on a Loss-of-Power or Safety Injection test signal and on a simulated High Differential Pressure test signal; and
 - Each ESW System pump starts automatically on a Safety Injection, Low Suction Pressure (AFW pumps) and Loss-of-Power test signal.
- c. At least once per 18 months during shutdown, by performing a CHANNEL CALIBRATION of the differential pressure instrumentation for automatic isolation of the ESW to the air compressors.

3/4.7.5 ULTIMATE HEAT SINK

LIMITING CONDITION FOR OPERATION

3.7.5 The ultimate heat sink (UHS) shall be OPERABLE with:

- A minimum water level at or above 13.25 feet (El 831.25 feet MSL) from the bottom of the UHS,
- b. An average water temperature of less than or equal to 90°F, and
- c. Two UHS cooling tower trains (2 cells per train).

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With the UHS inoperable, restore the UHS to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.5.1 The UHS shall be determined OPERABLE at least once per 24 hours by verifying the average water temperature and water level to be within their limits.

4.7.5.2 The UHS cooling tower trains shall be demonstrated OPERABLE at least once per 31 days by verifying that each cooling tower fan operates for at least 15 minutes in both the slow and fast mode and at least once per 18 months by visually inspecting and verifying no abnormal breakage or degradation of the fill materials.

4.7.5.3 The UHS shall be determined OPERABLE at least once per 31 days by visually inspecting the UHS riprap for any abnormal degradation which might lead to blockage of the ESW pump suction.

3/4.7.6 CONTROL ROOM EMERGENCY VENTILATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.6 Two independent Control Room Emergency Ventilation Systems shall be OPERABLE.

APPLICABILITY: A11 MODES.

ACTION:

MODES 1, 2, 3 and 4:

With one Control Room Emergency Ventilation System inoperable, restore the inoperable system to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

MODES 5 and 6:

- a. With one Control Room Emergency Ventilation System inoperable, restore the inoperable system to OPERABLE status within 7 days or initiate and maintain operation of the remaining OPERABLE Control Room Emergency Ventilation System in the recirculation mode.
- b. With both Control Room Emergency Ventilation Systems inoperable, or with the OPERABLE Control Room Emergency Ventilation System, required to be in the recirculation mode by ACTION a., not capable of being powered by an OPERABLE emergency power source, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

SURVEILLANCE REQUIREMENTS

4.7.6 Each Control Room Emergency Ventilation System shall be demonstrated OPERABLE:

- a. At least once per 12 hours by verifying that the control room air temperature is less than or equal to 84°F;
- b. At least once per 31 days on a STAGGERED TEST BASIS by initiating, from the control room, flow through the HEPA filters and charcoal adsorbers of both the Filtration and Pressurization Systems and verifying that the Pressurization System operates for at least 10 continuous hours with the heaters operating:

SURVEILLANCE REQUIREMENTS (Continued)

- c. At least once per 18 months, or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the Control Room Emergency Ventilation System satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the system flow rate is 2000 cfm ± 10% for the Filtration System and 2000 cfm ± 10% for the Pressurization System with 500 cfm ± 10% going through the Pressurization System filter adsorber unit;
 - 2) Verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%; and
 - 3) Verifying a system flow rate of 2000 cfm ± 10% for the Filtration System and 2000 cfm ± 10% for the Pressurization System with 500 cfm ± 10% going through the Pressurization System filter adsorber unit during system operation when tested in accordance with ANSI N510-1975.
- d. After every 720 hours of charcoal adsorber operation by verifying within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%;
- e. At least once per 18 months by:
 - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks is less than 5.4 inches Water Gauge while operating the system at a flow rate of 2000 cfm ± 10% for the Filtration System and 500 cfm ± 10% for the Pressurization System filter adsorber unit;
 - Verifying that on a Control Room Ventilation Isolation test signal, the system automatically switches into a recirculation mode of operation with flow through the HEPA filters and charcoal adsorber banks;
 - 3) Verifying that the system maintains the control room at a positive pressure of greater than or equal to 1/4 inch Water Gauge relative to the outside atmosphere during system operation; and
 - 4) Verifying that the Pressurization System filter adsorber unit heaters dissipate 15 + 2 kW in the Pressurization System when tested in accordance with ANSI N510-1975.

SURVEILLANCE REQUIREMENTS (Continued)

- f. After each complete or partial replacement of a HEPA filter bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a DOP test aerosol while operating the system at a flow rate of 2000 cfm ± 10% for the Filtration System and 500 cfm ± 10% for the Pressurization System filter adsorber unit; and
- g. After each complete or partial replacement of a charcoal adsorber bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 2000 cfm \pm 10% for the Filtration System and 500 cfm \pm 10% for the Pressurization System filter adsorber unit.

3/4.7.7 EMERGENCY EXHAUST SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.7 Two independent Emergency Exhaust Systems shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one Emergency Exhaust System inoperable, restore the inoperable Emergency Exhaust System to OPERABLE status within 7 days or be in at least HOT STANDBY within the next 6 hours and in COLD SHUIDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.7.7 Each Emergency Exhaust System shall be demonstrated OPERABLE:

- a. At least once per 31 days on a STAGGERED TEST BASIS by initiating, from the control room, flow through the HEPA filters and charcoal adsorbers and verifying that the system operates for at least 10 continuous hours with the heaters operating;
- b. At least once per 18 months, or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire, or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the Emergency Exhaust System satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the system flow rate is 9000 cfm + 10%;

SURVEILLANCE REQUIREMENTS (Continued)

- 2) Verifying within 31 days after removal that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6, b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%; and
- Verifying a system flow rate of 9000 cfm + 10% during system operation when tested in accordance with ANSI N510-1975.
- c. After every 720 hours of charcoal adsorber operation by verifying within 31 days after removal that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regul ory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%;
- d. At least once per 18 months by:
 - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks of less than 5.4 inches Water Gauge while operating the system at a flow rate of 9000 cfm ± 10%,
 - Verifying that the system maintains the Fuel Building at a negative pressure of greater than or equal to a inch Water range relative to the outside atmosphere during system operation,
 - Verifying that the system starts on a Safety Injection test signal, and
 - Verifying that the heaters dissipate 37 ± 3 kW when tested in accordance with ANSI N510-1975.
- e. After each complete or partial replacement of a HEPA filter bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a DOP test aerosol while operating the system at a flow rate of 9000 cfm + 10%; and
- f. After each complete or partial replacement of a charcoal adsorber bank by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 9000 cfm + 10%.

•

PLANT SYSTEMS

3/4.7.8 SNUBBERS

LIMITING CONDITION FOR OPERATION

3.7.8 All snubbers shall be OPERABLE. The only snubbers excluded from the requirement are those installed on nonsafety-related systems and then only if their failure or failure of the system on which they are installed would have no adverse effect on any safety-related system.

APPLICABILITY: MODES 1, 2, 3, and 4. MODES 5 and 6 for snubbers located on systems required OPERABLE in those MODES.

ACTION:

With one or more snubbers inoperable on any system, within 72 hours replace or restore the inoperable snubber(s) to OPERABLE status and perform an engineering evaluation per Specification 4.7.8g. on the attached component or declare the attached system inoperable and follow the appropriate ACTION statement for that system.

SURVEILLANCE REQUIREMENTS

4.7.8 Each snubber shall be demonstrated OPERABLE by performance of the following augmented inservice inspection program in lieu of the requirements of Specification 4.0.5.

a. Inspection Types

As used in this specification, type of snubber shall mean snubbers of the same design and manufacturer, irrespective of capacity.

b. Visual Inspections

Snubbers are categorized as inaccessible or accessible during reactor operation. Each of these groups (inaccessible and accessible) may be inspected independently according to the schedule below. The first inservice visual inspection of each type of snubbers shall be performed after 4 months but within 10 months of commencing POWER OPERATION and shall include all hydraulic and mechanical snubbers. If all snubbers of each type on any system are found OPERABLE during the first inservice visual inspection, the second inservice visual inspection of that system shall be performed at the first refueling outage. Otherwise, subsequent visual inspections of a given system shall be performed in accordance with the following schedule:

SURVEILLANCE REQUIREMENTS (Continued)

No. Inoperable Snubbers of Each Type on Any System per Inspection Period	Subsequent Visual Inspection Period*#
0	18 months ± 25%
1	12 months ± 25%
2	6 months ± 25%
3,4	124 days ± 25%
5,6,7	62 days ± 25%
8 or more	31 days ± 25%

c. Visual Inspection Acceptance Criteria

Visual inspections shall verify: (1) that there are no visible indications of damage or impaired OPERABILITY and (2) attachments to the foundation or supporting structure are secure, and (3) fasteners for attachment of the snubber to the component and to the snubber anchorage are secure. Snubbers which appear inoperable as a result of visual inspections may be determined OPERABLE for the purpose of establishing the next visual inspection interval, provided that: (1) the cause of the rejection is clearly established and remedied for that particular snubber and for other snubbers irrespective of type on that system that may be generically susceptible; or (2) the affected snubber is functionally tested in the as-found condition and determined OPERABLE per Specification 4.7.8f. All snubbers connected to an inoperable common hydraulic fluid reservoir shall be counted as inoperable snubbers. For those snubbers common to more than one system, the OPERABILITY of such snubbers shall be considered in assessing the surveillance schedule for each of the related systems.

d. Transient Event Inspection

An inspection shall be performed of all hydraulic and mechanical snubbers attached to sections of systems that have experienced unexpected, potentially damaging transients as determined from a review of operational data and a visual inspection of the systems within 6 months following such an event. In addition to satisfying the visual inspection acceptance criteria, freedom-of-motion of mechanical snubbers shall be verified using at least one of the following: (1) manually induced snubber movement; or (2) evaluation of in-place snubber piston setting; or (3) stroking the mechanical snubber through its full range of travel

#The provisions of Specification 4.0.2 are not applicable.

^{*}The inspection interval for each type of snubber on a given system shall not be lengthened more than one step at a time unless a generic problem has been identified and corrected; in that event the inspection interval may be lengthened one step the first time and two steps thereafter if no inoperable snubbers of that type are found on that system.

SURVEILLANCE REQUIREMENTS (Continued)

e. Functional Tests

During the first refueling shutdown and at least once per 18 months thereafter during shutdown, a representative sample of snubbers of each type shall be tested using one of the following sample plans. The sample plan shall be selected prior to the test period and cannot be changed during the test period. The NRC Regional Administrator shall be notified in writing of the sample plan selected for each snubber type prior to the test period or the sample plan used in the prior test period shall be implemented:

- A least 10% of the total of each type of snubber shall be functionally tested either in-place or in a bench test. For each snubber of a type that does not meet the functional test acceptance criteria of Specification 4.7.8f., an additional 10% of that type of snubber shall be functionally tested until no more failures are found or until all snubbers of that type have been functionally tested; or
- A representative sample of each type of snubber shal be func-2) tionally tested in accordance with Figure 4.7-1. "C" is the total number of snubbers of a type found not meeting the acceptance requirements of Specification 4.7.8f. The cumulative number of snubbers of a type tested is denoted by "N". At the end of each day's testing, the new value of "N" and "C" (previous day's total plus current day's increments) shall be plotted on Figure 4.7-1. If at any time the point plotted falls in the "Reject" region, all snubbers of that type shall be functionally tested. If at any time the point plotted falls in the "Accept" region, testing of that group of snubbers may be terminated. When the point plotted lies in the "Continue Testing" region, additional snubbers of that type shall be tested until the point falls in the "Accept" region or the "Reject" region, or all the snubbers of that group have been tested. Testing equipment failure during functional testing may invalidate that day's testing and allow that day's testing to resume anew at a later time provided all snubbers tested with the failed equipment during the day of equipment failure are retested; or
- 3) An initial representative sample of 55 snubbers shall be functionally tested. For each snubber snubber type which does not meet the functional test acceptance criteria, another sample of at least one-half the size of the initial sample shall be tested until the total number tested is equal to the initial sample size multiplied by the factor, 1 + C/2, where "C" is the number of snubbers found which do not meet the functional test acceptance criteria. The results from this sample plan shall be plotted using an "Accept" line which follows the equation N = 55(1 + C/2). Each snubber point should be plotted as soon as the snubber is tested. If the point plotted falls on or

SURVEILLANCE REQUIREMENTS (Continued)

below the "Accept" line, testing of that type of snubber may be terminated. If the point plotted falls above the "Accept" line, testing must continue until the point falls in the "Accept" region or all the snubbers of that type have been tested.

The representative sample selected for the functional test sample plans shall be randomly selected from the snubbers of each type and reviewed before beginning the testing. The review shall ensure, as far as practicable, that they are representative of the various configurations, operating environments, range of size, and capacity of snubbers of each type. Snubbers placed in the same location as snubbers which failed the previous functional test shall be retested at the time of the next functional test but shall not be included in the sample plan. If during the functional testing, additional sampling is required due to failure of only one type of snubber, the functional test results shall be reviewed at that time to determine if additional samples should be limited to the type of snubber which has failed the functional testing.

f. Functional Test Acceptance Criteria

The snubber functional test shall verify that:

- Activation (restraining action) is achieved within the specified range in both tension and compression;
- 2) Snubber bleed, or release rate where required, is present in both tension and compression, within the specified range; and
- Where required, the force required to initiate or maintain motion of the snubber is within the specified range in both directions of travel.

Testing methods may be used to measure parameters indirectly or parameters other than those specified if those results can be correlated to the specified parameters through established methods.

g. Service Life Monitoring Program

An engineering evaluation shall be made of each failure to meet the functional test acceptance criteria to determine the cause of the failure. The results of this evaluation shall be used, if applicable, in selecting snubbers to be tested in an effort to determine the OPERABILITY of other snubbers irrespective of type which may be subject to the same failure mode.

SURVEILLANCE REQUIREMENTS (Continued)

For the snubbers found inoperable, an engineering evaluation shall be performed on the components to which the inoperable snubbers are attached. The purpose of this engineering evaluation shall be to determine if the components to which the inoperable snubbers are attached were adversely affected by the inoperability of the snubbers in order to ensure that the component remains capable of meeting the designed service.

If any snubber selected for functional testing either fails to lock up or fails to move, i.e., frozen-in-place, the cause will be evaluated and, if caused by manufacturer or design deficiency, all snubbers of the same type subject to the same defect shall be functionally tested. This testing requirement shall be independent of the requirements stated in Specification 4.7.8e. for snubbers not meeting the functional test acceptance criteria.

h. Functional Testing of Repaired and Replaced Snubbers

Snubbers which fail the visual inspection or the functional test acceptance criteria shall be repaired or replaced. Replacement snubbers and snubbers which have repairs which might affect the functional test results shall be tested to meet the functional test criteria before installation in the unit. Mechanical snubbers shall have met the acceptance criteria subsequent to their most recent service, and the freedom-of-motion test must have been performed within 12 months before being installed in the unit.

i. Snubber Service Life Program

The service life of hydraulic and mechanical snubbers shall be monitored to ensure that the service life is not exceeded between surveillance inspections. The maximum expected service life for various seals, springs, and other critical parts shall be determined and established based on engineering information and shall be extended or shortened based on monitored test results and failure history. Critical parts shall be replaced so that the maximum service life will not be exceeded during a period when the snubber is required to be OPERABLE. The parts replacements shall be documented and the documentation shall be retained in accordance with Specification 6.10.2.

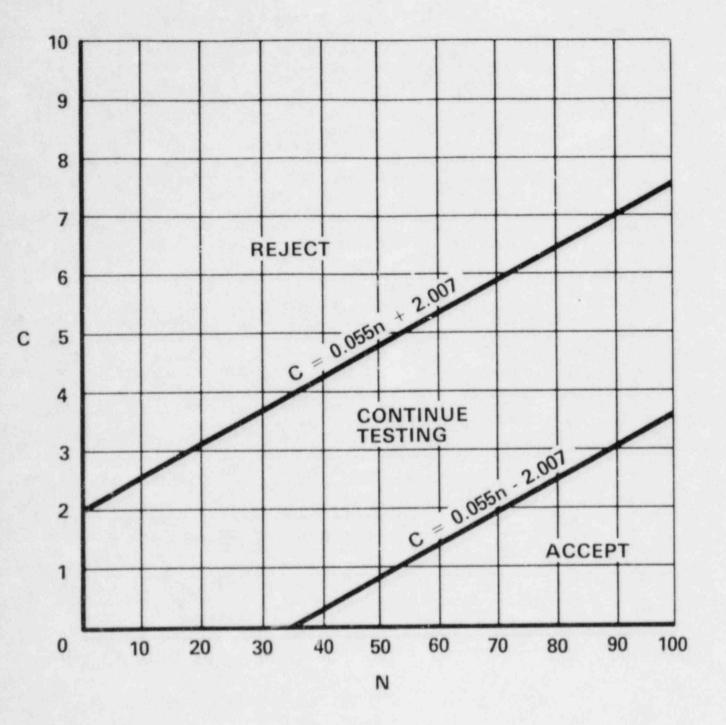


FIGURE 4.7-1 SAMPLE PLAN 2) FOR SNUBBER FUNCTIONAL TEST

3/4 7-24

3/4.7.9 SEALED SOURCE CONTAMINATION

LIMITING CONDITION FOR OPERATION

3.7.9 Each sealed source containing radioactive material either in excess of 100 microCuries of beta and/or gamma-emitting material or 5 microCuries of alpha emitting material shall be free of greater than or equal to 0.005 microCurie of removable contamination.

APPLICABILITY: At all times.

ACTION:

- a. With a sealed source having removable contamination in ε cess of the above limits, immediately withdraw the sealed source from use and either:
 - 1. Decontaminate and repair the sealed source, or
 - Dispose of the sealed source in accordance with Commission Regulations.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.9.1 Test Requirements - Each sealed source shall be tested for leakage and/or contamination by:

- a. The licensee, or
- Other persons specifically authorized by the Commission or an Agreement State.

The test method shall have a detection sensitivity of at least 0.005 microCurie per test sample.

4.7.9.2 Test Frequencies - Each category of sealed sources (excluding startup sources and fission detectors previously subjected to core flux) shall be tested at the frequency described below.

- a. Sources in use At least once per 6 months for all sealed sources containing radioactive materials:
 - With a half-life greater than 30 days (excluding Hydrogen 3), and
 - 2) In any form other than gas.





SURVEILLANCE REQUIREMENTS (Continued)

- b. Stored sources not in use Each sealed source and fission detector shall be tested prior to use or transfer to another licensee unless tested within the previous 6 months. Sealed sources and fission detectors transferred without a certificate indicating the last test date shall be tested prior to being placed into use; and
- c. Startup sources and fission detectors Each sealed startup source and fission detector shall be tested within 31 days prior to being subjected to core flux or installed in the core and following repair or maintenance to the source.

4.7.9.3 Reports - A report shall be prepared and submitted to the Commission on an annual basis if sealed source or fission detector leakage tests reveal the presence of greater than or equal to 0.005 microCurie of removable contamination.

3/4.7.10 FIRE SUPPRESSION SYSTEMS

FIRE SUPPRESSION WATER SYSTEM

LIMITING CONDITION FOR OPERATION

3.7.10.1 The Fire Suppression Water System shall be OPERABLE with:

- At least two fire suppression pumps, each with a capacity of 1500 gpm, with their discharge aligned to the fire suppression header;
- Two separate water supply tanks, each with a minimum level of 31 feet (260,000 gallons); and
- c. An OPERABLE flow path capable of taking suction from both fire water storage tanks and transferring the water through distribution piping with OPERABLE sectionalizing control or isolation valves to the yard hydrant curb valves, the last valve ahead of the water flow alarm device on each sprinkler or hose standpipe, and the last valve ahead of the deluge valve on each Deluge or Spray System required to be OPERABLE per Specifications 3.7.10.2, and 3.7.10.4.

APPLICABILITY: At all times.

ACTION:

- a. With one of the two required pumps and/or one water supply inoperable, restore the inoperable equipment to OPERABLE status within 7 days or provide an alternate backup pump or supply. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.
- b. With the Fire Suppression Water System otherwise inoperable establish a backup Fire Suppression Water System within 24 hours.

SURVEILLANCE REQUIREMENTS

4.7.10.1.1 The Fire Suppression Water System shall be demonstrated OPERABLE:

- At least once per 7 days by verifying the water level in each fire water storage tank exceeds 31 feet (260,000 gallons),
- b. At least once per 31 days on a STAGGERED TEST BASIS by starting the electric motor-driven pump and operating it for at least 15 minutes on recirculation flow,
- c. At least once per 31 days by verifying that each valve (manual, poweroperated, or automatic) in the flow path is in its correct position.

SURVEILLANCE REQUIREMENTS (Continued)

- d. At least once per 6 months for the first year and then at least once per 3 years by performance of a yard loop and hydrant flush,
- e. At least once per 12 months by cycling each testable valve in the flow path through at least one complete cycle of full travel,
- f. At least once per 18 months by performing a system functional test which includes simulated automatic actuation of the system throughout its operating sequence, and:
 - Verifying that each pump develops at least 1500 gpm at a system head of 135 psig,
 - Verifying each pump delivers at least 2250 gpm at a system pressure of 105 psig,
 - Cycling each valve in the flow path that is not testable during plant operation through at least one complete cycle of full travel, and
 - 4) Verifying that each fire suppression pump starts (sequentially) on decreasing pressure in the fire suppression header at a header pressure greater than or equal to 110 psig.
- g. At least once per 3 years by performing a flow test of the system in accordance with Chapter 5, Section 11 of the Fire Protection Handbook, 14th Edition, published by the National Fire Protection Association.
- 4.7.10.1.2 Each fire pump diesel engine shall be demonstrated OPERABLE:
 - a. At least once per 31 days by verifying:
 - 1) The fuel oil day tank level contains at least 175 gallons of fuel, and
 - The diesel starts from ambient conditions and operates for at least 30 minutes on recirculation flow.
 - b. At least once per 92 days by verifying that a sample of diesel fuel from the fuel oil day tank, obtained in accordance with ASTM-D270-1975, is within the acceptable limits specified in Table 1 of ASTM-D975-1977 when checked for viscosity, water, and sediment; and
 - c. At least once per 18 months, during shutdown, by subjecting the diesel to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for the class of service.

SURVEILLANCE REQUIREMENTS (Continued)

4.7.10.1.3 Each fire pump diesel starting 24-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1) The electrolyte level of each battery is above the plates, and
 - The overall battery voltage is greater than or equal to 24 volts.
- b. At least once per 92 days by verifying that the specific gravity is appropriate for continued service of the battery; and
- c. At least once per 18 months by verifying that:
 - 1) The batteries, cell plates, and battery racks show no visual indication of physical damage or abnormal deterioration, and
 - The battery-to-battery and terminal connections are clean, tight, free of corrosion, and coated with anticorrosion material.



SPRAY AND/OR SPRINKLER SYSTEMS

LIMITING CONDITION FOR OPERATION

3.7.10.2 The following Spray and/or Sprinkler Systems shall be OPERABLE:

a. Wet fipe Sprinkler Systems

Building	Elevation	Area Protected
Auxiliary	2000/2026	North Electric Cable Chase
Auxiliary	1988/2000/2026	South Electric Cable Chase
Control	1974 - 2073	Vertical Electrical Chases
Control	1974	Pipe Space and Tank Room
Control	1992	Cable Area Above Access Control

b. Pre-Action Sprinkler Systems

Building	Elevation	Area Protected	
Auxiliary	1974	Cable Trays*	
Auxiliary 2000		Cable Trays*	
Auxiliary	2026	Cable Trays*	
Control	2032	Lower Cable Spreading Room	
Control	2073	Upper Cable Penetration Area	
Reactor	2026	North Cable Penetration Area	
Reactor	2026	South Cable Penetration Area	
Diesel Gen. (E)	2000	East Diesel Generator Room	
Diesel Gen. (W)	2000	West Diesel Generator Room	

c. Water Sprays Systems

Building	Elevation	Area Protected	
Auxiliary	2000	Auxiliary Feedwater Pump Turbine	
ESF Transformer	Grade	Transformer XNB01*	
ESF Transformer	Grade	Transformer XNB02*	

APPLICABILITY: Whenever equipment protected by the Spray/Sprinkler System is required to be OPERABLE.

ACTION:

- a. With one or more of the above required Spray and/or Sprinkler Systems inoperable, within 1 hour establish a continuous fire watch with backup fire suppression equipment for those areas in which redundant systems or components could be damaged; for other areas, establish an hourly fire watch patrol.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

*Areas contain redundant systems or components which could be damaged.

SURVEILLANCE REQUIREMENTS

4.7.10.2 Each of the above required Spray and/or Sprinkler Systems shall be demonstrated OPERABLE:

- At least once per 31 days by verifying that each valve (manual, poweroperated, or automatic) in the flow path is in its correct position;
- At least once per 12 months by cycling each testable valve in the flow path through at least one complete cycle of full travel;
- c. At least once per 18 months:
 - By performing a system functional test which includes simulated automatic actuation of the system, and:
 - Verifying that the automatic valves in the flow path actuate to their correct positions on a Simulated Fire test signal, and
 - b) Cycling each valve in the flow path that is not testable during plant operation through at least one complete cycle of full travel.
 - By a visual inspection of the dry pipe spray and sprinkler headers to verify their integrity, and
 - By a visual inspection of each nozzle's spray area to verify the spray pattern is not obstructed.
- d. At least once per 3 years by performing an air or water flow test through each open head spray/sprinkler header and verifying each open head spray/sprinkler nozzle is unobstructed.

HALON SYSTEMS

LIMITING CONDITION FOR OPERATION

3.7.10.3 The following Halon Systems shall be OPERABLE:

Building	Elevation	Area Protected
Auxiliary	2026	North Electrical Penetration Rocm
Auxiliary	2026	South Electrical Penetration Room
Auxiliary	2026	Load Center and M. G. Sets Room*
Control	2000	ESF Switchgear Rooms*
Control	2016	Switchgear Rooms
Control	2047	Control Room Cable Trenches and Chases

<u>APPLICABILITY</u>: Whenever equipment protected by the Halon System is required to be OPERABLE.

ACTION:

- a. With one or more of the above required Halon Systems inoperable, within 1 hour establish a continuous fire watch with backup fire suppression equipment for those areas in which redundant systems or components could be damaged; for other areas, establish an hourly fire watch patrol.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.10.3 Each of the above required Halon Systems shall be demonstrated OPERABLE:

- At least once per 6 months by verifying Halon storage tank weight (or level) to be at least 95% of full charge weight and pressure to be at least 90% of full charge pressure; and
- b. At least once per 18 months by verifying the system, including associated Ventilation System fire dampers and fire door release mechanisms, actuates manually and automatically, upon receipt of a simulated actuation signal.

*Areas contain redundant systems or components which could be damaged.

FIRE HOSE STATIONS

LIMITING CONDITION FOR OPERATION

3.7.10.4 The fire hose stations given in Table 3.7-4 shall be OPERABLE.

APPLICABILITY: Whenever equipment in the areas protected by the fire hose stations is required to be OPERABLE.

ACTION:

a. With one or more of the fire hose stations given in Table 3.7-4 inoperable, provide equivalent capacity backup hose protection to the unprotected area from the spare hose connection on the adjacent OPERABLE standpipe. If two standpipe hose connections are not available at the adjacent OPERABLE hose station(s), provide gated wye(s) to ensure continued OPERABILITY of the affected hose station. Where it can be demonstrated that the physical routing of the backup hose would result in a recognizable hazard to operating technicians, plant equipment, or the hose itself, or would require the blocking open of a fire door, the hose shall be stored at the point of origin and properly identified as to its intended use. The above action shall be accomplished within 1 hour if the inoperable fire hose is the primary means of fire suppression; otherwise route the additional hose within 24 hours.

b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.10.4 Each of the fire hose stations given in Table 3.7-4 shall be demonstrated OPERABLE:

- At least once per 31 days, by a visual inspection of the fire hose stations accessible during plant operations to assure all required equipment is at the station;
- b. At least once per 18 months, by:
 - Visual inspection of the stations not accessible during plant operations to assure all required equipment is at the station,
 - 2) Removing the hose for inspection and reracking, and
 - Inspecting all gaskets and replacing any degraded gaskets in the couplings.
- c. At least once per 3 years, by:
 - 1) Partially opening each hose station valve to verify valve OPERABILITY and no flow blockage, and
 - Conducting a hose hydrostatic test at a pressure of 150 psig or at least 50 psig above maximum fire main operating pressure, whichever is greater.

TABLE 3.7-4

FIRE HOSE STATIONS

BUILDING	ELEVATION	AREA	HOSE RACK
Auxiliary	1974	1122	KC-HR-051
Auxiliary	1974	1122	KC-HR-047
Auxiliary	1974	1120	KC-HR-031
Auxiliary	1974	1120	KC-HR-025#
Auxiliary	1974	1101	KC-HR-023#
Auxiliary	1974	1101	KC-HR-040
Auxiliary	1974	1101	KC-HR-042
Auxiliary	1988	1201	KC-HR-024
Auxiliary	2000	1329	KC-HR-111
Auxiliary	2000	1320	KC-HR-048
Auxiliary	2000	1320	KC-HR-046#
Auxiliary	2000	1314	KC-HR-G30
Auxiliary	2000	1321	KC-HR-029#
Auxiliary	2000	1301	KC-HR-035#
Auxiliary	2000	1301	KC-HR-039
Auxiliary	2000	1301	KC-HR-041#
Auxiliary	2026	1408	KC-HR-049
Auxiliary	2026	1408	KC-HR-044
Auxiliary	2026	1408	KC-HR-032#
Auxiliary	2026	1408	KC-HR-026#
Auxiliary	2026	1401	KC-HR-034
Auxiliary	2026	1403	KC-HR 037#
Auxiliary	2047	1506	KC-HR-050
Auxiliary	2047	1513	KC-HR-043
Auxiliary	2047	1506	KC-HR-045
Auxiliary	2047	1501	KC-HR-038
Auxiliary	2047	1504	KC-HR-033
Auxiliary	2047	1502	KC-HR-027
Auxiliary	2064	1119	KC-HR-028#
Control	1974	3101	KC-HR-002#
Control	1974	3101	KC-HR-014#
Control	1984	3204	KC-HR-015#
Control	1984	3221	KC-HR-001#
Control	2000	3301	KC-HR-004#
Control	2000	3301	KC-HR-017#
Control	2000	3302	KC-HR-016#
Control	2016	3401	KC-HR-005
Control	2016	3401	KC-HR-019
Control	2016	3401	KC-HR-018

TABLE 3.7-4 (Continued)

FIRE HOSE STATIONS

BUILDING	ELEVATION	AREA	HOSE RACK
Control	2032	3501	KC-HR-006#
Control	2032	3501	KC-HR-020#
Control	2047	3604	KC-HR-007
Control	2047	3616	KC-HR-021
Control	2073	3801	KC-HR-008#
Control	2073	3801	KC-HR-022#
Reactor	2000	2201	KC-HR-120*
Reactor	2000	2201	KC-HR-131*
Reactor	2000	2201	KC-HR-124*
Reactor	2000	2201	KC-HR-129*
Reactor	2026	N.A.	KC-HR-121*
Reactor	2026	N.A.	KC-HR-132*#
Reactor	2026	N. A.	KC-HR-125*
Reactor	2026	N.A.	KC-HR-130*
Reactor	2047	N.A.	KC-HR-128*
Reactor	2047	N. A.	KC-HR-122*
Reactor	2047	N.A.	KC-HR-126*
Reactor	2068	N.A.	KC-HR-123*
Reactor	2068	N. A.	KC-HR-127*
Fuel	2000	6102	KC-HR-142#
Fuel	2000	6102	KC-HR-054#
Fue1	2000	6102	KC-HR-143
Fue1	2000	6104	KC-HR-057
Fuel	2026	6201	KC-HR-133
Fue1	2026	6203	KC-HR-052
Fue1	2047	6301	KC-HR-055#
Fue1	2047	6302	KC-HR-056#
Fuel	2047	6301	KC-HR-053#
ESW	2000	N.A.	KC-HR-140
ESW	2000	N.A.	KC-HR-141

TABLE NOTATIONS

#Secondary means of fire suppression to Water Sprays/Deluge or Halon System.

*Fire hose for station to be stored external to Reactor Building.

3/4.7.11 FIRE BARRIER PENETRATIONS

LIMITING CONDITION FOR OPERATION

3.7.11 All fire barrier penetrations (walls, floor/ceilings, cable tray enclosures, and other fire barriers) separating safety related fire areas or separating portions of redundant systems important to safe shutdown within a fire area and all sealing devices in fire rated assembly penetrations (fire doors, fire windows, fire dampers, cable, piping, and ventilation duct penetration seals) shall be OPERABLE.

APPLICABILITY: At all times.

ACTION:

- a. With one or more of the above required fire barrier penetrations inoperable, within 1 hour establish a continuous fire watch on at least one side of the affected penetration, or verify the OPERABILITY of fire detectors on at least one side of the inoperable fire barrier and establish an hourly fire watch patrol.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.7.11.1 At least once per 18 months the above required fire rated assemblies and penetration sealing devices shall be verified OPERABLE by performing a visual inspection of:

- a. The exposed surfaces of each fire rated assembly,
- b. Each fire window/fire damper and associated hardware, and
- c. At least 10% of each type (electrical and mechanical) of sealed penetration. If apparent changes in appearance or abnormal degradations are found, a visual inspection of an additional 10% of each type of sealed penetration shall be made. This inspection process shall continue until a 10% sample with no apparent changes in appearance or abnormal degradation is found. Samples shall be selected such that each penetration seal will be inspected every 15 years.

4.7.11.2 Each of the above required fire doors shall be verified OPERABLE by inspecting the automatic hold-open, release and closing mechanism and latches at least once per 6 months, and by verifying:

- a. The OPERABILITY of the Fire Door Supervision System for each electrically supervised fire door by performing a TRIP ACTUATING DEVICE OPERATIONAL TEST at least once per 31 days.
- That each locked closed fire door without electrical supervision is closed at least once per 7 days,
- c. That doors with automatic hold-open and release mechanisms are free of obstructions at least once per 24 hours and performing a functional test at least once per 18 months, and
- d. That each unlocked fire door without electrical supervision is closed at least once per 24 hours.



PLANT SYSTEMS

3/4.7.12 AREA TEMPERATURE MONITORING

LIMITING CONDITION FOR OPERATION

3.7.12 The temperature limit of each area given in Table 3.7-5 shall not be exceeded for more than 8 hours or by more than 30°F.

<u>APPLICABILITY</u>: Whenever the equipment in an affected area is required to be OPERABLE.

ACTION:

- a. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-5 for more than 8 hours, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that provides a record of the cumulative time and the amount by which the temperature in the affected area(s) exceeded the limit(s) and an analysis to demonstrate the continued OPERABILITY of the affected equipment. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.
- b. With one or more areas exceeding the temperature limit(s) shown in Table 3.7-5 by more than 30°F, prepare and submit a Special Report as required by ACTION a. above and within 4 hours either restore the area(s) to within the temperature limit(s) or declare the equipment in the affected area(s) inoperable.

SURVEILLANCE REQUIREMENTS

4.7.12 The temperature in each of the areas shown in Table 3.7-5 shall be determined to be within its limit at least once per 12 hours.



TABLE 3.7-5

AREA TEMPERATURE MONITORING

	AREA	MAXIMUM TEMPERATURE LIMIT (°F)
1.	ESW Pump Room A	119
2.	ESW Pump Room B	119
3.	Auxiliary Feedwater Pump Room A	119
4.	Auxiliary Feedwater Pump Room B	119
5.	Turbine-Driven Auxiliary Feedwater Pump Room	147
6.	ESF Switchgear Room I	87
7.	ESF Switchgear Room II	87
8.	RHR Pump Room A	119
9.	RHR Pump Room B	119
10.	CTMT Spray Pump Room A	119
11.	CTMT Spray Pump Room B	119
12.	Safety Injection Pump Room A	119
13.	Safety Injection Pump Room B	119
14.	Centrifugal Charging Pump Room A	119
15.	Centrifugal Charging Pump Room 6	119
16.	Electrical Penetration Room A	101
17.	Electrical Penetration Room B	101
18.	Component Cooling Water Room A	119
19.	Component Cooling Water Room B	119
20.	Diesel Generator Room A	119
21.	Diesel Generator Room B	119
22.	Control Room	84

3/4 7-38

3/4.8.1 A.C. SOURCES

OPERATING

LIMITING CONDITION FOR OPERATION

3.8.1.1 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. Two physically independent circuits between the offsite transmission network and the Onsite Class 1E Distribution System, and
- b. Two separate and independent diesel generators, each with:
 - A separate day tank containing a minimum volume of 390 gallons of fuel,
 - A separate Fuel Oil Storage System containing a minimum volume of 85,300 gallons of fuel, and
 - 3) A separate fuel transfer pump.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With either an offsite circuit or diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Specifications 4.8.1.1.1 and 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter; restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one offsite circuit and one diesel generator of the above required A.C. electrical power sources inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Specifications 4.8.1.1.1 and 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter; restore at least one of the inoperable sources to OPERABLE status within 12 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore at least two offsite circuits and two diesel generators to OPERABLE status within 72 hours from the time of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With one diesel generator inoperable in addition to ACTION a. or b. above, verify that:
 - All required systems, subsystems, trains, components, and devices that depend on the remaining OPERABLE diesel generator as a source of emergency power are also OPERABLE, and



LIMITING CONDITION FOR OPERATION

ACTION (Continued)

 When in MODE 1, 2, or 3, the steam-driven auxiliary feedwater pump is OPERABLE.

If these conditions are not satisfied within 2 hours be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

- d. With two of the above required offsite A.C. circuits inoperable, demonstrate the OPERABILITY of two diesel generators by performing Specification 4.8.1.1.2a.4) within 1 hour and at least once per 8 hours thereafter, unless the diesel generators are already operating; restore at least one of the inoperable offsite sources to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours. With only one offsite source restored, restore at least two offsite circuits to OPERABLE status within 72 hours from time of initial loss or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- e. With two of the above required diesel generators inoperable, demonstrate the OPERABILITY of two offsite A.C. circuits by performing Specification 4.8.1.1.1 within 1 hour and at least once per 8 hours thereafter; restore at least one of the inoperable diesel generators to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore at least two diesel generators to OPERABLE status within 72 hours from time of initial loss or be in least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.1.1.1 Each of the above required indeperdent circuits between the offsite transmission network and the Onsite Class 1E Distribution System shall be determined OPERABLE at least once per 7 days by verifying correct breaker alignments, indicated power availability.

SURVEILLANCE REQUIREMENTS (Continued)

- 4.8.1.1.2 Each diesel generator shall be demonstrated OPERABLE:
 - a. In accordance with the frequency specified in Table 4.8-1 on a STAGGERED TEST BASIS by:
 - 1) Verifying the fuel level in the day tank,
 - 2) Verifying the fuel level in the fuel storage tank,
 - Verifying the fuel transfer pump starts and transfers fuel from the storage system to the day tank,
 - 4) Verifying the diesel starts from ambient condition and accelerates to at least 514 rpm in less than or equal to 12 seconds.* The generator voltage and frequency shall be 4000 ± 320 volts and 60 ± 1.2 Hz within 12 seconds* after the start signal. The diesel generator shall be started for this test by using one of the following signals:
 - a) Manual, or
 - b) Simulated loss-of-offsite power by itself, or
 - c) Safety Injection test signal.
 - 5) Verifying the generator is inchronized, loaded to greater than or equal to 6201 kW in less than or equal to 60 seconds,* operates with a load greater than or equal to 6201 kW for at least 60 minutes, and
 - Verifying the diesel generator is aligned to provide standby power to the associated emergency busses.
 - b. At least once per 31 days and after each operation of the diesel where the period of operation was greater than or equal to 1 hour by checking for and removing accumulated water from the day tanks;
 - At least once per 31 days by checking for and removing accumulated water from the fuel oil storage tanks;
 - d. By sampling new fuel oil in accordance with ASTM-D4057 prior to addition to storage tanks and:
 - By verifying in accordance with the tests specified in ASTM-D975-81 prior to addition to the storage tanks that the sample has:

^{*}These diesel generator starts from ambient conditions shall be performed only once per 184 days in these surveillance tests and all other engine starts for the purpose of this surveillance testing shall be preceded by an engine prelube period and/or other warmup procedures recommended by the manufacturer so that the mechanical stress and wear on the diesel engine is minimized.



SURVEILLANCE REQUIREMENTS (Continued)

- An API Gravity of within 0.3 degrees at 60°F, or a specific gravity of within 0.0016 at 60/60°F, when compared to the supplier's certificate, or an absolute specific gravity at 60/60°F of greater than or equal to 0.83 but less than or equal to 0.89, or an API gravity of greater than or equal to 27 degrees but less than or equal to 39 degrees;
- A kinematic viscosity at 40°C of greater than or equal to 1.9 centistokes, but less than or equal to 4.1 centistokes, if gravity was not determined by comparison with the supplier's certification;
- c) A flash point equal to or greater than 125°F; and
- A clear and bright appearance with proper color when tested in accordance with ASTM-D4176-82.
- 2) By verifying within 30 days of obtaining the sample that the other properties specified in Table 1 of ASTM-D975-81 are met when tested in accordance with ASTM D975-81 except that the analysis for sulfur may be performed in accordance with ASTM-D1552-79 or ASTM-D2622-82.
- e. At least once every 31 days by obtaining a sample of fuel oil in accordance with ASTM-D2276-78, and verifying that total particulate contamination is less than 10 mg/liter when checked in accordance with ASTM-D2276-78, Method A;
- f. At least once per 18 months, during shutdown, by:
 - Subjecting the diesel to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for this class of standby service;
 - Verifying the diesel generator capability to reject a load of greater than or equal to 1352 kW (ESW pump) while maintaining voltage at 4000 ± 320 volts and frequency at 60 ± 5.4 Hz;
 - Verifying the diesel generator capability to reject a load of 6201 kW without tripping. The generator voltage shall not exceed 4784 volts during and following the load rejection;
 - 4) Simulating a loss-of-offsite power by itself, and:
 - a) Verifying deenergization of the emergency busses and load shedding from the emergency busses, and
 - b) Verifying the diesel starts on the auto-start signal, energizes the emergency busses with permanently connected loads within 12 seconds, energizes the auto-connected shutdown loads through the shutdown sequencer and operates for greater than or equal to 5 minutes while its generator

SURVEILLANCE REQUIREMENTS (Continued)

is loaded with the shutdown loads. After energization, the steady-state voltage and frequency of the emergency busses shall be maintained at 4000 \pm 320 volts and 60 \pm 1.2 Hz during this test.

- 5) Verifying that on a Safety Injection test signal without lossof-offsite power, the diesel generator starts on the auto-start signal and operates on standby for greater than or equal to 5 minutes; and the offsite power source energizes the autoconnected emergency (accident) load through the LOCA sequencer. The generator voltage and frequency shall be 4000 \pm 320 volts and 60 \pm 1.2 Hz within 12 seconds after the auto-start signal; the generator steady-state generator voltage and frequency shall be maintained within these limits during this test;
- Simulating a loss-of-offsite power in conjunction with a Safety Injection test signal, and
 - Verifying deenergization of the emergency busses and load shedding from the emergency busses;
 - b) Verifying the diesel starts on the auto-start signal, energizes the emergency busses with permanently connected loads within 12 seconds, energizes the auto-connected emergency (accident) loads through the LOCA sequencer and operates for greater than or equal to 5 minutes while its generator is loaded with emergency loads. After energization, the steady-state voltage and frequenc, of the emergency busses shall be maintained at 4000 \pm 320 volts and 60 \pm 1.2 Hz during this test; and
 - c) Verifying that all automatic diesel generator trips, except high jacket coolant temperature, engine overspeed, low lube oil pressure, high crankcase pressure, start failure relay, and generator differential, are automatically bypassed upon loss of voltage on the emergency bus concurrent with a Safety Injection Actuation signal.
- 7) Verifying the diesel generator operates for at least 24 hours. During the first 2 hours of this test, the diesel generator shall be loaded to greater than or equal to 6821 kW and during the remaining 22 hours of this test, the diesel generator shall be loaded to greater than or equal to 6201 kW. The generator voltage and frequency shall be 4000 ± 320 volts and 60 + 1.2,-3 Hz within 12 seconds after the start signal; the steady-state generator voltage and frequency shall be maintained within 4000 ± 320 volts and 60 ± 1.2 Hz during this test. Within 5 minutes after completing this 24-hour test, perform Specification 4.8.1.1.2f.6)b)*;

CALLAWAY - UNIT 1

^{*}If Specification 4.8.1.1.2f.6)b) is not satisfactorily completed, it is not necessary to repeat the preceding 24-hour test. Instead the diesel generator may be operated at 6201 kW for 1 hour or until operating temperature has stabilized.

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that the auto-connected loads to each diesel generator do not exceed 6201 kW;
- 9) Verifying the diese generator's capability to:
 - Synchronize with the offsite power source while the generator is loaded with its emergency loads upon a simulated restoration of offsite power,
 - b) Transfer its loads to the offsite power source, and
 - c) Be restored to its standby status.
- 10) Verifying that with the diesel generator operating in a test mode, connected to its bus, a simulated Safety Injection signal overrides the test mode by: (1) returning the diesel generator to standby operation, and (2) automatically energizing the emergency loads with offsite power;
- Verifying that the fuel transfer pump transfers fuel from each fuel storage tank to the day tank of each diesel via the installed cross-connection lines; and
- 12) Verifying that the automatic LOCA and shutdown sequence timer is OPERABLE with the interval between each load block within ± 10% of its design interval.
- g. At least once per 10 years or after any modifications which could affect diesel generator interdependence by starting both diesel generators simultaneously, during shutdown, and verifying that both diesel generators accelerate to at least 514 rpm in less than or equal to 12 seconds; and
- h. At least once per 10 years by:
 - Draining each fuel oil storage tank, removing the accumulated sediment and cleaning the tank using a sodium hypochlorite solution or equivalent, and
 - Performing a pressure test of those portions of the diesel fuel oil system designed to Section III, subsection ND of the ASME Code at a test pressure equal to 110% of the system design pressure.

4.8.1.1.3 <u>Reports</u> - All diesel generator failures, valid or nonvalid, shall be reported in a Special Report to the Commission pursuant to Specification 6.9.2 within 30 days. Reports of diesel generator failures shall include the information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977. If the number of failures in the last 100 valid tests (on a per nuclea, unit basis) is greater than or equal to 7, the report shall be supplemented to include the additional information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977.

CALLAWAY - UNIT 1

TABLE 4.8-1

DIESEL GENERATOR TEST SCHEDULE

NUMBER OF F		TES	ST FREG	UENCY	Y		
<u> </u>	1	At	least	once	per	31	days
	2	At	least	once	per	14	days
	3	At	least	once	per	7 0	days
2	4	At	least	once	per	3 (lays

*Criteria for determining number of failures and number of valid tests shall be in accordance with Regulatory Position C.2.e of Regulatory Guide 1.108, Revision 1, August 1977, where the last 100 tests are determined on a per nuclear unit basis. For the purpose of this schedule, only valid tests conducted after the completion of the preoperational test requirements of Regulatory Guide 1.108, Revision 1, August 1977, shall be included in the computation of the "Last 100 Valid Tests."

A.C. SOURCES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.1.2 As a minimum, the following A.C. lectrical power sources shall be OPERABLE:

- a. One circuit between the offsite transmission network and the Onsite Class 1E Distribution System, and
- b. One diesel generator with:
 - 1) A day tank containing a minimum volume of 390 gallons of fuel,
 - A fuel storage system containing a minimum volume of 85,300 gallons of fuel, and
 - 3) A fuel transfer pump.

APPLICABILITY: MODES 5 and 6.

ACTION:

With less than the above minimum required A.C. electrical power sources OPERABLE, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes, movement of irradiated fuel, or crane operation with loads over the spent fuel pool. In addition, when in MODE 5 with the reactor coclant loops not filled, or in MODE 6 with the water level less than 23 feet above the reactor vessel flange, immediately initiate corrective action to restore the required sources to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

4.8.1.2 The above required A.C. electrical power sources shall be demonstrated OPERABLE by the performance of each of the requirements of Specifications 4.8.1.1.1, 4.8.1.1.2 (except for Specification 4.8.1.1.2a.5)), and 4.8.1.1.3.



3/4.8.2 D.C. SOURCES

OPERATING

LIMITING CONDITION FOR OPERATION

- 3.8.2.1 As a minimum, the following D.C. electrical sources shall be OPERABLE:
 - a. 125-Volt Battery Bank NK11 and NK13, and its associated Full-Capacity Chargers NK21 and NK23, and
 - b. 125-Volt Battery Bank NK12 and NK14, and its associated Full-Capacity Chargers NK22 and NK24.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one of the required battery banks and/or full-capacity chargers inoperable, restore the inoperable battery bank and/or full-capacity charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.1 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1) The parameters in Table 4.8-2 meet the Category A limits, and
 - The total battery terminal voltage is greater than or equal to 130.2 volts on float charge.



SURVEILLANCE REQUIREMENTS (Continued)

- b. At least once per 92 days and within 7 days after a battery discharge with battery terminal voltage below 110 volts, or battery overcharge with battery terminal voltage above 150 volts, by verifying that:
 - 1) The parameters in Table 4.8-2 meet the Category B limits,
 - 2) There is no visible corrosion at either terminals or connectors, or the cell-to-cell and terminal connection resistance of these items is less than 150×10^{-6} ohm, and
 - The average electrolyte temperature of at least every sixth cell is above 60°F.
- c. At least once per 18 months by verifying that:
 - The cells, cell plates, and battery racks show no visual indication of physical damage or abnormal deterioration,
 - The cell-to-cell and terminal connections are clean, tight, and coated with anticorrosion material,
 - 3) The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohm, and
 - 4) The battery charger will supply at least 300 amperes at 130.2 volts for at least 1 hour.
- d. At least once per 18 months, during shutdown, by verifying that the battery capacity is adequate to supply and maintain in OPERABLE status simulated emergency loads for the design duty cycle when the battery is subject to a battery service test;
- e. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. Once per 60 month interval this performance discharge test may be performed in lieu of the battery service test required by Specification 4.8.2.1d.; and
- f. At least once per 18 months during shutdown, by giving performance discharge tests of battery capacity to any battery that shows signs of degradation or has reached 85% of the service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average on previous performance tests, or is below 90% of the manufacturer's rating.

TABLE 4.8-2

BATTERY SURVEILLANCE REQUIREMENTS

-	CATEGORY A ⁽¹⁾	CATEGORY B ⁽²⁾				
PARAMETER	LIMITS FOR EACH DESIGNATED PILOT CELL	LIMITS FOR EACH CONNECTED CELL	ALLOWABLE ⁽³⁾ VALUE FOR EACH CONNECTED CELL			
Electrolyte Level	>Minimum level indication mark, and < 쳐" above maximum level indication mark	>Minimum level indication mark, and < ¼" above maximum level indication mark	Above top of plates, and not overflowing			
Float Voltage	\geq 2.13 volts	2.13 volts ⁽⁶⁾	> 2.07 volts			
		≥ 1.195	Not more than 0.020 below the average of all connected cells			
Specific4) Gravity(4)	≥ 1.200 ⁽⁵⁾	Average of all connected cells > 1.205	Average of all connected cells \geq 1.195 ⁽⁵⁾			

TABLE NOTATIONS

- (1) For any Category A parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that within 24 hours all the Category B measurements are taken and found to be within their allowable values, and provided all Category A and B parameter(s) are restored to within limits within the next 6 days.
- (2) For any Category B parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that the Category B parameters are within their allowable values and provided the Category B parameter(s) are restored to within limits within 7 days.
- (3) Any Category B parameter not within its allowable value indicates an inoperable battery.
- (4) Corrected for electrolyte temperature and level.
- (5) Or battery charging current is less than 2 amps when on charge.
- (6) Corrected for average electrolyte temperature.

D.C. SOURCES

SHUTDOWN

LIMITING CONDITION FOR OPERATION

- 3.8.2.2 As a minimum, the following D.C. electrical sources shall be OPERABLE:
 - a. 125-Volt Battery Bank NK11 and NK13, and its associated Full-Capacity Chargers NK21 and NK23, or
 - b. 125-Volt Battery Bank NK12 and NK14, and its associated Full-Capacity Chargers NK22 and NK24.

APPLICABILITY: MODES 5 and 6.

ACTION:

With the required battery bank and/or full-capacity charger inoperable, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes or movement of irradiated fuel; initiate corrective action to restore the required battery bank and/or full-capacity charger to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The above required 125-volt battery banks and associated chargers thall be demonstrated OPERABLE in accordance with Specification 4.8.2.1.

3/4.8.3 ONSITE POWER DISTRIBUTION

OPERATING

LIMITING CONDITION FOR OPERATION

3.8.3.1 The following electrical busses shall be energized in the specified manner with tie breakers open between redundant busses within the unit:

- a. Division #1 A.C. Emergency Busses consisting of:
 - 1) 4160-Volt Emergency Bus #NB01, and
 - 2) 480-Volt Emergency Busses #NG01, NG03 and NG05E.
- b. Division #2 A.C. Emergency Busses consisting of:
 - 1) 4160-Volt Emergency Bus #NB02, and
 - 2) 480-Volt Emergency Busses #NG02, NG04 and NG06E.
- c. 120-Volt A.C. Vital Bus #NN01 energized from its associated inverter connected to D.C. Bus #NK01,
- d. 120-Volt A.C. Vital Bus #NN02 energized from its associated inverter connected to D.C. Bus #NK02,
- e. 120-Volt A.C. Vital Bus #NN03 energized from its associated inverter connected to D.C. Bus #NK03,
- f. 120-Volt A.C. Vital Bus #NN04 energized from its associated inverter connected to D.C. Bus #NK04,
- g. 125-Volt D.C. Bus #NK01 energized from Battery #NK11 and Charger #NK21,
- h. 125-Volt D.C. Bus #NK02 energized from Battery #NK12 and Charger #NK22,
- 125-Volt D.C. Bus #NK03 energized from Battery #NK13 and Charger #NK23, and
- j. 125-Volt D.C. Bus #NK04 energized from Battery #NK14 and Charger #NK24.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

- a. With one of the required divisions of A.C. emergency busses not fully energized, reenergize the division within 8 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one A.C. vital bus either not energized from its associated inverter, or with the inverter not connected to its associated D.C. bus: (1) reenergize the A.C. vital bus within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours, and (2) reenergize the A.C. vital bus from its associated inverter connected to its associated D.C. bus within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

c. With one D.C. bus not energized from its associated battery bank or charger, reenergize the D.C. bus from its associated battery bank and charger within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.3.1 The specified busses shall be determined energized in the required manner at least once per 7 days by verifying correct breaker alignment and indicated voltage on the busses.

ONSITE POWER DISTRIBUTION

SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.3.2 As a minimum, one of the following divisions of electrical busses shall be energized in the specified manner:

- a. Division 1, consisting of:
 - 1) 4160-volt Emergency Bus #NB01 and
 - 2) 480-volt Emergency Busses #NG01, NG03, and NG05E, and
 - 3) 120-volt A.C. Vital Busses #NN01 and NN03 energized from their associated inverter connected to D.C. Busses #NK01 and NK03, and
 - 4) 125-volt D.C. Busses #NKO1 and NKO3 energized from Batteries #NK11 and NK13 and Chargers #NK21 and NK23, or
- b. Division 2, consisting of:
 - 1) 4160-volt Emergency Bus #NB02, and
 - 2) 480-volt Emergency Busses #NG02, NG04 and NG06E, and
 - 120-volt A.C. Vital Busses #NN02 and NN04 energized from their associated inverter connected to D.C. Busses #NK02 and NK04, and
 - 4) 125-volt D.C. Busses #NK02 and NK04 energized from Batteries #NK12 and NK14 and Chargers #NK22 and NK24.

APPLICABILITY: MODES 5 and 6

ACTION:

Without one of the above required divisions of electrical busses energized in the required manner, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes, or movement of irradiated fuel; initiate corrective action to energize at least one division of the required busses in the specified manner.

SURVEILLANCE REQUIREMENTS

4.8.3.2 The specified busses shall be determined energized in the required manner at least once per 7 days by verifying correct breaker alignment and indicated voltage on the busses.



3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

LIMITING CONDITION FOR OPERATION

3.8.4.1 All containment penetration conductor overcurrent protective devices given in Table 3.8-1 shall be OPERABLE.

APPLICABILITY: MODES 1, 2, 3, and 4.

ACTION:

With one or more of the above required containment penetration conductor overcurrent protective device(s) incperable:

- a. Restore the protective device(s) to OPERABLE status or deenergize the circuit(s) by tripping the associated backup circuit breaker, or racking out or removing the inoperable circuit breaker within 72 hours, declare the affected system or component inoperable, and verify the backup circuit breaker to be tripped or the inoperable circuit breaker racked out, or removed, at least once per 7 days thereafter; the provisions of Specification 3.0.4 are not applicable to overcurrent devices in circuits which have their backup circuit breakers tripped, their inoperable circuit breakers racked out, or removed, or
- b. Be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.4.1 All containment penetration conductor overcurrent protective devices given in Table 3.8-1 shall be demonstrated OPERABLE:

- a. At least once per 18 months:
 - By verifying that the 13.8 kV circuit breakers are OPERABLE by selecting, on a rotating basis, at least 10% of the circuit breakers, and performing the following:
 - a) A CHANNEL CALIBRATION of the associated protective relays,
 - b) An integrated system functional test which includes simulated automatic actuation of the system and verifying that each relay and associated circuit breakers and control circuits function as designed and as specified in Table 3.8-1, and

SURVEILLANCE REQUIREMENTS (Continued)

- c) For each circuit breaker found inoperable during these functional tests, an additional representative sample of at least 10% of all the circuit breakers of the inoperable type shall also be functionally tested until no more failures are found or all circuit breakers of that type have been functionally tested.
- By selecting and functionally testing a representative sample 2) of at least 10% of each type of lower voltage circuit breakers. Circuit breakers selected for functional testing shall be selected on a rotating basis. Testing of these circuit breakers shall consist of injecting a current in excess of the breakers nominal Setpoint and measuring the response time. The measured response time will be compared to the manufacturer's data to ensure that it is less than or equal to a value specified by the manufacturer. Circuit breakers found inoperable during functional testing shall be restored to OPERABLE status prior to resuming operation. For each circuit breaker found inoperable during these functional tests, an additional representative sample of at least 10% of all the circuit breakers of the inoperable type shall also be functionally tested until no more failures are found or all circuit breakers of that type have been functionally tested, and
- 3) By selecting and functionally testing a representative sample of each type of fuse on a rotating basis. Each representative sample of fuses shall include at least 10% of all fuses of that type. The functional test shall consist of a nondestructive resistance measurement test which demonstrates that the fuse meets its manufacturer's design criteria. Fuses found inoperable during these functional tests shall be replaced with OPERABLE fuses prior to resuming operation. For each fuse found inoperable during these functional tests, an additional representative sample of at least 10% of all fuses of that type shall be functionally tested until no more failures are found or all fuses of that type have been functionally tested.
- b. At least once per 60 months by subjecting each circuit breaker to an inspection and preventive maintenance in accordance with procedures prepared in conjunction with its manufacturer's recommendations.

TABLE 3.8-1

CONTAINMENT PENETRATION CONDUCTOR

OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

13.8-kV Switchgear

P-252PA0107 B-252PA0110/252PA0101

P-252PA0108 B-252PA0110/252PA0101

P-252PA0205 B-252PA0211/252PA0202

P-252PA0204 B-252PA0211/252PA0202

480-V Load Center

P-125A Fuse B-52NG0304

P-125A Fuse B-52NG0404

P-52PG2102 Through 52PG2111 B-250 A Fuse

P-52PG2202 Through 52PG2211 B-250 A Fuse

P-52NG01TAF1 B-52NG0108

P-52NG03TAF1 B-52NG0305

P-52NG02TAF1 B-52NG0208

P-52NG04TAF1 B-52NG0405

P-52PG2007 B-52PG2001 POWERED EQUIPMENT

Reactor Coolant Pump DPBB01A

Reactor Coolant Pump DPBB01B

Reactor Coolant Pump DPBB01C

Reactor Coolant Pump DPBB01D

Hydrogen Recombiner SGS01A

Hydrogen Recombiner SGS01B

Pressurizer Backup Heaters

Pressurizer Backup Heaters

Containment Cooler DSGN01A

Containment Cooler DSGN01C

Containment Cooler DSGN01B

Containment Cooler DSGN01D

PG20P MCC

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

480-V Load Center (Continued)

P-52PG2402 B-500A Fuse

P-52PG2403 B-500A Fuse

P-52PG2404 B-500A Fuse

P-52PG2405 B-500A Fuse

P-52PG2406 B-500A Fuse

P-52PG2407 B-500A Fuse

480-V Motor Control Center

P-52NG01BDF3 B-40A Fuse

P-52NGO2BHR2 B-15A Fuse

P-52NG02BDF2 B-30A Fuse

P-52NG01BHF3 B-40A Fuse

P-52NG01BDF1 B-15A Fuse

P-52NG01BBR3 B-30A Fuse

P-52PG19NEF5 B-100A Fuse

P-52PG19NCR3 B-150A Fuse Pressurizer Heater

Pressurizer Heater

Pressurizer Heater

Pressurizer Heater

Pressurizer Heater

Pressurizer Heater

RHR Loop Inlet Iso Viv EJHV8701B

ESW from Ctmt Air Coolers Iso Vlv EFHV46

CCW to Ctmt Iso Viv EGHV60

CCW Containment Isolation Valve EGHV132

PRT to Containment Valve BBHV8037A

Pressurizer Relief Valve BBHV8000A

Reactor Coolant Drain Tank Pump DPHB02A

Lighting Transformer XQA26

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

480-V Motor Control Center (Continued)

P-52PG19NCR5 B-15A Fuse

P-5A Fuse B-52PG19GDF3

P-5A Fuse B-52PG19GDF6

P-52NGO3CLF2 B-15A Fuse

P-52NG01BHF4 B-40A Fuse

P-52NG02BBF4 B-250A Fuse

P-52NG02BCF3 B-250A Fuse

P-52NG01BBF4 B-250A Fuse

P-52NG01BCF3 B-250A Fuse

P-52NG02BJF5 B-150A Fuse

P-52PG20GAR2 B-150A Fuse

P-52PG20NFR3 B-15A Fuse

P-52PG20NEF5 B-100A Fuse

P-52PG20NEF1 B-150A Fuse Machine Rm Exhaust Fan DCGN04

Flux Mapping Motor Starters SR06A

Flux Mapping Motor Starters SR06B

RCP thermal barrier return isolation Vlv BBHV16

CCW Containment Isolation Valve EGHV130

Hydrogen Mixing Fan DCGN03B

Hydrogen Mixing Fan DCGN03D

Hydrogen Mixing Fan DCGN03A

Hydrogen Mixing Fan DCGN03C

CRDM Cooling Fan DCGN01B

CRDM Cooling Fan DCGN01A

Pressurizer Cooling Fan DCGN05

Reactor Coolant Drain Tank Pump DPHB02B

Lighting Transformer XQA28

CALLAWAY - UNIT 1

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

480-V Motor Control Center (Continued)

P-52NG02BJF1 B-40A Fuse

P-52NG02BJF2 B-40A Fuse

P-52NGO2BHR3 B-15A Fuse

P-52NG02BDF1 B-30A Fuse

P-52NG01BJF5 B-150A Fuse

P-52PG19GBR2 B-150A Fuse

P-52NG02BDF3 B-15A Fuse

P-52NG02BEF2 B-60A Fuse

P-52NG02BEF3 B-15A Fuse

P-52NG02BGF3 B-60A Fuse

P-52NG02BHF2 B-60A Fuse

P-52NG02BFF3 B-15A Fuse

P-52NG01BBF3 B-15A Fuse

P-52NG01BFF3 B-60A Fuse Standby Lighting

Standby Lighting

PRT to Containment Vlv BBHV8037B

Pressurizer Relief Valve BBHV8000B

CRDM Cooling Fan DCGN01D

CRDM Cooling Fan DCGN01C

Ctmt Iso Vlv Ret from Thrm Barrier Cooling Coil EGHV62

Sump to RHR Pump V1v EJHV8811B

Ctmt Recirc Sump Iso Viv ENHV7

Accumulator Iso Vlv EPHV8808B

Accumulator Iso Vlv EPHV8808D

H₂ Control System Make-up Air Vlv KAHV30

RC Pump Seal Water Iso Vlv BGHV8112

Sump to RHR Pump V1v EJHV8811A



CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

480-V Motor Control Center (Continued)

P-52NG01BEF3 B-15A Fuse

P-52NG01BGF3 B-60A Fuse

P-52NG01BGF2 B-60A Fuse

P-52NG01BFF2 B-15A Fuse

P-52NG01BBR2 B-15A Fuse

P-52NG02BBF3 B-40A Fuse

P-52NG02BCF2 B-40A Fuse

P-52NG02BHF3 B-15A Fuse

P-52NG01BCF2 B-15A Fuse

P-52NG01BDF2 B-15A Fuse

P-52NG01BEF2 B-40A Fuse

P-52NG03CDF4 B-15A Fuse

P-52NG03CHF1 B-15A Fuse

P-52PG19NAF4 B-100A Fuse

P-52PG19NCF3 B-60A Fuse Ctmt Recirc Sump Iso VIv ENHV1

Accumulator Iso Viv EPHV8808A

Accumulator Iso Vlv EPHV8808C

Ctmt Air to Aux Bldg ESF Filter Iso Vlv GSHV20

React Bldg Discharge Iso Vlv LFFV95

RHR Loop Inlet Iso Viv BBPV8702B

RHR Loop Inlet Iso V1v BBPV8702A

ESW to Ctmt Air Coolers Iso Vlv EFHV34

ESW to Ctmt Air Coolers Iso Vlv EFHV33

ESW from Ctmt Air Coolers Iso Vlv EFHV45

RHR Loop Inlet Iso Vlv EJHV8701A

RCP Thermal Barrier CCW Iso Valve BBHV13

RCP Thermal Barrier CCW Iso VIv BBHV14

Reactor Cavity Cooling Fan DCGN02A

Ctmt Atmospheric Control System Fan DCGR01A

CONTAINMENT PENE RATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

480-V Motor Control Center (Continued)

P-52PG19NGF2 B-40 Fuse

P-52PG19NGF3 B-40 Fuse

P-52PG19NEF1 B-40A Fuse

P-52PG19NGR3 B-40A Fuse

P-52PG19NFF1 B-15A Fuse

P-52PG19NFF2 B-15A Fuse

P-52PG19NAF2 B-25A Fuse

P-52NG03CBF4 B-15A Fuse

P-52NG03CLF2 B-15A Fuse

P-52PG20NB, 5 B-100A Fuse

P-52PG20NFF4 B-60A Fuse

P-52PG20NBF1 B-40A Fuse

P-52PG20NCF: B-40A Fuse

P-52PG20NFF3 B-40A Fuse

1EPRO8C P-3A Fuse RP139 B-3A Fuse RCP B Space Heater RCP A Oil Lift Pump

RCP A Space Heater

RCP B Oil Lift Pump

Ctmt Normal Sump Pump DPLF05A

Ctmt Normal Sump Pump DPLF05C

Instrument Tunnel Sump Pump DPLF07A

RCP Thermal Barrier CCW Iso VIv BBHV15

RCP Therma. Barrier CCW ISo V1v BBHV16

Reactor Cavity Cooling Fan DCGN02B

Ctmt Atmospheric Control System Fan DCGR01B

RCP C Space Heater

RCP D Space Heater

RCP C Oil Lift Pump

Accumulator Tank A Isol Vlv EPHV8808A

CALLAWAY - UNIT 1

3/4 8-23



CONTATNMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

480-V Motor Control Center (Continued)

1EPRO8D P-3A Fuse RP139 B-3A Fuse 4EPRO8A P-3A Fuse RP140 B-3A Fuse 4EPRO8B P-3A Fuse RP140 B-3A Fuse 1EPK09B P-3A Fuse RL018 B-3A Fuse IEPK09D P-3A Fuse RL018 B-3A Fuse 1EPK09F P-3A Fuse RL018 B-3A Fuse 4EPK09A P-3A Fuse RL018 B-3A Fuse 4EPK09C P-3A Fuse RL018 B-3A Fuse 4EPK09E P-3A Fuse RL018 B-3A Fuse 4GTK03B P-3A Fuse RLO20 B-3A Fuse 4GTK03D P-3A Fuse RL020 B-3A Fuse 5BBA01A P-15A Fuse PA0107 B-15A Fuse 5BBA01B P-15A Fuse PA0108 B-15A Fuse 6BBA01C P-15A Fuse PA0205 B-15A Fuse 6BBA01D P-15A Fuse PA0204 B-15A Fuse

Accumulator Tank C Isol Vlv EPHV8808C

Accumulator Tank B Isol Vlv EPHV8808B

Accumulator Tank D Isol Vlv EPHV8808D

Accumulator Tank B Vent Vlv EPHV8950B

Accumulator Tank C Vent Vlv EPHV8950D

Accumulator Tank D Vent Vlv EPHV8950F

Accumulator Tank A Vent Vlv EPHV8950A

Accumulator Tank B Vent Vlv EPHV8950C

Accumulator Tank C Vent Vlv EPHV8950E

Cont. Mini Purge Isol Vlv GTHZ11

Cont. Purge Isol Vlv GTHZ8

RCP Breaker Control

RCP Breaker Control

RCP Breaker Control

RCP Breaker Control

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

480-V Motor Control Center (Continued)

5BBG02A P-2A Fuse PG19NEF1 B-1A Fuse

P-52PG20NFF2 B-40A Fuse

P-52PG20NER2 B-15A Fuse

P-52PG20NGF4 B-15A Fuse

P-52PG20NDR2 B-25A Fuse

P-52PG1904 B-600A Fuse

CRDM Control Rod Drive Power

P-10A Fuse B-30A Fuse

P-50A Fuse B-150A Fuse

Low Voltage Power and Control

6HBK04B P-3A Fuse HB115 B-3A Fuse

6HBK05A P-3A Fuse HB115 B-3A Fuse

1HBK19A P-3A Fuse RL021 B-3A Fuse

4KAG04A P-2A Fuse NG02BFF3 B-1A Fuse

5KCQ15S P-3A Fuse KC274A B-3A Fuse RCP Oil Lift Pump Control

RCP D Oil Lift Pump

Ctmt Normal Sump Pump DPLF05B

Ctmt Normal Sump Pump DPLF05D

Instrument Tunnel Sump Pump DPLF07B

Polar Crane HKE13

Gripper Coils (106 fused circuits)

Lift Coils (52 fused circuits)

RCDT Heat Exchanger return to RCDT V1v HBHV7144

RCDT Discharge Vlv HBHV7143

Containment Isolation Vlv HBHV7176

Hydrogen Purge Makeup Air Supply Vlv KAHV30

Fire Protection Discharge Vlv KCXV261



CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

6KCQ15S P-3A Fuse KC274A B-3A Fuse 5KCQ19X P-3A Fuse KC274A B-3A Fuse 5KCQ19Y P-3A Fuse KC274A B-3A Fuse 6KES01A P-5A Fuse KE124 B-15A Fuse 6KES01A P-5A Fuse KE125 B-15A Fuse

5LFG06A P-2A Fuse PG19NFF1 B-1A fuse

5LFG06C P-2A Fuse PG19NFF2 B-1A Fuse

6LFG06B P-2A Fuse PG20NER2 B-1A Fuse

6LFG06D P-2A Fuse PG20NGF4 B-1A Fuse

5GNG03A P-5A Fuse NG01BJF5 B-3A Fuse

5GNG03C P-5A Fuse PG19GBR2 B-3A Fuse

1EMK04B P-3A Fuse RL017 B-3A Fuse 1EMK04D P-3A Fuse RL017 B-3A Fuse

4EMKO4C P-3A Fuse RL017 B-3A Fuse Fire Protection Discharge V1v KCXV262

Fire Protection Detector KCHPS261-002

Fire Protection Detector KCHPS262-002

Fuel Transfer Panel KE124

Fuel Transfer Panel KE125

Containment Normal Sump Pump A DPLF05A

Containment Normal Sump Pump C DPLF05C

Containment Normal Sump Pump B DPLF05B

Containment Normal Sump Pump D DPLF05D

CRDM Cooling Fan D Discharge Isolation Damper GNHZ44

CRDM Cooling Fan C Discharge Isolation Damper GNHZ43

SIS Test Line Vlv EMHV8824

SIS Test Line Vlv EMHV8881

BIT Test Line Vlv EMHV8843

CONTAINMENT PENETRATION CONDUCTOR

VERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

4EMK04E P-3A Fuse RL017 B-3A Fuse 5EMK05A P-3A Fuse RL017 B-3A Fuse 5EMK05C P-3A Fuse RL017 B-3A Fuse 5EMK05E P-3A Fuse RL018 B-3A Fuse 6EMK05B P-3A Fuse RL017 B-3A Fuse 6EMY05D P-3A Fuse RL017 B-3A Fuse 1ENG02A P-2A Fuse NG01BEF3 B-1A Fuse 4ENG02B P-2A Fuse NG02BEF3 B-1A Fuse 1EPG02A P-2A Fuse NG01BGF3 B-1A Fuse 1EPG02B P-2A Fuse NG01BGF2 B-1A Fuse 1EPK02C P-3A Fuse RL018 B-3A Fuse 1EMK04A P-3A Fuse RL017 B-3A Fuse 4EJG04B P-2A Fuse NG02AFR3 B-1A Fuse 1EJG05A P-2A Fuse NG018EF2 B-1A Fuse

SI Test Line Vlv EMHV8871

SI Test Line Vlv EMHV8889A

SI Test Line Vlv EMHV8889C

BIT Test Line Vlv EMHV8882

SI Test Line Vlv EMHV8889D

SI Test Line Vlv EMHV8889B

Containment Spray Sump Isol Vlv ENHV1

Containment Spray Sump Isol Vlv ENHV7

Accumulator Tank Isolation Valve EPHV8808A

Accumulator Tank Isolation Valve EPHV8808C

Accumulator Tank Isolation V lve EPHV8808B Indication

SI Test Line Vlv EMHV8823

RHR to charging/SI pump suctions EJHV8804B

RHR Shutdown Suction Line Isol Valve EJHV8701A



CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

1EJG05B P-2A Fuse NG01BDF3 B-1A Fuse

1EJG06A P-2A Fuse NG01BFF3 B-1A Fuse

4EJG06B P-2A Fuse NG02BEF2 B-1A Fuse

1EJK07A P-3A Fuse RL017 B-3A Fuse

1EJK07C P-3A Fuse RL017 B-3A Fuse

4EJK07B P-3A Fuse RL017 B-3A Fuse

P-1EJY13A 3A Fuse RL011 B-1RLY01G 15A Breaker NG01ACR119

P-4EJY13B 3A Fuse RL011 B-4RLY01G 15A Breaker NG02ACR140

P-4BMY01D 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

P-4BMY02A 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

P-4BMY02B 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127 RHR Shutdown Suction Line Isolation Valve EJHV8701B

Cont Recirc Sump Isolation Valve EJHV8811A

Cont Recirc Sump Isolation Valve EJHV8811B

Test Line Isol Vlv Hot Leg Inj Line Solenoid EJHCV8825

RHR Test Line V1v EJHCV8890A

RHR Test Line V1v EJHCV8890B

Ctmt Sump Sample Isolation Vlv EJHV21

Ctmt Sump Sample Isolation Vlv EJHV22

S.G.C Cnt to Nuc Sample Sys Vlv BMHV22

S.G.A Tube Sheet Sample VIv BMHV35

S.G.B Tube Sheet Sample Vlv BMHV36

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

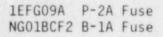
Low Voltage Power and Control (Continued)

P-4BMY02C 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

P-4BMY02D 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

1BNG03A P-2A Fuse NG01ACR2 B-1A Fuse

4BNG03B P-2A Fuse NG02AFF4 B-1A Fuse



1EFG09C P-2A Fuse NG01BDF2 B-1A Fuse

4EFG09B P-2A Fuse NG02BHF3 B-1A Fuse

4EFG09D P-2A Fuse NG02BHR2 B-1A Fuse

4EGG06A P-2A Fuse NG02BDF2 B-1A Fuse

4EGG10A P-2A Fuse NG02BDF3 B-1A Fuse

1EGG17A P-2A Fuse NG01BHF4 B-1A Fuse 1EGG17B P-2A Fuse NG01BHF3 B-1A fuse

1EJG04A P-2A Fuse NG03CMF4 B-1A Fuse S.G.C Tube Sheet Sample V1v BMHV37

S.G.D Tube Sheet Sample VIv BMHV38

RHR Pump RWST Suction Valve BNHV8812A

RHR Pump RWST Suction Valve BNHV8812B

Cont Cooler Isolation Valve EFHV33

Cont Cooler Isolation Valve EFHV45

Cont Cooler Isolation Valve EFHV34

Cont Cooler Isolation Valve EFHV46

RC Pump CCW Return Cont Isol VIv EGHV60

Cont Isol VIv CCW Return from RC pump Ther Barr VIv EGHV62

EGHV-60 Bypass Valve Cont Isol Viv EGHV130

EGHV-62 Bypass Valve Cont Isol Vlv EGHV132

RHR to Charging/SI Pump Suction V1v EJHV8804A



CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

18BK35A P-3A Fuse RLOO1 B-3A Fuse 4BBK35B P-3A Fuse RL001 B-3A Fuse 1BBK37A P-3A Fuse RL021 B-3A Fuse 1BBK37B P-3A Fuse RL021 B-3A Fuse 4BBK37C P-3A Fuse RLO21 B-3A Fuse 1BBG39A P-2A Fuse NG01BBR3 B-1A Fuse 5GRK02A P-3A Fuse RL020 B-3A Fuse 6GRK02B P-3A Fuse RL020 B-3A Fuse 1GTK03A P-3A Fuse RL020 B-3A Fuse P-1GSY01D 3A Fuse RL011 B-1RLY01G 15A breaker NG01ACR119 P-1GSY01E 3A Fuse RL011 B-1RLY01G 15A Breaker NG01ACR119 P-1GSY10A 3A Fuse

RLO20 B-1RLY01A 15A Breaker NG01ACR123 Excess Letdown Path to PRT Isol V1v BBHV8157A

Excess Letdown Path to PRT Isol Viv BBHV8157B

Pressurizer Safety Vlv BBHV8010A

Pressurizer Safety V1v BBHV8010B

Pressurizer Safety Vlv BBHV8010C

Pressurizer PORV Isolation Valve BBHV8000A

Filtration Unit Damper GRPDZ5

Filtration Unit Damper GRPDZ15

Ctmt Minipurge Isol Valve GTHZ5

Hydrogen Analyzer Ctmt Isol Vlv GSHV13

Hydrogen Analyzer Ctmt Isol Vlv GSHV14

Ctmt Atmosphere Monitor Isol Vlv GSHV31

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-1GSY10B 3A Fuse RL020 B-1RLY01A 15A Breaker NG01ACR123

P-6SQY02B 15A Breaker PG20GBR238 B-6SQY02B 30A Fuse PG20GBR1

P-6BBY16A 15A Breaker PG20GBR239 B-6BBY16A 30A Fuse PG20GBR1

P-6GNY09F 15A Breaker PG20NBR225 B-6GNY09F 30A Fuse PG20NBR1

P-6GNY09H 15A Breaker PG20NBR226 B-6GNY09H 30A Fuse PG20NBR1

P-6GNY09K 15A Breaker PG20NBR223 B-6GNY09K 30A Fuse PG20NBR1

P-4EPY02C 15A Breaker NG02BAR114 B-4EPY02C 30A Fuse NG02BGR4

P-4EPY02D 15A Breaker NG02BAR115 B-4EPY02D 30A Fuse NG02BGR4

P-4GNY09B 15A Breaker NG02BAR110 B-4GNY09B 30A Fuse NG02BGR4 Containment Atm Monitor Isol Vlv GSHV34

Loose Parts Simulator

Reactor Coolant Sys Level Alarm

CRDM Cooling Fan Space Heater

CRDM Cooling Fan Space Heater

Reactor Cavity Cooling Fan Space Heater

Accumulator Isolation Valve Space Heater

Accumulator Isolation Valve Space Heater

Containment Cooler Fan Space Heater



CONTAINMENT PENETRATION CONDUCTOR

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-4GNY09D 15A Breaker NG02BAR111 B-4GNY09D 30A Fuse NG02BGR4

P-4GNY09M 15A Breaker NG02BAR120 B-4GNY09M 30A Fuse NG02BGR4

P-4GNY09P 15A Breaker NG02BAR121 B-4GNY09P 30A Fuse NG02BGR4

P-1GNY09A 15A Breaker NG01BAR119 B-1GNY09A 30A Fuse NG01BER3

P-1GNY09C 15A Breaker NG016AR120 B-1GNY09C 30A Fuse NG01BER3

P-1GNY09L 15A Breaker NG01BAR122 B-1GNY09L 30A Fuse NG01BER3

P-1GNY09N 15A Breaker NG01BAR123 B-1GNY09N 30A Fuse NG01BER3

P-5GNY09E 15A Breaker PG19NHF228 B-5GNY09E 30A Fuse PG19NHF1

P-1EPY02A 15A Breaker NG01BAR116 B-1EPY02A 30A Fuse NG01BER3 Containment Cooler Fan Space Heater

Hydrogen Mixing Fan Space Heater

Hydrogen Mixing Fan Space Heater

Containment Cooler Fan Space Heater

Containment Cooler Fan Space Heater

Hydrogen Mixing Fan Space Heater

Hydrogen Mixing Fan Space Heater

CRDM Cooling Fan Space Heater

Accumulator Iso Valve Space Heater

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-1EPY02B 15A Breaker NG01BAR117 B-1EPY02B 30A Fuse NG01BER3

P-4GSY10C 3A Fuse RL020 B-4RLY01A 15A Breaker NG02ACR130

P-4GSY10D 3A Fuse RL020 B-4RLY01A 15A Breaker NG02ACR130

P-5GNY09G 15A Breaker PG19NHF229 B-5GNY09G 30A Fuse PG19NHF1

P-5GNY09J 15A Breaker PG19NHF225 B-5GNY09J 30A Fuse PG19NHF1

5SFY11AA P-30A Fuse PN0711 B-60A Fuse

5SFY11AB P-30A Fuse PN0710 B-60A Fuse

1LFG08A P-2A Fuse NG01BBR2 B-1A Fuse

5LFG15A P-2A Fuse PG19NAF2 B-1A Fuse

6LFG15B P-2A Fuse PG20NDR2 B-1A Fuse

1GSG03A P-2A Fuse NG01BFF2 B-1A Fuse

4BBG39B P-2A Fuse NG02BDF1 B-1A Fuse

CALLAWAY - UNIT 1

Accumulator ISO Valve Space Heater

Ctmt Atm Monitor Isol Vlv GSHV36

Ctmt Atm Monitor Isol Vlv GSHV39

CRDM Cooling Fan Space Heater

Reactor Cavity Cooling Fan Space Heater

Rod Position Panel SF109A

Rod Position Panel SF109B

Normal sump Ctmt Isol Vlv LFFV95

Instrument Tunnel Sump Pump DPLF07A

Instrument Tunnel Sump Pump DPLF07B

Hydrogen Purge Ctmt Isolation Vlv GSHV20

Pressurizer PORV Isol Vlv BBHV8000B

3/4 8-33

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

1BBK40A P-30A Fuse NK5108 B-30A Fuse

4BBK04B P-30A Fuse NK4421 B-30A Fuse

5BGK04B P-3A Fuse RL001 B-3A Fuse

6BGK04A P-3A Fuse RL001 B-3A Fuse

P-5LFY10A 3A Fuse RL023 B-5RLY01H 15A Breaker PG19GCR217

P-5LFY10C 3A Fuse RL023 B-5RLY01H 15A Breaker PG19GCR217

P-6LFY10B 3A Fuse RL023 B-6RLY01G 15A Breaker PG20GBR217

P-6LFY10D 3A Fuse RL023 B-6RLY01G 15A Breaker PG20GBR217

P-6LFY17A 3A Fuse RL023 B-6RLY01G 15A Breaker PG20GBR217

P-5LFY20A 15A Breaker PG19NHF224 B-5LFY20A 30A Fuse PG19NHF1 PZR PORV BBPCV455A

PZR PORV BBPCV456A

Alternate Charging Path Isol Valv BGHV8147

Normal Charging Path Isol Valv BGHV8146

Containment Cooler Drain Valve LFLV97

Containment Cooler Drain Valve LFLV99

Containment Cooler Drain Valve LFLV98

Containment Cooler Drain Valve LFLV100

Refueling Pool Stand Pipe Discharge Valve LFLV122

Instrument Tunnel Sump Moisture Sensor TLVF01

CONTAINMENT PENETRATION CONDUCTOR

OVERCURRENT PROTECTIVE DEVICES

PRCTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-6LFY20B 15A Breaker PG20NBR216 B-6LFY20B 30A Fuse PG20NBR1

P-5SDY06C 15A Breaker PG19NHF215 B-5SDY06C 30A Fuse PG19NHF1

P-1SJY01D 3A Fuse RL011 B-1RLY01G 15A Breaker NG01ACR119

P-4SJY01A 3A Fuse RL011 B-4RLY01G 15A Breaker NG02ACR140

1GTK03C P-3A Fuse RL020 B-3A Fuse

P-1GSY01E 3A Fuse RL011 B-1RLY01G 15A Breaker NG01ACR119

P-1GSY01F 3A Fuse RL011 B-1RLY01G 15A Breaker NG01ACR119

P-4GSY01A 3A Fuse RL011 B-4RLY01G NG02ACR140 15A Breaker

P-4GSY01B 3A Fuse RL011 B-4RLY01G 15A Breaker NG02ACR140 Instrument Tunnel Sump Moisture Sensor TVLF02

Local Radiation Monitor Power Supplies SPRIA39-42

Press. Ctmt Isol Vlv SJHV128

Press. Liq/HL 1&3 Sample Clr Vlv SJHV5

Ctmt Purge Isol Vlv GTHZ7

Hydrogen Analyzer Ctmt Sample Vlv GSHV14

Hydrogen Anal Samp Return to Ctmt Vlv GSHV18

Hydrogen Anal Ctmt Sample Vlv GSHV4

Hydrogen Anal Ctmt Sample VIv GSHV5



CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-4GSY01C 3A Fuse RL011 B-4RLY01G 15A Breaker NG02ACR140

5BBG02B P-2A Fuse PG19NGR3 B-1A Fuse

6BBG02C P-2A Fuse PG20NFF3 B-1A Fuse

6BBG02D P-2A Fuse PG20NFF2 B-1A Fuse

1BBG03A P-2A Fuse NG03CDF4 B 1A Fuse

1BBG03B P-2A Fuse NG03CHF1 B-1A Fuse

1BBG03C P-2A Fuse NG03CBF4 B-1A Fuse

1BBG03D P-2A Fuse NG03CLF2 B-1A Fuse

5BBK05A P-3A Fuse RL001 B-3A Fuse

5BBK05B P-3A Fuse RL001 B-3A Fuse

6BBK05C P-3A Fuse RL001 B-3A Fuse

6BBK05D P-3A Fuse RL001 B-3A Fuse

6BBK07A P-3A Fuse RL021 B-3A Fuse

6BBK07B P-3A Fuse RL021 B-3A Fuse Hydrogen and Samp Return to Ctmt V1v GSHV9

RCP Oil Lift Pump Control

RCP Oil Lift Pump Control

RCP Oil lift Pump Control

RCP Thermal Barrier Cooler Isol Vlv BBHV13

RCP Thermal Barrier Cooler Isol Vlv BBHV14

RCP Thermal Barrier Cooler Isol Vlv BBHV15

RCP Thermal Barrier Cooler Isol Vlv BBHV16

RCP Seal Water Return Vlv BBHV8141A

RCP Seal Water Scturn Viv BBHV8141B

RCP Sell with sturn Viv BBHV8142

RCP Seal Water Return VIv BBHV8141D

PRT Discharge to RCDT V1v BBHV8031

Reactor Makeup Water to PRT V1v BBHV8045

CONTAINMENT PENETRATION CONDUCTOR

OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

6BBK08A P-3A Fuse HB115 B-3A Fuse

6BBK09A P-3A Fuse RL021 B-3A Fuse

1BBK30C P-3A Fuse RL021 B-3A Fuse

4BBK30D P-3A Fuse RL021 B-3A Fuse

1BBG31A P-2A Fuse NG01BDF1 B-1A Fuse

4BBG31B P-2A Fuse NG02BHR3 B-1A Fuse

1EPK02D P-3A Fuse RL018 B-3A Fuse

1EPK02E P-3A Fuse RL018 B-3A Fuse

1EPK02F P-3A Fuse RL018 B-3A Fuse

4EPG02C P-2A Fuse NG02BGF3 B-1A Fuse

4EPG02D P-2A Fuse NG02BHF2 B-1A Fuse

4EPK02A P-3A Fuse RL018 B-3A Fuse

4EPK02B P-3A Fuse RL018 B-3A Fuse

4EPK02G P-3A Fuse RL018 B-3A Fuse

4EPK02H P-3A Fuse RL018 B-3A Fuse RCDT Ht. Exch. to PRT VIv BBHV7141

RV Flange Leakoff Line to RCDT Vlv BBHV8032

Reactor Vessel Head Vent Vlv BBHV8002A

Rx Vessel Head Vent V1v BBHV8002B

PRT Emergency Drain Line V1v BBHV8037A

PRT Emergency Drain Line V1v BBHV8037B

Accumulator Tank D Isol Vlv EPHV8808D Indication

Accumulator Tank A Isol Vlv EPHV8808A Indication

Accumulator Tank C Isol Vlv EPHV8808C Indication

Accumulator Tank B Isol Vlv EPHV8808B

Accumulator Tank D Isol Vlv EPHV8808D

Accumulator Tank A Isol Viv EPHV8808A Indication

Accumulator Tank C Isol Vlv EPHV8808C Indication

Accumulator Tank B Isol VIv EPHV8808B Indication

Accumulator Tank D Isol Vlv EPHV8808D Indication

0

CALLAWAY - UNIT 1

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

5EPK03A P-3A Fuse RL018 B-3A Fuse

5EPK03B P-3A Fuse RL018 B-3A Fuse

5EPK03C P-3A Fuse RL018 B-3A Fuse

4BBK30B P-3A Fuse RL021 B-3A Fuse

5EPK03D P-3A Fuse RL018 B-3A Fuse

5EPK03E P-3A Fuse RL018 B-3A Fuse

5EPK04A P-3A Fuse RL018 B-3A Fuse

5EPK04B P-3A Fuse RL018 B-3A Fuse

5EPK04C P-3A Fuse RL018 B-3A Fuse

6EPK04D P-3A Fuse RL018 B-3A Fuse

6EPK04E P-3A Fuse RL018 B-34 Fuse

6EPK05A P-3A Fuse RL018 B-3A Fuse

6EPK05B P-3A Fuse RL018 B-3A Fuse

6EPK05C P-3A Fuse RL018 B-3A Fuse

6EPK05D P-3A Fuse RL018 B-3A Fuse Accumulator Nitrogen Supply Vlv EPHV8875A

Accumulator Nitrogen Supply Vlv EPHV8875C

Accumulator Test Line Vlv EPHV8877A

Reactor Vessel Head Vent Viv BBHV8001B

Accumulator Test line Vlv EPHV8877C

Accumulator Water Fill Line Vlv EPHV8878A

Accumulator Water Fill Line Vlv EPHV8878C

Accumulator Test Line Vlv EPHV8879A

Accumulator Test Line Vlv EPHV8879C

Accumulator Test Line Vlv EPHV8879B

Accumulator Test Line Vlv EPHV8879D

Accumulator Nitrogen Supply Vlv EPHV8875B

Accumulator Nitrogen Supply V1v EPHV8875D

Accumulator Test Line Vlv EPHV8877B

Accumulator Test Line Vlv EPHV8877D

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

6EPK05E P-3A Fuse RL018 B-3A Fuse

6EPK05F P-3A Fuse RL018 B-3A Fuse

P-4SJY01B 3A Fuse RL011 B-4RLY01G 15A Breaker NG02ACR140

P-4SJYO1C 3A Fuse RL011 B-4RLYO1G 15A Breaker NG02ACR140

P-5SJY03B 3A Fuse RP211 B-5RPY09D 15A Breaker PG19NHF236

P-5SJY03C 3A Fuse RP211 B-5RPY09D 15A Breaker PG19NHF236

P-5SJY04B 3A Fuse RP211 B-5RPY09D 15A Breaker PG19NHF236

P-5SJOY4C 3A Fuse RP211 B-5RPY09D 15A Breaker PG19NHF236

P-1SJY06B 3A Fuse RP332 B-1RPY09F 15A Breaker NG01BAR140

P-4SJY06A 3A Fuse RP333 B-4RPY09F 15A Breaker NG02BAR140

CALLAWAY - UNIT 1

Accumulator water FI11 V1v EPHV8878B

Accumulator Water Fill Vlv EPHV8878D

Press. Vapor. Cont. Iso. Space Viv. SJHV12

Accums Sample Cont Isol VIv SJHV18

Accumulator Sample Line Vlv SJHV16

Accumulator Sample Line Vlv SJHV17

Accumulator Sample Line Vlv SJHV14

Accumulator Sample Line Vlv SJHV15

HL Sample 3 Vlv SJHV4

HL Sample 1 Vlv SJHV3

3/4 8-39



CONTAINMENT PENETRATION CONDUCTOR

OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

P-5SJY06C 3A Fuse RP211 B-5RPY09D 15A Breaker PG19NHF236

P-4BMY01A 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

P-4BMY01B 3A Fuse RL024 B-4RLY01H 15A Breaker NG2ACR127

P-4BMY01C 3A Fuse RL024 B-4RLY01H 15A Breaker NG02ACR127

P-5GNYU8A 3A Fuse RL020 B-5RLY01L 15A Breaker PG19GCR230

P-5GNY08C 3A Fuse RL020 B-5RLY01L 15A Breaker PG19GCR230

P-6GNY08A 3A Fuse RL020 B-6RLY01J 15A Breaker PG20GBR222

P-6GNY08C 3A Fuse RL020 B-6RLY01J 15A Breaker PG20GBR222

5BGK10A P-3A Fuse RL001 B-3A Fuse Press Liquid Space Samp Isol Vlv SJHV20

S.G. A Out to Nuc Sample Sys Vlv BMHV19

S.G. B Out to Nuc Sample Sys Vlv BMHV20

S.G. C Out to Nuc Sample Sys Vlv BMHV21

CRDM Cooling Discharge Damper GNHZ71

CRDM Cooling Discharge Damper GNHZ73

CRDM Cooling Discharge Damper GNHZ72

CRDM Cooling Discharge Damper GNHZ74

Normal Letdown Isolation Vlv BGLCV459

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

5BGK10B P-3A Fuse RL001 B-3A Fuse

5BGK19A P-3A Fuse RL001 B-3A Fuse

6BGK20A P-3A Fuse RL001 B-3A Fuse

5BGK35A P-3A Fuse RL001 B-3A Fuse

5BGK35B P-3A Fuse RL001 B-3A Fuse

5BGK35C P-3A Fuse RL001 B-3A Fuse

1BGK36A P-3A Fuse RL001 B-3A Fuse

1BGG38A P-2A Fuse NG01BBF3 B-1A Fuse

1BGK48C P-3A Fuse RL001 B-3A Fuse

1BGK48D P-3A Fuse RL001 B-3A Fuse

4BGK48A P-3A Fuse RL001 B-3A Fuse

4BGK48B P-3A Fuse RL001 B-3A Fuse

4BBG12A P-2A Fuse NG02BCF2 B-1A Fuse

4BBG12B P-2A Fuse NG02BBF3 B-1A Fuse

1BBK13A P-3A Fuse RL021 B-3A Fuse Normal Letdown Isolation V1v BGLCV460

Pressurizer Spray Vlv BGHV8145

Excess Letdown Line Isolation Vlv BGHV8143

Letdown Orifice Isolation Vlv BGHV8149A

Letdown Orifice Isolation Vlv BGHV8149B

Letdown Orifice Isolation Vlv BGHV8149C

Letdown Containment Isolation Vlv BGHV8160

Seal Water Ctmt Isolation Vlv BGHV8112

Excess Letdown/RCS Isolation V1v BGHV8153A

Excess Letdown/RCS Isolation Vlv BGHV8154A

Excess Letdown/RCS Isolation Vlv BGHV8153B

Excess Letdown/RCS Isolation Vlv BGHV8154B

RHR Pump Suction Isolation Valve BBPV8702A

RHR Loop 2 Inlet Isolation Valve BBPV8702B

Ctmt Isol Nitrogen Supply to PRT Vlv BBHV8026

CALLAWAY - UNIT 1

CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION

POWEPED EQUIPMENT

Low Voltage Power and Control (Continued)

5BBk14C P-3A Fuse RK021 B-3A Fuse

5BBK14D P-3A Fuse RK021 B-3A Fuse

6BBK14A P-3A Fuse RL021 B-3A Fuse

6BBK14B P-3A Fuse RL021 B-3A Fuse

5BBK15B P-3A Fuse RL021 B-3A Fuse

5BBK15C P-3A Fuse RL021 B-3A Fuse

6BBK15D P-3A Fuse RL021 B-3A Fuse

6BBK15E P-3A Fuse RL021 B-3A Fuse

5BBK19A P-3A Fuse RL002 B-3A Fuse

5BBK19B P-3A Fuse RL002 B-3A Fuse

1BBK30A P-3A Fuse RL021 B-3A Fuse

6GNG03B P-5A Fuse NG02BJF5 B-3A Fuse

6GNG03D P-5A Fuse PG20GAR2 B-3A Fuse

5GNG04A P-6A Fuse PG19NAF4 B-4A Fuse RCP Standpipe Makeup Vlv BBLCV180

RCP Standpipe Makeup Vlv BBLCV181

RCP Standpipe Makeup V1v BBLCV178

RCP Standpipe Makeup V1v BBLCV179

Reactor Coolant Loops Instrumentation

Reactor Coolant Loops Instrumentation

Reactor Coolant Loops Instrumentation

Reactor Coolant Loops Instrumentation:

Pressurizer Spray Valve BBPCV455B

Pressurizer Spray Valve BBPCV455C

Reactor Vessel Head Vent Viv BBHV8001A

CRDM Cooling Fan B Discharge Isolation Damper GNHZ42

CRDM Cooling Fan A Discharge Isolation Damper GNHZ41

Cavity Cooling Fan Discharge Damper GNHZ47

CONTAINMENT PENETRATION CONDUCTOR

OVERCURRENT PROTECTIVE DEVICES

PROTECTIVE DEVICE NUMBER AND LOCATION POWERED EQUIPMENT

Low Voltage Power and Control (Continued)

6GNG04B P-6A Fuse PG20NBF5 B-4A Fuse

1HBK03A P-3A Fuse RL021 B-3A Fuse

6HBK04A P-3A Fuse HB115 B-3A Fuse

5EPY07B P-3A Fuse RP043 B-15A CB-1

6EPY07A P-3A Fuse RP044 B-15A CB-1

6GTY12A P-15A Breaker PG20GBR134 B-20A Fuse

6GTY12A P-15A Breaker PG20GBR134 B-20A Fuse

P-5SRY09A 5A Fuse SR057 B-5SRY09A 20A Breaker PG19GEF6

P-5SRY09A 5A Fuse SR057 B-5SRY09A 20A Breaker PG19GEF6 Cavity Cooling Fan Discharge Damper GNHZ48

RCDT Vapor Space CTMT Isol Vlv HBHV7126

RCDT Vapor Space CTMT Isol V1v HBHV7127

Accumulator Tank Discharge Valve Position Switch EPHV8808DA EPHV8808BA

Accumulator Tank Discharge Valve Position Switch EPHV8808AA EPHV8808CA

CTMT Minipurge Exhaust Isolation Damper GTHZ41

CTMT Minipurge Exhaust Isolation Damper GTHZ42

In-Core Neutron Monitoring Drive Unit Heater SR01A. B

In-Core Neutron Monitoring Drive Unit Heater SROIC, D



3/4.9 REFUELING OPERATIONS

3/4.9.1 BORON CONCENTRATION

LIMITING CONDITION FOR OPERATION

3.9.1 The boron concentration of all filled portions of the Reactor Coolant System and the refueling canal shall be maintained uniform and sufficient to ensure that the more restrictive of the following reactivity conditions is met:

a. A K_{off} of 0.95 or less, or

b. A boron concentration of greater than or equal to 2000 ppm.

APPLICABILITY: MODE 6*.

ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes and initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until K_{eff} is reduced to 1000 than or equal to 0.95 or the boron concentration is restored to greater than or equal to 2000 ppm, whichever is the more restrictive.

SURVEILLANCE REQUIREMENTS

4.9.1.1 The more restrictive of the above two reactivity conditions shall be determined prior to:

- a. Removing or unbolting the reactor vessel head, and
- b. Withdrawal of any full length control rod in excess of 3 feet from its fully inserted position within the reactor vessel.

4.9.1.2 The boron concentration of the Reactor Coolant System and the refueling canal shall be determined by chemical analysis at least once per 72 hours.

4.9.1.3 Valves BG-V178 and BG-V601 shall be verified locked closed and secured in position at least once per 31 days.



^{*}The reactor shall be maintained in MODE 6 whenever fuel is in the reactor vessel with the vessel head closure bolts less than fully tensioned or with the head removed.

3/4.9.2 INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.9.2 As a minimum, two source range neutron flux monitors shall be OPERABLE each with continuous visual indication in the control room and one with audible indication in the containment and control room.

APPLICABILITY: MODE 6.

ACTION:

- a. With one of the above required monitors inoperable or not operating, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes.
- b. With both of the above required monitors inoperable or not operating, determine the boron concentration of the Reactor Coolant System at least once per 12 hours.

SURVEILLANCE REQUIREMENTS

4.9.2 Each source range neutron flux monitor shall be demonstrated OPERABLE by performance of:

- a. A CHANNEL CHECK at least once per 12 hours,
- b. An ANALOG CHANNEL OPERATIONAL TEST within 8 hours prior to the initial start of CORE ALTERATIONS, and
- c. An ANALOG CHANNEL OPERATIONAL TEST at least once per 7 days.



3/4.9.3 DECAY TIME

LIMITING CONDITION FOR OPERATION

3.9.3 The reactor shall be subcritical for at least 100 hours.

APPLICABILITY: During movement of irradiated fuel in the reactor vessel.

ACTION:

With the reactor subcritical for less than 100 hours, suspend all operations involving movement of irradiated fuel in the reactor vessel.



SURVEILLANCE REQUIREMENTS

4.9.3 The reactor shall be determined to have been subcritical for at least 100 hours by verification of the date and time of subcriticality prior to movement of irradiated fuel in the reactor vessel.

3/4.9.4 CONTAINMENT BUILDING PENETRATIONS

LIMITING CONDITION FOR OPERATION

3.9.4 The containment building penetrations shall be in the following status:

- The equipment door closed and held in place by a minimum of four bolts,
- b. A minimum of one door in each airlock is closed, and
- c. Each penetration providing direct access from the containment atmosphere to the outside atmosphere shall be either:
 - 1) Closed by an isolation valve, blind flange, or manual valve, or
 - Be capable of being closed by an OPERABLE automatic containment purge isolation valve.

APPLICABILITY: During CORE ALTERATIONS or movement of irradiated fuel within the containment.

ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or movement of irradiated fuel in the containment building.

SURVEILLANCE REQUIREMENTS

4.9.4 Each of the above required containment building penetrations shall be determined to be either in its closed/isolated condition or capable of being closed by an OPERABLE automatic containment purge isolation valve within 100 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS or movement of irradiated fuel in the containment building by:

- Verifying the penetrations are in their closed/isolated condition, or
- b. Testing the containment purge isolation valves per the applicable portions of Specification 4.6.3.2.

0

REFUELING OPERATIONS

3/4.9.5 COMMUNICATIONS

LIMITING CONDITION FOR OPERATION

3.9.5 Direct communications shall be maintained between the control room and personnel at the refueling station.

APPLICABILITY: During CORE ALTERATIONS.

ACTION:

When direct communications between the control room and personnel at the refueling station cannot be maintained, suspend all CORE ALTERATIONS.

SURVEILLANCE REQUIREMENTS

4.9.5 Direct communications between the control room and personnel at the refueling station shall be demonstrated within 1 hour prior to the start of and at least once per 12 hours during CORE ALTERATIONS.



3/4.9.6 REFUELING MACHINE

LIMITING CONDITION FOR OPERATION

3.9.6 The refueling machine shall be used for movement of drive rods or fuel assemblies and shall be OPERABLE with:

- a. The refueling machine used for movement of fuel assemblies having:
 - 1) A minimum capacity of 4800 pounds,
 - 2) Automatic overload cutoffs with the following Setpoints:
 - Primary less than or equal to 250 pounds above the indicated suspended weight for wet conditions and less than or equal to 350 pounds above the indicated suspended weight for dry conditions, and
 - b) Secondary less than or equal to 150 pounds above the primary overload cutoff.
 - An automatic load reduction trip with a Setpoint or ress than or equal to 250 pounds below the suspended weight for wet or dry conditions.
- b. The auxiliary hoist used for latching and unlatching drive rods and thimble plug handling operations having:
 - 1) A minimum capacity of 3000 pounds, and
 - A 1000-pound load indicator which shall be used to monitor lifting loads for these operation.

<u>APPLICABILITY</u>: During movement of drive rods or fuel assemblies within the reactor vessel.

ACTION:

With the requirements for refueling machine and/or auxiliary hoist OPERABILITY not satisified, suspend use of any inoperable refueling machine crane and/or auxiliary hoist from operations involving the movement of drive rods and fuel assemblies within the reactor vessel.

SURVEILLANCE REQUIREMENTS

4.9.6.1 The refueling machine used for movement of fuel assemblies within the reactor vessel shall be demonstrated OPERABLE within 100 hours prior

SURVEILLANCE REQUIREMENTS (Continued)

to removal of the reactor vessel head by performing a load test of at least 125% of the secondary automatic overload cutoff and demonstrating an automatic load cutoff when the refueling machine load exceeds the Setpoints of Specification 3.9.6a.2) and by demonstrating an automatic load reduction trip when the load reduction exceeds the Setpoint of Specification 3.9.6a.3).

4.9.6.2 Each auxiliary hoist and associated load indicator used for movement of drive rods within the reactor vessel shall be demonstrated OPERABLE within 100 hours prior to removal of the reactor vessel head by performing a load test of at least 1250 pounds.



3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE FACILITY

LIMITING CONDITION FOR OPERATION

3.9.7 Loads in excess of 2250 pounds shall be prohibited from travel over fuel assemblies in the spent fuel storage facility.

APPLICABILITY: With fuel assemblies in the spent fuel storage facility.

ACTION:

- a. With the requirements of the above specification not satisfied, place the crane load in a safe condition.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.7 Crane interlocks and physical stops which prevent crane travel with loads in excess of 2250 pounds over fuel assemblies shall be demonstrated OPERABLE within 7 days prior to crane use and at least once per 7 days thereafter during crane operation.

3/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

HIGH WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.1 At least one residual heat removal (RHR) loop shall be OPERABLE and in operation.*

APPLICABILITY: MODE 6 when the water level above the top of the reactor vessel flange is greater than or equal to 23 feet.

ACTION:

With no RHR loop OPERABLE and in operation, suspend all operations involving an increase in the reactor decay heat load or a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to OPERABLE and operating status as soon as possible. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.



SURVEILLANCE REQUIREMENTS

4.9.8.1 At least one RHR loop shall be verified in operation and circulating reactor coolant at a flow rate of greater than or equal to 2800 gpm at least once per 12 hours.

*The RHR loop may be removed from operation for up to 1 hour per 8-hour period during the performance of CORE ALTERATIONS in the vicinity of the reactor vessel hot legs.



LOW WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.2 Two independent residual heat removal (RHR) loops shall be OPERABLE, and at least one RHR loop shall be in operation.*

APPLICABILITY: MODE 6 when the water level above the top of the reactor vessel flange is less than 23 feet.

ACTION:

- a. With less than the required RHR loops OPERABLE, immediately initiate corrective action to return the required RHR loops to OPERABLE status, or to establish greater than or equal to 23 feet of water above the reactor vessel flange, as soon as possible.
- b. With no RHR loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and immediately initiate corrective action to return the required RHR loop to operation. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.

SURVEILLANCE REQUIREMENTS

4.9.8.2 At least one RHR loop shall be verified in operation and circulating reactor coolant at a flow rate of greater than or equal to 2800 gpm at least once per 12 hours.

*Prior to initial criticality, the RHR loop may be removed from operation for up to 1 hour per 2-hour period during the performance of CORE ALTERATIONS in the vicinity of the reactor vessel hot legs.

3/4.9.9 CONTAINMENT VENTILATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.9.9 The Containment Ventilation System shall be OPERABLE.

APPLICABILITY: During CORE ALTERATIONS or movement of irradiated fuel within the containment.

ACTION:

- a. With the Containment Ventilation System inoperable, close each of the purge valves providing direct access from the containment atmosphere to the outside atmosphere.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.9 The Containment Ventilation System shall be demonstrated OPERABLE within 100 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS by verifying that containment purge isolation occurs on manual initiation and on a High Radiation test signal from each of the containment radiation monitoring instrumentation channels.



3/4.S.10 WATER LEVEL - REACTOR VESSEL

FUEL ASSEMBLIES

LIMITING CONDITION FOR OPERATION

3.9.10.1 At least 23 feet of water shall be maintained over the top of the reactor vessel flange.

<u>APPLICABILITY</u>: During movement of fuel assemblies within the containment when the fuel assemblies being moved are irradiated.

ACTION

With the requirements of the above specification not satisfied, suspend all operations involving movement of fuel assemblies within the reactor vessel.

SURVEILLANCE REQUIREMENTS

4.9.10.1 The water level shall be determined to be at least its minimum required depth within 2 hours prior to the start of and at least once per 24 hours thereafter during movement of fuel assemblies.



WATER LEVEL - REACTOR VESSEL

CONTROL RODS

LIMITING CONDITION FOR OPERATION

3.9.10.2 At least 23 feet of water shall be maintained over the top of the irradiated fuel assemblies within the reactor pressure vessel.

APPLICABILITY: During movement of control rods within the reactor pressure vessel while in MODE 6.

ACTION:

With the requirements of the above specification not satisfied, suspend all operations involving movement of control rods within the pressure vessel.

SURVEILLANCE REQUIREMENTS



4.9.10.2 The water level shall be determined to be at least its minimum required depth within 2 hours prior to the start of and at least once per 24 hours thereafter during movement of control rods within the reactor vessel.



3/4.9.11 WATER LEVEL-STORAGE POOL

LIMITING CONDITION FOR OPERATION

3.9.11 At least 23 feet of water shall be maintained over the top of irradiated fuel assemblies seated in the storage racks.

<u>APPLICABILITY</u>: Whenever irradiated fuel assemblies are in the fuel storage pool.

ACTION:

- a. With the requirements of the above specification not satisfied, suspend all movement of fuel assemblies and crane operations with loads in the fuel s'orage areas and restore the water level to within its limit within 4 hours.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.11 The water level in the fuel storage pool shall be determined to be at least its minimum required depth at least once per 7 days when irradiated fuel assemblies are in the fuel storage pool.

3/4.9.12 SPENT FUEL ASSEMBLY STORAGE

LIMITING CONDITION FOR OPERATION

3.9.12 Spent fuel assemblies stored in Region 2 shall be subject to the following conditions:

- a. The combination of initial enrichment and cumulative exposure shall be within the acceptable domain of Figure 3.9-1, and
- b. No spent fuel assemblies shall be placed in Region 2, nor shall any storage location be changed in designation from being in Region 1 to being in Region 2, while refueling operations are in progress.

APPLICABILITY: Whenever irradiated fuel assemblies are in the spent fuel pool.

ACTION:

- a. With the requirements of the above specification not satisfied, suspend all other movement of fuel assemblies and crane operations with loads in the fuel storage areas and move the non-complying fuel assemblies to Region 1. Until these requirements of the above specification are satisfied, boron concentration of the spent fuel pool shall be verified to be greater than or equal to 2000 ppm at least once per 8 hours.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.12 The burnup of each spent fuel assembly stored in Region 2 shall be ascertained by analysis of its burnup history and independently verified, prior to storage in Region 2. A complete record of such analysis shall be kept for the time period that the spent fuel assembly remains in Region 2 of the spent fuel pool.

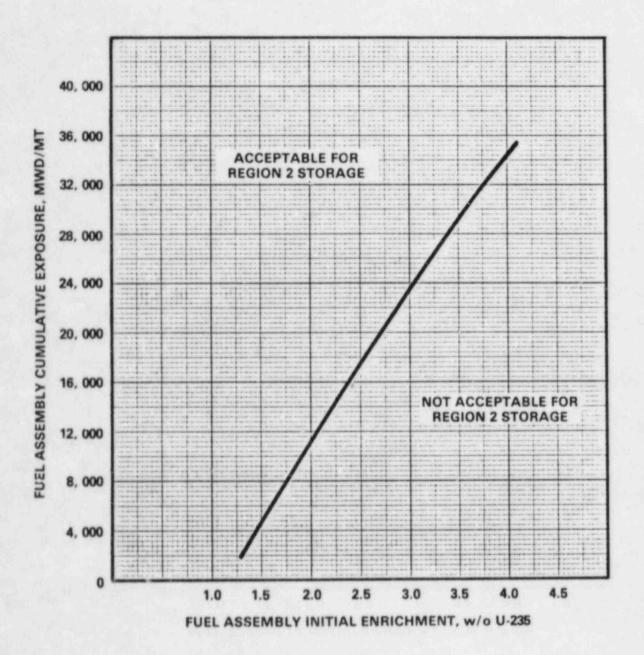


FIGURE 3.9-1

MINIMUM REQUIRED FUEL ASSEMBLY EXPOSURE AS A FUNCTION OF INITIAL ENRICHMENT TO PERMIT STORAGE IN REGION 2



3/4.9.13 EMERGENCY EXHAUST SYSTEM

LIMITING CONDITION FOR OPERATION

3.9.13 Two independent Emergency Exhaust Systems shall be OPERABLE.

APPLICABILITY: Whenever irradiated fuel is in the fuel storage pool.

ACTION:

- a. With one Emergency Exhaust System inoperable, fuel movement within the fuel storage areas or crane operation with loads over the fuel storage areas may proceed provided the OPERABLE Emergency Exhaust System is in operation and discharging through at least one train of HEPA filters and charcoal adsorbers.
- b. With no Emergency Exhaust System OPERABLE, suspend all operations involving movement of fuel within the fuel storage areas or crane operation with loads over the fuel storage areas until at least one Emergency Exhaust System is restored to OPERABLE status.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.13 The above required Emergency Exhaust Systems shall be demonstrated OPERABLE:

- a. At least once per 31 days on a STAGGERED TEST BASIS by initiating, from the control room, flow through the HEPA filters and charcoal adsorbers and verifying that the system operates for at least 10 continuous hours with the heaters operating;
- b. At least once per 18 months, or (1) after any structural maintenance on the HEPA filter or charcoal adsorber housings, or (2) following painting, fire, or chemical release in any ventilation zone communicating with the system by:
 - Verifying that the Emergency Exhaust System satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1% and uses the test procedure guidance in Regulatory Positions C.5.a, C.5.c, and C.5.d of Regulatory Guide 1.52, Revision 2, March 1978, and the system flow rate is 9000 cfm ± 10%;



SURVEILLANCE REQUIREMENTS (Continued)

- 2) Verifying, within 31 days after removal that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%; and
- 3) Verifying a system flow rate of 9000 cfm ± 10% during system operation when tested in accordance with ANSI N510-1975.
- c. After every 720 hours of charcoal adsorber operation, by verifying, within 31 days after removal, that a laboratory analysis of a representative carbon sample obtained in accordance with Regulatory Position C.6.b of Regulatory Guide 1.52, Revision 2, March 1978, meets the laboratory testing criteria of Regulatory Position C.6.a of Regulatory Guide 1.52, Revision 2, March 1978, for a methyl iodide penetration of less than 1%;
- d. At least once per 18 months by:
 - Verifying that the pressure drop across the combined HEPA filters and charcoal adsorber banks is less than 5.4 inches Water Gauge while operating the system at a flow rate of 9000 cfm ± 10%;
 - 2) Verifying that on a Spent Fuel Pool High Radioactivity test signal, the system automatically starts (unless already operating) and directs its exhaust flow through the HEPA filters and charcoal adsorber banks and isolates the normal fuel building exhaust flow to the auxiliary/fuel building exhaust fan;
 - Verifying that the system maintains the Fuel Building at a negative pressure of greater than or equal to 1/4 inch Water Gauge relative to the outside atmosphere during system operation; and
 - 4) Verifying that the heaters dissipate 37 ± 3 kW when tested in accordance with ANSI N510-1975.
- e. After each complete or partial replacement of a HEPA filter bank, by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing acceptance criteria of less than 1% in accordance with ANSI N510-1975 for a DOP test aerosol while operating the system at a flow rate of 9000 cfm ± 10%; and
- f. After each complete or partial replacement of a charcoal adsorber bank by verifying that the cleanup system satisfies the in-place penetration and bypass leakage testing criteria of less than 1% in accordance with ANSI N510-1975 for a halogenated hydrocarbon refrigerant test gas while operating the system at a flow rate of 9000 cfm ± 10%.

3/4.10 SPECIAL TEST EXCEPTIONS

3/4.10.1 SHUTDOWN MARGIN

LIMITING CONDITION FOR OPERATION

3.10.1 The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 may be suspended for measurement of control rod worth and SHUTDOWN MARGIN provided reactivity equivalent to at least the highest estimated control rod worth is available for trip insertion from UPERABLE control rod(s).

APPLICABILITY: MODE 2.

ACTION:

- a. With any full-length control rod not fully inserted and with less than the above reactivity equivalent available for trip insertion, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.
- b. With all full-length control rods fully inserted and the reactor subcritical by less than the above reactivity equivalent, immediately initiate and continue boration at greater than or equal to 30 gpm of a solution containing greater than or equal to 7000 ppm boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.

SURVEILLANCE REQUIREMENTS

4.10.1.1 The position of each full-length control rod either partially or fully withdrawn shall be determined at least once per 2 hours.

4.10.1.2 Each full-length control rod not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 24 hours prior to reducing the SHUTDOWN MARGIN to less than the limits of Specification 3.1.1.1.



3/4.10.2 GROUP HEIGHT, INSERTION, AND POWER DISTRIBUTION LIMITS

LIMITING CONDITION FOR OPERATION

3.10.2 The group height, insertion, and power distribution limits of Specifications 3.1.3.1, 3.1.3.5, 3.1.3.6, 3.2.1, and 3.2.4 may be suspended during the performance of PHYSICS TESTS provided:

- a. The THERMAL POWER is maintained less than or equal to 85% of RATED THERMAL POWER, and
- b. The limits of Specifications 3.2.2 and 3.2.3 are maintained and determined at the frequencies specified in Specification 4.10.2.2 below.

APPLICABILITY: MODE 1.

ACTION:

With any of the limits of Specifications 3.2.2 or 3.2.3 being exceeded while the requirements of Specifications 3.1.3.1, 3.1.3.5, 3.1.3.6, 3.2.1, and 3.2.4 are suspended, either:

- a. Reduce THERMAL POWER sufficient to satisfy the ACTION requirements of Specifications 3.2.2 and 3.2.3, or
- b. Be in HOT STANDBY within 6 hours.

SURVEILLANCE REQUIREMENTS

4.10.2.1 The THERMAL POWER shall be determined to be less than or equal to 85% of RATED THERMAL POWER at least once per hour during PHYSICS TESTS.

4.10.2.2 The requirements of the below listed specfications shall be performed at least once per 12 hours during PHYSICS TESTS:

- a. Specifications 4.2.2.2 and 4.2.2.3, and
- b. Specification 4.2.3.2.

3/4.10.3 PHYSICS TESTS

LIMITING CONDITION FOR OPERATION

3.10.3 The limitations of Specifications 3.1.1.3, 3.1.1.4, 3.1.3.1, 3.1.3.5, and 3.1.3.6, may be suspended during the performance of PHYSICS TESTS provided:

- a. The THERMAL POWER does not exceed 5% of RATED THERMAL POWER,
- b. The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range channels are set at less than or equal to 25% of RATED THERMAL POWER, and
- c. The Reactor Coolant System lowest operating loop temperature (Tavg) is greater than or equal to 541°F.

APPLICABILITY: MODE 2.

ACTION:

- a With the THERMAL POWER greater than 5% of RATED THERMAL POWER, immediately open the Reactor irip breakers.
- b. With a Reactor Coolant System operating loop temperature (T_{avg}) less than 541°F, restore T_{avg} to within its limit within 15 minutes or be in at least HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.10.3.1 The THERMAL POWER shall be determined to be less than or equal to 5% of RATED THERMAL POWER at least once per hour during PHYSICS TESTS.

4.10.3.2 Each Intermediate and Power Range channel shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating PHYSICS TESTS.

4.10.3.3 The Reactor Coolant System temperature (T_{avg}) shall be determined to be greater than or equal to 541°F at least once per 30 minutes during PHYSICS TESTS.



3/4.10.4 REACTOR COOLANT LOOPS

LIMITING CONDITION FOR OPERATION

- 3.10.4 The limitations of the following requirements may be suspended:
 - a. Specification 3.4.1.1 During the performance of startup and PHYSICS TESTS in MODE 1 or 2 provided:
 - The THERMAL POWER does not exceed the P-7 Interlock Setpoint, and
 - The Reactor Trip Setpoints on the OPERABLE Intermediate and Power Range channels are set less than or equal to 25% of RATED THERMAL POWER.
 - b. Specification 3.4.1.2 During the performance of hot rod drop time measurements in MODE 3 provided at least three reactor coolant loops as listed in Specification 3.4.1.2 are OPERABLE.

<u>APPLICABILITY</u>: During operation below the P-7 Interlock Setpoint or performance of hot rod drop time measurements.

ACTION:

- a. With the THERMAL POWER greater than the P-7 Interlock Setpoint during the performance of startup and PHYSICS TESTS, immediately open the Reactor trip breakers.
- b. With less than the above required reactor coolant loops OPERABLE during performance of hot rod drop time measurements, immediately place two reactor coolant loops in operation.

SURVEILLANCE REQUIREMENTS

4.10.4.1 The THERMAL POWER shall be determined to be less than P-7 Interlock Setpoint at least once per hour during startup and PHYSICS TESTS.

4.10.4.2 Each Intermediate and Power Range channel, and P-7 Interlock shall be subjected to an ANALOG CHANNEL OPERATIONAL TEST within 12 hours prior to initiating startup and PHYSICS TESTS.

4.10.4.3 At least the above required reactor coolant loops shall be determined OPERABLE within 4 hours prior to initiation of the hot rod drop time measurements and at least once per 4 hours during the hot rod drop time measurements by verifying correct breaker alignments and indicated power availability.

3/4.10.5 POSITION INDICATION SYSTEM - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.10.5 The limitations of Specification 3.1.3.3 may be suspended during the performance of individual full-length shutdown and control rod drop time measurements provided only one shutdown or control bank is withdrawn from the fully inserted position at a time.

<u>APPLICABILITY</u>: MODES 3, 4, and 5 during performance of rod drop time measurements and during surveillance of digital rod position indicators for OPERABILITY.

ACTION:

With the Position Indication System inoperable or with more than one bank of rods withdrawn, immediately open the Reactor trip breakers.

SURVEILLANCE REQUIREMENTS

4.10.5 The above required Position Indication Systems shall be determined to be OPERABLE within 24 hours prior to the start of and at least once per 24 hours thereafter during rod drop time measurements by verifying the Demand Position Indication System and the Digital Rod Position Indication System agree:

- a. Within 12 steps when the rods are stationary, and
- b. Within 24 steps during rod motion.



3/4.11 RADIOACTIVE EFFLUENTS

3/4.11.1 LIQUID EFFLUENTS

CONCENTRATION

LIMITING CONDITION FOR OPERATION

3.11.1.1 The concentration of radioactive material released in liquid effluents to UNRESTRICTED AREAS (see Figure 5.1-4) shall be limited to the concentrations specified in 10 CFR Part 20, Appendix B, Table II, Column 2, for radionuclides other than dissolved or entrained noble gases. For dissolved or entrained noble gases, the concentration shall be limited to 2×10^{-4} microCurie/ml total activity.

APPLICABILITY: At all times.

ACTION:

With the concentration of radioactive material released in liquid effluents to UNRESTRICTED AREAS exceeding the above limits, immediately restore the concentration to within the above limits.

SURVEILLANCE REQUIREMENTS

4.11.1.1.1 Radioactive liquid wastes shall be sampled and analyzed according to the sampling and analysis program of Table 4.11-1.

4.11.1.1.2 The results of the radioactivity analysis shall be used in accordance with the methodology and parameters in the ODCM to assure that the concentrations at the point of release are maintained within the limits of Specification 3.11.1.1.



LIQUID RELEASE TYPE	SAMPLING FREQUENCY	MINIMUM ANALYSIS FREQUENCY	TYPE OF ACTIVITY ANALYSIS	LOWER LIMIT OF DETECTION (LLD) (1) (µCi/ml)
 Batch Waste Release Tanks⁽²⁾ a. Waste Monitor Tank b. Secondary Liquid Waste Monitor Tank 	P Each Batch	P Each Batch	Principal Gamma Emitters ⁽³⁾	5×10 ⁻⁷
			I-131	1×10 ⁻⁶
	P One Batch/M	м	Dissolved and Entrained Gases (Gamma Emitters)	1×10 ⁻⁵
	P Each Batch	M Composite ⁽⁴⁾	H-3	1×10 ⁻⁵
			Gross Alpha	1×10 ⁻⁷
	P Each Batch	Q Composite ⁽⁴⁾	Sr-89, Sr-90	5×10 ⁻⁸
			Fe-55	1×10 ⁻⁶
2. Continuous Releases ⁽⁵⁾ Steam Generator Blowdown	Daily ⁽⁶⁾ Grab Sample	W Composite ⁽⁴⁾	Principal Gamma Emitters ⁽³⁾	5×10 ⁻⁷
			I-131	1×10 ⁻⁶
	M Grab Sample	м	Dissolved and Entrained Gases (Gamma Emitters)	1×10 ⁻⁵
	Daily ⁽⁶⁾ Grab Sample	M Composite ⁽⁴⁾	Н-3	1×10 ⁻⁵
			Gross Alpha	1×10 ⁻⁷
	Daily ⁽⁶⁾ Grab Sample	Q Composite ⁽⁴⁾	Sr-89, Sr-90	5×10 ⁻⁸
			Fe-55	1×10 ⁻⁶

TABLE 4.11-1

RADIOACTIVE LIQUID WASTE SAMPLING AND ANALYSIS PROGRAM

CALLAWAY - UNIT 1

TABLE 4.11-1 (Continued)

TABLE NOTATIONS

(1)The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LLD = \frac{4.66 \text{ s}_{b}}{\text{E} \cdot \text{V} \cdot 2.22 \times 10^{6} \cdot \text{Y} \cdot \exp(-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (microCuries per unit mass or volume),

 s_b = the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume),

2.22 x 10^6 = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

 λ = the radioactive decay constant for the particular radionuclide (s^1), and

 Δt = the elapsed time between the midpoint of sample collection and the time of counting (s).

Typical values of E, V, Y, and Δt should be used in the calculation.

It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an a posteriori (after the fact) limit for a particular measurement.

(2)A batch release is the discharge of liquid wastes of a discrete volume. Prior to sampling for analyses, each batch shall be isolated, and then thoroughly mixed by a method described in the ODCM to assure representative sampling.



TABLE 4.11-1 (Continued)

TABLE NOTATIONS (Continued)

- (3)The principal gamma emitters for which the LLD specification applies include the following radionuclides: Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, Cs-134, Cs-137, Ce-141, and Ce-144. This list does not mean that only these nuclides are to be considered. Other gamma peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7, in the format outlined in Regulatory Guide 1.21, Appendix B, Revision 1, June 1974.
- (4)A composite sample is one in which the quantity of liquid sampled is proportional to the quantity of liquid waste discharged and in which the method of sampling employed results in a specimen that is representative of the liquids released. Prior to analysis, all samples taken for the composite shall be thoroughly mixed in order for the composite samples to be representative of the effluent release.
- (5)A continuous release is the discharge of liquid wastes of a nondiscrete volume, e.g., from a volume of a system that has an input flow during the continuous release.
- (6)Samples shall be taken at the initiation of effluent flow and at least once per 24 hours thereafter while the release is occurring. To be representative of the liquid effluent, the sample volume shall be proportioned to the effluent stream discharge volume. The ratio of sample volume to effluent discharge volume shall be maintained constant for all samples taken for the composite sample.



DOSE

LIMITING CONDITION FOR OPERATION

3.11.1.2 The dose or dose commitment to a MEMBER OF THE PUBLIC from radioactive materials in liquid effluents released, from each unit, to UNRESTRICTED AREAS (see Figure 5.1-4) shall be limited:

- a. During any calendar quarter to less than or equal to 1.5 mrems to the whole body and to less than or equal to 5 mrems to any organ, and
- b. During any calendar year to less than cr equal to 3 mrems to the whole body and to less than or equal to 10 mrems to any organ.

APPLICABILITY: At all times.

ACTION:

- a. With the calculated dose from the release of radioactive materials in liquid effluents exceeding any of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit(s) and defines the corrective actions that have been taken to reduce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits. This Special Report shall also include: (1) the results of radiological analyses of the drinking water source, and (2) the radiological impact on finished drinking water supplies with regard to the requirements of 40 CFR Part 141, Clean Drinking Water Act.*
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.2 Cumulative dose contributions from liquid effluents for the current calendar quarter and the current calendar year shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.

*The requirements of ACTION a.(1) and (2) are applicable only if drinking water supply is taken from the receiving water body within 3 miles of the plant discharge. In the case of river-sited plants this is 3 miles downstream only.

LIQUID RADWASTE TREATMENT SYSTEM

LIMITING CONDITION FOR OPERATION

3.11.1.3 The Liquid Radwaste Treatment System shall be OPERABLE and appropriate portions of the system shall be used to reduce releases of radioactivity when the projected doses due to the liquid effluent, from each unit, to UNRESTRICTED AREAS (see Figure 5.1-4) would exceed 0.06 mrem to the whole body or 0.2 mrem to any organ in a 31 day period.

APPLICABILITY: At all times.

ACTION:

- a. With radioactive liquid waste being discharged without treatment and in excess of the above limits and any portion of the Liquid Radwaste Treatment System not in operation, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that includes the following information:
 - Explanation of why liquid radwaste was being discharged without treatment, identification of any inoperable equipment or subsystems, and the reason for the inoperability,
 - Action(s) taken to restore the inoperable equipment to OPERABLE status, and
 - 3. Summary description of action(s) taken to prevent a recurrence.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.3.1 Doses due to liquid releases from each unit to UNRESTRICTED AREAS shall be projected at least once per 31 days in accordance with the methodology and parameters in the ODCM when Liquid Radwaste Treatment Systems are not being fully utilized.

4.11.1.3.2 The installed Liquid Radwaste Treatment System shall be considered OPERABLE by meeting Specifications 3.11.1.1 and 3.11.1.2.

LIQUID HOLDUP TANKS

LIMITING CONDITION FOR OPERATION

3.11.1.4 The quantity of radioactive material contained in each of the following unprotected outdoor tanks shall be limited to less than or equal to 150 Curies, excluding tritium and dissolved or entrained noble gases:

- a. Reactor Makeup Water Storage Tank,
- b. Refueling Water Storage Tank,
- c. Condensate Storage Tank, and
- d. Outside temporary tanks, excluding demineralizer vessels and the liner being used to solidify radioactive waste.

APPLICABILITY: At all times.

ACTION:

- a. With the quantity of radioactive material in any of the above listed tanks exceeding the above limit, immediately suspend all additions of radioactive material to the tank, within 48 hours reduce the tank contents to within the limit, and describe the events leading to this condition in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.1.4 The quantity of radioactive material contained in each of the above listed tanks shall be determined to be within the above limit by analyzing a representative sample of the tank's contents at least once per 7 days when radioactive materials are being added and within 7 days following any addition of radioactive material to the tank.



3/4.11.2 GASEOUS EFFLUENTS

DOSE RATE

LIMITING CONDITION FOR OPERATION

3.11.2.1 The dose rate due to radioactive materials released in gaseous effluents from the site to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) shall be limited to the following:

- a. For noble gases: Less than or equal to 500 mrems/yr to the whole body and less than or equal to 3000 mrems/yr to the skin, and
- b. For Iodine-131 and 133, for tritium, and for all radionuclides in particulate form with half-lives greater than 8 days: Less than or equal to 1500 mrems/yr to any organ.

APPLICABILITY: At all times.

ACTION:

With the dose rate(s) exceeding the above limits, immediately restore the release rate to within the above limit(s).

SURVEILLANCE REQUIREMENTS

4.11.2.1.1 The dose rate due to noble gases in gaseous effluents shall be determined to be within the above limits in accordance with the methodology and parameters in the ODCM.

4.11.2.1.2 The dose rate due to Iodine-131 and 133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days in gaseous effluents shall be determined to be within the above limits in accordance with the methodology and parameters in the ODCM by obtaining representative samples and performing analyses in accordance with the sampling and analysis program specified in Table 4.11-2.

TABLE 4.11-2

RADIOACTIVE GASEOUS WASTE SAMPLING AND ANALYSIS PROGRAM

GAS	SEOUS RELEASE TYPE	SAMPLING FREQUENCY	MINIMUM ANALYSIS FREQUENCY	TYPE OF ACTIVITY ANALYSIS	LOWER LIMIT 19F DETECTION (LLD) (µCi/ml)
1.	waste Gas Decay Tank	P Each Tank Grab Sample	P Each Tank	Principal Gamma Emitters ⁽²⁾	1×10 ⁻⁴
2. Containment Purge Ea		P Each PURGE ⁽³⁾	P Each PURGE ⁽³⁾	Principal Gamma Emitters ⁽²⁾	1×10 ⁻⁴
	or venc	Grab Sample M H-3 (oxide)	1×10 ⁻⁶		
3.	Unit Vent	M ^{(3),(4)} Grab Sample	M ⁽³⁾	Principal Gamma Emitters ⁽²⁾	1×10 ⁻⁴
÷.,			M ⁽⁴⁾	H-3 (oxide)	1×10 ⁻⁶
	Spent Fuel Building Exhaust	M ⁽⁵⁾ Grab Sample	м	Principal Gamma Emitters ⁽²⁾	1×10 ⁻⁴
			M ⁽⁵⁾	H-3 (oxide)	1×10 ⁻⁶
5.	Radwaste Building Vent	M Grab Sample	м	Principal Gamma Emitters ⁽²⁾	1×10 ⁻⁴
6.	All Release Types as listed in 1., 2., 3., 4., and 5. above	Continuous ⁽⁶⁾ (8)	w ⁽⁷⁾	I-131	1×10 ⁻¹²
			Charcoal Sample	I-333	1×10 ⁻¹⁰
		Continuous ⁽⁶⁾ (8)	W ⁽⁷⁾ Particulate Sample	Principal Gamma Emitters ⁽²⁾	1×10 ⁻¹¹
		Continuous ⁽⁶⁾ (8)	M Composite Particulate Sample	Gross Alpha	1×10 ⁻¹¹
		Continuous ⁽⁶⁾ (8)	Q Composite Particulate Sample	Sr-89, Sr-90	1×10 ⁻¹¹

3/4 11-9

TABLE 4.11-2 (Continued)

TABLE NOTATIONS

(1)The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LLD = \frac{4.66 \text{ s}_{b}}{\text{E} \cdot \text{V} \cdot 2.22 \times 10^{6} \cdot \text{Y} \cdot \exp(-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (microCuries per unit mass or volume),

s_b = the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume),

 2.22×10^6 = the number of disintegrations per minute per microCurie,

Y = the fractional radiochemical yield, when applicable,

 λ = the radioactive decay constant for the particular radionuclide (s⁻¹), and

 Δt = the elapsed time between the midpoint of sample collection and the time of counting (s).

Typical values of E, V, Y, and Δt should be used in the calculation.

It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an <u>a posteriori</u> (after the fact) limit for a particular measurement.

TABLE 4.11-2 (Continued)

TABLE NOTATIONS (Continued)

- (2)The principal gamma emitters for which the LLD specification applies include the following radionuclides: Kr-87, Kr-88, Xe-133, Xe-133m, Xe-135, and Xe-138 in noble gas releases and Mn-54, Fe-59, Co-58, Co-60, Zn-65, Mo-99, I-131, Cs-134, Cs-137, Ce-141, and Ce-144 in iodine and particulate releases. This list does not mean that only these nuclides are to be considered. Other gamma peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Semiannual Radioactive Effluent Release Report pursuant to Specification 6.9.1.7, in the format outlined in Regulatory Guide 1.21, Appendix B, Revision 1, June 1974.
- (3)Sampling and analysis shall also be performed following shutdown, startup, or a THERMAL POWER change exceeding 15% of RATED THERMAL POWER within 1 hour period.
- (4)Tritium grab samples shall be taken and analyzed at least once per 24 hours when the refueling canal is flooded.
- (5)Tritium grab samples shall be taken and analyzed at least once per 7 days from the ventilation exhaust from the spent fuel pool area, whenever spent fuel is in the spent fuel pool. Grab samples need to be taken only when spent fuel is in the spent fuel pool.
- (6)The ratio of the sample flow rate to the sampled stream flow rate shall be known for the time period covered by each dose or dose rate calculation made in accordance with Specifications 3.11.2.1, 3.11.2.2, and 3.11.2.3.
- (7)Samples shall be changed at least once per 7 days and analyses shall be completed within 48 hours after changing, or after removal from sampler. For unit vent, sampling shall also be performed at least once per 24 hours for at least 7 days following each shutdown, STARTUP or THERMAL POWER change exceeding 15% of RATED THERMAL POWER within a 1-hour period and analyses shall be completed within 48 hours of changing. When samples collected for 24 hours are analyzed, the corresponding LLDs may be increased by a factor of 10. This requirement does not apply if: (1) analysis shows that the DOSE EQUIVALENT I-131 concentration in the reactor coolant has not increased more than a factor of 3, and (2) the noble gas monitor shows that effluent activity has not increased more than a factor of 3.
- (8)Continuous sampling of the spent fuel building exhaust needs to be performed only when spent fuel is in the spent fuel pool.

DOSE - NOBLE GASES

LIMITING CONDITION FOR OPERATION

3.11.2.2 The air dose due to noble gases released in gaseous effluents, from each unit, to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) shall be limited to the following:

- a. During any calendar quarter: Less than or equal to 5 mrads for gamma radiation and less than or equal to 10 mrads for beta radiation, and
- b. During any calendar year: Less than or equal to 10 mrads for gamma radiation and less than or equal to 20 mrads for beta radiation.

APPLICABILITY: At all times.

ACTION:

- a. With the calculated air dose from radioactive noble gases in gaseous effluents exceeding any of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit(s) and defines the corrective actions that have been taken to reduce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.2 Cumulative dose contributions for the current calendar quarter and current calendar year for noble gases shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.

DOSE - IODINE-131 AND 133, TRITIUM, AND RADIOACTIVE MATERIAL IN PARTICULATE FORM

LIMITING CONDITION FOR OPERATION

3.11.2.3 The dose to a MEMBER OF THE PUBLIC from Iodine-131 and 133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days in gaseous effluents released, from each unit, to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) shall be limited to the following:

- a. During any calendar quarter: Less than or equal to 7.5 mrems to any organ, and
- b. During any calendar year: Less than or equal to 15 mrems to any organ.

APPLICABILITY: At all times.

ACTION:

- a. With the calculated dose from the release of Iodine-131 and 133, tritium, and radionuclides in particulate form with half-lives greater than 8 days, in gaseous effluents exceeding any of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limits and defines the corrective actions that have been taken to reduce the releases and the proposed corrective actions to be taken to assure that subsequent releases will be in compliance with the above limits.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.3 Cumulative dose contributions for the current calendar quarter and current calendar year for Iodine-131 and 133, tritium, and radionuclides in particulate form with half-lives greater than 8 days shall be determined in accordance with the methodology and parameters in the ODCM at least once per 31 days.



GASEOUS RADWASTE TREATMENT SYSTEM

LIMITING CONDITION FOR OPERATION

3.11.2.4 The VENTILATION EXHAUST TREATMENT SYSTEM and the WASTE GAS HOLDUP SYSTEM shall be OPERABLE and appropriate porions of these systems shall be used to reduce releases of radioactivity when the projected doses in 31 days due to gaseous effluent releases, from each unit, to areas at and beyond the SITE BOUNDARY (see Figure 5.1-3) would exceed:

- a. 0.2 mrad to air from gamma radiation, or
- b. 0.4 mrad to air from beta radiation, or
- c. 0.3 mrem to any organ of a MEMBER OF THE PUBLIC.

APPLICABILITY: At al times.

ACTION:

- a. With radioactive gaseous waste being discharged without treatment and in excess of the above limits, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that includes the following information:
 - 1. Identification of any inoperable equipment or subsystems, and the reason for the inoperability,
 - Action(s) taken to restore the inoperable equipment to OPERABLE status, and
 - 3. Summary description of action(s) taken to prevent a recurrence.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.4.1 Doses due to gaseous releases from each unit to areas at and beyond the SITE BOUNDARY shall be projected at least once per 31 days in accordance with the methodology and parameters in the ODCM when Gaseous Radwaste Treatment Systems are not being fully utilized.

4.11.2.4.2 The installed VENTILATION EXHAUST TREATMENT SYSTEM and the WASTE GAS HOLDUP SYSTEMS shall be considered OPERABLE by meeting Specifications 3.11.2.1 and 3.11.2.2 or 3.11.2.3.

•

RADIOACTIVE EFFLUENTS

EXPLOSIVE GAS MIXTURE

LIMITING CONDITION FOR OPERATION

3.11.2.5 The concentration of oxygen in the WASTE GAS HOLDUP SYSTEM shall be limited to less than or equal to 3% by volume whenever the hydrogen concentration exceeds 4% by volume.

APPLICABILITY: At all times.

ACTION:

- a. With the concentration of oxygen in the WASTE GAS HOLDUP SYSTEM greater than 3% by volume but less than or equal to 4% by volume, reduce the oxygen concentration to the above limits within 48 hours.
- b. With the concentration of oxygen in the WASTE GAS HOLDUP SYSTEM greater than 4% by volume and the hydrogen concentration greater than 4% by volume, immediately suspend all additions of waste gases to the system and reduce the concentration of oxygen to less than or equal to 4% by volume, then take ACTION a. above.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.2.5 The concentrations of hydrogen and oxygen in the WASTE GAS HOLDUP SYSTEM shall be determined to be within the above limits by continuously monitoring the waste gases in the WASTE GAS HOLDUP SYSTEM with the hydrogen and oxygen monitors required OPERABLE by Table 3.3-13 of Specification 3.3.3.11.



GAS STORAGE TANKS

LIMITING CONDITION FOR OPERATION

3.11.2.6 The quantity of radioactivity contained in each gas storage tank shall be limited to less than or equal to 2.5 \times 10⁵ Curies of noble gases (considered as Xe-133 equivalent).

APPLICABILITY: At all times.

ACTION:

- a. With the quantity of radioactive material in any gas storage tank exceeding the above limit, immediately suspend all additions of radioactive material to the tank and, within 48 hours, reduce the tank contents to within the limit, and describe the events leading to this condition in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable

SURVEILLANCE REQUIREMENTS

4.11.2.6 The quantity of radioactive material contained in each gas storage tank shall be determined to be within the above limit at least once per 7 days when radioactive materials are being added and within 7 days following any addition of radioactive material to the tank.

3/4.11.3 SOLID RADIOACTIVE WASTES

LIMITING CONDITION FOR OPERATION

3.11.3 Radioactive was es shall be solidified or dewatered in accordance with the PROCESS CONTROL PROGRAM to meet shipping and transportation requirements during transit, and disposal site requirements when received at the disposal site.

APPLICABILITY: At all times.

ACTION:

- a. With SOLIDIFICATION or dewatering not meeting disposal site and shipping and transportation requirements, suspend shipment of the inadequately processed wastes and correct the PROCESS CONTROL PROGRAM, the procedures and/or the Solid Waste System as necessary to prevent recurrence.
- b. With SOLIDIFICATION or dewatering not performed in accordance with the PROCESS CONTROL PROGRAM, test the improperly processed waste in each container to ensure that it meets burial ground and shipping requirements and take appropriate administrative action to prevent recurrence.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.3 SOLIDIFICATION of at least one representative test specimen from at least every tenth batch of each type of wet radioactive wastes (e.g., filter sludges, spent resins, evaporator bottoms, boric acid solutions and sodium sulfate solutions) shall be verified in accordance with the PROCESS CONTROL PROGRAM:

- a. If any test specimen fails to verify SOLIDIFICATION, the SOLIDIFICATION of the batch under test shall be suspended until such time as additional test specimens can be obtained, alternative SOLIDIFICATION parameters can be determined in accordance with the PROCESS CONTROL PROGRAM, and a subsequent test verifies SOLIDIFICATION. SOLIDIFICATION of the batch may then be resumed using the alternative SOLIDIFICATION parameters determined by the PROCESS CONTROL PROGRAM;
- b. If the initial test specimen from a batch of waste fails to verify SOLIDIFICATION, the PROCESS CONTROL PROGRAM shall provide for the collection and testing of representative test specimens from each consecutive batch of the same type of wet waste until at least three consecutive initial test specimens demonstrate SOLIDIFICATION. The PROCESS CONTROL PROGRAM shall be modified as required, as provided in Specification 6.13, to assure SOLIDIFICATION of subsequent batches of waste; and
- c. With the installed equipment incapable of meeting Specification 3.11.3 or declared out-of-service, restore the equipment to operable status or provide for contract capability to process wastes as necessary to satisfy all applicable transportation and disposal requirements.

3/4.11.4 TOTAL DOSE

LIMITING CONDITION FOR OPERATION

3.11.4 The annual (calendar year) dose or dose commitment to any MEMBER OF THE PUBLIC due to releases of radioactivity and to radiation from uranium fuel cycle sources shall be limited to less than or equal to 25 mrems to the whole body or any organ, except the thyroid, which shall be limited to less than or equal to 75 mrems.

APPLICABILITY: At all times.

ACTION:

- With the calculated doses from the release of radioactive materials а. in liquid or gaseous effluents exceeding twice the limits of Specification 3.11.1.2a., 3.11.1.2b., 3.11.2.2a., 3.11.2.2b., 3.11.2.3a., or 3.11.2.3b., calculations should be made including direct radiation contributions from the units and from outside storage tanks to determine whether the above limits of Specification 3.11.4 have been exceeded. If such is the case, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that defines the corrective action to be taken to reduce subsequent releases to prevent recurrence of exceeding the above limits and includes the schedule for achieving conformance with the above limits. This Special Report, as defined in 10 CFR 20.405c, shall include an analysis that estimates the radiation exposure (dose) to a MEMBER OF THE PUBLIC from uranium fuel cycle sources, including all effluent pathways and direct radiation, for the calendar year that includes the release(s) covered by this report. It shall also describe levels of radiation and concentrations of radioactive material involved, and the cause of the exposure levels or concentrations. If the estimated dose(s) exceeds the above limits, and if the release condition resulting in violation of 40 CFR Part 190 has not already been corrected, the Special Report shall include a request for a variance in accordance with the provisions of 40 CFR Part 190. Submittal of the report is considered a timely request, and a variance is granted until staff action on the request is complete.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.11.4.1 Cumulative dose contributions from liquid and gaseous effluents shall be determined in accordance with Specifications 4.11.1.2, 4.11.2.2, and 4.11.2.3, and in accordance with the methodology and parameters in the ODCM.

4.11.4.2 Cumulative dose contributions from direct radiation from the units and from radwaste storage tanks shall be determined in accordance with the methodology and parameters in the ODCM. This requirement is applicable only under conditions set forth in ACTION a. of Specification 3.11.4.

CALLAWAY - UNIT 1



3/4.12 RADIOLOGICAL ENVIRONMENTAL MONITORING

3/4.12.1 MONITORING PROGRAM

LIMITING CONDITION FOR OPERATION

3.12.1 The Radiological Environmental Monitoring Program shall be conducted as specified in Table 3.12-1.

APPLICABILITY: At all times.

ACTION:

- a. With the Radiological Environmental Monitoring Program not being conducted as specified in Table 3.12-1, prepare and submit to the Commission, in the Annual Radiological Environmental Operating Report required by Specification 6.9.1.6, a description of the reasons for not conducting the program as required and the plans for preventing a recurrence.
- b. With the level of radioactivity as the result of plant effluents in an environmental sampling medium at a specified location exceeding the reporting levels of Table 3.12-2 when averaged over any calendar quarter, prepare and submit to the Commission within 30 days, pursuant to Specification 6.9.2, a Special Report that identifies the cause(s) for exceeding the limit(s) and defines the corrective actions to be taken to reduce radioactive effluents so that the potential annual dose* to a MEMBER OF THE PUBLIC is less than the calendar year limits of Specifications 3.11.1.2, 3.11.2.2, or 3.11.2.3. When more than one of the radionuclides in Table 3.12-2 are detected in the sampling medium, this report shall be submitted if:

 $\frac{\text{concentration (1)}}{\text{reporting level (1)}} + \frac{\text{concentration (2)}}{\text{reporting level (2)}} + \dots \ge 1.0$

When radionuclides other than those in Table 3.12-2 are detected and are the result of plant effluents, this report shall be submitted if the potential annual dose* to A MEMBER OF THE PUBLIC from all radionuclides is equal to or greater than the calendar year limits of Specifications 3.11.1.2, 3.11.2.2 or 3.11.2.3. This report is not required if the measured level of radioactivity was not the result of plant effluents; however, in such an event, the condition shall be reported and described in the Annual Radiological Environmental Operating Report, required by Specification 6.9.1.6.

c. With milk or fresh leafy vegetable samples unavailable from one or more of the sample locations required by Table 3.12-1, identify specific locations for obtaining replacement samples and add them within 30 days to the Radiological Environmental Monitoring Program given in the ODCM.** The specific locations from which samples

*The methodology and parameters used to estimate the potential annual dose to a MEMBER OF THE PUBLIC shall be indicated in this report.

**Excluding short term or temporary unavailability.

CALLAWAY - UNIT 1

RADIOLOGICAL ENVIRONMENTAL MONITORING

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

were unavailable may then be deleted from the monitoring program. Pursuant to Specification 6.14, submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM, including a revised figure(s) and table for the ODCM reflecting the new location(s) with supporting information identifying the cause of the unavailability of samples and justifying the selection of new location(s) for obtaining samples.

d. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.12.1 The radiological environmental monitoring samples shall be collected pursuant to Table 3.12-1 from the specific locations given in the table and figure(s) in the ODCM, and shall be analyzed pursuant to the requirements of Table 3.12-1 and the detection capabilities required by Table 4.12-1.





RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

EXPOSURE	PATHWAY
AND/OR	SAMPLE

NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS⁽¹⁾

SAMPLING AND COLLECTION FREQUENCY TYPE AND FREQUENCY OF ANALYSIS

Gamma dose quarterly.

1. Direct Radiation⁽²⁾

Forty routine monitoring stations Quarterly. either with two or more dosimeters or with one instrument for measuring and recording dose rate continuously, placed as follows:

An inner ring of sixteen stations, one in each meteorological sector in the general area of the SITE BOUNDARY;

An outer ring of stations, one in each meteorological sector in the 6- to 8-km range from the site; and

Eight stations to be placed in special interest areas such as population centers, nearby residences, schools, and in one or two areas to serve as control stations.

3/4 12-3

CALLAWAY - UNIT 1

RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

EXPOSURE PATHWAY AND/OR SAMPLE

2. Airborne

Radioiodine and Particulates

CALLAWAY - UNIT 1

3. Waterborne

a. Surface(6)

b. Drinking

NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS(1)

Samples from five locations:

Three samples from close to the three Sit COUNDARY locations, in different secure, of the hignest calculated annual average loading. ground level D/Q.

One sample from the vicinity of a community having the highest calculated annual average groundlevel D/0.

One sample from a control location, as for example 15 to 30 km distant and in the least prevalent wind direction.

One sample upstream.

One sample downstream.

SAMPLING AND COLLECTION FREQUENCY

Continuous sampler operation with sample collection weekly, or more frequently if required by dust

TYPE AND FREQUENCY OF ANALYSIS

Radioiodine Cannister: I-131 analysis weekly.

Particulate Sampler: Gross beta radioactivity analysis following filter change; 47 and gamma isotopic analysis(5) of composite (by location) quarterly.

Composite sample, over 1-month period

Composite sample

over 2-week period(7)

is performed, monthly

composite otherwise.

when I-131 analysis

Gamma isotopic analysis⁽⁵⁾ monthly. Composite for tritium analysis of composite sample (by location) guarterly.

I-131 analysis on each composite when the dose calculated for the consumption of the water is greater than 1 mrem per year. Composite for gross beta app, gamma isotopic analyses monthly. Composite for tritium analysis quarterly.

One sample of each of one to three of the nearest water supplies within 10 miles downstream that could be affected by its discharge.

One sample from a control location.



RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

	RADIOLOGICAL ENVIRONMENTAL	MONITURING PROGRAM		
EXPOSURE PATHWAY AND/OR SAMPLE	NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS ⁽¹⁾	SAMPLING AND COLLECTION FREQUENCY	TYPE AND FREQUENCY OF ANALYSIS	
3. Waterborne (Contin	ued)			
d. Sediment from shoreline	One sample from downstream area with existing or potential recreational value.	Semiannually.	Gamma isotopic analysis ⁽⁵⁾ semiannually.	
4. Ingestion				
a. Milk	Samples from milking animals in three locations within 5 km distance having the highest dose potential. If there are none, then, one sample from milking animals in each of three areas between 5 to 8 km distant where doses are calculated to be greater than 1 mrem per yr ⁽⁸⁾ .	Semimonthly when animals are on pasture, monthly at other times.	Gamma isotopic ⁽⁵⁾ and I-131 analysis semimonthly when animals are on pasture; monthly at other times.	
	One sample from milking animals at a control location, 15 to 30 km distant and in the least prevalent wind direction.			
b. Fish	One sample of each commercially and recreationally important species in vicinity of plant discharge area.	Sample in season, or semiannually if they are not seasonal.	Gamma isotopic analysis ⁽⁵⁾ on edible portions.	
	One sample of same species in areas not influenced by plant discharge.			
c. Food Products	One sample of each principal class of food products from any area that is irrigated by water in which liquid plant wastes have been discharged.	At time of harvest ⁽⁹⁾ (10)	.Gamma isotopic analyses ⁽⁵⁾ on edible portion.	

3/4 12-5

RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM

	the second se		
EXPOSURE PATHWAY AND/OR SAMPLE	NUMBER OF REPRESENTATIVE SAMPLES AND SAMPLE LOCATIONS ⁽¹⁾	SAMPLING AND COLLECTION FREQUENCY	TYPE AND FREQUENCY OF ANALYSIS
4. Ingestion (Continu	ed)		
c. Food Products (continued)	Samples of three different kinds of broad leaf vegetation if available grown nearest each of two different offsite locations of highest predicted annual average ground-level D/Q if milk sampling is not performed.	Monthly when available.	Gamma isotopic ⁽⁵⁾ and I-131 analysis.
	One sample of each of the similar broad leaf vegetation grown 15 to 30 km distant in the least prevalent wind direction if milk sampling is not performed.	Monthly when available.	Gamma isotopic ⁽⁵⁾ and I~131 analysis.

TABLE NOTATIONS

- (1) Specific parameters of distance and direction sector from the centerline of one unit, and additional description where pertinent, shall be provided for each and every sample location in Table 3.12-1 in a table and figure(s) in the ODCM. Refer to NUREG-0133, "Preparation of Radiological Effluent Technical Specifications for Nuclear Power Plants," October 1978, and to Radiological Assessment Branch Technical Position, Revision 1, November 1979. Deviations are permitted from the required sampling schedule if specimens are unobtainable due to hazardous conditions, seasonal unavailability, malfunction of automatic sampling equipment, and other legitimate reasons. If specimens are unobtainable due to sampling equipment malfunction, every effort shall be made to complete corrective action prior to the end of the next sampling period. All deviations from the sampling schedule shall be documented in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6. It is recognized that, at times, it may not be possible or practicable to continue to obtain samples of the media of choice at the most desired location or time. In these instances suitable specific alternative media and locations may be chosen for the particular pathway in question and appropriate substitutions made within 30 days in the Radiological Environmental Monitoring Program given in the ODCM. Pursuant to Specification 6.14. submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM including a revised figure(s) and table for the ODCM reflecting the new location(s) with supporting information identifying the cause of the unavailability of samples for that pathway and justifying the selection of the new location(s) for obtaining samples.
- (2) One or more instruments, such as a pressurized ion chamber, for measuring and recording dose rate continuously may be used in place of, or in addition to, integrating dosimeters. For the purposes of this table, a thermoluminescent dosimeter (TLD) is considered to be one phosphor; two or more phosphors in a packet are considered as two or more dosimeters. Film badges shall not be used as dosimeters for measuring direct radiation. The 40 stations is not an absolute number. The number of direct radiation monitoring stations may be reduced according to geographical limitations; e.g., at an ocean site, some sectors will be over water so that the number of dosimeters may be reduced accordingly. The frequency of analysis or readout for TLD systems will depend upon the characteristics of the specific system used and should be selected to obtain optimum dose infermation with minimal fading.
- (3) The purpose of this sample is to obtain background information. If it is not practical to establish control locations in accordance with the distance and wind direction criteria, other sites that provide valid background data may be substituted.

TABLE NOTATIONS (Continued)

- (4) Airborne particulate sample filters shall be analyzed for gross beta radioactivity 24 hours or more after sampling to allow for radon and thoron daughter decay. If gross beta activity in air particulate samples is greater than 10 times the yearly mean of control samples, gamma isotopic analysis shall be performed on the individual samples.
- (5) Gamma isotopic analysis means the identification and quantification of gamma-emitting radionuclides that may be attributable to the effluents from the facility.
- (6) The "upstream sample" shall be taken at a distance beyond significant influence of the discharge. The "downstream" sample shall be taken in an area beyond but near the mixing zone.
- (7) In this program composite sample aliquots shall be collected at time intervals that are very short (e.g., hourly) relative to the compositing period (e.g., monthly) in order to assure obtaining a representative sample.
- (8) Groundwater samples shall be taken when this source is tapped for drinking or irrigation purposes in areas where the hydraulic gradient or recharge properties are suitable for contamination.
- (9) The dose shall be calculated for the maximum organ and age group, using the methodology and parameters in the ODCM.
- (10) If harvest occurs more than once a year, sampling shall be performed during each discrete harvest. If harvest occurs continuously, sampling shall be monthly. Attention shall be paid to including samples of tuberous and root food products.



TABLE 3.12-2

REPORTING LEVELS FOR RADIOACTIVITY CONCENTRATIONS IN ENVIRONMENTAL SAMPLES

REPORTING LEVELS						
ANALYSIS	WATER (pCi/l)	AIRBORNE PARTICULATE OR GASES (pCi/m ³)	FISH (pCi/kg, wet)	MILK (pCi/l)	FOOD PRODUCTS (pCi/kg, wet)	
H-3	20,000*					
Mn-54	1,000		30,000			
Fe-59	400		10,000			
Co-58	1,000		30,000			
Co-60	300		10,000			
Zr-Nb-95	400**					
I-131	2	0.9		3	100	
Cs-134	30	10	1,000	60	1,000	
Cs-137	50	20	2,000	70	2,000	
Ba-La-140	200**			300**		

*For drinking water samples. This is 40 CFR Part 141 value. For surface water samples, a value of 30,000 pCI/l may be used.

**Total activity, parent plus daughter activity.

TABLE 4.12-1

DETECTION CAPABILITIES FOR ENVIRONMENTAL SAMPLE ANALYSIS⁽¹⁾

LOWER LIMIT OF DETECTION (LLD)^{(2),(3)}

ANALYSIS	WATER (pCi/l)	AIRBORNE PARTICULATE OR GAS (pCi/m ³)		MILK (pCi/l)	FOOD PRODUCTS (pCi/kg, wet)	SEDIMENT (pCi/kg, dry)
Gross Beta	4	0.01				
H-3	2000*					
Mn-54	15		130			
Fe-59	30		260			
Co-58,60	15		130			
Zr-Nb-95	15**					
I-131 .	1 ⁽⁴⁾	0.07		1	60	
Cs-134	15	0.05	130	15	60	150
Cs-137	18	0.06	150	18	80	180
Ba-La-140	15**			15**		

*For surface water samples, a value of 3000 pCi/2 may be used.

**Total activity, parent plus daughter activity.

TABLE NOTATIONS

- (1) This list does not mean that only these nuclides are to be considered. Other peaks that are identifiable, together with those of the above nuclides, shall also be analyzed and reported in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.
- (2) Required detection capabilities for thermoluminescent dosimeters used for environmental measurements shall be in accordance with the recommendations of Regulatory Guide 4.13, Revision 1, July 1977.
- (3) The LLD is defined, for purposes of these specifications, as the smallest concentration of radioactive material in a sample that will yield a net count, above system background, that will be detected with 95% probability with only 5% probability of falsely concluding that a blank observation represents a "real" signal.

For a particular measurement system, which may include radiochemical separation:

$$LLD = \frac{4.66 \text{ s}_{b}}{\text{E} \cdot \text{V} \cdot 2.22 \cdot \text{Y} \cdot \exp(-\lambda\Delta t)}$$

Where:

LLD = the "a priori" lower limit of detection (picoCuries per unit mass or volume),

 $s_b =$ the standard deviation of the background counting rate or of the counting rate of a blank sample as appropriate (counts per minute),

E = the counting efficiency (counts per disintegration),

V = the sample size (units of mass or volume).

2.22 = the number of disintegrations per minute per picoCurie,

Y = the fractional radiochemical yield, when applicable,

 λ = the radicactive decay constant for the particular radionuclide (s^1), and

 Δt = the elapsed time between sample collection, or end of the sample collection period, and time of counting (s).

Typical values of E, V, Y, and Δt should be used in the calculation.

TABLE NOTATIONS (Continued)

It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an <u>a posteriori</u> (after the fact) limit for a particular measurement. Analyses shall be performed in such a manner that the stated LLDs will be achieved under routine conditions. Occasionally background fluctuations, unavoidable small sample sizes, the presence of interfering nuclides, or other uncontrollable circumstances may render these LLDs unachievable. In such cases, the contributing factors shall be identified and described in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.

(4) LLD for drinking water samples. For surface water samples, the LLD of gamma isotopic analysis may be used.

RADIOLOGICAL ENVIRONMENTAL MONITORING

3/4.12.2 LAND USE CENSUS

LIMITING CONDITION FOR OPERATION

3.12.2 A Land Use Census sha'l be conducted and shall identify within a distance of 8 km (5 miles) the location in each of the 16 meteorological sectors of the nearest milk animal, the nearest residence and the nearest garden* of greater than 50 m² (500 ft²) producing broad leaf vegetation.

APPLICABILITY: At all times.

ACTION:

- a. With a Land Use Census identifying a location(s) that yields a calculated dose or dose commitment greater than the values currently being calculated in Specification 4.11.2.3, identify the new location(s) in the next Semiannual Radioactive Effluent Release Report, pursuant to Specification 6.9.1.7.
- b. With a Land Use Census identifying a location(s) that yields a calculated dose or dose commitment (via the same exposure pathway) 20% greater than at a location from which samples are currently being obtained in accordance with Specification 3.12.1, add the new location(s) within 30 days to the Radiological Environmental Monitoring Program given in the ODCM. The sampling location(s), excluding the control station location, having the lowest calculated dose or dose commitment(s), via the same exposure pathway, may be deleted from this monitoring program after October 31 of the year in which this Land Use Census was conducted. Pursuant to Specification 6.14, submit in the next Semiannual Radioactive Effluent Release Report documentation for a change in the ODCM including a revised figure(s) and table(s) for the ODCM reflecting the new location(s) with information supporting the change in sampling locations.
- c. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.12.2 The Land Use Census shall be conducted during the growing season at least once per 12 months using that information that will provide the best results, such as by a door-to-door survey, aerial survey, or by consulting local agriculture authorities. The results of the Land Use Census shall be included in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.



^{*}Broad leaf vegetation sampling of at least three different kinds of vegetation may be performed at the SITE BOUNDARY in each of two different direction sectors with the highest predicted D/Qs in lieu of the garden census. Specifications for broad leaf vegetation sampling in Table 3.12-1, Part 4.c. shall be followed, including analysis of control samples.

RADIOLOGICAL ENVIRONMENTAL MONITORING

3/4.12.3 INTERLABORATORY COMPARISON PROGRAM

LIMITING CONDITION FOR OPERATION

3.12.3 Analyses shall be performed on radioactive materials supplied as part of an Interlaboratory Comparison Program that has been approved by the Commission.

APPLICABILITY: At all times.

ACTION:

- a. With analyses not being performed as required above, report the corrective actions taken to prevent a recurrence to the Commission in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6.
- b. The provisions of Specifications 3.0.3 and 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.12.3 The Interlaboratory Comparison Program shall be described in the ODCM. A summary of the results obtained as part of the above required Interlaboratory Comparison Program shall be included in the Annual Radiological Environmental Operating Report pursuant to Specification 6.9.1.6. BASES FOR

SECTIONS 3.0 AND 4.0

LIMITING CONDITIONS FOR OPERATION

AND

SURVEILLANCE REQUIREMENTS





NOTE

The BASES contained in succeeding pages summarize the reasons for the Specifications in Sections 3.0 and 4.0, but in accordance with 10 CFR 50.36 are not part of these Technical Specifications.

3/4.0 APPLICABILITY

BASES

The specifications of this section provide the general requirements applicable to each of the Limiting Conditions for Operation and Surveillance Requirements within Section 3/4. In the event of a disagreement between the requirements stated in these Technical Specifications and that stated in an applicable Federal Regulation or Act the requirements stated in the applicable Federal Regulation or Act shall take precedence and shall be met.

3.0.1 This specification defines the applicability of each specification in terms of defined OPERATIONAL MODES or other specified conditions and is provided to delineate s, ecifically when each specification is applicable.

3.0.2 This specification defines those conditions necessary to constitute compliance with the terms of an individual Limiting Condition for Operation and associated ACTION requirement.

3.0.3 The specification delineates the measures to be taken for those circumstances not directly provided for in the ACTION statements and whose occurrence would violate the intent of a specification. For example, Specification 3.5.2 requires two independent ECCS subsystems to be OPERABLE and provides explicit ACTION requirements if one ECCS subsystem is inoperable. Under the requirements of Specification 3.0.3, if both the required ECCS subsystems are inoperable, within 1 hour measures must be initiated to place the unit in at least HOT STANDBY within the next 6 hours, and in at least HOT SHUTDOWN within the following 6 hours. As a further example, Specification 3.6.2.1 requires two Containment Spray Systems to be OPERABLE and provides explicit ACTION requirements if one Containment Spray System is inoperable. Under the requirements of Specification 3.0.3 if both the required Containment Spray Systems are inoperable, within 1 hour measures must be initiated to place the unit in at least HOT STANDBY within the next 6 hours, in at least HOT SHUTDOWN within the following 6 hours, and in COLD SHUTDOWN within the subsequent 24 hours. It is acceptable to initiate and complete a reduction in OPERATIONAL MODES in a shorter time interval than required in the ACTION statement and to add the unused portion of this allowable out-of-service time to that period for operation in subsequent lower OPERATIONAL MODE(S). Stated allowable out-of-service times are applicable regardless of the OPERATIONAL MODE(S) in which the inoperability is discovered but the times provided for achieving a mode reduction are not applicable if the inoperability is discovered in a mode lower than the applicable mode. For example, if the Containment Spray System was discovered to be inoperable while in STARTUP, the ACTION Statement would allow up to 156 hours to achieve COLD SHUTDOWN. If HOT STANDBY is attained in 16 hours rather than the allowed 78 hours, 140 hours would still be available before the plant would be required to be in COLD SHUTDOWN. However, if this system was discovered to be inoperable while in HOT STANDBY, the 6 hours provided to achieve HOT STANDBY would not be additive to the time available to achieve COLD SHUTDOWN so that the total allowable time is reduced from 156 hours to 150 hours.

APPLICABILITY

BASES

3.0.4 This specification provides that entry into an OPERATIONAL MODE or other specified applicability condition must be made with: (1) the full complement of required systems, equipment, or component OPERABLE and (2) all other parameters as specified in the Limiting Conditions or Operation being met without regard for allowable deviations and out-of-service provisions contained in the ACTION statements.

The intent of this provision is to ensure that facility operation is not initiated with either required equipment or systems inoperable or other specified limits being exceeded.

Exceptions to this provision have been provided for a limited number of specifications when STARTUP with inoperable equipment would not affect plant safety. These exceptions are stated in the ACTION statements of the appropriate specifications.

4.0.1 This specification provides that surveillance activities necessary to ensure the Limiting Conditions for Operation are met and will be performed during the OPERATIONAL MODES or other conditions for which the Limiting Conditions for Operation are applicable. Provisions for additional surveillance activities to be performed without regard to the applicable OPERATIONAL MODES or other conditions are provided in the individual Surveillance Requirements. Surveillance Requirements for Special Test Exceptions need only be performed when the Special Test Exception is being utilized as an exception to an individual specification.

4.0.2 The provisions of this specification provide allowable tolerances for performing surveillance activities beyond those specified in the nominal surveillance interval. These tolerances are necessary to provide operational flexibility because of scheduling and performance considerations. The phrase "at least" associated with a surveillance frequency does not negate this allowable tolerance value and permits the performance of more frequent surveillance activities.

The tolerance values, taker either individually or consecutively over three test intervals, are sufficiently restrictive to ensure that the reliability associated with the surveillance activity is not significantly degraded beyond that obtained from the nominal specified interval.

4.0.3 The provisions of this specification set forth the criteria for determination of compliance with the OPERABILITY requirements of the Limiting Conditions for Operation. Under these criteria, equipment, systems or components are assumed to be OPERABLE if the associated surveillance activities have been satisfactorily performed within the specified time interval. Nothing in this provision is to be construed as defining equipment, systems or components OPERABLE, when such items are found or known to be inoperable although still meeting the Surveillance Requirements. Items may be determined inoperable during use, during surveillance tests or in accordance with this specification. Therefore, ACTION statements are entered when the Surveillance Requirements should have been performed rather than at the time it is discovered that the tests were not performed.

APPLICABILITY

BASES

4.0.4 This specification ensures that the surveillance activities associated with a Limiting Condition for Operation have been performed within the specified time interval prior to entry into an OPERATIONAL MODE or other applicable condition. The intent of this provision is to ensure that surveillance activities have been satifactorily demonstrated on a current basis as required to meet the operability requirements of the Limiting Condition of operation.

Under the terms of this specification, for example, during initial plant STARTUP or following extended plant outages, the applicable surveillance activities must be performed within the stated surveillance interval prior to placing or returning the system or equipment into OPERABLE status.

4.0.5 This specification ensures that inservice inspection of ASME Code Class 1, 2, and 3 components and inservice testing of ASME Code Class 1, 2, and 3 pumps and valves will be performed in accordance with a periodically updated version of Section XI of the ASME Boiler and Pressure Vessel Code and Addenda as required by 10 CFR 50.55a. Relief from any of the above requirements has been provided in writing by the Commission and is not a part of these Technical Specifications.

This specification includes a clarification of the frequencies for performing the inservice inspection and testing activities required by Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda. This clarification is provided to ensure consistency in surveillance intervals throughout these Technical Specifications and to remove any ambiguities relative to the frequencies for performing the required inservice inspection and testing activities.

Under the terms of this specification, the more restrictive requirements of the Technical Specifications take precedence over the ASME Boiler and Pressure Vessel Code and applicable Addenda. For example, the requirements of Specification 4.0.4 to perform surveillance activities prior to entry into an OPERATIONAL MODE or other specified applicability condition takes precedence over the ASME Boiler and Pressure Vessel Code provision which allows pumps to be tested up to 1 week after return to normal operation. And for example, the Technical Specification definition of OPERABLE does not grant a grace period before a device that is not capable of performing its specified function is declared inoperable and takes precedence over the ASME Boiler and Pressure Vessel Code provision which allows a valve to be incapable of performing its specified function for up to 24 hours before being declared inoperable.

3/4.1 REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.1 BORATION CONTROL

3/4.1.1.1 and 3/4.1.1.2 SHUTDOWN MARGIN

A sufficient SHUTDOWN MARGIN ensures that: (1) the reactor can be made subcritical from all operating conditions, (2) the reactivity transients associated with postulated accident conditions are controllable within acceptable limits, and (3) the reactor will be maintained sufficiently subcritical to preclude inadvertent criticality in the shutdown condition.

SHUTDOWN MARGIN requirements vary throughout core life as a function of fuel depletion, RCS boron concentration, and RCS T_{avg} . The most restrictive condition occurs at EOL, with T_{avg} at no load operating temperature, and is associated with a postulated steam line break accident and resulting uncontrolled RCS cooldown. In the analysis of this accident, a minimum SHUTDOWN MARGIN of 1.3% $\Delta k/k$ is required to control the reactivity transient. Accordingly, the SHUTDOWN MARGIN requirement is based upon this limiting condition and is consistent with FSAR safety analysis assumptions. With T_{avg}

less than 200°F, the reactivity transients resulting from a postulated steam line break cooldown are minimal and a 1% $\Delta k/k$ SHUTDOWN MARGIN provides adequate protection.

3/4.1.1.3 MODERATOR TEMPERATURE COEFFICIENT

The limitations on moderator temperature coefficient (MTC) are provided to ensure that the value of this coefficient remains within the limiting condition assumed in the FSAR accident and transient analyses.

The MTC values of this specification are applicable to a specific set of plant conditions; accordingly, verification of MTC values at conditions other than those explicitly stated will require extrapolation to those conditions in order to permit an accurate comparison.

REACTIVITY CONTROL SYSTEMS

BASES

MODERATOR TEMPERATURE COEFFICIENT (Continued)

The most negative MTC value equivalent to the most positive moderator density coefficient (MDC), was obtained by incrementally correcting the MDC used in the FSAR analyses to nominal operating conditions. These corrections involved subtracting the incremental change in the MDC associated with a core condition of all rods inserted (most positive MDC) to an all rods withdrawn condition and, a conversion for the rate of change of moderator density with temperature at RATED THERMAL POWER conditions. This value of the MDC was then transformed into the limiting MTC value -4.1 x 10-4 $\Delta k/k/^{\circ}F$. The MTC value of -3.2 x 10-4 $\Delta k/k/^{\circ}F$ represents a conservative value (with corrections for burnup and soluble boron) at a core condition of 300 ppm equilibrium boron concentration and is obtained by making these corrections to the limiting MTC value of -4.1 x 10-4 $\Delta k/k/^{\circ}F$.

The Surveillance Requirements for measurement of the MTC at the beginning and near the end of the fuel cycle are adequate to confirm that the MTC remains within its limits since this coefficient changes slowly due principally to the reduction in RCS boron concentration associated with fuel burnup.

3/4.1.1.4 MINIMUM TEMPERATURE FOR CRITICALITY

This specification ensures that the reactor will not be made critical with the Reactor Coolant System average temperature less than 551° F. This limitation is required to ensure: (1) the moderator temperature coefficient is within its analyzed temperature range, (2) the trip instrumentation is within its normal operating range, (3) the pressurizer is capable of being in an OPERABLE status with a steam bubble, and (4) the reactor vessel is above its minimum RT_{NDT} temperature.

3/4.1.2 BORATION SYSTEMS

The Boration Systems ensure that negative reactivity control is available during each MODE of facility operation. The components required to perform this function include: (1) borated water sources, (2) centrifugal charging pumps, (3) separate flow paths, (4) boric acid transfer pumps, and (5) an emergency power supply from OPERABLE diesel generators.

With the RCS average temperature equal to or greater than 350° F, a minimum of two boron injection flow paths are required to ensure single functional capability in the event an assumed failure renders one of the flow paths inoperable. The boration capability of either flow path is sufficient to provide a SHUTDOWN MARGIN from expected operating conditions of 1.3% $\Delta k/k$ after xenon decay and cooldown to 200°F. The maximum expected boration capability requirement occurs at EOL from full power equilibrium xenon conditions and requires 17,658 gallons of 7000 ppm borated water from the boric acid storage tanks or 83,745 gallons of 2000 ppm borated water from the RWST. With the RCS average temperature less than 350° F, only one boron injection flow path is required.

CALLAWAY - UNIT 1

REACTIVITY CONTROL SYSTEMS

BASES

BORATION SYSTEMS (Continued)

With the RCS temperature below 200°F, one Boration System is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the additional restrictions prohibiting CORE ALTERATIONS and positive reactivity changes in the event the single Boron Injection System becomes inoperable.

The limitation for a maximum of one centrifugal charging pump to be OPERABLE and the Surveillance Requirement to verify all charging pumps except the required OPERABLE pump to be inoperable in MODES 4, 5, and 6 provides assurance that a mass addition pressure transient can be relieved by the operation of a single PORV or an RHR suction relief valve.

The boron capability required below 200°F is sufficient to provide a SHUTDOWN MARGIN of 1% $\Delta k/k$ after xenon decay and cooldown from 200°F to 140°F. This condition requires either 2968 gallons of 7000 ppm borated water from the boric acid storage tanks or 14,076 gallons of 2000 ppm borated water from the RWST.

The contained water volume limits include allowance for water not available because of discharge line location and other physical characteristics.

The limits on contained water volume and boron concentration of the RWST also ensure a pH value of between 8.5 and 11.0 for the solution recirculated within Containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components.

The OPERABILITY of one Boration System during REFUELING ensures that this system is available for reactivity control while in MODE 6.

3/4.1.3 MOVABLE CONTROL ASSEMBLIES

The specifications of this section ensure that: (1) acceptable power distribution limits are maintained, (2) the minimum SHUTDOWN MARGIN is maintained, and (3) the potential effects of rod misalignment on associated accident analyses are limited. OPERABILITY of the control rod position indicators is required to determine control rod positions and thereby ensure compliance with the control rod alignment and insertion limits. Verification that the Digital Rod Position Indicator agrees with the demanded position within \pm 12 steps at 24, 48, 120 and 228 steps withdrawn for the Control Banks and 18, 210 and 228 steps withdrawn for the Shutdown Bank: provides assurances that the Digital Rod Position Indicator is operating correctly over the full range of indication. Since the Digital Rod Position System does not indicate the actual shutdown rod position between 18 steps and 210 steps, only points in the indicated ranges are picked for verification of agreement with demanded position.



REACTIVITY CONTROL SYSTEMS

BASES

MOVABLE CONTROL ASSEMBLIES (Continued)

The ACTION statements which permit limited variations from the basic requirements are accompanied by additional restrictions which ensure that the original design criteria are met. Misalignment of a rod requires measurement of peaking factors and a restriction in THERMAL POWER. These restrictions provide assurance of fuel rod integrity during continued operation. In addition, those safety analyses affected by a misaligned rod are reevaluated to confirm that the results remain valid during future operation.

The maximum rod drop time restriction is consistent with the assumed rod drop time used in the safety analyses. Measurement with T_{avg} greater than or equal to 551°F and with all reactor coolant pumps operating ensures that the measured drop times will be representative of insertion times experienced during a Reactor trip at operating conditions.

Control rod positions and OPERABILITY of the rod position indicators are required to be verified on a nominal basis of once per 12 hours with more frequent verifications required if an automatic monitoring channel is inoperable. These verification frequencies are adequate for assuring that the applicable LCOs are satisfied.

BASES

The specifications of this section provide assurance of fuel integrity during Condition I (Normal Operation) and II (Incidents of Moderate Frequency) events by: (1) maintaining the minimum DNBR in the core greater than or equal to 1.30 during normal operation and in short-term transients, and (2) limiting the fission gas release, fuel pellet temperature, and cladding mechanical properties to within assumed design criteria. In addition, limiting the peak linear power density during Condition I events provides assurance that the initial conditions assumed for the LOCA analyses are met and the ECCS acceptance criteria limit of 2200°F is not exceeded.

The definitions of certain hot channel and peaking factors as used in these specifications are as follows:

- FQ(Z) Heat Flux Hot Channel Factor, is defined as the maximum local heat flux on the surface of a fuel rod at core elevation Z divided by the average fuel rod heat flux, allowing for manufacturing tolerances on fuel pellets and rods;
- $F_{\Delta H}^{N}$ Nuclear Enthalpy Rise Hot Channel Factor, is defined as the ratio of the integral of linear power along the rod with the highest integrated power to the average rod power; and
- F_{xy}(Z) Radial Peaking Factor, is defined as the ratio of peak power density to average power density in the horizontal plane at core elevation Z.

3/4.2.1 AXIAL FLUX DIFFERENCE

The limits on AXIAL FLUX DIFFERENCE (AFD) assure that the $F_Q(Z)$ upper bound envelope of 2.32 times the normalized axial peaking factor is not exceeded during either normal operation or in the event of xenon redistribution following power changes.

Target flux difference is determined at equilibrium xenon conditions. The full-length rods may be positioned within the core in accordance with their respective insertion limits and should be inserted near their normal position for steady-state operation at high power levels. The value of the target flux difference obtained under these conditions divided by the fraction of RATED THERMAL POWER is the target flux difference at RATED THERMAL POWER for the associated core burnup conditions. Target flux differences for other THERMAL POWER levels are obtained by multiplying the RATED THERMAL POWER value by the appropriate fractional THERMAL POWER level. The periodic updating of the target flux difference value is necessary to reflect core burnup considerations.

BASES

AXIAL FLUX DIFFERENCE (Continued)

Although it is intended that the plant will be operated with the AFD within the target band required by Specification 3.2.1 about the target flux difference, during rapid plant THERMAL POWER reductions, control rod motion will cause the AFD to deviate outside of the target band at reduced THERMAL POWER levels. This deviation will not affect the xenon redistribution sufficiently to change the envelope of peaking factors which may be reached on a subsequent return to RATED THERMAL POWER (with the AFD within the target band) provided the time duration of the deviation is limited. Accordingly, a 1-hour penalty deviation limit cumulative during the previous 24 hours is provided for operation outside of the target band but within the limits of Figure 3.2-1 while at THERMAL POWER levels between 50% and 90% of RATED THERMAL POWER. For THERMAL POWER levels between 15% and 50% of RATED THERMAL POWER, deviations of the AFD outside of the target band are less significant. The penalty of 2 hours actual time reflects this reduced significance.

Frovisions for monitoring the AFD on an automatic basis are derived from the plant process computer through the AFD Monitor Alarm. The computer determines the 1 minute average of each of the OPERABLE excore detector outputs and provides an alarm message immediately if the AFD for two or more OPERABLE excore channels are outside the target band and the THERMAL POWER is greater than 90% of RATED THERMAL POWER. During operation at THERMAL POWER levels between 50% and 90% and between 15% and 50% RATED THERMAL POWER, the computer outputs an alarm message when the penalty deviation accumulates beyond the limits of 1 hour and 2 hours, respectively.

Figure B 3/4 2-1 shows a typical monthly target band.

3/4.2.2 and 3/4.2.3 HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR

The limits on heat flux hot channel factor, RCS flow rate, and nuclear enthalpy rise hot channel factor ensure that: (1) the design limits on peak local power density and minimum DNBR are not exceeded, and (2) in the event of a LOCA the peak fuel clad temperature will not exceed the 2200°F ECCS acceptance criteria limit.

Each of these is measurable but will normally only be determined periodically as specified in Specifications 4.2.2 and 4.2.3. This periodic surveillance is sufficient to insure that the limits are maintained provided:

- Control rods in a single group move together with no individual rod insertion differing by more than + 12 steps, indicated, from the group demand position;
- Control rod groups are sequenced with overlapping groups as described in Specification 3.1.3.6;

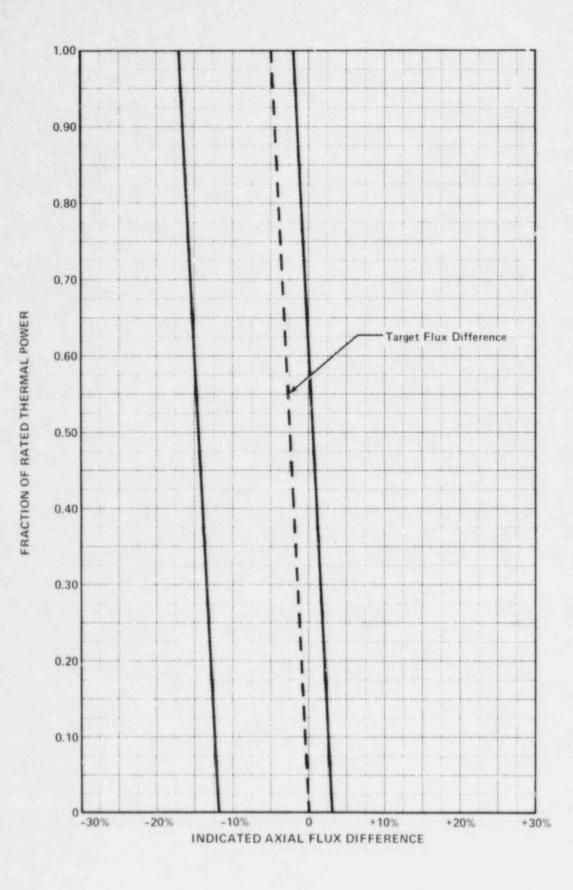


FIGURE B 3/4.2-1 TYPICAL INDICATED AXIAL FLUX DIFFERENCE VERSUS THERMAL POWER

BASES

HEAT FLUX HOT CHANNEL FACTOR, and RCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

- The control rod insertion limits of Specification 3.1.3.6 are maintained; and
- The axial power distribution, expressed in terms of AXIAL FLUX DIFFERENCE, is maintained within the limits.

 $F_{\Delta H}^{N}$ will be maintained within its limits provided Conditions 1. through 4. above are maintained. As noted on Figure 3.2-3, RCS flow rate and $F_{\Delta H}^{N}$ may be "traded off" against one another (i.e., a low measured RCS flow rate is acceptable if the measured $F_{\Delta H}^{N}$ is also low) to ensure that the calculated DNBR will not be below the design DNBR value. The relaxation of $F_{\Delta H}^{N}$ as a function of THERMAL POWER allows changes in the radial power shape for all permissible rod insertion limits.

R as calculated in Specification 3.2.3 and used in Figure 3.2-3, accounts for $F^N_{\Delta H}$ less than or equal to 1.49. This value is used in the various accident analyses where $F^N_{\Delta H}$ influences parameters other than DNBR, e.g., peak clad temperature, and thus is the maximum "as measured" value allowed.

Fuel rod bowing reduces the value of DNB ratio. Credit is available to offset this reduction in the generic margin. The generic design margins, totaling 9.1% DNBR, completely offset any rod bow penalties. This margin includes the following:

- 1) Design limit DNBR of 1.30 vs. 1.28,
- 2) Grid Spacing (K_c) of 0.046 vs. 0.059,
- 3) Thermal Diffusion Coefficient of 0.038 vs. 0.059,
- 4) DNBR Multipler of 0.86 vs. 0.88, and
- 5) Pitch reduction.

The applicable values of rod bow penalties are referenced in the FSAR.

When an F_Q measurement is taken, an allowance for both experimental error and manufacturing tolerance must be made. An allowance of 5% is appropriate for a full-core map taken with the Incore Detector Flux Mapping System, and a 3% allowance is appropriate for manufacturing tolerance.

BASES

HEAT FLUX HOT CHANNEL FACTOR, and PCS FLOW RATE AND NUCLEAR ENTHALPY RISE HOT CHANNEL FACTOR (Continued)

The Radial Peaking Factor, F_{xy} (Z), is measured periodically to provide assurance that the Hot Channel Factor, $F_Q(Z)$, remains within its limit. The F_{xy} limit for RATED THERMAL POWER (F_{xy}^{RTP}) as provided in the Radial Peaking Factor Limit Report per Specification 6.9.1.9 was determined from expected power control maneuvers over the full range of burnup conditions in the core.

When RCS flow rate and $F_{\Delta H}^{N}$ are measured, no additional allowances are necessary prior to comparison with the limits of Figure 3.2-3. Measurement errors of 2.1% for RCS total flow rate and 4% for $F_{\Delta H}^{N}$ have been allowed for in determination of the design DNBR value.

The measurement error for RCS total flow rate is based upon performing a precision heat balance and using the result to calibrate the RCS flow rate indicators. Potential fouling of the feedwater venturi which might not be detected could bias the result from the precision heat balance in a non-conservative manner. Therefore, an inspection is performed of the feedwater venturi each refueling outage.

The 12-hour periodic surveillance of indicated RCS flow is sufficient to detect only flow degradation which could lead to operation outside the acceptable region of operation shown on Figure 3.2-3.

3/4.2.4 QUADRANT POWER TILT RATIO

The QUADRANT POWER TILT RATIO limit assures that the radial power distribution satisfies the design values used in the power capability analysis. Radial power distribution measurements are made during STARTUP testing and periodically during power operation.

The limit of 1.02, at which corrective action is required, provides DNB and linear heat generation rate protection with x-y plane power tilts. A limit of 1.02 was selected to provide an allowance for the uncertainty associated with the indicated power tilt.

The 2-hour time allowance for operation with a tilt condition greater than 1.02 but less than 1.09 is provided to allow identification and correction of a dropped or misaligned control rod. In the event such action does not correct the tilt, the margin for uncertainty on F_Q is reinstated by reducing the maximum allowed power by 3% for each percent of tilt in excess of 1.



BASES

QUADRANT POWER TILT RATIO (Continued)

For purposes of monitoring QUADRANT POWER TILT RATIO when one excore detector is inoperable, the movable incore detectors are used to confirm that the normalized symmetric power distribution is consistent with the QUADRANT POWER TILT RATIO. The incore detector monitoring is done with a full incore flux map or two sets of four symmetric thimbles. The two sets of four symmetric thimbles is a unique set of eight detector locations. These locations are C-8, E-5, E-11, H-3, H-13, L-5, L-11, N-8.

3/4.2.5 DNB PARAMETERS

The limits on the DNB-related parameters assure that each of the parameters is maintained within the normal steady-state envelope of operation assumed in the transient and accident analyses. The limits are consistent with the initial FSAR assumptions and have been analytically demonstrated adequate to maintain a minimum DNBR of 1.30 throughout each analyzed transient. The indicated T_{avg} value of 592.5°F and the indicated pressurizer pressure value of 2220 psig correspond to analytical limits of 595°F and 2205 psig respectively, with allowance for measurement uncertainty.

The 12-hour periodic surveillance of these parameters through instrument readout is sufficient to ensure that the parameters are restored within their limits following load changes and other expected transient operation.

3/4.3 INSTRUMENTATION

BASES

3/4.3.1 and 3/4.3.2 REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION

The OPERABILITY of the Reactor Trip System and the Engineered Safety Features Actuation System instrumentation and interlocks ensures that: (1) the associated action and/or Reactor trip will be initiated when the parameter monitored by each channel or combination thereof reaches its setpoint, (2) the specified coincidence logic is maintained, (3) sufficient redundancy is maintained to permit a channel to be out of service for testing or maintenance, and (4) sufficient system functional capability is available from diverse parameters.

The OPERABILITY of these systems is required to provide the overall reliability, redundancy, and diversity assumed available in the facility design for the protection and mitigation of accident and transient conditions. The integrated operation of each of these systems is consistent with the assumptions used in the safety analyses. The Surveillance Requirements specified for these systems ensure that the overall system functional capability is maintained comparable to the original design standards. The periodic surveillance tests performed at the minimum frequencies are sufficient to demonstrate this capability.

The Engineered Safety Features Actuation System Instrumentation Trip Setpoints specified in Table 3.3-4 are the nominal values at which the bistables are set for each functional unit. A Setpoint is considered to be adjusted consistent with the nominal value when the "as measured" Setpoint is within the band allowed for calibration accuracy.

To accommodate the instrument drift assumed to occur between operational tests and the accuracy to which setpoints can be measured and calibrated, Allowable Values for the Setpoints have been specified in Table 3.3-4. Operation with Setpoints less conservative than the Trip Setpoint but within the Allowable Value is acceptable since an allowance has been made in the safety analysis to accommodate this error. An optional provision has been included for determining the OPERABILITY of a channel when its Trip Setpoint is found to exceed the Allowable Value. The methodology of this option utilizes the "as measured" deviation from the specified calibration point for rack and sensor components in conjunction with a statistical combination of the other uncertainties of the instrumentation to measure the process variable and the uncertainties in calibrating the instrumentation. In Equation 3.3-1. Z + R + S < TA, the interactive effects of the errors in the rack and the sensor, and the "as measured" values of the errors are considered. Z, as specified in Table 3.3-4, in percent span, is the statistical summation of errors assumed in the analysis excluding those associated with the sensor and rack drift and the accuracy of their measurement. TA or Total Allowance is the difference, in percent span, between the Trip Setpoint and the value used in the analysis for the actuation. R or Rack Error is the "as measured" deviation, in percent span, for the affected channel from the specified Trip

BASES

REACTOR TRIP SYSTEM and ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION (Continued)

Setpoint. S or Sensor Error is either the "as measured" deviation of the sensor from its calibration point or the value specified in Table 3.3-4, in percent span, from the analysis assumptions.

The methodology to derive the Trip Setpoints is based upon combining all of the uncertainties in the channels. Inherent to the determination of the Trip Setpoints are the magnitudes of these channel uncertainties. Sensor and rack instrumentation utilized in these channels are expected to be capable of operating within the allowances of these uncertainty magnitudes. Rack drift in excess of the Allowable Value exhibits the behavior that the rack has not met its allowance. Being that there is a small statisitical chance that this will happen, an infrequent excessive drift is expected. Rack or sensor drift, in excess of the allowance that is more than occasional, may be indicative of more serious problems and should warrant further investigation.

The measuremer' of response time at the specified frequencies provides assurance that the Reactor Trip and the Engineered Safety Features actuation associated with each channel is completed within the time limit assumed in the safety analyses. No credit was taken in the analyses for those channels with response times indicated as not applicable. Response time may be demonstrated by any series of sequential, overlapping or total channel test measurements provided that such tests demonstrate the total channel response time as defined. Sensor response time verification may be demonstrated by either: (1) in place, onsite, or offsite test measurements or (2) utilizing replacement sensors with certified response times.

The Engineered Safety Features Actuation System senses selected plant parameters and determines whether or not predetermined limits are being exceeded. If they are, the signals are combined into logic matrices sensitive to combinations indicative of various accidents, events, and transients. Once the required logic combination is completed, the system sends actuation signals to those Engineered Safety Features components whose aggregate function best serves the requirements of the condition. As an example, the following actions may be initiated by the Engineered Safety Features Actuation System to mitigate the consequences of a steam line break or loss-of-coolant accident: (1) Safety Injection pumps start and automatic valves position, (2) Reactor trips, (3) Feedwater System isolates, (4) the emergency diesel generators start, (5) containment spray pumps start and automatic valves position, (6) containment isolates, (7) steam lines isolate, (8) Turbine trips, (9) auxiliary feedwater pumps start and automatic valves position, (10) containment cooling fans start and automatic valves position, (11) essential service water pumps start and automatic valves position, and (12) isolate normal control room ventilation and start Emergency Ventilation System.

BASES

Engineered Safety Features Actuation System Interlocks

The Engineered Safety Features Actuation System interlocks perform the following functions:

P-4

Reactor tripped - Actuates Turbine trip, closes main feedwater valves on T avg below setpoint, prevents the opening of the main

feedwater valves which were closed by a Safety Injection or High Steam Generator Water Level signal, allows Safety Injection block so that components can be reset or tripped.

Reactor not tripped - prevents manual block of Safety Injection.

P-11 On increasing pressure P-11 automatically reinstates Safety Injection actuation on low pressurizer pressure and low steam line pressure and automatically blocks steam line isolation on negative steam line pressure rate. On decreasing pressure, P-11 allows the manual block of Safety Injection on low pressurizer pressure and low steam line pressure and allows steam line isolation on negative steam line pressure rate to become active upon manual block of low steam line pressure SI.

3/4.3.3 MONITORING INSTRUMENTATION

3/4.3.3.1 RADIATION MONITORING FOR PLANT OPERATIONS

The OPERABILITY of the radiation monitoring instrumentation for plant operations ensures that: (1) the associated action will be initiated when the radiation level monitored by each channel or combination thereof reaches its setpoint, (2) the specified coincidence logic is maintained, and (3) sufficient redundancy is maintained to permit a channel to be out of service for testing or maintenance. The radiation monitors for plant operations senses radiation levels in selected plant systems and locations and determines whether or not predetermined limits are being exceeded. If they are, the signals are combined into logic matrices sensitive to combinations indicative of various accidents and abnormal conditions. Once the required logic combination is completed, the system sends actuation signals to initiate alarms or automatic isolation action and acutation of Emergency Exhaust or Control Room Emergency Ventilation Systems.

3/4.3.3.2 MOVABLE INCORE DETECTORS

The OPERABILITY of the movable incore detectors with the specified minimum complement of equipment ensures that the measurements obtained from use of this system accurately represent the spatial neutron flux distribution of the core. The OPERABILITY of this system is demonstrated by irradiating each detector used and determining the acceptability of its voltage curve.



For the purpose of measuring $F_Q(Z)$ or $F_{\Delta H}^N$ a full incore flux map is used. Quarter-core flux maps, as defined in WCAP-8648, June 1976, may be used in recalibration of the Excore Neutron Flux Detection System, and full incore flux maps or symmetric incore thimbles may be used for monitoring the QUADRANT POWER TILT RATIO when one Power Range Neutron Flux Channel is inoperable.

BASES

3/4.3.3.3 SEISMIC INSTRUMENTATION

The OPERABILITY of the seismic instrumentation ensures that sufficient capability is available to promptly determine the magnitude of a seismic event and evaluate the response of those features important to safety. This capability is required to permit comparison of the measured response to that used in the design basis for the facility to determine if plant shutdown is required pursuant to Appendix A of 10 CFR Part 100. The instrumentation is consistent with the recommendations of Regulatory Guide 1.12, "Instrumentation for Earthquakes," April 1974.

3/4.3.3.4 METEOROLOGICAL INSTRUMENTATION

The OPERABILITY of the meteorological instrumentation ensures that sufficient meteorological data are available for estimating potential radiation doses to the public as a result of routine or accidental release of radioactive materials to the atmosphere. This capability is required to evaluate the need for initiating protective measures to protect the health and safety of the public and is consistent with the recommendations of Regulatory Guide 1.23, "Onsite Meteorological Programs," February 1972.

3/4.3.3.5 REMOTE SHUTDOWN INSTRUMENTATION

The OPERABILITY of the Remote Shutdown System ensures that sufficient capability is available to permit shutdown and maintenance of HOT SHUTDOWN of the facility from locations outside of the control room and that a fire will not preclude achieving safe shutdown. The Remote Shutdown System transfer switches, power circuits, and control circuits are independent of areas where a fire could damage systems normally used to shutdown the reactor. This capability is required in the event control room habitability is lost and is consistent with General Design Criteria 3 and 19 and Appendix R of 10 CFR Part 50.

3/4.3.3.6 ACCIDENT MONITORING INSTRUMENTATION

The OPERABILITY of the accident monitoring instrumentation ensures that sufficient information is available on selected plant parameters to monitor and assess these variables following an accident. This capability is consistent with the recommendations of Regulatory Guide 1.97, Revision 2, "Instrumentation for Light-Water-Cooled Nuclear Power Plants to Assess Plant Conditions During and Following an Accident," December 1980, and NUREG-0737, "Clarification of TMI Action Plan Requirements," November 1980.



BASES

3/4.3.3.7 FIRE DETECTION INSTRUMENTATION

OPERABILITY of the fire detection instrumentation ensures that adequate warning capability is available for the prompt detection of fires and that Fire Suppression Systems, that are actuated by fire detectors, will discharge extinguishing agents in a timely manner. Prompt detection and suppression of fires will reduce the potential for damage to safety-related equipment and is an integral element in the overall facility Fire Protection Program.

Fire detectors that are used to actuate fire suppression systems represent a more critically important component of a facility's Fire Protection Program than detectors that are installed solely for early fire warning and notification. Consequently, the minimum number of OPERABLE fire detectors must be greater.

The loss of detection capability for fire suppression systems, actuated by fire detectors, represents a significant degradation of fire protection for any area. As a result, the establishment of a fire watch patrol must be initiated at an earlier state than would be warranted for the loss of detectors that provide only early fire warning. The establishment of frequent fire patrols in the affected areas is required to provide detection capability until the inoperable instrumentation is restored to OPERABILITY.

3/4.3.3.8 LOOSE-PART DETECTION SYSTEM

The OPERABILITY of the loose-part detection instrumentation ensures that sufficient capability is available to detect loose metallic parts in the Reactor Coolant System and avoid or mitigate damage to Reactor Coolant System components. The allowable out-of-service times and Surveillance Requirements are consistent with the recommendations of Regulatory Guide 1.133, "Loose-Part Detection Program for the Primary System of Light-Water-Cooled Reactors," May 1981.

3/4.3.3.9 RADICACTIVE LIQUID EFFLUENT MONITORING INSTRUMENTATION

The radioactive liquid effluent instrumentation is provided to monitor and control, as applicable, the releases of radioactive materials in liquid effluents during actual or potential releases of liquid effluents. The Alarm/ Trip Setpoints for these instruments shall be calculated and adjusted in accordance with the methodology and parameters in the ODCM to ensure that the alarm/trip will occur prior to exceeding the limits of 10 CFR Part 20. The OPERABILITY and use of this instrumentation is consistent with the requirements of General Design Criteria 60, 63, and 64 of Appendix A to 10 CFR Part 50.

BASES

3/4.3.3.10 RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

The radioactive gaseous effluent instrumentation is provided to monitor and control, as applicable, the releases of radioactive materials in gaseous effluents during actual or potential releases of gaseous effluents. The Alarm/ Trip Setpoints for these instruments shall be calculated and adjusted in accordance with the methodology and parameters in the ODCM to ensure that the alarm/trip will occur prior to exceeding the limits of 10 CFR Part 20. This instrumentation also includes provisions for monitoring (and controlling) the concentrations of potentially explosive gas mixtures in the waste gas holdup system. The OPERABILITY and use of this instrumentation is consistent with the requirements of General Design Criteria 60, 63, and 64 of Appendix A to 10 CFR Part 50. The sensitivity of any noble gas activity monitor used to show compliance with the gaseous effluent release requirements of Specification 3.11.2.2 shall be such that concentrations as low as 1 x 10⁻⁶ μ Ci/cc are measurable.

3/4.3.4 TURBINE OVERSPEED PROTECTION

This specification is provided to ensure that the turbine overspeed protection instrumentation and the turbine speed control valves are OPERABLE and will protect the turbine from excessive overspeed. Although the orientation of the turbine is such that the number of potentially damaging missiles which could impact and damage safety-related components, equipment, or structures is minimal, protection from excessive turbine overspeed is required.

3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

The plant is designed to operate with all reactor coclant loops in operation and maintain DNBR above 1.30 during all normal operations and anticipated transients. In MODES 1 and 2 with one reactor coolant loop not in operation this specification requires that the plant be in at least HOT STANDBY within 6 hours.

In MODE 3, two reactor coolant loops provide sufficient heat removal capability for removing decay heat; however, single failure considerations require that three loops be OPERABLE.

In MODE 4, and in MODE 5 with reactor coolant loops filled, a single reactor coolant loop or RHR loop provides sufficient heat removal capability for removing decay heat; but single failure considerations require that at least two loops (either RHR or RCS) be OPERABLE.

In MODE 5 with reactor coolant loops not filled, a single RHR loop provides sufficient heat removal capability for removing decay heat; but single failure considerations, and the unavailability of the steam generators as a heat removing component, require that at least two RHR loops be OPERABLE.

The operation of one reactor coolant pump (RCP) or one RHR pump provides adequate flow to ensure mixing, prevent stratification and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. The reactivity change rate associated with boron reduction will, therefore, be within the capability of operator recognition and control.

The restrictions on starting a reactor coolant pump in MODES 4 and 5 are provided to prevent RCS pressure transients, caused by energy additions from the Secondary Coolant System, which could exceed the limits of Appendix G to 10 CFR Part 50. The RCS will be protected against overpressure transients and will not exceed the limits of Appendix G by restricting starting of the RCPs to when the secondary water temperature of each steam generator is less than 50°F above each of the RCS cold leg temperatures.

BASES

3/4.4.2 SAFETY VALVES

The pressurizer Code safety valves operate to prevent the RCS from being pressurized above its Safety Limit of 2735 psig. Each safety valve is designed to relieve 420,000 lbs per hour of saturated steam. The relief capacity of a single safety valve is adequate to relieve any overpressure condition which could occur during shutdown. In the event that no safety valves are OPERABLE, an operating RHR loop, connected to the RCS, provides overpressure relief capability and will prevent RCS overpressurization. In addition, the Overpressure Protection System provides a diverse means of protection against RCS overpressurization at low temperatures.

During operation, all pressurizer Code safety valves must be OPERABLE to prevent the RCS from being pressurized above its Safety Limit of 2735 psig. The combined relief capacity of all of these valves is greater than the maximum surge rate resulting from a complete loss-of-load assuming no Reactor trip and also assuming no operation of the power-operated relief valves or steam dump valves.

Demonstration of the safety valves' lift settings will occur only during shutdown and will be performed in accordance with the provisions of Section XI of the ASME Boiler and Pressure Code.

3/4.4.3 PRESSURIZER

The 12-hour periodic surveillance is sufficient to ensure that the parameter is restored to within its limit following expected transient operation. The maximum water volume also ensures that a steam bubble is formed and thus the RCS is not a hydraulically solid system. The requirement that a minimum number of pressurizer heaters be OPERABLE enhances the capability of the plant to control Reactor Coolant System pressure and establish natural circulation.

3/4.4.4 RELIEF VALVES

The power-operated relief valves (PORVs) and steam bubble function to relieve RCS pressure during all design transients up to and including the design step load decrease with steam dump. Operation of the PORVs minimizes the undesirable opening of the spring-loaded pressurizer Code safety valves. Each PORV has a remotely operated block valve to provide a positive shutoff capability should a relief valve become inoperable.

BASES

3/4.4.5 STEAM GENERATORS

The Surveillance Requirements for inspection of the steam generator tubes ensure that the structural integrity of this portion of the RCS will be maintained. The program for inservice inspection of steam generator tubes is based on a modification of Regulatory Guide 1.83, Revision 1. Inservice inspection of steam generator tubing is essential in order to maintain surveillance of the conditions of the tubes in the event that there is evidence of mechanical damage or progressive degradation due to design, manufacturing errors, or inservice conditions that lead to corrosion. Inservice inspection of steam generator tubing also provides a means of char cterizing the nature and cause of any tube degradation so that corrective measures can be taken.

Unscheduled inservice inspections are performed on each steam generator following: (1) reactor to secondary tube leaks; (2) a seismic occurrence greater than the Operating Basis Earthquake; and (3) a loss-of-coolant accident requiring actuation of the Engineered Safety Features, which for this Specification is defined to be a break greater than that equivalent to the severance of a 1" inside diameter pipe, or, for a main steamline or feedline, a break greater than that equivalent to a steam generator safety valve failing open; to ensure that steam generator tubes retain sufficient integrity for continued operation. Transients less severe than these do not require inspections because the resulting stresses are well within the stress criteria established by Regulatory Guide 1.121, which unplugged steam generator tubes must be capable of withstanding.

The plant is expected to be operated in a manner such that the secondary coolant will be maintained within those chemistry limits found to result in negligible corrosion of the steam generator tubes. If the secondary coolant chemistry is not maintained within these limits, localized corrosion may likely result in stress corrosion cracking. The extent of cracking during plant operation would be limited by the limitation of steam generator tube leakage between the Reactor Coolant System and the Secondary Coolant System (reactor-to-secondary leakage = 500 gallons per day per steam generator). Cracks having a reactor-to-secondary leakage less than this limit during operation will have an adequate margin of safety to withstand the loads imposed during normal operation and by postulated accidents. Operating plants have demenstrated that reactor-to-secondary leakage of 500 gallons per day per steam generator can readily be detected by radiation monitors of steam generator blowdown. Leakage in excess of this limit will require plant shutdown and an unscheduled inspection, during which the leaking tubes will be located and plugged.

Wastage-type defects are unlikely with proper chemistry treatment of the secondary coolant. However, even if a defect should develop in service, it will be found during scheduled inservice steam generator tube examinations. Plugging will be required for all tubes with imperfections exceeding the plugging limit of 48% of the tube nominal wall thickness Steam generator

BASES

STEAM GENERATORS (Continued)

tube inspections of operating plants have demonstrated the capability to reliably detect degradation that has penetrated 20% of the original tube wall thickness. Results from WCAP-10043 have been used to establish plugging limit.

Whenever the results of any steam generator tubing inservice inspection fall into Category C-3, these results will be reported to the Commission pursuant to Specification 6.9.2 prior to resumption of plant operation. Such cases will be considered by the Commission on a case-by-case basis and may result in a requirement for analysis, laboratory examinations, tests, additional eddy-current inspection, and revision of the Technical Specifications, if necessary.

3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE

3/4.4.6.1 LEAKAGE DETECTION SYSTEMS

The RCS Leakage Detection Systems required by this specification are provided to monitor and detect leakage from the reactor coolant pressure boundary. These Detection Systems are consistent with the recommendations of Regulatory Guide 1.45, "Reactor Coolant Pressure Boundary Leakage Detection Systems," May 1973.

3/4.4.6.2 OPERATIONAL LEAKAGE

PRESSURE BOUNDARY LEAKAGE of any magnitude is unacceptable since it may be indicative of an impending gross failure of the pressure boundary. Therefore, the presence of any PRESSURE BOUNDARY LEAKAGE requires the unit to be promptly placed in COLD SHUTDOWN.

Industry experience has shown that while a limited amount of leakage is expected from the RCS, the unidentified portion of this leakage can be reduced to a threshold value of less than 1 gpm. This threshold value is sufficiently low to ensure early detection of additional leakage.

The total steam generator tube leakage limit of 1 gpm for all steam generators not isolated from the RCS ensures that the dosage contribution from the tube leakage will be limited to a small fraction of 10 CFR Part 100 dose guideline values in the event of either a steam generator tube rupture or steam line break. The 1 gpm limit is consistent with the assumptions used in the analysis of these accidents. The 500 gpd leakage limit per steam generator ensures that steam generator tube integrity is maintained in the event of a main steam line rupture or under LOCA conditions.

The 10 gpm IDENTIFIED LEAKAGE limitation provides allowance for a limited amount of leakage from known sources whose presence will not interfere with the detection of UNIDENTIFIED LEAKAGE by the Leakage Detection Systems.

The CONTROLLED LEAKAGE limitation restricts operation when the total flow from the reactor coolant pump seals exceeds 8 gpm per RC pump at a nominal RCS pressure of 2235 psig. This limitation ensures adequate performance of the RC pump seals.

BASES

OPERATIONAL LEAKAGE (Continued)

The 1 gpm leakage from any RCS pressure isolation valve is sufficiently low to ensure early detection of possible in-series check valve failure. It is apparent that when pressure isolation is provided by two in-series check valves and when failure of one valve in the pair can go undetected for a substantial length of time, verification of valve integrity is required. Since these valves are important in preventing overpressurization and rupture of the ECCS low pressure piping which could result in a LOCA that bypasses containment, these valves should be tested periodically to ensure low probability of gross failure.

The Surveillance Requirements for RCS pressure isolation valves provide added assurance of valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA. Leakage from the RCS pressure isolation valves is IDENTIFIED LEAKAGE and will be considered as a portion of the allowed limit.

3/4.4.7 CHEMISTRY

The limitations on Reactor Coolant System chemistry ensure that corrosion of the Reactor Coolant System is minimized and reduces the potential for Reactor Coolant System leakage or failure due to stress corrosion. Maintaining the chemistry within the Steady-State Limits provides adequate corrosion protection to ensure the structural integrity of the Reactor Coolant System over the life of the plant. The associated effects of exceeding the oxygen, chloride, and fluoride limits are time and temperature dependent. Corrosion studies show that operation may be continued with contaminant concentration levels in excess of the Steady-State Limits, up to the Transient Limits, for the specified limited time intervals without having a significant effect on the structural integrity of the Reactor Coolant System. The time interval permitting continued operation within the restrictions of the Transient Limits provides time for taking corrective actions to restore the contaminant concentrations to within the Steady-State Limits.

The Surveillance Requirements provide adequate assurance that concentrations in excess of the limits will be detected in sufficient time to take corrective action.

3/4.4.8 SPECIFIC ACTIVITY

The limitations on the specific activity of the reactor coolant ensure that the resulting 2-hour doses at the SITE BOUNDARY will not exceed an appropriately small fraction of 10 CFR Part 100 dose guideline values following a steam generator tube rupture accident in conjunction with an assumed steady state reactor-to-secondary steam generator leakage rate of 1 gpm. The values for the limits on specific activity represent limits based upon a parametric evaluation by the NRC of typical site locations. These values are conservative in that specific site parameters of the Callaway site, such as SITE BOUNDARY location and meteorological conditions, were not considered in this evaluation.

BASES

SPECIFIC ACTIVITY (Continued)

The ACTION statement permitting POWER OPERATION to continue for limited time periods with the reactor coolant's specific activity greater than 1 micro-Curie/gram DOSE EQUIVALENT I-131, but within the allowable limit shown on Figure 3.4-1, accommodates possible iodine spiking phenomenon which may occur following changes in THERMAL POWER. Operation with specific activity levels exceeding 1 microCurie/gram DOSE EQUIVALENT I-131, but within the limits shown on Figure 3.4-1 must be restricted to no more than 800 hours per year (approximately 10% of the unit's yearly operating time) since the activity levels allowed by Figure 3.4-1 increase the 2-hour thyroid dose at the SITE BOUNDARY by a factor of up to 20 following a postulated steam generator tube rupture. The reporting of cumulative operating time over 500 hours in any 6-month consecutive period with greater than 1 microCurie/gram DOSE EQUIVALENT I-131 will allow sufficient time for Commission evaluation of the circumstances prior to reaching the 800-hour limit.

Reducing T_{avg} to less than 500°F prevents the release of activity should a steam generator tube rupture since the saturation pressure of the reactor coolant is below the lift pressure of the atmospheric steam relief valves. The Surveillance Requirements provide adequate assurance that excessive specific activity levels in the reactor coolant will be detected in sufficient time to take corrective action. Information obtained on iodine spiking will be used to assess the parameters associated with spiking phenomenon. A reduction in frequency of isotopic analyses following power changes may be permissible if justified by the data obtained.

3/4.4.9 PRESSURE/TEMPERATURE LIMITS

The temperature and pressure changes during heatup and cooldown are limited to be consistent with the requirements given in the ASME Boiler and Pressure Vessel Code, Section III, Appendix G:

- The reactor coolant temperature and pressure and system heatup and cooldown rates (with the exception of the pressurizer) shall be limited in accordance with Figures 3.4-2 and 3.4-3 for the service period specified thereon:
 - a. Allowable combinations of pressure and temperature for specific temperature change rates are below and to the right of the limit lines shown. Limit lines for cooldown rates between those presented may be obtained by interpolation, and
 - b. Figures 3.4-2 and 3.4-3 define limits to assure prevention of nonductile failure only. For normal operation, other inherent plant characteristics, e.g., pump heat addition and pressurizer heater capacity, may limit the heatup and cooldown rates that can be achieved over certain pressure-temperature ranges.

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

- These limit lines shall be calculated periodically using methods provided below.
- The secondary side of the steam generator must not be pressurized above 200 psig if the temperature of the steam generator is below 70°F.
- 4. The pressurizer heatup and cooldown rates shall not exceed 100°F/h and 200°F/h, respectively. The spray shall not be used if the temperature difference between the pressurizer and the spray fluid is greater than 583°F.
- System preservice hydrotests and in-service leak and hydrotests shall be performed at pressures in accordance with the requirements of ASME Boiler and Pressure Vessel Code, Section XI.

The fracture toughness properties of the ferritic materials in the reactor vessel are determined in accordance with the 1972 Winter Addenda to Section III of the ASME Boiler and Pressure Vessel Code.

Heatup and cooldown limit curves are calculated using the most limiting value of the nil-ductility reference temperature, RT_{NDT} , at the end of 7 effective full power years (EFPY) of service life. The 7 EFPY service life period is chosen such that the limiting RT_{NDT} at the 1/4T location in the core region is greater than the RT_{NDT} of the limiting unirradiated material. The selection of such a limiting RT_{NDT} assures that all components in the Reactor Coolant System will be operated conservatively in accordance with applicable Code requirements.

The reactor vessel materials have been tested to determine their initial RT_{NDT} ; the results of these tests are shown in Table B 3/4.4-1. Reactor operation and resultant fast neutron (E greater than 1 MeV) irradiation can cause an increase in the RT_{NDT} . Therefore, an adjusted reference temperature, based upon the fluence and copper content and phosphorus content of the material in question, can be predicted using Figure B 3/4.4-1 and the largest value of ΔRT_{NDT} computed by either Regulatory Guide 1.99, Revision 1, "Effects of Residual Elements on Predicted Radiation Damage to Reactor Vessel Materials," or the Westinghouse Copper Trend Curves shown in Figure B 3/4.4-2. The heatup and cooldown limit curves of Figures 3.4-2 and 3.4-3 include predicted adjustments for this shift in RT_{NDT} at the end of 7 EFPY as well as adjustments for

possible errors in the pressure and temperature sensing instruments.

Values of ΔRT_{NDT} determined in this manner may be used until the results from the material surveillance program, evaluated according to ASTM E185, are available. Capsules will be removed in accordance with the requirements of ASTM E185-73 and 10 CFR Part 50, Appendix H. The surveillance specimen withdrawal

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

schedule is shown in Table 4.4-5. The lead factor represents the relationship between the fast neutron flux density at the location of the capsule and the inner wall of the reactor vessel. Therefore, the results obtained from the surveillance specimens can be used to predict the future radiation damage to the reactor vessel material by using the lead factor and the withdrawal time of the capsule. The heatup and cooldown curves must be recalculated when the ΔRT_{NDT} determined from the surveillance capsule exceeds the calculated ΔRT_{NDT}

for the equivalent capsule radiation exposure.

Allowable pressure-temperature relationships for various heatup and cooldown rates are calculated using methods derived from Appendix G in Section III of the ASME Boiler and Pressure Vessel Code as required by Appendix G to 10 CFR Part 50, and these methods are discussed in detail in WCAP-7924-A.

The general method for calculating heatup and cooldown limit curves is based upon the principles of the linear elastic fracture mechanics (LEFM) technology. In the calculation procedures a semi-elliptical surface defect with a depth of one-quarter of the wall thickness, T, and a length of 3/2T is assumed to exist at the inside of the vessel wall as well as at the outside of the vessel wall. The dimensions of this postulated crack, referred to in Appendix G of ASME Section III as the reference flaw, amply exceed the current capabilities of inservice inspection techniques. Therefore, the reactor operation limit curves developed for this reference crack are conservative and provide sufficient safety margins for protection against nonductile failure. To assure that the radiation embrittlement effects are accounted for in the calculation of the limit curves, the most limiting value of the nil-ductility reference temperature, RT_{NDT} , is used and this includes the radiation-induced shift, ΔRT_{NDT} , corresponding to the end of the period for which heatup and

cooldown curves are generated.

The ASME approach for calculating the allowable limit curves for various heatup and cooldown rates specifies that the total stress intensity factor, K_{I} , for the combined thermal and pressure stresses at any time during heatup or cooldown cannot be greater than the reference stress intensity factor, K_{IR} , for the metal temperature at that time. K_{IR} is obtained from the reference fracture toughness curve, defined in Appendix G to the ASME Code. The K_{IR} curve is given by the equation:

 $K_{TP} = 26.78 + 1.223 \exp [0.0145(T-RT_{NDT} + 160)]$ (1)

Where: K_{IR} is the reference stress intensity factor as a function of the metal temperature T and the metal nil-ductility reference temperature RT_{NDT} . Thus,

BASES

PRESSURE/TEMPERATURE LIMITS (Continued)

the governing equation for the eat-cooldown analysis is defined in Appendix G of the ASME Code as follows:

 $C K_{IM} + K_{It} \leq K_{IR}$

(2)

Where:

 K_{TM} = the stress intensity factor caused by membrane (pressure) stress,

 K_{It} = the stress intensity factor caused by the thermal gradients,

 K_{IR} = a function of temperature relative to the RT_{NDT} of the material as provided by the Code,

C = 2.0 for level A and B service limits, and

C = 1.5 for inservice hydrostatic and leak test operations.

At any time during the heatup or cooldown transient, K_{IR} is determined by the metal temperature at the tip of the postulated flaw, the appropriate value for RT_{NDT} , and the reference fracture toughness curve. The thermal stresses resulting from temperature gradients through the vessel wall are calculated and then the corresponding thermal stress intensity factor, K_{IT} , for the

reference flaw is computed. From Equation (2) the pressure stress intensity factors are obtained and, from these, the allowable pressures are calculated.

COOLDOWN

For the calculation of the allowable pressure versus coolant temperature during cooldown, the Code reference flaw is assumed to exist at the inside of the vessel wall. During cooldown, the controlling location of the flaw is always at the inside of the wall because the thermal gradients produce tensile stresses at the inside, which increase with increasing cooldown rates. Allowable pressure-temperature relations are generated for both steady-state and finite cooldown rate situations. From these relations, composite limit curves are constructed for each cooldown rate of interest.

The use of the composite curve in the cooldown analysis is necessary because control of the cooldown procedure is based on measurement of reactor coolant temperature, whereas the limiting pressure is actually dependent on the material temperature at the tip of the assumed flaw. During cooldown, the 1/4T vessel location is at a higher temperature than the fluid adjacent to the vessel ID. This condition, of course, is not true for the steady-state situation. It follows that at any given reactor coolant temperature, the ΔT developed during cooldown results in a higher value of $K_{\rm TD}$ at the 1/4T location for

finite cooldown rates than for steady-state operation. Furthermore, if conditions exist such that the increase in K_{IR} exceeds K_{It} , the calculated allow-

able pressure during cooldown will be greater than the steady-state value.

TABLE B 3/4.4-1

REACTOR VESSEL TOUGHNESS

ASME COMP MATERIAL CU P TNDT COMPONENT CODE TYPE (%) (%) (%) (%) (%) Closure Head Dome R2713-1 A533B, CL.1 0.13 0.008 -30 Closure Head Torus R2712-1 A533B, CL.1 0.12 0.014 -20 Closure Head Flange R2704-1 A508, CL.2 0.011 30 Vessel Flange R2701-1 A508, CL.2 0.010 40 Inlet Nozzle R2702-1 A508, CL.2 0.013 10 Inlet Nozzle R2702-2 A508, CL.2 0.011 10 Inlet Nozzle R2702-3 A508, CL.2 0.011 10	F) (°F) (°F) 0 <30 -30 0 40 -20	NMWD* MWD** (FT-LB) (FT-LB) 113
Closure Head Torus R2712-1 A533B, CL.1 0.12 0.014 -20 Closure Head Flange R2704-1 A508, CL.2 0.011 30 Vessel Flange R2701-1 A508, CL.2 0.010 40 Inlet Nozzle R2702-1 A508, CL.2 0.013 10 Inlet Nozzle R2702-2 A508, CL.2 0.011 10	0 40 -20	
Closure Head Torus R2712-1 A533B, CL.1 0.12 0.014 -20 Closure Head Flange R2704-1 A508, CL.2 0.011 30 Vessel Flange R2701-1 A508, CL.2 0.010 40 Inlet Nozzle R2702-1 A508, CL.2 0.013 10 Inlet Nozzle R2702-2 A508, CL.2 0.013 10		
Closure Head Flange R2704-1 A508, CL.2 0.011 30 Vessel Flange R2701-1 A508, CL.2 0.010 40 Inlet Nozzle R2702-1 A508, CL.2 0.013 10 Inlet Nozzle R2702-2 A508, CL.2 0.013 10	0 <90 30	117
Inlet NozzleR2702-1A508CL.20.01310Inlet NozzleR2702-2A508CL.20.01110		130
Inlet Nozzle R2702-2 A508, CL.2 0.011 10	0 <100 40	123
	0 <70 10	138
	0 <70 10	141
	0 <50 -10	139
Inlet Nozzle R2702-4 A508, CL.2 0.010 -10	0 <50 -10	134
Outlet Nozzle R2703-1 A508, CL.2 0.010 -10	0 <50 -10	130
Outlet Nozzle R2703-2 A508, CL.2 0.009 10	0 <70 10	108
Outlet Nozzle R2703-3 A508, CL.2 0.004 10	0 <70 10	126
Outlet Nozzle R2703-4 A508, CL.2 0.006 (0 <60 0	122
Nozzle Shell R2706-1 A533B, CL.1 0.05 0.010 10	0 80 20	103
Nozzle Shell R2706-2 A533B, CL.1 0.06 0.009	0 90 30	88
Nozzle Shell R2706-3 A533B, CL.1 0.08 0.011	0 90 30	101
Inter. Shell R2707-1 A533B, CL.1 0.04 0.008 -40	0 100 40	78 99
Inter. Shell R2707-2 A533B, CL.1 0.05 0.008 -50	0 70 10	100 121
Inter. Shell R2707-3 A533B, CL.1 0.06 0.010 -4	0 50 -10	99 122
Lower Shell R2708-1 A533B, CL.1 0.07 0.006		82 95
Lower Shell R2708-2 A533B, CL.1 0.05 0.007 -30	0 110 50	
Lower Shell R2708-3 A533B, CL.1 0.07 0.006 -1		105 130 101 122

CALLAWAY - UNIT 1

B 3/4 4-10



TABLE B 3/4.4-1 (Continued)

REACTOR VESSEL TOUGHNESS

							FT-LB		AVG. UPPER SHELF	
	COMPONENT	COMP CODE	ASME MATERIAL TYPE	CU (%)	р (%)	T _{NDT} (°F)	35 Mil TEMP 	RT _{NDT} (°F)	NMWD* (FT-LB)	MWD** (FT-LB)
	Bottom Head Torus Bottom Head Torus	R2714-1 R2715-1	A533B, CL.1 A533B, CL.1	0.15 0.17	$0.010 \\ 0.011$	-20 -40	40 20	-20 -40	139 152	
	Inter. & Lower Shell Long. Weld Seams	G2.03	SAW	0.04	0.008	-60	<0	-60	143	
	Inter. to Lower Shell Girth Weld Seams	E3.14	SAW	0.04	0.006	-60	<0	-60	112	

TABLE NOTATIONS

*NMWD - Normal to Major Working Directions **MWD - Major Working Directions

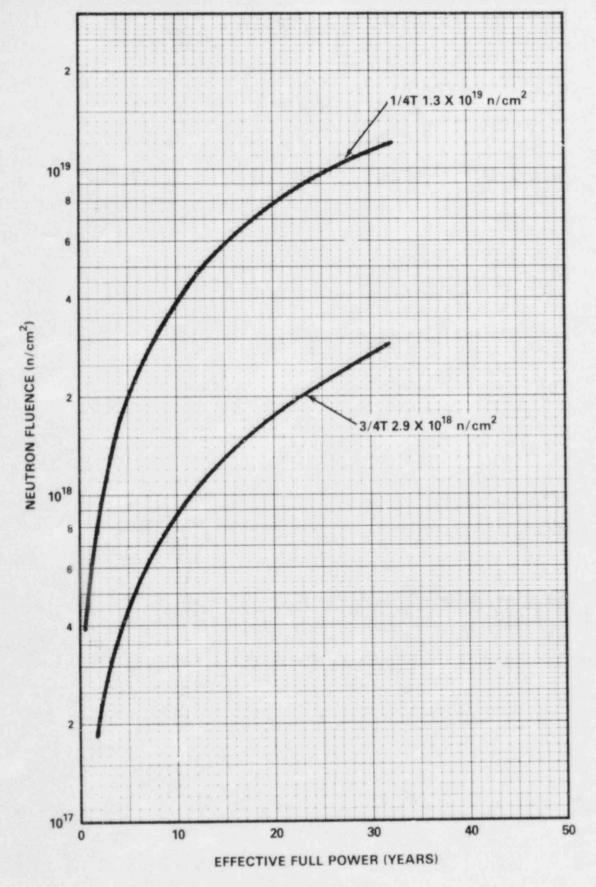
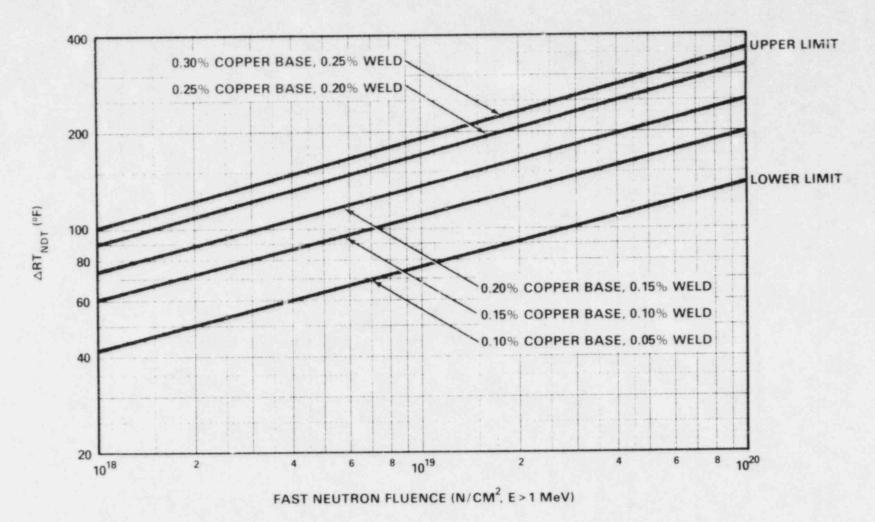
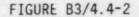


FIGURE B3/4.4-1 FAST NEUTRON FLUENCE (E > 1 MeV) AS A FUNCTION OF FULL POWER SERVICE LIFE

B 3/4 4-12







EFFECT OF FLUENCE AND COPPER ON SHIFT OF RT_{NDT} FOR REACTOR VESSEL STEELS EXPOSED TO IRRADIATION AT 550°F

BASES

COOLDOWN (Continued)

The above procedures are needed because there is no direct control on temperature at the 1/4T location; therefore, allowable pressures may unknowingly be violated if the rate of cooling is decreased at various intervals along a cooldown ramp. The use of the composite curve eliminates this problem and assures conservative operation of the system for the entire cooldown period.

HEATUP

Three separate calculations are required to determine the limit curves for finite heatup rates. As is done in the cooldown analysis, allowable pressure-temperature relationships are developed for steady-state conditions as well as finite heatup rate conditions assuming the presence of a 1/4Tdefect at the inside of the vessel wall. The thermal gradients during heatup produce compressive stresses at the inside of the wall that alleviate the tensile stresses produced by internal pressure. The metal temperature at the crack tip lags the coolant temperature; therefore, the K_{TP} for the 1/4T crack

during heatup is lower than the K_{IR} for the 1/4T crack during steady-state

conditions at the same coolant temperature. During heatup, especially at the end of the transient, conditions may exist such that the effects of compressive thermal stresses and different $K_{\rm IR}{}^{\prime}{}_{\rm S}$ for steady-state and finite heatup rates

do not offset each other and the pressure-temperature curve based on steady-state conditions no longer represents a lower bound of all similar curves for finite heatup rates when the 1/4T flaw is considered. Therefore, both cases have to be analyzed in order to assure that at any coolant temperature the lower value of the allowable pressure calculated for steady-state and finite heatup rates is obtained.

The second portion of the heatup analysis concerns the calculation of pressure-temperature limitations for the case in which a 1/4T deep outside surface flaw is assumed. Unlike the situation at the vessel inside surface, the thermal gradients established at the outside surface during heatup produce stresses which are tensile in nature and thus tend to reinforce any pressure stresses present. These thermal stresses, of course, are dependent on both the rate of heatup and the time (or coolant temperature) along the heatup ramp. Furthermore, since the thermal stresses, at the outside are tensile and increase with increasing heatup rate, a lower bound curve cannot be defined. Rather, each heatup rate of interest must be analyzed on an individual basis.

Following the generation of pressure-temperature curves for both the steady-state and finite heatup rate situations, the final limit curves are produced as follows. A composite curve is constructed based on a point-by-point comparison of the steady-state and finite heatup rate data. At any given temperature, the allowable pressure is taken to be the lesser of the three values taken from the curves under consideration.

BASES

HEATUP (Continued)

The use of the composite curve is necessary to set conservative heatup limitations because it is possible for conditions to exist such that over the course of the heatup ramp the controlling condition switches from the inside to the outside and the pressure limit must at all times be based on analysis of the most critical criterion.

Finally, the composite curves for the heatup rate data and the cooldown rate data are adjusted for possible errors in the pressure and temperature sensing instruments by the values indicated on the respective curves.

Although the pressurizer operates in temperature ranges above those for which there is reason for concern of nonductile failure, operating limits are provided to assure compatibility of operation with the fatigue analysis performed in accordance with the ASME Code requirements.

The OPERABILITY of two PORVs, or two RHR suction relief valves, or an RCS vent opening of at least 2 square inches ensures that the RCS will be protected from pressure transients which could exceed the limits of Appendix G to 10 CFR Part 50 when one or more of the RCS cold legs are less than or equal to 368°F. Either PORV or either RHR suction relief valve has adequate relieving capability to protect the RCS from overpressurization when the transient is limited to either: (1) the start of an idle RCP with the secondary water temperature of the steam generator less than or equal to 50°F above the RCS cold leg temperatures, or (2) the start of a centrifugal charging pump and its injection into a water-solid RCS.

RHR RCS suction isolation valves 8701A and B are interlocked with an "A" train wide range pressure transmitter and valves 8702A and B are interlocked with a "B" train wide range pressure transmitter. Removing power from valves 8701B and 8702A, prevents a single failure from inadvertently isolating both RHR suction relief valves while maintaining RHR isolation capability for both RHR flow paths.

In addition to opening RCS vents to meet the requirement of Specification 3.4.9.3c., it is acceptable to remove a pressurizer Code safety valve, open a PORV block valve and remove power from the valve operator in conjunction with disassembly of a PORV and removal of its internals, or otherwise open the RCS.

COLD OVERPRESSURE

The Maximum Allowed PORV Setpoint for the Cold Overpressure Mitigation System (COMS) is derived by analysis which models the performance of the COMS assuming various mass input and heat input transients. Operation with a PORV setpoint less than or equal to the maximum setpoint ensures that Appendix G criteria will not be violated with consideration for 1) a maximum pressure overshoot beyond the PORV setpoint which can occur as a result of time delays in signal processing and valve opening; 2) a 50°F heat transport effect made

BASES

COLD OVERPRESSURE (Continued)

possible by the geometrical relationship of the RHR suction line and the RCS wide range temperature indicator used for COMS; 3) instrument uncertainties; and 4) single failure. To ensure mass and heat input transients more severe than those assumed cannot occur, technical specifications require lockout of both safety injection pumps and all but one centrifugal charging pump while in MODES 4, 5 and 6 with the reactor vessel head installed and disallow start of an RCP if secondary temperature is more than 50°F above primary temperature. Exceptions to these mode requirements are acceptable as described below.

Operation above 350°F but less than 375°F with only one centifugal charging pump OPERABLE and no safety injection pumps OPERABLE is allowed for up to 4 hours. As shown by analysis LOCA's occurring at low temperature, low pressure conditions can be successfully mitigated by the operation of a single centrifugal charging pump and a single RHR pump with no credit for accumulator injection. Given the short time duration that the condition of having only one centrifugal charging pump OPERABLE is allowed and the probability of a LOCA occurring during this time, the failure of the single centrifugal charging pump is not assumed.

Operation below 350°F but greater than 325°F with all centrifugal charging and safety injection pumps OPERABLE is allowed for up to 4 hours. During low pressure, low temperature operation all automatic safety injection actuation signals except Containment Pressure - High are blocked. In normal conditions a single failure of the ESF actuation circuitry will result in the starting of at most one train of safety injection (one centrifugal charging pump, and one safety injection pump). For temperatures above 325°F, an overpressure event occurring as a result of starting two pumps can be successfully mitigated by operation of both PORV's without exceeding Appendix G limit. Given the short time duration that this condition is allowed and the low probability of a single failure causing an overpressure event during this time, the single failure of a PORV is not assumed. Initiation of both trains of safety injection during this 4-hour time frame due to operator error or a single failure occurring during testing of a redundant channel are not considered to be credible accidents.

Although COMS is required to be OPERABLE when RCS temperature is less than 368°F, operation with all centrifugal charging pumps and both safety injection pumps OPERABLE is acceptable when RCS temperature is greater than 350°F. Should an inadvertent safety injection occur above 350°F, a single PORV has sufficient capacity to relieve the combined flow rate of all pumps. Above 350°F, two RCP and all pressurizer safety valves are required to be OPERABLE. Operation of an RCP eliminates the possibility of a 50°F difference existing between indicated and actual RCS temperature as a result of heat transport effects. Considering instrument uncertainties only, an indicated RCS temperature of 350°F is sufficiently high to allow full RCS pressurization in accordance with Appendix G limitations. Should an overpressure event occur in these conditions, the pressurizer safety valves provide acceptable and redundant overpressure protection.

The Maximum Allowed PORV setpoint for the Cold Overpressure Mitigation System will be updated based on the results of examinations of reactor vessel material irradiation surveillance specimens performed as required by 10 CFR Part 50, Appendix H and in accordance with the schedule in Table 4.4-5.

BASES

3/4.4.10 STRUCTURAL INTEGRITY

The inservice inspection and testing programs for ASME Code Class 1, 2, and 3 components ensure that the structural integrity and operational readiness of these components will be maintained at an acceptable level throughout the life of the plant. These programs are in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR 50.55a(g), except where specific written relief has been granted by the Commission pursuant to 10 CFR 50.55a(g)(6)(i).

Components of the Reactor Coolant System were designed to provide access to permit inservice inspections in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1974 Edition and Addenda through Summer 1975.



3/4.5 EMERGENCY CORE COOLING SYSTEMS

BASES

3/4.5.1 ACCUMULATORS

The OPERABILITY of each Reactor Coolant System (RCS) accumulator ensures that a sufficient volume of borated water will be immediately forced into the core through each of the cold legs in the event the RCS pressure falls below the pressure of the accumulators. This initial surge of water into the core provides the initial cooling mechanism during large RCS pipe ruptures.

The limits on accumulator volume, boron concentration and pressure ensure that the assumptions used for accumulator injection in the safety analysis are met.

The accumulator power operated isolation valves are considered to be "operating bypasses" in the context of IEEE Std. 279-1971, which requires that bypasses of a protective function be removed automatically whenever permissive conditions are not met. In addition, as these accumulator isolation valves fail to meet single failure criteria, removal of power to the valves is required.

The limits for operation with an accumulator inoperable for any reason except an isolation valve closed minimizes the time exposure of the plant to a LOCA event occurring concurrent with failure of an additional accumulator which may result in unacceptable peak cladding temperatures. If a closed isolation valve cannot be immediately opened, the full capability of one accumulator is not available and prompt action is required to place the reactor in a MODE where this capability is not required.

The requirement to verify accumulator isolation valves shut with power removed from the valve operator when the pressurizer is solid ensures the accumulators will not inject water and cause a pressure transient when the Reactor Coolant System is on solid plant pressure control.

3/4.5.2, 3/4.5.3, and 3/4.5.4 ECCS SUBSYSTEMS

The OPERABILITY of two independent ECCS subsystems ensures that sufficient emergency core cooling capability will be available in the event of a LOCA assuming the loss of one subsystem through any single failure consideration. Either subsystem operating in conjunction with the accumulators is capable of supplying sufficient core cooling to limit the peak cladding temperatures within acceptable limits for all postulated break sizes ranging from the double ended break of the largest RCS cold leg pipe downward. In addition, each ECCS subsystem provides long-term core cooling capability in the recirculation mode during the accident recovery period.

With the RCS temperature below 350°F, one OPERABLE ECCS subsystem is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the limited core cooling requirements.

EMERGENCY CORE COOLING SYSTEMS

BASES

ECCS SUBSYSTEMS (Continued)

The limitation for a maximum of one centrifugal charging pump to be OPERABLE and the Surveillance Requirement to verify all charging pumps and Safety Injection pumps except the required OPERABLE charging pump to be inoperable in MODES 4 and 5 and in MODE 6 with the reactor vessel head on provides assurance that a mass addition pressure transient can be relieved by the operation of a single PORV or RHR suction relief valve.

The Surveillance Requirements provided to ensure OPERABILITY of each component ensure, that at a minimum, the assumptions used in the safety analyses are met and that subsystem OPERABILITY is maintained. Surveillance Requirements for throttle valve position stops and flow balance testing provide assurance that proper ECCS flows will be maintained in the event of a LOCA. Maintenance of proper flow resistance and pressure drop in the piping system to each injection point is necessary to: (1) prevent total pump flow from exceeding runout conditions when the system is in its minimum resistance configuration, (2) provide the proper flow split between injection points in accordance with the assumptions used in the ECCS-LOCA analyses, and (3) provide an acceptable level of total ECCS flow to all injection points equal to or above that assumed in the ECCS-LOCA analyses. The Surveillance Requirements for leakage testing of ECCS check valves ensure that a failure of one valve will not cause an intersystem LOCA. The Surveillance Requirement to vent the ECCS pump casings and accessible, i.e., can be reached without personnel hazard or high radiation dose, discharge piping ensures against inoperable pumps caused by gas binding or water hammer in ECCS piping.

3/4.5.5 REFUELING WATER STORAGE TANK

The OPERABILITY of the refueling water storage tank (RWST) as part of the ECCS ensures that a sufficient supply of borated water is available for injection by the ECCS in the event of a LOCA. The limits on RWST minimum volume and boron concentration ensure that: (1) sufficient water is available within containment to permit recirculation cooling flow to the core, and (2) the reactor will remain subcritical in the cold condition following mixing of the RWST and the RCS water volumes with all control rods inserted except for the most reactive control assembly. These assumptions are consistent with the LOCA analyses.

The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics.

The limits on contained water volume and boron concentration of the RWST also ensure a pH value of between 8.5 and 11.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components.

3/4.6 CONTAINMENT SYSTEMS

BASES

3/4.6.1 PRIMARY CONTAINMENT

3/4.6.1.1 CONTAINMENT INTEGRITY

Primary CONTAINMENT INTEGRITY ensures that the release of radioactive materials from the containment atmosphere will be restricted to those leakage paths and associated leak rates assumed in the safety analyses. This restriction, in conjunction with the leakage rate limitation, will limit the SITE BOUNDARY radiation doses to within the dose guideline values of 10 CFR Part 100 during accident conditions.

3/4.6.1.2 CONTAINMENT LEAKAGE

The limitations on containment leakage rates ensure that the total containment leakage volume will not exceed the value assumed in the accident analyses at the peak accident pressure, P_a . As an added conservatism, the measured overall integrated leakage rate is further limited to less than or equal to 0.75 L_a or 0.75 L_t, as applicable, during performance of the periodic test to account for possible degradation of the containment leakage barriers between leakage tests.

The surveillance testing for measuring leakage rates are consistent with the requirements of Appendix J of 10 CFR Part 50.

3/4.6.1.3 CONTAINMENT AIR LOCKS

The limitations on closure and leak rate for the containment air locks are required to meet the restrictions on CONTAINMENT INTEGRITY and containment leak rate. Surveillance testing of the air lock seals provides assurance that the overall air lock leakage will not become excessive due to seal damage during the intervals between air lock leakage tests.

CONTAINMENT SYSTEMS

BASES

3/4.6.1.4 INTERNAL PRESSURE

The limitations on containment internal pressure ensure that: (1) the containment structure is prevented from exceeding its design negative pressure differential with respect to the outside atmosphere of 3.0 psig, and (2) the containment peak pressure does not exceed the design pressure of 60 psig during steam line break conditions.

The maximum peak pressure expected to be obtained from a steam line break event is 48 psig. The limit of 1.5 psig for initial positive containment pressure will limit the total pressure to 49.5 psig, which is less than design pressure and is consistent with the safety analyses.

3/4.6.1.5 AIR TEMPERATURE

The limitations on containment average air temperature ensure that the overall containment average air temperature does not exceed the initial temperature condition assumed in the safety analysis for a steam line break accident. Measurements shall be made at all listed locations, whether by fixed or portable instruments, prior to determining the average air temperature.

3/4.6.1.6 CONTAINMENT VESSEL STRUCTURAL INTEGRITY

This limitation ensures that the structural integrity of the containment vessel will be maintained in accordance with safety analysis requirements for the life of the facility. Structural integrity is required to ensure that the containment will withstand the maximum pressure of 50 psig in the event of a steam line break accident. The measurement of containment tendon lift-off force, the tensile tests of the tendon wires or strands, the visual examination of tendons, anchorages and exposed interior and exterior surfaces of the containment, and the Type A leakage test are sufficient to demonstrate this capatility.

The Surveillance Requirements for demonstrating the containment's structural integrity are in compliance with the recommendations of proposed Regulatory Guide 1.35, "Inservice Surveillance of Ungrouted Tendons in Prestressed Concrete Containment Structures," April 1979, and proposed Regulatory Guide 1.35.1, "Determining Prestressing Forces for Inspection of Prestressed Concrete Containments," April 1979.

The required Special Reports from any engineering evaluation of containment abnormalties shall include a description of the tendon condition, the condition of the concrete (especially at tendon anchorages), the inspection procedure, the tolerances on cracking, the results of the engineering evaluation and the corrective actions taken.

CONTAINMENT SYSTEMS

BASES

3/4.6.1.7 CONTAINMENT VENTILATION SYSTEM

The 36-inch containment purge supply and exhaust isolation valves are required to be closed and blank flanged during plant operations since these valves have not been demonstrated capable of closing during a LOCA or steam line break accident. Maintaining these valves closed and blank flanged during plant operation ensures that excessive quantities of radioactive material will not be released via the Containment Purge System. To provide assurance that the 36-inch containment valves cannot be inadvertently opened, the valves are blank flanged.

The use of the containment mini-purge lines is restricted to the 18-inch purge supply and exhaust isolation valves since, unlike the 36-inch valves, the 18-inch valves are capable of closing during a LOCA or steam line break accident. Therefore, the SITE BOUNDARY dose guideline values of 10 CFR Part 100 would not be exceeded in the event of an accident during containment purging operation. Operation will be limited to 2000 hours during a calendar year. The total time the Containment Purge (vent) System isolation values may be open during MODES 1, 2, 3, and 4 in a calendar year is a function of anticipated need and operating experience. Only safety-related reasons; e.g., containment pressure control or the reduction of airborne radioactivity to facilitate personnel access for surveillance and maintenance activities, should be used to support additional time requests. Only safety-related reasons should be used to justify the opening of these isolation valves during MODES 1, 2, 3, and 4 in any calendar year regardless of the allowable hours.

Leakage integrity tests with a maximum allowable leakage rate for containment purge supply and exhaust supply valves will provide early indication of resilient material seal degradation and will allow opportunity for repair before gross leakage failures could develop. The 0.60 L leakage limit of Specification 3.6.1.2b. shall not be exceeded when the leakage rates determined by the leakage integrity tests of these valves are added to the previously determined total for all valves and penetrations subject to Type B and C tests.

3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS

3/4.6.2.1 CONTAINMENT SPRAY SYSTEM

The OPERABILITY of the Containment Spray System ensures that containment depressurization and cooling capability will be available in the event of a LOCA or steam line break. The pressure reduction and resultant lower containment leakage rate are consistent with the assumptions used in the safety analyses.

The Containment Spray System and the Containment Cooling System are redundant to each other in providing post-accident cooling of the Containment atmosphere. However, the Containment Spray System also provides a mechanism for removing iodine from the containment atmosphere and therefore the time requirements for restoring an inoperable spray system to OPERABLE status have been maintained consistent with that assigned other inoperable ESF equipment.

3/4.6.2.2 SPRAY ADDITIVE SYSTEM

The OPERABILITY of the Spray Additive System ensures that sufficient NaOH is added to the containment spray in the event of a LOCA. The limits on NaOH volume and concentration ensure a pH value of between 8.5 and 11.0 for the

CONTAINMENT SYSTEMS

BASES

SPRAY ADDITIVE SYSTEM (Continued)

solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components. The contained solution volume limit includes an allowance for solution not usable because of tank discharge line location or other physical characteristics. The eductor flow test of 52 gpm with RWST water is equivalent to 40 gpm NaOH solution. These assumptions are consistent with the iodine removal efficiency assumed in the safety analyses.

3/4.6.2.3 CONTAINMENT COOLING SYSTEM

The OPERABILITY of the Containment Cooling System ensures that: (1) the containment air temperature will be maintained within limits during normal operation, and (2) adequate heat removal capacity is available when operated in conjunction with the Containment Spray Systems during post-LOCA conditions.

The Containment Cooling System and the Containment Spray System are redundant to each other in providing post-accident cooling of the Containment atmosphere. As a result of this redundancy in cooling capability, the allowable out-of-service time requirements for the Containment Cooling System have been appropriately adjusted. However, the allowable out-of-service time requirements for the Containment Spray System have been maintained consistent with that assigned other inoperable ESF equipment since the Containment Spray System also provides a mechanism for removing iodine from the containment atmosphere.

3/4.6.3 CONTAINMENT ISOLATION VALVES

The OPERABILITY of the containment isolation valves ensures that the containment atmosphere will be isolated from the outside environment in the event of a release of radioactive material to the containment atmosphere or pressurization of the containment and is consistent with the requirements of GDC 54 thru 57 of Appendix A to 10 CFR Part 50. Containment isolation within the time limits specified for those isolation valves designed to close automatically ensures that the release of radioactive material to the environment will be consistent with the assumptions used in the analyses for a LOCA.

3/4.6.4 COMBUSTIBLE GAS CONTROL

The OPERABILITY of the equipment and systems required for the detection and control of hydrogen gas ensures that this equipment will be available to maintain the hydrogen concentration within containment below its flammable limit during post-LOCA conditions. Either recombiner unit (or the Purge System) is capable of controlling the expected hydrogen generation associated with: (1) zirconium-water reactions, (2) radiolytic decomposition of water, and (3) corrosion of metals within containment. The Hydrogen Purge Subsystem discharges directly to the Emergency Exhaust System. Operation of the Emergency Exhaust System with the heaters operating for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters. These hydrogen control systems are consistent with the recommendations of Regulatory Guide 1.7, "Control of Combustible Gas Concentrations in Containment Following a Loss-of-Coolant Accident," Revision 2, November 1978. 3/4.7 PLANT SYSTEMS

BASES

3/4.7.1 TURBINE CYCLE

3/4.7.1.1 SAFETY VALVES

The OPERABILITY of the main steam line Code say lives ensures that the Secondary Coolant System pressure will be limited thin 110% (1320 psia) of its design pressure of 1200 psia during the most severe concipated system operational transient. The maximum relieving capacity is associated with a Turbine trip from 102% RATED THERMAL POWER coincident with an assumed loss of condenser heat sink (i.e., no steam bypass to the condenser).

The specified valve lift settings and relieving capacities are in accordance with the requirements of Section III of the ASME Boiler and Pressure Code, (1971 Edition). The total relieving capacity for all valves on all of the steam lines is (18.28×10^6) lbs/h which is 115% of the total secondary steam flow of 15.85 x 10⁶ lbs/h at 102% RATED THERMAL POWER. A minimum of two OPERABLE safety valves per steam generator ensures that sufficient relieving capacity is available for the allowable THERMAL POWER restriction in Table 3.7-1.

STARTUP and/or POWER OPERATION is allowable with safety valves inoperable within the limitations of the ACTION requirements on the basis of the reduction in Secondary Coolant System steam flow and THERMAL POWER required by the reduced Reactor Trip Settings of the Power Range Neutron Flux channels. The Reactor Trip Setpoint reductions are derived on the following bases:

For four loop operation:

$$SP = \frac{(X) - (Y)(V)}{X} \times (109)$$

For three loop operation:

$$SP = \frac{(X) - (Y)(U)}{X} \times (*)$$

Where:

- SP = Reduced Reactor Trip Setpoint in percent of RATED THERMAL POWER,
- V = Maximum number of inoperable safety valves per steam line,
- U = Maximum number of inoperable safety valves per operating steam line,

0

BASES

SAFETY VALVES (Continued)

- 109 = Power Range Neutron Flux-High Trip Setpoint for four loop operation,
 - * = Maximum percent of RATED THERMAL POWER permissible by P-8 Setpoint for three loop operation. This value left blank pending NRC approval of three loop operation,
 - X = Total relieving capacity of all safety valves per steam line in lbs/hour, and
 - Y = Maximum relieving capacity of any one safety valve in lbs/hour.

3/4.7.1.2 AUXILIARY FEEDWATER SYSTEM

The OPERABILITY of the Auxiliary Feedwater System ensures that the Reactor Coolant System can be cooled down to less than 350°F from normal operating conditions in the event of a total loss-of-offsite power.

Testing of each electric motor-driven auxiliary feedwater pump on a fixed orifice recirculation flow and ensuring a discharge pressure of greater than or equal to 1535 psig verifies the capability of each pump to deliver a total feedwater flow of 575 gpm at a pressure of 1221 psig to the entrance of the steam generators. The steam-driven auxiliary feedwater pump is capable of delivering a total feedwater flow of 1145 gpm at a pressure of 1221 psig to the ensure the entrance of the steam generators. This capacity is sufficient to ensure that adequate feedwater flow is available to remove decay heat and reduce the Reactor Coolant System temperature to less than 350°F when the RHR System may be placed into operation.

3/4.7.1.3 CONDENSATE STORAGE TANK

The OPERABILITY of the condensate storage tank with the minimum water volume ensures that sufficient water is available to maintain the RCS at HOT STANDBY conditions for 4 hours with steam discharge to the atmosphere concurrent with total loss-of-offsite power and then a cooldown to 350°F at 50°F per hour. The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics.

3/4.7.1.4 SPECIFIC ACTIVITY

The limitations on Secondary Coolant System specific activity ensure that the resultant offsite radiation dose will be limited to a small fraction of 10 CFR Part 100 dose guideline values in the event of a steam line rupture. This dose also includes the effects of a coincident 1 gpm reactor to secondary tube leak in the steam generator of the affected steam line. These values are consistent with the assumptions used in the safety analyses.

CALLAWAY - UNIT 1

BASES

3/4.7.1.5 MAIN STEAM LINE ISOLATION VALVES

The OPERABILITY of the main steam line isolation valves ensures that no more than one steam generator will blow down in the event of a steam line rupture. This restriction is required to: (1) minimize the positive reactivity effects of the Reactor Coolant System cooldown associated with the blowdown, and (2) limit the pressure rise within containment in the event the steam line rupture occurs within containment. The OPERABILITY of the main steam line isolation valves within the closure times of the Surveillance Requirements are consistent with the assumptions used in the safety analyses.

3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION

The limitation on steam generator pressure and temperature ensures that the pressure-induced stresses in the steam generators do not exceed the maximum allowable fracture toughness stress limits. The limitations of 70°F and 200 psig are based on a steam generator RT_{NDT} of 60°F and are sufficient to prevent brittle fracture.

3/4.7.3 COMPONENT COOLING WATER SYSTEM

The OPERABILITY of the Component Cooling Water System ensures that sufficient cooling capacity is available for continued operation of safetyrelated equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the safety analyses. Each independent CCW loop contains two 100% capacity pumps and, therefore, the failure of one pump does not affect the OPERABILITY of that loop.

3/4.7.4 ESSENTIAL SERVICE WATER SYSTEM

The OPERABILITY of the Essential Service Water System ensures that sufficient cooling capacity is available for continued operation of safetyrelated equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the safety analyses.

3/4.7.5 ULTIMATE HEAT SINK

The limitations on the ultimate heat sink level and temperature ensure that sufficient cooling capacity is available either to: (1) provide normal cooldown of the facility, or (2) mitigate the effects of accident conditions within acceptable limits.

BASES

ULTIMATE HEAT SINK (Continued)

The limitations on minimum water level and maximum temperature are based on providing a 30-day cooling water supply to safety-related equipment without exceeding its design basis temperature and are consistent with the recommendations of Regulatory Guide 1.27, "Ultimate Heat Sink for Nuclear Plants," March 1974.

3/4.7.6 CONTROL ROOM EMERGENCY VENTILATION SYSTEM

The OPERABILITY of the Control Rcom Emergency Ventilation System ensures that: (1) the ambient air temperature does not exceed the allowable temperature for continuous-duty rating for the equipment and instrumentation cooled by this system, and (2) the control room will remain habitable for operations personnel during and following all credible accident conditions. Operation of the system with the heaters operating to maintain low humidity using automatic control for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the charcoal adsorbers and HEPA filters. The OPERABILITY of this system in conjunction with Control Room design provisions is based or limiting the radiation exposure to personnel occupying the control room to 5 rems or less whole body, or its equivalent. This limitation is consistent with the requirements of General Design Criterion 19 of Appendix A, 10 CFR Part 50. ANSI N510-1975 will be used as a procedural guide for surveillance testing.

3/4.7.7 EMERGENCY EXHAUST SYSTEM

The OPERABILITY of the Emergency Exhaust System assures that radioactive materials leaking from the ECCS equipment within the pump room following a LOCA are filtered prior to reaching the environment. Operation of the system with the heaters operating to maintain low humidity using automatic control for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the charcoal adsorbers and HEPA filters. The operation of this system and the resultant effect on offsite dosage calculations was assumed in the safety analyses. ANSI N510-1975 will be used as a procedural quide for surveillance testing.

BASES

3/4.7.8 SNUBBERS

All snubbers are required OPERABLE to ensure that the structural integrity of the Reactor Coolant System and all other safety-related systems are maintained during and following a seismic or other event initiating dynamic loads.

Snubbers are classified and grouped by design and manufacturer, but not by size. For example, mechanical snubbers utilizing the same design features of the 2-kip, 10-kip and 100-kip capacity manufactured by Company "A" are of the same type. The same design mechanical snubbers manufactured by Company "B" for the purposes of this lechnical Specification would be of a different type, as would hydraulic snubbers from either manufacturer. Snubbers may also be classified and grouped by inaccessible or accessible for visual inspection purposes. Therefore, each snubber type may be grouped for inspection in accordance with accessibility.

A list of individual snubbers with detailed information of snubber location and size and of systems affected shall be available at the plant in accordance with Section 50.71(c) of 10 CFR Part 50. The accessibility of each snubber shall be determined and approved by the On-Site Review Committee. The determination shall be based upon the existing radiation levels and the expected time to perform a visual inspection in each snubber location as well as other factors associated with accessibility during plant operations (e.g., temperature, atmosphere, location etc.), and the recommendations of Regulatory Guides 8.8 and 8.10. The addition or deletion of any hydraulic or mechanical snubber shall be made in accordance with Section 50.59 of 10 CFR Part 50.

The visual inspection frequency is based upon maintaining a constant level of snubber protection to each safety-related system during an earthquake or severe transient. Therefore, the required inspection interval varies inversely with the observed snubber failures on a given system and is determined by the number of inoperable snubbers found during an inspection of each system. In order to establish the inspection frequency for each type of snubber on a safety-related system, it was assumed that the frequency of snubber failures and initiating events is constant with time and that the failure of any snubber on that system could cause the system to be unprotected and to result in failure during an assumed initiating event. Inspections performed before that interval has elapsed may be used as a new reference point to determine the next inspection. However, the results of such early inspections performed before the original required time interval has elapsed (nominal time less 25%) may not be used to lengthen the required inspection interval. Any inspection whose results require a shorter inspection interval will override the previous schedule.

The acceptance criteria are to be used in the visual inspection to determine OPERABILITY of the snubbers. For example, if a fluid port of a hydraulic

BASES

SNUBBERS (Continued)

snubber is found to be uncovered, the snubber shall be declared inoperable and shall not be determined OPERABLE via functional testing. Since the visual inspections are augmented by functional testing program, the visual scrutiny sufficient to assure that fasteners or mountings for connecting the snubbers to supports or foundations shall have no visible bolts, pins or fasteners missing, or other visible signs of physical damage such as cracking or loosening.

To provide assurance of snubber functional reliability one of three functional testing methods are used with the stated acceptance criteria:

- Functionally test 10% of a type of snubber with an additional 10% tested for each functional testing failure, or
- Functionally test a sample size and determine sample acceptance or rejection using Figure 4.7-1, or
- Functionally test_a representative sample size and determine sample acceptance or rejection using the stated equation.

Figure 4.7-1 was developed using 'Wald's Sequential Probability Ratio Plan" as described in "Quality Control and Industrial Statistics" by Acheson J. Duncan.

Permanent or other exemptions from the surveillance program for individual snubbers may be granted by the Commission if a justifiable basis for exemption is presented and, if applicable, snubber life destructive testing was performed to qualify the snubber for the applicable design conditions at either the completion of their fabrication or at a subsequent date. Snubbers so exempted shall be listed in the list of individual snubbers indicating the extent of the exemptions.

The service life of a snubber is established via manufacturer input and information through consideration of the snubber service conditions and associated installation and maintenance records (newly installed snubber, seal replaced, spring replaced, in high radiation area, in high temperature area, etc.). The requirement to monitor the snubber service life is included to ensure that the snubbers periodically undergo a performance evaluation in view of their age and operating conditions. These records will provide statistical bases for future consideration of snubber service life.

3/4.7.3 SEALED SOURCE CONTAMINATION

The limitation on removable contamination for sources requiring leak testing, including alpha emitters, is based on 10 CFR 70.39(a)(3) limits for plutonium. This limitation will ensure that leakage from Byproduct, Source, and Special Nuclear Material sources will not exceed allowable intake values.

BASES

SEALED SOURCE CONTAMINATION (Continued)

Sealed sources are classified into three groups according to their use, with Surveillance Requirements commensurate with the probability of damage to a source in that group. Those sources which are frequently handled are required to be tested more often than those which are not. Sealed sources which are continuously enclosed within a shielded mechanism (i.e., sealed sources within radiation monitoring or boron measuring devices) are considered to be stored and need not be tested unless they are removed from the shielded mechanism.

3/4.7.10 FIRE SUPPRESSION SYSTEMS

The OPERABILITY of the Fire Suppression Systems ensures that adequate fire suppression capability is available to confine and extinguish fires occurring in any portion of the facility where safety-related equipment is located. The Fire Suppression System consists of the water system, spray, and/or sprinklers, Halon, and fire hose stations. The collective capability of the Fire Suppression Systems is adequate to minimize potential damage to safety-related equipment and is a major element in the facility Fire Protection Program.

In the event that portions of the Fire Suppression Systems are inoperable, alternate backup fire-fighting equipment is required to be made available in the affected areas until the inoperable equipment is restored to service. When the inoperable fire-fighting equipment is intended for use as a backup means of fire suppression, a longer period of time is allowed to provide an alternate means of fire fighting than if the inoperable equipment is the primary means of fire suppression.

The Surveillance Requirements provide as a ance that the minimum OFERABILITY requirements of the fire suppression systems are met. An allowance is made for ensuring a sufficient volume of Halon in the Halon storage tanks by verifying either the weight or the level of the tanks. Level measurements are made by a U.L., or F.M. approved method, or by ultrasonic measurement corrected for temperature using equipment calibrated to standards traceable to NBS. The term "simulated fire" test signal is interpreted to mean actuation of an automatic Fire Protection System by any of the release mechanisms provided, e.g., fire detectors, hand pull stations, fusible link/mechanical, manual, hydro/mechanical, etc.

In the event the Fire Suppression Water System becomes inoperable, immediate corrective measures must be taken since this system provides the major fire suppression capability of the plant.

3/4.7.11 FIRE BARRIER PENETRATIONS

The functional integrity of the fire barrier penetrations ensures that fires will be confined or adequately retarded from spreading to adjacent portions of the facility. This design feature minimizes the possibility of a



BASES

FIRE BARRIER PENETRATIONS (Continued)

single fire rapidly involving several areas of the facility prior to detection of and the extinguishing of the fire. The fire barrier penetrations are a passive element in the facility fire protection program and are subject to periodic inspections.

Fire barrier penetrations, including cable penetration barriers, fire doors and dampers are considered functional when the visually observed condition is the same as the as-designed condition. For those fire barrier penetrations that are not in the as-designed condition, an evaluation shall be performed to show that the modification has not degraded the fire rating of the fire barrier penetration.

During periods of time when a barrier is not functional, either: (1) a continuous fire watch is required to be maintained in the vicinity of the affected barrier, or (2) the fire detectors on at least one side of the affected barrier must be verified OPERABLE and an hourly fire watch patrol established, until the barrier is restored to functional status.

3/4.7.12 AREA TEMPERATURE MONITORING

The area temperature limitations ensure that safety-related equipment will not be subjected to temperatures in excess of their environmental qualification temperatures. Exposure to excessive temperatures may degrade equipment and can cause a loss of its OPERABILITY. The temperature limits include an allowance for instrument error of $\pm 3^{\circ}$ F.



3/4.8 ELECTRICAL POWER SYSTEMS

BASES

3/4.8.1, 3/4.8.2, and 3/4.8.3 A C. SOURCES, D.C. SOURCES, and ONSITE POWER DISTRIBUTION

The OPERABILITY of the A.C. and D.C power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety-related equipment required for: (1) the safe shutdown of the facility, and (2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D.C. power sources and distribution systems satisfy the requirements of General Design Criterion 17 of Appendix A to 10 CFR Part 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degradation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the safety analyses and are based upon maintaining at least one redundant set of onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss-of-offsite power and single failure of the other onsite A.C. source. The A.C. and D.C. source allowable out-ofservice times are based on Regulatory Guide 1.93, "Availability of Electrical Power Sources," December 1974. When one diesel generator is inoperable, there is an additional ACTION requirement to verify that all required systems, subsystems, trains, components and devices, that depend on the remaining OPERABLE diesel generator as a source of emergency power, are also OPERABLE, and that the steam Iriven auxiliary feedwater pump is OPERABLE. This requirement is intended to provide assurance that a loss-of-offsite power event will not result in a complete loss of safety function of critical systems during the period one of the diesel generators is inoperable. The term verify as used in this context means to administratively check by examining logs or other information to determine if certain components are out-of-service for maintenance or other reasons. It does not mean to perform the Surveillance Requirements needed to demonstrate the OPERABILITY of the component.

The OPERABILITY of the minimum specified A.C. and D.C. power sources and associated distribution systems during shutdown and refueling ensures that: (1) the facility can be maintained in the shutdown or refueling condition for extended time periods, and (2) sufficient instrumentation and control capability are available for monitoring and maintaining the unit status.

The Surveillance Requirements for demonstrating the OPERABILITY of the diesel generators are in accordance with the recommendations of Regulatory Guides 1.9, "Selection of Diesel Generator Set Capacity for Standby Power Supplies", March 10, 1971; 1.108, "Periodic Testing of Diesel Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants," Revision 1, August 1977; and 1.137, "Fuel-Oil Systems for Standby Diesel Generators," Revision 1, October 1979.

ELECTRIC POWER SYSTEMS

BASES

A.C. SOURCES, D.C. SOURCES, and ONSITE POWER DISTRIBUTION (Continued)

The Surveillance Requirements for demonstrating the OPERABILITY of the station batteries are based on the recommendations of Regulatory Guide 1.129, "Maintenance Testing and Replacement of Large Lead Storage Batteries for Nuclear Power Plants," February 1978; and IEEE Std 450-1980, "IEEE Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations."

Verifying average electrolyte temperature above the minimum for which the battery was sized, total battery terminal voltage on float charge, connection resistance values and the performance of battery service and discharge tests ensures the effectiveness of the charging system, the ability to handle high discharge rates and compares the battery capacity at that time with the rated capacity.

Table 4.8-2 specifies the normal limits for each designated pilot cell and each connected cell for electrolyte level, float voltage and specific gravity. The limits for the designated pilot cells float voltage and specific gravity, greater than 2.13 volts and 0.015 below the manufacturer's full charge specific gravity or a battery charger current that had stabilized at a low value, is characteristic of a charged cell with adequate capacity. The normal limits for each connected cell for float voltage and specific gravity, greater than 2.13 volts and not more than 0.020 below the manufacturer's full charge specific gravity with an average specific gravity of all the connected cells not more than 0.010 below the manufacturer's full charge specific gravity, ensures the OPERABILITY and capability of the battery.

Operation with a battery cell's parameter outside the normal limit but within the Allowable Value specified in Table 4.8-2 is permitted for up to 7 days. During this 7-day period: (1) the Allowable Value for electrolyte level ensures no physical damage to the plates with an adequate electron transfer capability; (2) the Allowable Value for the average specific gravity of all the cells, not more than 0.020 below the manufacturer's recommended full charge specific gravity, ensures that the decrease in rating will be less than the safety margin provided in sizing; (3) the Allowable Value for an individual cell's specific gravity, ensures that an individual cell's specific gravity will not be more than 0.040 below the manufacturer's full charge specific gravity and that the overall capability of the battery will be maintained within an acceptable limit; and (4) the Allowable Value for an individual cell's float voltage, greater than 2.07 volts, ensures the battery's capability to perform its design function.

ELECTRICAL POWER SYSTEMS

BASES

3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES

Containment electrical penetrations and penetration conductors are protected by either deenergizing circuits not required during reactor operation or by demonstrating the OPERABILITY of primary and backup overcurrent protection circuit breakers during periodic surveillance.

The Surveillance Requirements applicable to lower voltage circuit breakers and fuses provide assurance of breaker and fuse reliability by testing at least one representative sample of each manufacturer's brand of circuit breaker and/or fuse. Each manufacturer's molded case and metal case circuit breakers and/or fuses are grouped into representative samples which are then tested on a rotating basis to ensure that all breakers and/or fuses are tested. If a wide variety exists within any manufacturer's brand of circuit breakers and/or fuses, it is necessary to divide that manufacturer's breakers and/or fuses into groups and treat each group as a separate type of breaker or fuse for surveillance purposes.

3/4.9 REFUELING OPERATIONS

BASES

3/4.9.1 BORON CONCENTRATION

The limitations on reactivity conditions during REFUELING ensure that: (1) the reactor will remain subcritical during CORE ALTERATIONS, and (2) a uniform boron concentration is maintained for reactivity control in the water volume having direct access to the reactor vessel. The limitation on K_{eff} of no greater than 0.95 is sufficient to prevent reactor criticality during refueling operations. The locking closed of the required valves during refueling operations precludes the possibility of uncontrolled boron dilution of the filled portions of the Reactor Coolant System. This action prevents flow to the RCS of unborated water by closing flow paths from sources of unborated water. These limitations are consistent with the initial conditions assumed for the boron dilution incident in the safety analyses.

3/4.9.2 INSTRUMENTATION

The OPERABILITY of the Source Range Neutron Flux Monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core.

3/4.9.3 DECAY TIME

The minimum requirement for reactor subcriticality prior to movement of irradiated fuel assemblies in the reactor vessel ensures that sufficient time has elapsed to allow the radioactive decay of the short-lived fission products. This decay time is consistent with the assumptions used in the safety analyses.

3/4.9.4 CONTAINMENT BUILDING PENETRATIONS

The requirements on containment building penetration closure and OPERABILITY ensure that a release of radioactive material within containment will be restricted from leakage to the environment. The OPERABILITY and closure restrictions are sufficient to restrict radioactive material release from a fuel element rupture based upon the lack of containment pressurization potential while in the REFUELING MODE.

The OPERABILITY of this system ensures the containment purge penetrations will be automatically isolated upon detection of high radiation levels within containment. The OPERABILITY of this system is required to restrict the release of radioactive materials from the containment atmosphere to the environment.

3/4.9.5 COMMUNICATIONS

The requirement for communications capability ensures that refueling station personnel can be promptly informed of significant changes in the facility status or core reactivity conditions during CORE ALTERATIONS.

REFUELING OPERATIONS

BASES

3/4.9.6 REFUELING MACHINE

The OPERABILITY requirements for the refueling machine and auxiliary hoist ensure that: (1) manipulator cranes will be used for movement of drive rods and fuel assemblies, (2) each crane has sufficient load capacity to lift a drive rod or fuel assembly, and (3) the core internals and reactor vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE FACILITY

The restriction on movement of loads in excess of the nominal weight of a fuel and control rod assembly and associated handling tool over other fuel assemblies in the storage pool areas ensures that in the event this load is dropped: (1) the activity release will be limited to that contained in a single fuel assembly, and (2) any possible distortion of fuel in the storage racks will not result in a critical array. This assumption is consistent with the activity release assumed in the safety analyses.

3/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

The requirement that at least one residual heat removal (RHR) loop be in operation ensures that: (1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor vessel below 140°F as required during the REFUELING MODE, and (2) sufficient coolant circulation is maintained through the core to minimize the effect of a boron dilution incident and prevent boron stratification.

The requirement to have two RHR loops OPERABLE when there is less than 23 feet of water above the reactor vessel flange ensures that a single failure of the operating RHR loop will not result in a complete loss of residual heat removal capability. With the reactor vessel head removed and at least 23 feet of water above the reactor vessel flange, a large heat sink is available for core cooling. Thus, in the event of a failure of the operating RHR loop, adequate time is provided to initiate emergency procedures to cool the core.

3/4.9.9 CONTAINMENT VENTILATION SYSTEM

The OPERABILITY of this system ensures that the containment purge penetrations will be automatically isolated upon detection of high radiation levels within the containment. The OPERABILITY of this system is required to restrict the release of radioactive material from the containment atmosphere to the environment.

REFUELING OPERATIONS

BASES

3/4.9.10 and 3/4.9.11 WATER LEVEL - REACTOR VESSEL and STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. The minimum water depth is consistent with the assumptions of the safety analysis.

3/4.9.12 SPENT FUEL ASSEMBLY STORAGE

The restrictions placed on spent fuel assemblies stored in Region 2 of the spent fuel pool ensure inadvertent criticality will not occur.

3/4.9.13 EMERGENCY EXHAUST SYSTEM

The limitations on the Emergency Exhaust System ensure that all radioactive material released from an irradiated fuel assembly will be filtered through the HEPA filters and charcoal adsorber prior to discharge to the atmosphere. Operation of the system with the heaters operating to maintain low humidity using automatic control for at least 10 continuous hours in a 31-day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters. The OPERABILITY of this system and the resulting iodine removal capacity are consistent with the assumptions of the safety analyses. ANSI N510-1975 will be used as a procedural guide for surveillance testing.

3/4.10 SPECIAL TEST EXCEPTIONS

BASES

3/4.10.1 SHUTDOWN MARGIN

This special test exception provides that a minimum amount of control rod worth is immediately available for reactivity control when tests are performed for control rod worth measurement. This special test exception is required to permit the periodic verification of the actual versus predicted core reactivity condition occurring as a result of fuel burnup or fuel cycling operations.

3/4.10.2 GROUP HEIGHT, INSERTION, AND POWER DISTRIBUTION LIMITS

This special test exception permits individual control rods to be positioned outside of their normal group heights and insertion limits during the performance of such PHYSICS TESTS as those required to: (1) measure control rod worth, and (2) determine the reactor stability index and damping factor under xenon oscillation conditions.

3/4.10.3 PHYSICS TESTS

This special test exception permits PHYSICS TESTS to be performed at less than or equal to 5% of RATED THERMAL POWER with the RCS T_{avg} slightly lower than normally allowed so that the fundamental nuclear characteristics of the core and related instrumentation can be verified. In order for various characteristics to be accurately measured, it is at times necessary to operate outside the normal restrictions of these Technical Specifications. For instance, to measure the moderator temperature coefficient at BOL, it is necessary to position the various control rods at heights which may not normally be allowed by Specification 3.1.3.6 which in turn may cause the RCS T_{avg} to fall slightly below the minimum temperature of Specification 3.1.1.4.

3/4.10.4 REACTOR COOLANT LOOPS

This special test exception permits reactor criticality under no flow conditions and is required to perform certain startup and PHYSICS TESTS while at low THERMAL POWER levels.

3/4.10.5 POSITION INDICATION SYSTEM-SHUTDOWN

This special test exception permits the Position Indication Systems to be inoperable during rod drop time measurements.



3/4.11 RADIOACTIVE EFFLUENTS

BASES

3/4.11.1 LIQUID EFFLUENTS

3/4.11.1.1 CONCENTRATION

This specification is provided to ensure that the concentration of radioactive materials released in liquid waste effluents to UNRESTRICTED AREAS will be less than the concentration levels specified in 10 CFR Part 20, Appendix B, Table II, Column 2. This limitation provides additional assurance that the levels of radioactive materials in bodies of water in UNRESTRICTED AREAS will result in exposures within: (1) the Section II.A design objectives of Appendix I, 10 CFR Part 50, to a MEMBER OF THE PUBLIC, and (2) the limits of 10 CFR Part 20.106(e) to the population. The concentration limit for dissolved or entrained noble gases is based upon the assumption that Xe-135 is the controlling radioisotope and its MPC in air (submersion) was converted to an equivalent concentration in water using the methods described in International Commission on Radiological Protection (ICRP) Publication 2.

The required detection capabilities for radioactive materials in liquid waste samples are tabulated in terms of the lower limits of detection (LLDs). Detailed discussion of the LLD, and other detection limits can be found in HASL Procedures Manual, <u>HASL-300</u> (revised annually), Currie, L. A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radiochemistry," <u>Anal. Chem. 40</u>, 586-93 (1968), and Hartwell, J. K., "Detection Limits for Radioanalytical Counting Techniques," Atlantic Richfield Hanford Company Report ARH-SA-215 (June 1975).

3/4.11.1.2 DOSE

This specification is provided to implement the requirements of Sections II.A, III.A and IV.A of Appendix I, 10 CFR Part 50. The Limiting Condition for Operation implements the guides set forth in Section II.A of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive material in liquid effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." Also, for fresh water sites with drinking water supplies that can be potentially affected by plant operations, there is reasonable assurance that the operation of the facility will not result in radionuclide concentrations in the finished drinking water that are in excess of the requirements of 40 CFR Part 141. The dose calculation methodology and parameters in the ODCM implement the requirements in Section III.A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data, such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The equations specified in the ODCM for calculating the doses due to the actual release rates of radioactive materials in liquid effluents are consistent with the methodology provided in

BASES

DOSE (Continued)

Regulatory Guide 1.109, "Calculation of Annual Doses to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50, Appendix I," Revision 1, October 1977 and Regulatory Guide 1.113, "Estimating Aquatic Dispersion of Effluents from Accidental and Routine Reactor Releases for the Purpose of Implementing Appendix I," April 1977.

3/4.11.1.3 LIQUID RADWASTE TREATMENT SYSTEM

The OPERABILITY of the Liquid Radwaste Treatment System ensures that this system will be available for use whenever liquid effluents require treatment prior to release to the environment. The requirement that the appropriate portions of this system be used when specified provides assurance that the releases of radioactive materials in liquid effluents will be kept "as low as is reasonably achievable". This specification implements the requirements of 10 CFR Part 50.36a, General Design Criterion 60 of Appendix A to 10 CFR Part 50 and the design objective given in Section II.D of Appendix I to 10 CFR Part 50. The specified limits govening the use of appropriate portions of the Liquid Radwaste Treatment System were specified as a suitable fraction of the dose design objectives set forth in Section II.A of Appendix I, 10 CFR Part 50, for liquid effluents.

3/4.11.1.4 LIQUID HOLDUP TANKS

The tanks listed in this specification include all those outdoor radwaste tanks that are not surrounded by liners, dikes, or walls capable of holding the tank contents and that do not have tank overflows and surrounding area drains connected to the Liquid Radwaste Treatment System.

BASES

LIQUID HOLDUP TANKS (Continued)

Restricting the quantity of radioactive material contained in the specified tanks provides assurance that in the event of an uncontrolled release of the tanks' contents, the resulting concentrations would be less than the limits of 10 CFR Part 20, Appendix B, Table II, Column 2, at the nearest potable water supply and the nearest surface water supply in an UNRESTRICTED AREA.

3/4.11.2 GASEOUS EFFLUENTS

3/4.11.2.1 DOSE RATE

This specification is provided to ensure that the dose at any time at and beyond the SITE BOUNDARY from gaseous effluents from all units on the site will be within the annual dose limits of 10 CFR Part 20 to UNRESTRICTED AREAS. The annual dose limits are the doses associated with the concentrations of 10 CFR Part 20, Appendix B, Table II, Column 1. These limits provide reasonable assurance that radioactive material discharged in gaseous effluents will not result in the exposure of a MEMBER OF THE PUBLIC in an UNRESTRICTED AREA, either within or outside the SITE BOUNDARY, to annual average concentrations exceeding the limits specified in Appendix B, Table II of 10 CFR Part 20 (10 CFR 20.106(b)). For MEMBERS OF THE PUBLIC who may at times be within the SITE BOUNDARY, the occupancy of that MEMBER OF THE PUBLIC will usually be sufficiently low to compensate for any increase in the atmospheric diffusion factor above that for the SITE BOUNDARY. Examples of calculations for such MEMBERS OF THE PUBLIC, with the appropriate occupancy factors, shall be given in the ODCM. The specified release rate limits restrict, at all times, the corresponding gamma and beta dose rates above background to a MEMBER OF THE PUBLIC at or beyond the SITE BOUNDARY to less than or equal to 500 mrems/year to the whole body or to less than or equal to 3000 mrems/year to the skin. These release rate limits also restrict, at all times, the corresponding thyroid dose rate above background to a child via the inhalation pathway to less than or equal to 1500 mrems/year.

The required detection capabilities for radioactive materials in gaseous waste samples are tabulated in terms of the lower limits of detection (LLDs). Detailed discussion of the LLD, and other detection limits can be found in HASL Procedures Manual, HASL-300 (revised annually), Currie, L. A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radiochemistry," Anal. Chem. 40, 586-93 (1968), and Hartwell, J. K., "Detection Limits for Radioanalytical Counting Techniques," Atlantic Richfield Hanford Company Report ARH-SA-215 (June 1975).

3/4.11.2.2 DOSE - NOBLE GASES

This specification is provided to implement the requirements of Sections II.B, III.A and IV.A of Appendix I, 10 CFR Part 50. The Limiting



BASES

DOSE - NOBLE GASES (Continued)

Condition for Operation implements the guides set forth in Section II.B of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive material in gaseous effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." The Surveillance Requirements implement the requirements in Section III.A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The dose calculation methodology and parameters established in the ODCM for calculating the doses due to the actual release rates of radioactive noble gases in gaseous effluents are consistent with the methodology provided in Regulatory Guide 1.109, "Calculation of Annual Doses to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50, Appendix I," Revision 1, October 1977 and Regulatory Guide 1.111, "Methods for Estimating Atmospheric Transport and Dispersion of Gaseous Effluents in Routine Releases from Light-Water Cooled Reactors," Revision 1, July 1977. The ODCM equations provided for determining the air doses at and beyond the SITE BOUNDARY are based upon the historical average atmospheric conditions.

3/4.11.2.3 DOSE - IODINE-131 AND 133, TRITIUM, AND RADIOACTIVE MATERIAL IN PARTICULATE FORM

This specification is provided to implement the requirements of Sections II.C, III.A and IV.A of Appendix I, 10 CFR Part 50. The Limiting Conditions for Operation are the guides set forth in Section II.C of Appendix I. The ACTION statements provide the required operating flexibility and at the same time implement the guides set forth in Section IV.A of Appendix I to assure that the releases of radioactive materials in gaseous effluents to UNRESTRICTED AREAS will be kept "as low as is reasonably achievable." The ODCM calculational methods specified in the Surveillance Requirements implement the requirements in Section III.A of Appendix I that conformance with the guides of Appendix I be shown by calculational procedures based on models and data, such that the actual exposure of a MEMBER OF THE PUBLIC through appropriate pathways is unlikely to be substantially underestimated. The ODCM calculational methodology and parameters for calculating the doses due to the actual release rates of the subject materials are consistent with the methodology provided in Regulatory Guide 1.109, "Calculation of Annual Doses to Man from Routine Releases of Reactor Effluents for the Purpose of Evaluating Compliance with 10 CFR Part 50,

BASES

DOSE - IODINE-131 AND 133, TRITIUM, AND RADIOACTIVE MATERIAL IN PARTICULATE FORM (Continued)

Appendix I," Revision 1, October 1977 and Regulatory Guide 1.111, "Methods for Estimating Atmospheric Transport and Dispersion of Gaseous Effluents in Routine Releases from Light-Water-Cooled Reactors," Revision 1, July 1977. These equations also provide for determining the actual doses based upon the historical average atmospheric conditions. The release rate specifications for Iodine-131 and 133, tritium, and radionuclides in particulate form with half-lives greater than 8 days are dependent upon the existing radionuclide pathways to man, in the areas at and beyond the SITE BOUNDARY. The pathways that were examined in the development of these calculations were: (1) individual inhalation of airborne radionuclides, (2) deposition of radionuclides onto green leafy vegetation with subsequent consumption by man, (3) deposition onto grassy areas where milk animals and meat-producing animals graze with consumption of the milk and meat by man, and (4) deposition on the ground with subsequent exposure of man.

3/4.11.2.4 GASEOUS RADWASTE TREATMENT SYSTEM

The OPERABILITY of the WASTE GAS HOLDUP SYSTEM and the VENTILATION EXHAUST TREATMENT SYSTEM ensures that the systems will be available for use whenever gaseous effluents require treatment prior ro release to the environment. The requirement that the appropriate portions of these systems be used, when specified, provides reasonable assurance that the releases of radioactive materials in gaseous effluents will be kept "as low as is reasonably achievable". This specification implements the requirements of 10 CFR Part 50.36a, General Design Criterion 60 of Appendix A to 10 CFR Part 50, and the design objectives given in Section II.D of Appendix I to 10 CFR Part 50. The specified limits governing the use of appropriate portions of the systems were specified as a suitable fraction of the dose design objectives set forth in Sections II.B and II.C of Appendix I, 10 CFR Part 50, for gaseous effluents.

BASES

3/4.11.2.5 EXPLOSIVE GAS MIXTURE

This specification is provided to ensure that the concentration of potentially explosive gas mixtures contained in the waste gas holdup system is maintained below the flammability limits of hydrogen and oxygen. Automatic control features are included in the system to prevent the hydrogen and oxygen concentrations from reaching these flammability limits. These automatic control features include isolation of the source of hydrogen and/or oxygen. Maintaining the concentration of hydrogen and oxygen below their flammability limits provides assurance that the releases of radioactive materials will be controlled in conformance with the requirements of General Design Criterion 60 of Appendix A to 10 CFR Part 50.

3/4.11.2.6 GAS STORAGE TANKS

The tanks included in this specification are those tanks for which the quantity of radioactivity contained is not limited directly or indirectly by another Technical Specification. Restricting the quantity of radioactivity contained in each gas storage tank provides assurance that in the event of an uncontrolled release of the tank's contents, the resulting whole body exposure to a MEMBER OF THE PUBLIC at the nearest SITE BOUNDARY will not exceed 0.5 rem. This is consistent with Standard Review Plan 11.3, Branch Technical Position ETSB 11-5, "Postulated Radioactive Releases Due to a Waste Gas System Leak or Failure," in NUREG-0800, July 1981.

3/4.11.3 SOLID RADIOACTIVE WASTES

This specification implements the requirements of 10 CFR 50.36a and General Design Criterion 60 of Appendix A to 10 CFR Part 50. The process parameters included in establishing the PROCESS CONTROL PROGRAM may include, but are not limited to, waste type, waste pH, waste/liquid/SOLIDIFICATION agent/ catalyst ratios, waste oil content, waste principal chemical constituents, and mixing and curing times.

BASES

3/4.11.4 TOTAL DOSE

This specification is provided to meet the dose limitations of 40 CFR Part 190 that have been incorporated into 10 CFR Part 20 by 46 FR 18525. The specification requires the preparation and submittal of a Special Report whenever the calculated doses due to releases of radioactivity and the radiation from uranium fuel cycle sources exceed 25 mrems to the whole body or any organ, except the thyroid, which shall be limited to less than or equal to 75 mrems. For sites containing up to four reactors, it is highly unlikely that the resultant dose to a MEMBER OF THE PUBLIC will exceed the dose limits of 40 CFR Part 190 if the individual reactors remain within twice the dose design objectives of Appendix I, and if direct radiation doses from the reactor units and from outside storage tanks are kept small. The Special Report will describe a course of action that should result in the limitation of the annual dose to a MEMBER OF THE PUBLIC to within the 40 CFR Part 190 limits. For the purposes of the Special Report, it may be assumed that the dose commitment to the MEMBER OF THE PUBLIC from other uranium fuel cycle sources is negligible, with the exception that dose contributions from other nuclear fuel cycle facilities at the same site or within a radius of 8 km must be considered. If the dose to any MEMBER OF THE PUBLIC is estimated to exceed the requirements of 40 CFR Part 190, the Special Report with a request for a variance (provided the release conditions resulting in violation of 40 CFR Part 190 have not already been corrected), in accordance with the provisions of 40 CFR 190.11 and 10 CFR 20.405c, is considered to be a timely request and fulfills the requirements of 40 CFR Part 190 until NRC staff action is completed. The variance only relates to the limits of 40 CFR Part 190, and does not apply in any way to the other requirements for dose limitation of 10 CFR Part 20, as addressed in Specifications 3.11.1.1 and 3.11.2.1. An individual is not considered a MEMBER OF THE PUBLIC during any period in which he/she is engaged in carrying out any operation that is part of the nuclear fuel cycle.

B 3/4 11-7

3/4.12 RADIOLOGICAL ENVIRONMENTAL MONITORING

BASES

3/4.12.1 MONITORING PROGRAM

The Radiological Environmental Monitoring Program required by this specification provides representative measurements of radiation and of radioactive materials in those exposure pathways and for those radionuclides that lead to the highest potential radiation exposures of MEMBERS OF THE PUBLIC resulting from the station operation. This monitoring program implements Section IV.B.2 of Appendix I to 10 CFR Part 50 and therefy supplements the Radiological Effluent Monitoring Program by verifying that the measurable concentrations of radioactive materials and levels of radiation are not higher than expected on the basis of the effluent measurements and the modeling of the environmental exposure pathways. Guidance for this monitoring program is provided by the Radiological Assessment Branch Technical Position on Environmental Monitoring, Revision 1, November 1979. The initially specified monitoring program will be effective for at least the first 3 years of commercial operation. Following this period, program changes may be initiated based on operational experience.

The required detection capabilities for environmental sample analyses are tabulated in terms of the lower limits of detection (LLDs). The LLDs required by Table 4.12-1 are considered optimum for routine environmental measurements in industrial laboratories. It should be recognized that the LLD is defined as an <u>a priori</u> (before the fact) limit representing the capability of a measurement system and not as an <u>a posteriori</u> (after the fact) limit for a particular measurement.

Detailed discussion of the LLD, and other detection limits, can be found in HASL Procedures Manual, <u>HASL-300</u> (revised annually), Currie, L. A., "Limits for Qualitative Detection and Quantitative Determination - Application to Radiochemistry," <u>Anal. Chem. 40</u>, 586-93 (1968), and Hartwell, J. K., "Detection Limits for Radioanalytical Counting Techniques," Atlantic Richfield Hanford Company Report ARH-SA-215 (June 1975).



3/4.12 RADIOLOGICAL ENVIRONMENTAL MONITORING

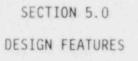
BASES

3/4.12.2 LAND USE CENSUS

This specification is provided to ensure that changes in the use of areas at and beyond the SITE BOUNDARY are identified and that modifications to the Radiological Environmental Monitoring Program given in the ODCM are made if required by the results of this census. Information that will provide the best results, such as door-to-door survey, aerial survey, or consulting with local agricultural authorities, shall be used. This census satisfies the requirements of Section IV.B.3 of Appendix I to 10 CFR Part 50. Restricting the census to gardens of greater than 50 m² provides assurance that significant exposure pathways via leafy vegetables will be identified and monitored since a garden of this size is the minimum required to produce the quantity (26 kg/year) of leafy vegetables assumed in Regulatory Guide 1.109 for consumption by a child. To determine this minimum garden size, the following assumptions were made: (1) 20% of the garden was used for growing broad leaf vegetation (i.e., similar to lettuce and cabbage), and (2) a vegetation yield of 2 kg/m².

3/4.12.3 INTERLABORATORY COMPARISON PROGRAM

The requirement for participation in an approved Interlaboratory Comparison Program is provided to ensure that independent checks on the precision and accuracy of the measurements of radioactive material in environmental sample matrices are performed as part of the quality assurance program for environmental monitoring in order to demonstrate that the results are valid for the purposes of Section IV.B.2 of Appendix I to 10 CFR Part 50.











5.0 DESIGN F JRES

5.1 SITE

EXCLUSION AREA

5.1.1 The Exclusion Area shall be as shown in Figure 5.1-1.

LOW POPULATION ZONE

5.1.2 The Low Population Zone shall be as shown in Figure 5.1-2.

MAPS DEFINING UNRESTRICTED AREAS AND SITE BOUNDARY FOR RADIOACTIVE GASEOUS AND LIQUID EFFLUENTS

5.1.3 Information regarding radioactive gaseous and liquid effluents, which will allow identification of structures and release points as well as definition of UNRESTRICTED AREAS within the SITE BOUNDARY that are accessible to MEMBERS OF THE PUBLIC, shall be as shown in Figures 5.1-3 and 5.1-4. The definition of UNRESTRICTED AREA used in implementing the Radiological Effluent Technical Specifications has been expanded over that in 10 CFR 20.3(a)(17). The UNRESTRICTED AREA boundary may coincide with the Exclusion (fenced) Area boundary, as defined in 10 CFR 100.3(a), but the UNRESTRICTED AREA does not include areas over water bodies. The concept of UNRESTRICTED AREAS, established at or beyond the SITE BOUNDARY, is utilized in the Limiting Conditions For Operation to keep levels of radioactive materials in liquid and gaseous effluents as low as is reasonably achievable, pursuant to 10 CFR 50.36a.

5.2 CONTAINMENT

CONFIGURATION

5.2.1 The containment building is a steel lined, reinforced concrete building of cylindrical shape, with a dome roof and having the following design features:

- a. Nominal inside diameter = 140 feet.
- b. Nominal inside height = 205 feet.
- c. Nominal thickness of concrete walls = 4 feet.
- d. Nominal thickness of concrete dome = 3 feet.
- e. Nominal thickness of concrete base slab 10 feet.
- f. Nominal thickness of steel liner = 0.25 inch.
- q. Net free volume = 2.5×10^6 cubic feet.

DESIGN PRESSURE AND TEMPERATURE

5.2.2 The containment building is designed and shall be maintained for "*ximum internal pressure of 60 psig and a temperature of 320°F.



CALLAWAY - UNIT 1

5-2

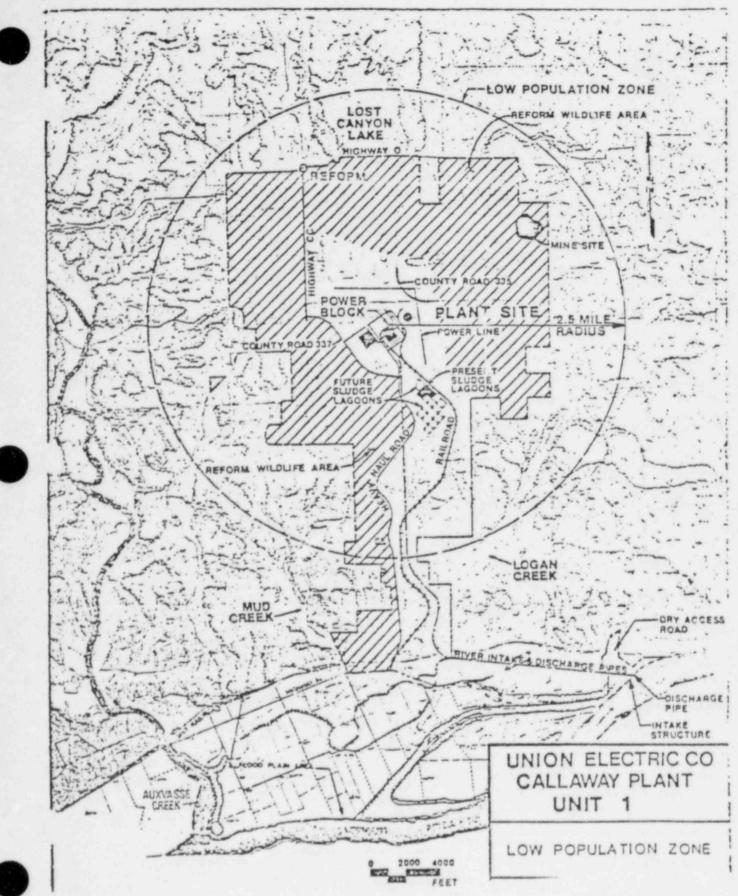
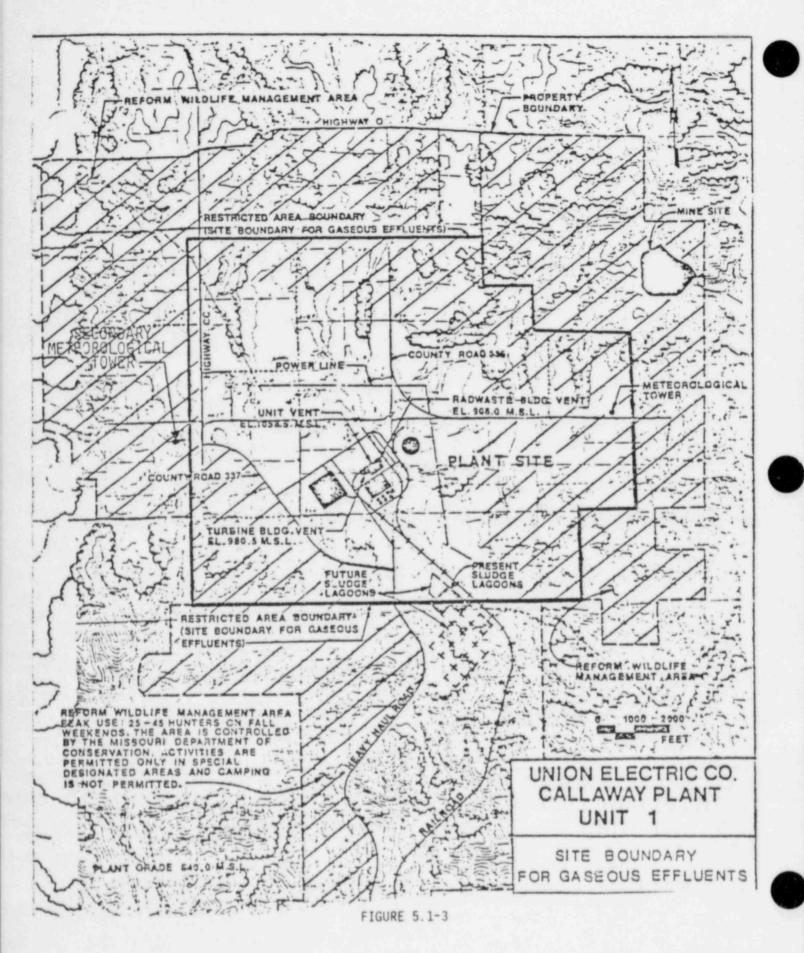


FIGURE 5.1-2

CALLAWAY - UNIT 1



CALLAWAY - UNIT 1

5-4



CALLAWAY - UNIT 1

5-5

DESIGN FEATURES

5.3 REACTOR CORE

FUEL ASSEMBLIES

5.3.1 The core shall contain 193 fuel assemblies with each fuel assembly containing 264 fuel rods clad with Zircaloy-4. Each fuel rod shall have a nominal active fuel length of 144 inches and contain a maximum total weight of 1766 grams uranium. The initial core loading shall have a maximum enrichment of 3.10 weight percent U-235. Reload fuel shall be similar in physical design to the initial core loading and shall have a maximum enrichment of 3.50 weight percent U-235.

CONTROL ROD ASSEMBLIES

5.3.2 The core shall contain 53 full-length and no part-length control rod assemblies. The full-length control rod assemblies shall contain a nominal 142 inches of absorber material. All control rods shall be hafnium, clad with stainless steel tubing.

5.4 REACTOR COOLANT SYSTEM

DESIGN PRESSURE AND TEMPERATURE

5.4.1 The Reactor Coolant System is designed and shall be maintained:

- a. In accordance with the Code requirements specified in Section 5.2 of the FSAR, with allowance for normal degradation pursuant to the applicable Surveillance Requirements.
- b. For a pressure of 2485 psig, and
- c. For a temperature of 650°F, except for the pressurizer which is 680°F.

VOLUME

5.4.2 The total volume of the Reactor Coolant System, including pressurizer and surge line, is $12,135 \pm 100$ cubic feet at a nominal T of 557°F.

5.5 METEOROLOGICAL TOWER LOCATION

5.5.1 The meteorological tower shall be located as shown on Figure 5.1-1.

DESIGN FEATURES

5.6 FUEL STORAGE

CRITICALITY

5.6.1.1 The spent fuel storage racks are designed and shall be maintained with:

A k_{eff} equivalent to less than or equal to 0.95 when flooded with unborated water, which includes a conservative allowance of 2.6% Δk/k for uncertainties as described in Section 4.3 of the FSAR. This is based on new fuel with an enrichment of 3.50 weight percent U-235 in Region 1 and on spent fuel with combination of initial enrichment and discharge exposures, shown in Figure 5.6-1, in Region 2, and

b. A nominal 9.14 inch center-to-center distance between fuel assemblies placed in the storage racks.

5.6.1.2 The k_{eff} for new fiel for the first core loading stored dry in the spent fuel storage racks shall too exceed 0.98 when equeous foam moderation is assumed.



5.6.2 The spent fuel : mage root is designed and shall be maintained to prevent inadvertent draining of the pool below elevation 2040 feet.

CAPACITY

5.6.3 The spent fue corage pool is designed and shall be maintained with a storage capacity limited to no spen than 1344 fuel assemblies.

5.7 COMPONENT CYCLIC OR TRANSIENT LIMIT

5.7.1 The components identified in Table 5.7-1 are designed and shall be maintained within the cyclic or transport limits of Table 5.7-1.



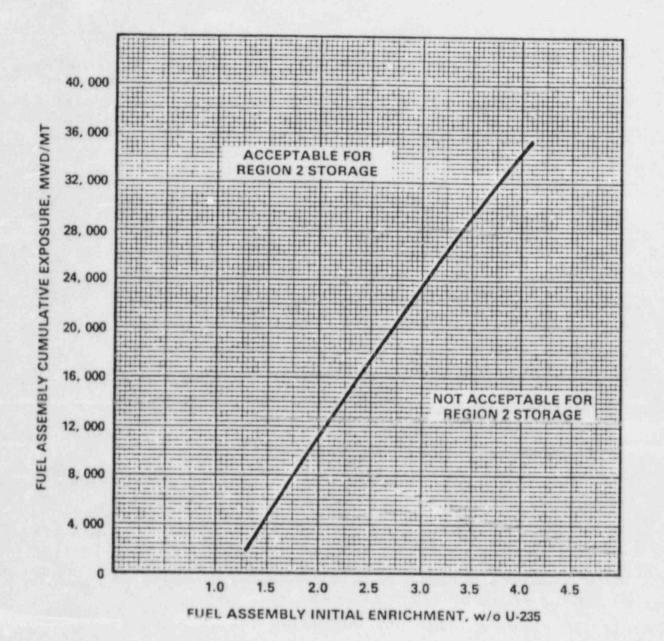


FIGURE 5.6-1

MINIMUM REQUIRED FUEL ASSEMBLY EXPOSURE AS A FUNCTION OF INITIAL ENRICHMENT TO PERMIT STORAGE IN REGION 2





COMPONENT CYCLIC OR TRANSIENT LIMITS

Reactor Coolant System

COMPONENT

CYCLIC OR TRANSIENT LIMIT

200 heatup cycles at \leq 100°F/h and 200 cooldown cycles at < 100°F/h.

200 pressurizer cooldown cycles at \leq 200°F/h.

80 loss of load cycles, without immediate Turbine or Reactor trip.

40 cycles of loss-of-offsite A.C. electrical power.

80 cycles of loss of flow in one reactor coolant loop.

400 Reactor trip.cycles.

10 auxiliary spray actuation cycles.

50 leak tests.

5 hydrostatic pressure tests.

Secondary Coolant System

5 hydrostatic pressure tests.

1 large steam line break.

DESIGN CYCLE OR TRANSIENT

Heatup cycle - T_{avg} from $\leq 200^{\circ}$ F to $\geq 550^{\circ}$ F. Cooldow. cycle - T_{avg} from $\geq 550^{\circ}$ F to $\leq 200^{\circ}$ F.

Pressurizer cooldown cycle temperatures from \geq 650°F to \leq 200°F.

> 15% of RATED THERMAL POWER to 0% of RATED THERMAL POWER.

Loss-of-offsite A.C. electrical ESF Electrical System.

Loss of only one reactor coolant pump.

100% to 0% of RATED THERMAL POWER.

Spray water temperature differential > 320°F.

Pressurized to > 2485 psig.

Pressurized to > 3106 psig.

Break in a > 6-inch steam line.

Pressurized to > 1350 psig.

CALLAWAY - UNIT 1



SECTION 6.0

ADMINISTRATIVE CONTROLS





ADMINISTRATIVE CONTROLS

6.1 RESPONSIBILITY

6.1.1 The Manager, Callaway Plant, shall be responsible for overall unit operation and shall delegate in writing the succession to this responsibility during his absence.

6.1.2 The Shift Supervisor (or during his absence from the control room, a designated individual) shall be responsible for the control room command function. A management directive to this effect, signed by the Vice President-Nuclear shall be reissued to all station personnel on an annual basis.

6.2 ORGANIZATION

OFFSITE

6.2.1 The offsite organization for unit management and technical support shall be as shown in Figure 6.2-1.

UNIT STAFF

6.2.2 The Unit organization shall be as shown in Figure 6.2-2 and:

- Each on duty shift shall be composed of at least the minimum shift crew composition shown in Table 6.2-1;
- At least one licensed Operator shall be in the control room when fuel is in the reactor. In addition, while the unit is in MODE 1, 2, 3 or 4, at least one licensed Senior Operator shall be in the control room;
- An individual from the Health Physics organization#, qualified in radiation protection procedures, shall be on site when fuel is in the reactor;
- d. All CORE ALTERATIONS shall be observed and directly supervised by either a licensed Senior Operator or licensed Senior Operator Limited to Fuel Handling who has no other concurrent responsibilities during this operation;
- e. A site Fire Brigade of at least five members# shall be maintained onsite at all times. The Fire Brigade shall not include the Shift Supervisor, and the two other members of the minimum shift crew necessary for safe shutdown of the unit and any personnel required for other essential functions during a fire emergency; and

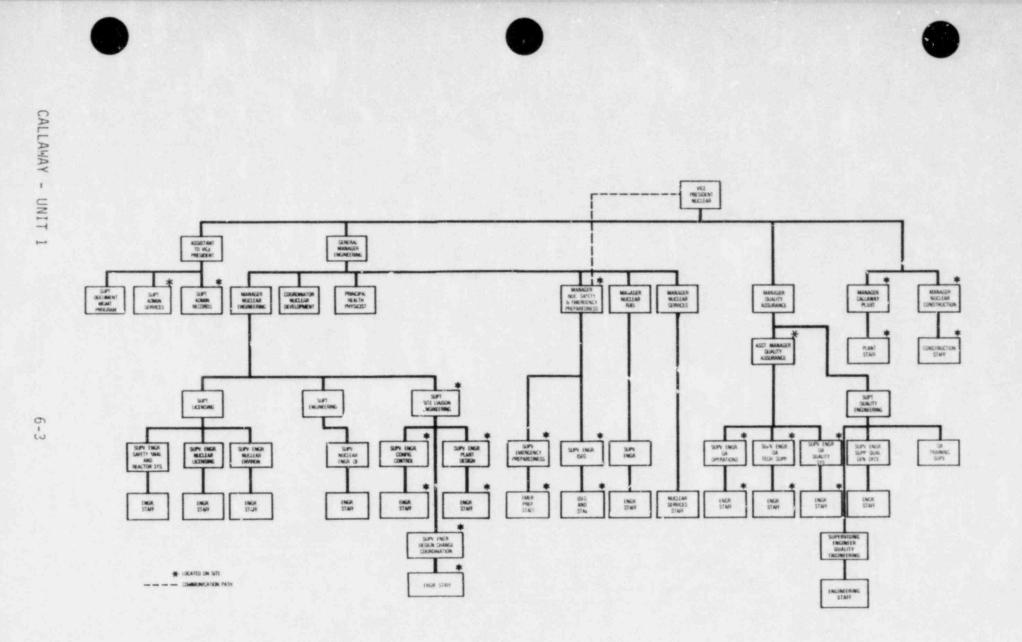
#May be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence provided immediate action is taken to fill the required positions.



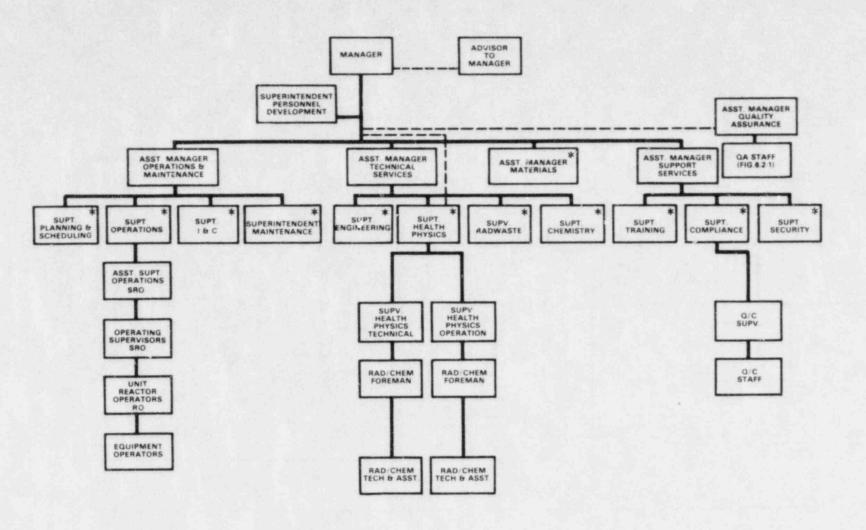
UNIT STAFF (Continued)

f. Administrative procedures shall be developed and implemented to limit the working hours of unit staff who perform safety-related functions; e.g., licensed Senior Operators, licensed Operators, health physics personnel, equipment operators, and key maintenance personnel.

The amount of overtime worked by Unit staff members performing safety-related functions shall be limited in accordance with the NRC Policy Statement on working hours (Generic Letter No. 82-12).



OFFSITE ORGANIZATION



* DEPARTMENT HEAD

FIGURE 6.2-2

UNIT ORGANIZATION

6-4

TABLE 6.2-1

POSITION	NUMBER OF INDIVIDUALS	REQUIRED TO FILL POSITION
	MODE 1, 2, 3 or 4	MODE 5 or 6
SS	1	1*
SS SRO RO EO STA	1	None
RO	2	1
EO	2	1
STA	1**	None

MINIMUM SHIFT CREW COMPOSITION

SS	-	Shift Supervisor with a Senior Op rator license on Unit 1
SRO	-	Individual with a Senior Operator license on Unit 1
RO	-	Individual with an Operator license on Unit 1
EO	-	Equipment Operator
STA	-	Shift Technical Advisor

The Shift Crew Composition may be one less than the minimum requirements of Table 6.2-1 for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on-duty shift crew members provided immediate action is taken to restore the Shift Crew Composition to within the minimum requirements of Table 6.2-1. This provision does not permit any shift crew position to be unmanned upon shift change due to an oncoming shift crewman being late or absent.

During any absence of the Shift Supervisor from the control room while the unit is in MODE 1, 2, 3, or 4, an individual (other than the Shift Technical Advisor) with a valid Senior Operator license shall be designated to assume the control room command function. During any absence of the Shift Supervisor from the control room while the unit is in MODE 5 or 6, an individual with a valid Senior Operator or Operator license shall be designated to assume the control room command function.

*One SRO, either Shift Supervisor or Operating Supervisor

**The STA position shall be manned in MODIS 1, 2, 3, and 4 unless the Shift Supervisor or the individual with a Senior Operator license meets the qualifications for the STA as required by the NRC.





6.2.3 INDEPENDENT SAFETY ENGINEERING GROUP (ISEG)

FUNCTION

6.2.3.1 The ISEG shall function to examine plant operating characteristics, NRC issuances, industry advisories, REPORTABLE EVENTS and other sources of plant design and operating experience information, including plants of similar design, which may indicate areas for improving plant safety. The ISEG shall make detailed recommendations for revised procedures, equipment modifications, maintenance activities, operations activities or other means of improving plant safety to the Manager, Nuclear Safety and Emergency Preparedness and the Manager, Callaway Plant.

COMPOSITION

6.2.3.2 The ISEG shall be composed of at least five, dedicated, full-time engineers located on site. Each shall have a bachelor's degree in engineering or related science and at least 2 years professional level experience in his field.

RESPONSIBILITIES

6.2.3.3 The ISEG shall be responsible for maintaining surveillance of plant activities to provide independent verification* that these activities are performed correctly and that human errors are reduced as much as practical.

RECORDS

6.2.3.4 Records of activities performed by the ISEG shall be prepared, maintained, and forwarded each calendar month to the Manager, Nuclear Safety and Emergency Preparedness and the Manager, Callaway Plant.

6.2.4 SHIFT TECHNICAL ADVISOR

The Shift Technical Advisor (STA)** shall provide technical support to the Shift Supervisor in the areas of thermal hydraulics, reactor engineering and plant analysis with regard to the safe operation of the unit.

6.3 UNIT STAFF QUALIFICATIONS

6.3.1 Each member of the unit staff shall meet or exceed the minimum qualifications of ANSI/ANS 3.1-1978, except for the Superintendent, Health Physics, who shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975, for a Radiation Protection Manager. The licensed Operators and Senior Operators shall also meet or exceed the minimum qualifications of the supplemental requirements specified in Sections A and C of Enclosure 1 of the March 28, 1980 NRC letter to all licensees.

*Not responsible for sign-off function.

**The STA position shall be manned in MODES 1, 2, 3 and 4 unless the Shift Supervisor or the individual with a Senior Operator license meets the qualifications for the STA as required by the NRC.

6.4 TRAINING

6.4.1 A retraining and replacement training program for the unit staff shall be maintained under the direction of the Superinterdent of Training and shall meet or exceed the requirements and recommendations of Section 5 of ANSI/ ANS 3.1-1978 and Appendix A of 10 CFR Part 55 and the supplemental requirements specified in Sections A and C of Enclosure 1 of the March 28, 1980 NRC letter to all licensees, and shall include familiarization with relevant industry operational experience identified by the ISEG.

6.5 REVIEW AND AUDIT

6.5.1 ON-SITE REVIEW CO'MITTEE (ORC)

FUNCTION

6.5.1.1 The GRC shal' function to advise the Manager, Callaway Plant on all matters related to nuclear safety.

COMPOSITION

6.5.1.2 The ORC shall be composed of the:

Chairman:	Manager, Callaway Plant
Member:	Asst Mgr, Oper and Maintenance
Member:	Asst Mgr, Tech Services
Member:	Asst Mgr, Support Services
Member:	Supt, Health Physics
Member:	Supv Eng, Quality Assurance
*Member:	Adv to Mgr, Callaway Plant

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the ORC Chairman to serve on a temporary basis.**

MEETING FREQUENCY

6.5.1.4 The ORC shall meet at least once per calendar month and as convened by the ORC Chairman or his designated alternate.

QUORUM

6.5.1.5 The quorum of the ORC necessary for the performance of the ORC responsibility and authority provisions of these Technical Specifications shall consist of the Chairman or his designated alternate and four members of which no more than two shall be alternates.

*This member may be removed when this position is abolished.

**Except for the alternate for the Supv Eng, Quality Assurance (Operations), who is appointed by the Manager, Quality Assurance.



RESPONSIBILITIES

- 6.5.1.6 The ORC shall be responsible for:
 - a. Review of all Administrative Procedures;
 - b. Review of the safety evaluations for (1) procedures, (2) change to procedures, equipment, systems or facilities, and (3) tests or experiments completed under the provision of 10 CFR 50.59 to verify that such actions did not constitute an unreviewed safety question;
 - c. Review of proposed procedures and changes to procedures, equipment, systems or facilities which may involve an unreviewed safety question as defined in 10 CFP 50.59 or involves a change in Technical Specifications;
 - Review of proposed test or experiments which may involve an unreviewed safety question as defined in 10 CFR 50.59 or requires a change in Technical Specifications;
 - e. Review of proposed changes to Technical Specifications or the Operating License;
 - f. Investigation of all violations of the Technical Specifications including the forwarding of reports covering evaluation and recommendations to prevent recurrence to the Vice President-Nuclear and to the NSRB;
 - g. Review of reports of operating abnormalities, deviations from expected performance of plant equipment and of unanticipated deficiencies in the design or operation of structures, systems or components that affect nuclear safety;
 - h. Review of all REPORTABLE EVENTS;
 - Review of the plant Security Plan and shall submit recommended changes to the NSRB;
 - j. Review of the Radiological Emergency Response Plan and shall submit r commended changes to the NSRB;
 - k. Review of changes to the PROCESS CONTROL PROGRAM, the OFFSITE DOSE CALCULATION MANUAL, and Radwaste Treatment Systems;
 - Review of any accidental, unplanned or uncontrolled radioactive release including the preparation of reports covering evaluation, recommendations, and disposition of the corrective action to prevent recurrence and the forwarding of these reports to the Manager, Callaway Plant and to the NSRB;

RESPONSIBILITIES (Continued)

- Review of Unit operations to detect potential hazards to nuclear safety;
- n. Investigations or analysis of special subjects as requested by the Chairman of the NSRB; and
- Review of Unit Turbine Overspeed Protection Reliability Program and revisions thereto.
- 6.5.1.7 The ORC shall:
 - a. Recommend in writing to the Manager, Callaway Plant approval or disapproval of items considered under Specifications 6.5.1.6a. through e., i., j., k., l., and o. above;
 - b. Render determinations in writing with regard to whether or not each item considered under Specifications 6.5.1.6b. through e., and m., above, constitutes an unreviewed safety question; and
 - c. Provide written notification within 24 hours to the Vice President-Nuclear and the Nuclear Safety Review Board of disagreement between the ORC and the Manager, Callaway Plant; however, the Manager, Callaway Plant shall have responsibility for resolution of such disagreements pursuant to Specification 6.1.1 above.

RECORDS

6.5.1.8 The ORC shall maintain written minutes of each ORC meeting that, at a minimum, document the results of all ORC activities performed under the responsibility provisions of these Technical Specifications. Copies shall be provided to the Vice President-Nuclear and the Nuclear Safety Review Board.

6.5.2 NUCLEAR SAFETY REVIEW BOARD (NSRB)

FUNCTION

6.5.2.1 The NSRB shall function to provide independent review and audit of designated activities in the areas of:

- a. Nuclear power plant operations,
- b. Nuclear engineering,
- c. Chemistry and radiochemistry,
- d. Metallurgy,
- e. Instrumentation and control,
- f. Radiological safety,
- g. Mechanical and electrical engineering, and
- h. Quality assurance practices.

The NSRB shall report to and advise the Vice President-Nuclear on those areas of responsibility stated in Specifications 6.5.2.8 and 6.5.2.9.

CALLAWAY - UNIT 1

COMPOSITION

6.5.2.2 The NSRB shall be composed of at least the following members:

Chairman:	General Manager, Engineering (Nuclear)
Member:	Manager, Nuclear Engineering
Member:	Manager, Nuclear Safety and Emergency Preparedness
Member	Manager, Callaway Plant
Member:	Manager, Quality Assurance
Member:	Supervising Engineer, Nuclear Fuels

Additional members and Vice Chairmen may be appointed by the Chairman.

ALTERNATES

6.5.2.3 All alternate members shall be appointed in writing by the NSRB Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in NSRB activities at any one time.

CONSULTANTS

6.5.2.4 Consultants shall be utilized as determined by the NSRB Chairman to provide expert advice t the NSRB.

MEETING FREQUENCY

6.5.2.5 The NSRB shall meet at least once per calendar quarter during the initial year of unit operation following fuel loading and at least once per 6 months thereafter.

QUALIFICATIONS

6.5.2.6 The NSRB members shall hold a Bachelor's degree in an engineering or physical science field, or equivalent experience, and a minimum of 5 years of technical experience of which a minimum of 3 years shall be in one or more of the disciplines of Specification 6.5.2.1.

QUORUM

6.5.2.7 The quorum of the NSRB necessary for the performance of the NSRB review and audit functions of these Technical Specifications shall consist of the Chairman or his designated alternate and at least two-thirds of the NSRB members including alternates. No more than a minority of the quorum shall have line responsibility for operation of the unit. For the purpose of a quorum, those considered to have line responsibility will include the Manager, Callaway Plant, and personnel reporting to the Manager, Callaway Plant.

REVIEW

- 6.5.2.8 The NSRB shall be responsible for the review of:
 - a. The safety evaluations for: (1) changes to procedures, equipment, systems or facilities; and (2) tests or experiments completed under the provision of Section 50.59, 10 CFR, to verify that such actions did not constitute an unreviewed safety question;
 - Proposed changes to procedures, equipment, systems or facilities which involve an unreviewed safety question as defined in Section 50.59, 10 CFR;
 - c. Proposed tests or experiments which involve an unreviewed safety question as defined in Section 50.59, 10 CFR;
 - d. Proposed changes to Technical Specifications or this Operating License;
 - e. Violations of Codes, regulations, orders, Technical Specifications, license requirements, or of internal procedures or instructions having nuclear safety significance;
 - Significant operating abnormalities or deviations from normal and expected performance of unit equipment that affect nuclear safety;
 - g. All REPORTABLE EVENTS;
 - All recognized indications of an unanticipated deficiency in some aspect of design or operation of structures, systems, or components that could affect nuclear afety; and
 - i. Reports and meetings minutes of the ORC.

AUDITS

6.5.2.9 Audits of unit activities shall be performed under the cognizance of the NSRB. These audits shall encompass:

- The conformance of Unit operation to provisions contained within the Technical Specifications and applicable license conditions at least once per 12 months;
- b. The performance, training and qualifications of the entire unit staff at least once per 12 months;
- c. The results of actions taken to correct deficiencies occurring in unit equipment, structures, systems or method of operation that affect nuclear safety at least once per 6 months;



AUDITS (Continued)

- d. The performance of activities required by the Operational Quality Assurance Program to meet the criteria of Appendix B, 10 CFR Part 50, at least once per 24 months;
- The Fire Protection programmatic controls including the implementing procedures at least once per 24 months by qualified licensee QA personnel;
- f. The fire protection equipment and program implementation at least once per 12 months utilizing either qualified offsite licensee fire protection engineer or an outside independent fire protection consultant. An outside independent fire protection consultant shall be used at least every third year;
- g. The Radiological Environmental Monitoring Program and the results thereof at least once per 12 months;
- h. The OFFSITE DOSE CALCULATION MANUAL and implementing procedures at least once per 24 months;
- i. The PROCESS CONTROL PROGRAM and implementing procedures for processing and packaging of radioactive wastes at least once per 24 months;
- j. The performance of activities required by the Quality Assurance Program for effluent and environmental monitoring, at least once per 12 months; and
- k. Any other area of unit operation considered appropriate by the NSRB or the Vice President-Nuclear.

RECORDS

6.5.2.10 Records of NSRB activities shall be prepared, approved, and distributed as indicated below:

- a. Minutes of each NSRB meeting shall be prepared, approved and forwarded to the Vice President-Nuclear within 14 days following each meeting;
- b. Reports of reviews encompassed by Specification 6.5.2.8 above, shall be prepared, approved and forwarded to the Vice President-Nuclear within 14 days following completion of the review; and
- c. Audit reports encompassed by Specification 6.5.2.9 above, shall be forwarded to the management positions responsible for the areas audited and summaries of audits shall be prepared and forwarded to the Vice President-Nuclear within 30 days after completion of the audit by the auditing organization.

6.5.3 TECHNICAL REVIEW AND CONTROL

ACTIVITIES

- 6.5.3.1 Activities which affect nuclear safety shall be conducted as follows:
 - Procedures required by Specification 6.8 and other procedures which a. affect plant nuclear safety, and changes thereto, shall be prepared, reviewed and approved. Each such procedure or procedure change shall be reviewed by a qualified individual/group other than the individual/group which prepared the procedure or procedure change, but who may be from the same organization as the individual/group which prepared the procedure or procedure change. Procedures other than Administrative Procedures shall be approved by the appropriate Department Head as designated in writing by the Manager, Callaway Plant. The Manager, Callaway Plant, shall approve Administrative Procedures, Security Plan implementing procedures and Radiological Emergency Response Plan implementing procedures. Temporary changes to procedures which do not change the intent of the approved procedures shall be approved for implementation by two members of the plant staff, at least one of whom holds a Senior Operator license. and documented. The temporary changes shall be approved by the original approval authority within 14 days of implementation. For changes to procedures which may involve a change in intent of the approved procedures, the person authorized above to approve the procedure shall approve the change prior to implementation;
 - b. Proposed changes or modifications to plant nuclear safety-related structures, systems and components shall be reviewed as designated by the Manager, Callaway Plant. Each such modification shall be reviewed by a qualified individual/group other than the individual/ group which designed the modification, but who may be from the same organization as the individual/group which designed the modifications. Proposed modifications to plant nuclear safety-related structures, systems and components shall be approved prior to implementation by the Manager, Callaway Plant;
 - c. Proposed tests and experiments which affect plant nuclear safety and are not addressed in the Final Safety Analysis Report or Technical Specifications shall be prepared, reviewed, and approved. Each such test or experiment shall be reviewed by a qualified individual/group other than the individual/group which prepared the proposed test or experiment. Proposed test and experiments shall be approved before implementation by the Manager, Callaway Plant;

ACTIVITIES (Continued)

- d. Individuals responsible for reviews performed in accordance with Specifications 6.5.3.1a., 6.5.3.1b., and 6.5.3.1c., shall be members of the plant management staff previously designated by the Manager, Callaway Plant. Each such review shall include a determination of whether or not additional, cross-disciplinary, review is necessary. If deemed necessary, such review shall be performed by qualified personnel of the appropriate discipline;
- Each review shall include a determination of whether or not an unreviewed safety question is involved. Pursuant to Section 50.59, 10 CFR, NRC approval of items involving unreviewed safety questions shall be obtained prior to the Manager, Callaway Plant, approval for implementation; and
- f. The Plant Security Plan and Radiological Emergency Response Plan, and implementing procedures, shall be reviewed at least once per 12 months. Recommended changes to the implementing procedures shall be approved by the Manager, Callaway Plant. Recommended changes to the Plans shall be reviewed pursuant to the requirements of Specifications 6.5.1.6 and 6.5.2.8 and approved by the Manager, Callaway Plant. NRC approval shall be obtained as appropriate.

RECORDS

6.5.3.2 Records of the above activities shall be provided to the Manager, Callaway Plant, ORC and/or NSRB as necessary for required reviews.

6.6 REPORTABLE EVENT ACTION

- 6.6.1 The following actions shall be taken for REPORTABLE EVENTS:
 - a. The Commission shall be notified and a report submitted pursuant to the requirements of Section 50.73 of 10 CFR Part 50, and
 - b. Each REPORTABLE EVENT shall be reviewed by the ORC and submitted to the NSRB and the Vice President-Nuclear.

6.7 SAFETY LIMIT VIOLATION

6.7.1 The following actions shall be taken in the event a Safety Limit is violated:

- a. The NRC Operations Center shall be notified by telephone as soon as possible and in all cases within 1 hour. The Vice President-Nuclear and the NSRB shall be notified within 24 hours;
- b. A Safety Limit Violation Report shall be prepared. The report shall be reviewed by the ORC. This report shall describe: (1) applicable circumstances preceding the violation; (2) effects of the violation upon facility components, systems or structures; and (3) corrective action taken to prevent recurrence;

SAFETY LIMIT VIOLATION (Continued)

- c. The Safety Limit Violation Report shall be submitted to the Commission, the NSRB and the Vice President-Nuclear within 14 days of the violation; and
- d. Critical operation of the unit shall not be resumed until authorized by the Commission.

6.8 PROCEDURES AND PROGRAMS

6.8.1 Written procedures shall be established, implemented, and maintained covering the activities referenced below:

- a. The applicable procedures recommended in Appendix A, of Regulatory Guide 1.33, Revision 2, February 1978;
- b. The emergency operating procedures required to implement the requirements of NUREG-0737 and Supplement 1 to NUREG-0737 as stated in Section 7.1 of Generic Letter No. 82-33;
- c. Plant Security Plan implementation;
- d. Radiological Emergency Response Plan implementation;
- e. PROCESS CONTROL PROGRAM implementation,
- f. OFFSITE DOSE CALCULATION MANUAL implementation,
- g. Quality Assurance Program implementation for effluent and environmental monitoring, and
- h. Turbine Overspeed Protection Reliability Program.

6.8.2 Each procedure and administrative policy of Specification 6.8.1 above, and changes thereto, including temporary changes shall be reviewed prior to implementation as set forth in Specification 6.5 above.

6.8.3 The plant Administrative Procedures and changes thereto shall be reviewed in accordance with Specification 6.5.1.6 and approved in accordance with Specification 6.5.3.1. The associated implementing procedures and changes thereto shall be reviewed and approved in accordance with Specification 6.5.3.1.

6.8.4 The following programs shall be established, implemented, and maintained:

a. Reactor Coolant Sources Outside Containment

A program to reduce leakage from those portions of systems outside containment that could contain highly radioactive fluids during a serious transient or accident to as low as practical levels. The systems include the recirculation portion of the Containment Spray System, Safety Injection System, Chemical and Volume Control System, and RHR System. The program shall include the following:

 Preventive maintenance and periodic visual inspection requirements, and

PROCEDURES AND PROGRAMS (Continued)

 Integrated leak test requirements for each system at refueling cycle intervals or less.

b. In-Plant Radiation Monitoring

A program which will ensure the capability to accurately determine the airborne iodine concentration in vital areas under accident conditions. This program shall include the following:

- 1) Training of personnel,
- 2) Procedures for monitoring, and
- 3) Provisions for maintenance of sampling and analysis equipment.

c. Secondary Water Chemistry

A program for monitoring of secondary water chemistry to inhibit steam generator tube degradation. This program shall include:

- Identification of a sampling schedule for the critical variables and control points for these variables,
- Identification of the procedures used to measure the values of the critical variables,
- Identification of process sampling points, which shall include monitoring the discharge of the condensate pumps for evidence of condenser in-leakage,
- 4) Procedures for the recording and management of data,
- Procedures defining corrective action for all off-control point chemistry conditions, and
- 6) A procedure identifying: (a) the authority responsible for the interpretation of the data, and (b) the sequence and timing of administrative events required to initiate corrective action.

d. Post-accident Sampling

A program which will ensure the capability to obtain and analyze reactor coolant, radioactive iodines and particulates in plant gaseous effluents, and containment atmosphere samples under accident conditions. The program shall include the following:

- 1) Training of personnel,
- 2) Procedures for sampling and analysis, and
- 3) Provisions for maintenance of sampling and analysis equipment.

PROCEDURES AND PROGRAMS (Continued)

e. Turbine Overspeed Protection Reliability Program

A program to increase the assurance that the Turbine Overspeed Protection System functions, if challenged, and to assure structural integrity of turbine components which could result in missile generation in the event of an actual overspeed occurrence. The program shall include the following:

- 1) Periodic testing and inspection requirements,
- 2) Specification of test and inspection intervals, and
- 3) Administrative restrictions and procedural guidance for program implementation such as: record keeping; reporting; evaluation and disposition of discrepancies; review and approval of revisions to the program; and authorization(s) required to deviate from the program guidelines.

6.9 REPORTING REQUIREMENTS

ROUTINE REPORIS

6.9.1 In addition to the applicable reporting requirements of Title 10, Code of Federal Regulations, the following reports shall be submitted to the Regional Administrator of the NRC Regional Office unless otherwise noted.

STARTUP REPORT

6.9.1.1 A summary report of plant startup and power escalation testing shall be submitted following: (1) receipt of an Operating License, (2) amendment to the License involving a planned increase in power level, (3) installation of fuel that has a different design or has been manufactured by a different fuel supplier, and (4) modifications that may have significantly altered the nuclear, thermal, or hydraulic performance of the plant.

6.9.1.2 The Startup Report shall address each of the tests identified in the FSAR and shall include a description of the measured values of the operating conditions or characteristics obtained during the test program and a comparison of these values with design predictions and specifications. Any corrective actions that were required to obtain satisfactory operation shall also be described. Any additional specific details required in license conditions based on other commitments shall be included in this report.

6.9.1.3 Startup Reports shall be submitted within: (1) 90 days following completion of the Startup Test Program, (2) 90 days following resumption or commencement of commercial power operation, or (3) 9 months following initial criticality, whichever is earliest. If the Startup Report does not cover all three events (i.e., initial criticality, completion of Startup Test Program, and resumption or commencement of commercial operation) supplementary reports shall be submitted at least every 3 months until all three events have been completed.

ANNUAL REPORTS

6.9.1.4 An wal Reports covering the activities of the unit as described below for the previous calendar year shall be submitted prior to March 1 of each year. The initial report shall be submitted prior to March 1 of the year following initial criticality.



ANNUAL REPORTS (Continued)

6.9. 5 Reports required on an annual basis shall include a tabulation on an annual basis of the number of station, utility, and other personnel (including contractors) receiving exposures greater than 100 mrems/yr and their associated man-rem exposure according to work and job functions,* e.g., reactor operations and surveillance, inservice inspection, routine maintenance, special maintenance (describe maintenance), waste processing, and refueling. The dose assignments to various duty functions may be estimated based on pocket dosimeter, TLD, or film badge measurements. Small exposures totalling less than 20% of the individual total dose need not be accounted for. In the aggregate, at least 80% of the total whole body dose received from external sources should be assigned to specific major work functions.

ANNUAL RADIOLOGICAL ENVIRONMENTAL OPERATING REPORT**

6.9.1.6 Routine Annual Radiological Environmental Operating Reports covering the operation of the unit during the previous calendar year shall be submitted prior to May 1 of each year. The initial report shall be submitted prior to May 1 of the year following initial criticality.

The Annual Radiological Environmental Operating Reports shall include summaries, interpretations, and an analysis of trends of the results of the radiological environmental surveillance activities for the report period, including a comparison with preoperational studies, with operational controls and with previous environmental surveillance reports, and an assessment of the observed impacts of the plant operation on the environment. The reports shall also include the results of Land Use Censuses required by Specification 3.12.2.

The Annual Radiological Environmental Operating Reports shall include the results of analysis of all radiological environmental samples and of all environmental radiation measurements taken during the period pursuant to the locations specified in the Table and Figures in the ODCM. as well as summarized and tabulated results of these analyses and measurements in the format of the table in the Radiological Assessment Branch Technical Position, Revision 1, November 1979. In the event that some individual results are not available for inclusion with the report, the report shall be submitted noting and explaining the reasons for the missing results. The missing data shall be submitted as soon as possible in a supplementary report.

The reports shall also include the following: a summary description of the radiological environmental monitoring program; at least two legible maps*** covering all sampling locations keyed to a table giving distances and directions from the centerline of one reactor; the results of licensee participation in

- *This tabulation supplements the requirements of §20.407 of 10 CFR Part 20.
- **A single submittal may be made for a multiple unit station.

^{***}One map shall cover stations near the SITE BOUNDARY; a second shall include the more distant stations.



ANNUAL RADIOLOGICAL ENVIRONMENTAL OPERATING REPORT** (Continued)

the Interlaboratory Comparison Program and the corrective action being taken if the specified program is not being performed as required by Specification 3.12.3; reasons for not conducting the Radiological Environmental Monitoring Program as required by Specification 3.12.1 and discussion of all deviations from the sampling schedule of Table 3.12-1; discussion of environmental sample measurements that exceed the reporting levels of Table 3.12-2 but are not the result of the plant effluents, pursuant to Specification 3.12.1; and discussion of all analyses in which the LLD required by Table 4.12-1 was not achievable.

SEMIANNUAL RADIOACTIVE EFFLUENT RELEASE REPORT*

6.9.1.7 Routine Semiannual Radioactive Effluent Release Reports covering the operation of the unit during the previous 6 months of operation shall be submitted within 60 days after January 1 and July 1 of each year. The period of the first report shall begin with the date of initial criticality.

The Semiannual Radioactive Effluent Release Reports shall include a summary of the quantities of radioactive liquid and gaseous effluents and solid waste released from the unit as outlined in Regulatory Guide 1.21, "Measuring, Evaluating, and Reporting Radioactivity in Solid Wastes and Releases of Radioactive Materials in Liquid and Gaseous Effluents from Light-Water-Cooled Nuclear Power Plants," Revision 1, June 1974, with data summarized on a quarterly basis following the format of Appendix B thereof. For solid wastes, the format for Table 3 in Appendix B shall be supplemented with three additional categories: class of solid waste (as defined by 10 CFR Part 60), type of container (e.g., LSA, Type A, Type B, Large Quantity), and SOLIDICATION agent or absorbent (e.g., cement, urea formaldehyde).

The Semiannual Radioactive Effluent Release Report to be submitted within 60 days after January 1 of each year shall include an annual summary of hourly meteorological data collected over the previous year. This annual summary may be either in the form of an hour-by-hour listing on magnetic tape of wind speed, wind direction, atmospheric stability, and precipitation (if measured), or in the form of joint frequency distributions of wind speed, wind direction, and atmospheric stabilicy.** This same report shall include an assessment of the radiation doses due to the radioactive liquid and gaseous effluents released from the unit or station during the previous calendar year. This same report shall also include an assessment of the radiation doses from radioactive liquid and gaseous effluents to MEMBERS OF THE PUBLIC due to their activities

- *A single submittal may be made for a multiple unit station. The submittal should combine those sections that are common to all units at the station; however, for units with separate radwaste systems, the submittal shall specify the releases of radioactive material from each unit.
- **In lieu of submission with the Semiannual Radioactive Effluent Release Report, the licensee has the option of retaining this summary of required meteorological data on site in a file that shall be provided to the NRC upon request.

SEMIANNUAL RADIOACTIVE EFFLUENT RELEASE REPORT* (Continued)

inside the SITE BOUNDARY (Figures 5.1-3 and 5.1-4) during the report period using historical average atmospheric conditions. All assumptions used in making these assessments, i.e., specific activity, exposure time and location, shall be included in these reports. The meteorological conditions concurrent with the time of release of radioactive materials in gaseous effluents, as determined by sampling frequency and measurement, shall be used for determining the gaseous pathway doses. The assessment of radiation doses shall be performed in accordance with the methodology and parameters in the OFFSITE DOSE CALCULATION MANUAL (ODCM).

The Semiannual Radioactive Effluent Release Report to be submitted within 60 days after January 1 of each year shall also include an assessment of radiation doses to the likely most exposed MEMBER OF THE PUBLIC from Reactor releases and other nearby uranium fuel cycle sources, including doses from primary effluent pathways and direct radiation, for the previous calendar year to show conformance with 40 CFR Part 190, "Environmental Radiation Protection Standards for Nuclear Fower Operation." Acceptable methods for calculating the dose contribution from liquid and gaseous effluents are given in Regulatory Guide 1.109, Rev. 1, October 1977.

The Semiannual Radioactive Effluent Release Reports shall include a list and description of unplanned releases from the site to UNRESTRICTED AREAS of radioactive materials in gaseous and liquid effluents made during the reporting period.

The Semiannual Radioactive Effluent Release Reports shall include any changes made during the reporting period to the PCP and the ODCM, pursuant to Specifications 6.13 and 6.14, respectively, as well as any major change to Liquid, Gaseous, or Solid Radwaste Treatment Systems, pursuant to Specification 6.15. It shall also include a listing of new locations for dose calculations and/or environmental monitoring identified by the Land Use Census pursuant to Specification 3.12.2.

The Semiannual Radioactive Effluent Release Reports shall also include the following information: An explanation as to why the inoperability of liquid or gaseous effluent monitoring instrumentation was not corrected within the time specified in Specification 3.3.3.10 or 3.3.3.11, respectively; and description of the events leading to liquid holdup tanks or gas storage tanks exceeding the limits of Specification 3.11.1.4 or 3.11.2.6, respectively.

MONTHLY OPERATING REPORT

6.9.1.8 Routine reports of operating statistics and shutdown experience, including documentation of all challenges to the pressurizer PORVs or RCS safety valves, shall be submitted on a monthly basis to the Director, Office of Resource Management, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, with a copy to the NRC Regional Office, no later than the 15th of each month following the calendar month covered by the report.

RADIAL PEAKING FACTOR LIMIT REPORT

6.9.1.9 The F_{xy} limits for RATED THERMAL POWER (F_{xy}^{RTP}) shall be provided to the NRC Regional Administrator with a copy to the Director of Nuclear Reactor Regulation, Attention: Chief, Core Performance Branch, U.S. Nuclear Regulatory Commission, Washington, D.C., 20555 for all core planes containing Bank "D"

control rods and all unrodded core planes and the plot of predicted $(F_{\alpha}^{1}, P_{Rel})$

vs Axial Core Height with the limit envelope at least 60 days prior to cycle initial criticality unless otherwise approved by the Commission by letter. In addition, in the event that the limit should change requiring a new submittal or an amended submittal to the Peaking Factor Limit Report, it shall be submitted 60 days prior to the date the limit would become effective unless otherwise approved by the Commission by letter. Any information needed to

support F_{xy}^{RTP} will be by request from the NRC and need not be included in this report.

SPECIAL REPORTS

6.9.2 Special Reports shall be submitted to the Regional Administrator of the NRC Regional Office within the time period specified for each report.

6.10 RECORD RETENTION

In addition to the applicable record retention requirements of Title 10, Code of Federal Regulations, the following records shall be retained for at least the minimum period indicated.

6.10.1 The following records shall be retained for at least 5 years:

- Records and logs of unit operation covering time interval at each power level;
- Records and logs of principal maintenance activities, inspections, repair and replacement of principal items of equipment related to nuclear safety;
- c. All REPORTABLE EVENTS;
- Records of surveillance activities; inspections and calibrations required by these Technical Specifications;
- Records of changes made to the procedures required by Specification 6.8.1;
- f. Records of radioactive shipments.
- g. Records of sealed source and fission detector leak tests and results; and

RECORD RETENTION (Continued)

 Records of annual physical inventory of all sealed source material of record.

6.10.2 The following records shall be retained for the duration of the unit Operating License:

- Records and drawing changes reflecting unit design modifications made to systems and equipment described in the Final Safety Analysis Report;
- Records of new and irradiated fuel inventory, fuel transfers and assembly burnup histories;
- Records of radiation exposure for all individuals entering radiation control areas;
- d. Records of gaseous and liquid radioactive material released to the environs;
- e. Records of transient or operational cycles for those unit components identified in Table 5.7-1;
- f. Records of reactor tests and experiments;
- g. Records of training and qualification for current members of the unit staff;
- Records of in-service inspections performed pursuant to these Technical Specifications;
- i. Records of quality assurance activities required by the QA Program;
- Records of reviews performed for changes made to procedures or equipment or reviews of tests and experiments pursuant to 10 CFR 50.59;
- k. Records of meetings of the ORC and the NSRB;
- Records of the service lives of all hydraulic and mechanical snubbers required by Specification 3.7.8 including the date at which the service life commences and associated installation and maintenance records;
- m. Records of secondary water sampling and water quality; and

n. Records of analysis required by the Radiological Environmental Monitoring Program that would permit evaluation of the accuracy of the analysis at a later date. This should include procedures effective at specified times and QA records showing that these procedures were followed.



6.11 RADIATION PROTECTION PROGRAM

Procedures for personnel radiation protection shall be prepared consistent with the requirements of 10 CFR Part 20 and shall be approved, maintained and adhered to for all operations involving personnel radiation exposure.

6.12 HIGH RADIATION AREA

6.12.1 In lieu of the "control device" or "alarm signal" required by paragraph 20.203(c)(2) of 10 CFR Part 20, each high radiation area, as defined in 10 CFR Part 20, in which the intensity of radiation is equal to or less than 1000 mR/h at 45 cm (18 in.) from the radiation source or from any surface which the radiation penetrates shall be barricaded and conspicuously posted as a high radiation area and entrance thereto shall be controlled by requiring issuance of a Radiation Work Permit (RWP). Individuals qualified in radiation protection procedures (e.g., Health Physics Technician) or personnel continuously escorted by such individuals may be exempt from the RWP issuance requirement during the performance of their assigned duties in high radiation areas with exposure rates equal to or less than 1000 mR/h, provided they are otherwise following plant radiation protection procedures for entry into such high radiation areas. Any individual or group of individuals permitted to enter such areas shall be provided with or accompanied by one or more of the following:

- a. A radiation monitoring device which continuously indicates the radiation dose rate in the area, or
- b. A radiation monitoring device which continuously integrates the radiation dose rate in the area and alarms when a pre-set integrated dose is received. Entry into such areas with this monitoring device may be made after the dose rate levels in the area have been established and personnel have been made knowledgeable of them, or
- c. An individual qualified in radiation protection procedures with a radiation dose rate monitoring device, who is responsible for providing positive control over the activities within the area and shall perform periodic radiation surveillance at the frequency specified by Health Physics management personnel in the RWP.

6.12.2 In addition to the requirements of Specification 6.12.1, areas accessible to personnel with radiation levels greater than 1000 mR/h at 45 cm (18 in.) from the radiation source or from any surface which the radiation penetrates shall be provided with locked doors to prevent unauthorized entry, and the keys shall be maintained under the administrative control of the Shift Supervisor/Operating Supervisor on duty and/or health physics supervision. Doors shall remain locked except during periods of access by personnel under an approved RWP which shall specify the dose rate levels in the immediate work areas and the maximum allowable stay time for individuals in that area. In lieu of the stay time specification of the RWP, direct or remote (such as closedcircuit TV cameras) continuous surveillance may be made by personnel qualified



HIGH RADIATION AREA (Continued)

in radiation protection procedures to provide positive exposure control over the activities being performed within the area.

For individual high radiation areas accessible to personnel with radiation levels of greater than 1000 mR/h that are located within large areas, such as PWR containment, where no enclosure exists for purposes of locking, and where no enclosure can be reasonably constructed around the individual area, that individual area shall be barricaded, conspicuously posted, and a flashing light shall be activated as a warning device.

6.13 PROCESS CONTROL PROGRAM (PCP)

- 6.13.1 The PCP shall be approved by the Commission prior to implementation.
- 6.13.2 Licensee-initiated changes to the PCP:
 - a. Shall be submitted to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the change(s) was made. This submittal shall contain:
 - Sufficiently detailed information to totally support the rationale for the change without benefit of additional or supplemental information;
 - A determination that the change did not reduce the overall conformance of the solidified waste product to existing criteria for solid wastes; and
 - Documentation of the fact that the change has been reviewed and found acceptable by the ORC.
 - b. Shall become effective upon review and approval by the ORC and in accordance with Specification 6.5.3.1.

6.14 OFFSITE DOSE CALCULATION MANUAL (ODCM)

- 6.14.1 The ODCM shall be approved by the Commission prior to implementation.
- 6.14.2 Licensee-initiated changes to the ODCM:
 - a. Shall be submitted to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the change(s) was made effective. This submittal shall contain:
 - Sufficiently detailed information to totally support the rationale for the change without benefit of additional or supplemental information. Information submitted should consist of a package of those pages of the ODCM to be changed with each page numbered, dated and containing the revision number together with appropriate analyses or evaluations justifying the change(s);

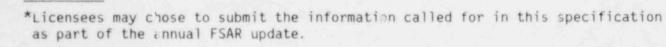
OFFSITE DOSE CALCULATION MANUAL (ODCM) (Continued)

- A determination that the change will not reduce the accuracy or reliability of dose calculations or Setpoint determinations; and
- Documentation of the fact that the change has pen reviewed and found acceptable by the ORC.
- b. Shall become effective upon review and approval by the ORC and in accordance with Specification 6.5.3.1.

6.15 MAJOR CHANGES TO LIQUID, GASEOUS, AND SOLID RADWASTE TREATMENT SYSTEMS*

6.15.1 Licensee-initiated major changes to the Radwaste Treatment Systems (liquid, gaseous. and solid):

- a. Shall be reported to the Commission in the Semiannual Radioactive Effluent Release Report for the period in which the evaluation was reviewed by the ORC. The discussion of each change shall contain:
 - 1) A summary of the evaluation that led to the determination that the change could be made in accordance with 10 CFR 50.59;
 - Sufficient detailed information to totally support the reason for the change without benefit of additional or supplemental information;
 - A detailed description of the equipment, components and processes involved and the interfaces with other plant systems;
 - 4) An evaluation of the change, which shows the predicted releases of radioactive materials in liquid and gaseous effluents and/or quantity of solid waste that differ from those previously predicted in the License application and amendments thereto;
 - 5) An evaluation of the change, which shows the expected maximum exposures to a MEMBER OF THE PUBLIC in the UNRESTRICTED AREA and to the general population that differ from those previously estimated in the License application and amendments thereto;
 - 6) A comparison of the predicted releases of radioactive materials, in liquid and gaseous effluents and in solid waste, to the actual releases for the period prior to when the changes are to be made;
 - An estimate of the exposure to plant operating personnel as a result of the change; and



CALLAWAY - UNIT 1

MAJOR CHANGES TO LIQUID, GASEOUS, AND SOLID RADWASTE TREATMENT SYSTEMS* (Continued)

- 8) Documentation of the fact that the change was reviewed and found acceptable by the ORC.
- b. Shall become effective upon review and approval by the ORC and in accordance with Specification 6.5.3.1.

BIBLIOGRAPHIC DATA SHEET	NUDEC 1050	,
	NUREG-1058 2 Leave blank	/
TITLE A C SUBTITLE	& PECIPIENT S ACCES	STOTAUMBER
Technical Specifications for Callaway Plant, Uni	t NO. 1 S DATE REPORT CON	LETED
	MONTH	YEAR
AUTHORISI	June 7 Date Report Issu	1984
	MONTH	YEAR
Fredric D. Anderson	June	1984
PERFORMING ORGANIZATION NAME AND MAILING ADDRESS Hocidat Zip Code		
Division of Licensing	TO FIN NUMBER	
Office of Nuclear Reactor Regulation		
U.S. Nuclear Regulatory Commission Washington, DC 20555	/	
1 SPONSORING ORGANIZATION NAME ANOMAILING ADDRESS (Include Zip Code)	128 TYPE OF REPORT	
Same as 8. above	126 PERIOD COVERE	O IInclusive dates!
	1	
13 SUPPLEMENTARY NOTES		
Appendix "A" to License No. NPF-95, Docket No. S	STN 50-483	
U. S. Nuclear Regulatory Commission to set forth conditions, and other requirements applicable to as set forth in Section 50.36 of 10 CFR Part 50	o a nuclear reactor facil	ity
U. S. Nuclear Regulatory Commission to set forth conditions, and other requirements applicable to	n the limits, operating o a nuclear reactor facil	ity
U. S. Nuclear Regulatory Commission to set forth conditions, and other requirements applicable to as set forth in Section 50.36 of 10 CFP Part 50 health and safety of the public.	The limits, operating o a nuclear reactor facil for the protection of th	ity
U. S. Nuclear Regulatory Commission to set forth conditions, and other requirements applicable to as set forth in Section 50.36 of 10 CFR Part 50 health and safety of the public.	the limits, operating o a nuclear reactor facil for the protection of th	ity ne

UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D.C. 20555

OFFICIAL BUSINESS PENALTY FOR PRIVATE USE \$300 FOURTH CLASS MAIL POSTAGE & FEES PAID USNRC WASH D. C PERMIT No. <u>G.52</u>