

Appendix

NOTICE OF VIOLATION

Illinois Power Company

Docket No. 50-461

As a result of the inspection conducted on May 24 and 25, 1984, and in accordance with the General Policy and Procedures for NRC Enforcement Actions, (10 CFR Part 2, Appendix C), the following violation was identified:

10 CFR 50, Appendix B, Criterion IX states in part, "Measures shall be established to assure that special processes...are controlled and accomplished by qualified procedures in accordance with applicable codes, standards, specifications, criteria, and other special requirements."

Sargent and Lundy Specification, K-2884, through Amendment 8, March 12, 1984, Component Supports, requires impact testing for supports integral to Class A, ASME Section III, NB, components, in accordance with ASME Boiler and Pressure Vessel Code, Section III, Subsection NF, 1974, including Summer 1974 Addenda.

Contrary to the above, four lugs identified in drawing RH-12 and attached to a 12" pipe spool by weld numbers 15E, 15F, 15G, and 15H, were not impact tested as required for integral attachments to the 12", .844 Wall Residual Heat Pipe, Class A, Line 1RH04B-12", which was impact tested in accordance with Subsection NB, ASME, Section III.

This is a Severity Level IV violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each item of noncompliance: (1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

JUN 12 1984
Dated

Roger D. Walker
R. D. Walker, Chief
Engineering Branch 1

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