Mr. Donald C. Shelton Senior Vice President Centerior Service Company P. O. Box 97, A200 Perry, OH 44081

Dear Mr. Shelton:

This refers to the inspections conducted by D. Kosloff and others of this office on May 27 through July 14, 1995, of activities authorized for your Perry Nuclear Power Plant, Unit 1, facility. At the conclusion of the inspection, the findings were discussed with Mr. M. Bezilla and other members of your staff.

Areas examined during the inspections are identified in the report. Within these areas, the inspections consisted of selective examinations of procedures and representative records, interviews with personnel, and observation of activities in progress. The purpose of the inspections was to determine whether activities authorized by your license were conducted safely and in accordance with NRC requirements.

You should note that this inspection report represents an integrated product of a number of diverse inspections that were conducted during the inspection period. The summary contained in the report provides an overview of our assessment of your performance in the four functional areas (Operations, Maintenance, Engineering, and Plant Support) in which inspections were performed.

Overall, we found that the conduct of activities during this period was good. However, your expectation, that each member of the Perry Organization promptly bring problems to the attention of the responsible party, has not been accepted by all personnel. Broader acceptance of this expectation is critical to safe operation of your plant. Although improvements stopped in your efforts to reduce personnel errors, your initiative to stop all work on site and develop further corrective actions was excellent. Sustained efforts are still required to make this initiative successful. In general your corrective actions need to be more effective and timely. This was evident in the areas of foreign material exclusion, control of the plant paging system, control of transient combustibles, and control of setpoint changes. The motor operated valve program was well managed and supported by management.

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In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosures will be placed in the NRC Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

Original Signed by R. D. Lanksbury

R. D. Lanksbury, Chief Reactor Projects Section 3B

Docket No. 50-440

Enclosure: Inspection Report

No. 50-440/95006(DRP)

cc w/encl: R. W. Schrauder, Director, Nuclear

Services Department

J. D. Kloosterman, Manager,

Regulatory Affairs

K. R. Pech, Director, Perry Nuclear

Assurance Department

N. L. Bonner, Director, Perry Nuclear Engineering Dept.

H. Ray Caldwell, General

Superintendent Nuclear Operations

R. D. Brandt, General Manager Operations

Terry J. Lodge, Esq.

State Liaison Officer, State of Ohio

Robert E. Owen, Ohio

Department of Health

C. A. Glazer, State of Ohio, Public Utilities Commission

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SRI Perry w/encl H. J. Miller, RIII w/encl DRP w/encl RIII PRR w/encl

SEE ATTACHED CONCURRENCES

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