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GEC GIA POWER POWER GENERATION DEPARIMENT VOGILE ELECTRIC CENERATING PLANT

INSTRUCTIONAL UNIT

TITLE:

MUNUALLY STOP THE EMPRGENCY DIESEL NUMBER: NI-IU-11/05-004-01-C CENERATOR LOCALLY

PROGRAM: CUTSIDE AREA OPERATOR

REVISION: 1

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CATE: 7/31/89

RIFERENCES:

VOGILE PROCEDURE 13145-1, DIESEL GENERATOR (REV 17) 13427-1, 4160V AC 1E ELECTRICAL DISTRIBUTION SYSTEM (REV 10) NL-IU-11205-004-01-C; Manually Stop Diesel Generator Locally

### PERFURMENCE OBJECTIVE

Given a directive from the control room, manually stop the diesel generator locally.

The diesel generator must be stopped and system parameters must be monitored. The procedure checklist must be completed, initialled, and returned to the Shift Supervisor. The fuel oil day tank must be sampled for water and the applicable cylinder moisture checks must be performed. All communication and activities must be performed in accordance with current, approved procedures.

#### INFORMATION

This task is performed after a local start of the diesel generator, for test runs after maintenance, or when instructed by the control room operator.

When given instructions from the control room that the generator is running locally and unloaded, and the required procedure, manually stop the diesel generator locally under these conditions:

 Stop is after an automatic start due to a safety injection actuation signal (SIAS)

NOTE: The diesel is running unloaded.

2. The diesel is running unloaded after a normal (non-emergency) start

It is important to be aware of the conditions under which the diesel generator was started, as this can make a difference as to how the diesel generator will be shut down.

Expect to perform a normal stop locally if the diesel was started locally. If the control room started the diesel, it will usually be stopped from the control room. (The mode control will be in the REMOTE position.) Be prepared to smut down the diesel generator after an emergency start (manual or safety injection signal start), when directed by the control room operator.

The control room operator will issue a directive to stop the diesel generator namually from the diesel generator building. Proceed to the PDG1(3) generator control panel.

The control room operator will inform the OAO of one of the following conditions:

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- Stop is after an automatic start due to a safety injection actuation signal (SIAS).
- 2. The diesal is running after a normal (non-emergency) start.

Refer to the Appendix for specific responses to LOCA conditions.

Ensure that the 1-HS-4515(4517) REMOTE/LOCAL switch is in the LOCAL position. The red light above the switch will be lit when in LOCAL. The engine cannot be stopped using the STOP pushbutton locally unless this switch is in the LOCAL position. If the DG was loaded, do not change the position of the REMOTE, LOCAL switch. The control room operator must unload the DG and open its output breaker before directing a change of the REMOTE/LOCAL switch.

FUSH THE STOP PUSHBUTTON

Notify the control room that the engine is being stopped. Push the 1-HS-4571A(4572A) pushbutton on the PDG2(4) engine control panal. The engine will stop in approximately three to five seconds.

Verify that the red STOTPING lamp has illuminated. Note the time and inform the control room that the engine has stopped. A normal start attempt while this light is lit will only waste starting air.

MOMENTARILY PLACE THE UNIT/PARALLET, SWITCH IN THE UNIT POSITION Momentarily place the 1-RS-4414A(2005A) (NIT/PARALLEL SWITCH) in the UNIT position.

Communicate with the control room operator and verify that the UNIT/PARALLEL switch in the control room is in the UNIT position.

FLACE THE REMOTE/LOCAL SWITCH IN THE REMOTE POSITION
Return the REMOTE/LOCAL switch to the REMOTE position. The red light above the handswitch will go cut. Independent verification is required.

The diesel generator cannot be started under a SIAS or loss of off-site power, or manually from the control room, if the switch is in the LOCAL position.

VERTEY THE FOLLOWING AT 480V MOT INBI (INBO):

- 1. The generator space heaver red indicating lamp is illuminated.
- The jacket water keep warm pump red indicating lamp is illuminated, and the pump is running.
- The lube oil keep warm pump red indicating lamp is illuminated, and the pump is running.

VERLEY 'THAT 'THE UNIT AVAILACLE LIGHT IS ILLIMINATED

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b. Push the lever below the casing of the relay upwards.

c. Turn the RESET/TRIP handle clockwise to the RESET position.

3. EMERGENCY STOP signal reset if directal.

Push the EMERGENCY STOP RESET button on the engine control panel. The red EMERGENCY STOP light will not be illuminated.

4. Overspeed trip reset

The DG TRIP OVERSPEED alarm will armunciate if not reset.

Starting air pressure is greater than 210 psig.
 Control air pressure is greater than 45 psig.

VERIFY THAT THE LUBE OIL AND JACKET WATER COOLING TEMPERATURES ARE STABLE The lube oil and jacket water cooling temperatures stabilize between 142 degrees and 170 degrees F.

PERFORM CHECKLIST A(B), "DIESEL GENERA/OR STANDBY MODE STATUS CHECK"
Complete the checklist, sign it, and return it to the licensed operator.
This checklist is in Procedure 13.45-1, and portions must be independently verified. Log the activity.

NOTE: The control room operator will stop the ESF fans, and align control switches for operation of the Non-ESF fan. The CRO may request

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the ONO to check that the outside air dampers open when the Non-ESF fan starts.

SAMPLE THE DIESEL GENERATOR DIESEL FUEL OIL DAY TANK FOR WATER
This is required any time that the diesel generator has been run for an hour or more. It is also checked routinely every 31 days.

-- Request pennission from the control room operator prior to taking the sample.

-- Obtain a clear container one liter si s or larger.

-- Unlock and remove the cap from two day tank drain valve, 1-2403-U4-035(036).

-Slowly drain some fuel oil into the container, and close the drain valve. -Examine the sample for water on the bottom of the container. Dispose of the fuel oil from the clear container into an approved receptacle.

-- Repeat the sampling until no water is found.

-- Close and lock the drain valve. Reinstall the cap.

-Report findings to the control room operator.

Independent verification is required on the valve and cap.

NOTE: The control room personnel fill out a report to the Emergency Support Superintendent after the diesel generator is shut down. The CRO may need information, such as whether or rot the turbochangers were pre-lubricated, and if excessive water or sediment was in the fuel oil sample.

A cylinder moisture check must be made four to eight hours after shutdown and 24 hours after shutdown. This task is covered in another Instructional Unit.

#### LOG THE ACTIVITY

NOTE: Although the licensed operator's primary function is to keep up with engoing events, you must always inform the licensed operator of any problems which might affect the reliability of the other train diesel generator (or any ESF equipment). If you suspect a problem with the opposite train's diesel generator which the control room operator may not know about, inform him immediately.

NOTE: If you were to perform a cylinder moisture chock, and for example, the fuel oil supply between the day tank and engine was isolated unbeknownst to the control room operator, there would be no operable diesel generator for the unit while the cylinder moisture check was being made.

## PERFUMMANCE GUIDE

Follow these steps to manually stop Slesel generator locally.

1. Receive a directive to shut down the diesel generator locally.

Ensure that the REMOTE/LOCAL (witch is in the LOCAL position.

- 3. Push the STOP pushbutton.
- 4. Momentarily place the UNIT, PARALLEL switch in the UNIT position.

5. Place the REMOTE/LOCAL switch in the REMOTE position.

- 6. Verify the following at 4807 MCC INBI (INBO):
  - The generator space heater red indicating lamp is illuminated.
  - The jacket water keep warm pump red indicating lamp is illuminated.
  - c. The lube oil keep warm pump red indicating lamp is illuminated.
- 7. Verify that the UNIT AVAJIANIE light is Illuminated.
- 8. Verify that the lube oil and jacket water cooling temperatures are STABLE
- 9. Perform checklist A(B), "Diesel Generator Standby Mode Status Check."
- 10. Sample the diesel generator diesel fixel oil day tank for water.
- 11. Log the activity.

#### SELF-TEST

Before proceeding to the Task Practice, answer the following questions.

- 1. When can you expect to perform a normal stop locally?
- 2. The control room must be notified that the engine is being stopped prior to pushing the STOP button.
  - a. True
  - b. False
- 3. The UNIT/PARALLEL switch must be momentarily placed in the position after the diesel is stopped.
  - UNIT a.
  - PARALLEL b.
- 4. The lube oil and jacket water cooling temperatures stabilize between
  - a. 187 degrees and 205 degrees. b. 125 degrees and 137 degrees.
  - c. 142 degrees and 170 degrees.
- 5. After an emergency start has occurred (from the breakglass), and you have been told to stop the diesel generator to place it in standby, you must emergency stop it.
  - a. True
  - b. False

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#### ANSWERS

- You can expect to perform a normal stop locally if the diesel was started locally.
- 2. a. True
- 3. a. UNIT
- 4. c. 142 degrees and 170 degrees F.
- b. False. After installing a new breakglass lens, or replacing the lens if it had been removed, you depress RESET FROM LOCA, and perform a normal stop.

## TASK PRACTICE

Before proceeding to the Performance Test, complete the following Task Practice exercise(s).

- Review Procedure 13145-1. Be sure that you understand all
  precautions, limitations, and steps associated with manually stopping
  the diesel generator locally.
- Take this instructional unit and Procedure 13145-1 to the diesel generator building. De sure that you can locate all local components and instrumentation associated with manually stopping the diesel generator locally.
- 3. In the diesel generator building, walk through the task of manually stopping the diesel generator locally. If possible, have a fellow trainee evaluate your performance using Procedure 13145-1 and this instructional unit.

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# FEEDBACK ON TASK PRACTICE

- If you have any questions about the pre-autions, limitations, or steps in Procedure 13145-1, ask your instructor.
- You should have been able to locate all local components and instrumentation associated with manually stopping the diesel generator locally. If you had any difficulty, ask your instructor for help.
- 3. You should have walked through the steps necessary to manually stop the diesel generator locally. If you had any difficulty, re-read the pertinent sections of this instructional unit and the procedure. Resolve any questions with your instructor.

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# APPENDIX

Condition: Stop is after diesel generator under LOCA conditions.

- Install a new breakglass lens, if it was broken, or replace the cover if it was removed.
- 2. Depress the RESET FROM LOCA pushbutton 1-HS-4583(4584).
- 3. Verify that the SHUTDOWN SYSTEM ACTIVE red light is illuminated.
- 4. Shutdown the diesel generator per normal stopping procedure.