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U-602493  
L30-95(09 - 07 )LP  
1A.120

September 7, 1995

Docket No. 50-461

10CFR50.54(a)(3)

Document Control Desk  
Nuclear Regulatory Commission  
Washington, D.C. 20555

Subject: Revised Response to Unresolved Item 50-461/95008-01

Dear Sir or Madam:

The purpose of this letter is to provide a revised response to Unresolved Item (URI) 50-461/95008-01. By letter dated August 25, 1995, Illinois Power (IP) provided a response to the subject URI. As part of that response, IP provided a proposed clarification to section 1.8 of the Clinton Power Station (CPS) Updated Safety Analysis Report (USAR) pertaining to the CPS commitment to American National Standards Institute (ANSI) N45.2.6-1978, "Qualifications of Inspection, Examination, and Testing Personnel for Nuclear Power Plants." This clarification was provided via a proposed revision to the CPS USAR. IP requested NRC review and approval of the proposed CPS USAR revision prior to the USAR revision becoming effective. The affected USAR page was included as Attachment 3 to the August 25, 1995, IP letter.

While reviewing the CPS commitment to ANSI N45.2.6-1978 for other purposes, it was identified that the affected USAR page provided in the August 25, 1995, IP letter was not the current revision of the subject USAR page. The correct USAR page for the proposed USAR revision is included as attachment 1 to this letter. The proposed change is identified with a revision bar in the right margin of the page.

Mr. F. A. Maura, USNRC Region III, was notified of the subject USAR page in the August 25, 1995, IP letter via telecon on September 6, 1995, with Mr. W. S. Iliff of my staff. Mr. Maura was informed that IP would provide the current revision of the subject USAR page with the proposed change via a revised response to URI 50-461/95008-01.

Sincerely yours,

Richard F. Phares  
Director, Licensing

130009

MAR/csm

Attachment: Proposed CPS USAR Change

9509130091 950907  
PDR ADDOCK 05000461  
Q PDR

*Adol*  
*11*

cc: NRC Clinton Licensing Project Manager  
NRC Resident Office, V-690  
Regional Administrator, Region III, USNRC  
Illinois Department of Nuclear Safety

**Proposed Clinton Power Station Updated Safety Analysis Report Change**

Regulatory Guide 1.58, Rev. 1 (September 1980)(Cont'd)

6. Reference: Clarification to ANSI N45.2.6-1978, Paragraph 1.2

That standard indicates applicability to personnel who perform inspection, examination, and tests during fabrication of items prior to delivery to the site. Supplier personnel performing inspection, examination, or test activities may not meet the requirements of the standard. The need to invoke the requirements of ANSI N45.2.6 will be evaluated during the review of procurement documents. When it is necessary to review or verify the inspection activities of a supplier, we will use personnel qualified as auditors to the requirements of ANSI N45.2.23 or inspectors qualified to the requirements of ANSI N45.2.6.

7. Reference: Clarification to ANSI N45.2.6-1978, Paragraphs 3.3 and 3.4

Level II and Level III inspectors will be required to demonstrate functional capabilities only to the extent that those functions are performed.

USAR Subsection - 13.1, 17.1, 17.2