

August 31, 1995

Mr. Robert E. Denton
Vice President - Nuclear Energy
Baltimore Gas and Electric Company
Calvert Cliffs Nuclear Power Plant
1650 Calvert Cliffs Parkway
Lusby, Maryland 20657-4702

**SUBJECT: NRC Region I Inspection Report Nos. 50-317/95-06 and 50-318/95-06
(June 25, 1995 - August 5, 1995)**

Dear Mr. Denton:

This report transmits the findings of the safety inspection conducted by NRC inspectors at the Calvert Cliffs Nuclear Power Plant. At the conclusion of the inspection, these findings were discussed with Mr. Cruse of your staff.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter and were selected in order to ensure that your facility is operated with due regard for the public health and safety. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspectors.

Overall, the NRC concluded that your facility was operated safely. The inspectors noted excellent supervisory oversight of the two major challenges to plant operations this period, caused by equipment problems that affected Unit 2, and high bay water temperatures that affected both units. BGE demonstrated good judgement, excellent plant control, and strong safety perspective in resolving both challenges.

The good performance exhibited in resolving the two major challenges was contrasted, however, by apparent failures in supervisory oversight of more routine, less dynamic responsibilities regarding control of plant drawings, qualification of personnel to perform fire system surveillance testing, and foreign material exclusion control. Many drawings in the control room and in the plant used to operate the plant safely were found to be missing or were the wrong revision. The qualifications of all fire and safety technicians to perform fire system surveillance testing were allowed to expire without renewal over a four year period. Finally, a failure to implement foreign material exclusion controls on the new station blackout diesel indicated that BGE's efforts to adequately implement the foreign material control program were not fully successful. These were violations of NRC requirements, as specified in the enclosed Notice of Violation.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice of Violation when preparing your response. In your response, you should document the specific actions taken and include any additional actions you plan to prevent recurrence. Your response may reference or include previous docketed correspondence, if the correspondence

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adequately addresses the required response. After reviewing your response to this Notice, including your proposed corrective actions and the results of future inspections, the NRC will determine whether further NRC enforcement action is necessary to ensure compliance with NRC regulatory requirements.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter, its enclosure(s), and your response will be placed in the NRC Public Document Room (PDR). To the extent possible, your response should not include any personal privacy, proprietary, or safeguards information so that it can be placed in the PDR without redaction. However, if you find it necessary to include such information, you should clearly indicate the specific information that you desire not to be placed in the PDR, and provide the legal basis to support your request for withholding the information from the public.

The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paper Work Reduction Act of 1980, Pub. L No. 96.511.

Your cooperation is appreciated.

Sincerely,

ORIGINAL SIGNED BY:

Curtis J. Cowgill, Chief
Projects Branch No. 1
Division of Reactor Projects

Docket/License Nos: 50-317/DPR-53
50-318/DPR-69

Enclosures:

1. Notice of Violation
2. NRC Region I Inspection Report Nos. 50-317/95-06 and 50-318/95-06

cc w/encls:

G. Detter, Director, Nuclear Regulatory Matters (CCNPP)
R. McLean, Administrator, Nuclear Evaluations
J. Walter, Engineering Division, Public Service Commission of Maryland
K. Burger, Esquire, Maryland People's Counsel
R. Ochs, Maryland Safe Energy Coalition
State of Maryland (2)

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Distribution w/encls:

V. Dricks, PAO (2)

Nuclear Safety Information Center (NSIC)

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Region I Docket Room (with concurrences)

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