## NOTICE OF VIOLATION

Georgia Power Company Hatch Unit 1 Docket No. 50-321 License No. DPR-57

During the NRC inspection conducted on July 2 - August 5, 1995, violations of NRC requirements were identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions" (Enforcement Policy) (60 FR 34381, June 30, 1995), the violations are listed below:

10 CFR 50, Appendix B, Criteria V: Instructions, Procedures, and Drawings, requires that activities affecting quality shall be prescribed by documented instructions and shall be accomplished in accordance with these instructions.

Procedure 52CM-MME-001-0S: Repacking Valves And The Adjustment Of Valve Packing, Revision 8, Section 7.5, Packing Installation, delineates the necessary process to correctly repack valves.

Procedure 52CM-MME-011-OS: Gate and Globe Valve Repair, Revision 8, Section 7.9, Reassembly of Gate Valves And Globe Valves With Pressure Seals, delineates the necessary steps to correctly reassemble gate and globe valves.

Contrary to the above, from October 12 to 15, 1994, maintenance to valve 1E41-F003, High Pressure Coolant Injection Steam Isolation Valve, was not accomplished in accordance with procedures 52CM-MME-001-OS and 52Ch-MME-011-OS, as evidenced by a valve failure on July 7, 1995. Visual inspection of the failed valve revealed that it was not correctly repacked and reassembled in that the valve bonnet was not properly aligned; and that significant damage had occurred to the valve packing, packing components, valve components, and valve internals.

This is a Severity Level IV violation (Supplement I).

This violation is applicable to Unit 1 only.

Pursuant to the provisions of 10 CFR 2.201, Georgia Power Company is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555, with a copy to the Regional Administrator, Region II, and a copy to the NRC Resident Inspector, Hatch Nuclear Plant, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation. (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid

ENCLOSURE 1

further violations, and (4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order or demand for information may be issued as to why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

Dated at Atlanta, Georgia this 29th day of August 1995