



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

August 30, 1995

52-003

APPLICANT: Westinghouse Electric Corporation  
PROJECT: AP600  
SUBJECT: SUMMARY OF MEETING TO DISCUSS EXTERNAL REACTOR VESSEL COOLING FOR  
THE WESTINGHOUSE AP600 DESIGN

A public meeting was held at the U.S. Nuclear Regulatory Commission (NRC) offices in Rockville, Maryland on August 17, 1995, between representatives of the NRC and Westinghouse. Attachment 1 contains a list of attendees. The purpose of the meeting was to discuss the AP600 reactor vessel insulation design. The staff is interested in the insulation design's capability to allow for external reactor vessel cooling (ERVC) during a severe accident in order to ensure in-vessel retention (IVR) of the molten debris. As noted in SECY 95-172, the IVR strategy could offer severe accident mitigation by preventing severe accident phenomena such as core-concrete interaction, high-pressure melt ejection, containment liner melt-through, and ex-vessel steam explosions.

Westinghouse presented the design philosophy, design requirements, and the conceptual insulation design. By letter dated August 17, 1995, Westinghouse submitted the conceptual design details of the vessel insulation. The non-proprietary version of the submittal is provided in Attachment 2.

The staff stated that the insulation design appeared to be a reasonable conceptual design and the level of design detail appeared appropriate for design-certification purposes. However, many details and applicability of test conditions and results from the U.S. Department of Energy (DOE) sponsored IVR tests would need to be examined. The staff identified several concerns with the ERVC approach that will need to be addressed in subsequent meetings and submittals. These concerns include:

- (1) Structural capability of the insulation to withstand dynamic pressure loads during an accident, and adequacy of the ULPU oscillations/data for characterizing pressure loads
- (2) Potential clogging of flow paths with debris
- (3) Westinghouse submittal (on the AP600 docket) of the DOE report with results and explanation of the applicability to the AP600 design
- (4) Effects of ERVC in terms of thermal shock/jet impingement
- (5) Location of conceptual design details and requirements (e.g. in the SSAR)
- (6) ULPU configuration and test results
- (7) Reactor cavity sump design and function (followup side issue)

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August 30, 1995

Because of the uncertainty involved with IVR and the novelty of the ERVC approach, the staff stated that some amount of ex-vessel severe accident work (e.g. fuel-coolant and core-concrete interaction) would be required. Westinghouse expressed concern that the staff may not give sufficient credit to the ERVC approach to warrant investing the time and resources on this severe accident mitigation feature, if Westinghouse were asked to conduct the same level of analysis that the evolutionary ALWR designers were required to perform.

The staff stated that the level of credit given to ERVC could not be determined a priori and that the degree of ex-vessel phenomena analysis would be dictated by the reliability of ERVC. Westinghouse would have to provide adequate technical justification to establish confidence that potential hot spots and uncertainty in the heat transfer coefficient both within the molten debris pool and from the lower reactor vessel head to the surrounding water are not significant issues. The staff has placed the review on hold pending a Westinghouse submittal of the DOE report on the AP600 docket.

original signed by:

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 Office Of Nuclear Reactor Regulation

Docket No. 52-003

Attachment:  
 As stated

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|-------|---------------|--------------|
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MEETING PARTICIPANTS  
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EXTERNAL REACTOR VESSEL COOLING  
ROCKVILLE, MARYLAND  
AUGUST 17, 1995

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| J. KUDRICK           | NRC                      |
| JOHN MONNINGER       | NRC                      |
| ALAN RUBIN           | NRC                      |
| ALI BEHBAHANI        | NRC                      |
| BOB PALLA            | NRC                      |
| CINDY HAAG           | AP600 LICENSING <u>W</u> |
| JIM SCOBEL           | <u>W</u> RISK ASSESSMENT |
| CHARLES THOMPSON     | DOE                      |
| ROGER SCHREIBER      | WESTINGHOUSE             |

Attachment 2

AP600 Presentation Materials (non-proprietary version)  
Submitted on August 17, 1995  
Westinghouse Letter NTD-NRC-95-4531

**WESTINGHOUSE/NRC MEETING**  
**ON**  
**AP600 REACTOR CAVITY AND INSULATION**

**Roger Schreiber**

**August 17, 1995**

## **REVIEW OF REACTOR CAVITY DESIGN**

### Agenda/Objectives

- Review overall cavity design
- Summarize major design requirements
- Present/discuss conceptual design
- Review design against IVR requirements
- Agree on scope for Design Certification

## **DESIGN CONSIDERATIONS**

**Insulation/In-Vessel Retention**

**Shielding**

**Ventilation**

**Access Requirements**



## **INSULATION/IN-VESSEL RETENTION**

### Insulation Needs

- Provide 4" reflective or equivalent

### IVR Considerations

- Water ingress and steam egress
- Loads/movement of panels
- Symmetry
- Applicability of ULPU

## **VENTILATION**

- Concrete/Vessel Supports
- Excore Detectors
- Shield Material

## **SHIELDING**

### Neutron Streaming Paths

- Up through cavity seal
- Loop piping penetrations
- Penetrations at bottom of cavity

## **ACCESS REQUIREMENTS**

### To Vessel Surface

- For NDE
- For post-ADS inspection/cleaning

### To Excores

- Insertion & removal from bottom

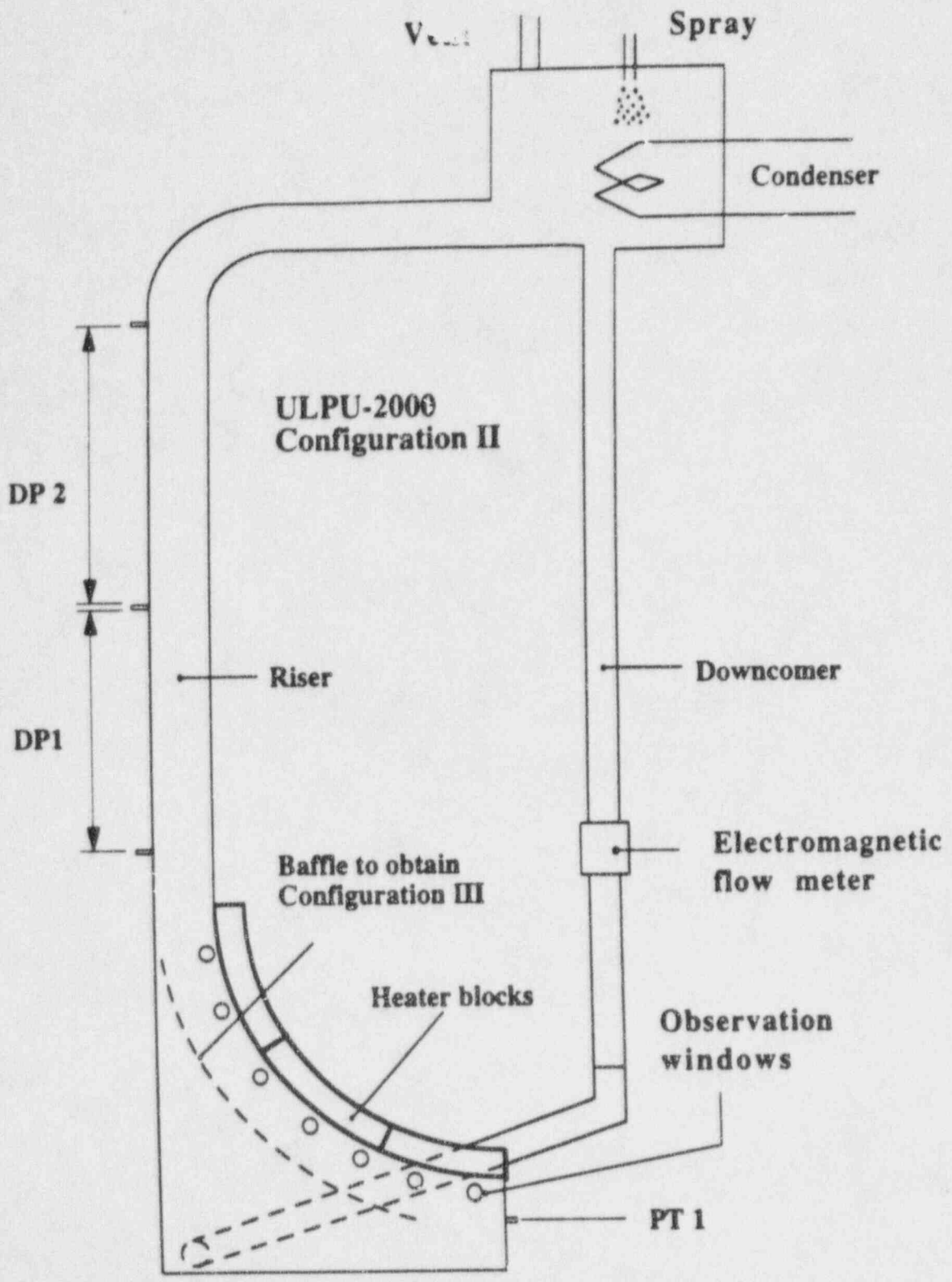
## APPLICABILITY OF ULPU TEST

### Phase II Testing

- Established upper limit for design flow rate
- Gave pressure loads due to boiling

### Phase III Testing

- Planned for summer 1995
- AP600 specific



## ULPU PHASE II TESTING

### Design Flow

- Scaling Factor:  $\frac{\text{AP600 circumference}}{\text{ULPU Width}}$
- $Q = 120 \text{ gpm} \times 83.75 = 10,050 \text{ gpm}$
- Represents upper limit (no flow restriction)

## **IN-VESSEL RETENTION REQUIREMENTS**

### Loads/Movement of Insulation

- Steady loads due to elevation head and flow losses
- Unsteady loads due to bubble formation and collapse

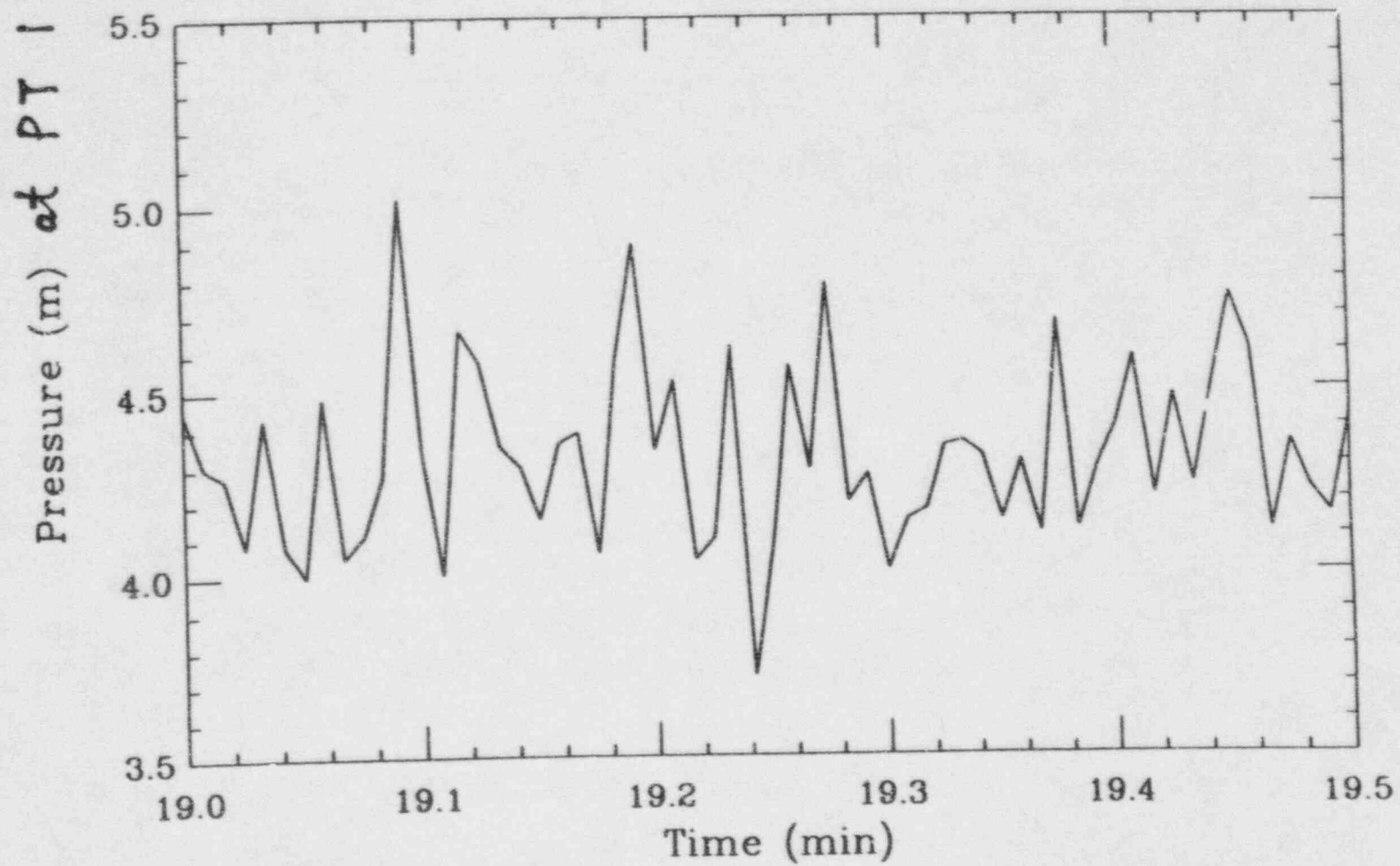


## STEADY LOADS

### Conclusions

- With proper sizing,  
inlet losses negligible
- Resulting load on insulation  
is outward at all times
- Magnitude  $\leq 9$  psid
- Outward deflection is benign

Test:z19c-1



## IN-VESSEL RETENTION REQUIREMENTS

### Unsteady Loads

- Magnitude  $\leq 2$  psid peak-to-peak, based on ULPU data at 2 Hz
- Maximum inward load  $\leq 1$  psid
- Frame of 3 x 3 x 1/4 angle shapes can easily withstand
- Currently taking measurements at higher frequencies (10 Hz)

## **IN-VESSEL RETENTION REQUIREMENTS**

### **ULPU Phase III Testing**

- Exit flow restriction to simulate vent dampers and vessel supports
- Baffle to represent insulation at lower head
- Sealed inlet flow area and representative geometry

## **SUMMARY/CONCLUSIONS**

Feasible Design Concept Established

IVR Concerns Incorporated

- Water ingress/steam egress
- Loads/movement of insulation
- Symmetry
- Applicability of ULPU data

Design Certification should include  
**at most:**

- Functional specs
- Conceptual design

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