Docket Nos. 50-352 50-353

Mr. D. M. Smith
Senior Vice President - Nuclear
Philadelphia Electric Company
Nuclear Group Headquarters
Correspondence Control Desk
P. O. Box 195
Wayne, PA 19087-0195

Dear Mr. Smith:

Subject: Combined Inspection Report Nos. 50-352/91-25 and 50-353/91-26

This refers to the safety inspection intended to promote public health and safety conducted by Ms. C. Beardslee and Mr. R. McBrearty of this office from December 16 to December 23, 1991, at the Limerick Generating Station, Units 1 and 2. The findings of this inspection were discussed by the inspectors with members of your staff at the conclusion of the inspection. This inspection focused on water chemistry control, the Crack Advance Verification System (CAVS) monitoring of the N2H nozzle to safe end weld, and inservice inspection activities.

Areas examined during the inspection are described in the NRC Region I inspection report which is enclosed with this letter. Within these areas, the inspection consisted of selected examinations of procedures and representative records, interviews with personnel, and observations by the inspector. An aspect of water chemistry control that appears to require additional attention is the procedures, which do not exactly correlate to the process practiced by the technicians.

No reply to this letter is required. Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed by a

Jacque P. Durr, Chief Engineering Branch Division of Reactor Safety

Enclosure: Combined Inspection Report Nos. 50-352/91-25 and 50-353/91-26

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cc w/encl:

R. Charles, Chairman, Nuclear Review Board

G. Leitch, Vice President - Limerick Generating Station

D. Helwig, Vice President of Nuclear Engineering and Services

J. W. Durham, Sr., Senior Vice President and General Counsel

J. Doering, Manager - Limerick Generating Station

G. J. Beck, Manager - Licensing Section

G. Hunger, Project Manager - Limerick Generating Station

J. O'Rourke, Manager - Limerick Quality Division

G. Madsen, Regulatory Engineer - Limerick Generating Station

Secretary, Nuclear Committee of the Board

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Nuclear Safety Information Center (NSIC)

K. Abraham, PAO (2) All Inspection Reports

NRC Resident Inspector

Commonwealth of Pennsylvania

bcc w/encl:

Region I Docket Room (with concurrences)

Management Assistant, DRMA (w/o encl)

R. Blough, DRP

R. Clark, NRR

C. Miller, PDI-2, NRR

L. Doerflein, DRP

DRS SALP Coordinator

M. Miller, SLO

R. Looel, EDO

R. Clark, NRR

W. Lanning, DRS

RI:DRS McBrearty Racks 1/24/92 RI:DRS Beardslee RI:DRS Gray 1//5/92 RI:DRS Durr

1/2/192

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