



P.O. BOX 270 HARTFORD, CONNECTICUT 06141-0270 (203)665-5000

Re: 10CFR50.73(a)(2)(i) January 21, 1992 MP-92-86

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Reference:

Facility Operating License No. NPF-49 Docket No. 50-423

Licensee Event Report 91-025-01

Gentlemen:

This letter forwards Licensee Event Report (LER) 91-025-01 which is being submitted to provide update information on LER 91-025-00. LER 91-025-00 was submitted pursuant to 10CFR50.73(a)(2)(i), any operation or condition prohibited by the plant's Technical Specifications

Very truly yours,

NORTHEAST NUCLEAR ENERGY COMPANY

FOR: Stephen E. Scace

Director, Millstone Station

BY:

Millstone Unit 3 Director

SES/BNF:tip

Attachment: LER 91-025-01

T. T. Martin, Region I Administrator

W. J. Raymond, Senior Resident Inspector, Millstone Unit Nos. 1, 2 and 3

V. L. Rooney, NRC Project Manager, Millstone Unit No. 3

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Description of Event

On September 10, 1991, at 1300 hours, while shutdown in Mode 5 (Cold Shutdown), at 94 degrees Fahrenheit and atmospheric pressure, a procedure deficiency in the test for Solid State Protection System (SSPS) input relays resulted in an incomplete surveillance. Instrumentation and Controls (I&C) Department personnel reviewing test methodology during a procedure re-write discovered that de-energization of the input relays for the Cold Overpressure Protection System (COPS) was not verified during channel calibration, as required by the Technical Specifications. The test procedure did not verify the operability of the input relays which process an actuation signal from Train A and Train B of the Westinghouse 7300 instrument tacks, to the Solid State Protection System (SSPS).

Technical Specification 4.4.9.3.1 b requires a channel calibration be performed on the Power Operated Relief Valves (PORV) actuation channel, which includes COPS, at least once every 18 months. However, the applicable procedure for testing the COPS input relays from the Westinghouse 7300 instrument racks to the SSPS did not contain sufficient overlap to verify the operability of the relays. Two COPS channels can initiate a protective action which will cause the associated PORV to open. Each channel contains four temperature signals and two pressure signals.

II Cause of Event

The root cause of the event is a procedural deficiency. The procedure was prepared from a standard generic Westinghouse test procedure. The procedure did not address the non-standard circuit design and contributed to the event.

The devenergize to actuate design of the COPS circuit does not provide annunciation which directly monitors relay status. The typical protection channel design places the channel in "trip" during testing and utilizes annunciators to provide indication of off-normal contact status. The COPS bistable annunciator is upstream of the input relay. This annunciation does not verify the SSPS input relay status. To verify de-energization of the input relays for COPS, a voltmeter must be placed across the associated SSPS contact output to verify continuity.

III. Analysis of Event

This event is reportable under 10CFR50.73(a)(2)(i) as a condition prohibited by the Technical Specifications. The procedure failed to test the Solid State Protection System Cold Overpressure Protection (COPs) input relays. Plant technical specification 4.4.9.3.1.b requires that a channel calibration be performed at lease once every 18 months. As part of the channel calibration, overlap testing to verify the input relays de-energize is required. This requirement was never performed.

Operator actions would be available to mitigate any pressure transients which would have occurred prior to the system reaching the overpressure limits. During low-temperature and low-pressure operating conditions, the Cold Overpressure Protection System (COPS) is armed. The Main Control Board has two annunciators (one per Train) to warn operators that Reactor Coolant System (RCS) pressure has increased to within 20 psi of the COPS setpoint. The Main Control Board also has two annunciators (one per train) to warn the operators to arm COPS when wide range hot or cold leg temperature has decreased below 350 degrees. Fahrenheir

Stillioning', the Solid State Protection System input relays were not tested on the 18 month channel subbration, frequency, the 18% department tested the relays in the as-found condition in response to the eyent. Lelay operability was verified for each channel. PORVS provides only one of three methods to provide cold overpressure protection per Technical Specification 3.4.9.3 During much of the period that the relays remained unverified, a Residual Heat Removal suction rehel or RCS cent was also available to provide over pressure protection. Based on these factors, the failure to verify continuity of the relays as part of the 18 month channel calibration did not result in any significant safety consequences.

NAC Form 3664 (6-89)

U.S. NUCLEAR REGULATORY COMMISSION

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IV. Corrective Action

The monthly Train A and Train B Solid State Protection System Operational Test procedures were modified to include a Cold Overpressure Protection Input Relay test. These procedures were changed vice the channel calibration procedures since they are performed on a more conservative frequency. The modified surveillance procedure was performed and the relays were tasted sausfactorily in the as-found

A review of Technical Specifications Surveillance requirements and their associated surveillance procedures for Protection Channel Instrument Loop Overlap Testing Verification for SSPS Input Relays has been completed. This report provides information on that review and its conclusions. Additional testing deficiencies were identified. The following items were found deficient

1. SSPS Input Relays Not Fully Tested

- A. The SSPS Multiplexer Test switch was not placed into the A+B test position during bistable status lamp surveillances. The A+B position allows information to be transmitted from the two trains of SSFS to the main control board. In the A+B test position, a steady state status lamp would indicate that the input relays in both trains de-energized to actuate per system design. A flashing status lamp would indicate that one of the input relass in either of the two trains did not de-energize to actuate. This condition would warrant further investigation to determine which input relay did not de-energize. A review of the testing procedures has concluded that the following bistables were not properly tested in accordance with A+B position bistable status lamp testing
 - Steam Generator Pressure bistable from Westinghouse 7300 system
 - Containment Pressure bistable from 7300
 - Reactor Coolant Pump Low Shaft Speed bistables from 7300
 - COPS bistables from 7300

The above listed input relays for the devices listed above are required to be tested during the monthly Analog Channel Operational Test and the refueling Channel Calibration Test. The Channel Calibration Test verifies that the bistable status lamps illuminate, but it does not place the SSPS Muluplexer test switch into the A+B test position. Therefore a failure of a single input relay would not be detected. These relays are properly tested in the Operational Test.

- B. The following input relays are required to be tested:
 - NIS Power Range bistables from NIS
 - NIS Intermediate Range bistables from NIS

These input relays are required to be tested during initial start up, quarterly Analog Channel Operational Test and the Refuel Channel Calibration Test. The Operational Test verifies that the bistable status lamp illuminates, but does not place the SSPS Multiplexer Test switch into the A. B test position. Therefore the failure of a single input relay during Operational Testing would not be detected. However, these relays are properly tested during Channel Calibration Testing. Several from end electronic components in the XIS Power Range Drawer were not included in the Time Response Test. The Time Response Test is currently being revised to include the excluded components.

NRC Form 366A (6-89) U. B. NUCLEAR REGULATURY COMMISSION

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- C. The following input relays are required to be tested:
 - Turbine Stop Valve Limit switch inputs
 - · Turbine Oil Pressure sw. ch inputs

These input relays are required to be tested during the refuel Channel Calibration Test. These inputs do not have Operational Test requirements. Channel Calibration testing does not place the SSPS Multiplexer Test switch into the A+B test position. Therefore a failure of a single input relay would not be detected.

Analog Channel Operational Test and Channel Calibration Test procedures have been updated to include placing the SSPS Multiplexer Test Switch into the A+B test position. This will preclude the recurrence of the existing deficiency.

2. Mainboard 5 Steamline Isolation switch not tested

The contact input from the Steamline Isolation switch on mainboard 5 was not properly tested during the required SSPS refuel Channel Calibration. There are two switches in parallel that rovide the capability for a manual Steamline Isolation initiation signal to SSPS. One switch is located on mainboard 2 and the other switch is located on mainboard 5. The switch on mainboard 2 was properly tested. The switch on mainboard 5 was not tested under the refuel Channel Calibration. Test. Plant Emergency Operating Procedures (EOP's) allow for the manual alignment of the system in the event that a Steamline Isolation does occur.

The Channel Calibration test procedures have been revised to include contact input testing of the mainboar J 5 Steamline Isolation Switch.

3. Emergency Diesel Generator Load Sequencer Input Relays not tested

Loss of Power (LOP) and Emergency Diesel Generator (EDG) breaker relays are required to be time response tested. The A-Train and B-Train LOP and EDG inputs relays were omitted from the appropriate I&C surveillance procedure which is done diring a refueling outage. The relays are functionally tested under another surveillance which we all detect a gross error in the time response of the relays. Alternate trains of the EGLS are Time Response tested every refueling cycle. Both trains of the EGLS are functionally tested every refuel cycle.

I&C surveillance procedures have been updated to reflect the addition of time response testing of the Emergency Diesel Generator Load Sequencer Input Relays.

Corrective Action Conclusions

The four deficiencies identified were tested satisfactorily in the as-found condition. Upon compilation of the aforementioned deficiencies, an engineering evaluation was performed which concluded that the deficiencies were similar to the original LER incident and that each are reportable pursuant to 10CFR50 73(a)(3)(i), as violations of the Technical Specification requirements for overlap testing. The ensineering evaluation also concluded that none of the additional findings pose significant safety considerations because of the redundancy and diversity built into the Reactor Protection System (RPS) and Tingueered Safety Feature. Admiration System (ESFAS). Any failure that may have gone undetected as lestin of these deficiencies could not have prevented the RPS or ESFAS from initiating a reactor trip or ESF actuation. Integrated LSF and/or Loss of Fower testing would reveal either failures of electronic components, or slow response of these components. Results of the testing indicate that the relays are reliable and would perform their intended function if exercised.

NAC Form 386A (6-89)

U.S. NUCLEAR REGULATORY COMMISSION

APPROVED OMB NO 3150-0164 EXPIRES 4 30 92

Estimated burden per response to comply with this information collection request 50.0 ms. Forward comments regarding burden estimate to the Records and Reports Management Branch (p-630. U.S. Noblect Repulatory Commission Washington DC 20565, and to the Paperwork Reduction Project (3.150-0104). Office of Management and Refore the Association (1) 20606.

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Rased on a management review of the findings, it was also intermined that each of the deliciencies were discovered greater than 30 days prior to submittal of this upuate LER. The additional findings were documented together as a compilation of instrument loop reviews which transpired for 3 months to resolve inadequate overlap testing concerns of the initiating LER event. Because the reviews were documented in a summary report without documenting each finding as individual, independent deficiencies. Millstone 3 recognizes that this approach may have resulted in a violation of the 30 day LER submittal rule. The instrument loop reviews were intended to be tracked as items pending resolution prior to restarting the plant.

V. Additional Information

Part of the corrective action for LER 87-042 "Missed Intermediate Range/Power Range Surveillance Due to Procedural Inadequacy", was the performance of a comprehensive review of all Technical Specifications against their applicable surveillance procedures. This was an administrative review to verify all Technical Specification surveillance requirements were implemented by a plant surveillance procedure and the acceptance criteria in plant surveillance procedures were the values in the current revision of Technical Specifications.

LER 91-022, "Failure to Adequately Perform Overlap Testing of the Containment Depressurization Actuation Loops Due to Management Deficiency", discusses a similar concern of inadequate overlap testing. A review of other protection channels was performed as part of the LER 91-022 corrective action. This review scope was directed at identifying protection channel configurations which utilize energize to actuate designs.

EIIS Codes

Systems

Solid State Protection System - JC

Cold Overpressure Protection System

Reactor Coolant System - AB

Components

Solid State Protection System Input Relays - RLY

An NPRDS query did not identify any relay failures which resulted in the inability of the solid state protection system to actuate a PORV

This event is also being submitted on the INPO notepad.

AMPROVED DAME NO 2150-0104 EXPIRES & 20/92 1491C Parm 306.A 16-891 U.S. NUCLEAR REGULATORY COMMISSION Estimated burden per response to comply with this information collection reduces 50 into Forward comments regarding burden estimate to the Records and Reports Management Branch (b-530). U.S. Nucl. Regulatory Commission: Washington DC 20565, are the Paperwork Regulation Project (3150-5104). Office Management and Budget. Washington, DC 2050a. LICENSEE EVENT RE - T (LER) TEXT CONTINU. DOOKET NUMBER (2) BEILD HINGAL NA MABER REVENCEY NUMBER Millstone Nuclear Power Station 0 1 0 6 OF 016 0 6 0 0 0 0 4 2 3 9 1 0 2 2 5 TEXT IT more space is required use apprisonal NRC Form 366A a) (17) COPS Actuation Circuit (Simplified) Train B Functionally Identical Train A Shown Input relay PORV OPEN SIGNAL not verified 7300 RAKSET 1 SSPS TRAIN A +48V APAV. BISTABLE TRIP SWITCH OPEN BISTABLE K158 120 VAC 2/2 MB4A 1-2 APPROACHING COPS SETPOINT PCV-4554 124 V mm BISTABLE TRIP SWITCH Train A APPR ACHING SUTPOINT BUTABLE Arm/ Blook A Switch MB4

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COPS Actuation Circuit

(Simplified)

Train A Shown

Train B Functionally Identical

