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UNION ELECTRIC COMPANY
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JOHN K. BRYAN
VICE PRESIDENT

July 25, 1978

MAILING ADDRESS:
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Mr. James G. Keppler, Director
U.S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, IL 60137

ULNRC-279

Dear Mr. Keppler:

INSPECTION REPORT NO. 50-483/78-04

This is in response to your letter of June 22, 1978 reporting results of an inspection at Union Electric Company's Callaway Plant Site on April 24-25, 1978 and as detailed in the inspection report number 50-483/78-04.

None of the material in the inspection report or in this response are considered proprietary by Union Electric Company.

The response listed below corresponds to the item listed in Appendix A, Notice of Violation of the inspection report.

Deficiency

Contrary to 10CFR50, Appendix B, Criteria XV, and the Callaway PSAR, Section 17.1-15 and procedure WP-115, an embedment was repaired using heat without proper procedural control of the heat applied.

- a. Corrective action taken and the results achieved:

NCR 2-2736-C-A was written describing the nonconforming condition which was subsequently dispositioned incorrectly. NCR 2-3419-C-A was written redescribing the nonconformance with a recommended disposition "use as is". As was noted in the inspection report, the Architect/Engineer has advised the embed serves as

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a form for concrete at the top of a stairway, is not a load carrying member and is not structurally significant. A thorough visual inspection of the plate was conducted and no cracks or detrimental effects from the repair work were found. The Architect/Engineer, in his response to the NCR, concurred that the plate was acceptable for "use as is".

- b. Corrective action to be taken to avoid further noncompliance:

The Ironworker General Foreman and foreman in the control building have been informed of this procedure violation and instructed to monitor work more closely to ensure that proper control of applied heat is maintained when conducting plate repairs of this type.

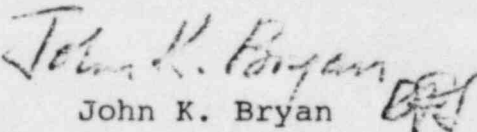
Additionally, those responsible for incorrect dispositioning of the original NCR will be reinstructed regarding actions necessary to close an NCR.

- c. Date when full compliance will be achieved:

August 1, 1978.

If you have any questions regarding this response or if additional information is required, please let me know.

Very truly yours,


John K. Bryan

PWG/jds

cc: E. R. Schweibinz