

CONSUMERS POWER COMPANY  
MIDLAND ENERGY CENTER

*DMB*

Transmittal No: CSC-7818

Date: May 30, 1984

To: Stone & Webster  
P O Box 1963  
Midland, MI 48640

- Attached Is:  Partial Response To  
 Complete Response To  
 For Your Information  
 Other

PRINCIPAL STAFF	
<i>W</i>	<i>W</i>
AVRA	DE
AVRA	DRMSP
RC	DRMA
PAO	SCS
SGA	PM
ENF	File <i>W</i>

*Souig+3*

Description:

Tracked Action Item 085 (Memo DSPresslar to DDJohnson dated May 23, 1984).

Note: Original copy of Item 085 will be returned with final response.

NIR Signature: *BDD*

- cc: JGKeppler, NRC Region III w/a  
 JJHarrison, NRC Region III w/a  
 RJCook, NRC Site w/a  
 RAWells, MPQAD w/a  
 BHPeck, MEC w/a  
 NIREichel, MEC w/a  
 DDJohnson, MEC w/a

JUN 4 1984

*IEOl*

To D Johnson

FROM

DSPreslar

*Dale S. Preslar*

DATE

May 23, 1984

SUBJECT

MIDLAND ENERGY CENTER PROJECT -  
TAI NO. 085

**Consumers  
Power  
Company**

INTERNAL  
CORRESPONDENCE

DSP-84-067

CC

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This is to respond to those items identified on CIO Tracked Action Item No. 085, which may apply to Module 120D. Those items which do not apply to Module 120D are scheduled to be responded to by May 25, 1984.

PQCI NO.	REV.	ITEM	RESPONSE
C-1.40	12	a.	Section 18.4 of Spec C-231 does not indicate that non-shrink placements shall be free of shrinkage cracks. FCR C-7660 further supports this statement. Per conversation with Project Engineering on May 21, 1984, Section 17.1 of Spec C-231 will be revised to delete the requirement that fill material be free from shrinkage cracks. Based on the above, this item does not impact Module 120D.
E-1.0	17	b.	Field Change Request E-3550 was written to supercede E-42B, Sheet 301 requirements. PQCI Change Notice CN-E-1.0-17-3 was written and approved to comply with this requirement. Based on the above, this item does not impact Module 120D.
E-1.60	8	a.	The reason for no cable radius or the word later was because Project Engineering had not received the information from the vendor. In those cases, if the cable was pulled a MCR would be generated due to the lack of inspection criteria. Based on the above, this item does not impact Module 120D.
P-2.30	5	r & s.	PQCI P-2.30 is used in the Hanger Reinspection Program only and does not apply to Module 120D for Phase I/Phase II release. These items are scheduled for response by May 25, 1984. Based on the above, this item does not impact Module 120D.
P-2.11	1	a.	PQCI P-2.11 is used in the Diesel Generator Building only and does not apply to Module 120 D for Phase I/Phase II release. This item is scheduled for response by May 25, 1984. Based on the above, this item does not impact Module 120D.

*IEQ1*



- b. Any disassembly (including cutting) of an item will be performed in accordance with project approved procedures and vendor instructions as stated in Activity 2.1 of the subject PQCI. Any special cleanliness precautions relative to cutting, if necessary, will be addressed either in the vendor instructions or project approved procedures. The QCE is required to verify that disassembly is accomplished in accordance with those vendor instructions or project approved procedures as applicable.
  
- c. We comply with N45.2.3 by means of FPG-7.000 and its implementation. The overall acceptability of Bechtels method of compliance is being investigated by MPQAD.

Based on the above, this item does not impact Module 120D.

- General 5 All PQCIs which require a fit-up inspection for welding have been reviewed. Only two PQCIs identified fit-up as generically in accessible. They are PI-1.90 and PI-2.90. PI-1.90 covers welding of piping related instrumentation items. The fit-up of these items is inaccessible upon completion of the welding activity. PI-2.90 covers welding on non-ASME supports and racks. Change Notice No. CN-PI-2.90-01-1 has been written and approved deleting the statement that fit-up is an inaccessible and requires an inspection generically to determine inaccessibility.
- General 7 If special instructions or constraints are contained in Vendor documents and are determined by the PQCI preparer to require inspections, they will be referenced in the applicable PQCI.
- General 8 It is not practical or appropriate to reference every possible vendor document which may apply for all commodities. The QCE is instructed per the PQCI that the vendor documents apply and instructed in OJT on how to locate these documents.