UNION ELECTRIC COMPANY 1901 GRATIOT STREET ST. LOUIS, MISSOURI MAILING ADDRESS P. O. BOX 149 ST. LOUIS, MISSOURI 63166 DONALD P. SCHNELL May 29, 1984 VICE PRESIDENT Mr. Harold R. Denton, Director Office of Nuclear Reactor Regulation U.S. Nuclear Regulatory Commission

Washington, D.C. 20555

Dear Mr. Denton:

ULNRC-833

DOCKET NUMBER 50-483 CALLAWAY PLANT, UNIT 1 CALLAWAY PUMP AND VALVE INSERVICE TESTING PROGRAM

Reference: ULNRC-738 dated January 31, 1984

The referenced letter transmitted the Callaway Pump and Valve Inservice Testing Program. Included as attachments to this letter are updates to the Callaway testing program. Attachment 1 is a brief description of the changes and Attachment 2 contains revised replacement pages.

If there are any questions, please contact us.

Very truly yours,

DS/1w

cc: J. J. Holonich

B406040001 8405 PDR ADDCK 05000

STATE OF MISSOURI )

OUT OF ST. LOUIS )

Robert J. Schukai, of lawful age, being first duly sworn upon oath says that he is General Manager-Engineering (Nuclear) for Union Electric Company; that he has read the foregoing document and knows the content thereof; that he has executed the same for and on behalf of said company with full power and authority to do so; and that the facts therein stated are true and correct to the best of his knowledge, information and belief.

Robert J. Schukai

General Manager-Engineering

Nuclear

SUBSCRIBED and sworn to before me this 29th day of May, 1985

BARBARA J. FAFF ()
NOTARY PUBLIC, STATE OF MISSOURI

MY COMMISSION EXPIRES APRIL 22, 1985 ST. LOUIS COUNTY CC: Glenn L. Koester
Vice President
Operations
Kansas Gas & Electric
P.O. Box 208
Wichita, Kansas 67201

Donald T. McPhee Vice President Kansas City Power and Light Company 1330 Baltimore Avenue Kansas City, Missouri 64141

Gerald Charnoff, Esq.
Shaw, Pittman, Potts & Trowbridge
1800 M. Street, N.W.
Washington, D.C. 20036

Nicholas A. Petrick Executive Director SNUPPS 5 Choke Cherry Road Rockville, Marylana 20850

John H. Neisler Callaway Resident Office U.S. Nuclear Regulatory Commission RR#1 Steedman, Missouri 65077

William Forney
Division of Projects and
Resident Programs, Chief, Section 1A
U.S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Bruce Little
Callaway Resident Office
U.S. Nuclear Regulatory Commission
RR#1
Steedman, Missouri 65077

## CHANGES TO CALLAWAY NUCLEAR PLANT INSERVICE TESTING PROGRAM

CHANGE: Delete Relief Request #P01 ITEM 1:

BASIS FOR CHANGE: Relief Request no longer applies since we

are committed to the 1980 Edition through Winter 1981 Addenda of Section XI of the ASME Boiler and Pressure Vessel Code which

only requires testing on a quarterly

frequency (IWP-3400).

CHANGE: Add Relief Valve Test (RVT) for valve EN-V-0057 ITEM 2:

Page 31

BASIS FOR CHANGE: Test was unintentionally omitted from program.

Delete Stroke Test (BT) and Position Indication ITEM 3: CHANGE:

Test (PIT) for valves AL-HV-0005, AL-HV-0007, AL-HV-

0009 and AL-HV-0011.

BASIS FOR CHANGE: These valves are system control valves which

are exempt from testing in accordance with subsection IWV-1200, Section XI of the ASME

Boiler and Pressure Vessel Code, 1980 Edition through Winter 1981 Addenda.

ITEM 4: CHANGE: Revise stroke times on the following valves:

AL-HV-0034 from 15 seconds to 30 seconds

AL-HV-0035 from 15 seconds to 30 seconds

AL-HV-0036 from 15 seconds to 30 seconds

BB-HV-8001A from 5 seconds to 10 seconds

BB-HV-8001B from 5 seconds to 10 seconds

BB-HV-8002A from 5 seconds to 10 seconds

BB-HV-8002B from 5 seconds to 10 seconds BG-HV-8357A from 5 seconds to 10 seconds

BG-HV-8357B from 5 seconds to 10 seconds

BN-HV-0003 from 15 seconds to 65 seconds

BN-HV-0004 from 15 seconds to 65 seconds

EG-HV-0011 from 10 seconds to 23 seconds

EG-HV-0012 from 10 seconds to 23 seconds

EG-HV-0013 from 10 seconds to 23 seconds

EG-HV-0014 from 10 seconds to 23 seconds

EG-HV-0072 from 10 seconds to 23 seconds

EG-HV-0073 from 10 seconds to 23 seconds

EG-HV-0074 from 10 seconds to 23 seconds

EG-HV-0075 from 10 seconds to 23 seconds

EM-HV-8807A from 10 seconds to 15 seconds

EM-HV-8807B from 10 seconds to 15 seconds

EM-HV-8837A from 5 seconds to 10 seconds

## ITEM 4: Continued

EM-HV-8837B from 5 seconds to 10 seconds EP-HV-8950A from 5 seconds to 10 seconds EP-HV-8950B from 5 seconds to 10 seconds EP-HV-8950C from 5 seconds to 10 seconds EP-HV-8950D from 5 seconds to 10 seconds EP-HV-8950E from 5 seconds to 10 seconds EP-HV-8950F from 5 seconds to 10 seconds EP-HV-8950F from 5 seconds to 10 seconds KA-HV-0030 from 10 seconds to 12 seconds KJ-HV-0001 from 10 seconds to 12 seconds KJ-HV-0101 from 10 seconds to 12 seconds KJ-HV-0102 from 10 seconds to 12 seconds KJ-HV-0102 from 10 seconds to 12 seconds

BASIS FOR CHANGE: Delete inaccurate stroke times and replace with stroke times in accordance with

vendor specifications.

ITEM 5: CHANGE: Change valve number on Relief Request #BL 1 from BG-8046 to BL-8046.

BASIS FOR CHANGE: BG-8046 was a typo.

ITEM 6: CHANGE: Add stroke test in the closed direction for valves BN-LCV-0112D and BN-LCV-0112E.

BASIS FOR CHANGE: Valves must close to isolate Refueling Water Storage Tank from Centrifugal Charging Pumps for Cold Leg Recirculation. Test was unintentionally omitted from program.

## Attachment 2

1,475,4 25.1

## CALLAWAY PUMP AND VALVE INSERVICE TESTING PROGRAM List of Changed Pages

Remove		Insert
page	5	page 5
page	9	page 9
page	12	page 12
page	17	page 17
page	23	page 23
page	24	page 24
page	28	page 28
page	30	page 30
page	31	page 31
page	32	page 32
page	40	page 40
page	44	page 44
page	45	page 45
page	46	page 46
page	47	page 47